Domal Slide C160 MT

Scorrevoli

CONSIGLI PRATICI PER:

- **LAVORAZIONE**
- **PROTEZIONE**
- **PULIZIA**
- **MANUTENZIONE**

DELL' ALLUMINIO VERNICIATO ED OSSIDATO

1. **IMBALLAGGIO.** Impiegare la giusta protezione, evitando di esporre il profilo protetto direttamente ai raggi solari. In ogni caso il prodotto impiegato per eventuali reimballi deve essere compatibile con la verniciatura o con l'ossidazione ed occorre seguire le istruzioni del fornitore.

2. **LAVORAZIONE.** Durante tutte le fasi di lavorazione manovrare i profilati con estrema delicatezza ed accertarsi che l'ambiente di lavoro sia pulito. Usare la massima cura nella movimentazione dei pezzi. Evitare il contatto con scorie o residui di limature delle lavorazioni precedenti.

3. **ATTREZZATURE.** Accertarsi che i macchinari e gli utensili siano sempre efficienti ed adatti al compito da svolgere, in particolare le lame e le troncatrici. Per il raffreddamento degli utensili evitare prodotti che possono intaccare la colorazione dei profilati e pregiudicarne la qualità.

4. **SIGILLATURA.** Sigillare accuratamente con prodotti idonei tutti i tagli e/o fori di lavorazione del serramento, bloccando ogni zona soggetta ad infiltrazione. Accertarsi sempre che ci sia un corretto drenaggio all'interno dello scatolato del serramento.

5. **ACCESSORI.** Utilizzare esclusivamente accessoristica di ottima qualità. La viteria deve sempre essere in materiale adatto e, possibilmente, isolato. Ricordare sempre che tutto ciò che non è alluminio, ma è in contatto con quest'ultimo, può creare problemi di corrosione. Evitare l'uso delle squadrette in ferro non opportunamente trattate.

6. **LUBRIFICANTI.** Eseguire con particolare attenzione ed appositi olii la lubrificazione dell'accessoristica.

7. **POSA IN OPERA.** La buona norma richiede sempre di installare per ultimo il serramento in alluminio, evitando in questo modo possibili inconvenienti dovuti al contatto con sostanze presenti in cantiere che possono danneggiare le superfici verniciate o anodizzate.

8. **MANUTENZIONE E PULIZIA.** Per mantenere il più possibile inalterate nel tempo le superfici anodizzate o verniciate, è necessario che le stesse vengano opportunamente pulite con prodotti appositi.

In ogni caso si raccomanda vivamente di:

- Pulire le superfici quando non sono esposte a fonti di calore diretto, ad esempio i raggi solari.
- Usare per la pulizia una spugna o un panno bagnato con l'apposito detergente.
- Il detergente deve essere: neutro, non abrasivo, non a base di ammoniaca, non a base di cloro (ad esempio candeggina).
- Le parti meccaniche debbono essere: pulite ed oliate tramite spray al silicone oppure al teflon e controllate anche a livello di usura.

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213-006 ..... E.3.2
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39R507 ..... E.3.1
39R508 ..... E.3.1
52A28 ..... B.6.1
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C9A003 ..... B.6.2
C9A004 ..... B.6.1
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SV0032 ..... F.2.4
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VS0107 ..... E.4.6
VS1132 ..... E.4.11
VS2404 ..... E.4.9
VS5126 ..... E.4.1
VS5128 ..... E.4.4
VS5129 ..... E.4.4
VS5131 ..... E.4.4
VS5132 ..... E.4.4
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VS8001 ..... E.4.11
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VS9148 ..... E.4.9
VS9149 ..... E.4.9
VS9163 ..... E.4.10
VS9211 ..... E.4.10
VS9950 ..... E.4.7
VS9951 ..... E.4.8
VS9956 ..... E.4.8
VS9957 ..... E.4.9
VS9964 ..... E.4.8
VS9965 ..... E.4.8
VS9999 ..... E.4.8
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Z9C005 ..... C.1.1
Z9C030 ..... C.1.1
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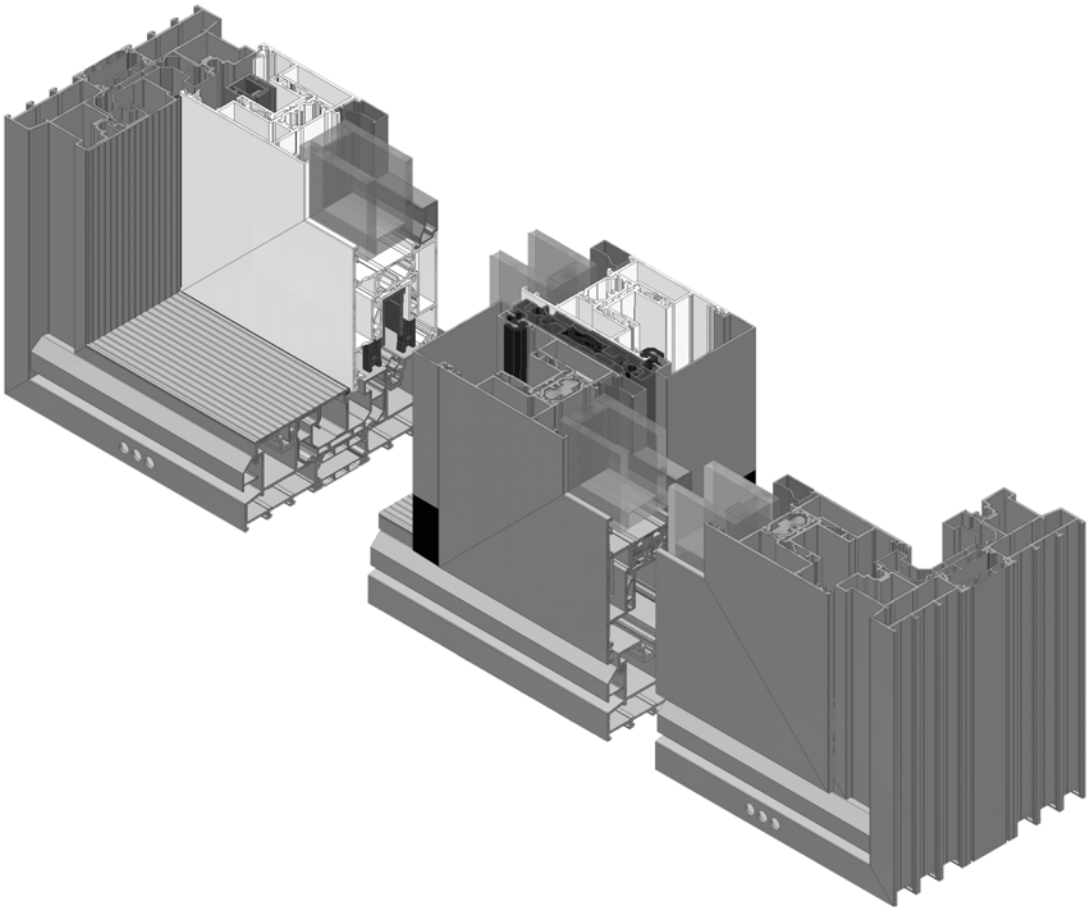
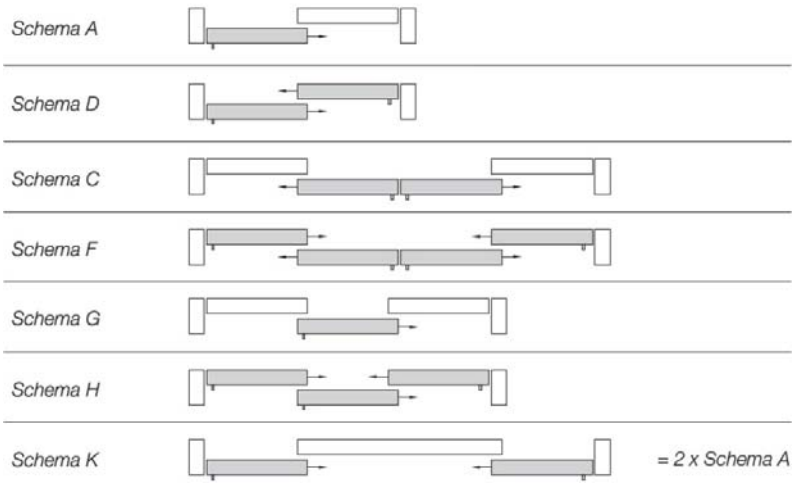
ZB0025 ..... F.2.2
ZB0027 ..... F.2.3
ZB0028 ..... F.2.3
ZB0029 ..... F.2.4
ZB0030 ..... F.2.4
ZB0031 ..... F.2.4
ZB0032 ..... F.2.4
ZB0033 ..... F.2.4
ZB0034 ..... F.2.4
ZB0035 ..... F.2.5
ZB0036 ..... F.2.5
ZB0038 ..... F.1.8
ZB0038 ..... F.2.2
ZB0040 ..... F.2.2
ZB0045 ..... F.2.1
ZB0046 ..... F.2.5

Informazioni sistema



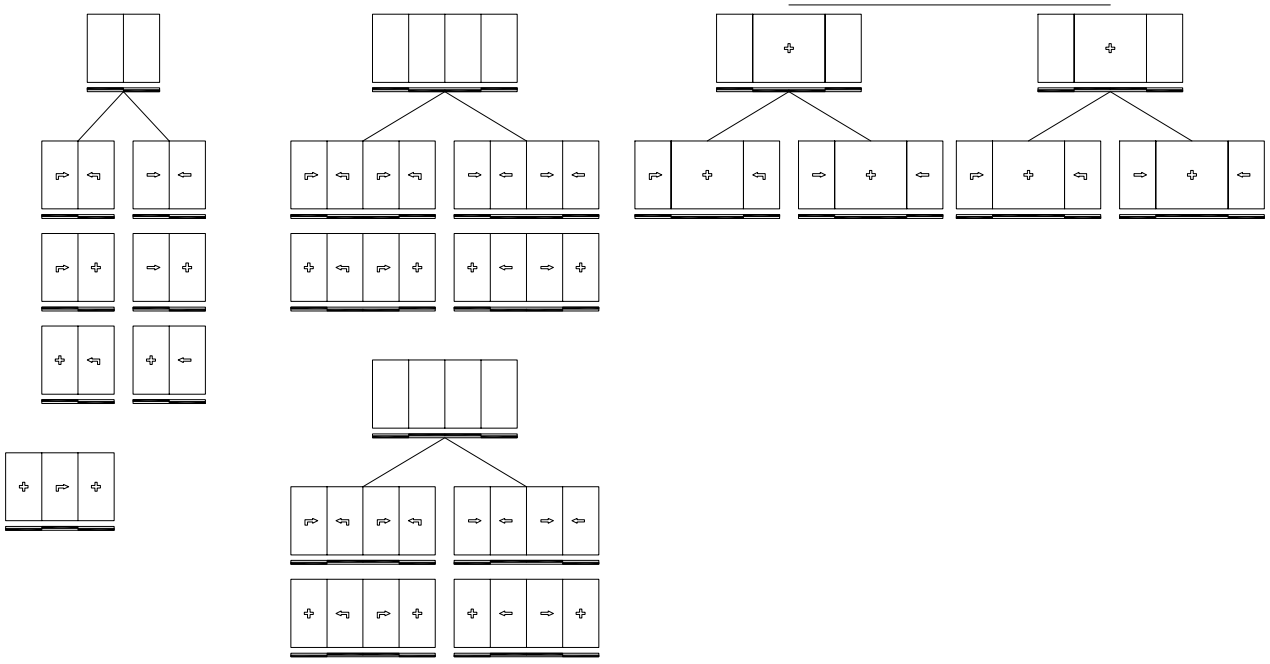
Prodotto:	Sistema termicamente isolato per finestre e porte
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1-.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
Altezza nodi:	Telaio + anta: 149-159 mm, centrale: 126 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	



Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Ulteriori possibilità:	Resistenza all'effrazione RC2

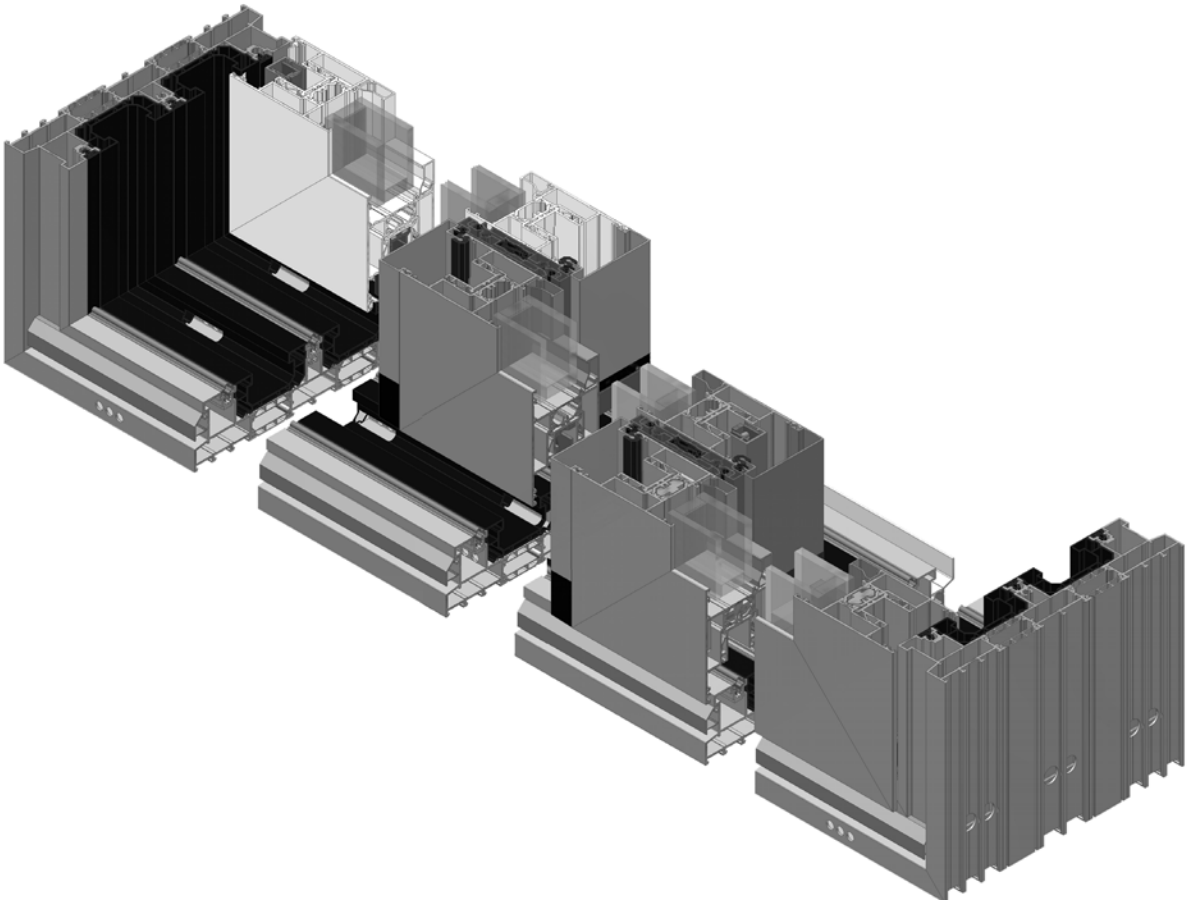
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

Varianti configurazioni:

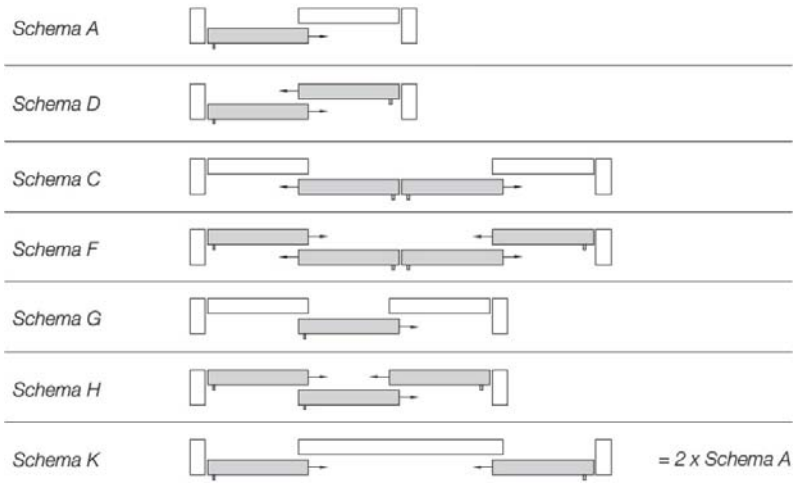


Performance:

Test		Risultati		Norme
	Isolamento termico	sagoma omega PA 6.6 GF25 di 35 mm		
		ATG 11/H772 - ATG 11/H730		
		I: Uf = 2.8 - 3.4 W/m²K		EN ISO 10077-1
		SI: Uf = 2.6 - 3.2 W/m²K		EN ISO 10077-1
		SHI: Uf = 2.09 - 3.1 W/m²K		EN ISO 10077-1
	Permeabilità aria	4	600 Pa	EN 12207
	Tenuta acqua	E1200	1200 Pa	EN 12208
	Resistenza vento	C4	1600 Pa	EN12210
	Test acustici	Rw(C;Ctr) = 42(-1;-4) dB con vetro Rw(C;Ctr) = 50(-2;-5) dB		EN ISO 717/1
	Resistenza all'effrazione	Classe 2		ENV 1627 - 1630
	Sforzo apertura	Classe 1		EN 13115



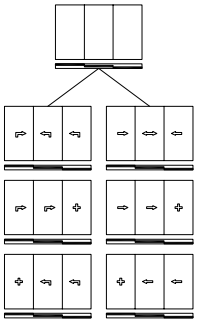
Prodotto:	Sistema termicamente isolato per finestre e porte
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1-.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	250 mm
Dimensioni anta:	70 mm
Altezza nodi:	Telaio + anta: 149-159 mm, centrale: 126 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	

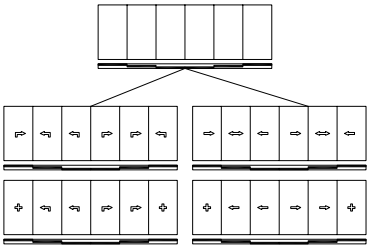


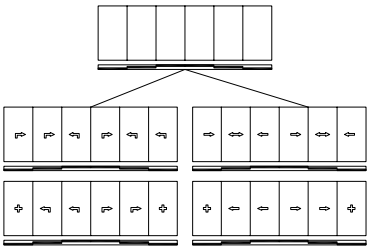
Superfici:	Verniciate o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Ulteriori possiblità:	Resistenza all'effrazione RC2

Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

Varianti configurazioni:

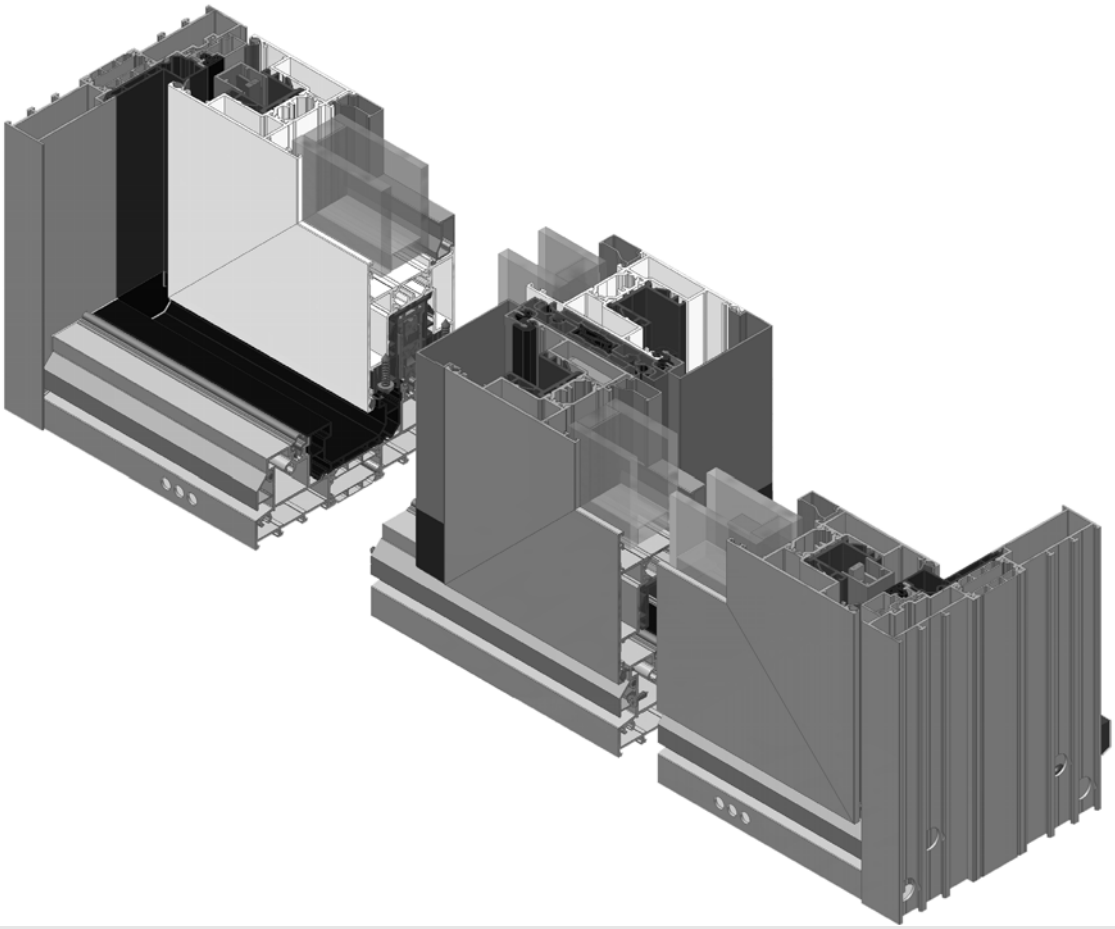




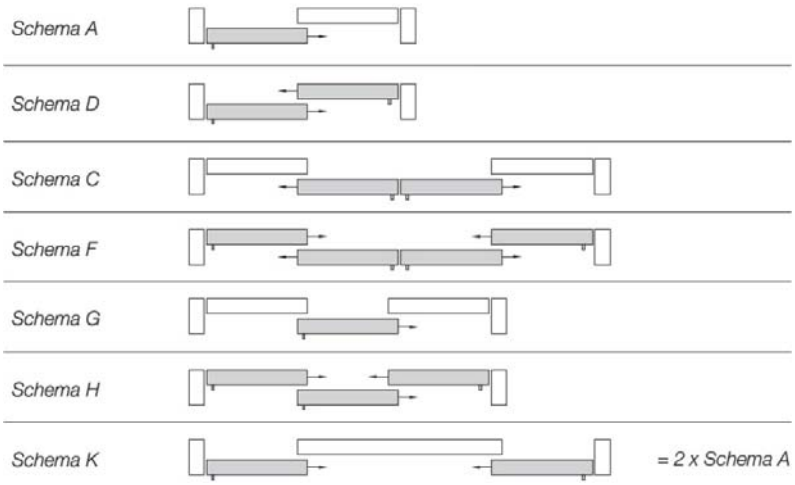


Performance:

Test		**Risultati**		**Norme**
	Isolamento termico	sagoma omega PA 6.6 GF25 di 35 mm		
		ATG 11/H772 - ATG 11/H730		
		I: Uf = 2.8 - 3.4 W/m²K		EN ISO 10077-1
		SI: Uf = 2.6 - 3.2 W/m²K		EN ISO 10077-1
		SHI: Uf = 2.09 - 3.1 W/m²K		EN ISO 10077-1
	Permeabilità aria	4	600 Pa	EN 12207
	Tenuta acqua	E900	900 Pa	EN 12208
	Resistenza vento	C4	1600 Pa	EN12210



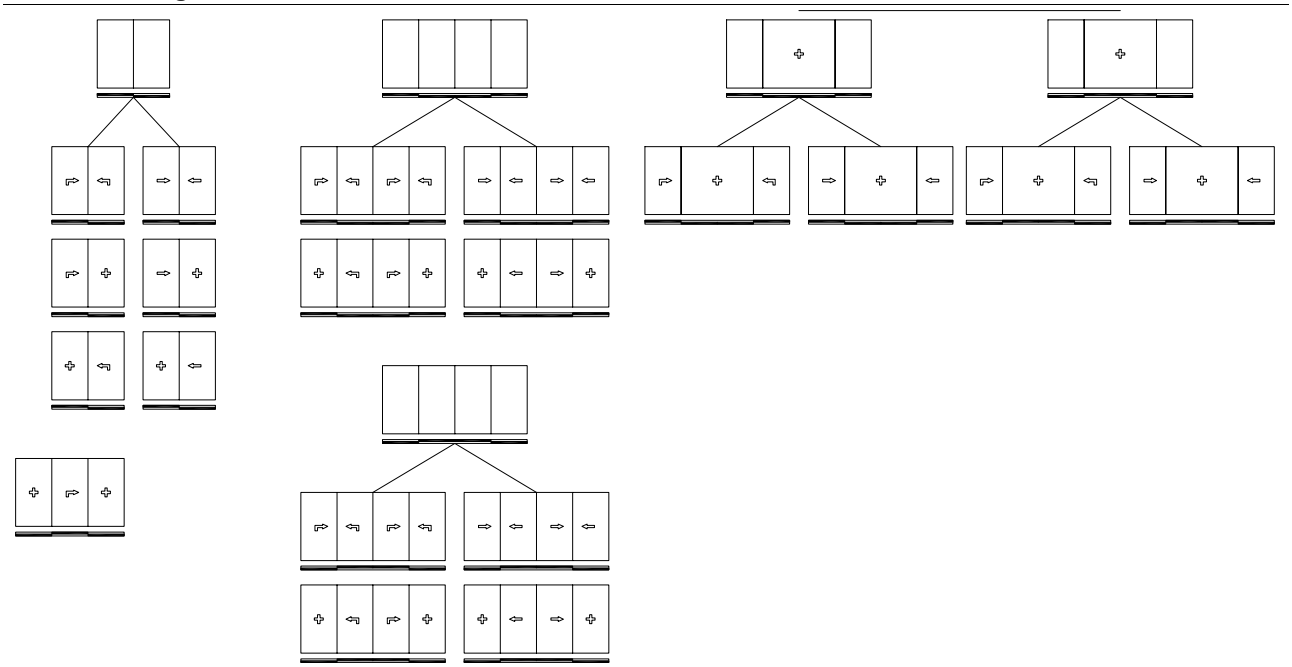
Prodotto:	Sistema termicamente isolato per finestre e porte
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1-.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensione telaio:	160 mm
Dimensione anta:	70 mm
Altezza nodi:	Telaio + anta: 138-143 mm, centrale: 126 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	



Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Ulteriori possibilità:	Resistenza all'effrazione RC2

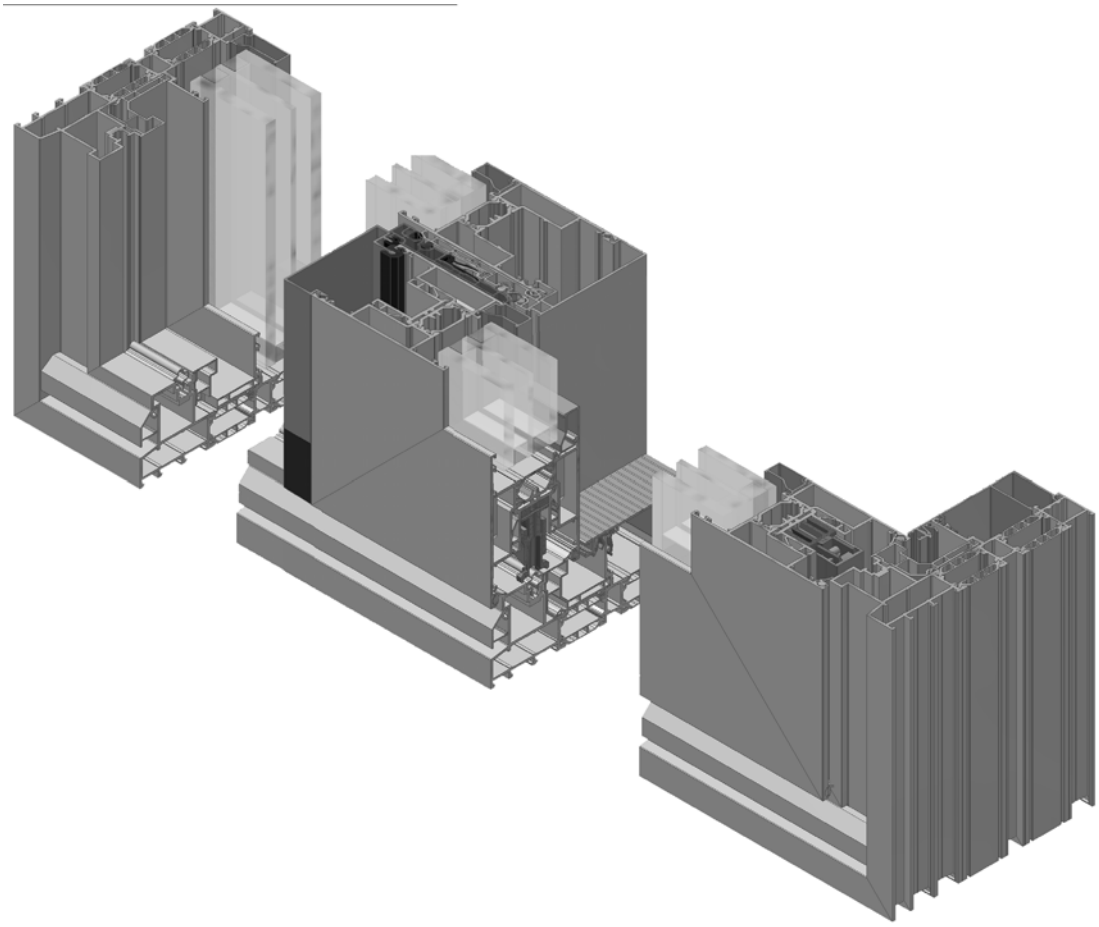
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

Varianti configurazioni:



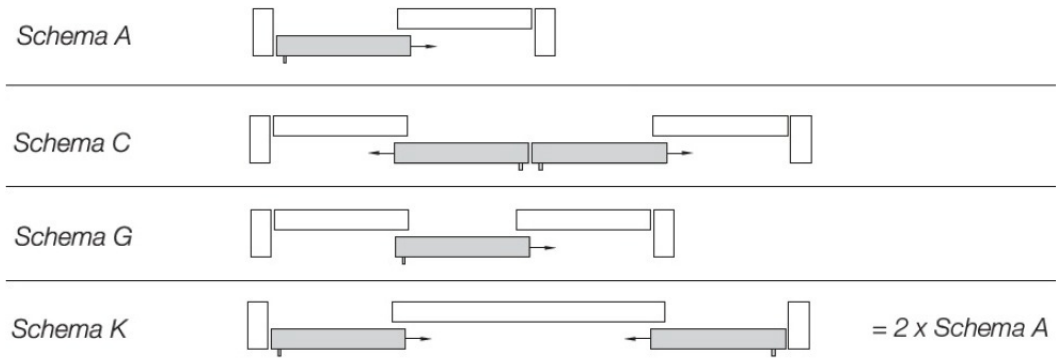
Performance:

Test		**Risultati**		**Norme**
	Isolamento termico	sagoma omega PA 6.6 GF25 di 35 mm ATG 11/H772 - ATG 11/H730		
		I: Uf = 2.8 - 3.4 W/m²K		EN ISO 10077-1
		SI: Uf = 2.6 - 3.2 W/m²K		EN ISO 10077-1
		SHI: Uf = 2.09 - 3.1 W/m²K		EN ISO 10077-1
	Permeabilità aria	4	600 Pa	EN 12207
	Tenuta acqua	E1350	1350 Pa	EN 12208
	Resistenza vento	C4	1600 Pa	EN12210
	Sforzo apertura	Classe 1		EN 13115



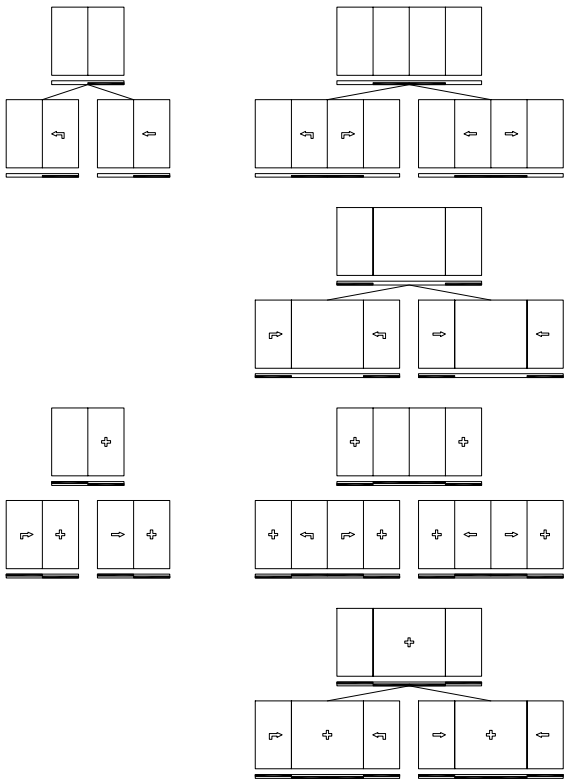
Prodotto:	Sistema termicamente isolato per finestre e porte
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1-.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
altezza nodi:	Fisso: 53-60, telaio + anta: 143-159 mm, centrale: 126 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.

Tipi di apertura:



Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Ulteriori possibilità:	Resistenza all'effrazione RC2
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

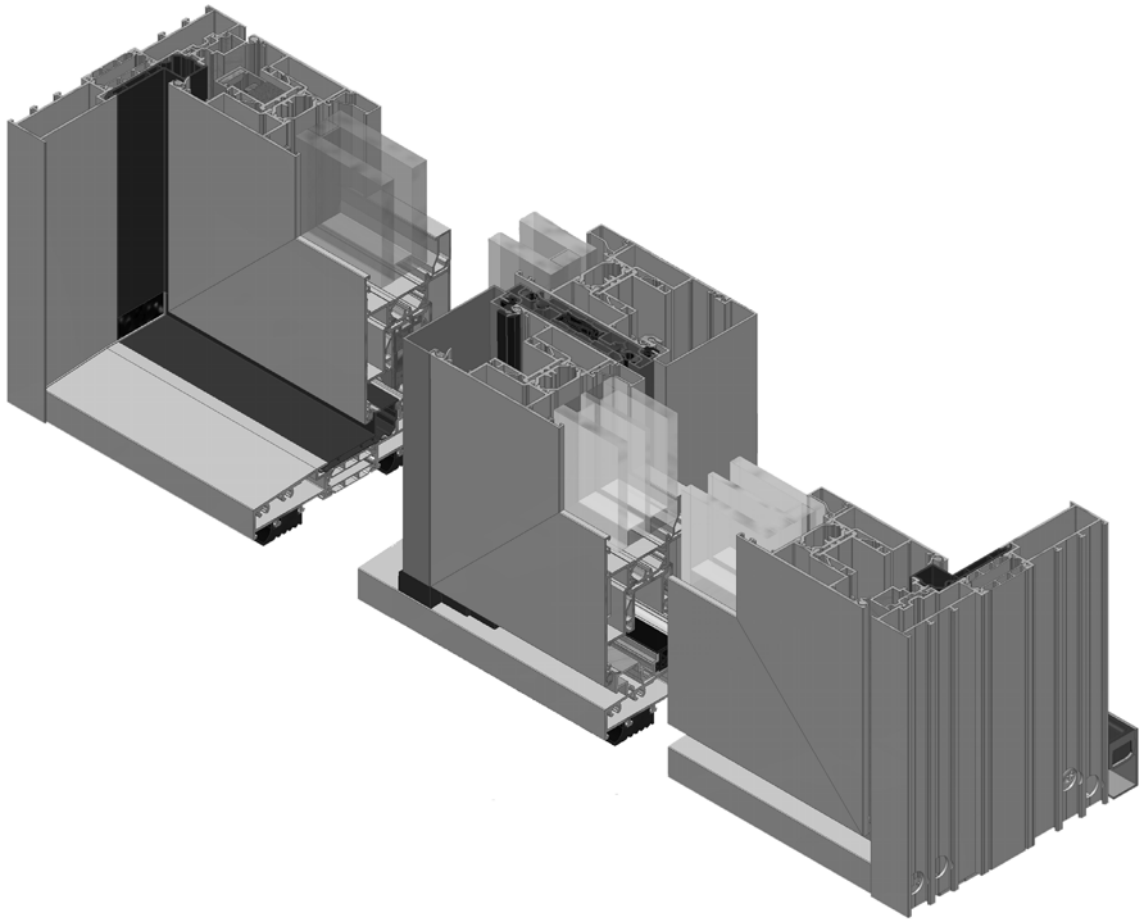
Varianti configurazioni:



Performance:

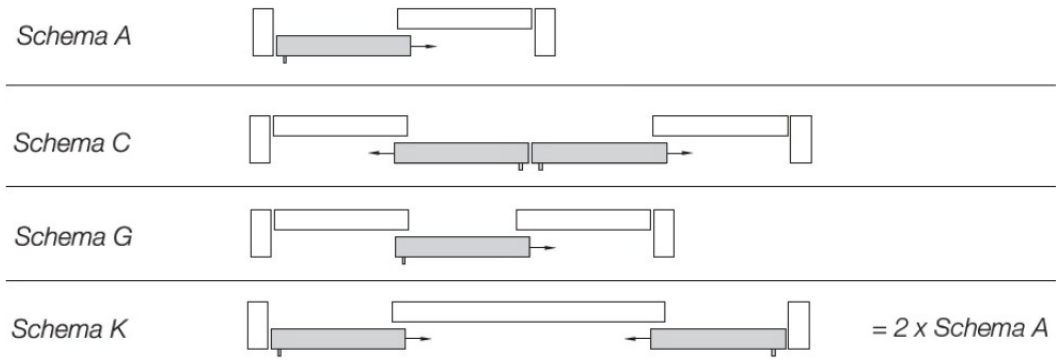
Test		Risultati		Norme
	Isolamento termico	sagoma omega PA 6.6 GF25 di 35 mm		
		ATG 11/H772 - ATG 11/H730		
		I: Uf = 2.8 - 3.4 W/m²K		EN ISO 10077-1
		SI: Uf = 2.6 - 3.2 W/m²K		EN ISO 10077-1
		SHI: Uf = 2.09 - 3.1 W/m²K		EN ISO 10077-1
	Permeabilità aria	4	600 Pa	EN 12207
	Tenuta acqua	9A	600 Pa	EN 12208
	Resistenza vento	C4	1600 Pa	EN12210
	Test acustici	Rw(C;Ctr) = 43(-1;-4) dB con vetro Rw(C;Ctr) = 50(-2;-5) dB		EN ISO 717/1
	Resistenza all'effrazione	Classe 2		ENV 1627 - 1630
	Sforzo apertura	Classe 1		EN 13115

1-BINARIO - SOGLIA RIBASSATA



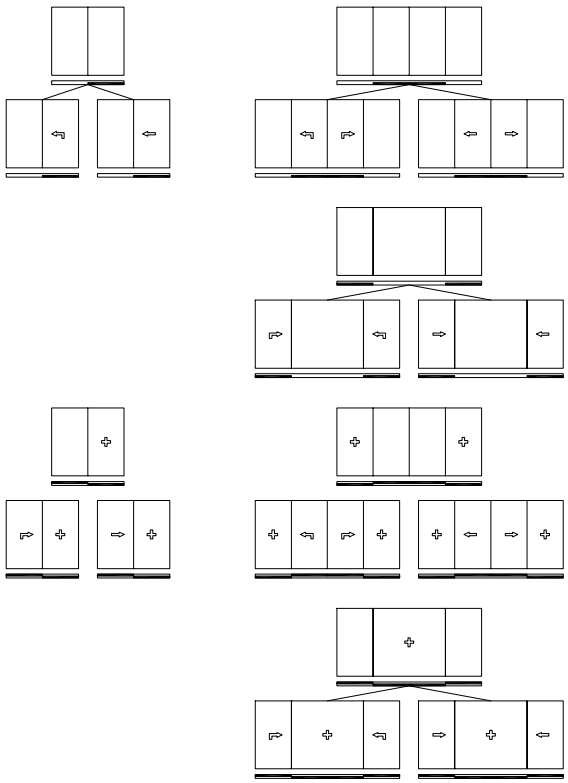
Prodotto:	Sistema termicamente isolato per finestre e porte
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1-.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
Altezza nodi:	Telaio + anta: 143-149 mm, centrale: 126 mm, soglia: 136-141 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.

Tipi di apertura:



Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Ulteriori possibilità:	Resistenza all'effrazione RC2
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

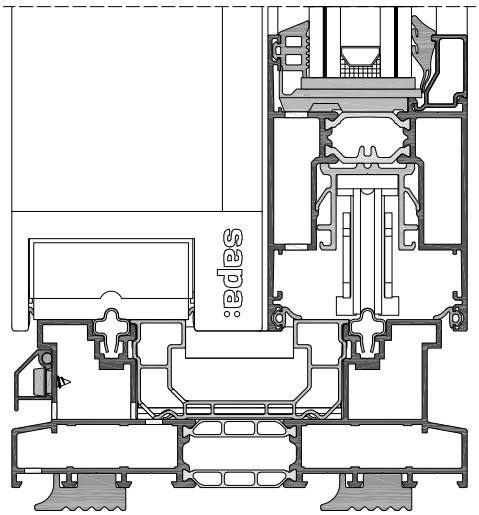
Varianti configurazioni:



Performance:

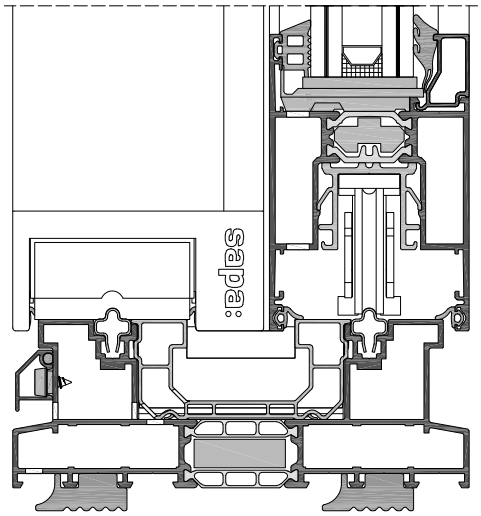
Test		Risultati		Norme
	Isolamento termico	sagoma omega PA 6.6 GF25 di 35 mm		
		ATG 11/H772 - ATG 11/H730		
		I: Uf = 2.8 - 3.4 W/m²K		EN ISO 10077-1
		SI: Uf = 2.6 - 3.2 W/m²K		EN ISO 10077-1
		SHI: Uf = 2.09 - 3.1 W/m²K		EN ISO 10077-1
	Permeabilità aria	600 Pa	600 Pa	EN 12207
	Tenuta acqua	250 Pa	250 Pa	EN 12208
	Resistenza vento	1600 Pa	1600 Pa	EN12210

I



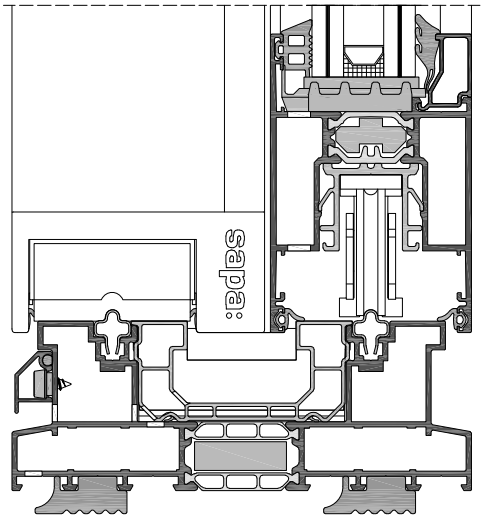
- Ferramenta montata su profilato di isolamento.
- Guarnizione per vetratura di miglioramento termico.

SI



- Ferramenta montata su profilato di isolamento.
- Guarnizione per vetratura di miglioramento termico.
- PE-foam inserito nel telaio e nell'anta.

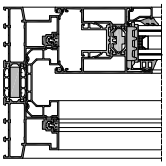
SHI

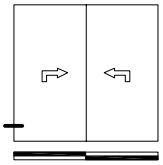


- Ferramenta montata su profilato di isolamento.
- Guarnizione per vetratura di miglioramento termico.
- PE-foam inserito nel telaio e nell'anta.
- PE-foam inserito sulla battuta del vetro.

1. All'esterno significa sempre sotto l'orizzontale e sinistra della sezione verticale

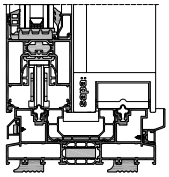
Interno



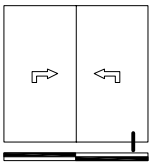


Esterno

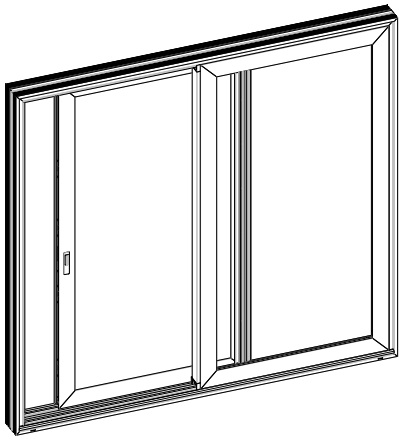
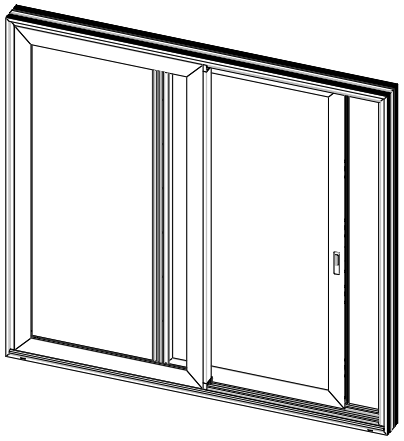
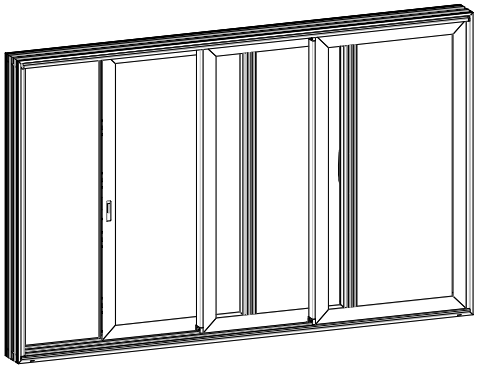
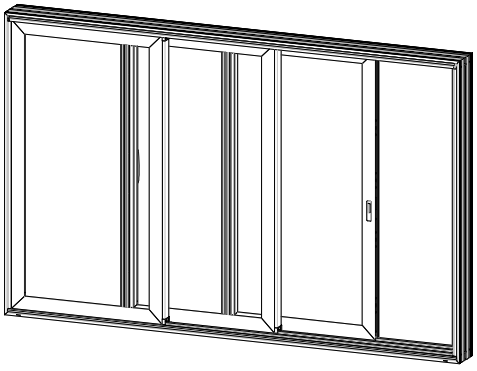
Esterno



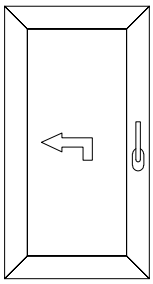
Interno



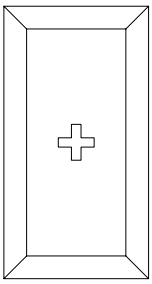
2. Le ante presenti nel catalogo rappresentano la parte di 'sinistra' secondo la norma EN 12519: 2004.

 Sinistra in accordo alla EN 12519:2004. Default per catalogo.	 Destro in accordo alla EN 12519:2004.
 Sinistra in accordo alla EN 12519:2004. Default per catalogo.	 Destro in accordo alla EN 12519:2004.

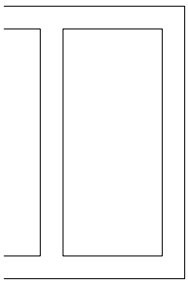
3. Applicazioni



Anta alzante-scorrevole



Anta fissa



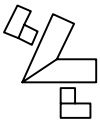
Vetro fisso

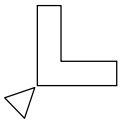
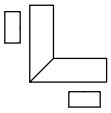
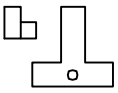
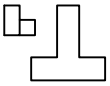
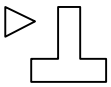
DOCUMENTO	PAESE	NUMERO
Approvazione tecnica	Belgio	ATG 12/2872

	TIPO DI FINESTRA	DIMENSIONI W x H (MM)	RISULTATI	TEST ISTITUTO NUMERO DOCUMENTO
TEST FUNZIONALI				
	2-binari alzante-scorrevole C9K020	2800 x 2400	4C, E1200A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 10026
	2-binari 4 ante alzante-scorrevole C9K020	5150 x 2400	3C, 9A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 10202
	1-binario alzante-scorrevole C9K010	2766 x 2388	4C, 8A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 10178
	2-binari alzante-scorrevole finestra tagli 90 C9K120	2778 x 2400	4C, E1350A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 11033
	3-binari alzante-scorrevole C9K030	4104 x 2400	4C, E900A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 11032
	2-binari fisso-alzante-scorrevole-fisso	4200 x 2700	4C, 8A, 3 (EN12210, EN12208, EN12207)	LK24-1844-12-R12NK
	2-binari soglia ribassata fisso-alzante-scorrevole C9K100	2768 x 2382	4C, 6A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 13368
	1-binario fisso-alzante-scorrevole C9K012	2800 x 2400	4C, 9A, 4 (EN12210, EN12208, EN12207)	WTCB NB 1136 CAR 14057
TEST MECCANICI				
	1-binario alzante-scorrevole finestra	2766 x 2388	Forza di funzionamento: 1 (EN 13115) Resistenza meccanica: 4 (EN 13115)	WTCB NB 1136 CAR 10178
	2-binari alzante-scorrevole finestra	2788x 2400	Forza di funzionamento: 1 (EN 13115) Resistenza meccanica: 4 (EN 13115)	WTCB NB 1136 CAR 11033
	2-binari doppia finestra alzante-scorrevole	2800x 2400	Forza di funzionamento: 1 (EN 13115) Resistenza meccanica: 4 (EN 13115)	WTCB NB 1136 CAR 10026
	2-binari fisso-alzante-scorrevole-fisso	4200 x 2700	Forza di funzionamento: 1 (EN 13115)	LK24-1844-12-R12NK

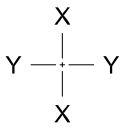
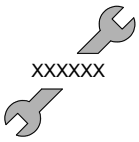
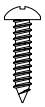
TEST ACUSTICI				
	C160 SHI - alzante-scorrevole	4100 x 2416	Rw(C;Ctr) = 37(-1;-2)dB con vetro 66.2/20/44.2 (Rw(C;Ctr)=43(-1;-5)dB)	CSTB NB 0679 AC11-26034308
	C160 SI - alzante-scorrevole	4100 x 2416	Rw(C;Ctr) = 36(-1;-2)dB con vetro 66.2/20/44.2 (Rw(C;Ctr)=43(-1;-5)dB)	CSTB NB 0679 AC11-26034308
	C160 Basic - alzante-scorrevole	4100 x 2416	Rw(C;Ctr) = 36(-1;-3)dB con vetro 66.2/20/44.2 (Rw(C;Ctr)=43(-1;-5)dB)	CSTB NB 0679 AC11-26034308
	C160 SHI - alzante-scorrevole doppia fisso alzante-scorrevole	3950 x 2400	Rw(C;Ctr) = 42(-1;-4)dB con vetro 66.2A/20/44.2A (Rw(C;Ctr)=50(-2;-5)dB)	WTCB NB 1136 AC5581 Bis
	C160 SHI - alzante-scorrevole Doppia 2-ante	3950 x 2400	Rw(C;Ctr) = 39(-1;-3)dB con vetro 66.2A/20/44.2A (Rw(C;Ctr)=50(-2;-5)dB)	WTCB NB 1136 AC5580 Bis
	C160 SHI - alzante-scorrevole Mono	3950 x 2400	Rw(C;Ctr) = 43(-1;-4)dB con vetro 66.2A/20/44.2A (Rw(C;Ctr)=50(-2;-5)dB)	WTCB NB 1136 AC5579 Bis
	C160 SHI - alzante-scorrevole Mono	3950 x 2400	Rw(C;Ctr) = 40(-1;-3)dB con vetro 10/12/44.2A (Rw(C;Ctr)=43(-2;-5)dB)	WTCB NB 1136 AC5578 Bis
TEST ANTIEFFRAZIONE				
	2 ante fisso-alzante-scorrevole due C9K020	2800 x 2400	Resistanza classe 2	SKG NB 0960 10.1036
	4 ante fisso-alzante-scorrevole-alzante-scorrevole-fisso due C9K020	5150 x 2400	Resistanza classe 2	SKG NB 0960 10.1110
			Dichiarazione di conformità Resistanza classe 2	SKG NB 0960 10.0925
TEST TERMICI				
			Vedi valori Uw di finestre nel capitolo K	
TEST ADDIZIONALI				
Fissaggio viti				WTCB NB 1136 CAR 10145
KOMO certificato			Resistanza classe 2	SKG NB 0960 SKG.0876.0313.04.NL

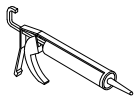
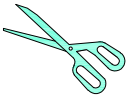
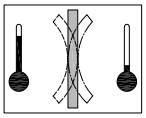
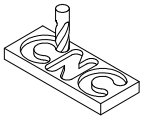
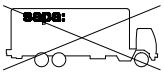
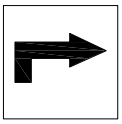
Profilati sistema

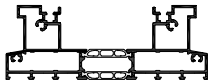
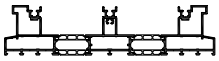
A	Canali squadrette allinemento
B	Tubolarità esterna per squadrette
C	Tubolarità interna per squadrette
	Squadrette allineamento
	Squadrette a cianfrinare
	Squadrette a spinare
	Squadrette con eccentrico
	Squadretta angolo variabile con eccentrico

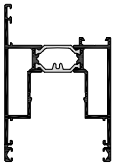
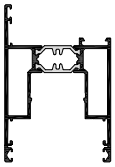
	Squadrette meccaniche
	Squadrette meccaniche fissaggio con viti
	Supporti per alette
	Cavallotto con eccentrico tipo 1
	Cavallotto con eccentrico tipo 2
	Cavallotto angolo variabile con eccentrico
	Cavallotto a spinare
	Cavallotto angolo variabile a spinare
	Piatto blindatura

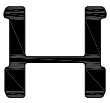
LISTA DEI SIMBOLI

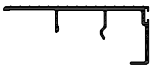
	Numero pagina
	Posizione del profilato
	Lunghezza del profilato (m)
Ixx **Iyy**	Momento di inerzia secondo assi XX/YY (cm^4)
	Superficie anodizzata o verniciata (dm^2/m)
	Superficie di pulizia (dm^2/m)
	Codice attrezzo
	Collegamento a vite
	Vedi disegno
	Numero confezione
	Pezzi nella confezione

	Silicone, colla
	Rompere o tagliare
	Unità di misura confezione
	Effetto bi-metallo
	Resistenza all'effrazione, classe Europea 2
	CNC centro di lavoro
	Non fornito da Domal
	Soluzione alzante-scorrevole

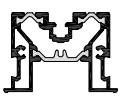
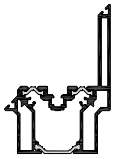
TELAIO	CODICE	
	***C9K020***	B.2.1
	***C9K120***	B.2.2
	***C9K121***	B.2.2
	***C9K030***	B.2.3

ANTA	CODICE	
	***C9V001***	B.3.1
	***C9V051***	B.3.2

RINFORZO	CODICE	
	***C9C001***	B.4.1

PROFILATI CARTELLINE	CODICE	
	***C9A001***	B.5.1
	***C9A002***	B.5.1
	***C9A020***	B.5.2

PROFILATI GOCCIOLATOI	CODICE	
	***52A28***	B.6.1
	***C9A004***	B.6.1
	***C9A003***	B.6.2

PROFILATI GUIDA	CODICE	
	***C9C002***	B.7.1
	***C9C003***	B.7.2

PROFILATI COMPLEMENTARI	CODICE	
	***CO2206***	B.8.1
	***CO2181***	B.8.1
	***C9A100***	B.8.2

FERMAVETRO - STANDARD - 22 MM	CODICE	
	***GC0303***	D.2.1
	***GC0307***	D.2.1

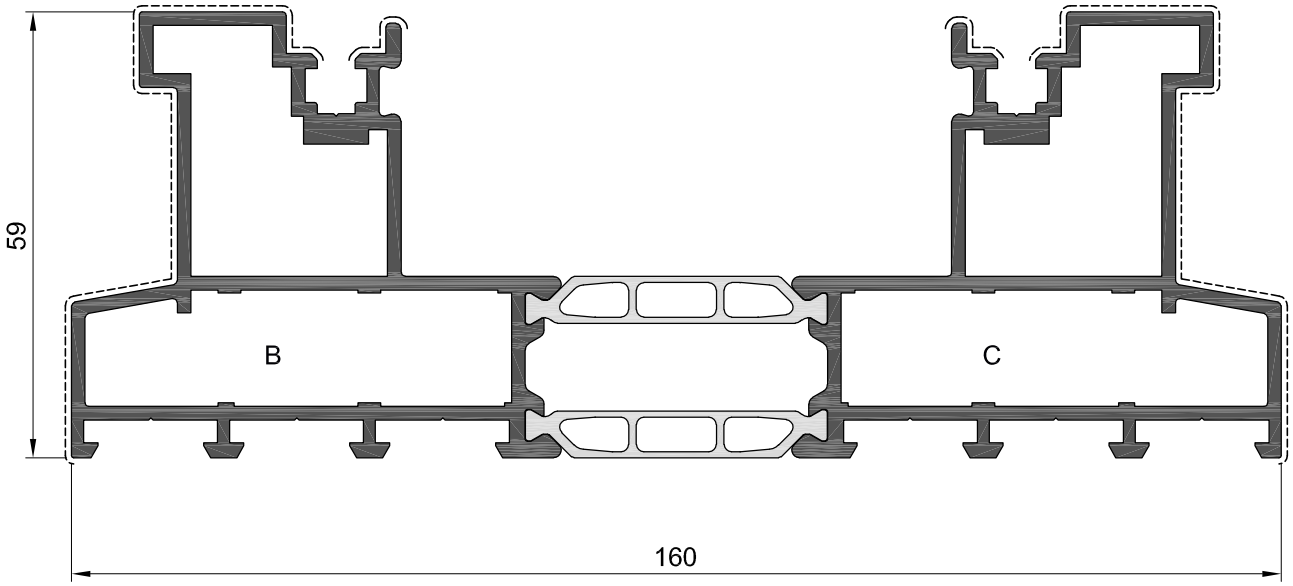
FERMAVETRO - TUBOLARI - 22 MM	CODICE	
	***GC2310***	D.2.1
	***GC2312***	D.2.1

FERMAVETRO - TUBOLARI - 22 MM	CODICE	
	***GC2315***	D.2.1
	***GC2317***	D.2.1
	***GC2320***	D.2.1
	***GC2322***	D.2.1
	***GC2325***	D.2.1
	***GC2327***	D.2.1
	***GC2330***	D.2.1

FINESTRE - PROFILATI DI FINITURA	CODICE	
	***Z9A016***	C.1.1

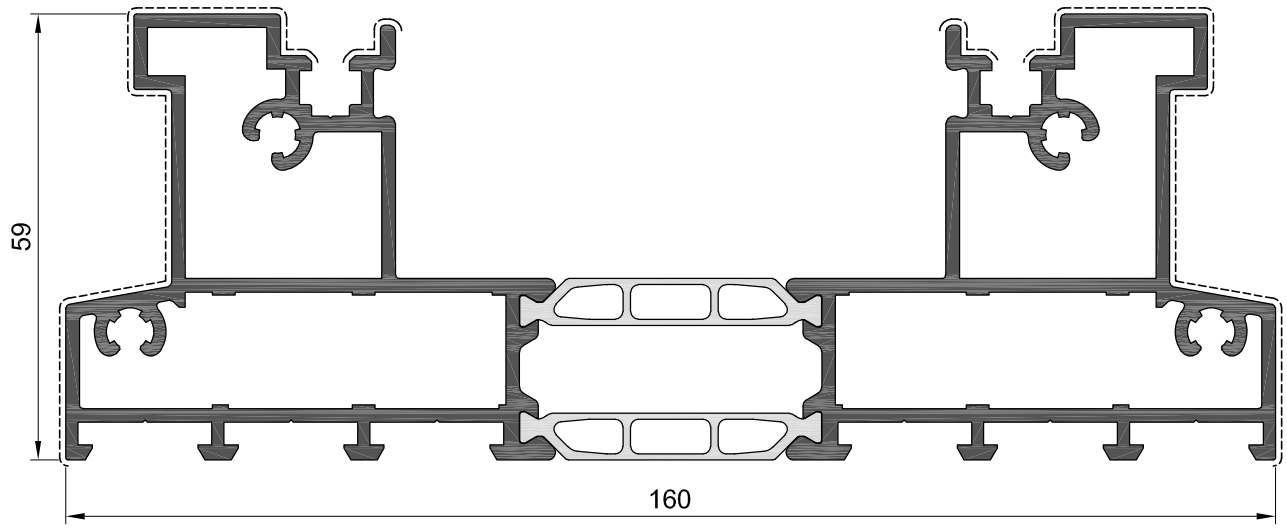
FINESTRE - PROFILATI DI FINITURA		
	CODICE	
	***Z9C005***	C.1.1
	***Z9C030***	C.1.1

C9K020



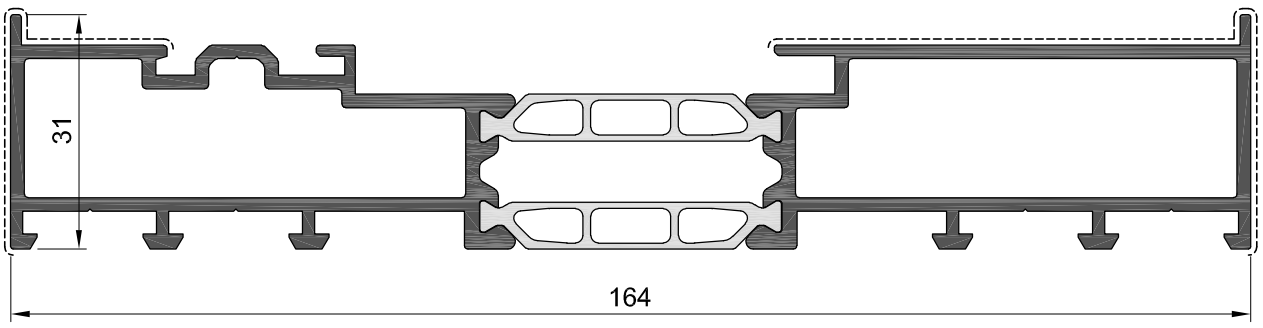
dm²/m	64.49	***B***	HV0G03		***C***	HV2W11		**-**	-				J.2.1
dm²/m	23.01	***B***	HV2W11		**-**	-		**-**	-				H.1.15
Iyy cm⁴	41.89	***C***	HV0G03		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	75.82	92.55	110.22	127.97	145.17	161.41	176.47	190.24	202.72	213.95	224.04		233.06

C9K120



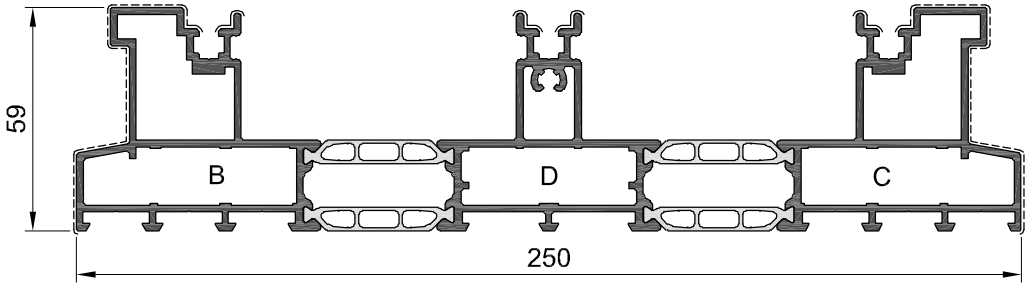
dm²/m	64.49	B	HV0G03		C	HV2W11		-				J.3.6
dm²/m	23.01	B	HV2W11		-	-		-				H.1.6
Iyy cm⁴	43.08	C	HV0G03		-	-		-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	61.85	72.00	83.52	96.00	109.09	122.46	135.83	148.97	161.73	173.97	185.62	196.64

C9K121



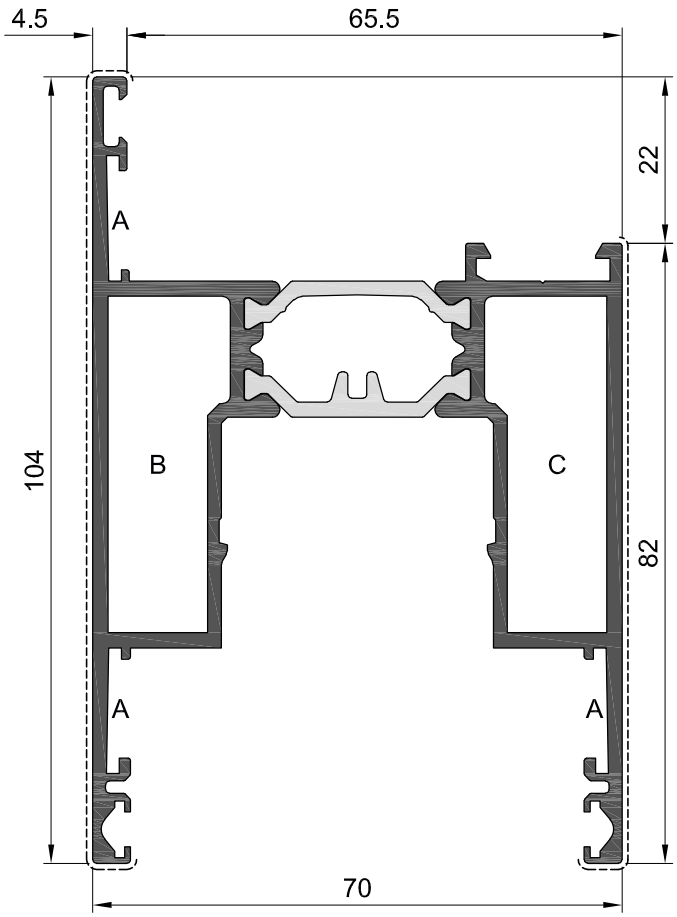
dm²/m	49.79	-	-		-	-		-	-			J.3.4
dm²/m	15.40	-	-		-	-		-	-			-
Iyy cm⁴	6.97	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	55.89	64.77	74.45	84.49	94.55	104.35	113.72	122.54	130.74	138.30	145.23	151.56

50%



C9K030

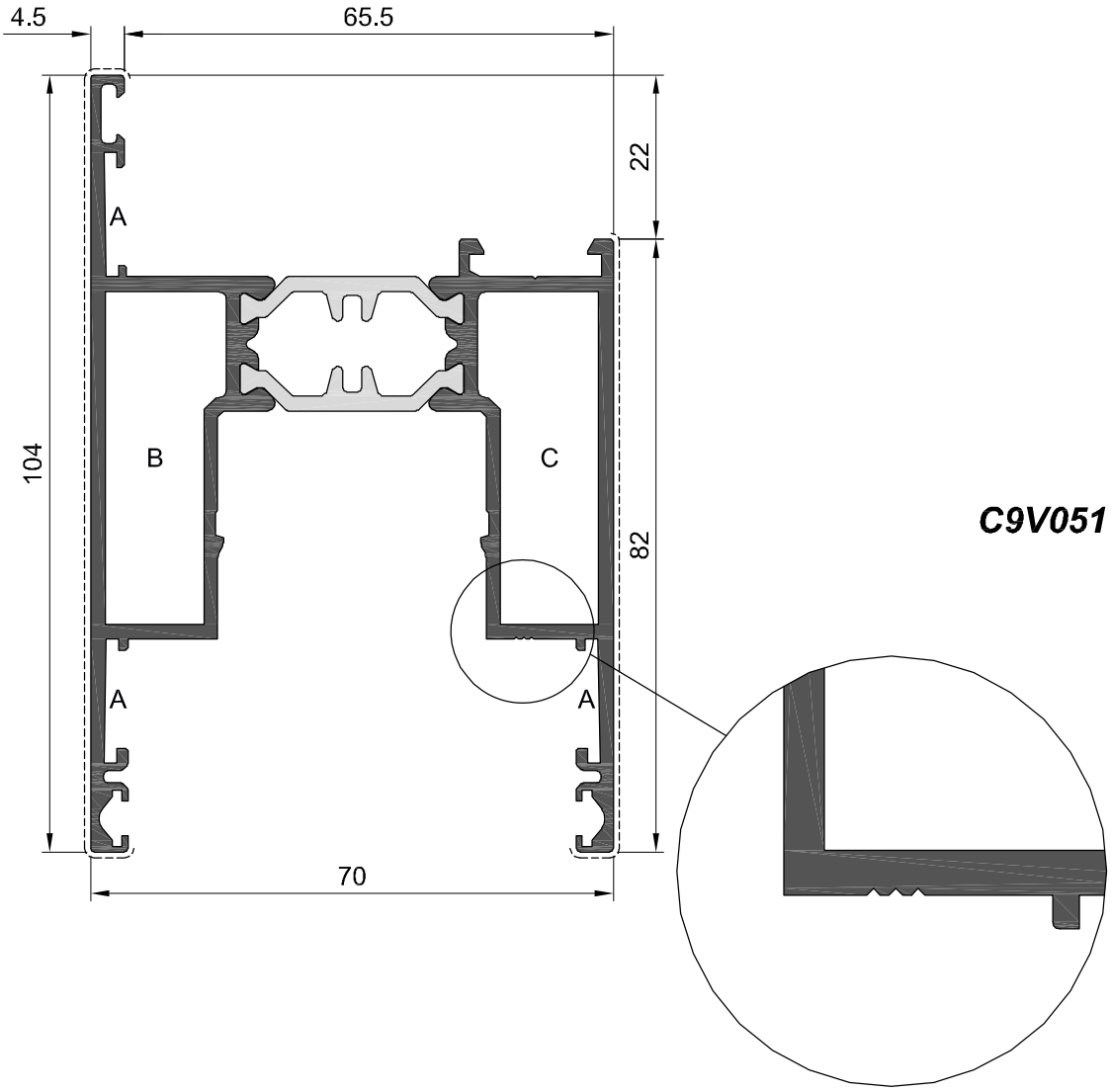
dm²/m	56.13	C	HV0G03					-		-			J.4.4
dm²/m	13.64	B	HV0G03					-		-			H.1.9
Iyy cm⁴	41.76	D	HV0G03	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	75.80	92.65	110.44	238.33	145.66	162.03	177.21	191.10	203.68	215.02	225.19		234.30



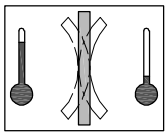
C9V001

dm²/m	55.07	***A***	HV4K01		***C***	HV2W10		**-**	-			J.6.1	
dm²/m	20.09	***B***	HV2W10		***C***	HV3H26		**-**	-			-	
Iyy cm⁴	48.12	***B***	HV3H26		**-**	-		**-**	-		m	7.0	
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**	
Ixx cm⁴	15.23	19.51	23.77	27.79	31.48	34.78	37.7	40.25	42.48	44.42	46.1	47.57	

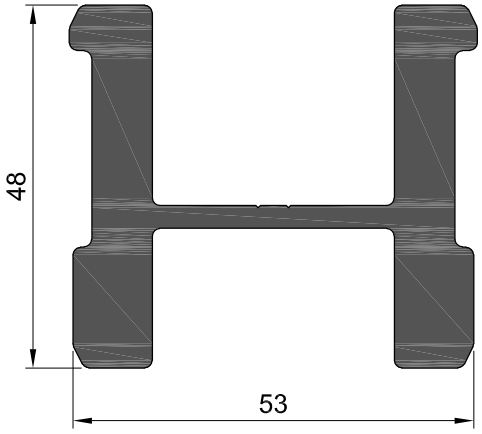
Bi-metal profile



C9V051

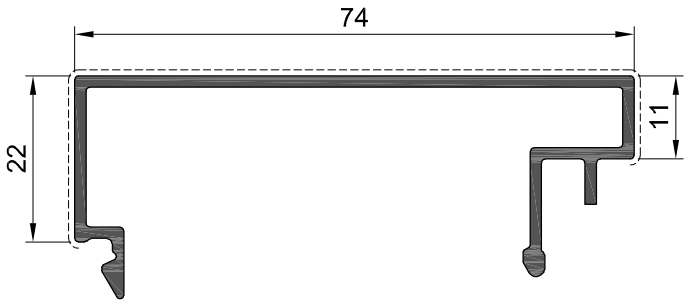


dm²/m	55.07	*A*	HV4K01		*C*	HV2W10		**-**		-			J.6.1
dm²/m	20.09	*B*	HV2W10		*C*	HV3H26		**-**		-			-
Iyy cm⁴	4.97	*B*	HV3H26		**-**		-		**-**		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97



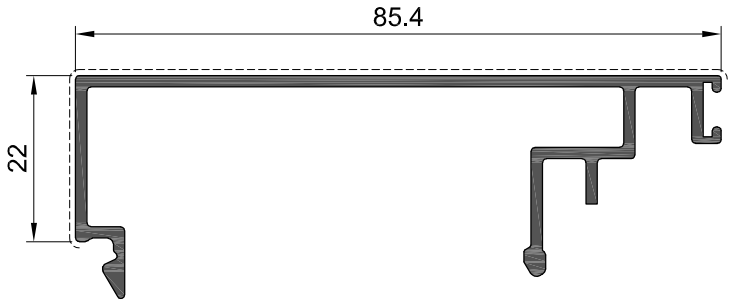
C9C001

dm²/m	29.25	-	-		-	-		-	-			J.10.7
dm²/m	0.00	-	-		-	-		-	-			H.1.21
Iyy cm⁴	18.10	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	38.75	-	-	-	-	-	-	-	-	-	-



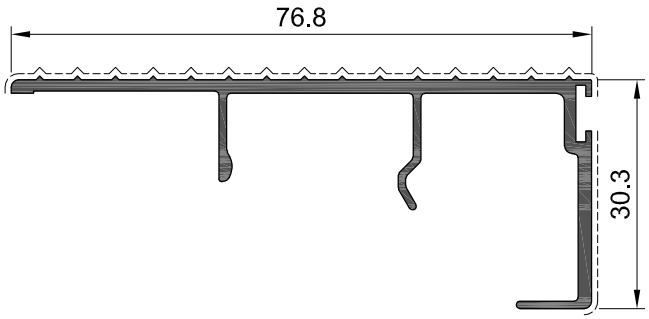
C9A001

dm²/m	30.22	-	-		-	-		-	-			J.10.7
dm²/m	10.71	-	-		-	-		-	-			-
Iyy cm⁴	1.78	-	-		-	-		-	-		m	6.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	17.28	-	-	-	-	-	-	-	-	-	-



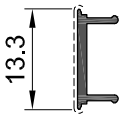
C9A002

dm²/m	34.99	-	-		-	-		-	-			J.10.7
dm²/m	11.01	-	-		-	-		-	-			-
Iyy cm⁴	1.88	-	-		-	-		-	-		m	6.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	22.92	-	-	-	-	-	-	-	-	-	-



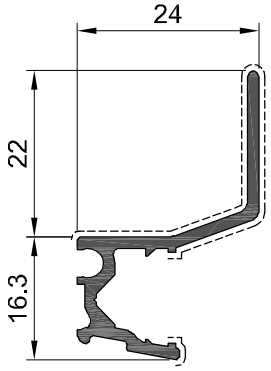
C9A020

dm²/m	29.81	-	-		-	-		-	-			J.1.93
dm²/m	11.07	-	-		-	-		-	-			H.1.89
Iyy cm⁴	1.74	-	-		-	-		-	-		m	7
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	12.32	-	-								



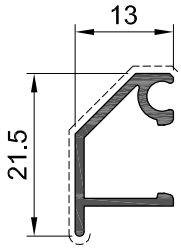
52A28

dm²/m	4.52	-	-		-	-		-	-			-
dm²/m	1.38	-	-		-	-		-	-			H.1.16
Iyy cm⁴	0.04	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.00	-	-	-	-	-	-	-	-	-	-



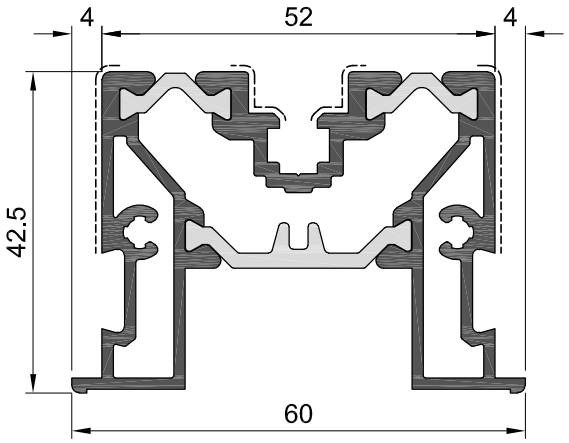
C9A004

dm²/m	14.64	-	-		-	-		-	-			J.5.27
dm²/m	7.87	-	-		-	-		-	-			H.1.16
Iyy cm⁴	1.08	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.80	-	-	-	-	-	-	-	-	-	-



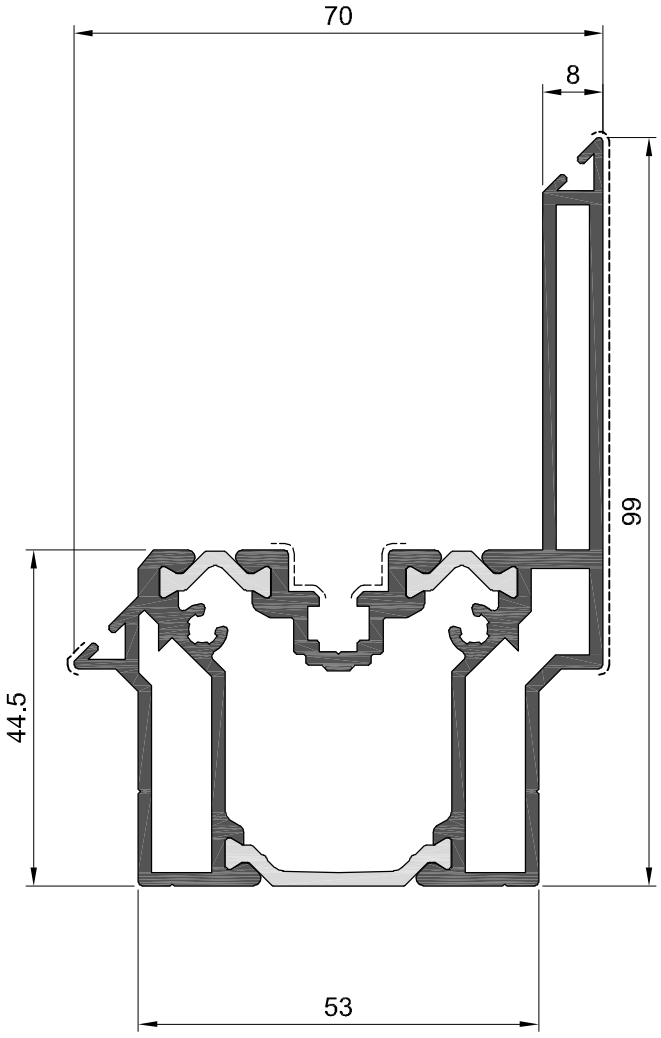
C9A003

dm²/m	9.83	-	-		-		-		-			J.5.26
dm²/m	4.58	-	-		-		-		-			H.1.9
Iyy cm⁴	0.25	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.11	-	-	-	-	-	-	-	-	-	-



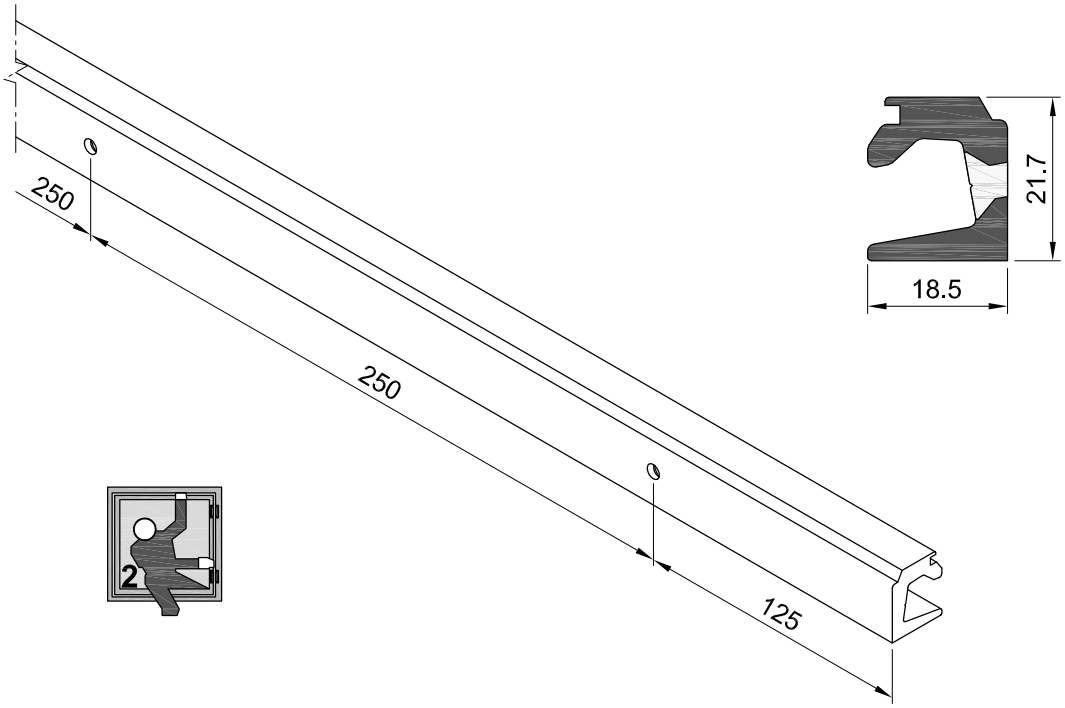
C9C002

dm²/m	15.02	-	-		-	-		-	-			J.10.23
dm²/m	6.26	-	-		-	-		-	-			H.1.5
Iyy cm⁴	6.07	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	3.75	5.03	6.23	7.54	8.66	9.68	10.58	11.37	12.06	12.66	13.19	13.65



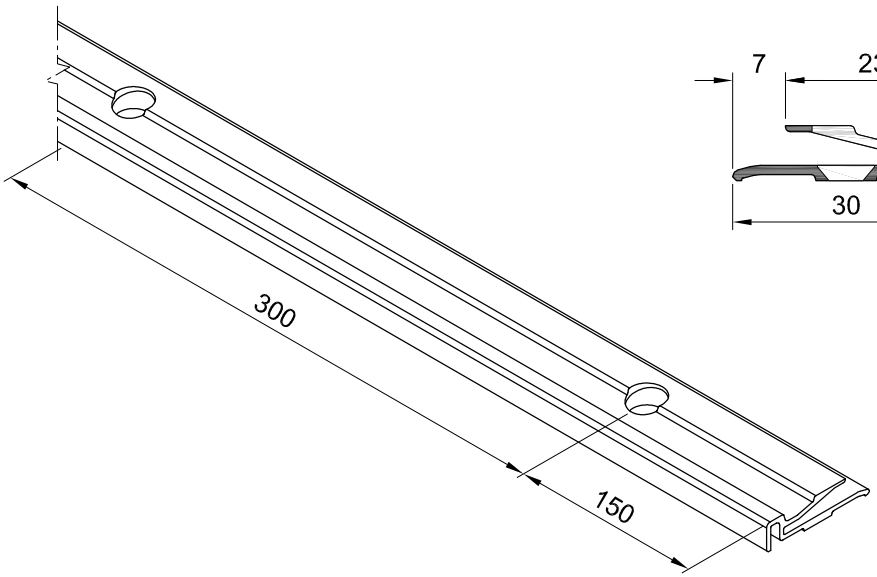
C9C003

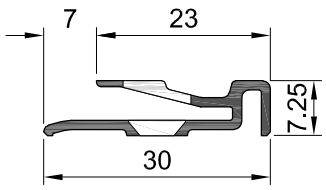
dm²/m	58.61	-	-		-	-		-	-			-
dm²/m	11.11	-	-		-	-		-	-			-
Iyy cm⁴	6.07	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	6.91	8.91	11.05	13.21	15.31	17.32	19.19	20.91	22.47	23.89	25.17	26.32



CO2206

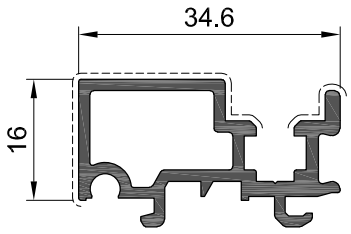
dm²/m	10.92	-	-	-	-	-	-	-	-	J.8.3	
dm²/m	6.49	-	-	-	-	-	-	-	-	-	
Iyy cm⁴	0.60	-	-	-	-	-	-	-	-	m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	1.12	-	-	-	-	-	-	-	-	-	-





CO2181

dm²/m	11.95	-	-	-	-	-	-	-	-	-	
dm²/m	3.86	-	-	-	-	-	-	-	-	-	
Iyy cm⁴	0.04	-	-	-	-	-	-	-	-	m	3.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.50	-	-	-	-	-	-	-	-	-	-



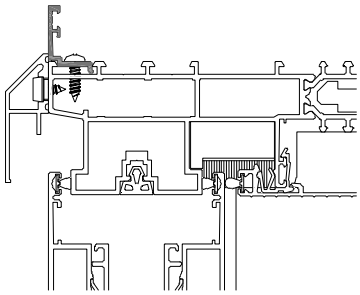
C9A100

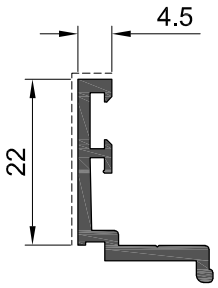
dm²/m	17.11	-	-		-	-		-	-			J.3.30
dm²/m	5.59	-	-		-	-		-	-			-
Iyy cm⁴	0.59	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	2.25	-	-	-	-	-	-	-	-	-	-

MOMENTO DI INERZIA

	IXX (CM⁴)											
	LUNGHEZZA [MM]											
	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000
C9C002	3.75	5.03	6.23	7.54	8.66	9.68	10.58	11.37	12.06	12.66	13.19	13.65
C9C003	6.91	8.91	11.05	13.21	15.31	17.32	19.19	20.91	22.47	23.89	25.17	26.32
C9K020	75.82	92.55	110.22	127.97	145.17	161.41	176.47	190.24	202.72	213.95	224.04	233.06
C9K030	75.80	92.65	110.44	238.33	145.66	162.03	177.21	191.10	203.68	215.02	225.19	234.30
C9K120	61.85	72.00	83.52	96.00	109.09	122.46	135.83	148.97	161.73	173.97	185.62	196.64
C9K121	55.89	64.77	74.45	84.49	94.55	104.35	113.72	122.54	130.74	138.30	145.23	151.56
C9V001	15.23	19.51	23.77	27.79	31.48	34.78	37.7	40.25	42.48	44.42	46.1	47.57
C9V051	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97	4.97

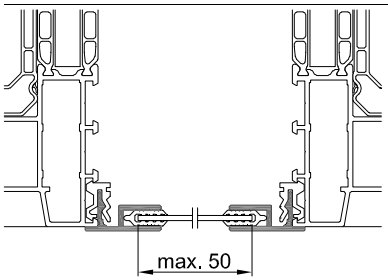
Profilati vari

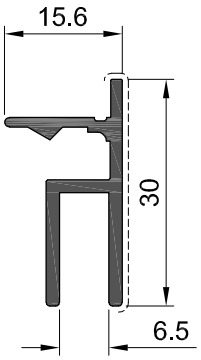




Z9A016

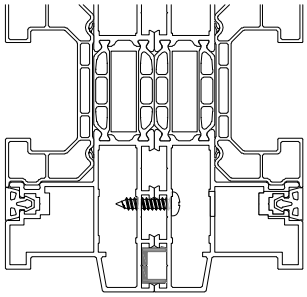
(dm²/m)	10.9		
(dm²/m)	2.65		
Ixx (cm⁴)	0.27		
Iyy (cm⁴)	0.59		
-		m	6.0

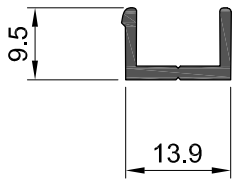




Z9C005

(dm²/m)	13.86		
(dm²/m)	3.35		
Ixx (cm⁴)	0.21		
Iyy (cm⁴)	0.78		
-		m	6.0





Z9C030

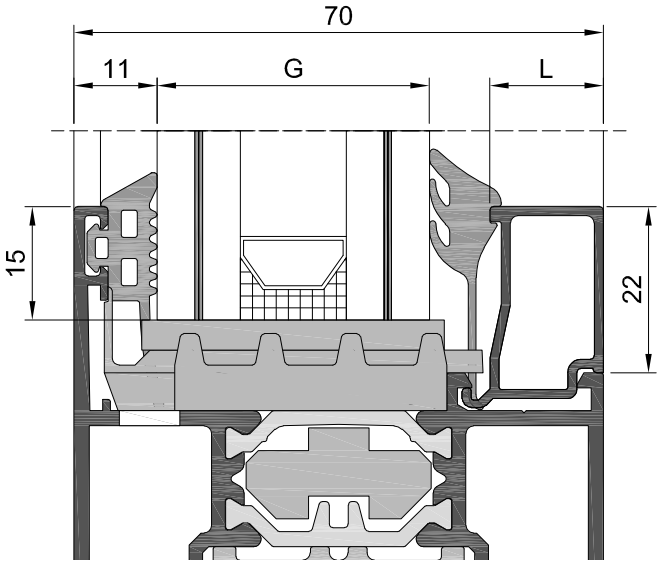
(dm²/m)	6.24		
(dm²/m)	0		
Ixx (cm⁴)	0.13		
Iyy (cm⁴)	0.04		
-		m	6.0

Vetratura

SCELTA FERMAVETRI E GUARNIZIONI

- Lo spessore del vetro dipende da:
  * pressione dinamica base del vento
  * caratteristiche della vetratura, sue dimensioni e applicazioni
  * applicazione
  * posizione
- Il vetro e la sua installazione devono essere conformi alle direttive vigenti e le specifiche del produttore autorizzato (vetro isolante deve avere una licenza tecnica)
- Prima della installazione dell vetro verificarne lo spessore, le dimensioni e la geometria dei volumi con le direttive e specifiche.

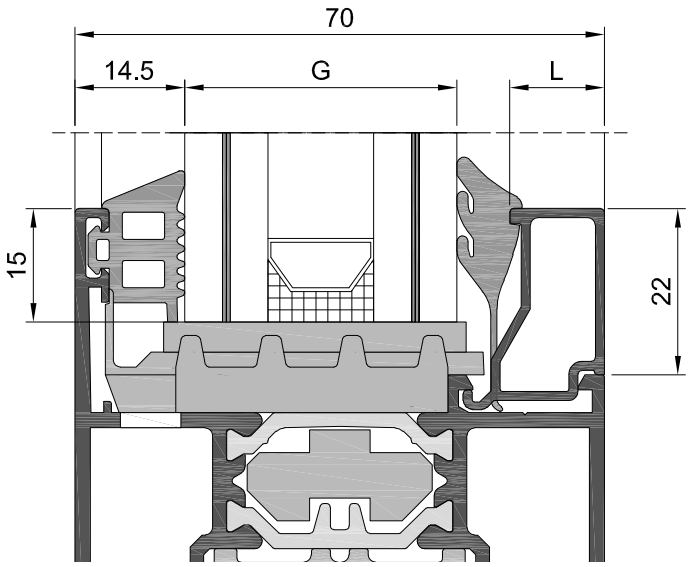
VETRATURA CON RU0004



G (MM)	39R506 4 - 6 MM	39R507 6 - 7.5 MM	39R508 7.5 - 9 MM	L (MM)	TUBOLARE
23		•		30	GC2330
24			•	27.5	GC2327
25		•		27.5	GC2327
26	•			27.5	GC2327
27		•		25	GC2325
28		•		25	GC2325
29			•	22.5	GC2322
30		•		22.5	GC2322
31	•			22.5	GC2322
32		•		20	GC2320
33		•		20	GC2320
34			•	17.5	GC2317
35		•		17.5	GC2317
36	•			17.5	GC2317
37		•		15	GC2315
38		•		15	GC2315
39			•	12.5	GC2312
40		•		12.5	GC2312
41	•			12.5	GC2312
42		•		10	GC2310
43		•		10	GC2310

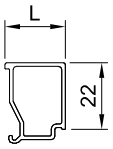
G (MM)	39R506 4 - 6 MM	39R507 6 - 7.5 MM	39R508 7.5 - 9 MM	L (MM)	STANDARD
44			•	7.5	GC0307
45		•		7.5	GC0307
46	•			7.5	GC0307
49		•		3	GC0303
50		•		3	GC0303

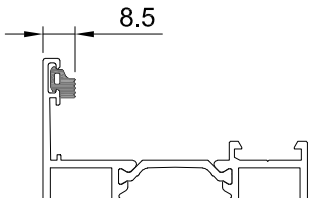
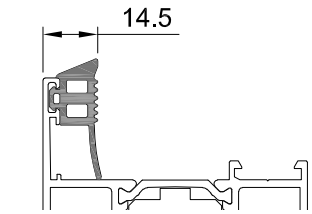
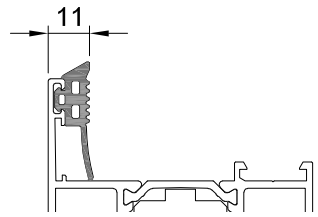
VETRATURA CON RU0002

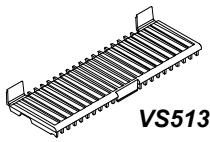


G (MM)	39R506 4 - 6 MM	39R507 6 - 7.5 MM	39R508 7.5 - 9 MM	L (MM)	TUBOLARE CLASSIC
23			•	25	GC2325
24		•		25	GC2325
25	•			25	GC2325
26		•		22.5	GC2322
27		•		22.5	GC2322
28			•	20	GC2320
29		•		20	GC2320
30	•			20	GC2320
31		•		17.5	GC2317
32		•		17.5	GC2317
33			•	15	GC2315
34		•		15	GC2315
35	•			15	GC2315
36		•		12.5	GC2312
37		•		12.5	GC2312
38			•	10	GC2310
39		•		10	GC2310
40	•			10	GC2310

G (MM)	39R506 4 - 6 MM	39R507 6 - 7.5 MM	39R508 7.5 - 9 MM	L (MM)	STANDARD
41		•		7.5	GC0307
42		•		7.5	GC0307
45			•	3	GC0303
46		•		3	GC0303
47	•			3	GC0303

TUBOLARE						
						
L [mm]	**CLASSICO**	[dm²/m]	[dm²/m]			
3	***GC0303***	9.11	2.51			
7.5	***GC0307***	11.40	2.96			
10	***GC2310***	8.99	3.21			
12.5	***GC2312***	9.13	3.47			
15	***GC2315***	9.29	3.72			
17.5	***GC2317***	9.53	3.97			
20	***GC2320***	9.86	4.22			
22.5	***GC2322***	10.26	4.46			
25	***GC2325***	10.68	4.72			
27.5	***GC2327***	11.16	4.96			
30	***GC2330***	11.53	5.21			

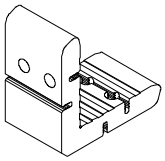
	***210-003***
	E.3.1
	***RU0002***
	E.3.1
	***RU0004***
	E.3.1

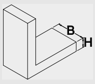
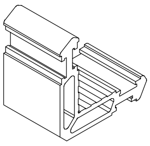
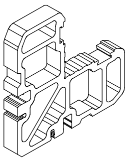


VS5130

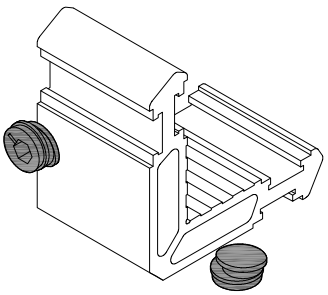
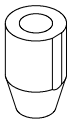
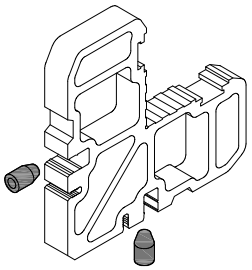
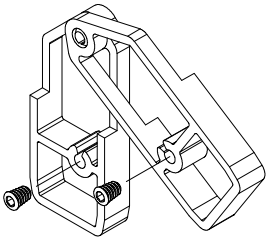
Accessori

SQUADRETTE - SQUADRETTE CON SPINE CONICHE

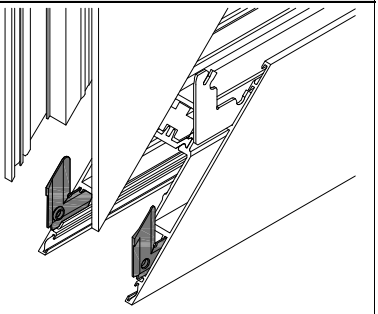
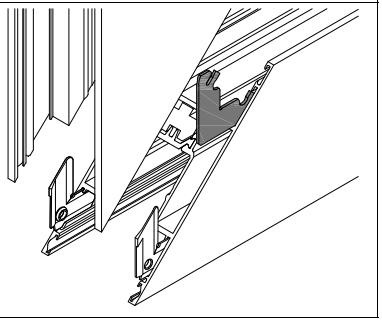
DISEGNO	CODICE	 H x B (MM)	PROFILATO					Da ordinare a parte
	***HV2W11***	14 x 42.1	C9K020 C9K030 C9K120 - - - -	- - - - - - -	- - - - - - -	- - - - - - -	- - - - - - -	4 x 71C011

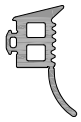
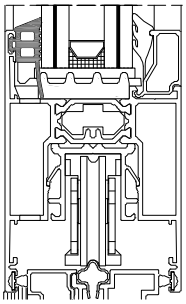
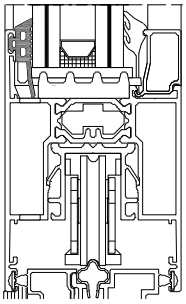
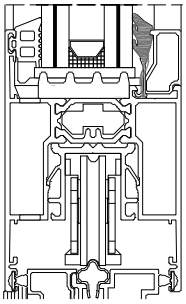
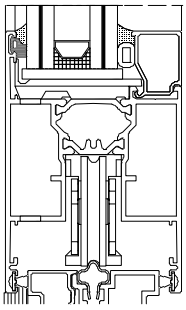
Disegno	Codice	 H x B (mm)	Profilato					Da ordinare a parte
	***HV0G03***	14.5 x 42	C9K020	-	-	-	-	4 x 778-500
			C9K030	-	-	-	-	
			C9K120	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
	***HV3H26***	44.5 x 13.2	C9V001	-	-	-	-	2 x 778-500 2 x 71C011
			C9V051	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	

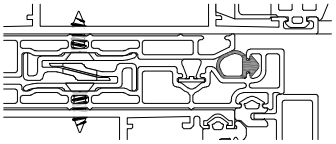
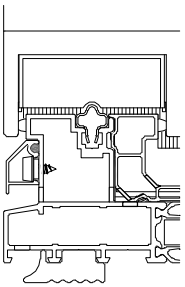
SQUADRETTE - ACCESSORI PER SQUADRETTE

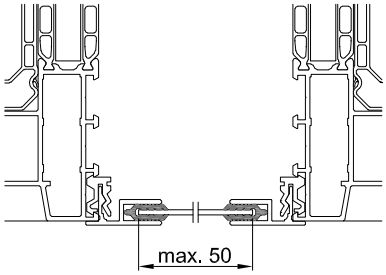
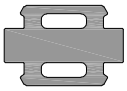
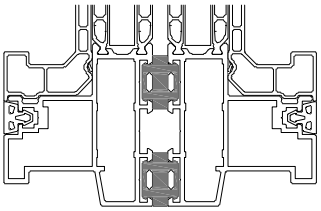
DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***778-500***	Eccentrico in zama	
	***71C011***	Spina conica in zama Ø8 x 13.5 mm	
	***SCZ810***	Vite in acciaio inossidabile	

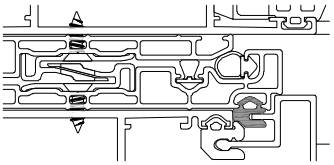
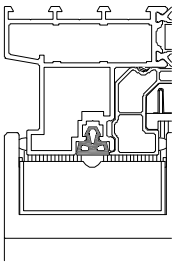
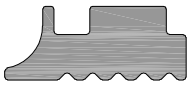
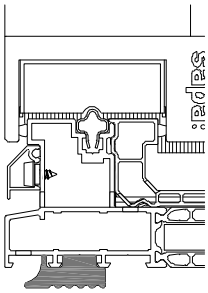
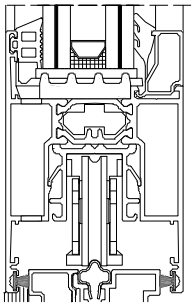
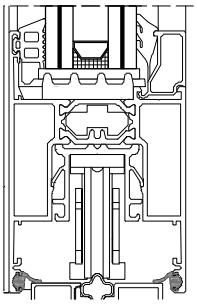
SQUADRETTE - SQUADRETTE DI ALLINEAMENTO

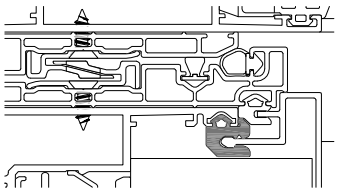
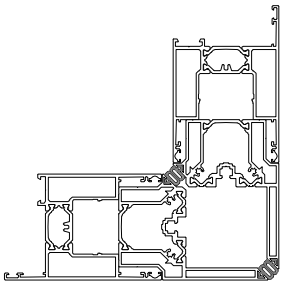
DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***HV4K00***	Squadretta allineamento in acciaio inossidabile	
	***HV4K01***	Squadretta allineamento in acciaio inossidabile	

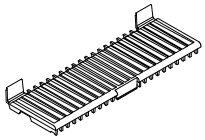
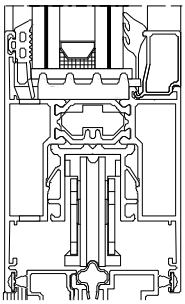
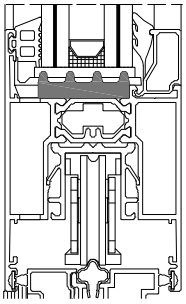
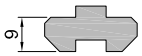
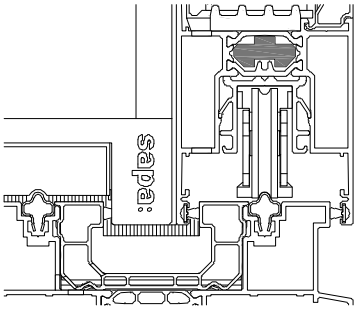
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***RU0002***		Guarnizione esterna per vetratura in EPDM nero, spessore 10 mm	
	***RU0004***		Guarnizione esterna per vetratura in EPDM nero, spessore 6.5 mm	
	***39R506***	4 - 6 Marcatura blu	Guarnizione interna per vetratura in EPDM nero	
	39R507	6 - 7.5 Marcatura verde		
	39R508	7.5 - 9 Marcatura bianca		
	***210-003***		Guarnizione esterna per vetratura in EPDM nero	

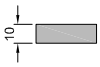
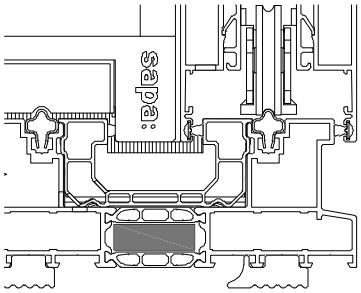
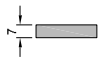
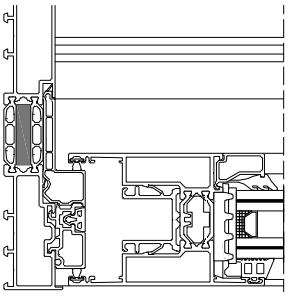
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***RU9095***		Guarnizione tenuta labirinto in EPDM nero	
	***213-006***		Guarnizione di sigillatura in EPDM nero, Ø4 mm	

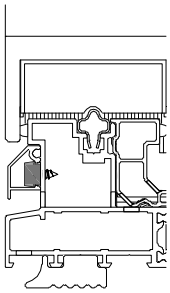
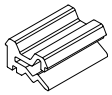
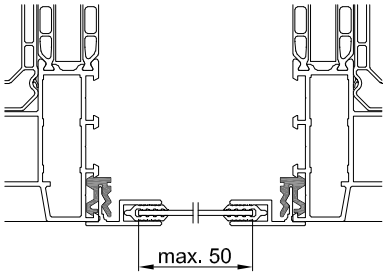
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***71R200***		Guarnizione in EPDM giunti dilatazione disponibile in nero	
	***RU9022***		Guarnizione in EPDM accoppiamento telai disponibile in nero	

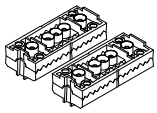
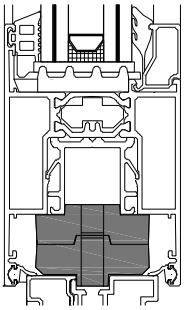
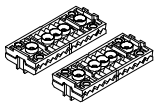
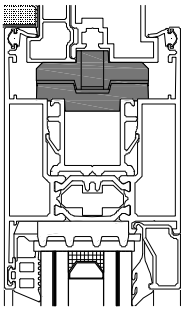
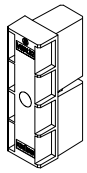
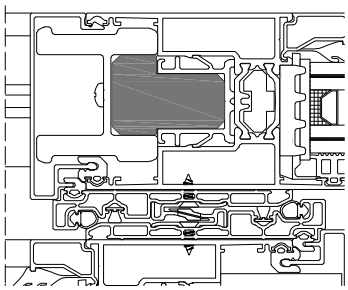
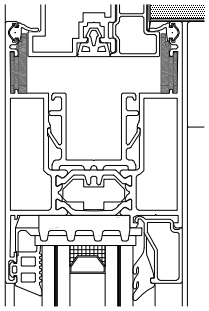
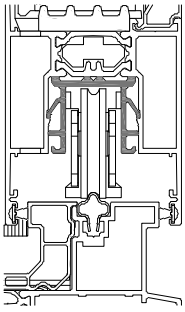
DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***RU9703***	Guarnizione di posizionamento su labirinto in EPDM nero	
	***RU9704***	Guarnizione copri-canale in EPDM nero	
	***RU9079***	Guarnizione soglia in EPDM nero	
	***KU6004***	Guarnizione tenuta ante in Q-lon nero	
	***RU0099***	Guarnizione di battuta in EPDM nero	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***RU9094***		Guarnizione tenuta ante in EPDM nero	
	***RU4033***		Guarnizione di battuta in EPDM nero	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***VS5130***		Supporto vetratura, nero	
	***KU5001***		Profilo PE foam con striscia adesiva per profilato anta	
	***BT6000***		Isolatore termico in PE foam, in nero	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***BT6006***		Isolatore termico in PE foam, in nero	
	***BT6019***		Isolatore termico in PE foam, in nero	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***CO2279***		Clips in alluminio per profilati di finitura	
	***71P003***		Clips in nylon per profilati di finitura disponibile in nero	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***VS5128***	Supporto inferiore per rendere fissa l'anta alzante-scorrevole	
	***VS5129***	Supporto superiore per rendere fissa l'anta alzante-scorrevole	
	***VS5132***	Supporto rinforzo	
	***VS5131***	Guida anti scarrucolamento	
	***KU2027***	Profilo di isolamento ferramenta	

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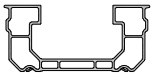
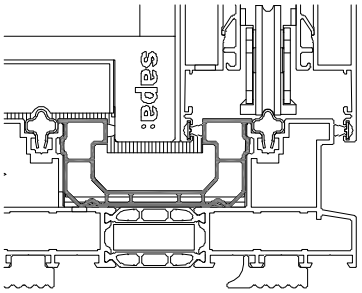
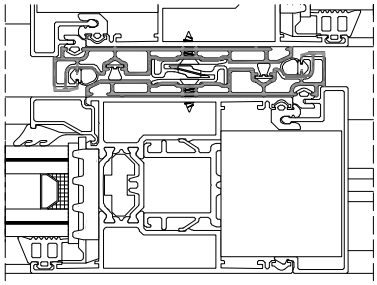
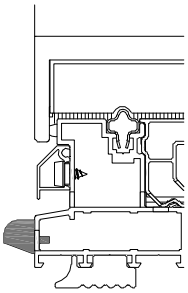
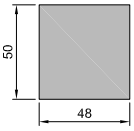
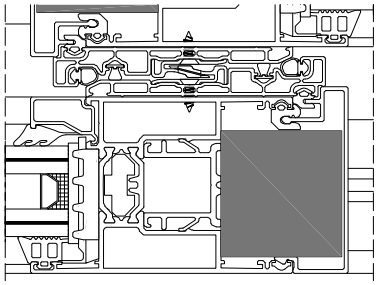
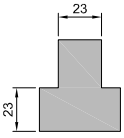
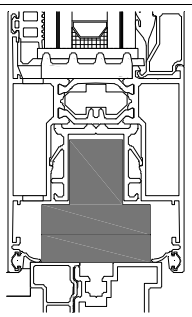
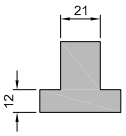
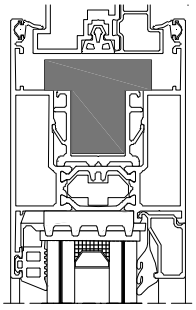
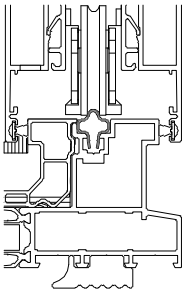
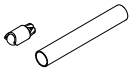
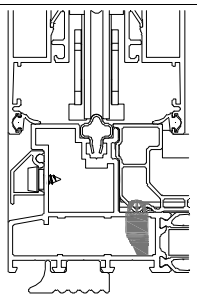
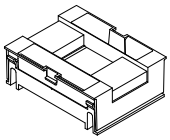
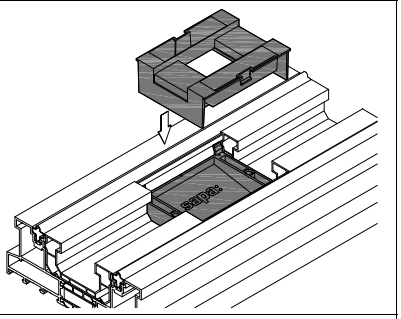
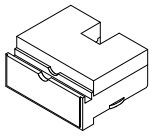
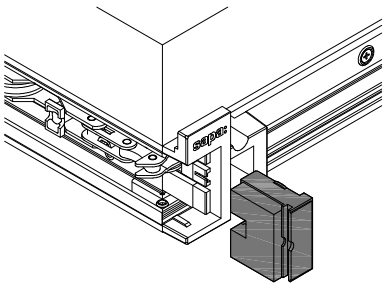
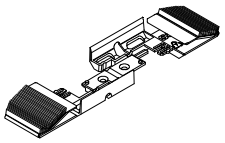
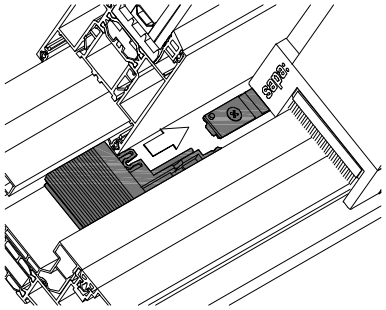
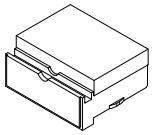
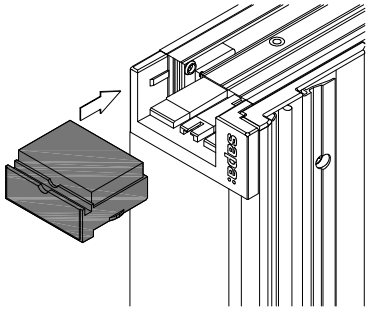
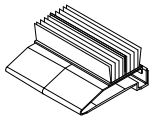
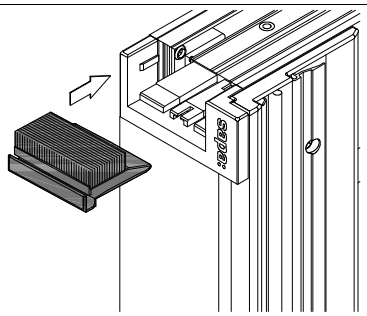
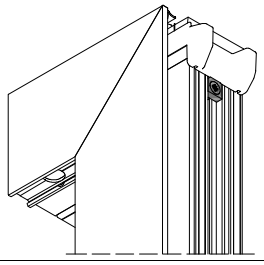
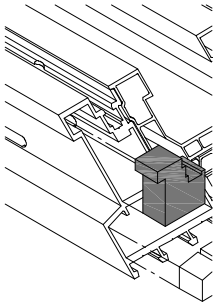
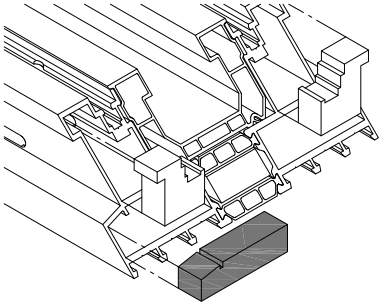
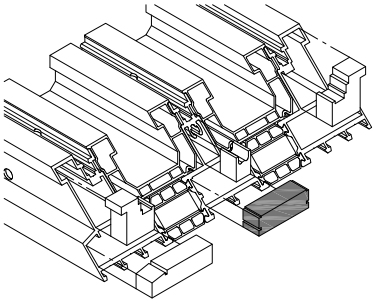
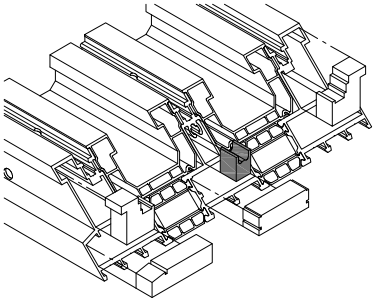
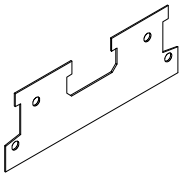
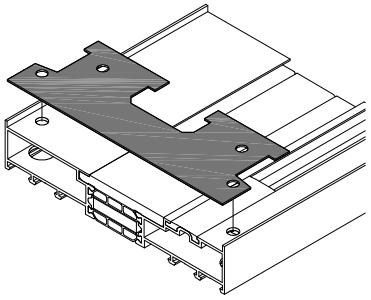
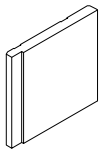
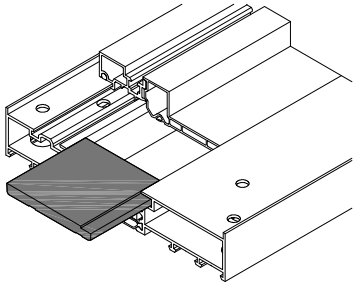
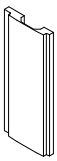
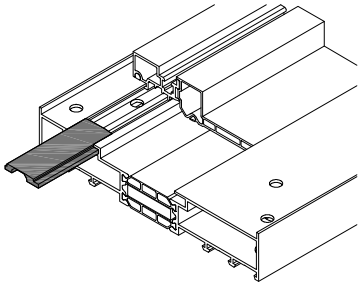
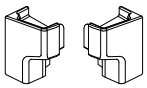
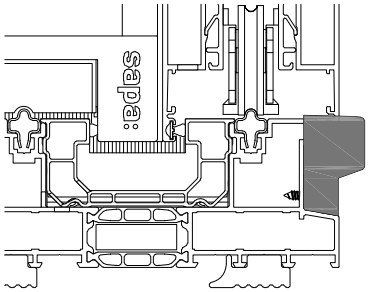
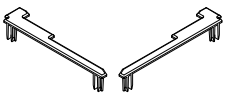
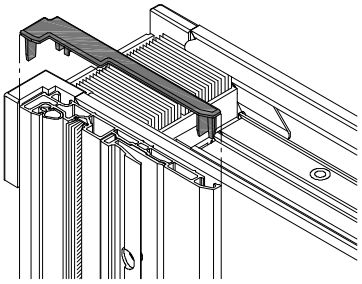
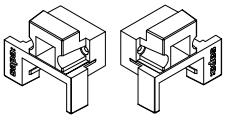
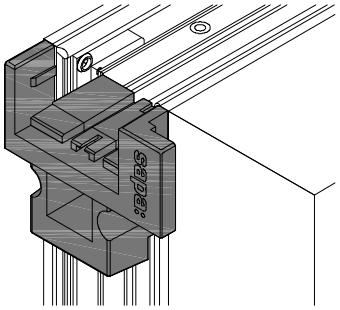
	***KU2028***	Profilo di isolamento	
	***KU2029***	Labirinto centrale isolato	
	***D4074009***	Cappetta di drenaggio	
	***BT6013***	Isolante termico in PE foam	
	***BT6015***	Isolante termico in PE foam	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***BT6026***	Isolante termico in PE foam	
	***CO1103***	Guida in acciaio	
	***VS0107***	Cappetta di drenaggio con pallina	
	***CO1105***	Tappo tenuta centrale inferiore	
	***CO1127***	Tappo tenuta centrale inferiore anta centrale 3 binari(con VS9163)	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***CO1111***	Tappo di tenuta centrale superiore telaio esterno - alzante-scorrevole	
	***CO1107***	Tappo tenuta centrale inferiore	
	***CO1110***	Tappo tenuta centrale profilo labirinto centrale alzante-scorrevole	
	***CO1214***	Clip per tappo di tenuta	
	***VS9950***	Tappo di tenuta	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***VS9951***	Tappo di tenuta	
	***VS9964***	Tappo di tenuta	
	***VS9965***	Tappo di tenuta	
	***VS9956***	Tappo di sigillatura sagomato tagli a 90° soglia	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***VS9957***	Tappo di tenuta per tagli a 90°	
	***CO0132***	Tappo riempimento tagli a 90°	
	***VS2404***	Tappo terminale per C9A004	
	***VS9148***	Tappo terminale	
	***VS9149***	Tappo terminale	

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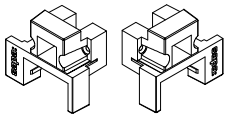
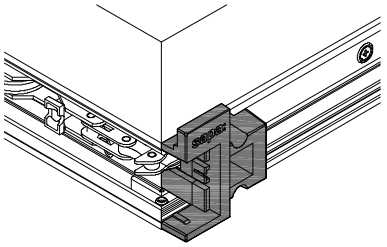
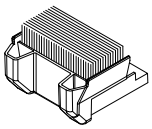
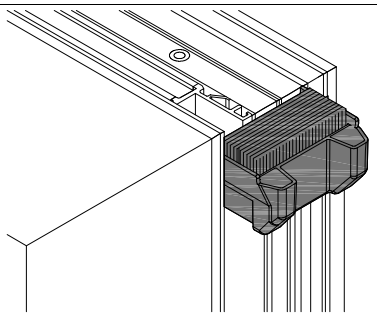
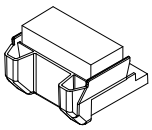
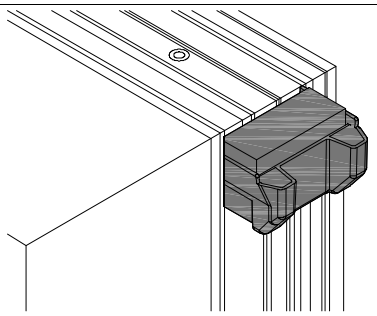
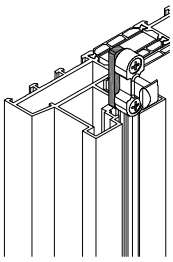
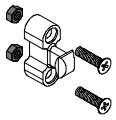
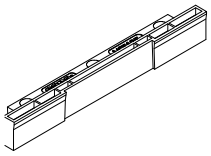
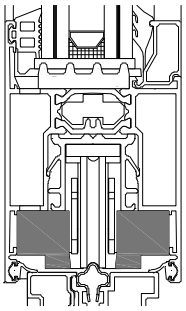
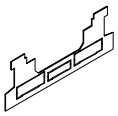
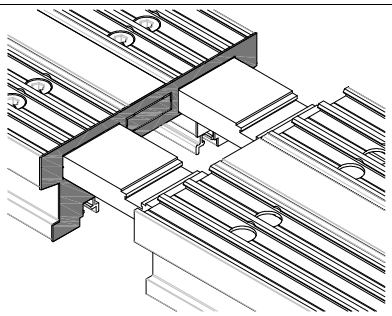
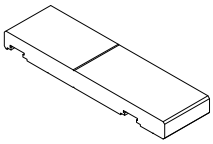
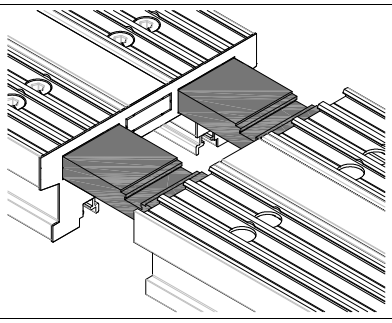
	***VS9163***	Tappo terminale (con CO1127)	
	***CO1118***	Tappo terminale perC9C002	
	***CO1125***	Tappo di tenuta per C9C002 - Alzante-scorrevole - inferiore	
	***CO2211***	Spessore	

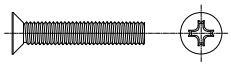
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***SCG641***		Dado - M5 DIN 934	
	***VS5135***		Blocco centrale alzante-scorrevole	
	***VS8002***	161.5	Tappo di tenuta per C9K020 / C9K120	
	VS8001	251	Tappo di tenuta per C9K030	
	***CO2251***		connessione per C9K020 / C9K120 / C9K030	

DIN 916 - ST.ST. - A2

702-939	M5x5

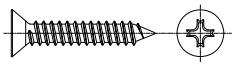
DIN 7981C - ST.ST. - A2

787-570	Ø6,3x32



DIN 965 - ST.ST. - A2

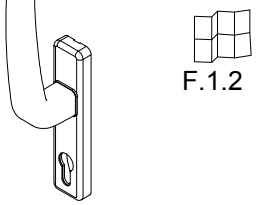
80H520	M5x20



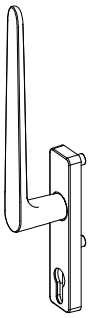
DIN 7982C - ST.ST. - A2

82L416	Ø4,2x16

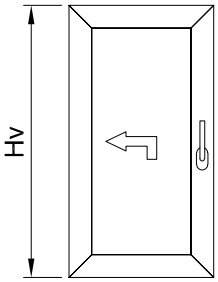
Selezione ferramenta

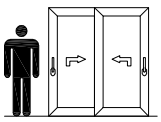
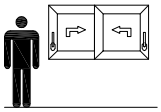
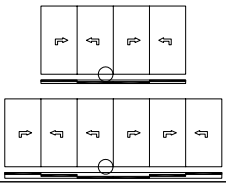
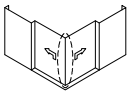


F.1.2



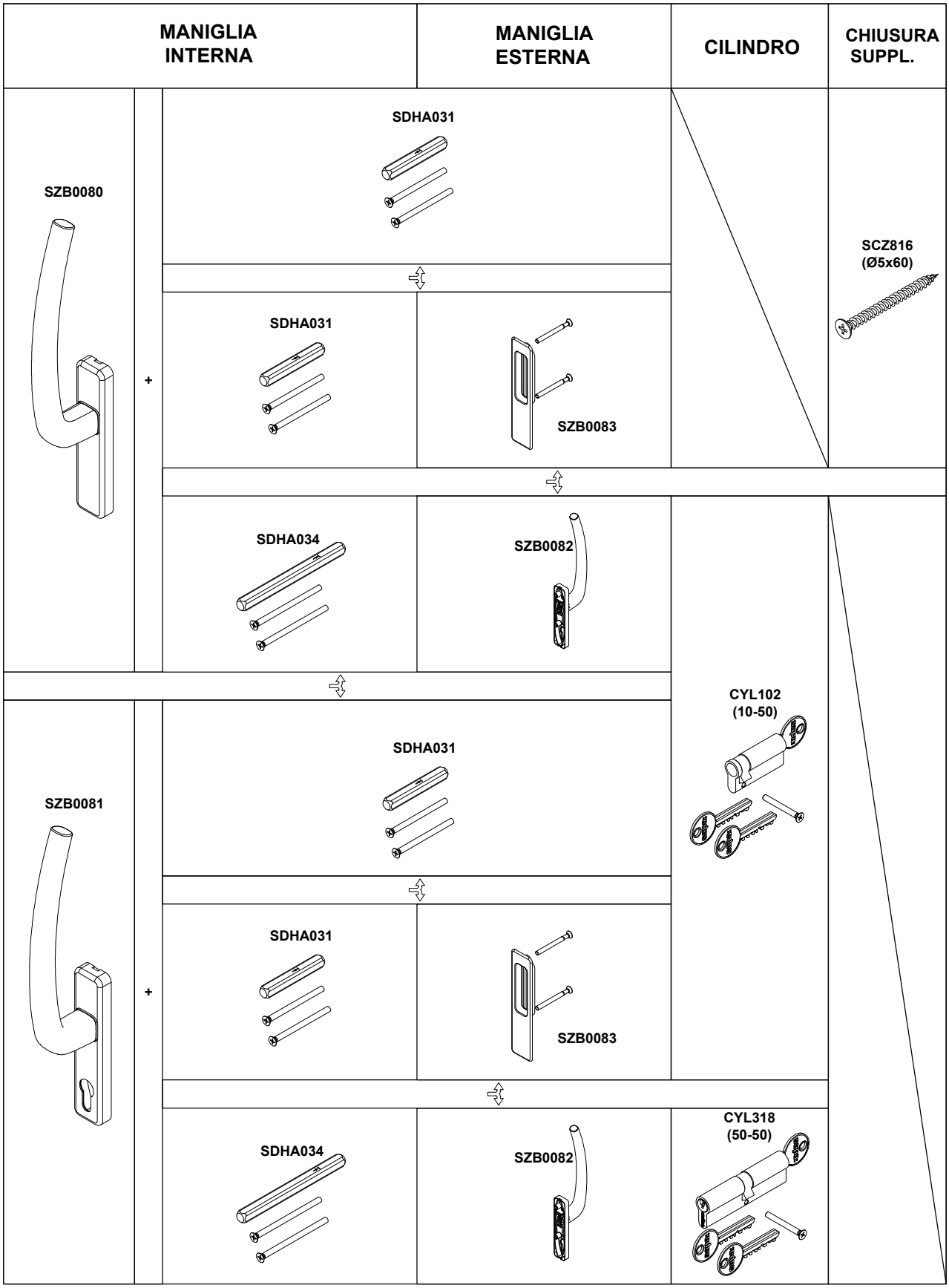
F.1.3



	Hv	
	1904 - 2803	F.1.5
	2804 - 3403	F.1.6
	1303 - 1903	F.1.4
+ 		F.1.8
+ 		F.1.7

C160-DIAG-012L

MANIGLIE STANDARD



MANIGLIE S-LINE (HARMONY)

<table>
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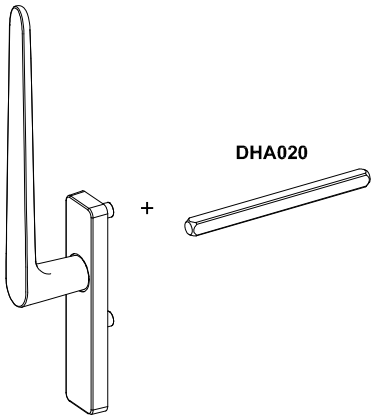
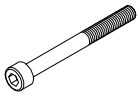
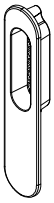
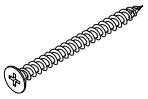
<tr><td rowspan="2">HLH301
 
DHA020</td><td rowspan="2">-</td><td>SCL550 x2
(M5x50 DIN 912)
 
or
HLH304
 
SCL575 x2
(M5x75 DIN 912)
  </td><td rowspan="2">(Ø5x60)
  </td></tr>
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<tr><td colspan="4">or</td></tr>
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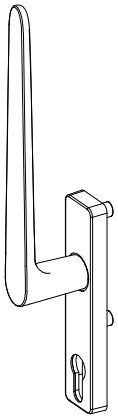
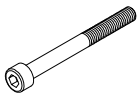
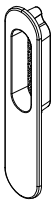
 
DHA020</td><td rowspan="2">CYL102
  </td><td>SCL550 x2
(M5x50 DIN 912)
 
or
HLH304
 
SCL575 x2
(M5x75 DIN 912)
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<tr><td colspan="2">or</td></tr>
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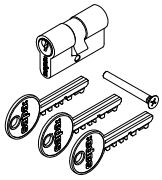
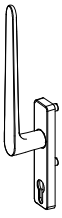
  </td><td>HLH302
 
SCL575 x2
(M5x75 DIN 912)
 
SCG641 x2
(M5 DIN934)
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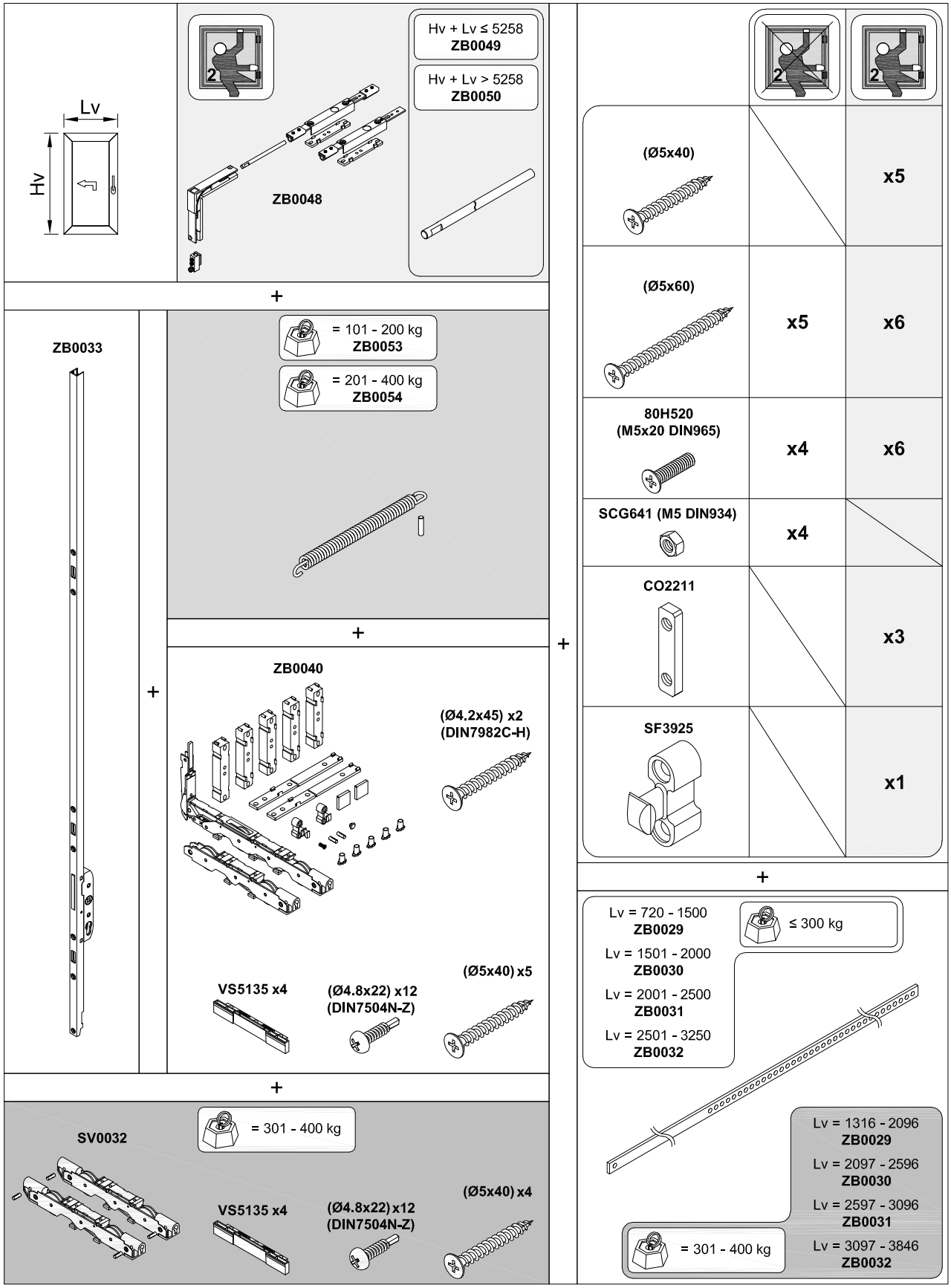
C160-DIAG-062

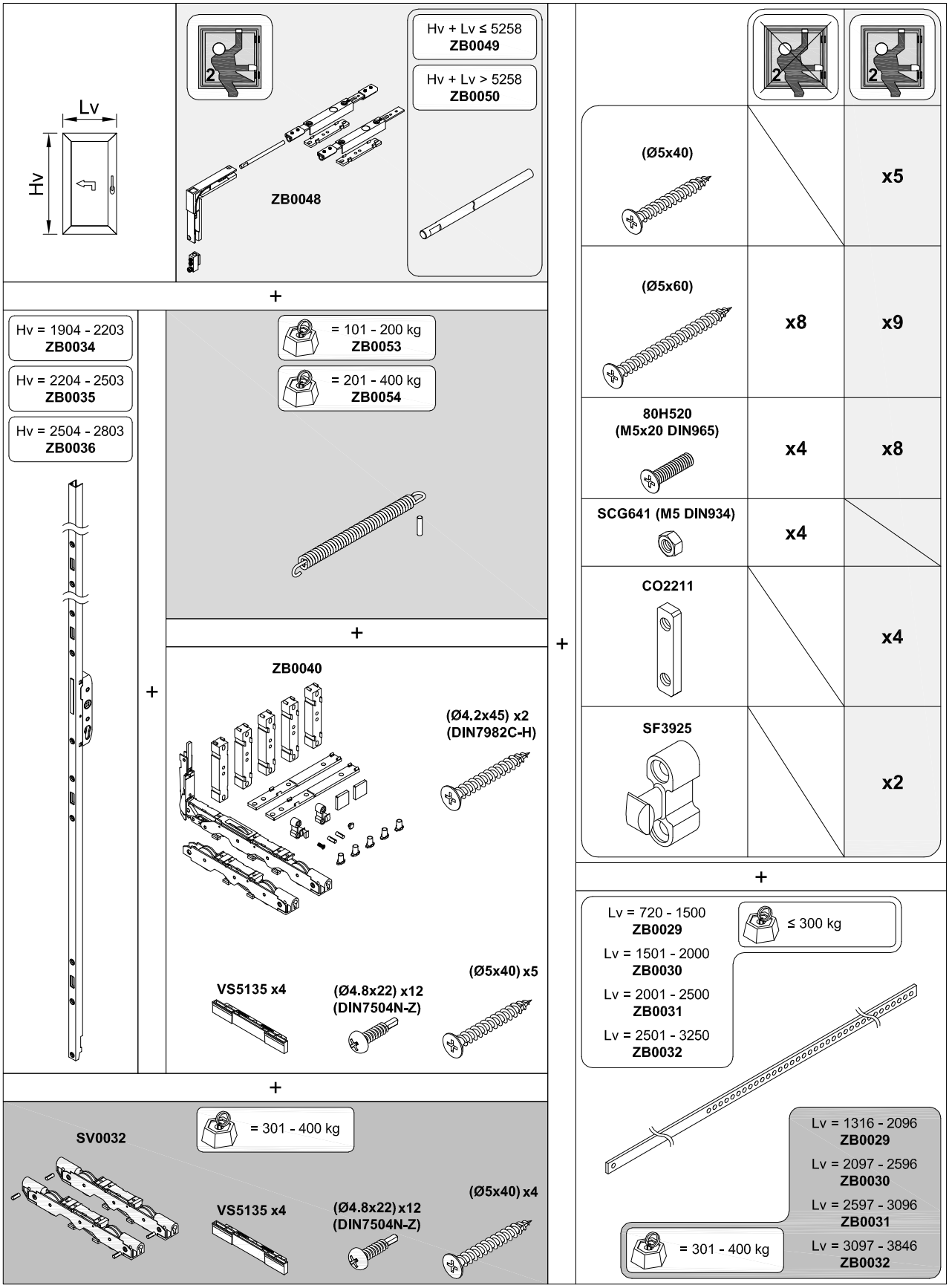
Hv = 1303 - 1903



C160-DIAG-027

RC2 | 301 - 400 kg | 101 - 400 kg

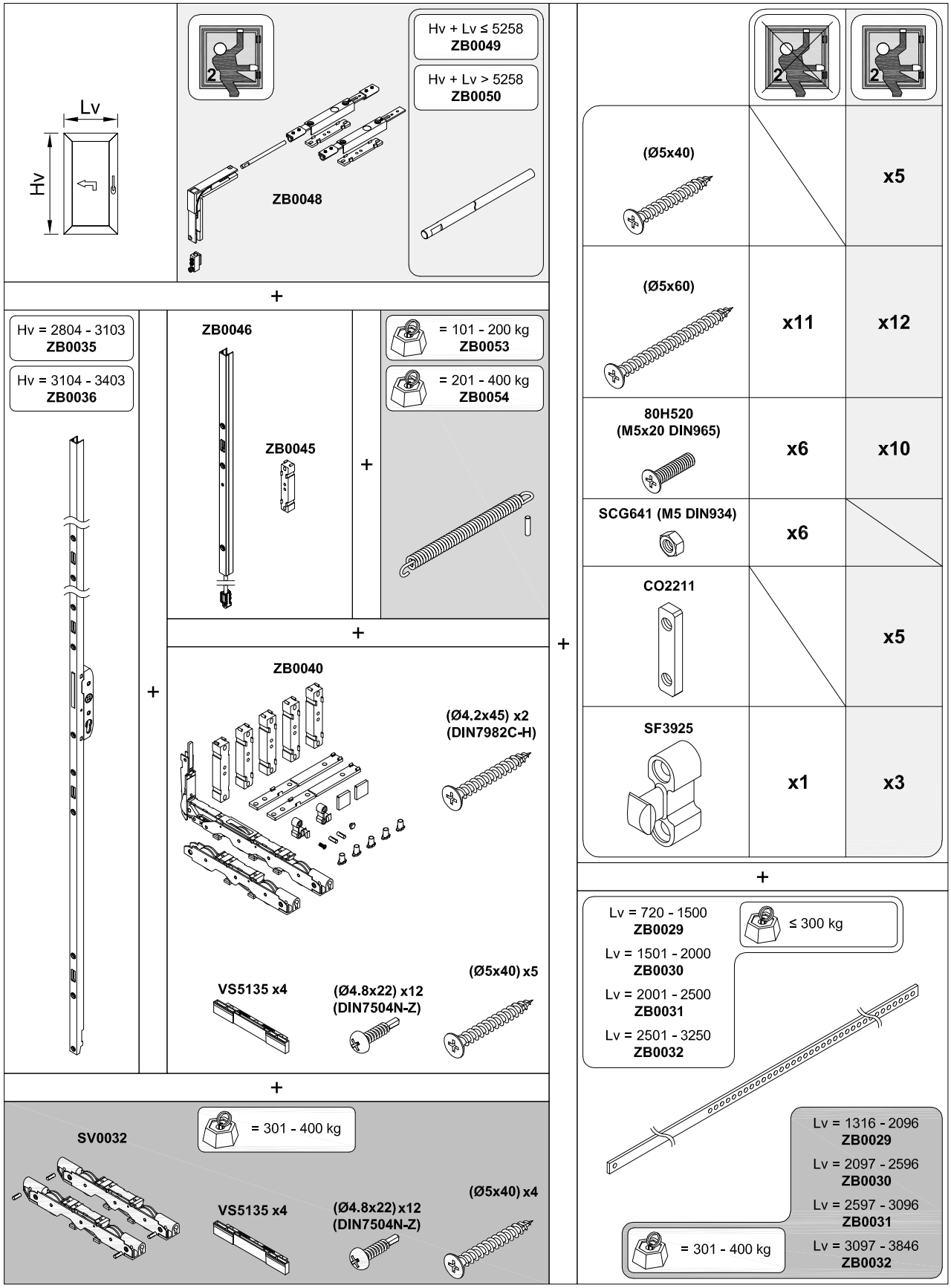
Hv = 1904 - 2803



C160-DIAG-028

RC2 | 301 - 400 kg | 101 - 400 kg

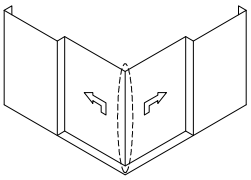
Hv = 2804 - 3403

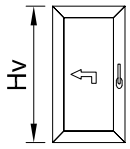


C160-DIAG-029

RC2 | 301 - 400 kg | 101 - 400 kg

ANGOLO GALLEGGIANTE





Hv = 2400 - 2550
SF2127

Hv = 2551 - 2700
SF2129

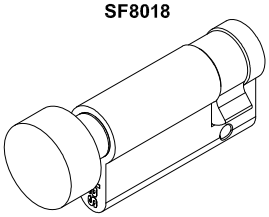
+

Hv = 2400 - 2550
SF3066

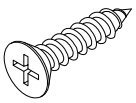
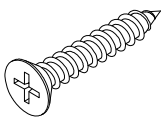
Hv = 2551 - 2700
SF3068

+

SF8018

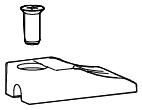
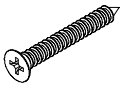


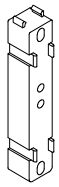
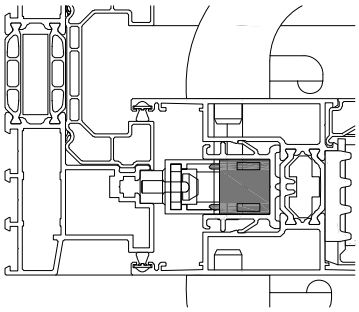
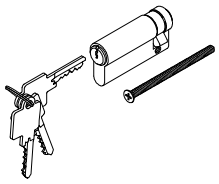
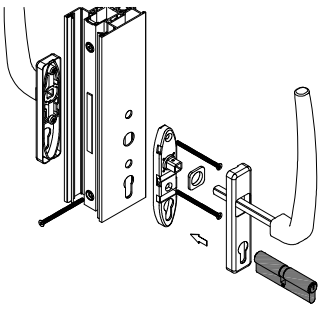
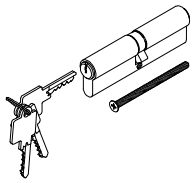
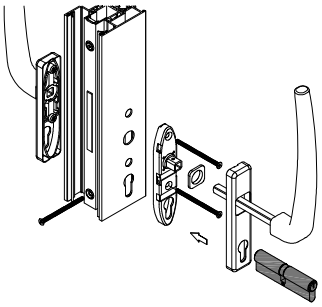
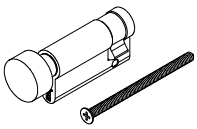
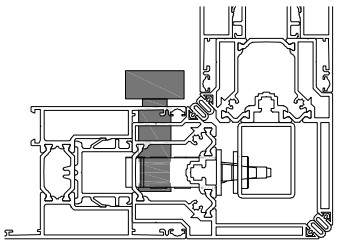
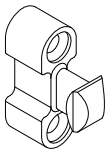
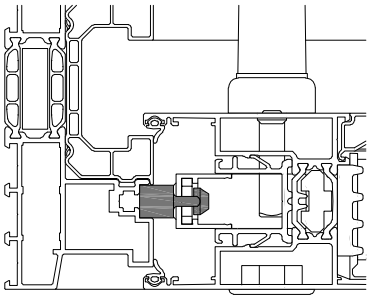
+

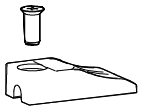
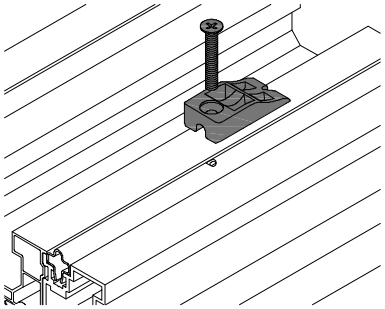
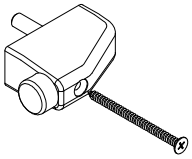
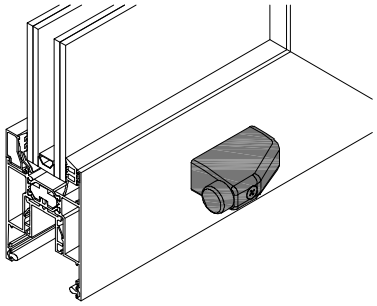
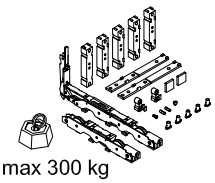
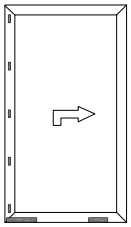
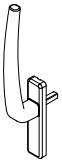
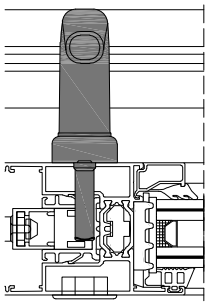
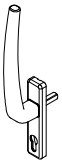
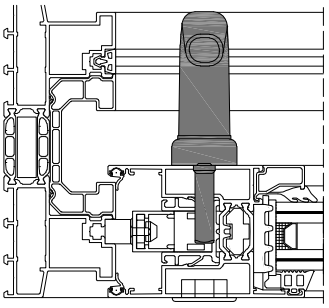
	Hv	
	2400 - 2550	2551 - 2700
82L416 (4.2x16) (DIN7982C) 	x11	x13
(4.2x16) (DIN7982C) 	x9	x10

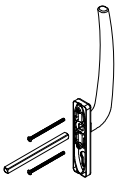
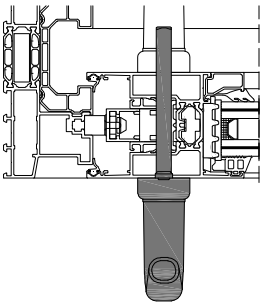
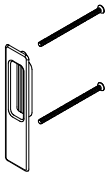
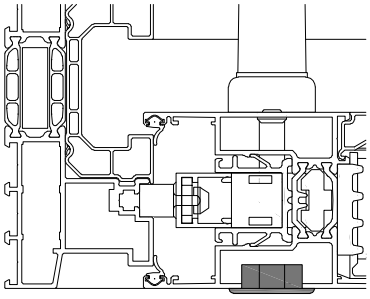
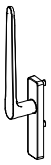
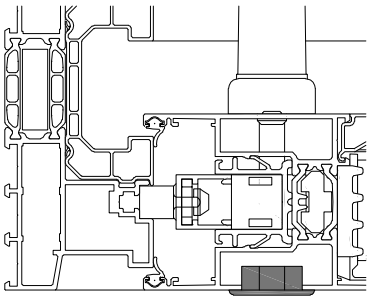
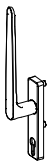
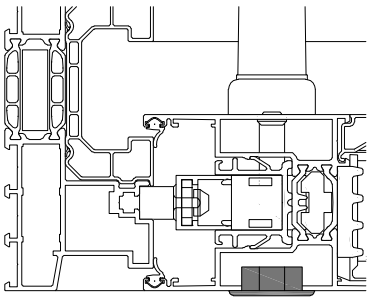
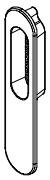
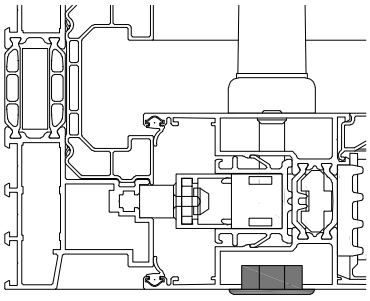
C160-DIAG-050

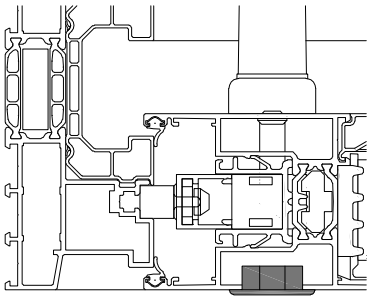
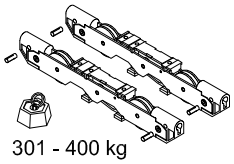
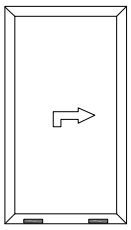
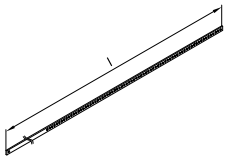
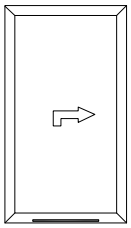
PEZZI SUPPLEMENTARI

DISEGNO	CODICE	DESCRIZIONE
	***ZB0038***	Punto di chiusura centrale nel caso di ante schema 4 ante, connessione a ZB0040
	***82L538***	Viti autofilettanti Ø4.8x38 mm DIN 7982CHI

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***ZB0045***	Blocchetto supporto ferramenta	
	***CYL102***	Mezzo cilindro alzante-scorrevole 60/50/10	
	***CYL318***	Cilindro alzante-scorrevole 100/50/50	
	***SF8018***	Cilindro angolo galleggiante 35/10	
	***SF3925***	Parte di bloccaggio alzante-scorrevole	

DISEGNO	CODICE (MM)	DESCRIZIONE	APPLICAZIONE
	***ZB0038***	Set di bloccaggio	
	***SV9002***	Paracolpi	
 max 300 kg	***ZB0040***	Set base alzante-scorrevole	
	***ZB0024***	Maniglia interna alzante-scorrevole	
	***ZB0025***	Maniglia interna alzante-scorrevole per cilindro di chiusura	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***ZB0027***		Maniglia esterna alzante-scorrevole per cilindro di chiusura	
	***ZB0028***		Maniglia integrata alzante-scorrevole	
	***HLH301***		Maniglia interna S-Line alzante-scorrevole design: Harmony	
	***HLH302***		Maniglia interna/esterna S-Line alzante-scorrevole design: Harmony	
	***HLH304***		Maniglia integrata S-Line alzante-scorrevole design: Harmony	

DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***DHA020***		Maniglia S-Line alzante-scorrevole asta di connessione	
	***SV0032***		Carrello inferiore supplementare alzante-scorrevole 301-400 kg	
	***ZB0029***	860	Asta di connessione carrelli alzante-scorrevole	
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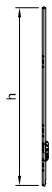
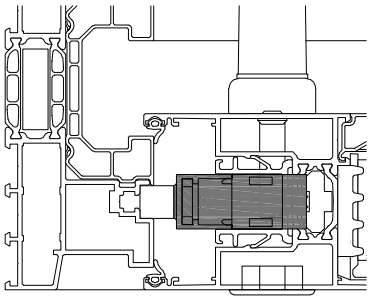
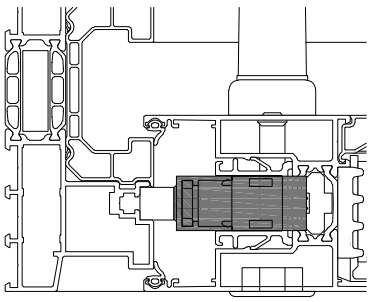
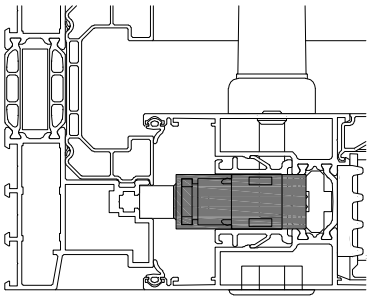
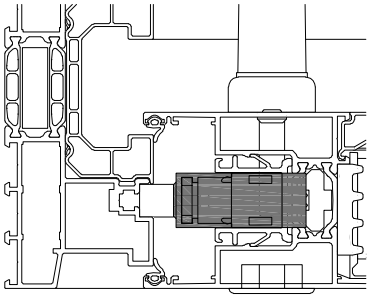
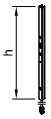
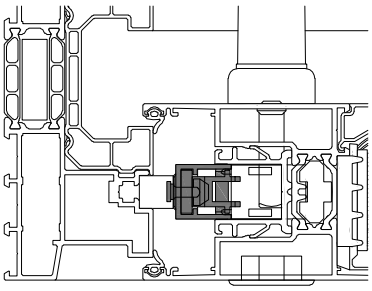
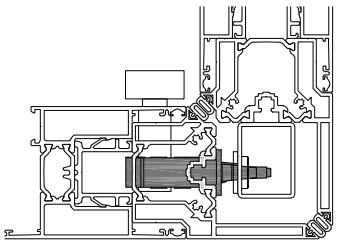
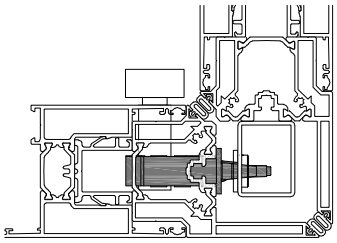
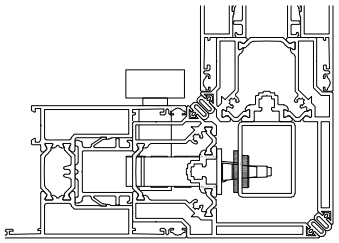
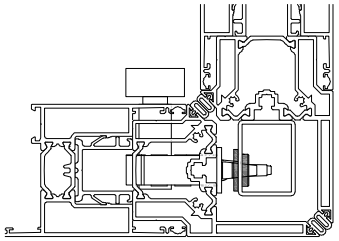
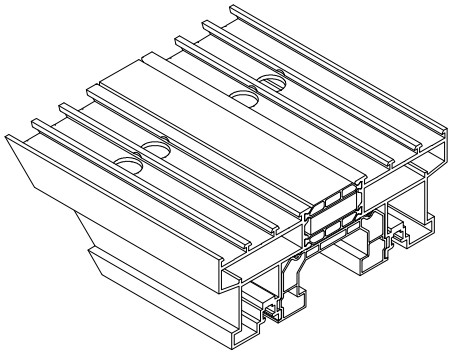
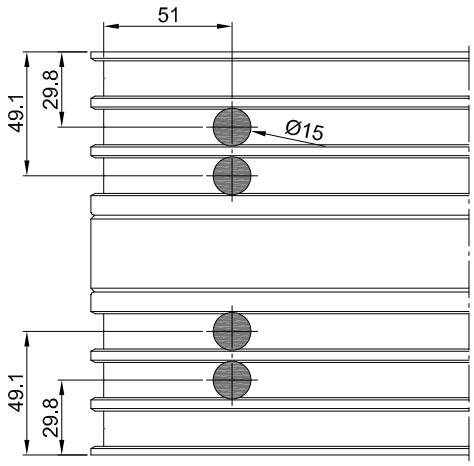
	ZB0031	1860		
	ZB0032	2600		
	***ZB0033***	1800	Serratura alzante-scorrevole	
	***ZB0034***	2100	Serratura alzante-scorrevole	

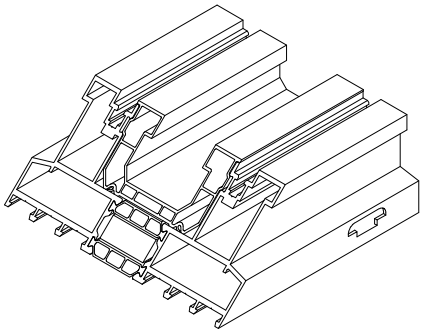
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***ZB0035***	2400	Serratura alzante-scorrevole	
	***ZB0036***	2700	Serratura alzante-scorrevole	
	***ZB0046***	600	Estensione serratura alzante-scorrevole	
	SF2127	2170	Serratura angolo galleggiante	
	SF2129	2470	Serratura angolo galleggiante	

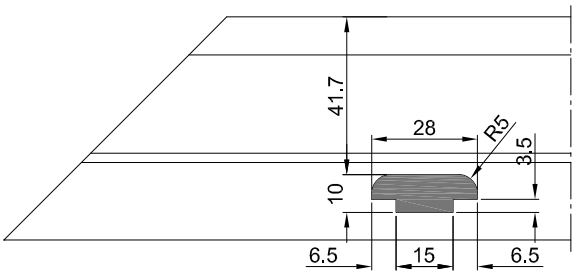
DISEGNO	CODICE	(MM)	DESCRIZIONE	APPLICAZIONE
	***SF3066***	2170	Chiusura angolo gallegginate	
	***SF3068***	2470	Chiusura angolo galleggiante	

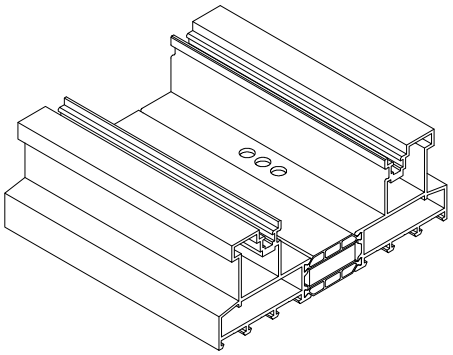
Attrezzature

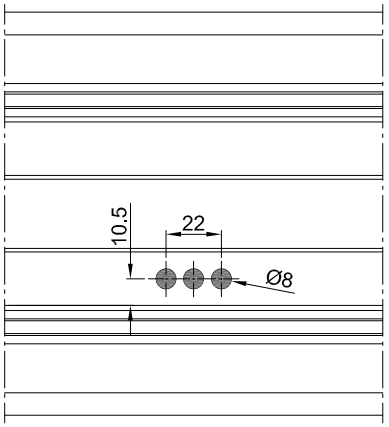


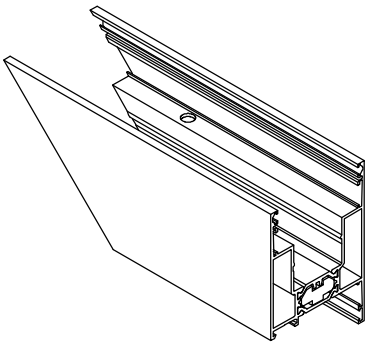

51
49.1
29.8
Ø15
49.1
29.8

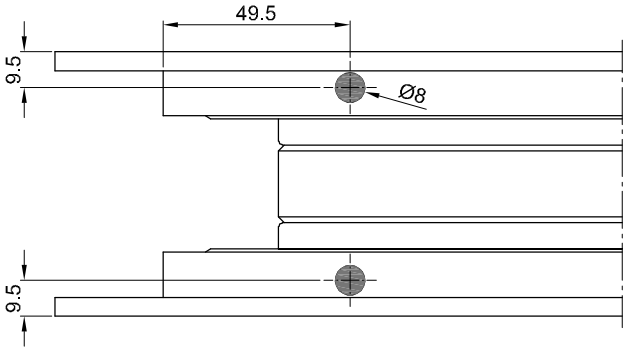



41.7
28
R5
3.5
10
6.5
15
6.5




10.5
22
Ø8

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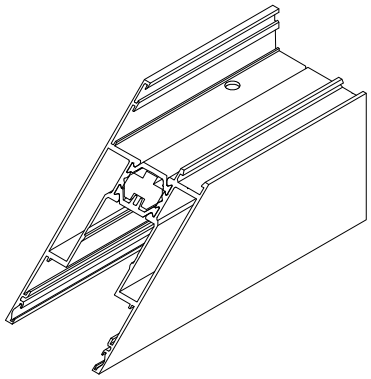
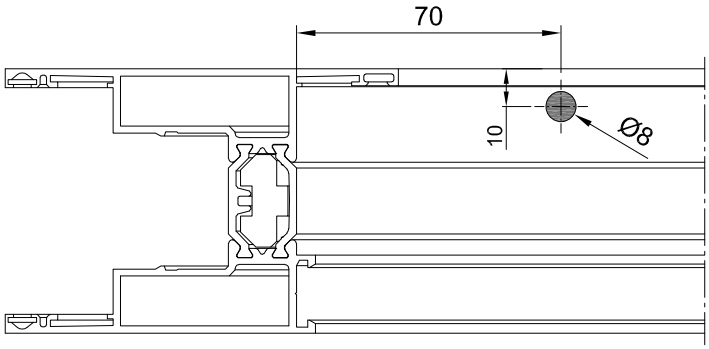
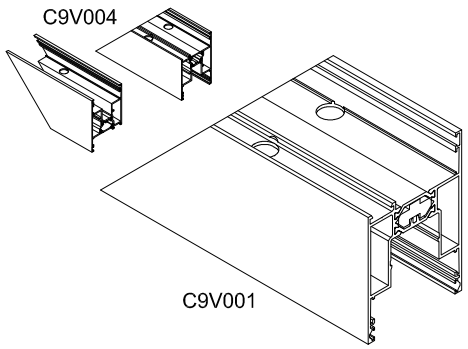
9.5
Ø8
9.5




70
10
Ø8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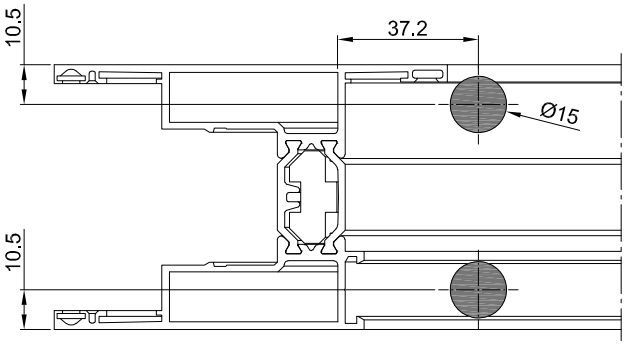
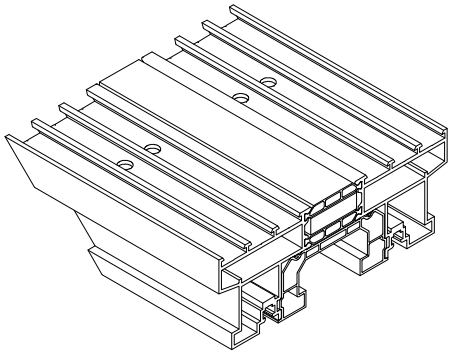
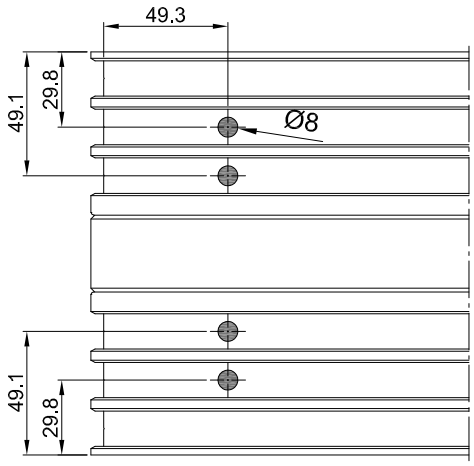
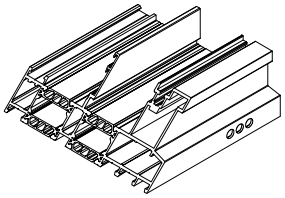
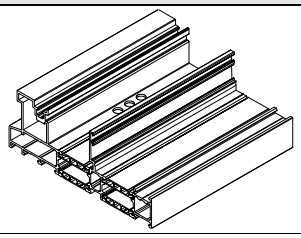
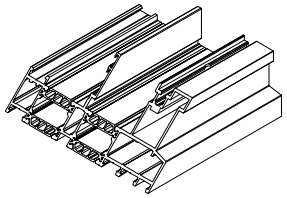
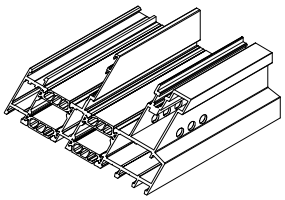
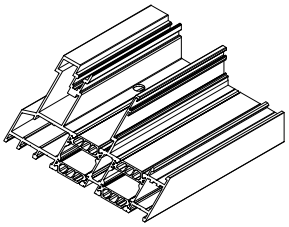
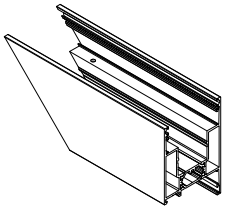
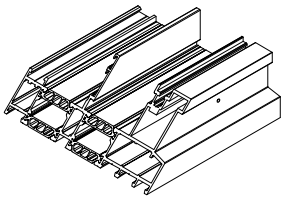

10.5
37.2
Ø15
10.5

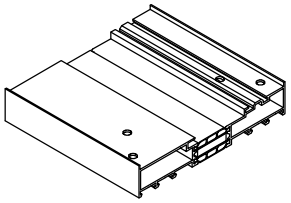



49.3
49.1
29.8
Ø8
49.1
29.8

TG4116 G.2.2

	G.2.3		G.2.4		G.2.4
	G.2.3		G.2.4		G.2.5
	G.2.3				

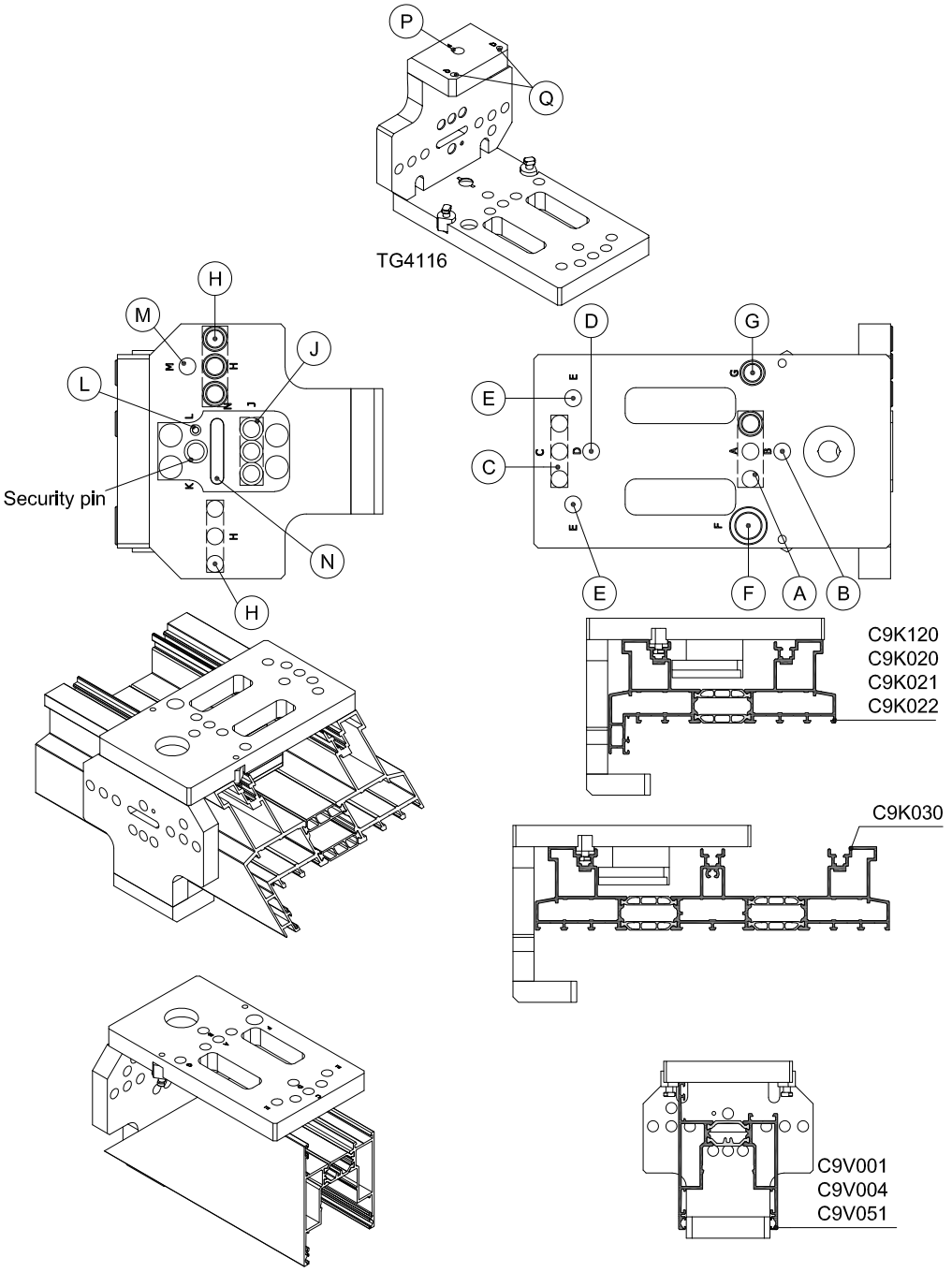
TG4119 G.26

	G.2.6

Nota: tutte le lavorazioni indicate con le sottoelencate dime sono eseguibili con la punzonatrice D5110000.

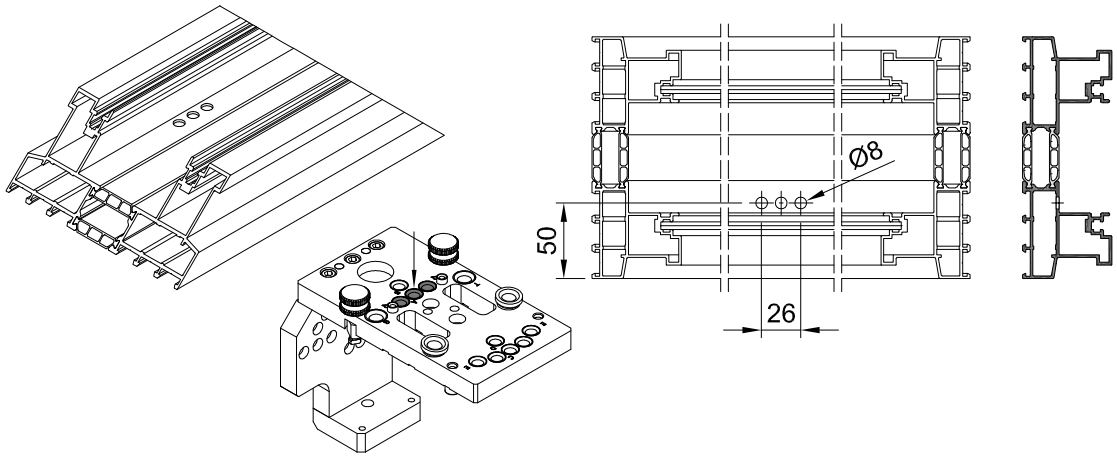
TG4118 - TG4121 - TG4122

TG4116

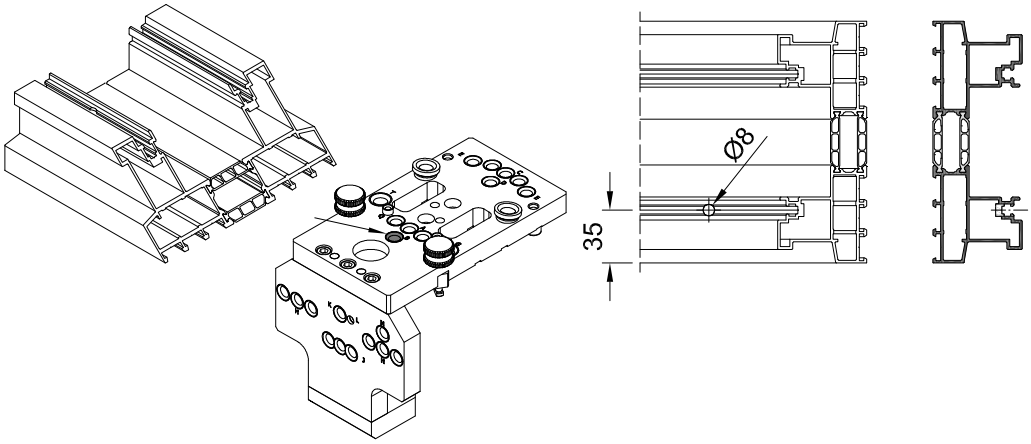


A drenaggio scarico acqua centrale
B drenaggio binario
C drenaggio 3-binari tappo di tenuta centrale
D drenaggio binario 2 o 3-binari
E drenaggio anta
F drenaggio valvola 12 mm
G drenaggio valvola 9 mm
H drenaggio binario - Ø8 mm
J drenaggio binario camera interna
L clip-vite C9A003
M drenaggio C9A004
N drenaggio binario camera interna Ø8 mm
Q perforazione viti per VS9149 / VS9163 / VS9211 Ø4.2 mm (anta)

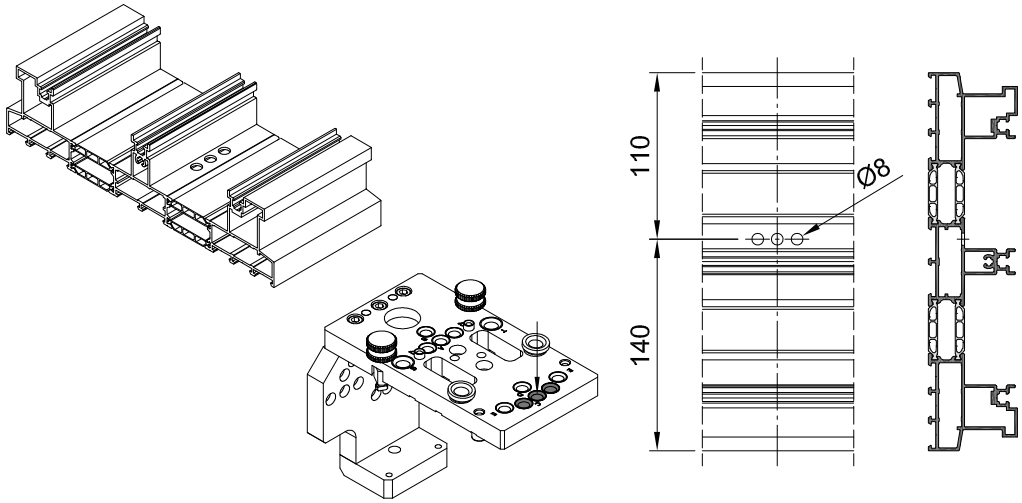
C9K020 A



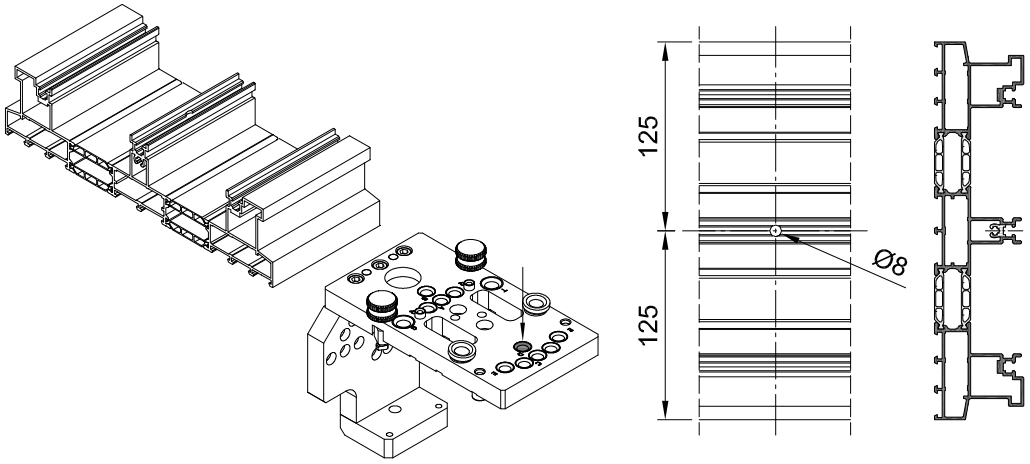
C9K020 B



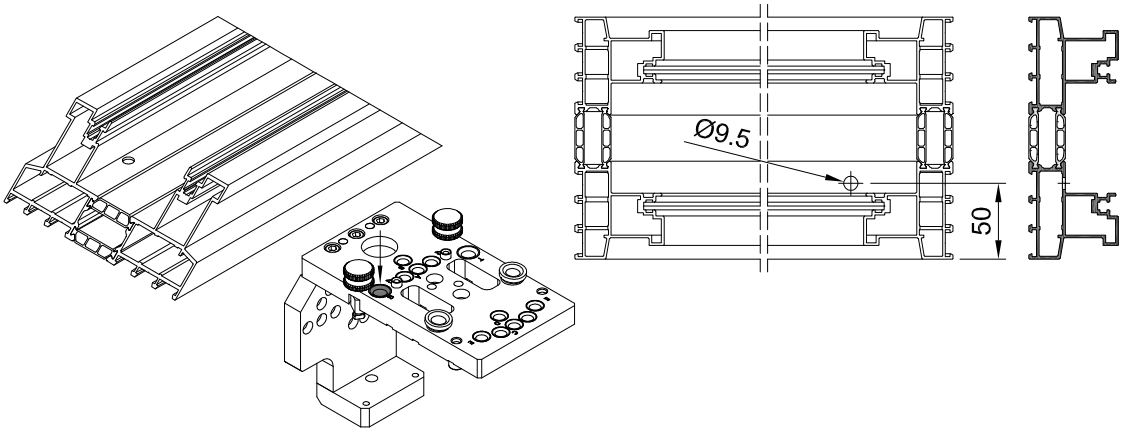
C9K030 C



C9K030 D

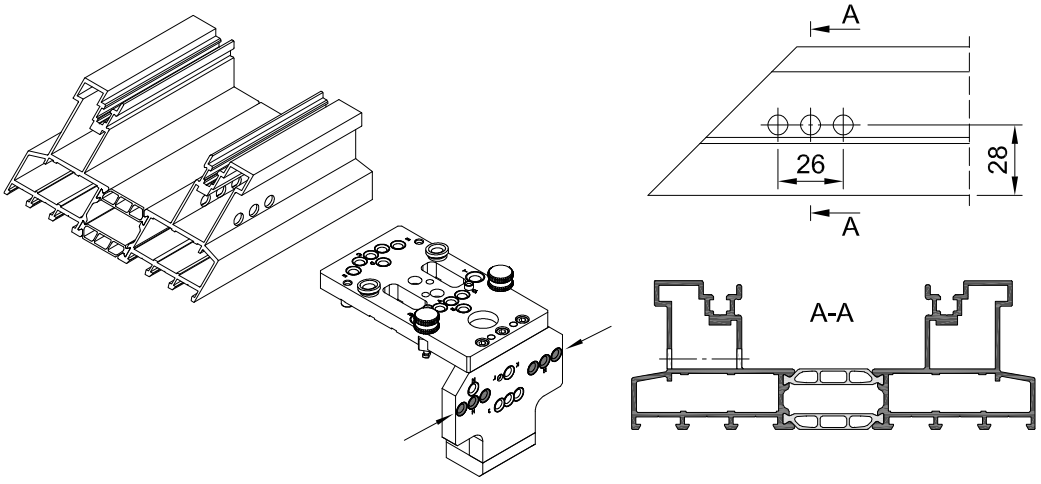


C9K020 G

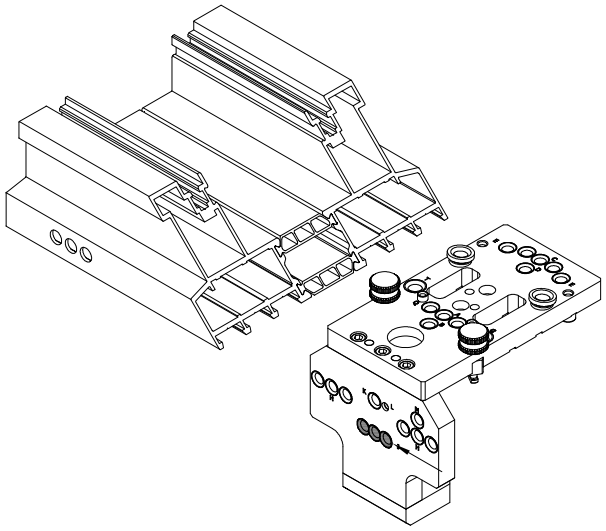


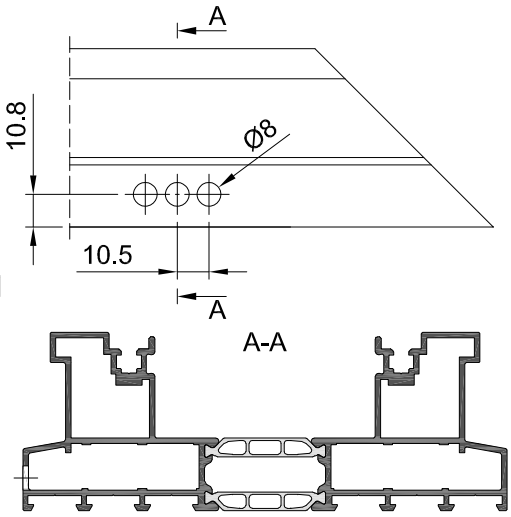
Con VS0107

C9K020 H

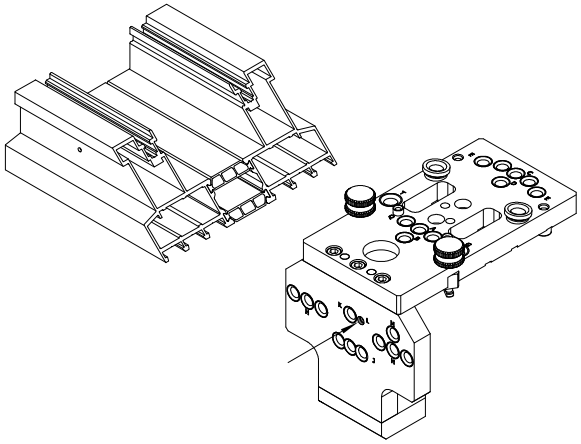


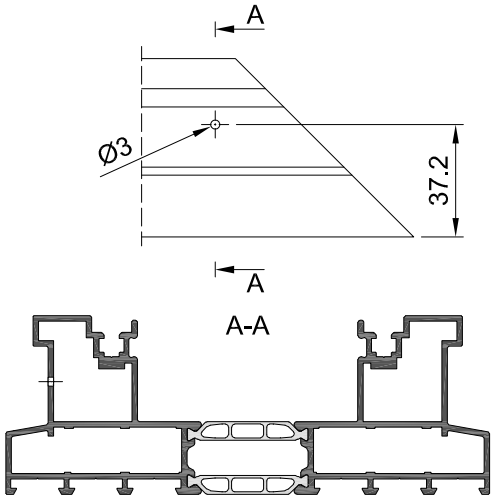
C9K020 J



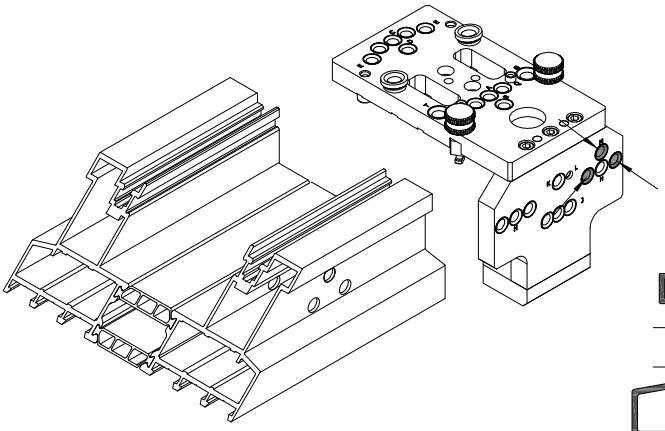


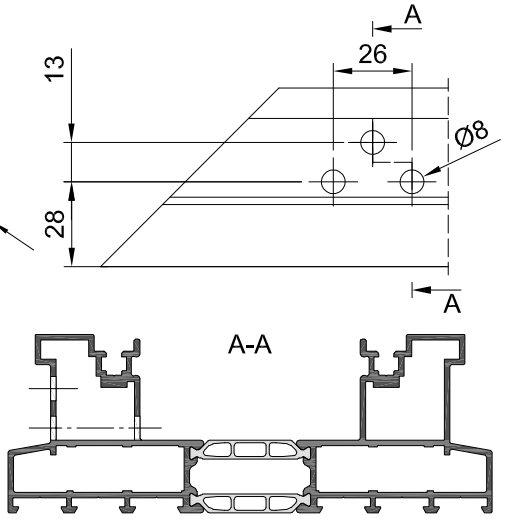
C9K020 L





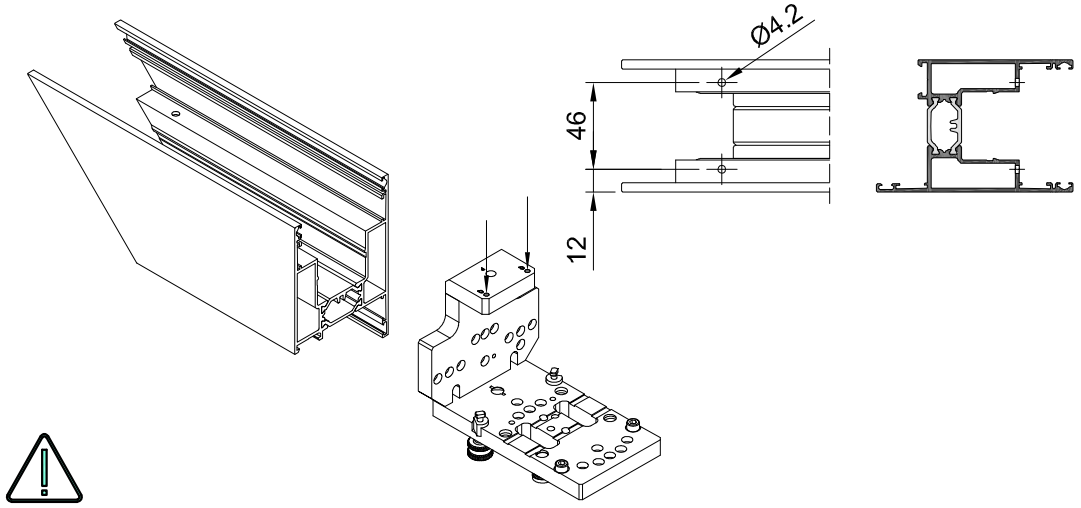
C9K020 M





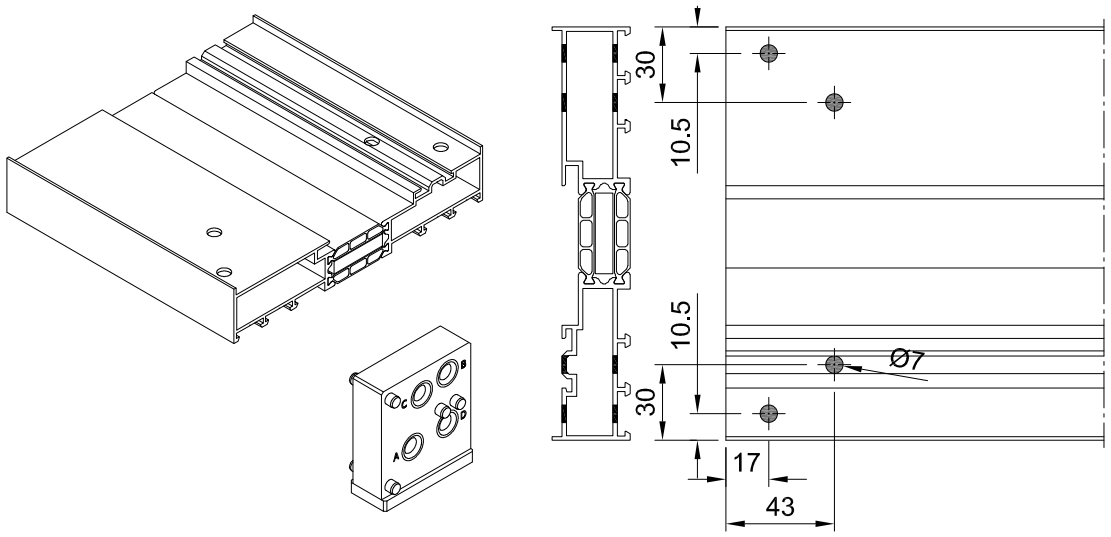
DIME LAVORAZIONI - TG4116

C9Vxxx Q



DIME LAVORAZIONI - TG4119

C9K120



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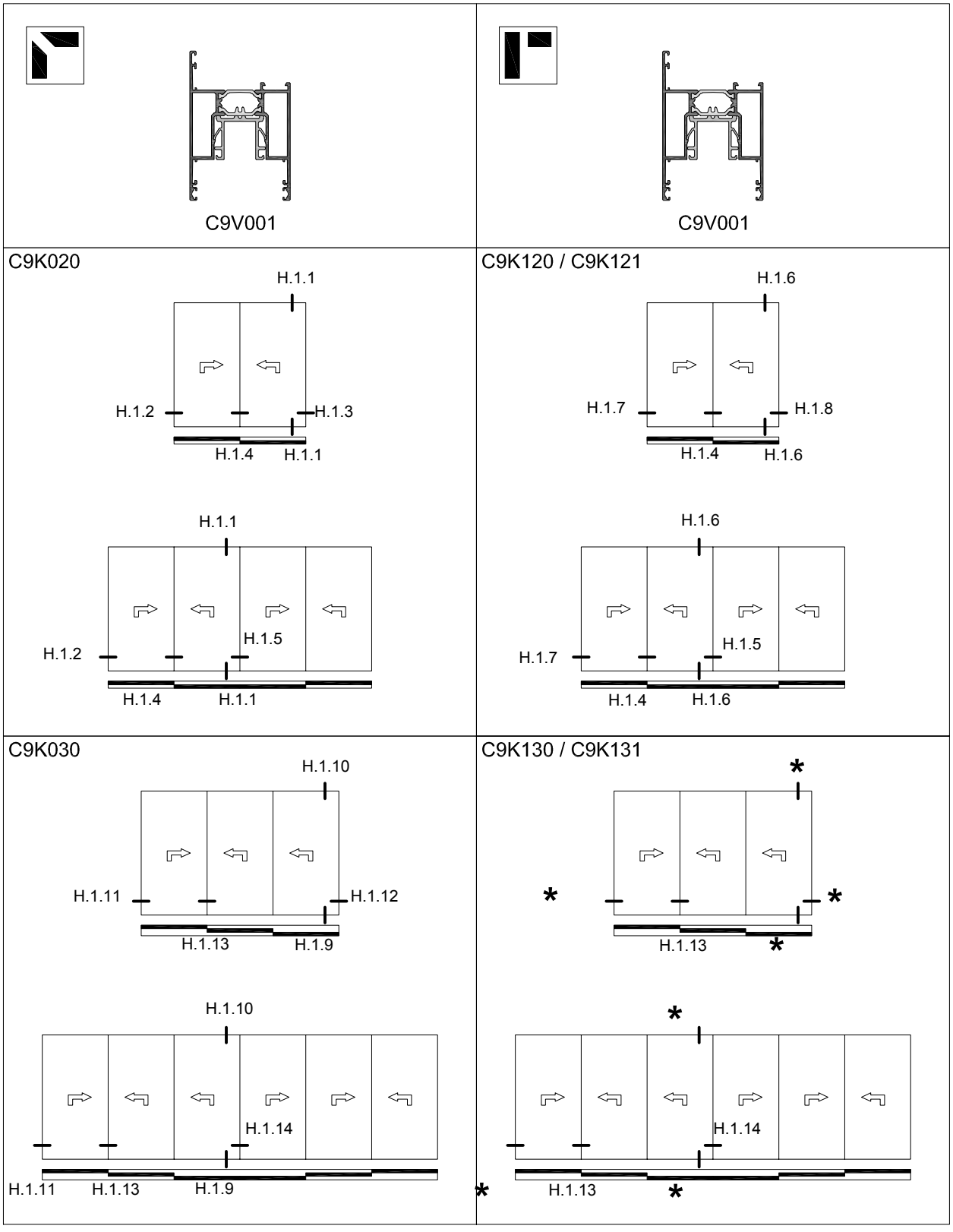
C9V001
C9V001
C9K020
H.1.1
H.1.2
H.1.3
H.1.4
H.1.1
H.1.1
H.1.2
H.1.5
H.1.4
H.1.1
C9K120 / C9K121
H.1.6
H.1.7
H.1.8
H.1.4
H.1.6
H.1.6
H.1.7
H.1.5
H.1.4
H.1.6
C9K030
H.1.10
H.1.11
H.1.12
H.1.13
H.1.9
H.1.10
H.1.14
H.1.11
H.1.13
H.1.9
C9K130 / C9K131
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H.1.13
*
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H.1.14
*
H.1.13
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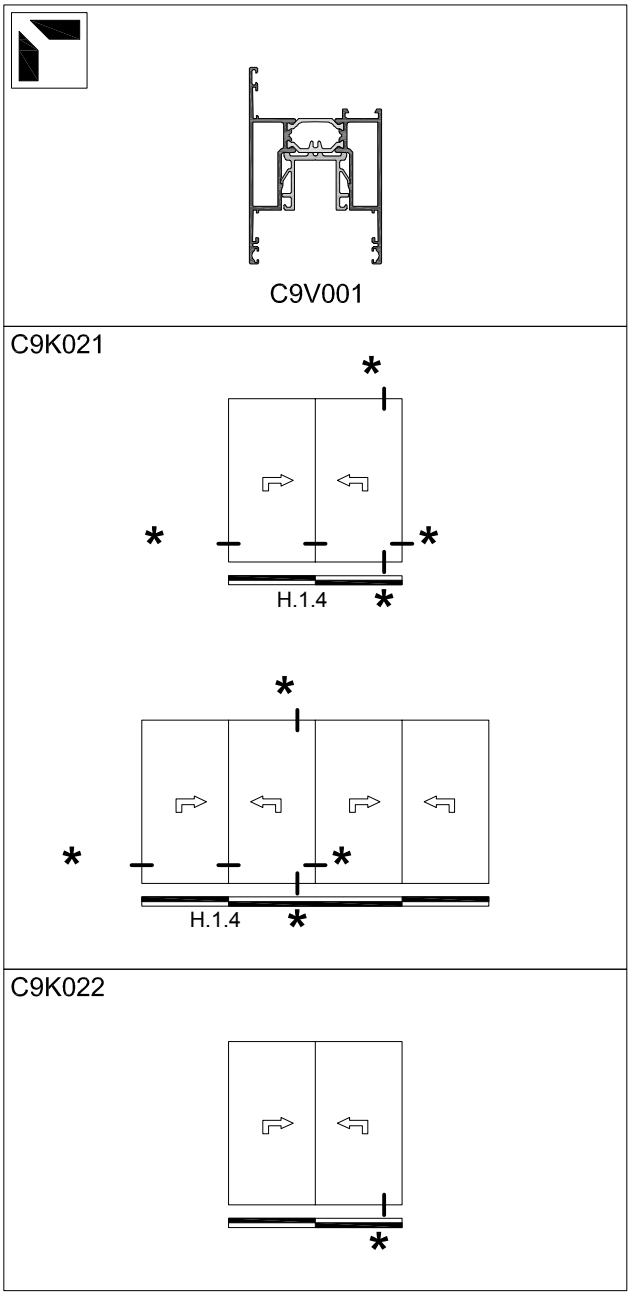
C160-SEC-900

*



C160-SEC-902L

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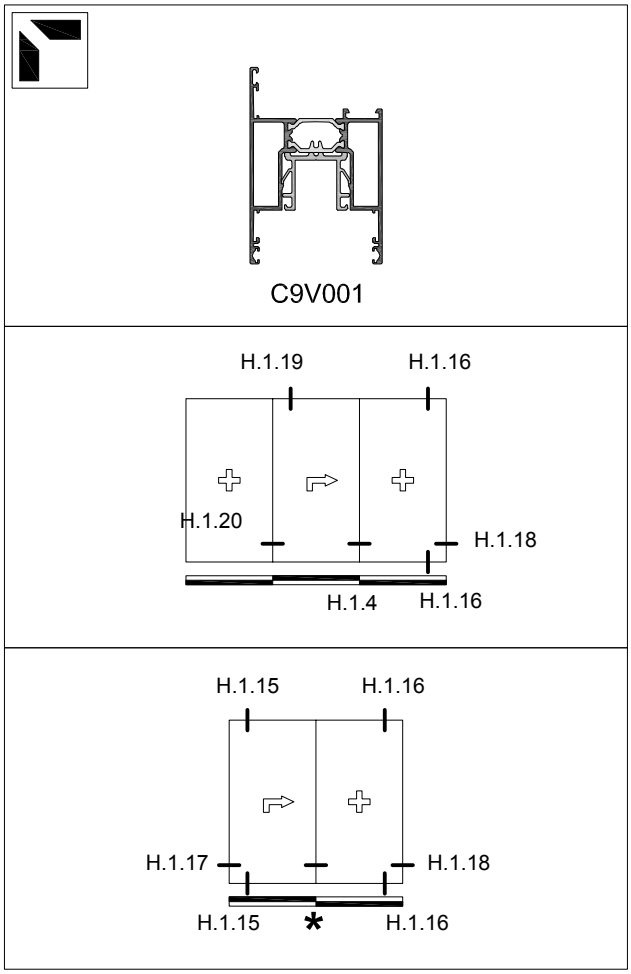

C160-SEC-910L

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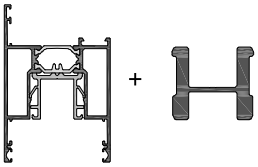
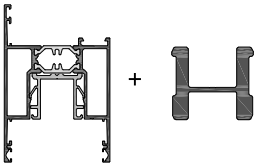
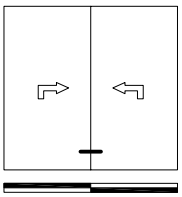
	 C9V001 C9C001		 C9V051 C9C001
	H.1.21		* H.1.22

C160-SEC-911L

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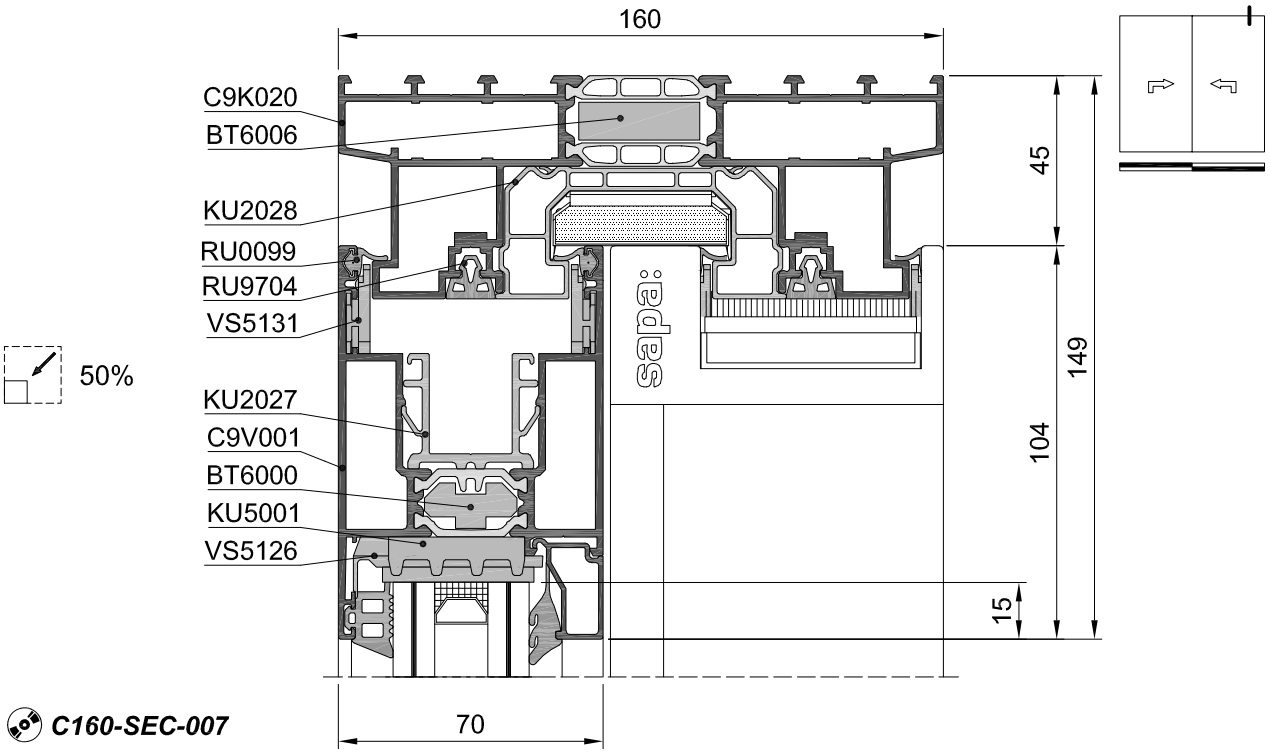
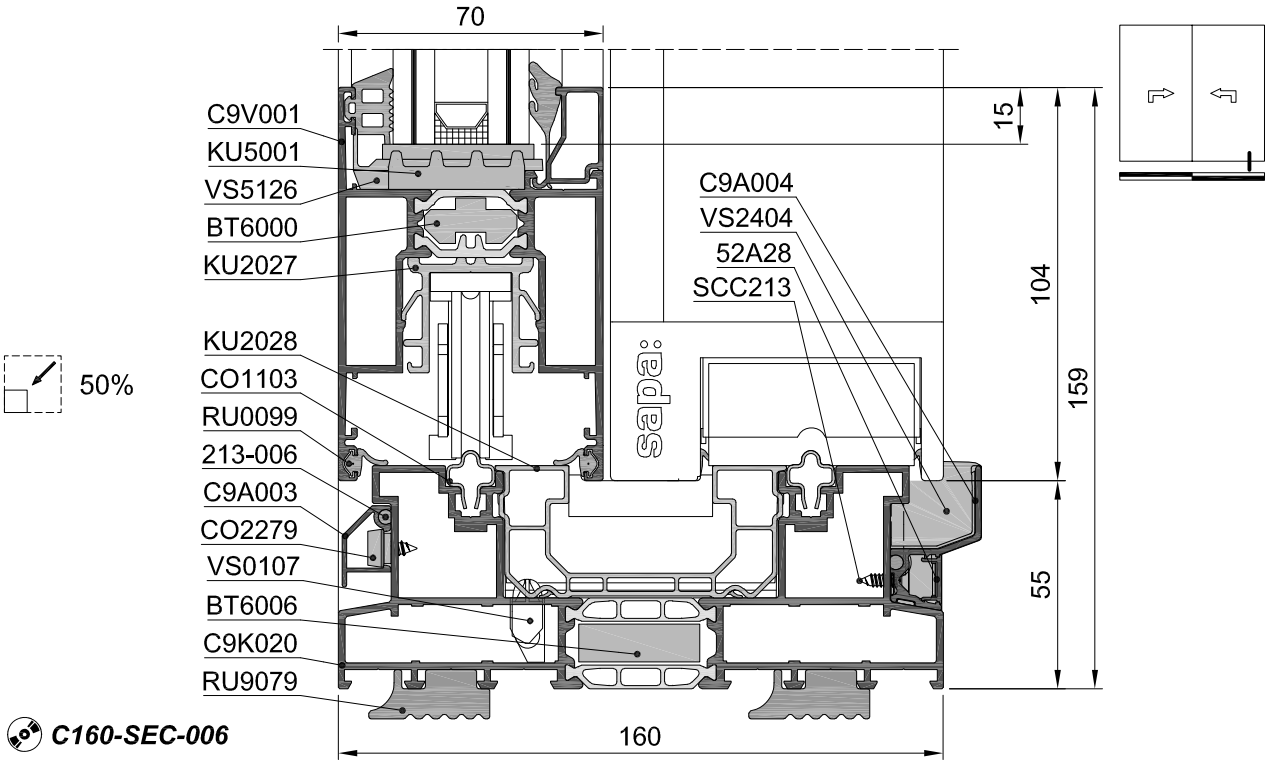
ALZANTE-SCORREVOLE C9V001-C9K020 - SUPERIORE DESTRO



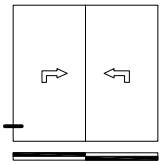
C160-SEC-007

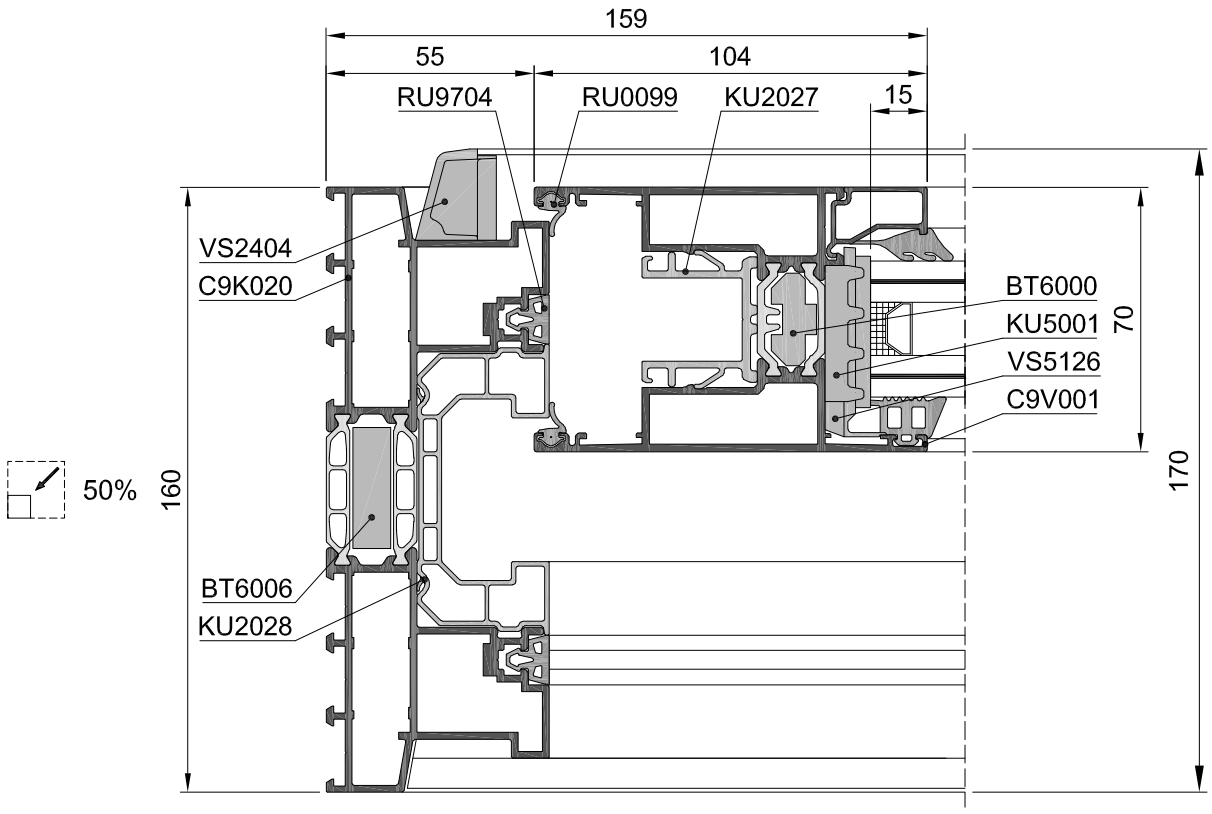
ALZANTE-SCORREVOLE C9V001-C9K020 - INFERIORE DESTRO



C160-SEC-006

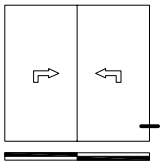
ALZANTE-SCORREVOLE C9V001-C9K020 - SINISTRO

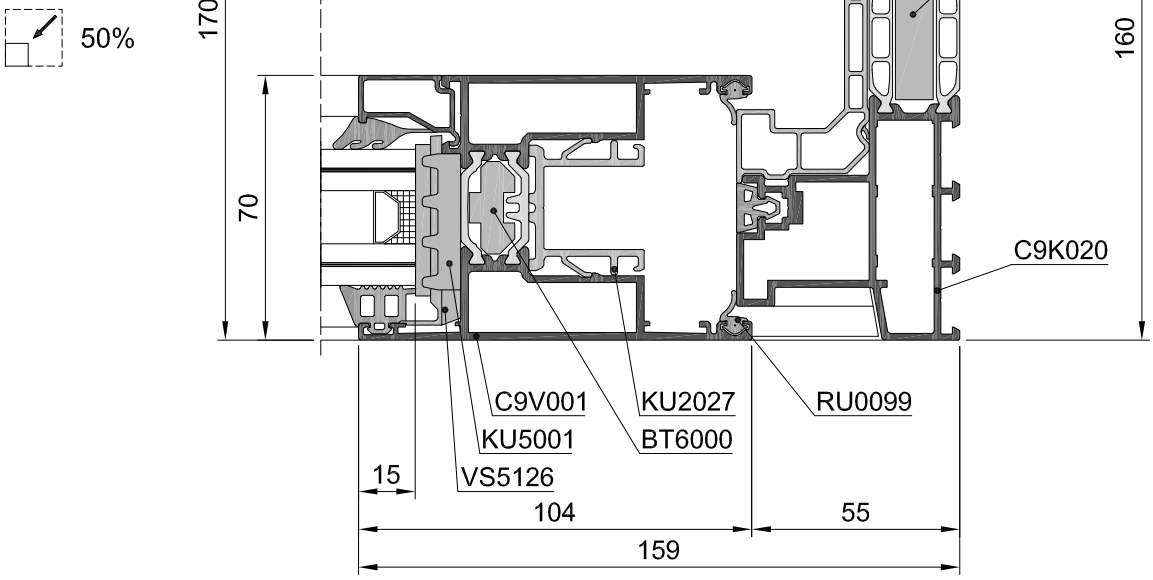




C160-SEC-008

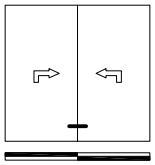
ALZANTE-SCORREVOLE C9V001-C9K020 - DESTRO

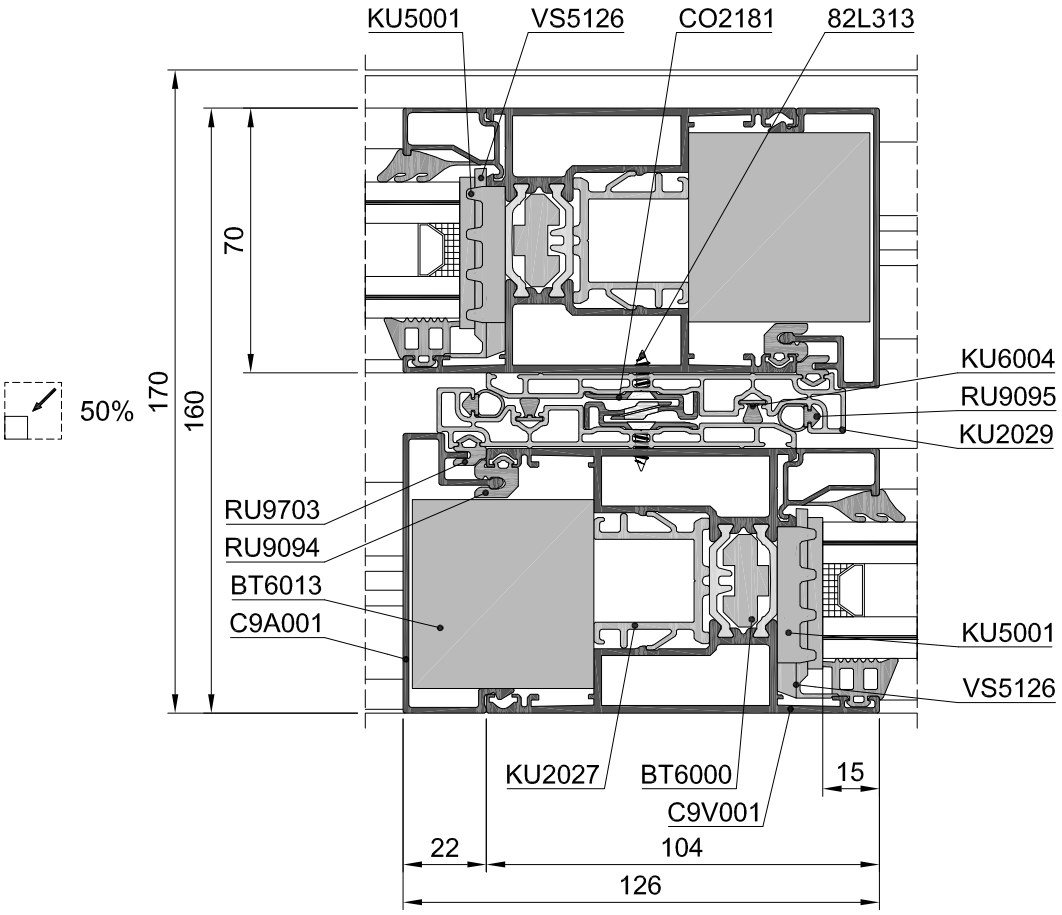




C160-SEC-009

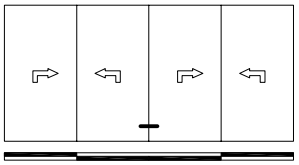
ALZANTE-SCORREVOLE C9V001-C9K020 - CENTRALE

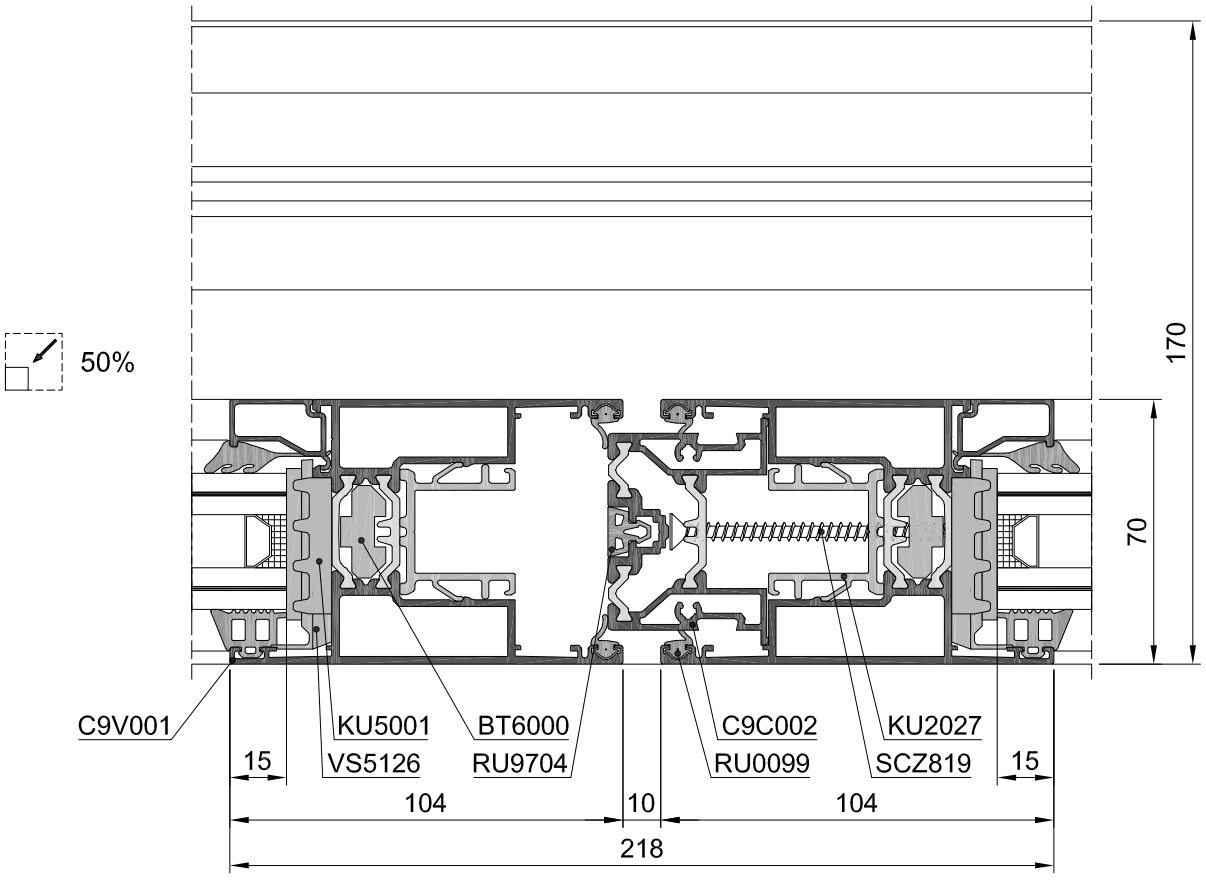




C160-SEC-010

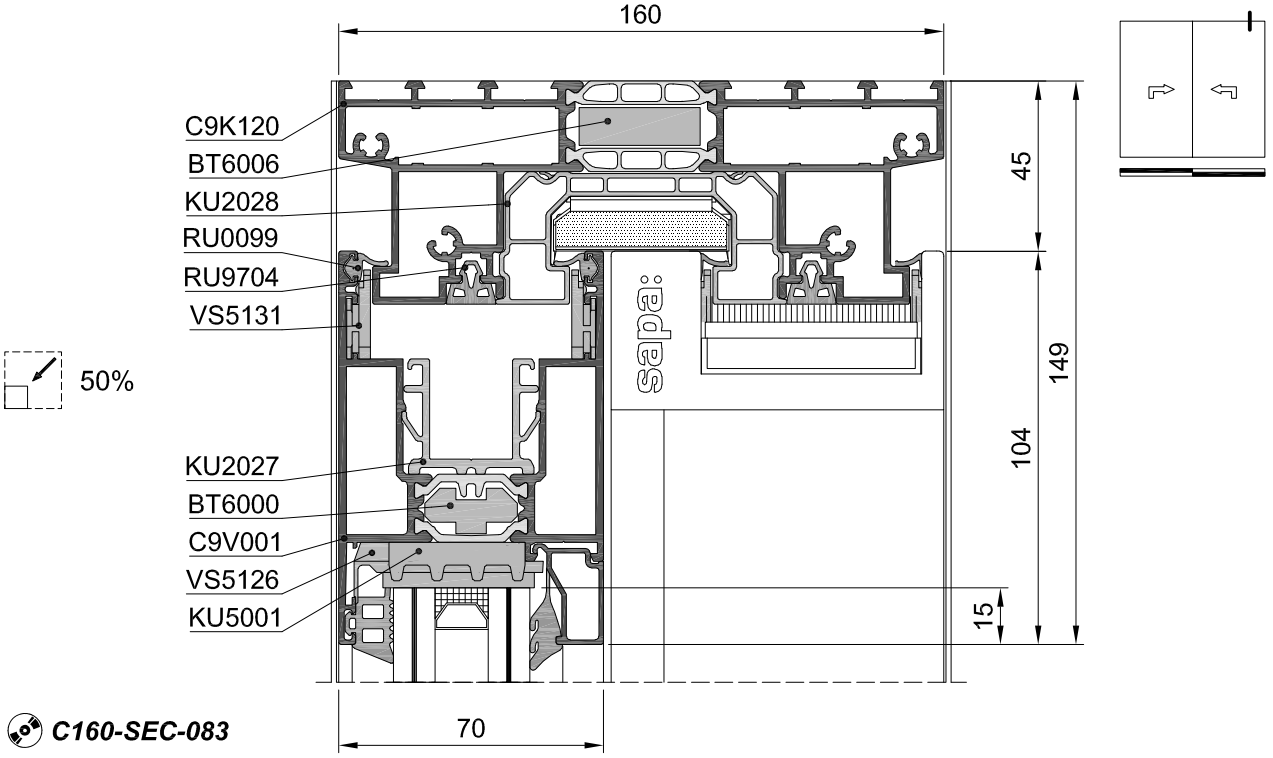
ALZANTE-SCORREVOLE C9V001-C9K020 - CENTRALE





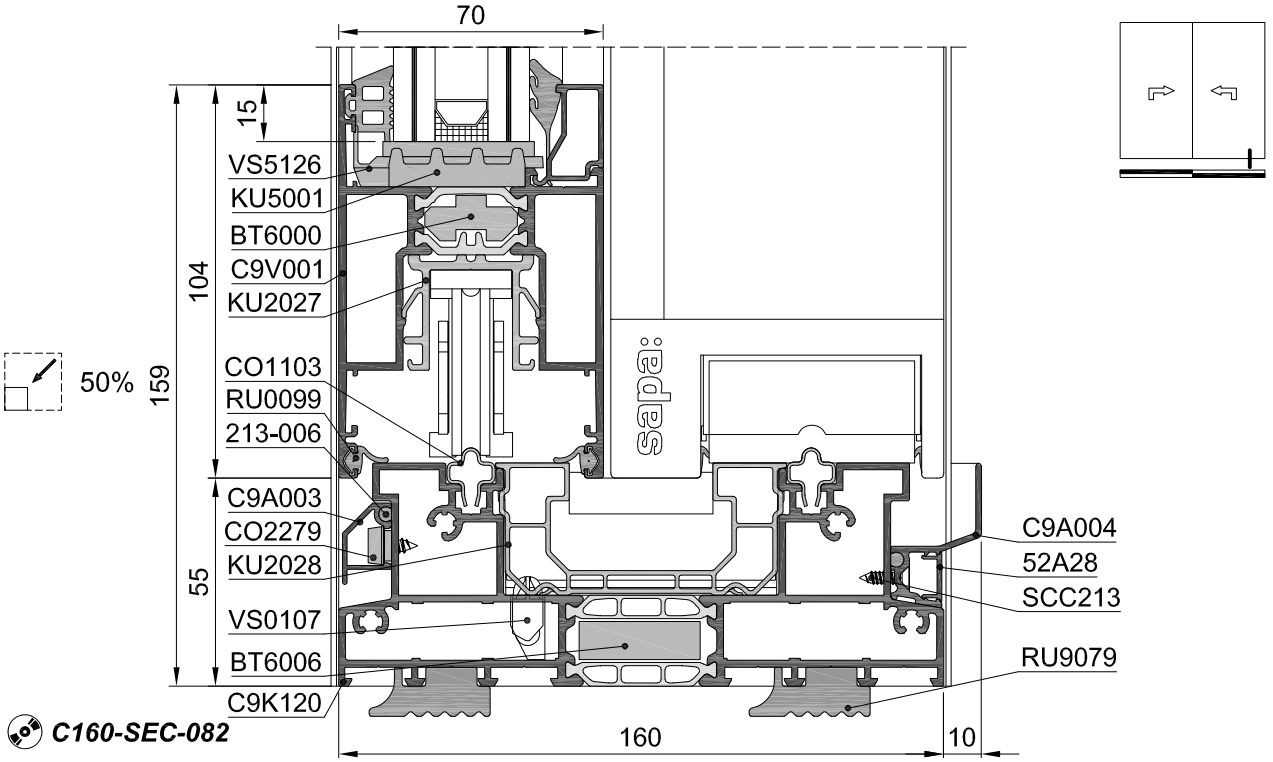
C160-SEC-032

ALZANTE-SCORREVOLE C9V001-C9K120/C9K121 - SUPERIORE DESTRO



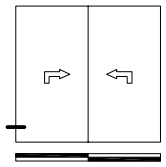
C160-SEC-083

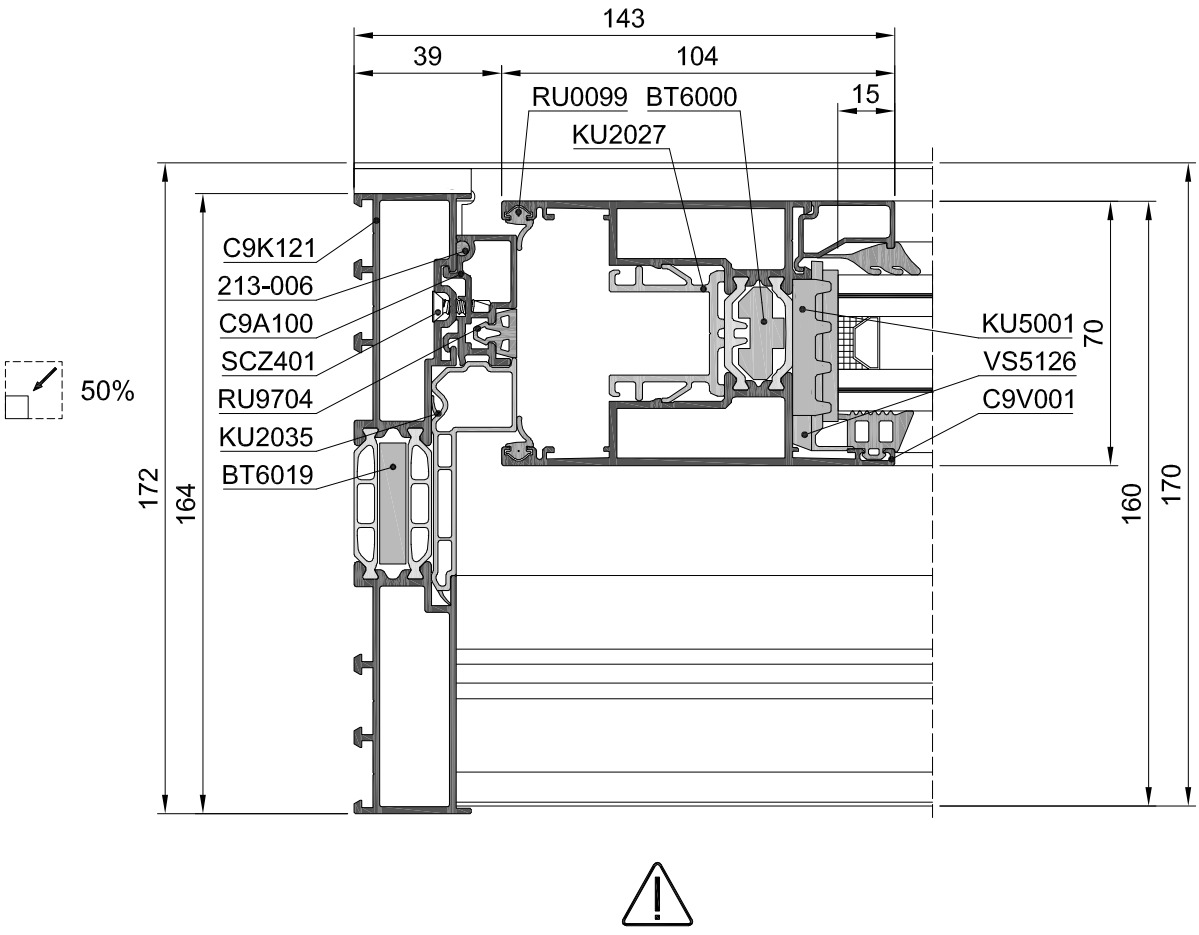
ALZANTE-SCORREVOLE C9V001-C9K120/C9K121 - INFERIORE DESTRO



C160-SEC-082

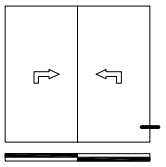
ALZANTE-SCORREVOLE C9V001-C9K120/C9K121 - SINISTRO

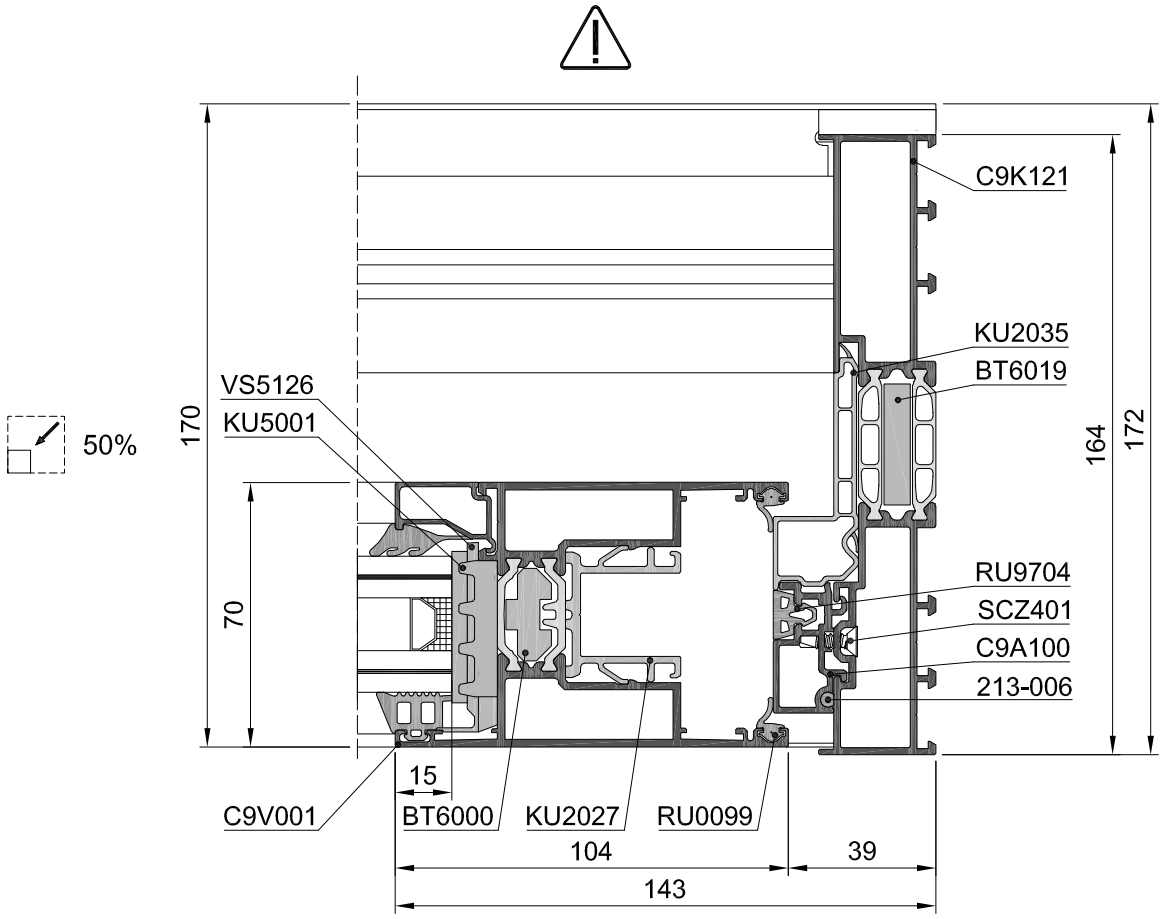




C160-SEC-084

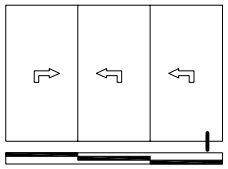
ALZANTE-SCORREVOLE C9V001-C9K120/C9K121 - DESTRO





C160-SEC-085

ALZANTE-SCORREVOLE C9V001-C9K120/C9K121 - INFERIORE DESTRO



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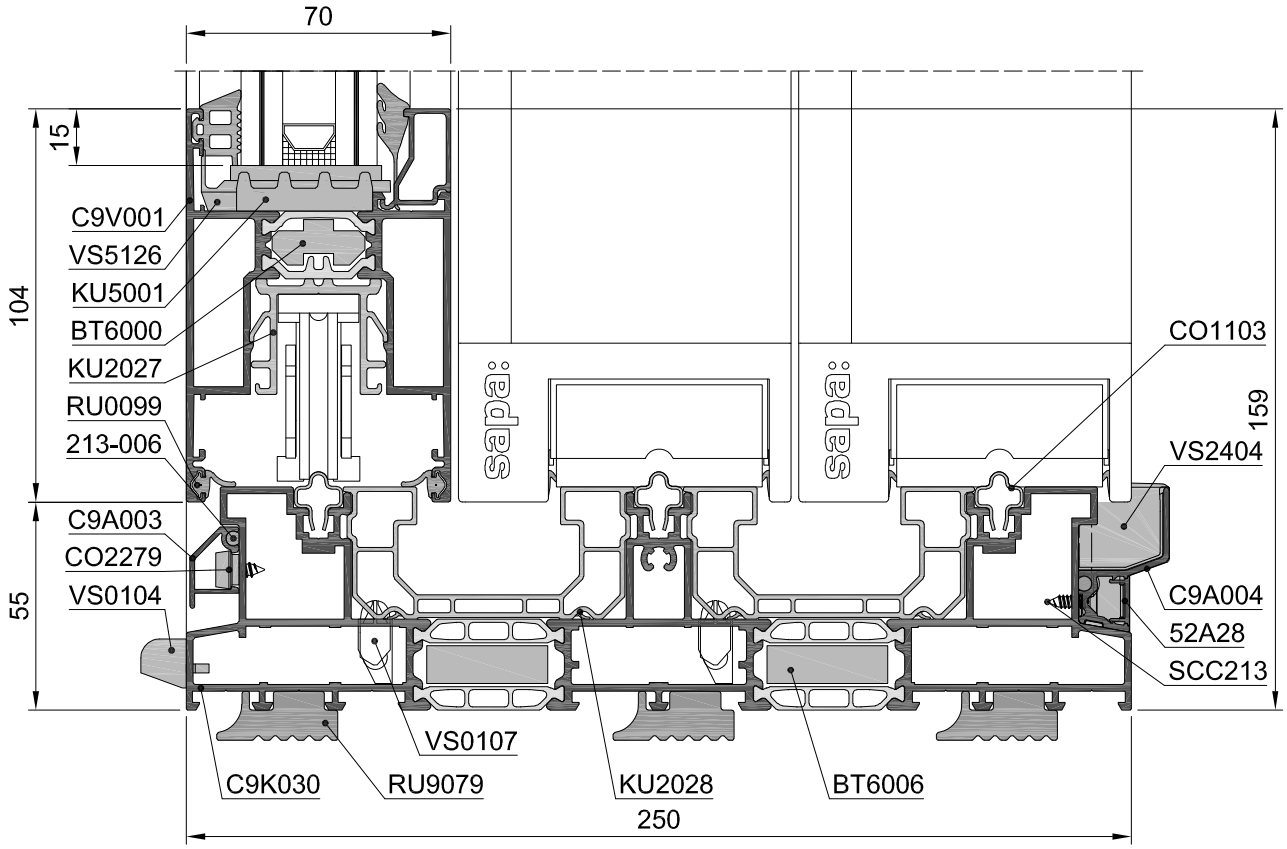
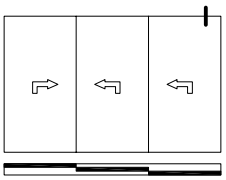


C160-SEC-100

ALZANTE-SCORREVOLE C9V001-C9K030 - SUPERIORE DESTRO



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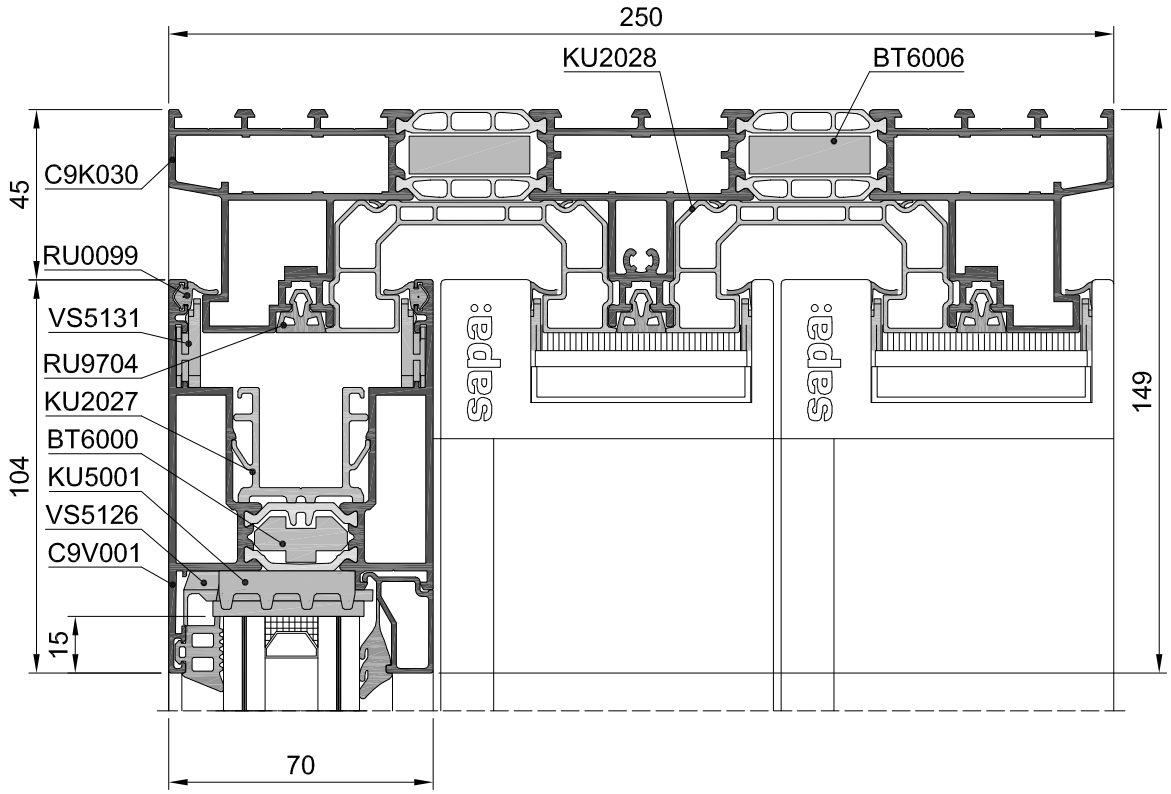
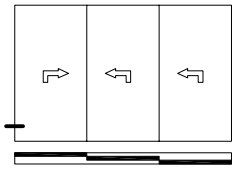
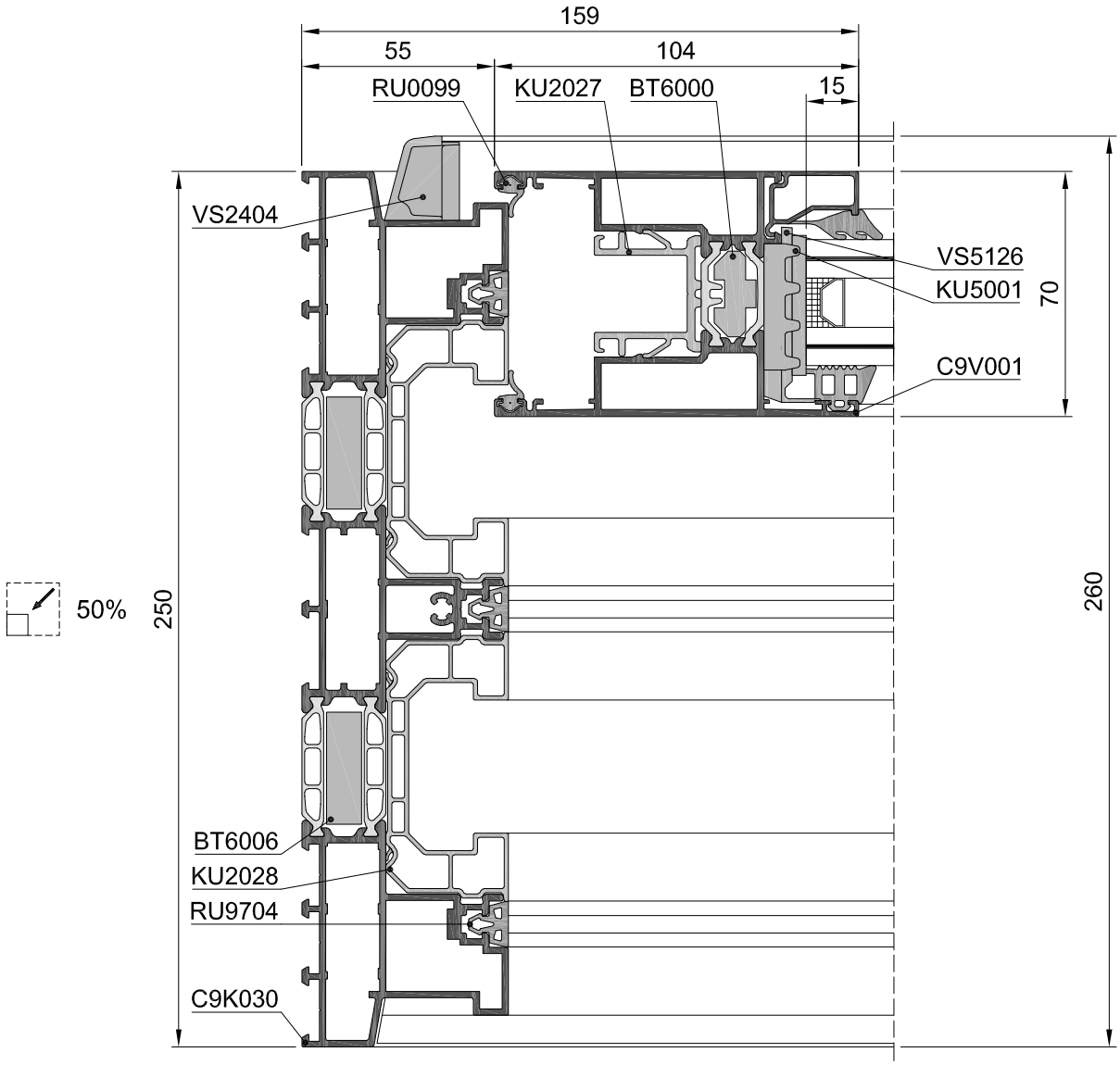


C160-SEC-101

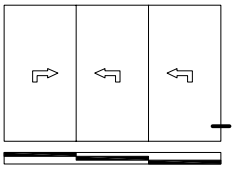
ALZANTE-SCORREVOLE C9V001-C9K030 - SINISTRO

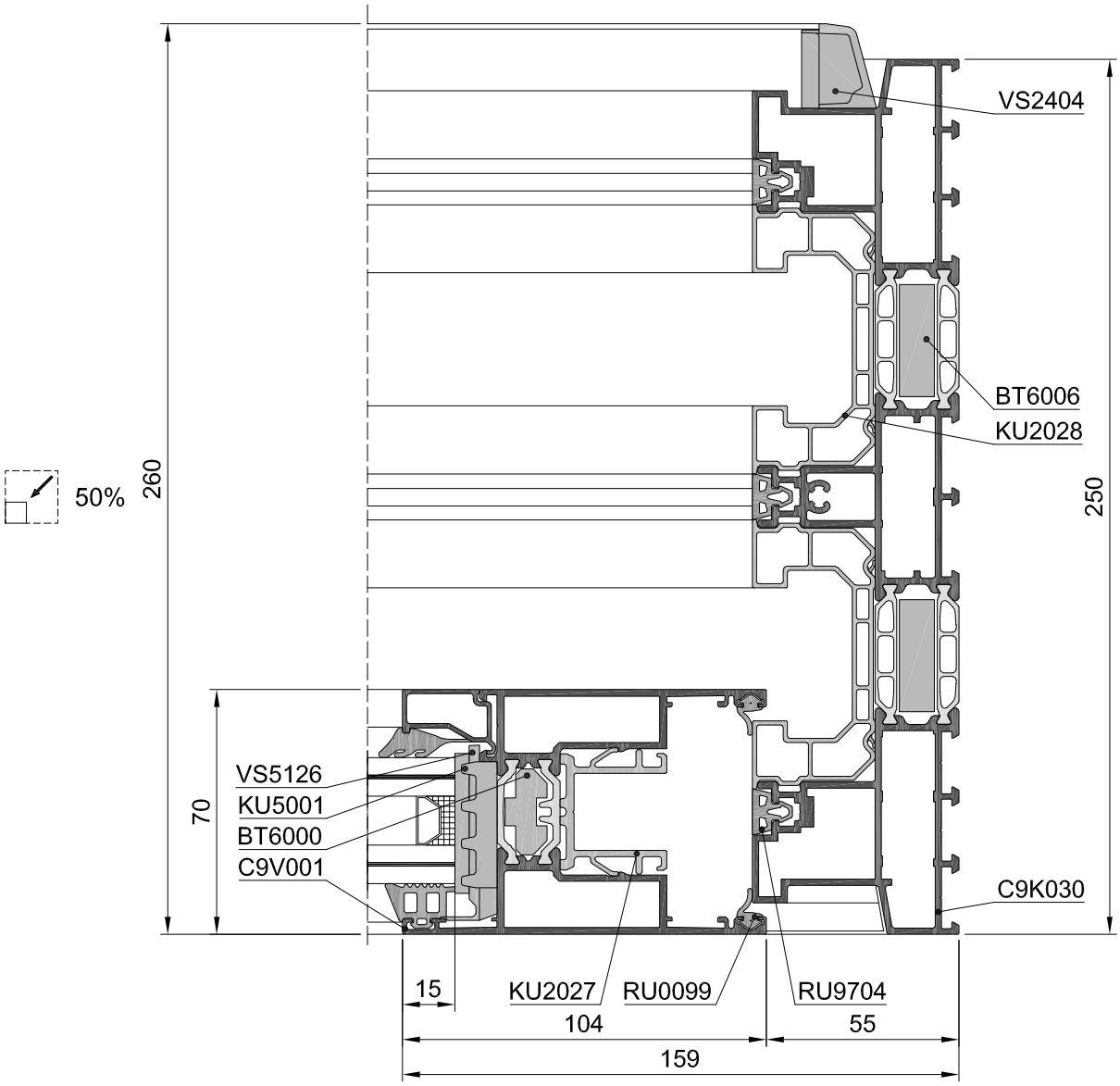




C160-SEC-102

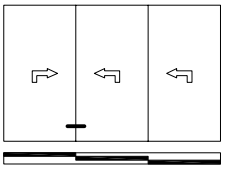
ALZANTE-SCORREVOLE C9V001-C9K030 - DESTRO

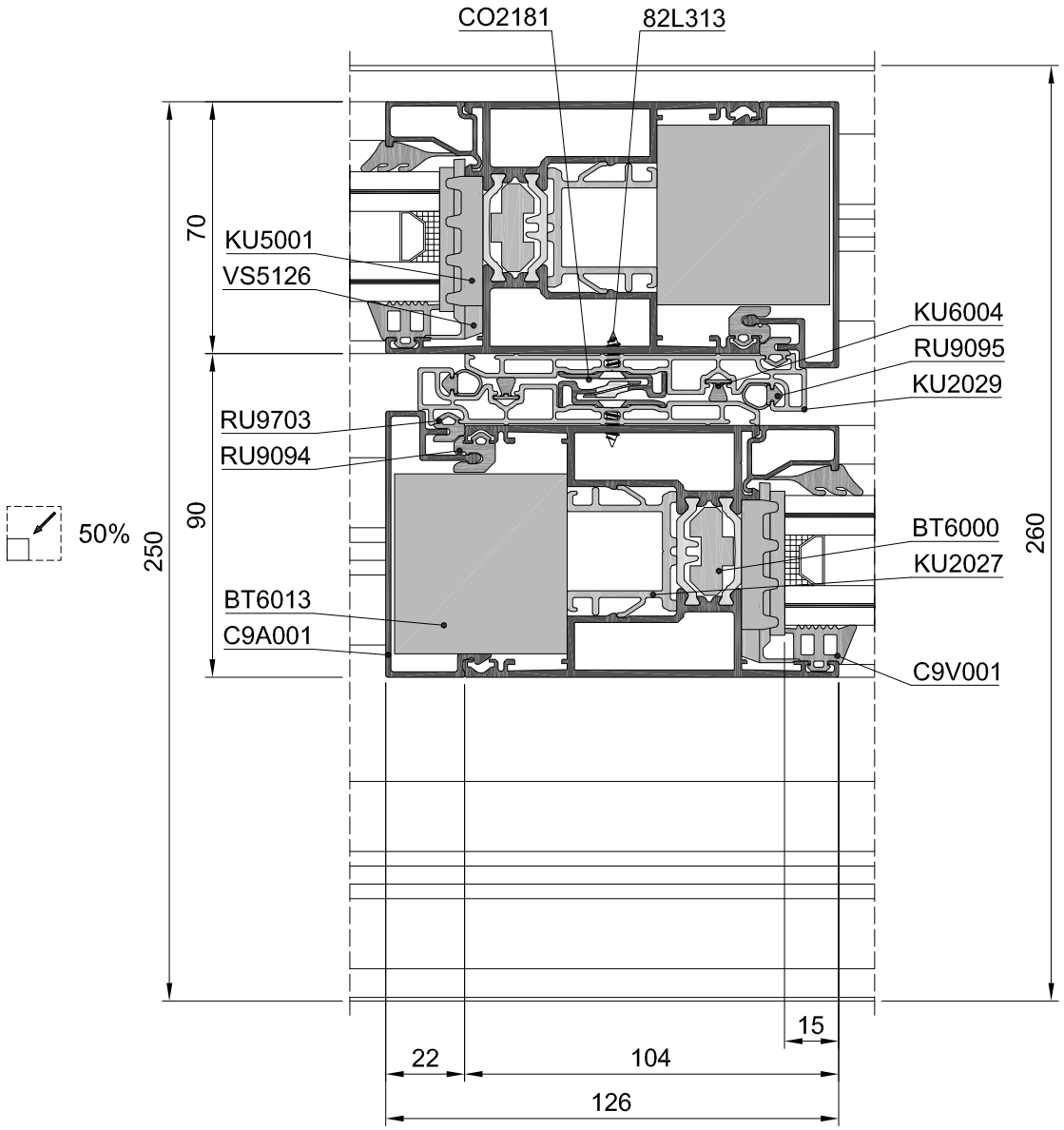




C160-SEC-103

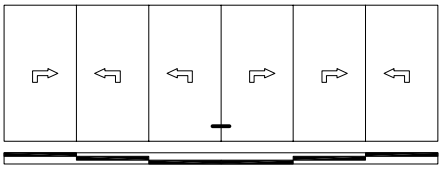
ALZANTE-SCORREVOLE C9V001-C9K030 - CENTRALE

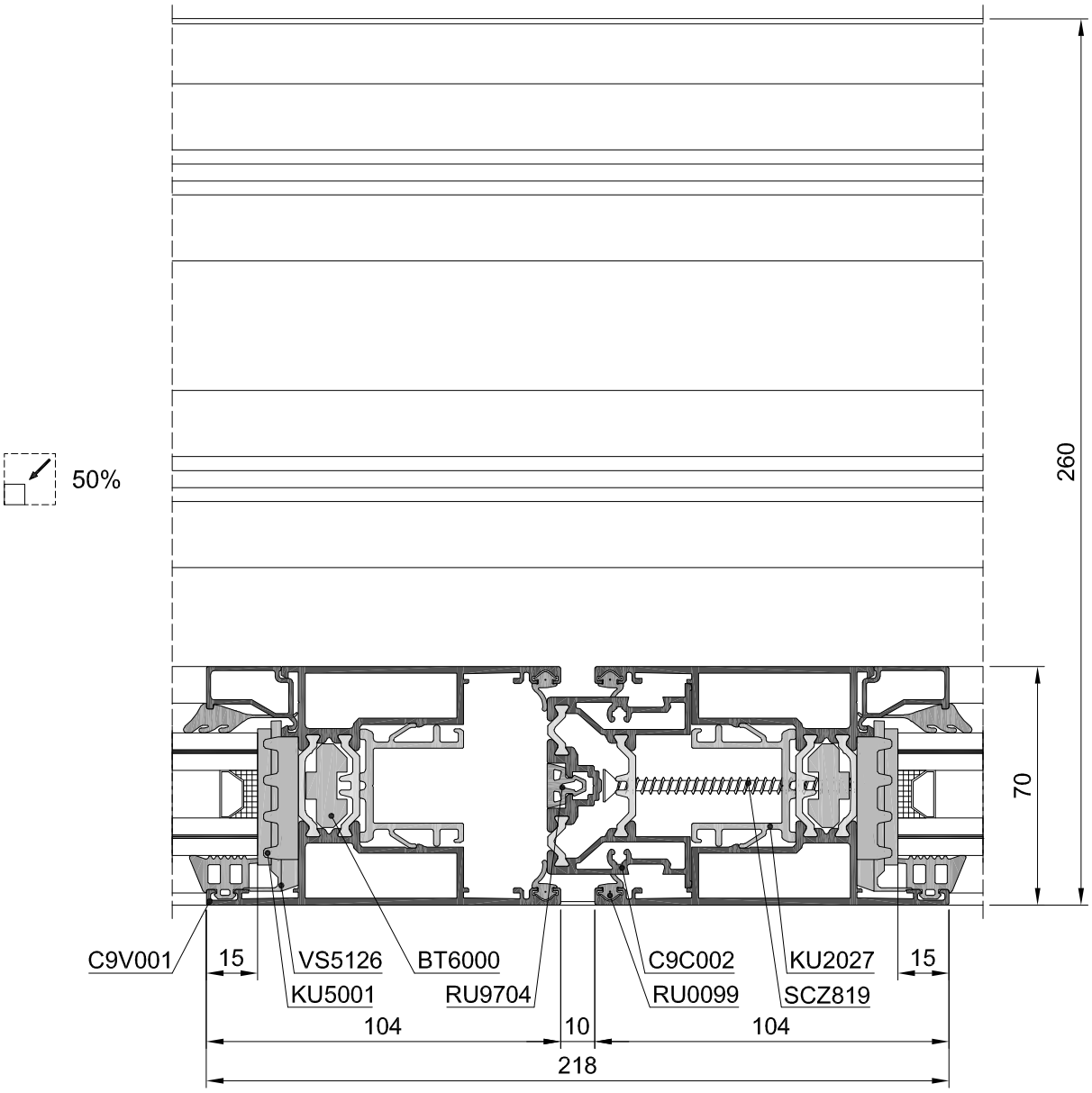




C160-SEC-104

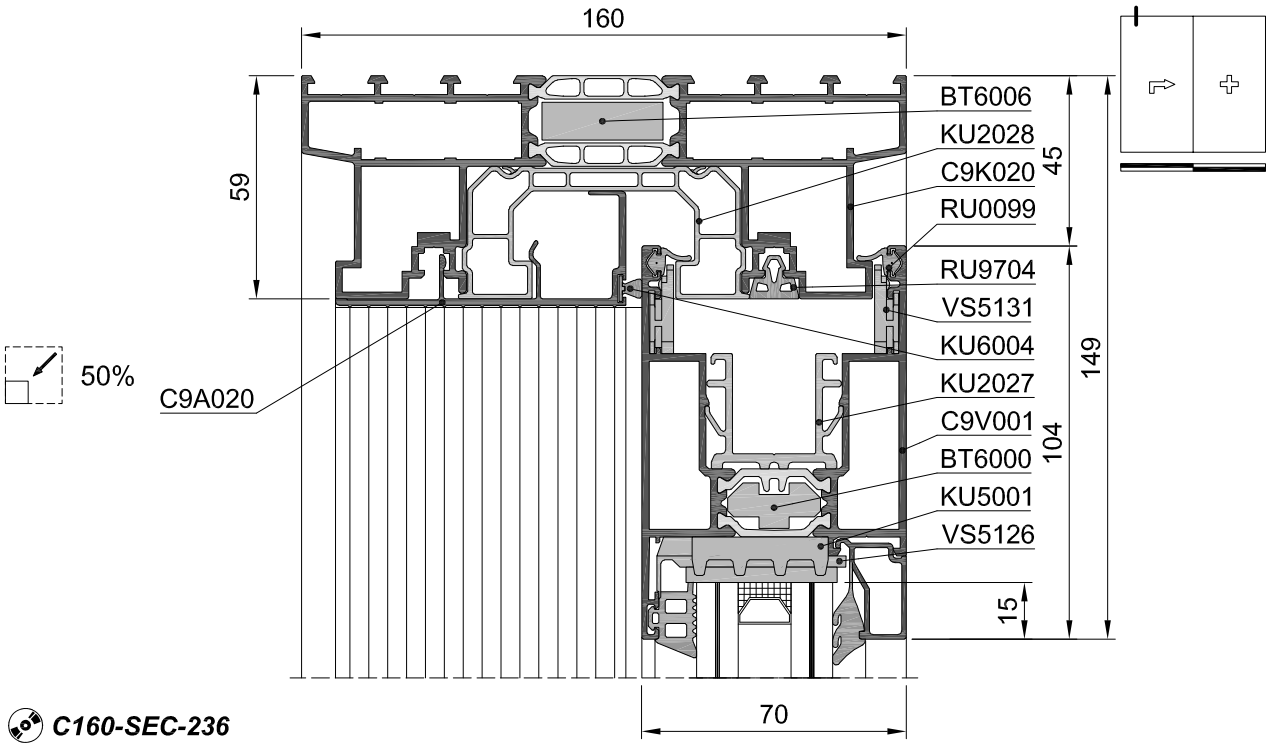
ALZANTE-SCORREVOLE C9V001-C9K030 - CENTRALE





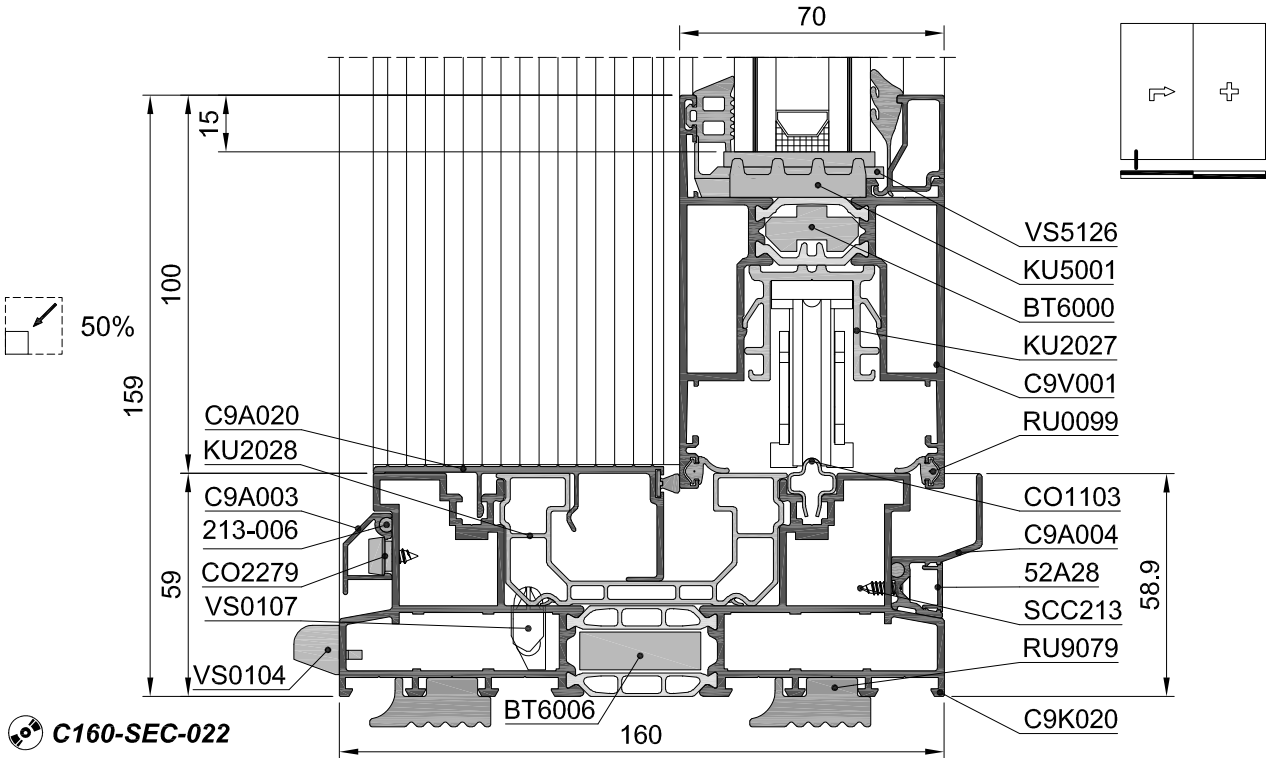
C160-SEC-118

ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - SUPERIORE SINISTRO



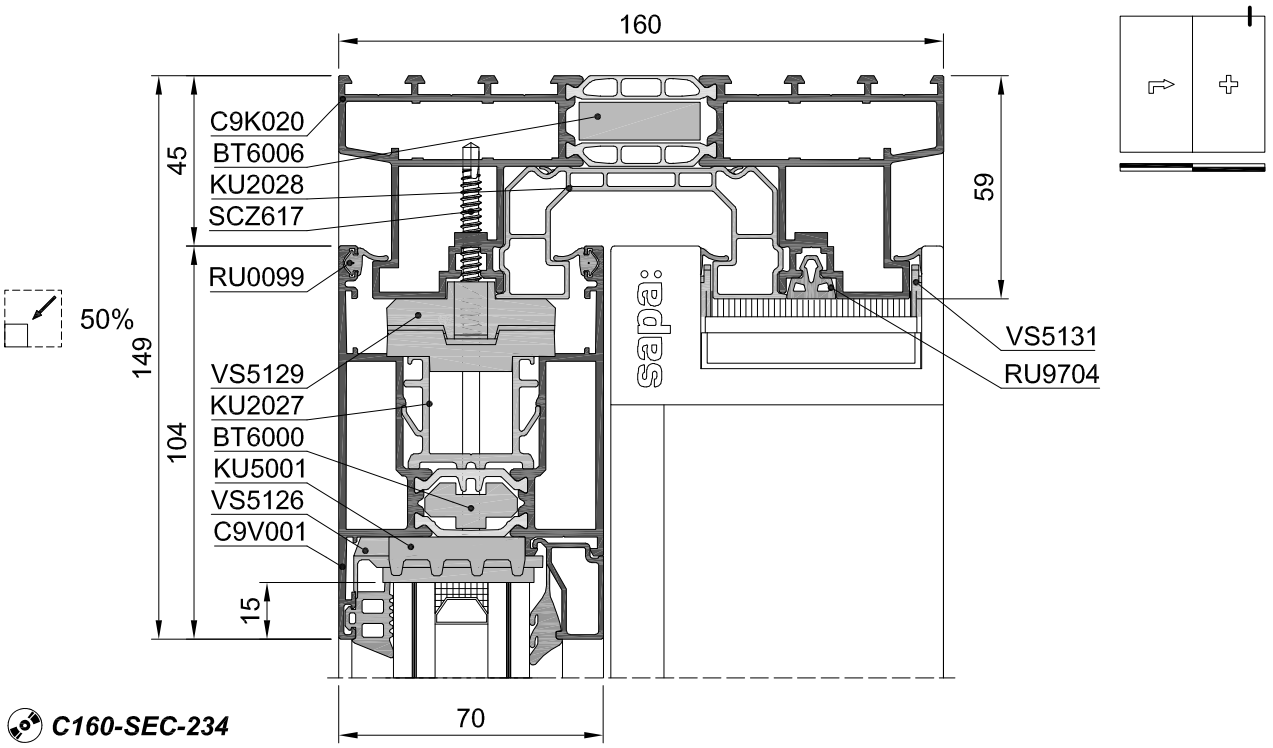
C160-SEC-236

ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - INFERIORE SUPERIORE



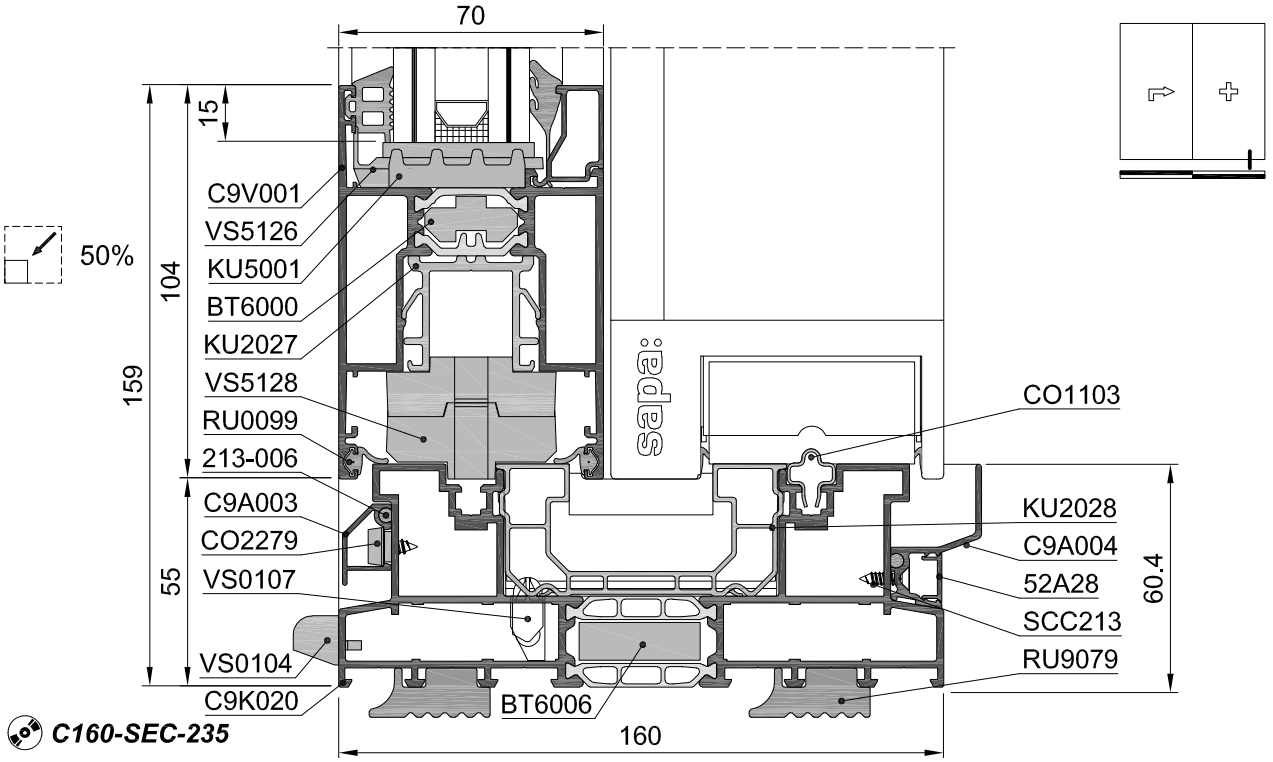
C160-SEC-022

ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - SUPERIORE DESTRO



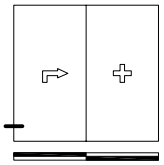
C160-SEC-234

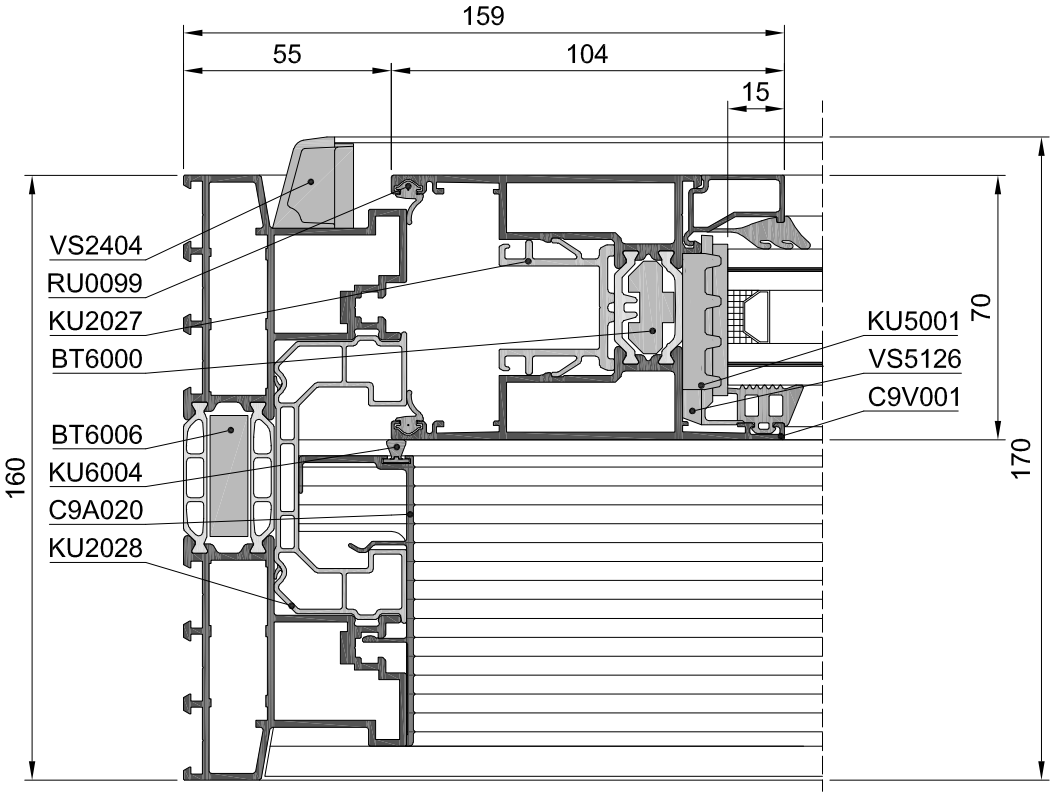
ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - INFERIORE DESTRO



C160-SEC-235

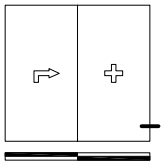
ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - SINISTRO

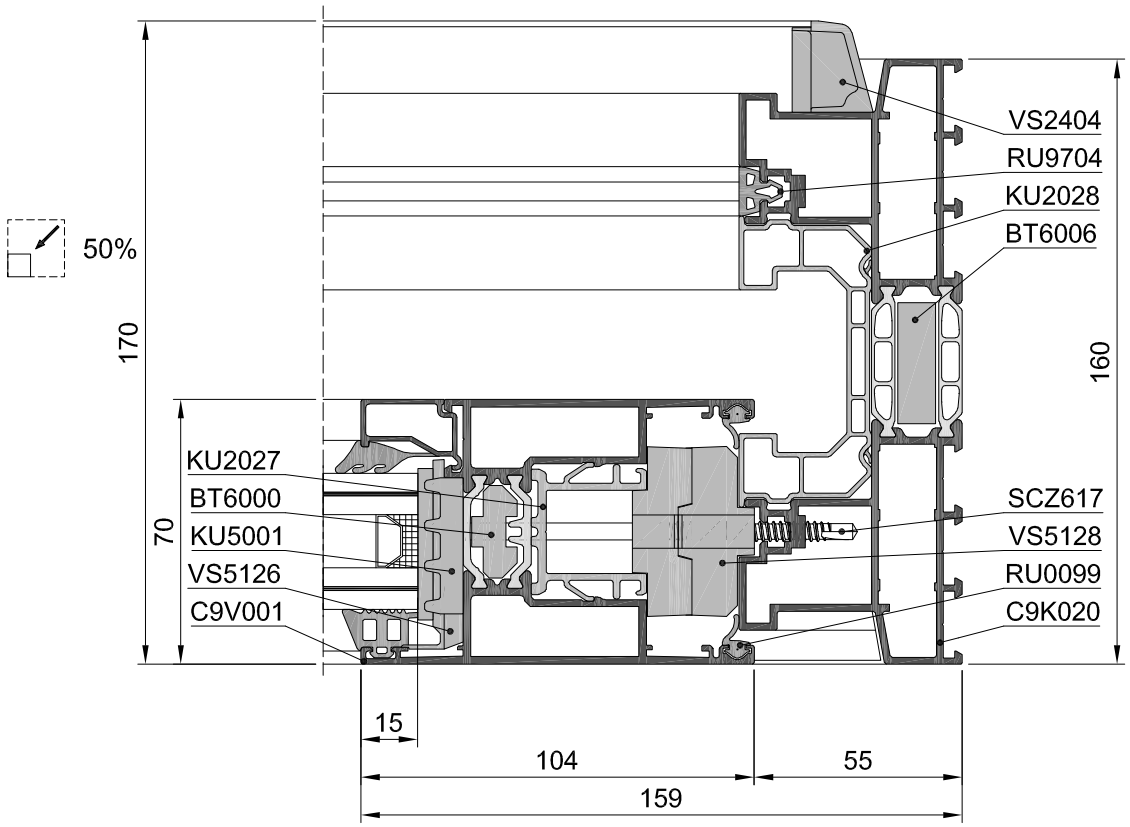




C160-SEC-232

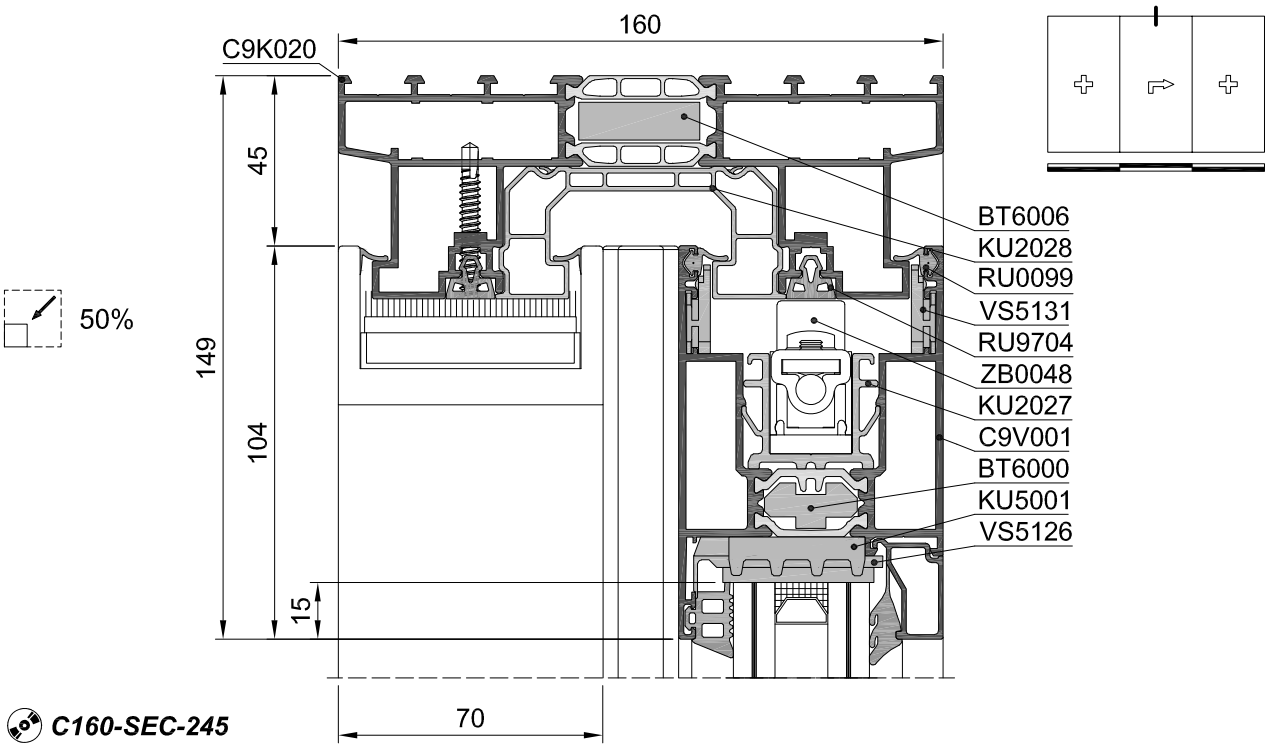
ALZANTE-SCORREVOLE-ANTA FISSA C9V001-C9K020 - DESTRO



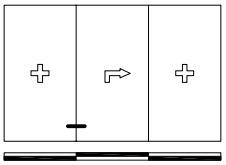


C160-SEC-233

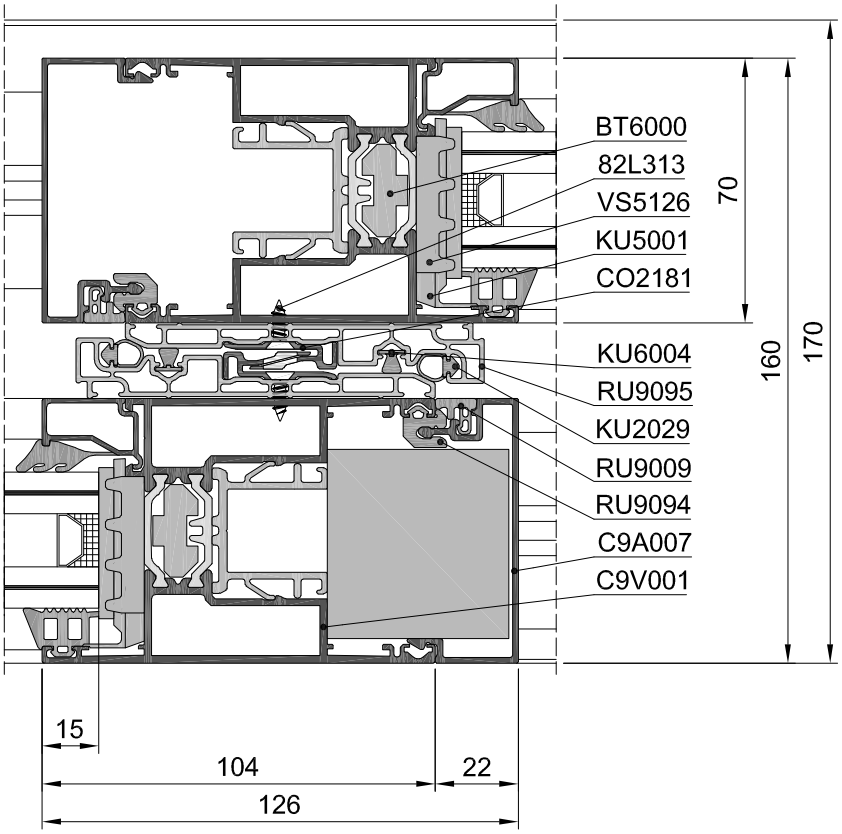
FISSO-ALZANTE-SCORREVOLE-FISSO C9V001-C9K020 - SUPERIORE



FISSO-ALZANTE-SCORREVOLE-FISSO C9V001-C9K020 - CENTRALE

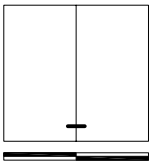


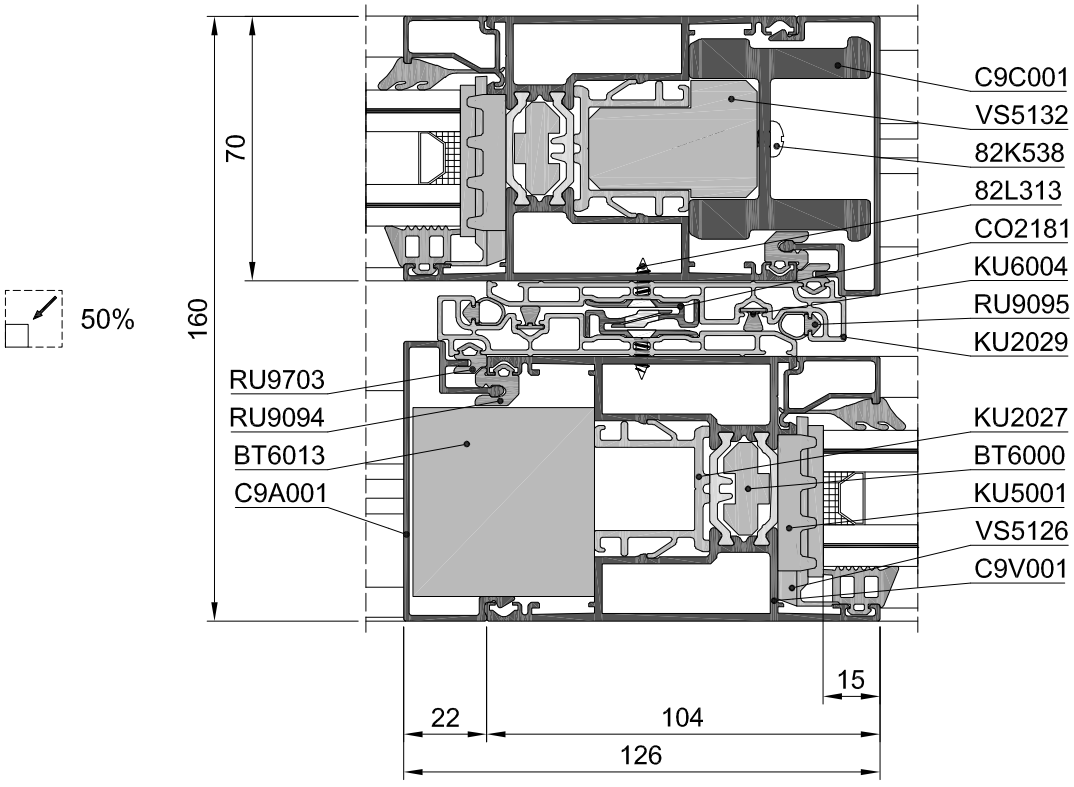
50%



C160-SEC-148

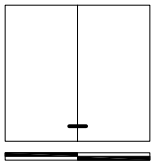
RINFORZO INTERNO - 1 ANTA

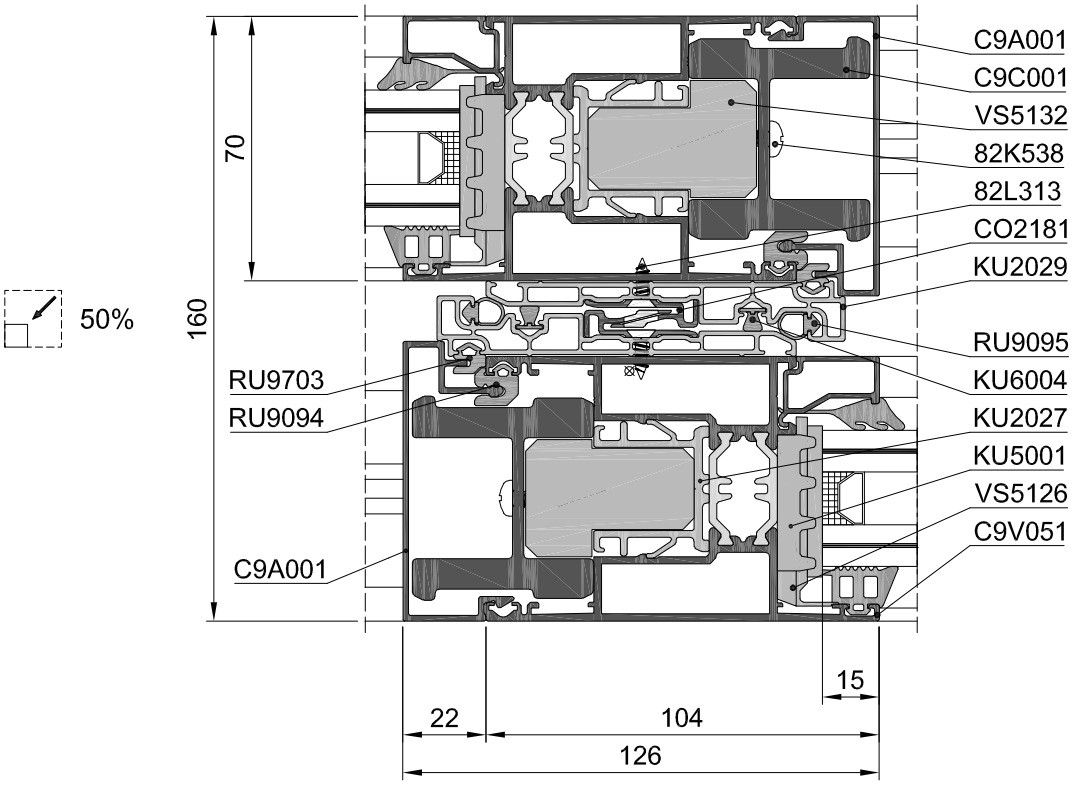




C160-SEC-023

RINFORZO INTERNO - 2 ANTE



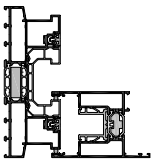


C160-SEC-070

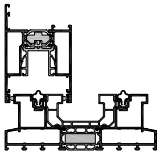
Distinte di taglio

1. Le pagine seguenti racchiudono le liste di taglio e la descrizione degli accessori per consentire il calcolo rapido dei materiali. Tuttavia, queste liste mostrano una selezione delle applicazioni più comuni del sistema. Misure di taglio piani di combinazioni di applicazioni o situazioni che non sono in questi elenchi saranno fornite su richiesta.
2. È possibile calcolare le dimensioni delle finestre in maniera semplice o più complessa.
3. Esempio di definizione di "esterno" e "interno" per nodo orizzontale e verticale.

Interno



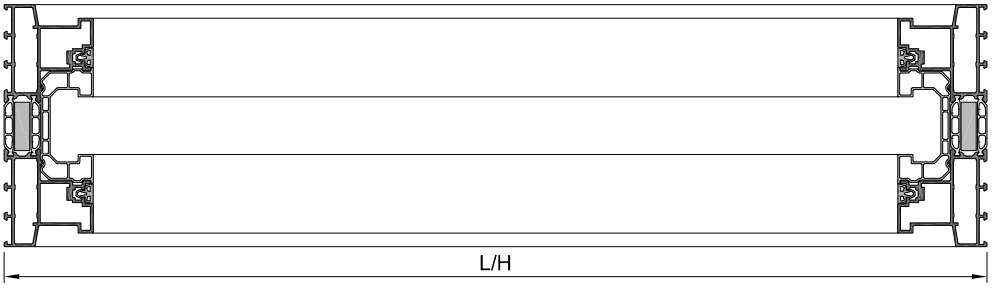
Esterno



Interno

Esterno

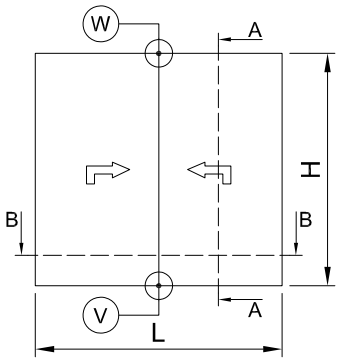
4. Le misure L e H corrispondono alla rispettiva larghezza e altezza del telaio.



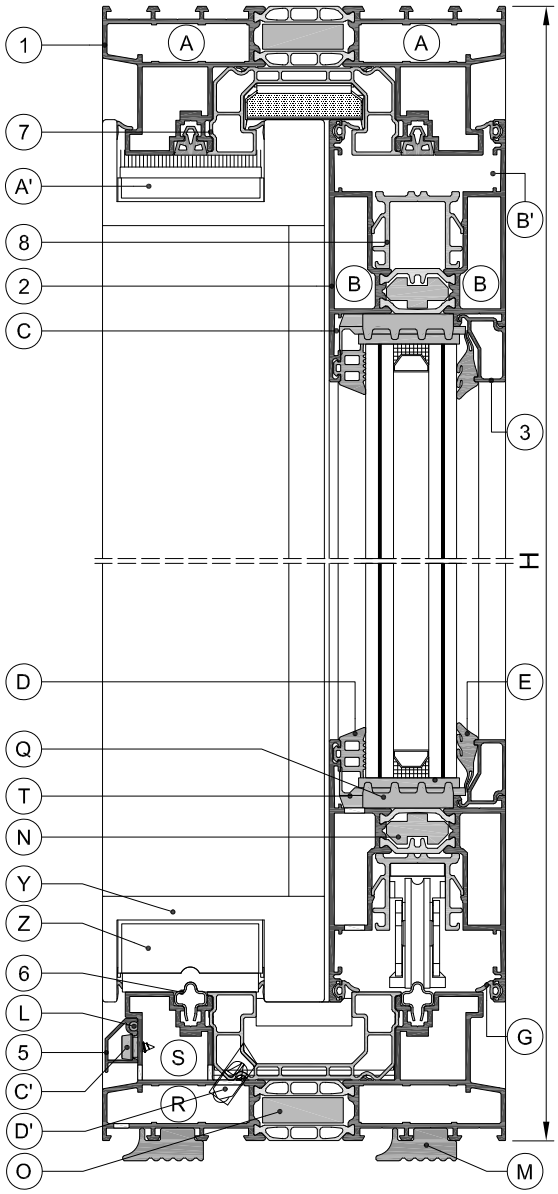
5. I parametri consentono di calcolare l'intera gamma di telai, ante e traverse.
6. Si prega di consultare la sezione E per una scelta alternativa di accessori e i capitoli F e J per la ferramenta
7. Fissaggi: per lato almeno due ancoraggi, max. distanza intermedia di 750 mm. Essi sono posti in prossimità di angoli e punti di chiusura punti e sono distanti da angoli e/o traverse alla misura di 200 mm. Essi non sono inclusi nelle distinte consultabili anche nel capitolo J assemblaggio.
8. Vetratura: per informazioni sull'installazione supporti vetri e piani di appoggio, vedere il capitolo J assemblaggio. I fermavetri hanno un'altezza uniforme di 22 mm. (vedi capitolo D vetri).

DISTINTE DI TAGLIO

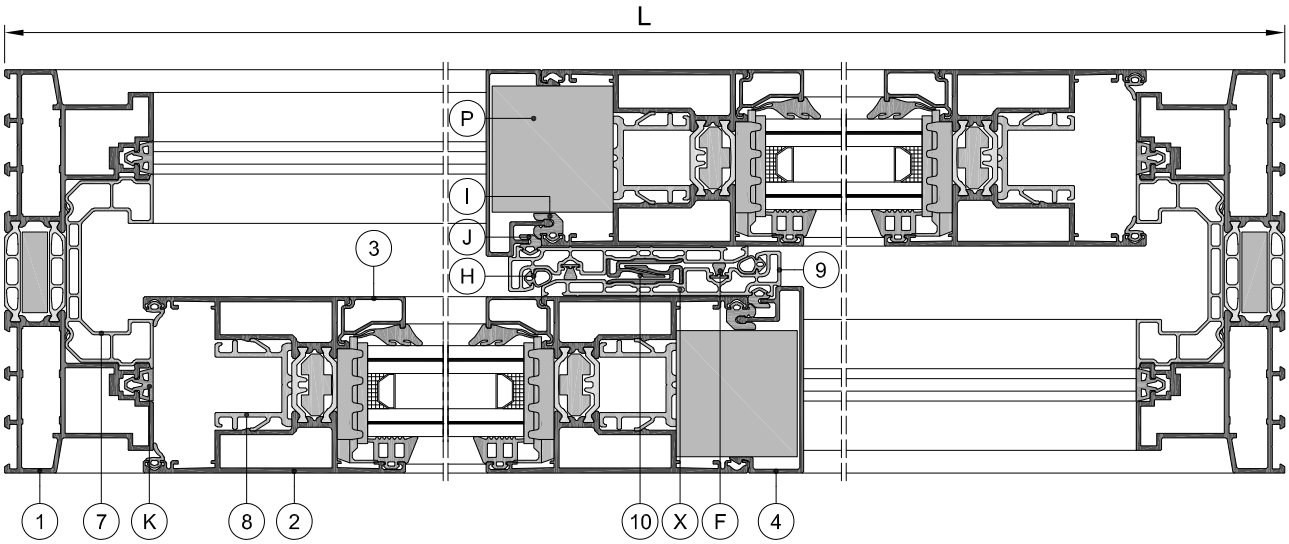
2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 45°



A-A

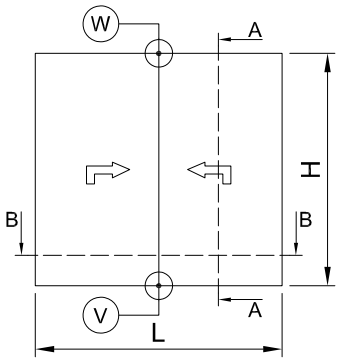


B-B

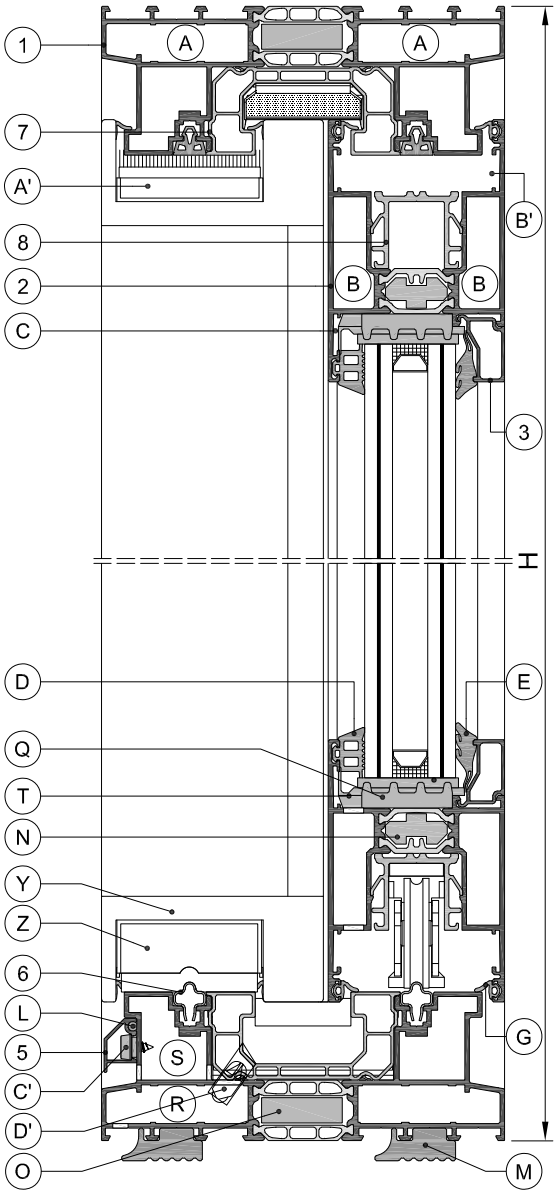


2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 45°

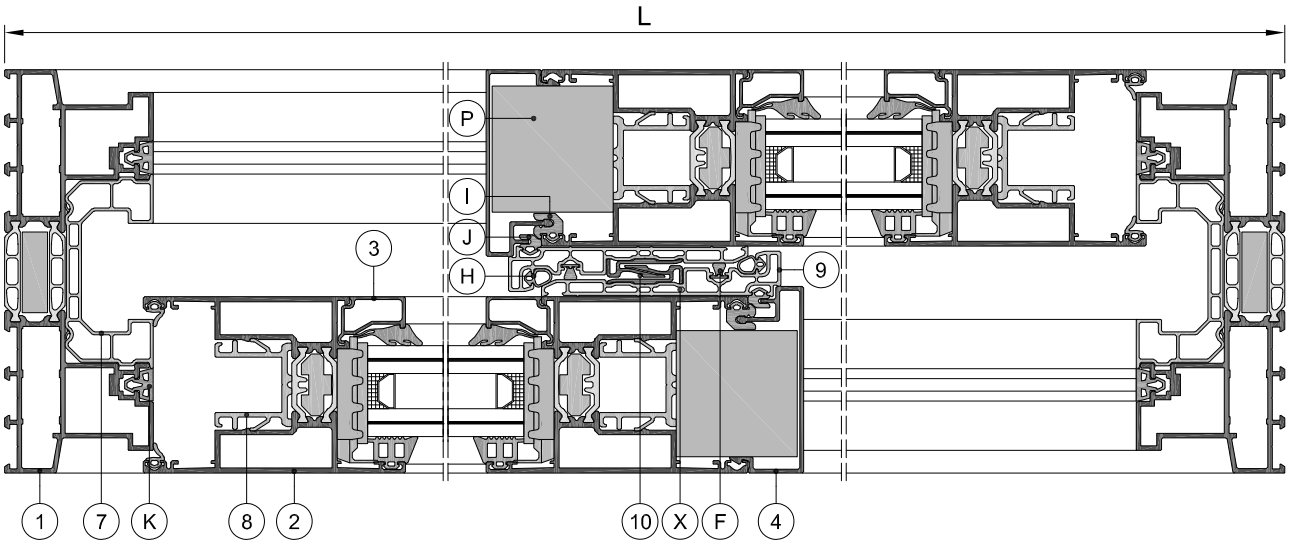
	PROFILATI		QUANTITA'	TAGLIO	LUNGHEZZA TAGLIO	
1		C9K020	2 2		L H	
2		C9V001	4 4		L/2 - 14 H - 100	
3		GCxxxx	4 4		L/2 - 178 H - 308	
4		C9A001	2		H - 184	
5		C9A003	1		L - 44	
6		CO1103	2		L - 118	
7		KU2028	2 2		L - 48 H - 48	
8		KU2027	4 4		L/2 - 71 H - 157	
9		KU2029	2		H - 104	
10		CO2181	2		H - 104	
	DIMENSIONE VETRI				L/2 - 192	H - 278


W
A
H
B
B
V
A
L

A-A


1
A
A
7
A'
B'
8
2
B
B
C
3
H
D
E
Q
T
N
Y
Z
6
L
5
S
G
C'
R
D'
O
M

B-B


L
P
I
J
3
H
9
1
7
K
8
2
10
X
F
4

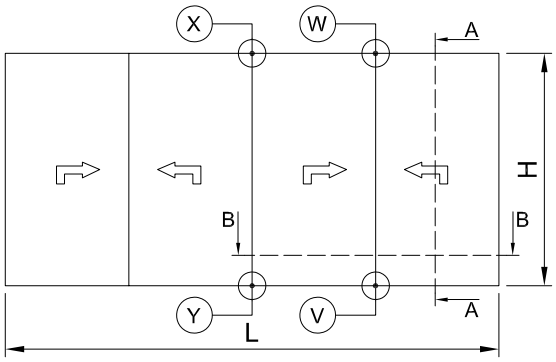
2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 45°

	ACCESSORI	QUANTITA'
A	HV0G03 / 778500	8 / 32
B	HV3H26 / 778500 / 71C011	16 / 32 / 32
C	HV4K00 / HV4K01	16 / 8
D	RU0002	2L + 4H
E	39R507	2L + 4H
F	KU6004	2H
G	RU0099	4L + 4H
H	RU9095	2H
I	RU9094	2H
J	RU9703	2H
K	RU9704	2L + 4H
L	213-006	L
M	RU9079 - FACOLTATIVA	2L
N	BT6000-VERSIONE SI	2L + 4H
O	BT6006-VERSIONE SI	2L + 2H

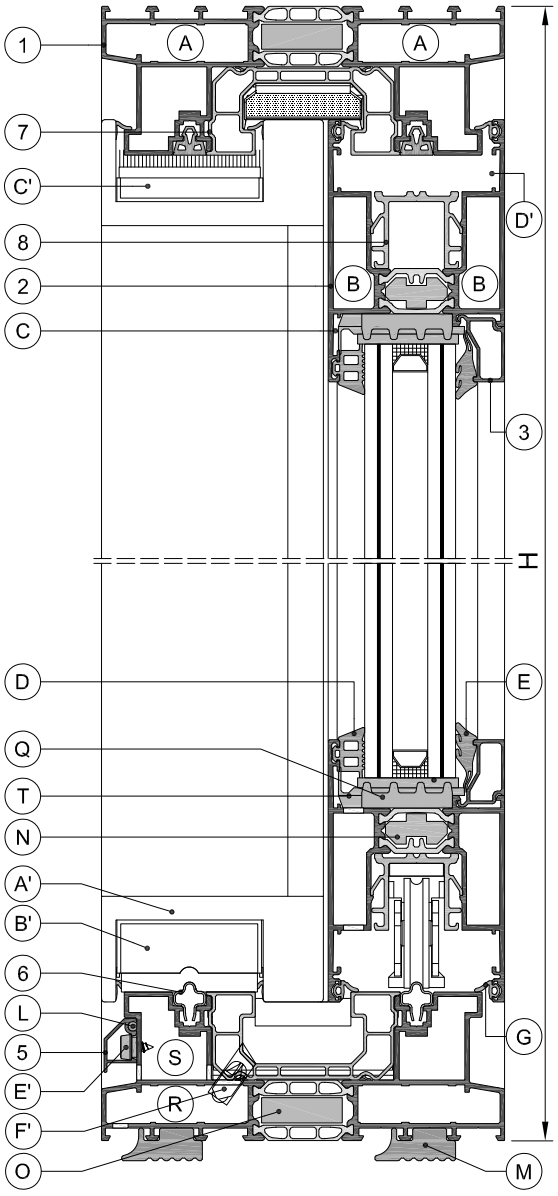
	ACCESSORI	QUANTITA'
P	BT6013-VERSIONE SI	2H
Q	KU5001-VERSIONE SHI	2L + 4H
R	VS9951	2
S	VS9950	4
T	VS5130	16
V	CO1105	1
W	CO1111	1
X	VS9148 (set)	2
Y	VS9149 (set)	2
Z	CO1107	2
A'	CO1110	2
B'	VS5131	8
C'	CO2279	3/m
D'	VS0107	1
	D4074009	VEDI PAG. J.1.4
	SV9002	1

DISTINTE DI TAGLIO

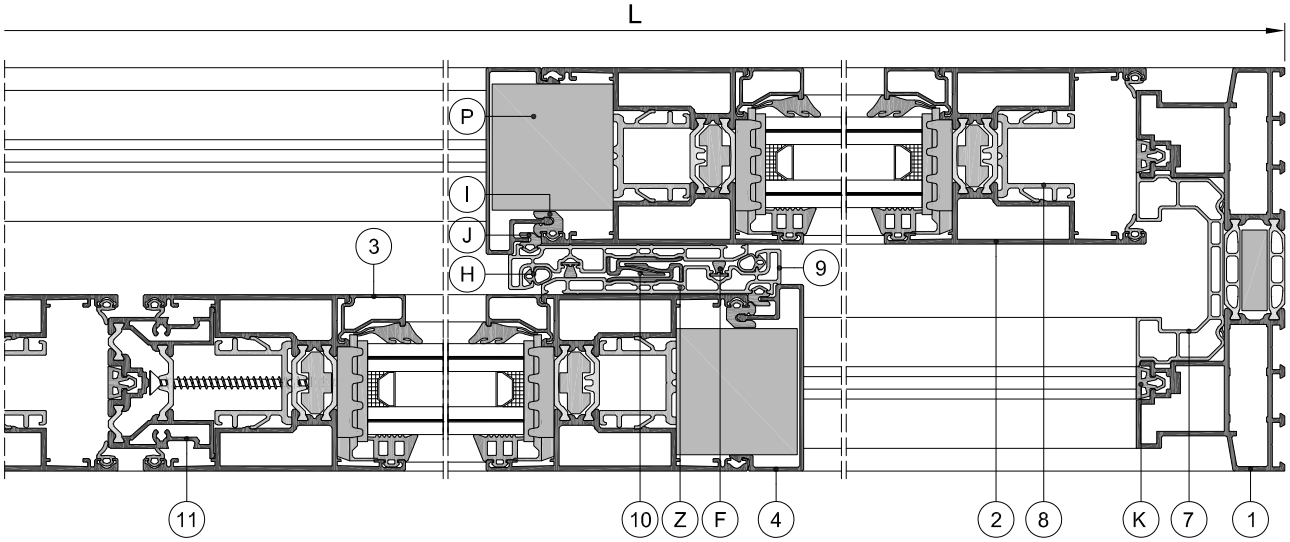
2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 45°



A-A



B-B

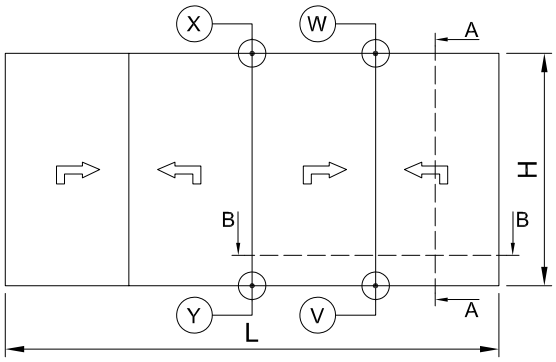


2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 45°

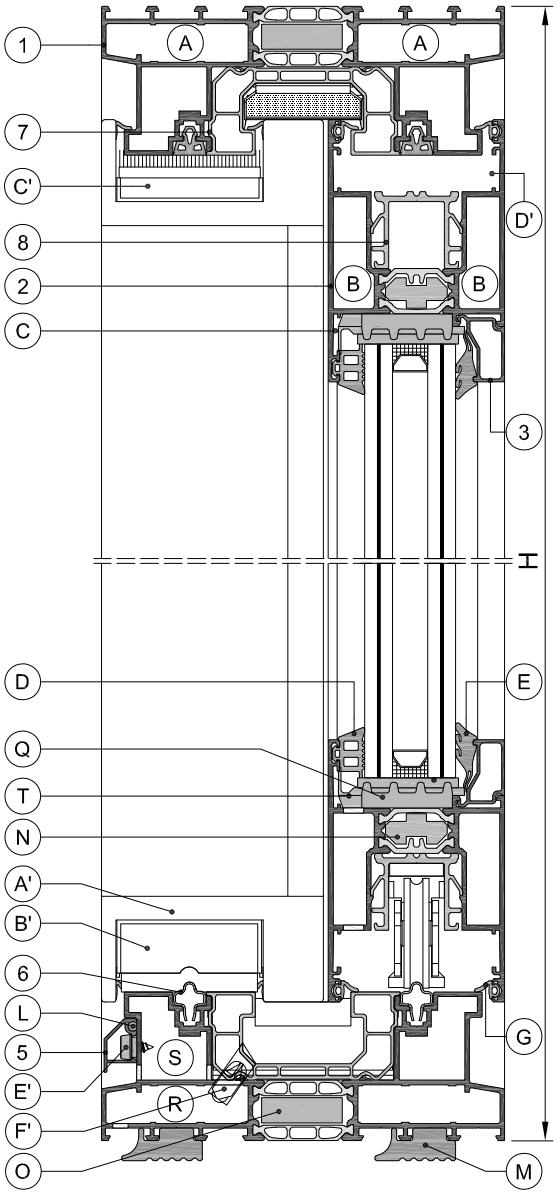
	PROFILATI		QUANTITA'	TAGLIO	LUNGHEZZA TAGLIO	
1		C9K020	2 2		L H	
2		C9V001	8 8		L/4 + 11 H - 100	
3		GCxxxx	8 8		L/4 - 153 H - 308	
4		C9A001	4		H - 184	
5		C9A003	1		L - 44	
6		CO1103	2		L - 118	
7		KU2028	2 2		L - 48 H - 48	
8		KU2027	8 8		L/4 - 46 H - 157	
9		KU2029	4		H - 104	
10		CO2181	4		H - 104	
11		C9C002	1		H - 179	
	DIMENSIONE VETRI				L/4 - 167	H - 278

DISTINTE DI TAGLIO

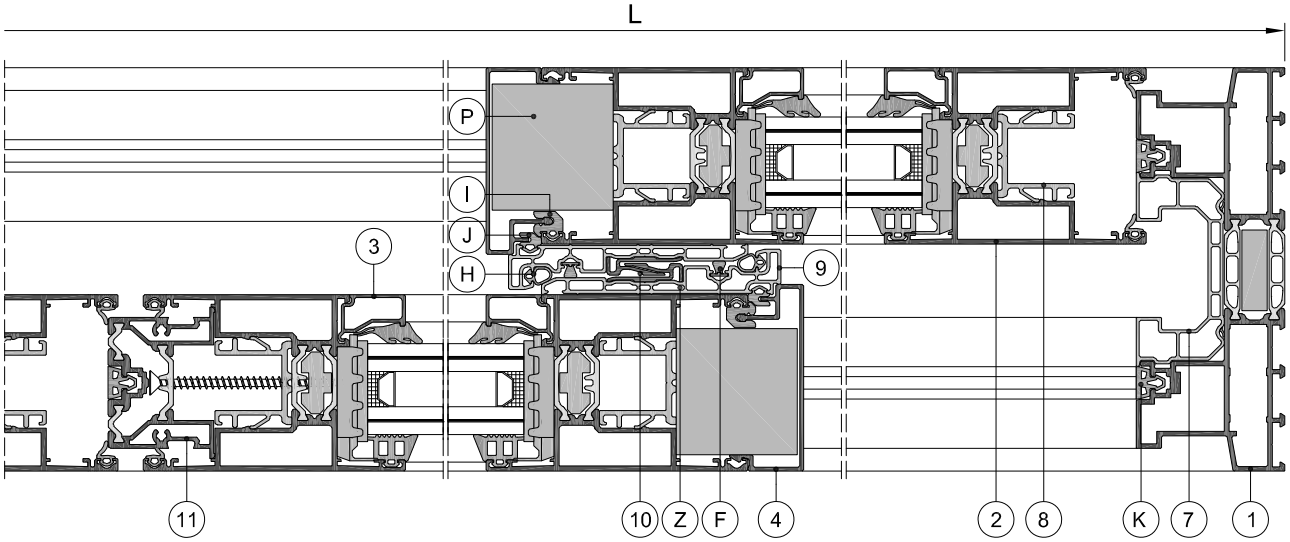
2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 45°



A-A



B-B



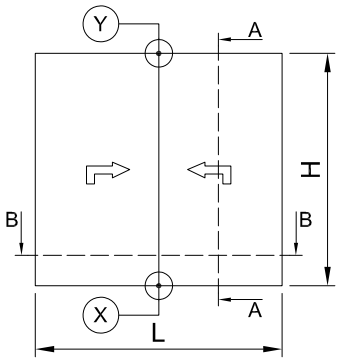
2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 45°

	ACCESSORI	QUANTITA'
A	HV0G03 / 778500	8 / 32
B	HV3H26 / 778500 / 71C011	32 / 64 / 64
C	HV4K00 / HV4K01	32 / 16
D	RU0002	2L + 8H
E	39R507	2L + 8H
F	KU6004	4H
G	RU0099	4L + 8H
H	RU9095	4H
I	RU9094	4H
J	RU9703	4H
K	RU9704	2L + 5H
L	213-006	L
M	RU9079 - FACOLTATIVA	2L
N	BT6000-VERSIONE SI	2L + 8H
O	BT6006-VERSIONE SI	2L + 2H
P	BT6013-VERSIONE SI	4H

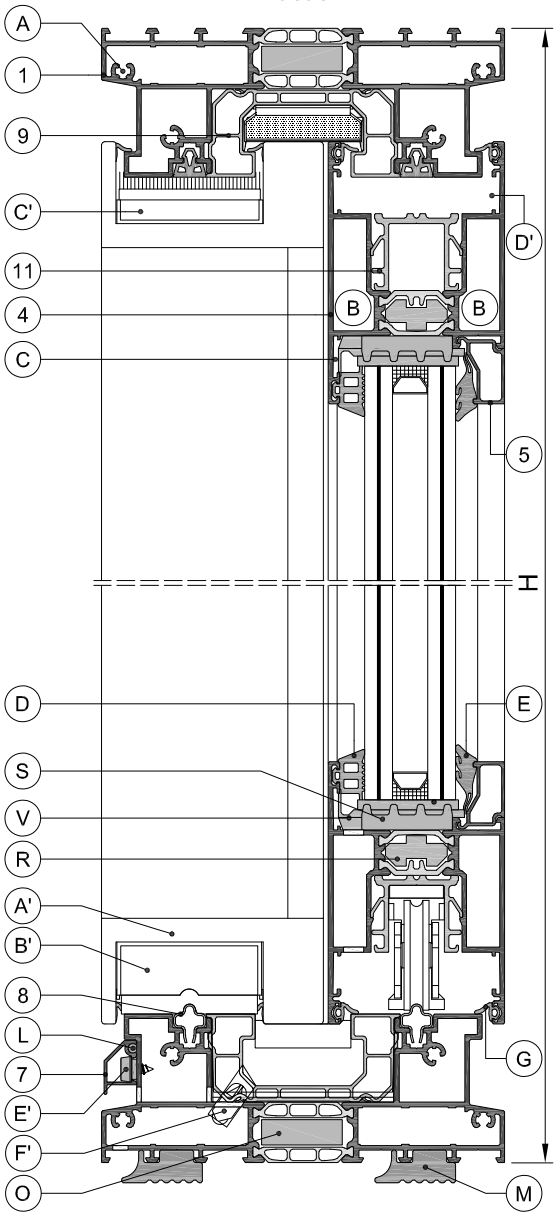
	ACCESSORI	QUANTITA'
Q	KU5001-VERSIONE SHI	2L + 8H
R	VS9950	4
S	VS9951	2
T	VS5130	32
V	CO1105	2
W	CO1111	2
X	CO1118	1
Y	CO1125	1
Z	VS9148 (set)	4
A'	VS9149 (set)	4
B'	CO1107	4
C'	CO1110	4
D'	VS5131	16
E'	CO2279	3/m
F'	VS0107	2
	D4074009	VEDI PAG. J.1.4
	C01214	2
	SV9002	2

DISTINTE DI TAGLIO

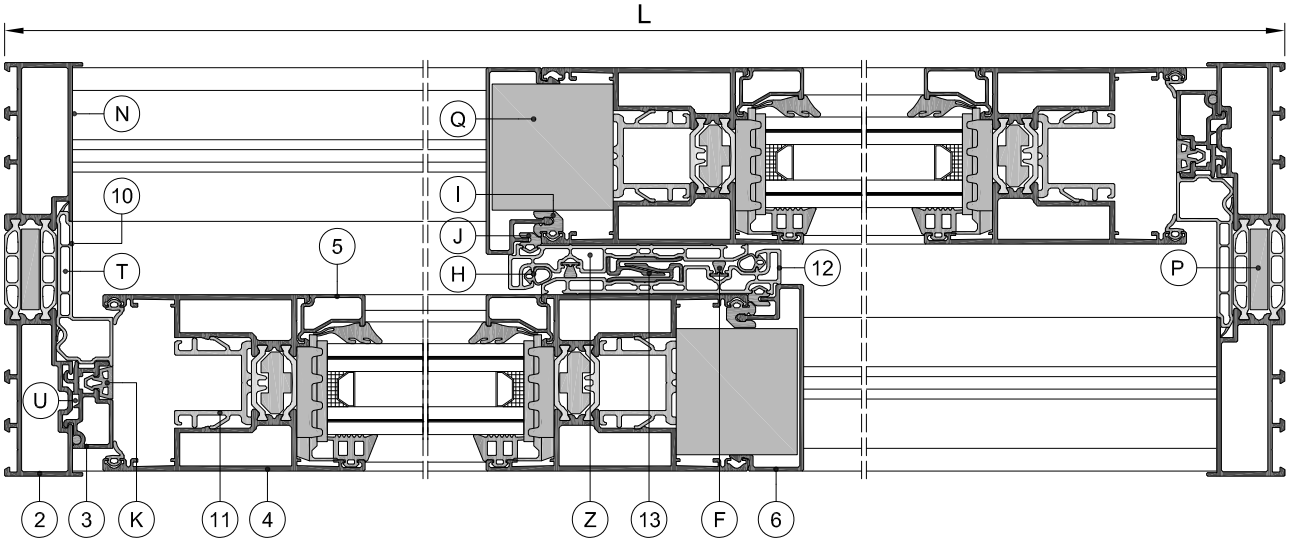
2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90°



A-A

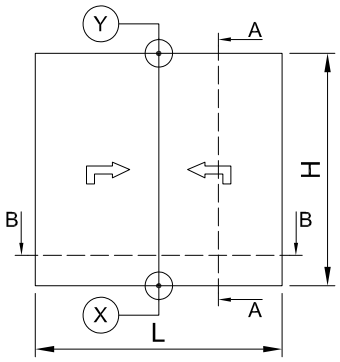


B-B

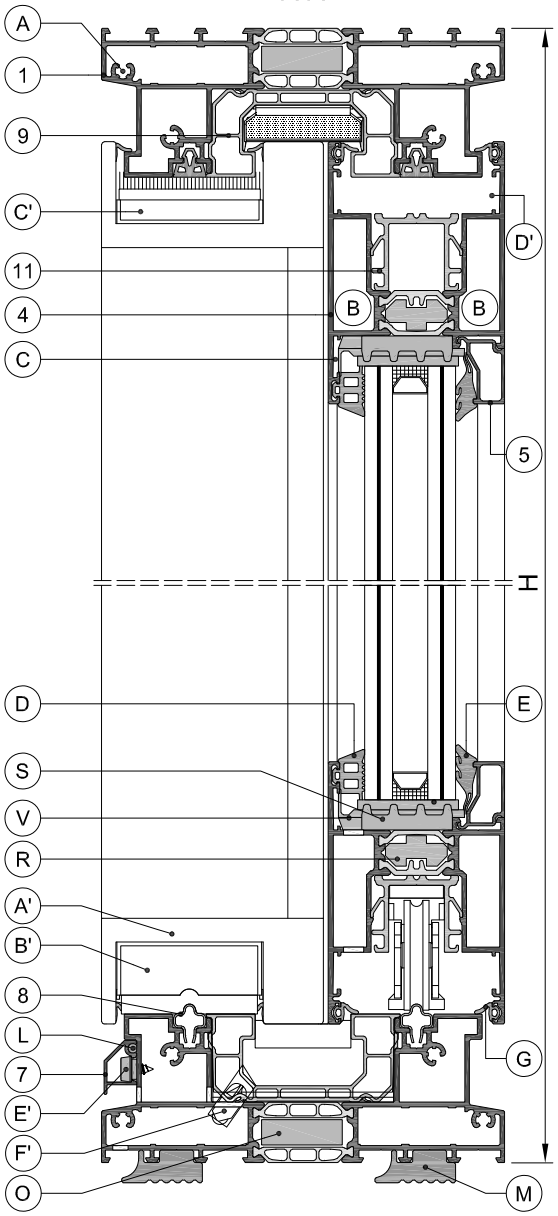


2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90°

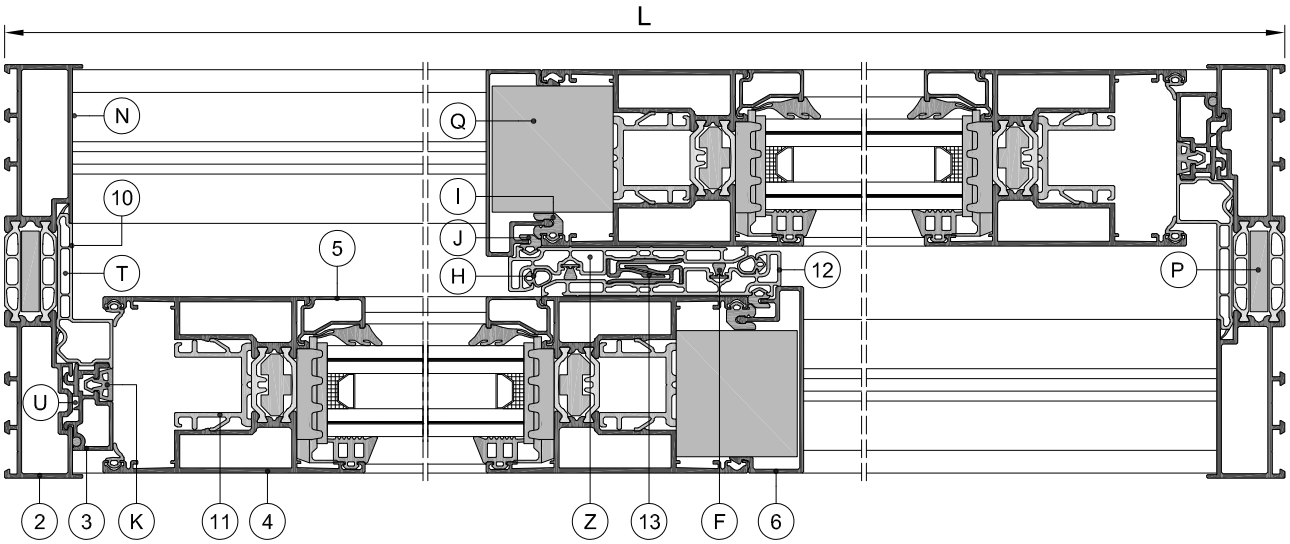
	PROFILATI		QUANTITA'	TAGLIO	LUNGHEZZA TAGLIO	
1		C9K120	2		L - 57	
2		C9K121	2		H	
3		C9A100	2		H - 118	
4		C9V001	4 4		L/2 + 2 H - 100	
5		GCxxxx	4 4		L/2 - 162 H - 308	
6		C9A001	2		H - 184	
7		C9A003	1		L - 54	
8		CO1103	2		L - 71	
9		KU2028	2		L - 57	
10		KU2035	2		H - 118	
11		KU2027	4 4		L/2 - 55 H - 157	
12		KU2029	2		H - 104	
13		CO2181	2		H - 104	
	DIMENSIONI VETRI				L/2 - 176	H - 278


Y
A
H
B
B
X
A
L

A-A


A
1
9
C'
D'
11
4
B
B
C
5
H
D
E
S
V
R
A'
B'
8
L
7
G
E'
F'
O
M

B-B


L
N
Q
10
I
J
5
T
H
12
P
U
2
3
K
11
4
Z
13
F
6

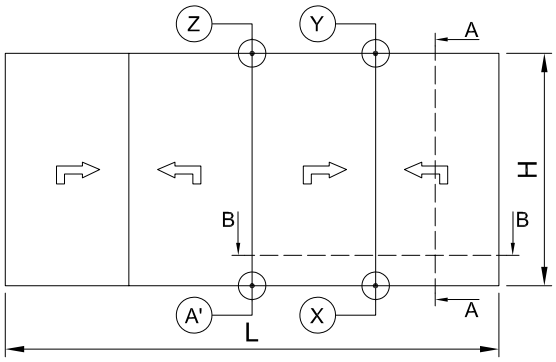
2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90°

	ACCESSORI	QUANTITA'
A	787-570	16
B	HV3H26 / 778500 / 71C011	16 / 32 / 32
C	HV4K00 / HV4K01	16 / 8
D	RU0002	2L + 4H
E	39R507	2L + 4H
F	KU6004	2H
G	RU0099	4L + 4H
H	RU9095	2H
I	RU9094	2H
J	RU9703	2H
K	RU9704	2L + 2H
L	213-006	L + 2H
M	RU9079 - FACOLTATIVA	2L
N	VS9956	4
O	BT6006-VERSIONE SI	2L
P	BT6019-VERSIONE SI	2H

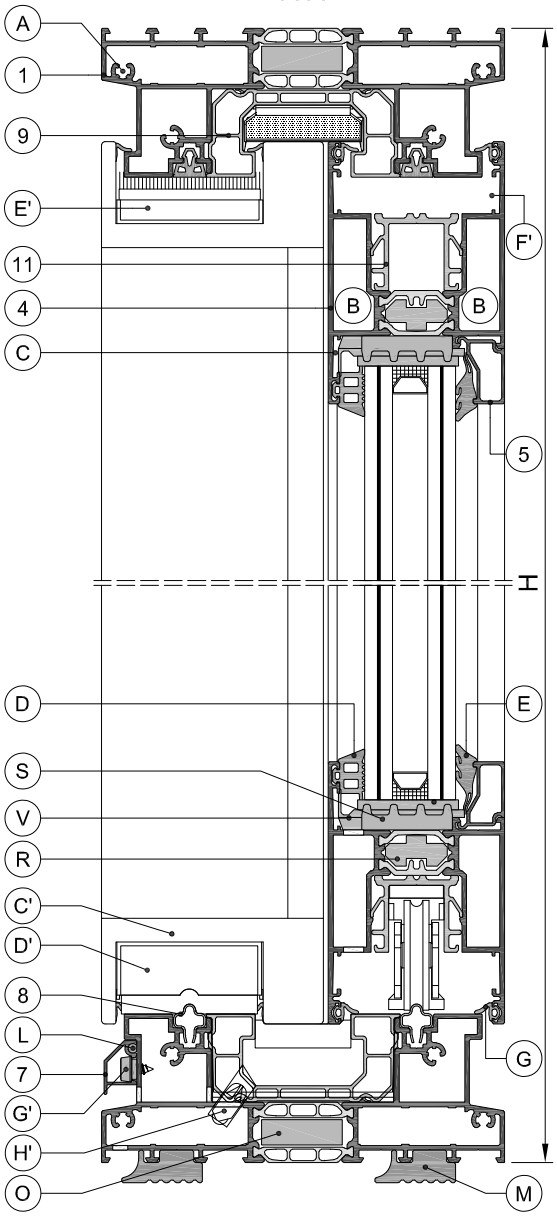
	ACCESSORI	QUANTITA'
Q	BT6013-VERSIONE SI	2H
R	BT6000-VERSIONE SI	2L + 4H
S	KU5001-VERSIONE SHI	2L + 4H
T	VS9957	4
U	CO0132	4
V	VS5130	16
X	CO1105	1
Y	CO1111	1
Z	VS9148 (set)	2
A'	VS9149 (set)	2
B'	CO1107	2
C'	CO1110	2
D'	VS5131	8
E'	CO2279	3/m
F'	VS0107	1
	D4074009	VEDI PAG. J.1.4
	SV9002	1

DISTINTE DI TAGLIO

2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 90°

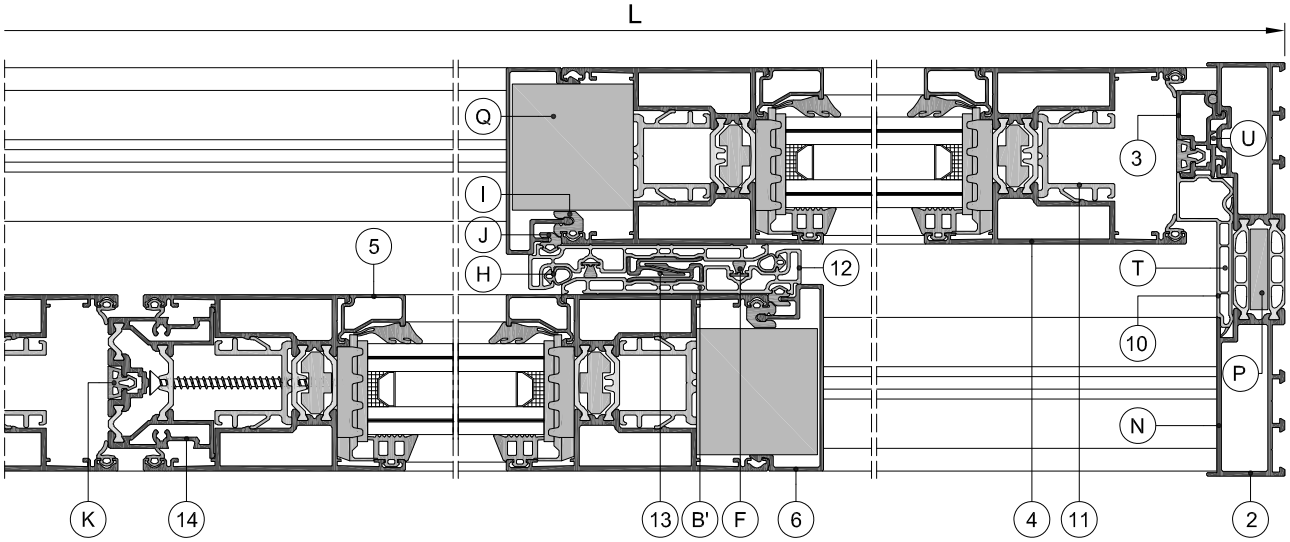


A-A



B-B

L

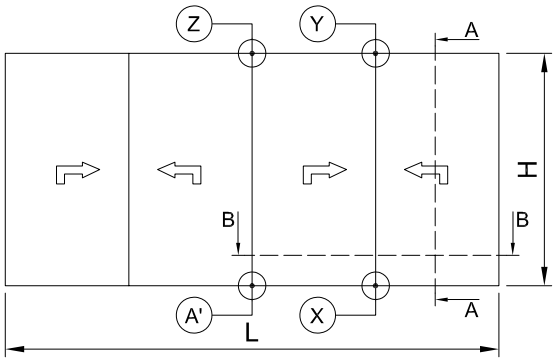


2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 90°

	PROFILATI		QUANTITA'	TAGLIO	LUNGHEZZA TAGLIO	
1		C9K120	2		L - 57	
2		C9K121	2		H	
3		C9A100	2		H - 118	
4		C9V001	4 4		L/4 + 19 H - 100	
5		GCxxxx	4 4		L/4 - 145 H - 308	
6		C9A001	2		H - 184	
7		C9A003	1		L - 54	
8		CO1103	1 1 1		L/2 - 10.5 L/2 - 50.5 L - 86	
9		KU2028	2		L - 57	
10		KU2035	2		H - 118	
11		KU2027	4 4		L/4 - 38 H - 157	
12		KU2029	4		H - 104	
13		CO2181	4		H - 104	
14		C9C002	1		H - 179	
	DIMENSIONE VETRI				L/4 - 159	H - 278

DISTINTE DI TAGLIO

2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 90°



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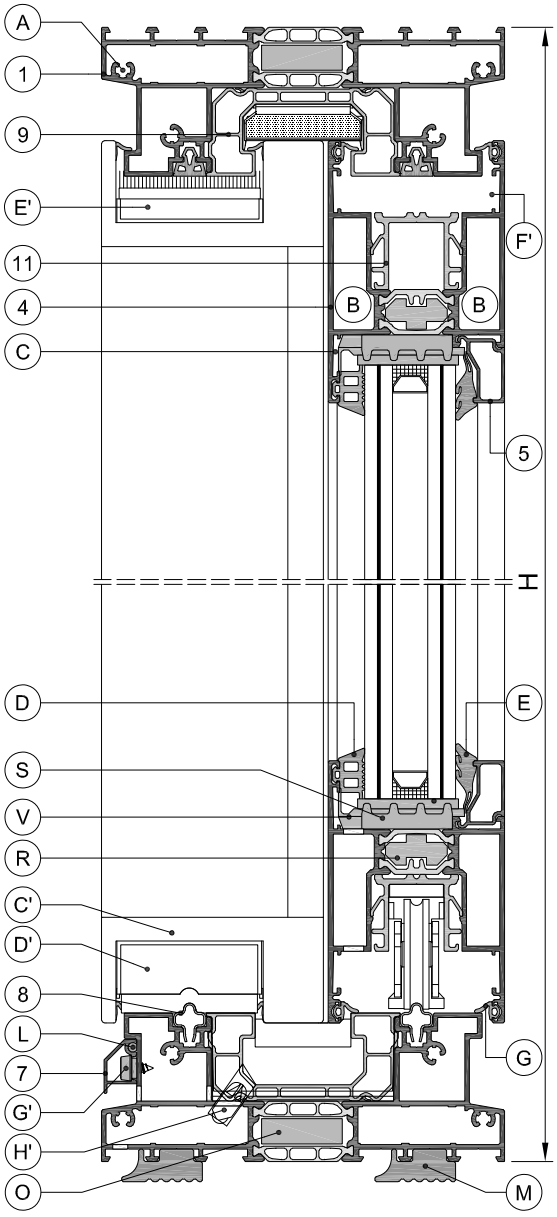
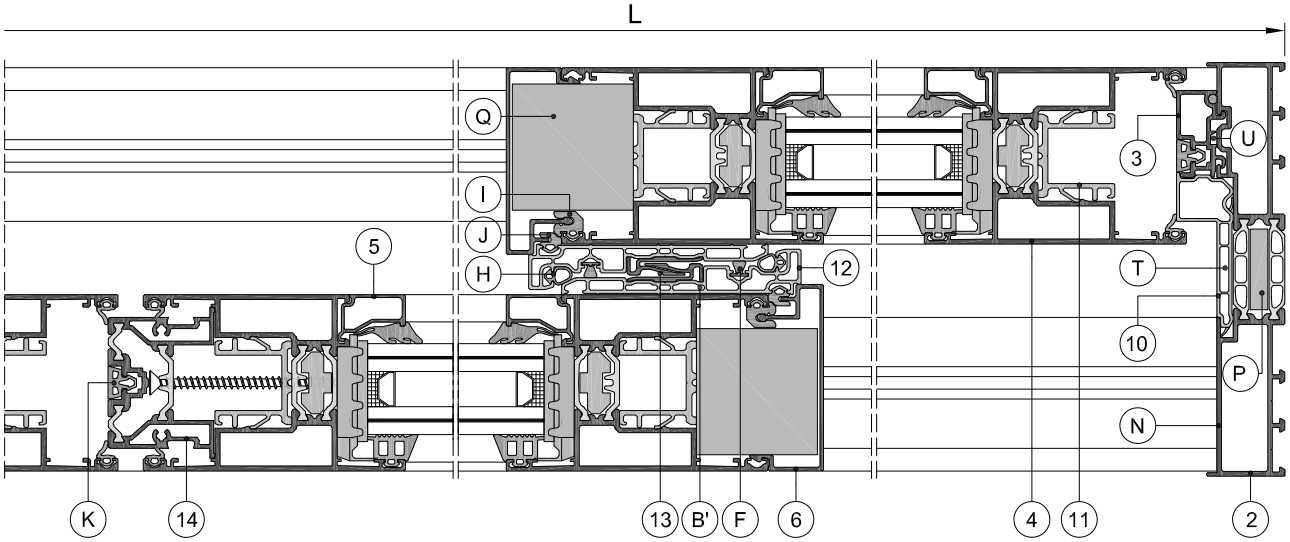


B-B

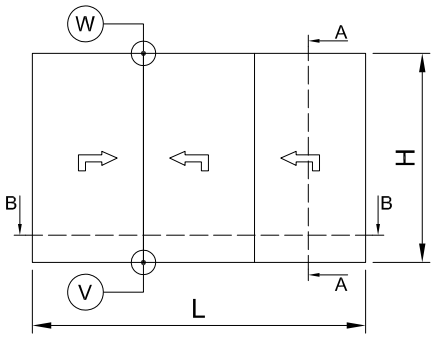
L

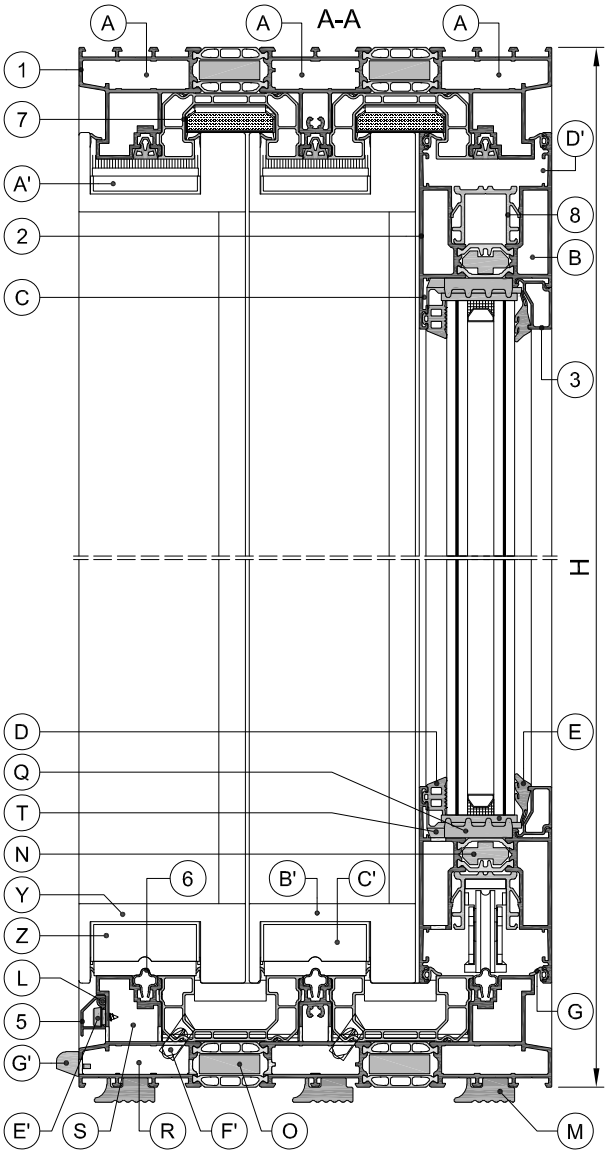


2-BINARI 4-ANTE ALZANTE SCORREVOLE TELAIO 90°

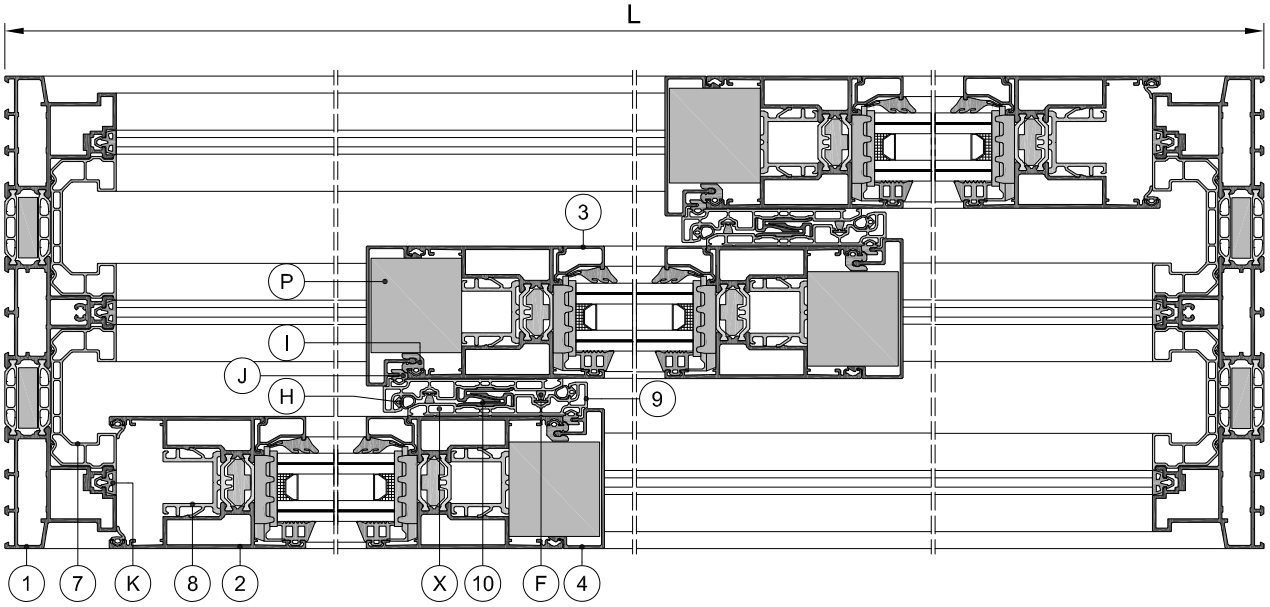
	ACCESSORI	QUANTITA'
A	787-570	16
B	HV3H26 / 778500 / 71C011	32 / 64 / 64
C	HV4K00 / HV4K01	32 / 16
D	RU0002	2L + 8H
E	39R507	2L + 8H
F	KU6004	4H
G	RU0099	4L + 8H
H	RU9095	4H
I	RU9094	4H
J	RU9703	4H
K	RU9704	2L + 3H
L	213-006	L + 2H
M	RU9079 - FACOLTATIVA	2L
N	VS9956	4
O	BT6006-VERSIONE SI	2L
P	BT6019-VERSIONE SI	2H
Q	BT6013-VERSIONE SI	4H

	ACCESSORI	QUANTITA'
R	BT6000-VERSIONE SI	2L + 8H
S	KU5001-VERSIONE SHI	2L + 8H
T	VS9957	4
U	CO0132	4
V	VS5130	32
X	CO1105	2
Y	CO1111	2
Z	CO1118	1
A'	CO1125	1
B'	VS9148 (set)	4
C'	VS9149 (set)	4
D'	CO1107	4
E'	CO1110	4
F'	VS5131	16
G'	CO2279	3/m
H'	VS0107	2
	D4074009	VEDI PAG. J.1.4
	CO1214	4
	SV9002	2


W
A
H
B
B
V
A
L

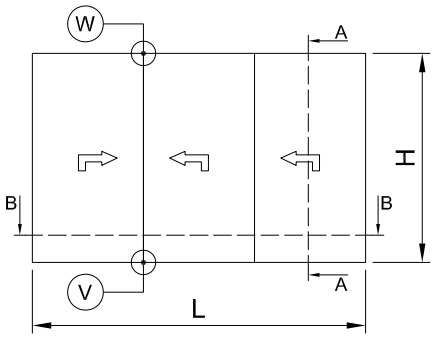

A-A
A
A
A
1
7
A'
2
C
D'
8
B
3
H
D
Q
T
N
Y
Z
L
5
G'
E'
S
R
F'
O
6
B'
C'
E
G
M

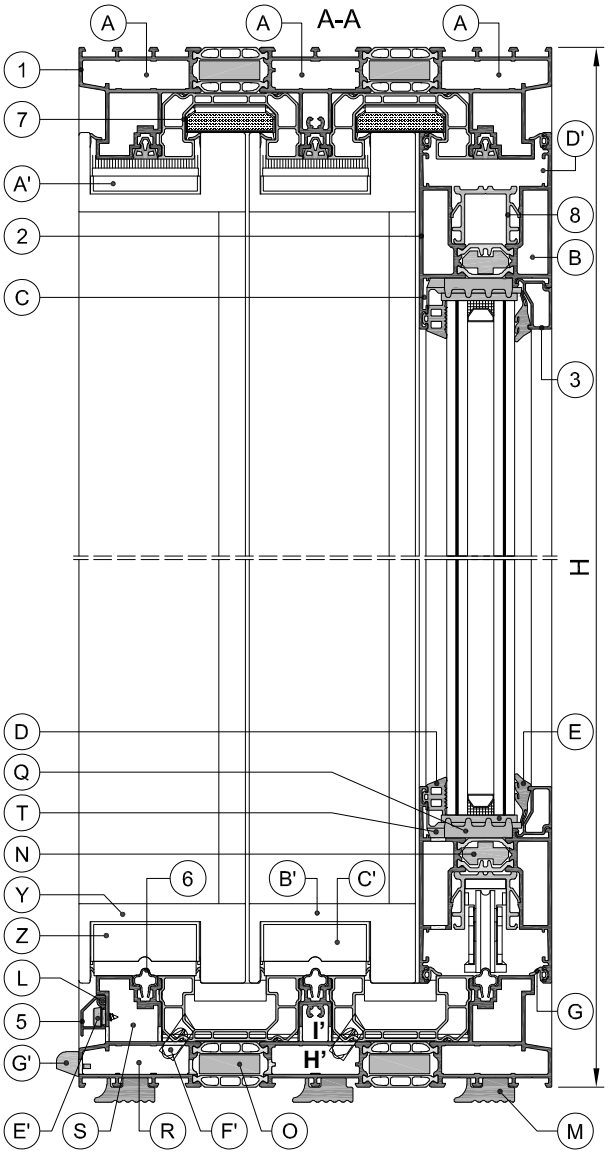
B-B


L
3
P
I
J
H
9
1
7
K
8
2
X
10
F
4

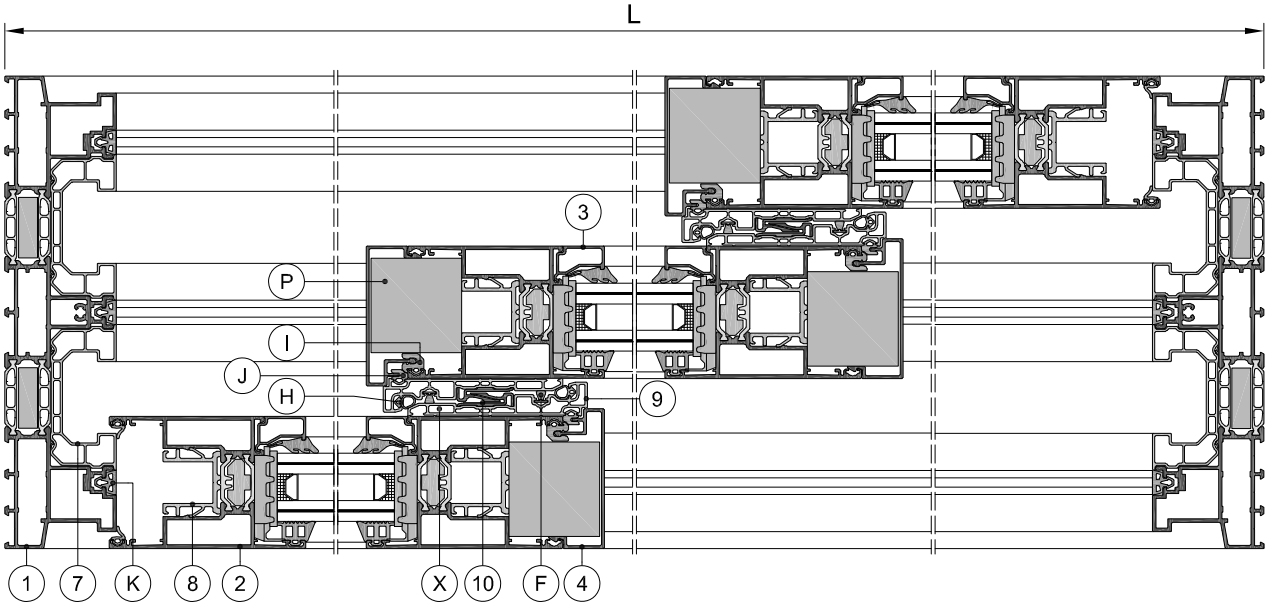
3-BINARI 3-ANTE ALZANTE SCORREVOLE TELAIO 45°

	PROFILATI		QUANTITA'	TAGLIO	LUNGHEZZA TAGLIO	
1		C9K030	2 2		L H	
2		C9V001	6 6		L/3 + 18 H - 100	
3		GCxxxx	6 6		L/3 - 146 H - 308	
4		C9A001	4		H - 184	
5		C9A003	1		L - 44	
6		CO1103	3		L - 118	
7		KU2028	4 4		L - 48 H - 48	
8		KU2027	6 6		L/3 - 39 H - 157	
9		KU2029	4		H - 104	
10		CO2181	4		H - 104	
	DIMENSIONE VETRI				L/3 - 160	H - 278


W
A
H
B
B
V
A
L


A-A
A
A
A
1
7
A'
2
C
D'
8
B
3
H
D
Q
T
N
Y
Z
L
5
G'
6
B'
C'
E
G
l'
H'
E'
S
R
F'
O
M

B-B


L
3
P
I
J
H
9
1
7
K
8
2
X
10
F
4

3-BINARI 3-ANTE ALZANTE SCORREVOLE TELAIO 45°

	ACCESSORI	QUANTITA'
A	HV0G03 / 778500	12 / 48
B	HV3H26 / 778500 / 71C011	24 / 48 / 48
C	HV4K00 / HV4K01	24 / 12
D	RU0002	2L + 6H
E	39R507	2L + 6H
F	KU6004	4H
G	RU0099	4L + 4H
H	RU9095	4H
I	RU9094	4H
J	RU9703	4H
K	RU9704	3L + 6H
L	213-006	L
M	RU9079 - FACOLTATIVA	3L
N	BT6000-VERSIONE SI	2L + 6H
O	BT6006-VERSIONE SI	4L + 4H
P	BT6013-VERSIONE SI	4H
Q	KU5001-VERSIONE SHI	2L + 6H

	ACCESSORI	QUANTITA'
R	VS9950	4
S	VS9951	2
T	VS5130	24
V	CO1107	4
W	CO1111	2
X	VS9148 (set)	4
Y	VS9149 (set)	4
Z	CO1105	2
A'	CO1110	4
B'	VS9163	1
C'	CO1127	1
D'	VS5131	12
E'	CO2279	3/m
F'	VS0107	2
G'	D4074009	VEDI PAG. J.1.4
H'	VS9964	2
I'	VS9965	2
	SV9002	2

Ferramenta & disegni assemblaggio

ASSEMBLAGGIO GENERALE - E SPECIFICHE DI MONTAGGIO IN OFFICINA

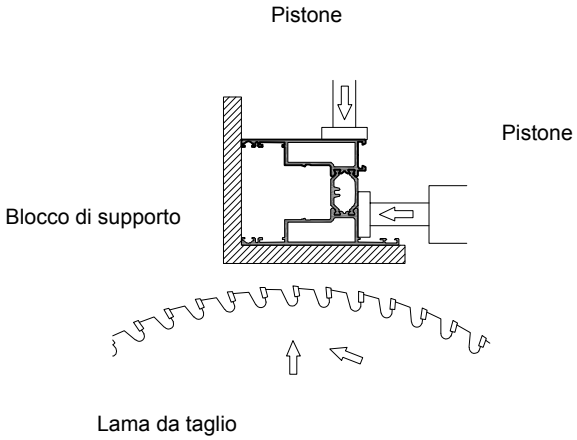
Oltre alle tecniche e termini determinati dalle norme ufficiali (Nazionali ed Europee), alcuni regole di base devono essere rispettate durante il montaggio e l'installazione di una finestra per produrre un prodotto di qualità.

Nel seguente, elenco, non limitato, le specifiche sono date per la costruzione, produzione e posa di finestre-, porte-, elementi di facciate.

1.Tagliare il profilato

Al fine di ottenere un buon taglio, è importante fissare bene e posizionare il profilato sulla troncatrice. Il profilo deve sempre essere posizionato in modo tale che i lati del profilato vengano premuti accuratamente contro la troncatrice per mezzo di pistoni. Il profilato deve essere fissato in modo tale che non abbia la tendenza di spostarsi o stortarsi.

esempio: Tipico serraggio di un profilato con aletta:



2.Punzonatura, fresatura o foratura

Dopo che i profilati sono statilavorati, le superfici devono essere sbavate, sgrassate e trattate con un prodotto anti-corrosione.

In aggiunta, l'attenzione deve essere prestata durante il trattamento, che nessun danno si verifichi sulla superficie. Questa è la a causa della corrosione filiforme.

Tipici esempi di questi processi sono:

- •Forature, fresature o forature per drenaggio e ventilazione
- •Fresature o punzonature per assemblaggio profilati
- •Forature per il fissaggio dei profilati
- •...

3.Accoppiamenti profilati

I tagli e i cavallotti devono essere sigillati a fondo con sigillante neutro approvato, in modo tale che i requisiti di tenuta all'aria e impermeabilità siano soddisfatti.

Imponendo i necessari requisiti per l'accoppiamento del profilato, viene fatta una distinzione tra:

- •Profilati pre-assemblati finestre/porte/costruzioni in alluminio:

  Le sigillature sui lati visibili non possono essere più grandi di 0,3 millimetri. La disuguaglianza di connessione profilati misurata sulle superficie di costruzione presso le giunzioni e connessioni a T, non può essere superiore alla tolleranza di estrusione come descritto nella norma EN 12020. Come conseguenza della irregolarità (concavità e convessità) dei profilati, non è sempre possibile soddisfare i requisiti dovuti alla disuguaglianza della connessione profilati; perché questa differenza non può essere superiore a 0,5 mm.

Appartenenti a questo gruppo sono i profilati per la finitura delle finestre: profilati montanti, finitura stipite, adattatori, davanzali su telaio, ... Questi hanno bisogno di essere sempre sigillati per tenuta all'aria e all'acqua con un sigillante neutro ed elastico. Per alcuni dei sigillanti specifici, vedere i dettagli rilevanti nel catalogo.

- Connessioni profilati per parti collegate durante la costruzione.

  Questi trattengono parti in vetro, parti pannellate e parti di costruzione collegate durante la costruzione. Con questi, gli interspazi e connessioni tra profilati dovranno essere scelti in modo tale che con differenze di temperatura il loro funzionamento sarà indisturbato.
  I giunti tra travi orizzontali e verticali di facciate in vetro non possono essere più grande di 2mm, escluse le tolleranze profilati, giunti più grandi devono essere sigillati con un prodotti adeguati.Appartenenti a questo gruppo sono i profilati necessari al completamento dell'intera costruzione: montanti d'angolo, cornici collegate, profilati di rinforzo, come collegare i profili, ...
  Questi devono essere sempre sigillato per tenuta aria e per evitare infiltrazioni d'acqua.

4. Drenaggio

È importante evitare il più possibile infiltrazioni di acqua piovana nelle scanalature. L'acqua trasporta lo sporco, che andranno a formare depositi nelle cavità. Sporcizia e acqua mettono a dura prova guarnizioni e trattamenti superficiali.
Misure per prevenire l'infiltrazione di acqua piovana:

- Tagli e connessioni di travi verticali su travi orizzontali, nonché la reciproca connessione con la vetratura - e le gomme di tenuta, necessitano avere un appropriato, dove necessario elastico, sigillante per evitare la penetrazione di acqua piovana.
- Per evitare che l'acqua piovana venga ritenuta nelle finestre, la pressione dell'aria nelle cavità deve essere uguale alla pressione atmosferica esterna, cosiddetta equalizzazione della pressione. Pertanto, le cavità devono avere aperture che vanno rifinite il più possibile ermeticamente verso l'interno. Per ulteriori dettagli, vedi più avanti nel catalogo.
- Utilizzare gli schemi per scarico acqua prescritti al fine di garantire un buon drenaggio.
- Rispettare la distanza regolare tra i fori di drenaggio. Per dettagli sul posizionamento, vedere più avanti nel catalogo.
- Lo scarico di drenaggio tra il telaio fisso e la parte apribile deve avere una distanza minima vicino agli angoli, con una superficie almeno di 50 mm² per apertura, sia se si tratta di fori tondi con un diametro minimo di 8 mm, o una asola da 5mm per 15mm. (la norma provvisoria prEN 12488 prevede 20 mm).
- Con finestre a ghigliottina, porte e facciate continue, il drenaggio può deviare dalla suddetta regola, seguendo, le regole imposte dal proprietario del sistema.

5. Guarnizioni

Le guarnizioni per vetratura, guranizioni di tenuta all'acqua o all'aria e anche di tenuta acustica, sono normalmente prodotte in EPDM, TPE (gomme termoplastiche) o gomme siliconiche.
Le giunzioni di queste guarnizioni posono essere realizzate come segue:

- Incollaggio con adesivi compatibili.
- Telai vulcanizzati o angoli vulcanizzati.
- Guarnizioni contine.

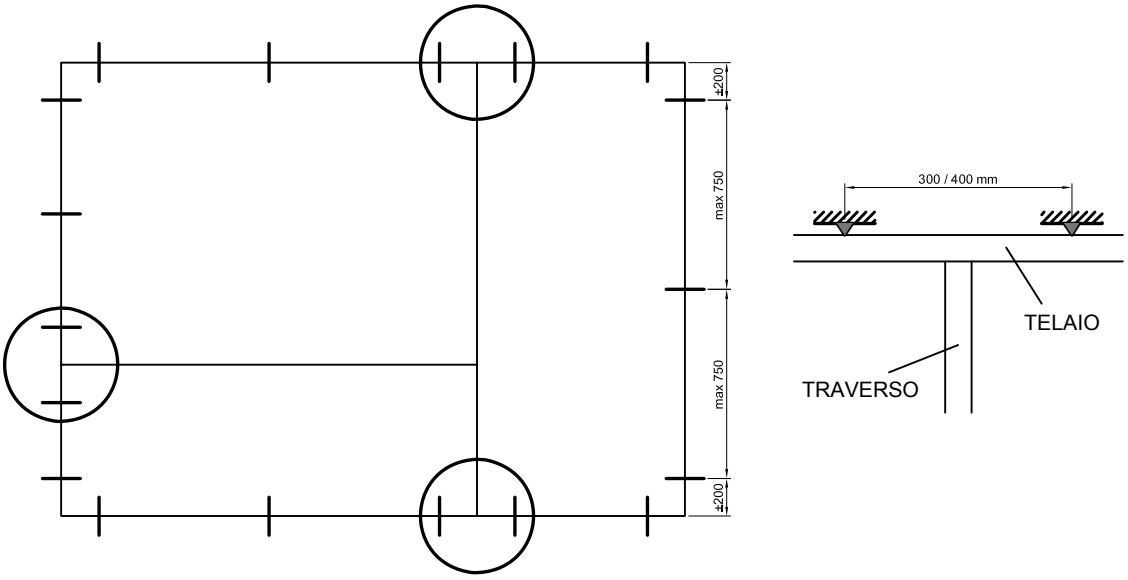
Le guarnizioni dovranno essere installate prevedendo una lunghezza extra per ritiro: ± 1%.

6. Installazione della vetratura

Il buon funzionamento della finestra dipende dalla corretto inserimento della vetratura. Il posizionamento dipende dal tipo di finestra.
Vanno utilizzati i prescritti supporti vetro, che sono particolarmente adatti e su misura per le specifiche serie.

7.Fissaggio telai

Il fissaggio (staffe finestre, tappi, etc...) sono necessari in numero tale da resistere alla normale pressione dell'aria e qualsiasi altro carico possibile con un coefficiente di sicurezza 3, senza deformazioni permanenti.
Essi saranno posizionati ad una distanza massima di 750 mm tra di loro e circa a 200 mm di distanza da ogni angolo o trave del telaio fisso.
Con le presenza di parti apribili di finestre o porte, il fissaggio dovrà essere posizionato vicino al punto,raccomandato di apertura o chiusura..



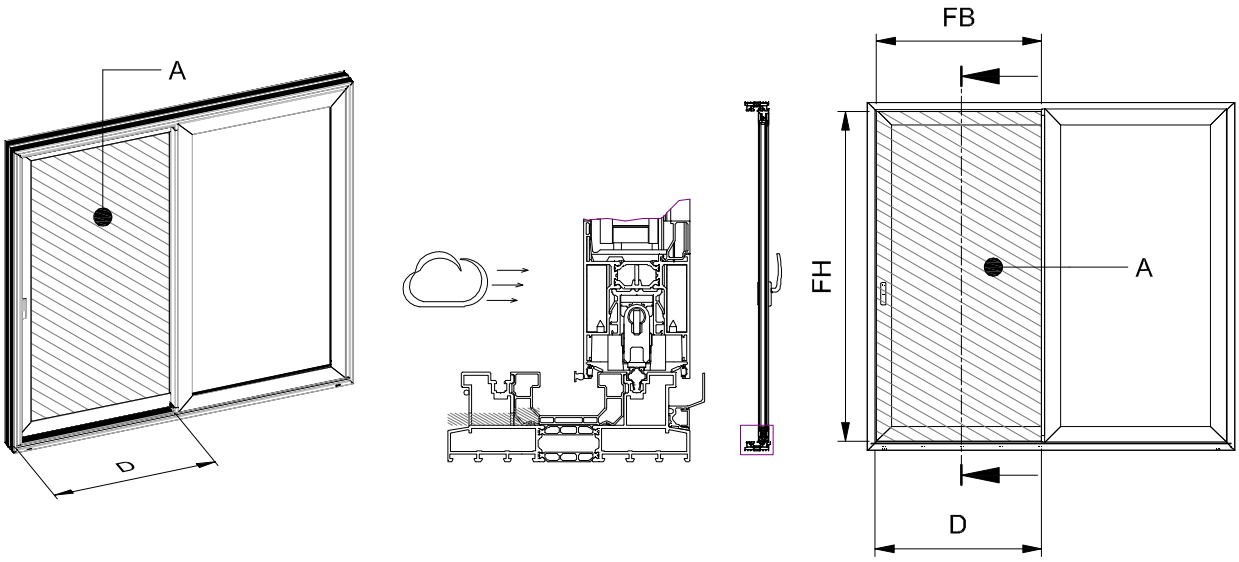
8.Contatti con altri materiali.

Se due metalli con un diverso potenziale elettrochimico sono in contatto tra loro in un ambiente umido, il metallo meno prezioso si corrode. Con i seguenti materiali, in particolare, saranno da prendere alcune misure preventive per evitare la corrosione: acciaio, rame, zinco e piombo.
Alcuni tipi di legni, come rovere e noce, rilasciano un tipo di acido che può danneggiare il metallo, in particolare in un ambiente umido o se il legno non è completamente essiccato. E' raccomandato in questo caso di isolare il metallo.
Gesso o cemento in aria umida o l'irrorazione di gesso o cemento hanno un impatto sulla superficie dell'alluminio, che potrà presentare segni bianchi dopo la pulizia, anche su superfici anodizzate. La protezione dell'alluminio durante la fase di di costruzione sarà garantita applicando un foglio protettivo o un nastro con raccomandazione che l'adesivo non sia aggressivo. Per la finitura di intonaci interni ed esterni con la costruzione in alluminio, è consigliato l'uso di un profilato di limitazione della parte intonacata.
Altri materiali: si dovrebbe avere certezza che i materiali usati, che vengono a contatto con l'alluminio non producano reazioni chimiche con l'alluminio e con lo strato protettivo (trattamenti superficiali).

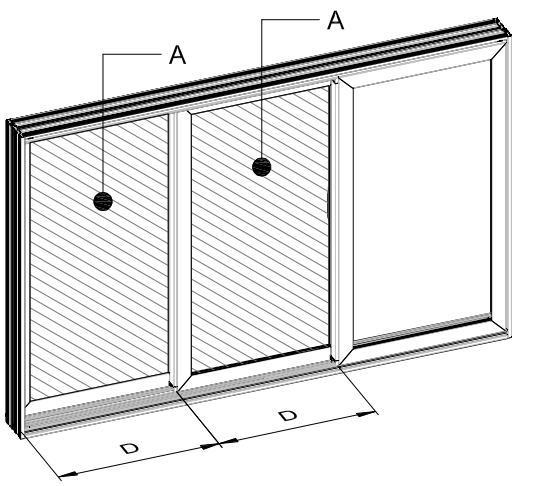
9.Profilati plastici

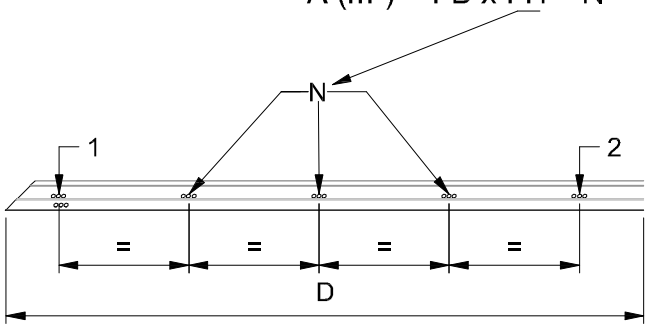
Tutti i profilati plastici deve essere conservati per almeno 24 ore a una temperatura ambiente di almeno + 15 ° C prima di essere utilizzati. Potrebbero esserci eventuli danni e rotture dovute alla fragilità del materiale se freddo.

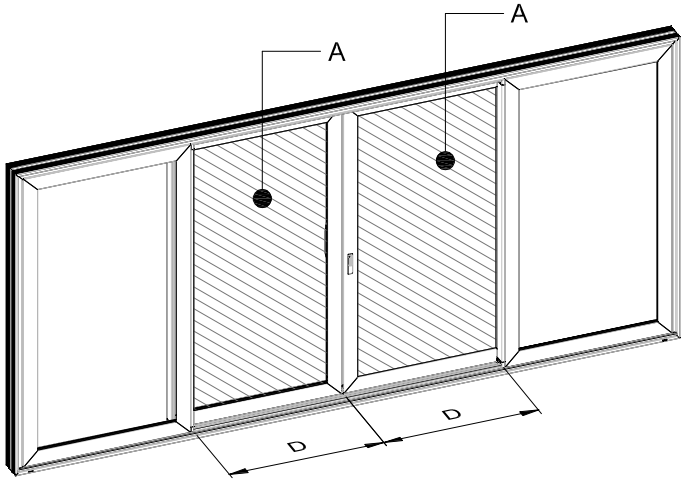
DRENAGGIO "LATO BAGNATO"



A (m²) = FB x FH = N







Glossario:

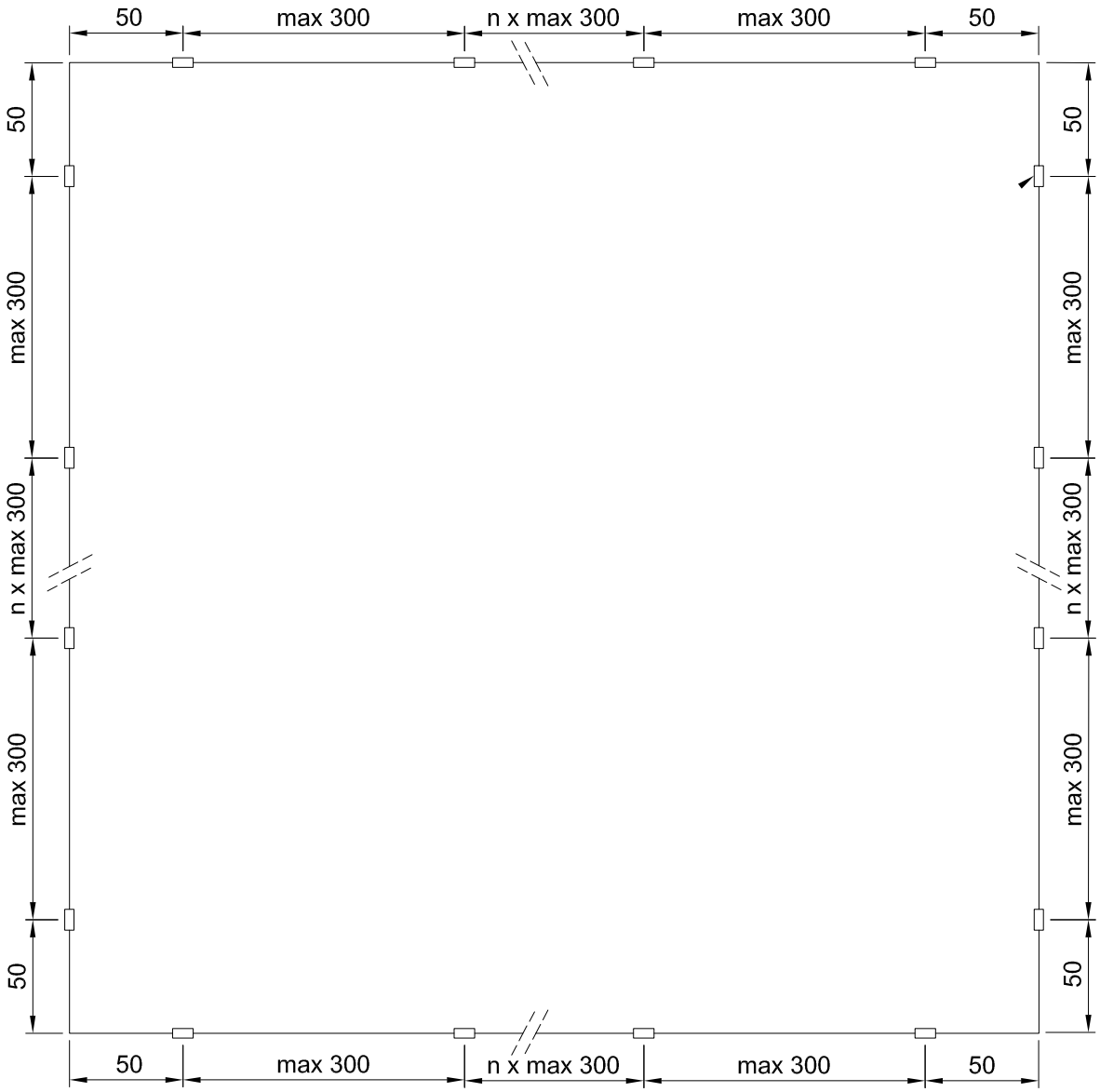
- D: lunghezza gocciolatoio esposto alle intemperie, necessità drenaggio
- A: superficie anta esposta alle intemperie in m²
- N: numero di scarichi addizionali, ad intervallo equidistante tra scarichi 1 and 2. N = valore arrotondato di A

Esempio:
A = 2,4 m² ⟶ N = 2 ⟶ numero totale di scarichi per anta = 4
A = 2,6 m² ⟶ N = 3 ⟶ numero totale di scarichi per anta = 5

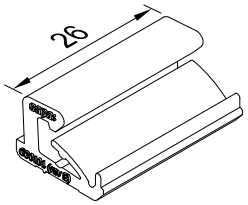
Vedi:
J.2.10 J.2.15
J.3.11 J.3.16
J.4.11 J.4.16 J.4.18
J.5.10 J.5.15 J.5.17
J.5.10 J.5.17

C160-COM-001

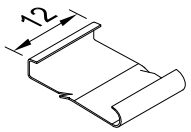
DIRETTIVE GENERALI PER VITI E CLIPS




CO2279



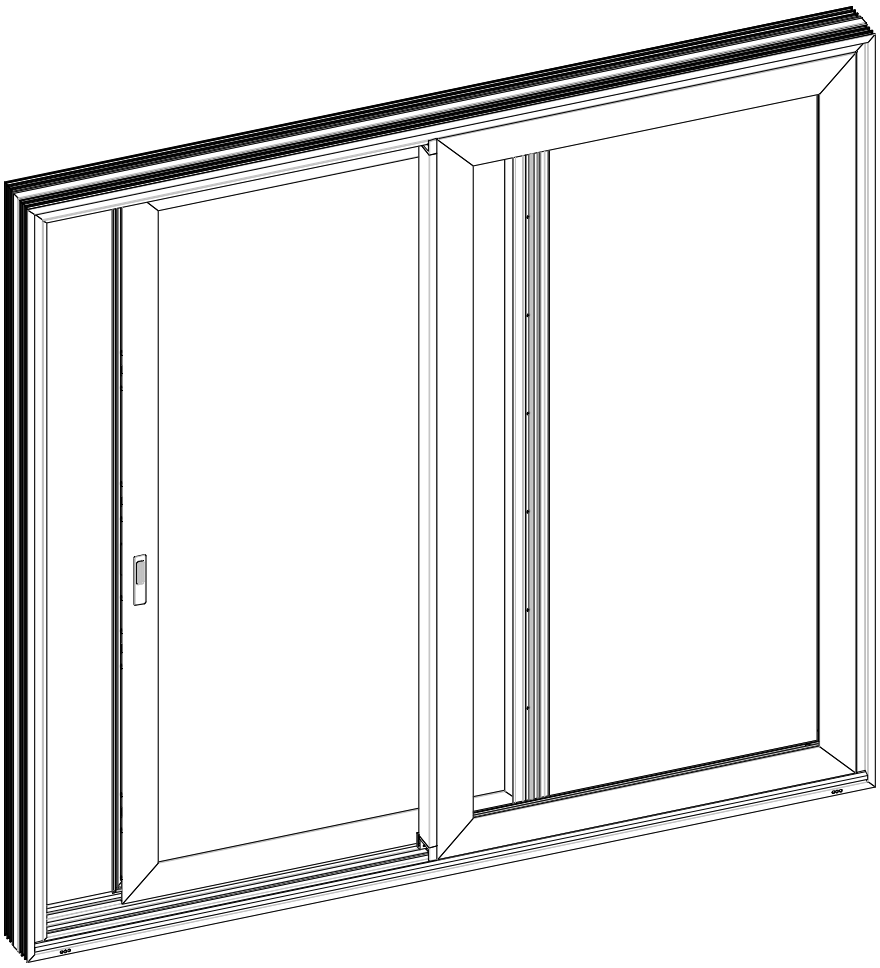
CO0101



71C030

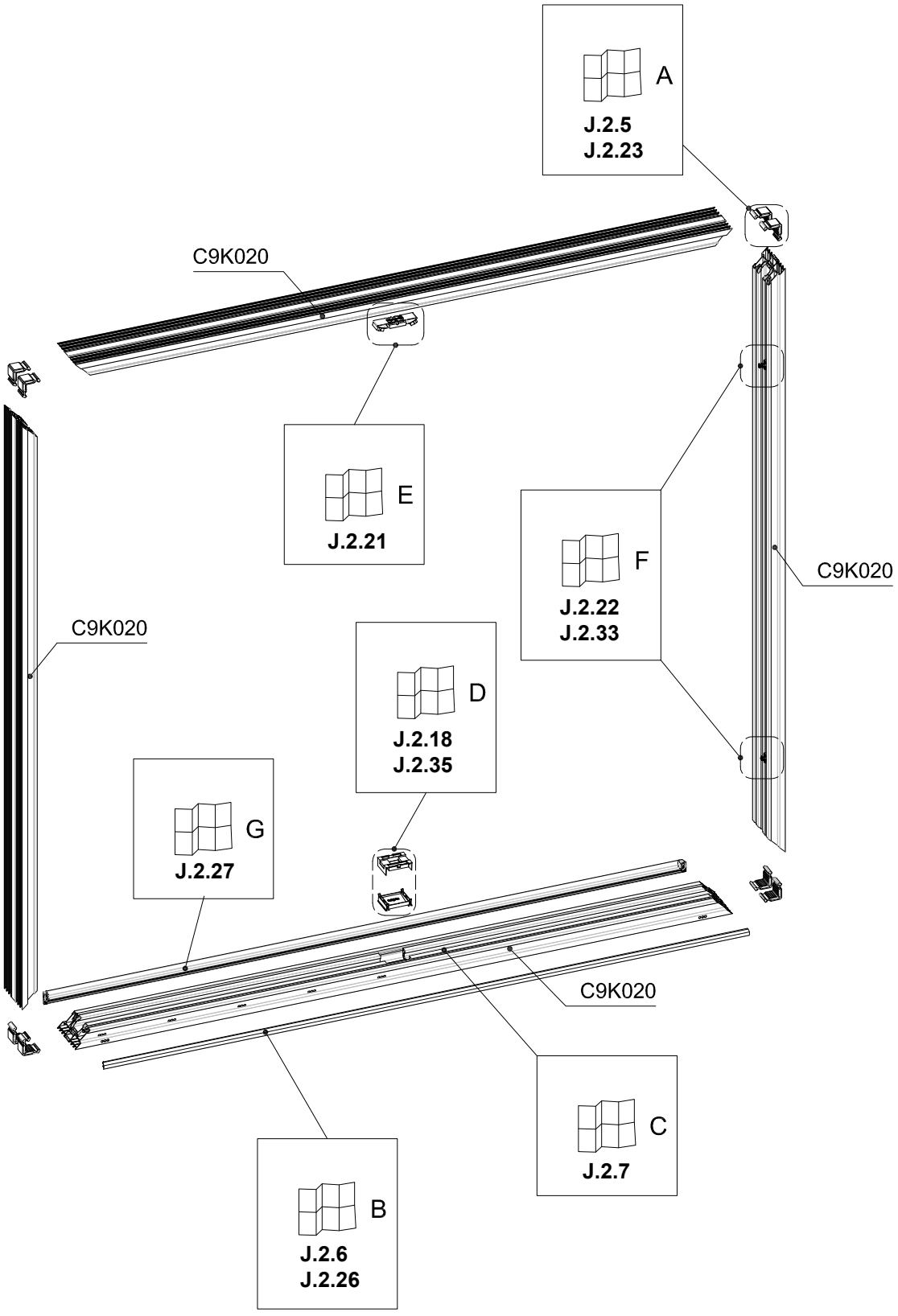
C160-ASS-2513

2-BINARI TELAIO TAGLI 45°



C160-ASS-1801

PANORAMICA ASSEMBLAGGIO

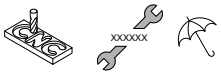


C160-ASS-1800

CONTENUTO

2-binari telaio tagli 45° J.2.1
Panoramica assemblaggio J.2.2
Contenuto J.2.3

Operazioni C9K020 + KU2028 e assemblaggio BT6006 ..... J.2.4
Lavorazione squadrette per C9K020 ..... J.2.5



Operazioni C9K020 per cappetta di drenaggio J.2.6
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C9K020 lavorazione drenaggio - H J.2.10
C9K020 lavorazione drenaggio - B J.2.11
C9K020 lavorazione drenaggio - A J.2.12
C9K020 lavorazione drenaggio - G J.2.13
C9K020 lavorazione drenaggio - M J.2.14
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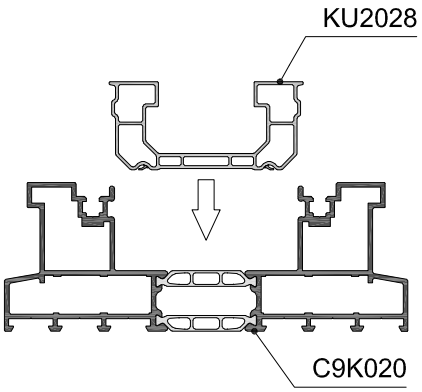
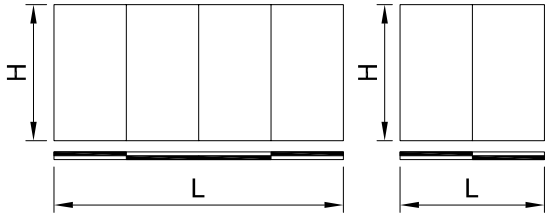
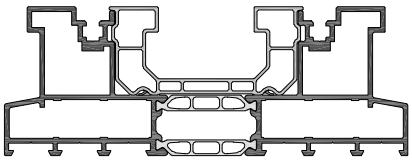
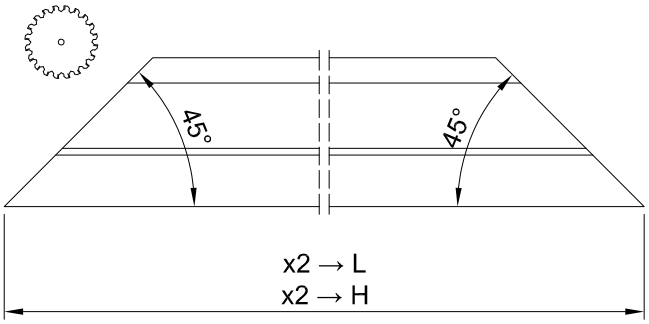
OPERAZIONI C9K020 + KU2028 E ASSEMBLAGGIO BT6006

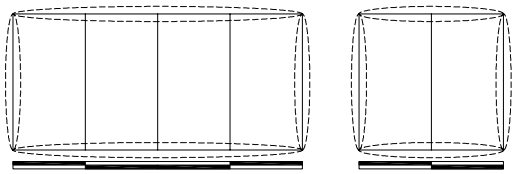


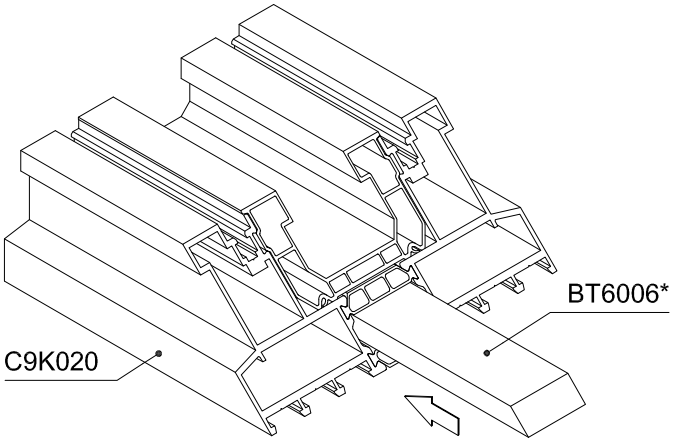


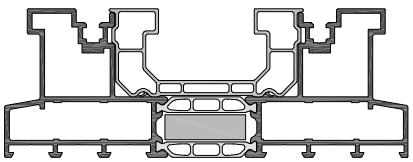


C9K020









	BT6006
SHI	✓
SI	✓
I	x

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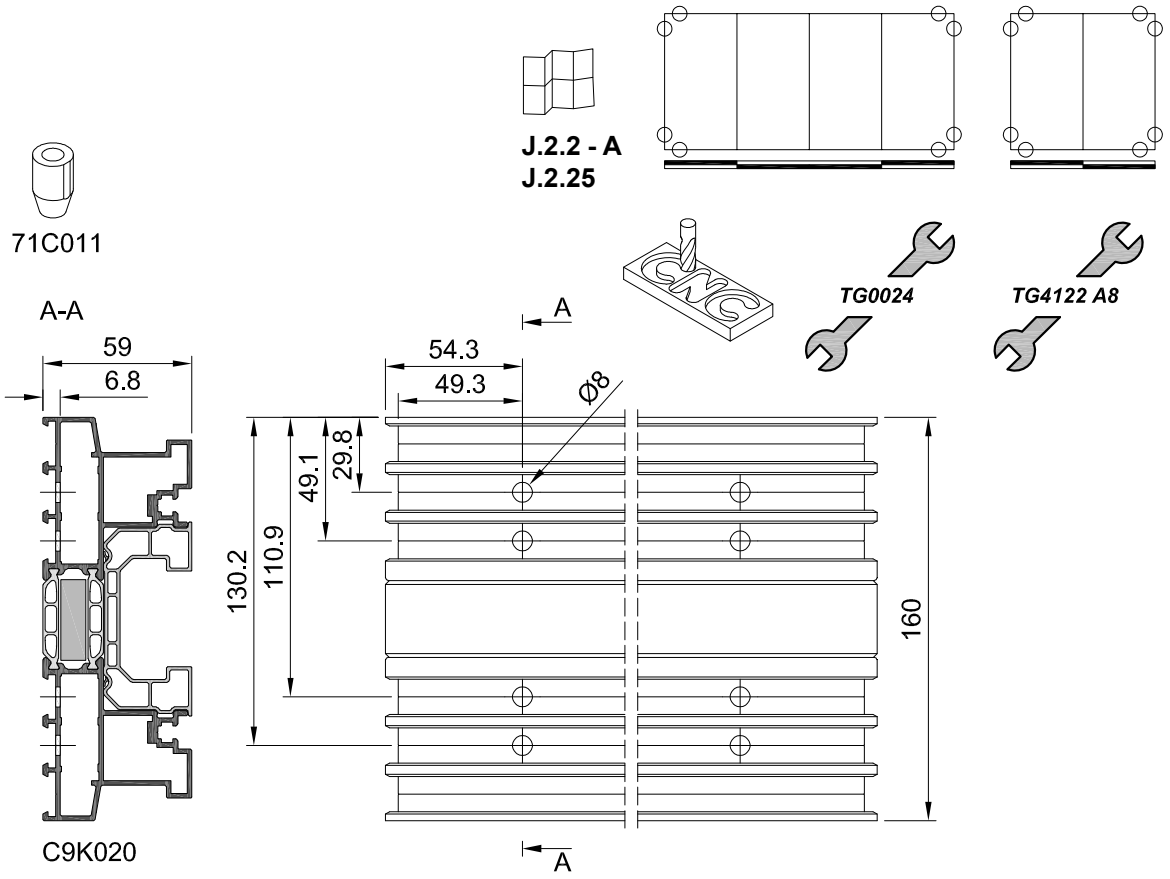
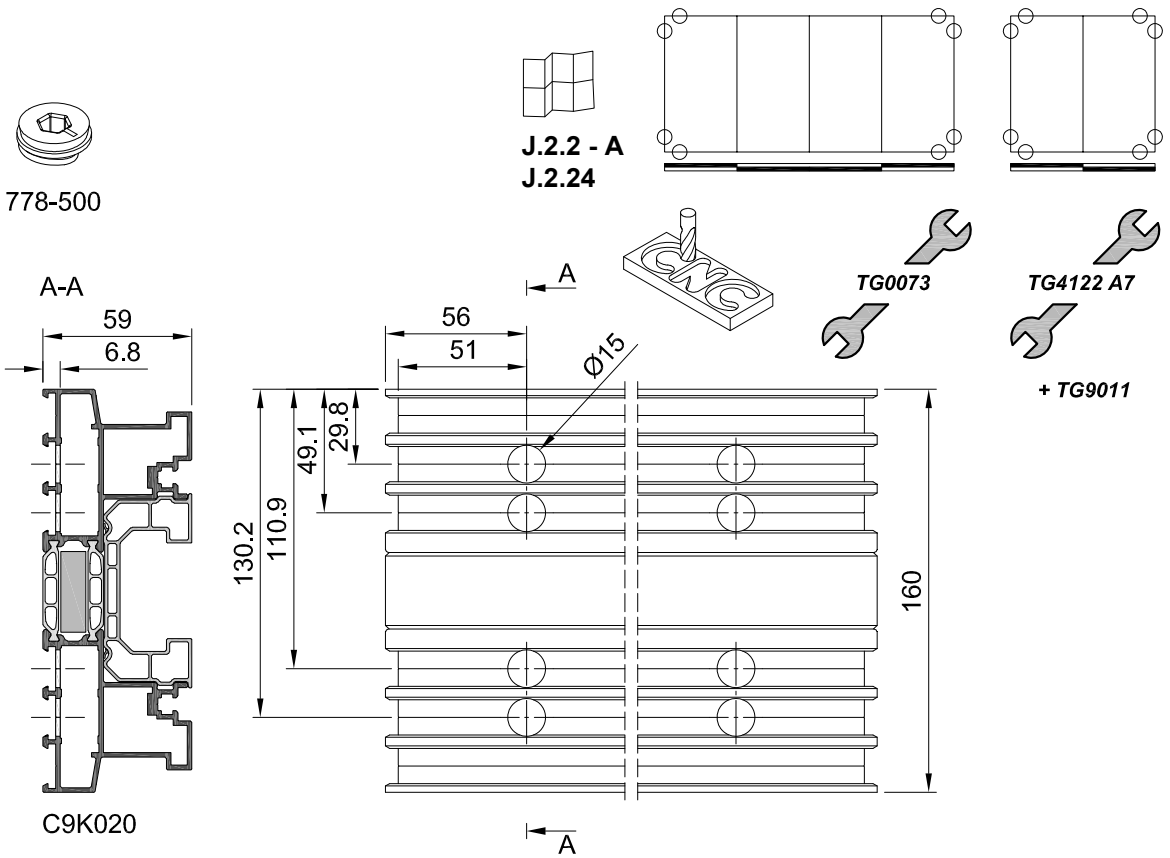
LAVORAZIONE SQUADRETTE PER C9K020





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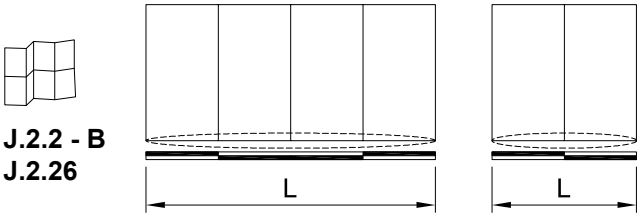
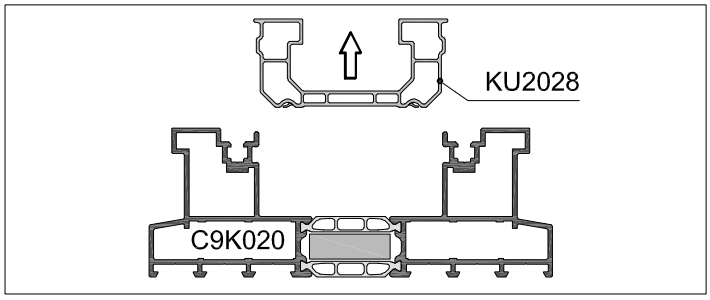
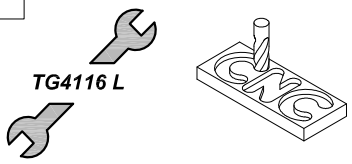
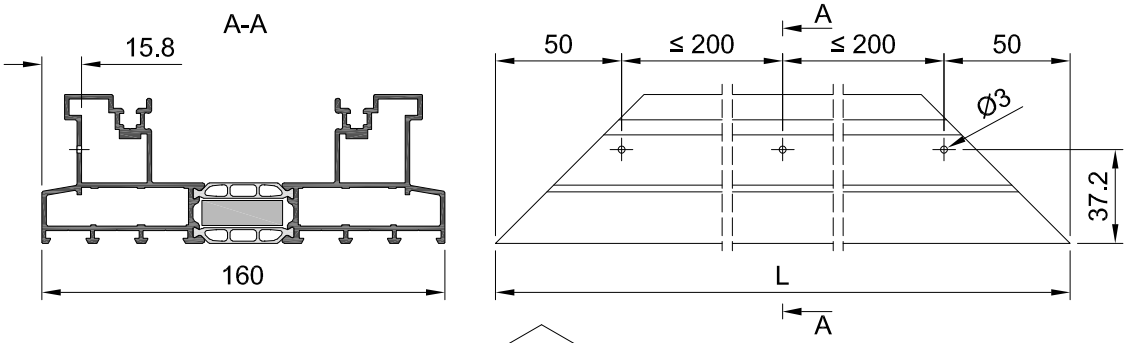
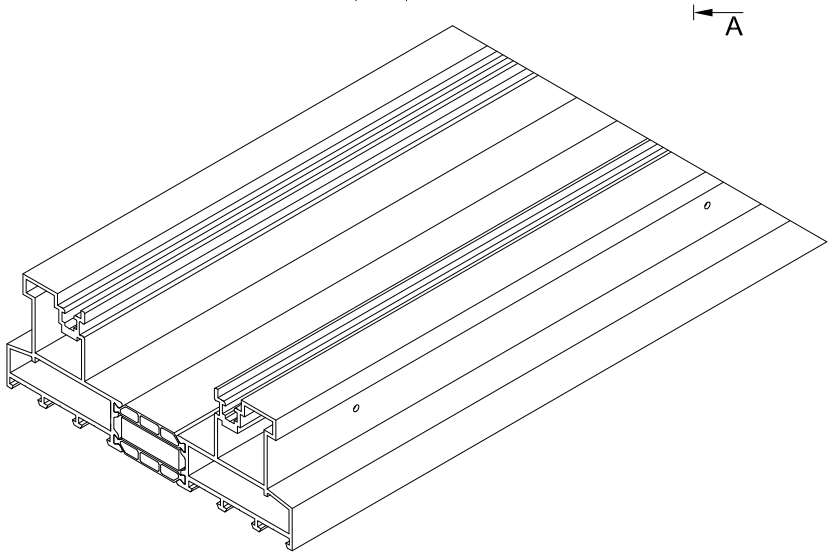
OPERAZIONI C9K020 PER CAPPETTA DI DRENAGGIO











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C9K020 + KU2028 PANORAMICA DRENAGGI

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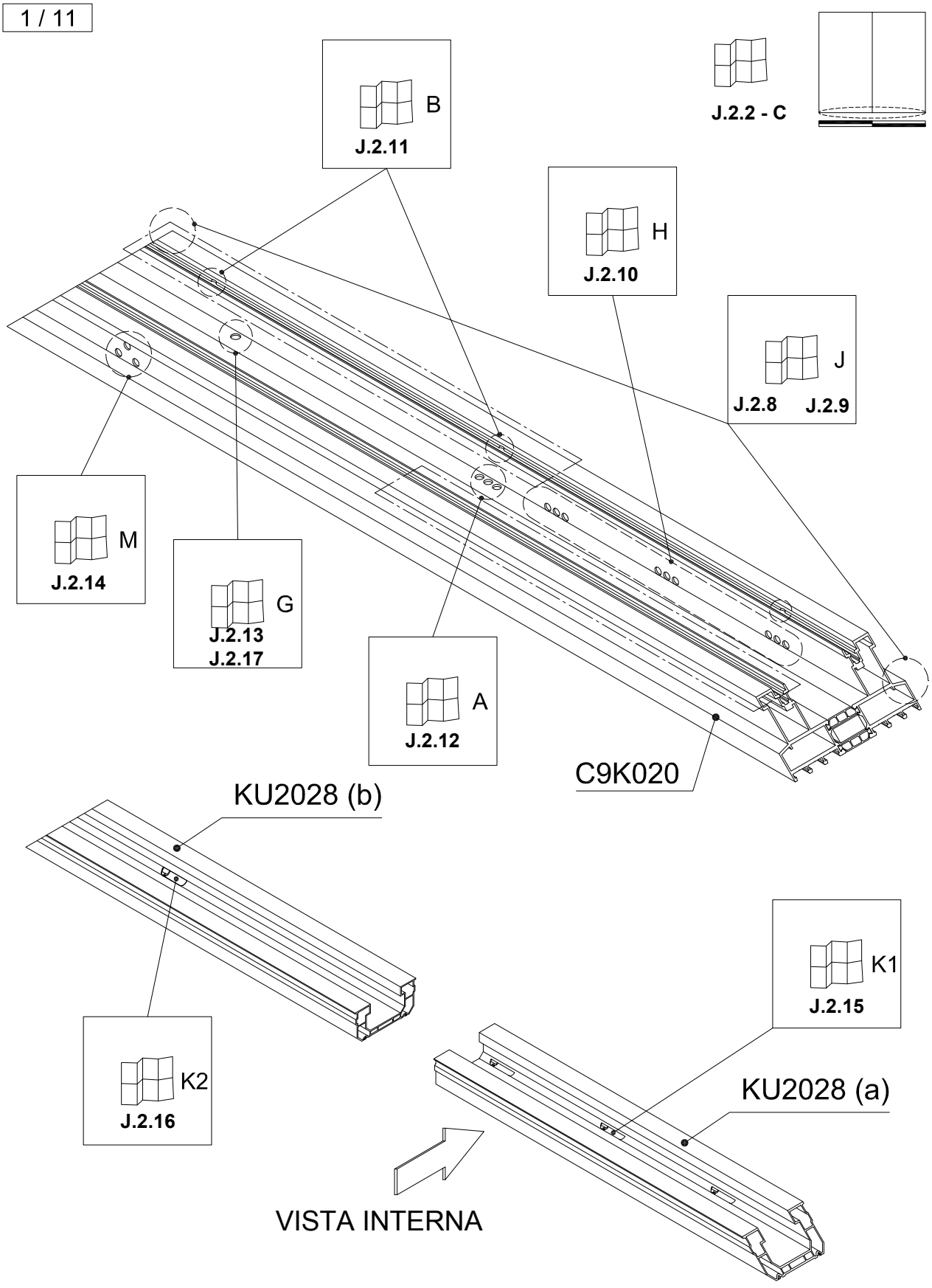

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C9K020 LAVORAZIONE DRENAGGIO - J (OPTIONAL 1/2)

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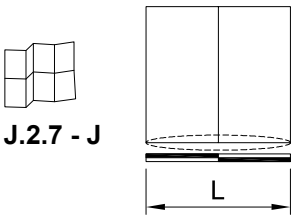

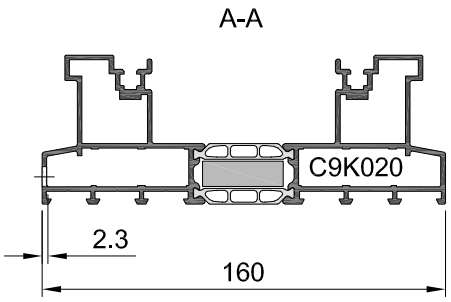

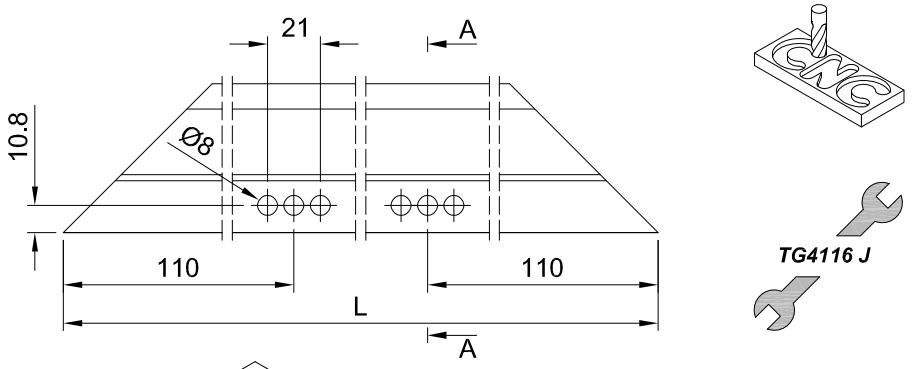

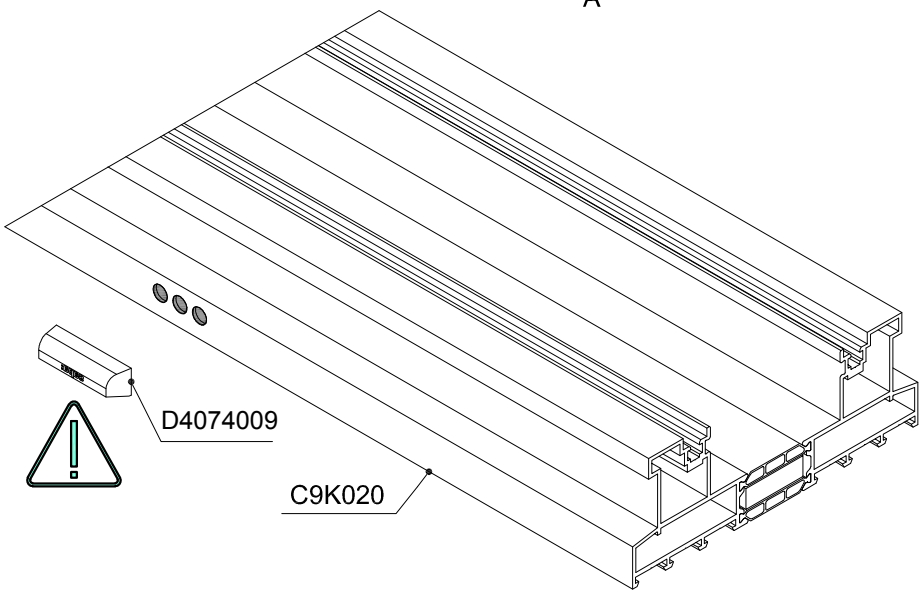

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C9K020 LAVORAZIONE DRENAGGIO - J (OPTIONAL 2/2)

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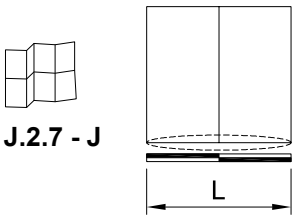

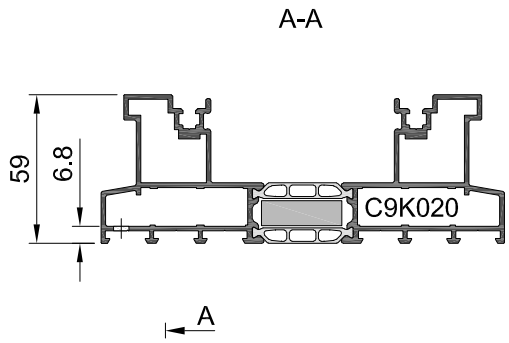

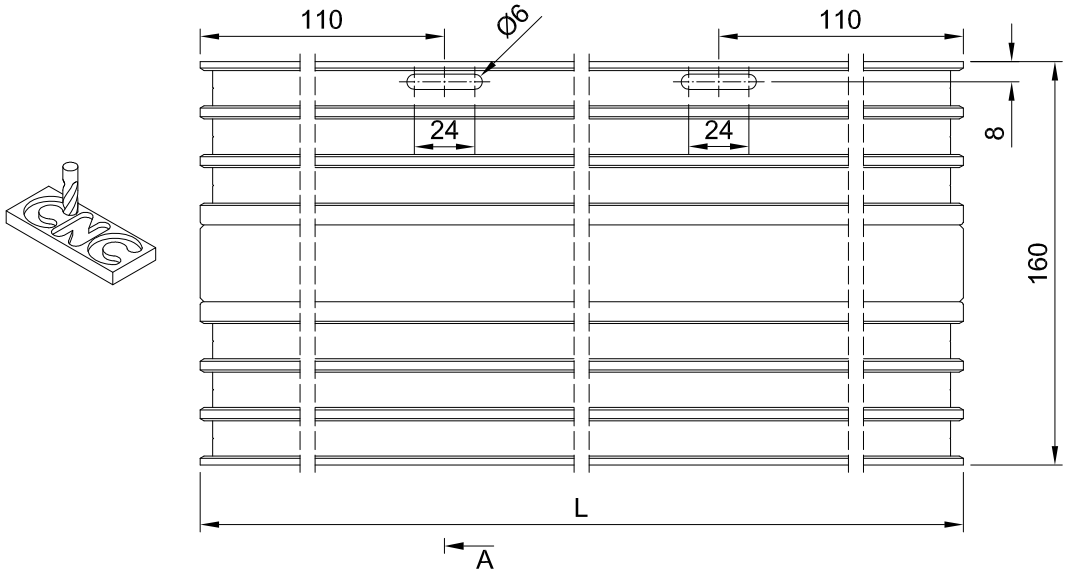

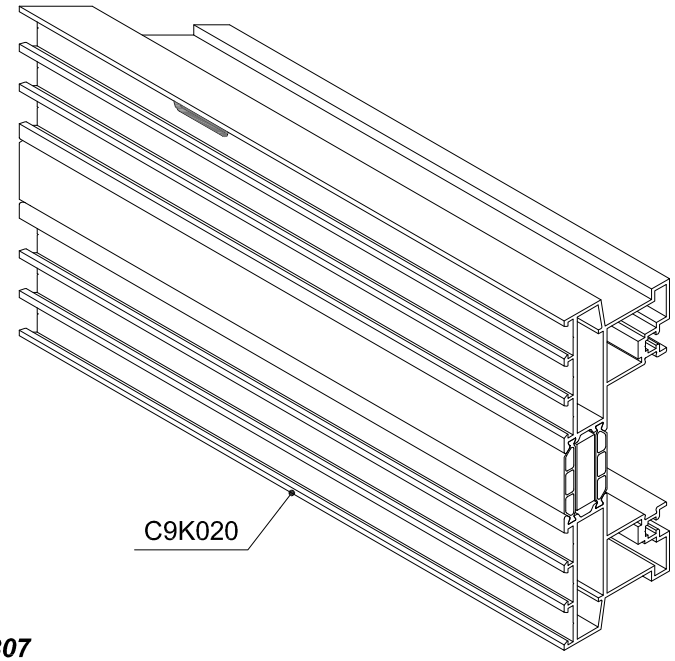

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C9K020 LAVORAZIONE DRENAGGIO - H

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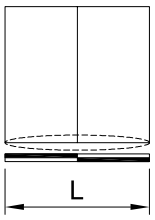
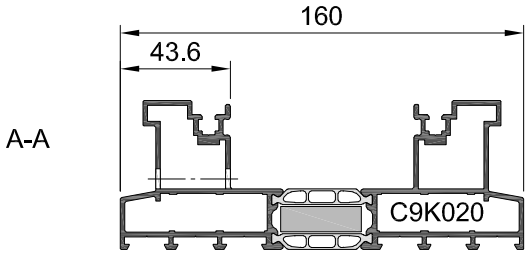
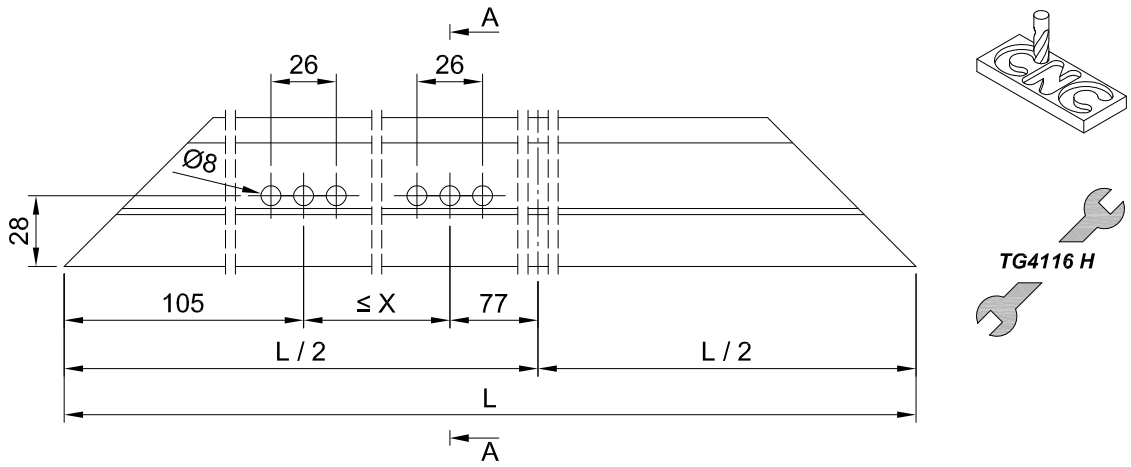
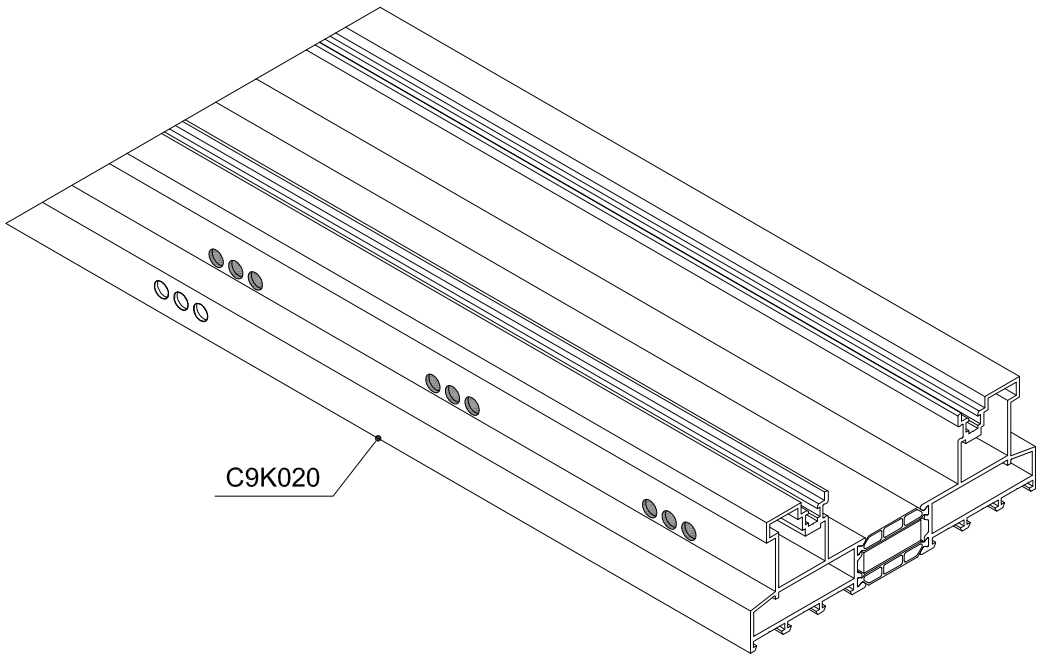
J.2.7 - H
X → J.1.4









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C9K020 LAVORAZIONE DRENAGGIO - B

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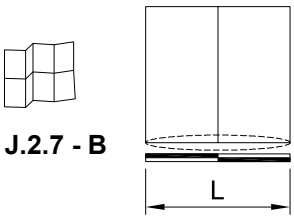

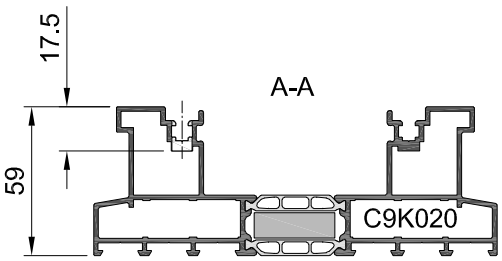

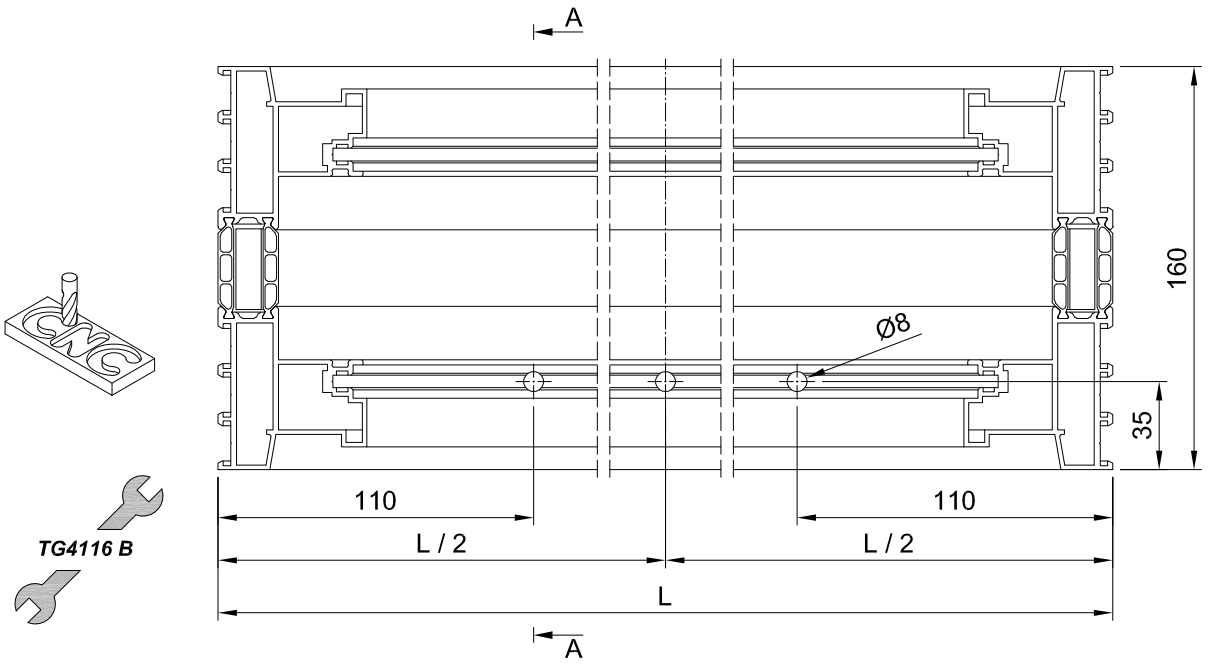

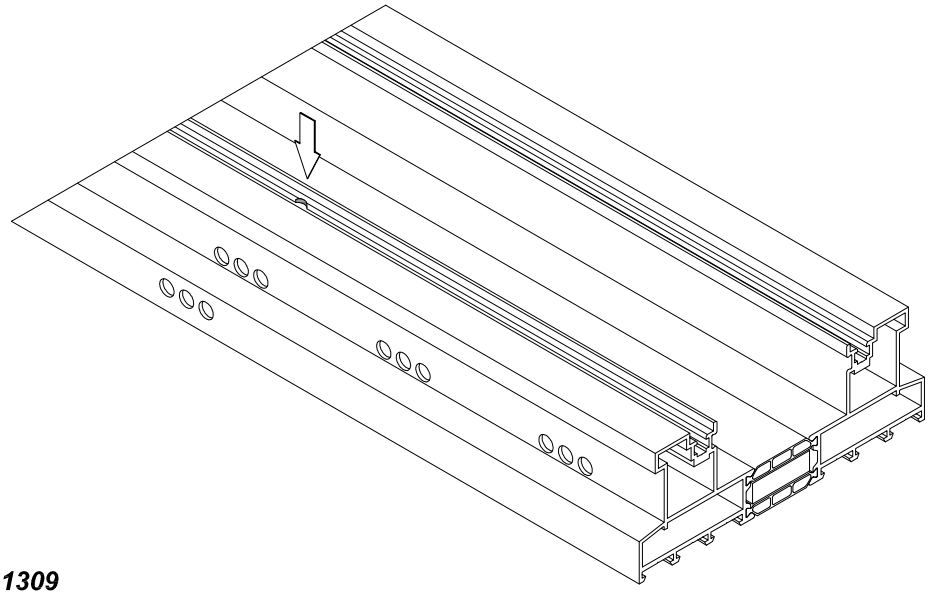

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C9K020 LAVORAZIONE DRENAGGIO - A

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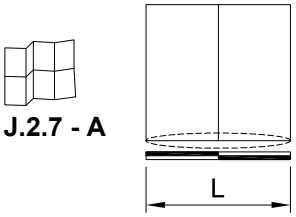

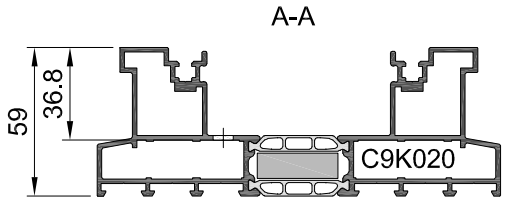

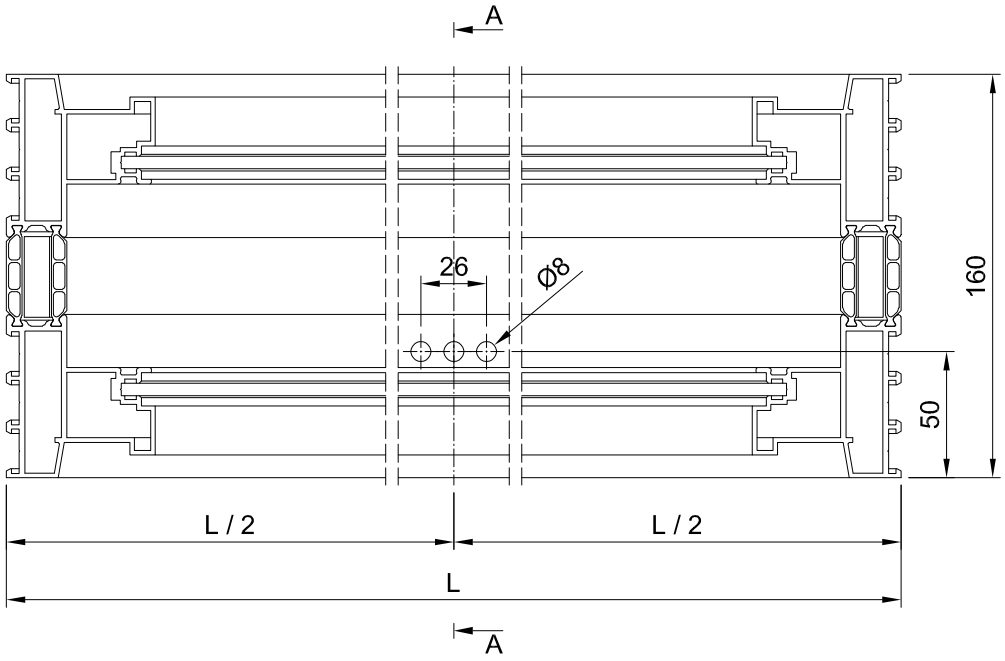

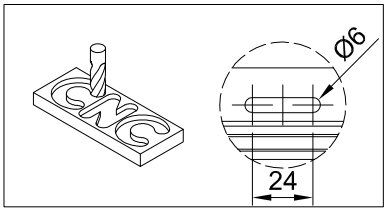

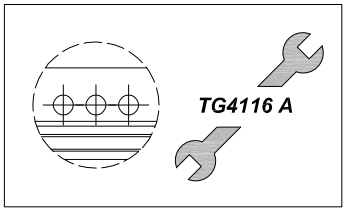

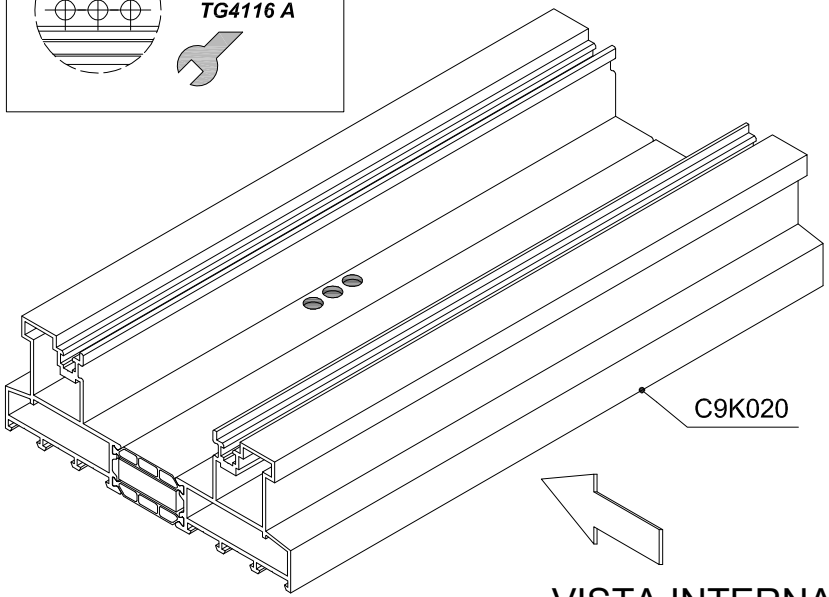

VISTA INTERNA

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C9K020 LAVORAZIONE DRENAGGIO - G

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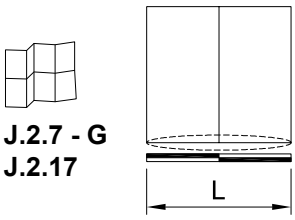

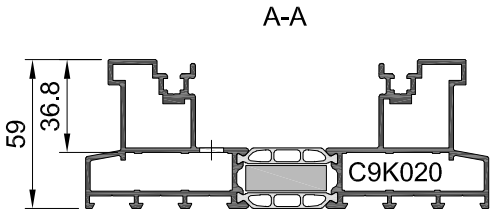

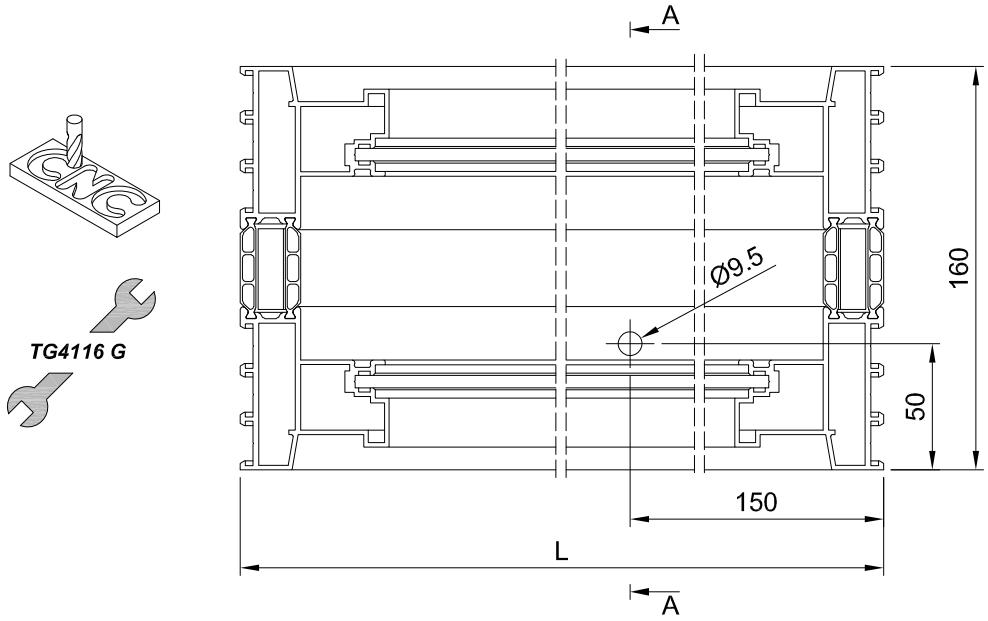

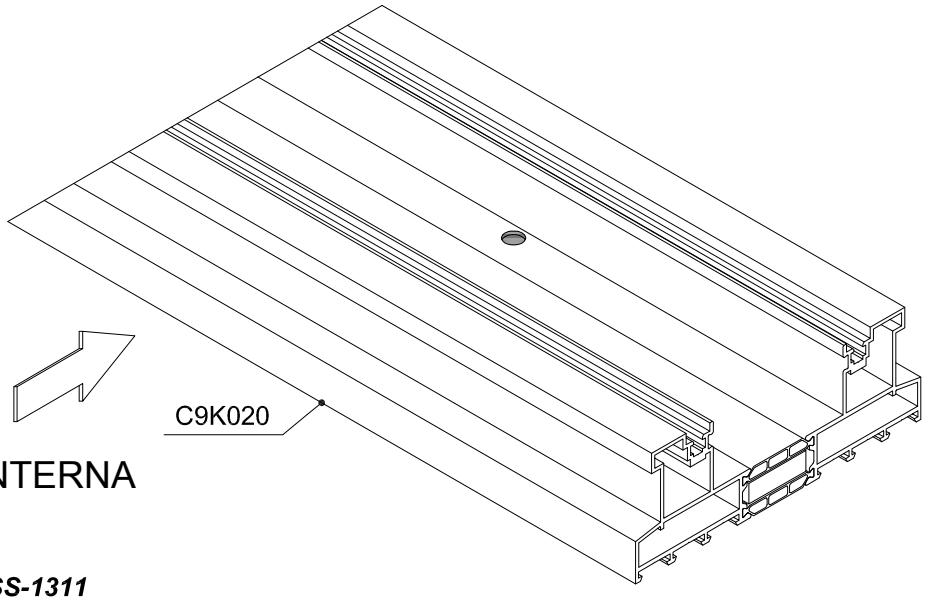

VISTA INTERNA

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C9K020 LAVORAZIONE DRENAGGIO - M

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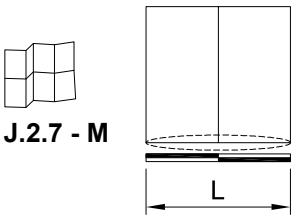
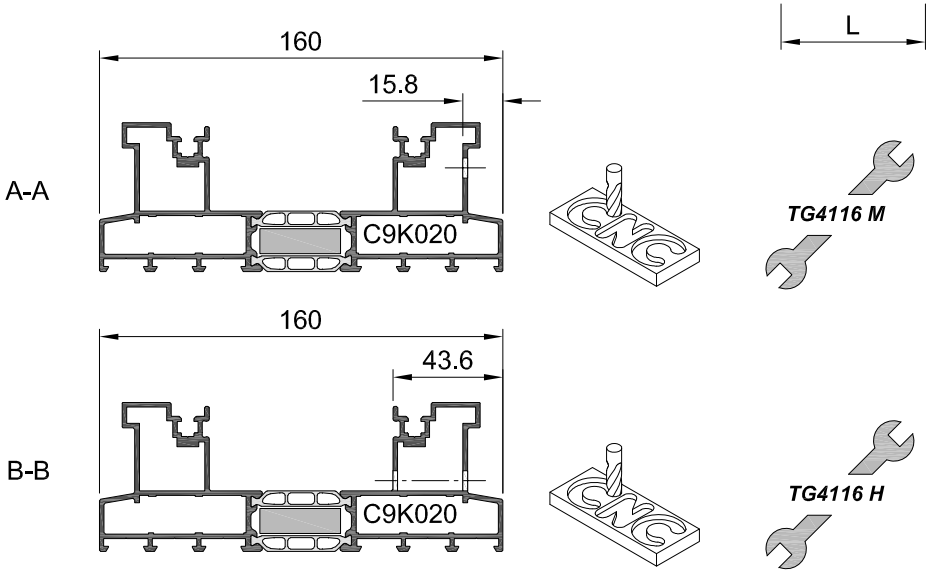
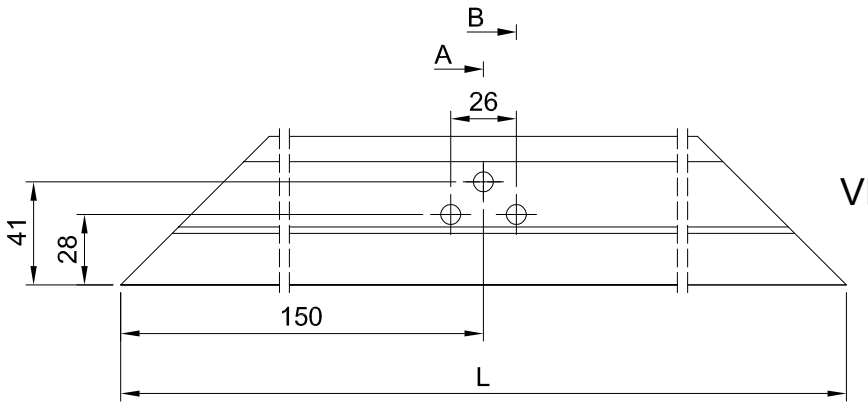
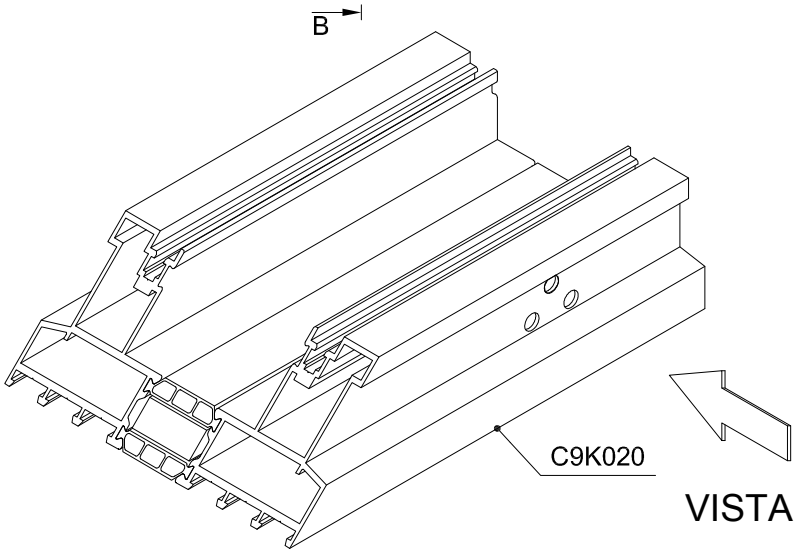






VISTA INTERNA



VISTA INTERNA

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KU2028 LAVORAZIONE DRENAGGIO - K1

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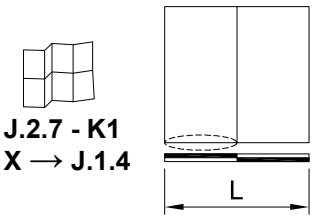

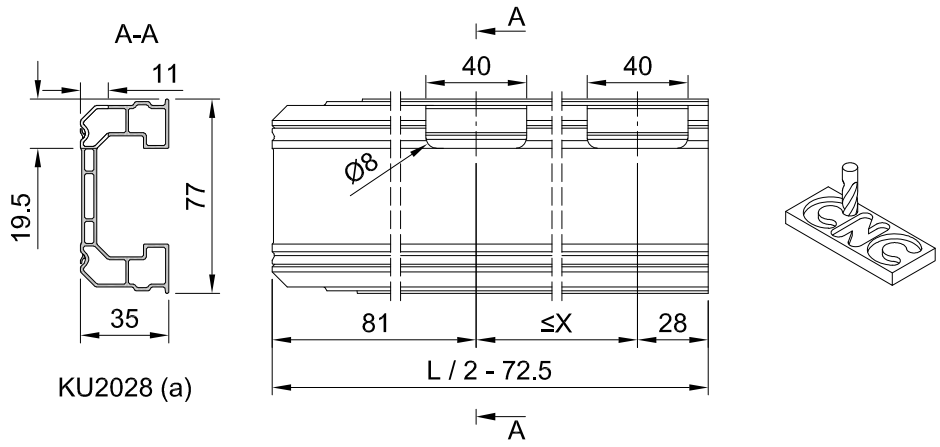

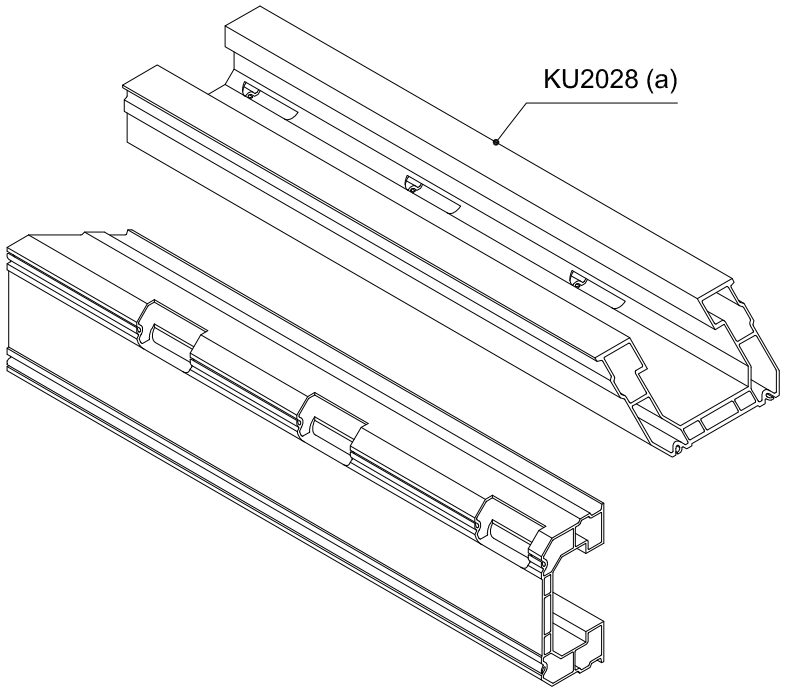

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KU2028 LAVORAZIONE DRENAGGIO - K2

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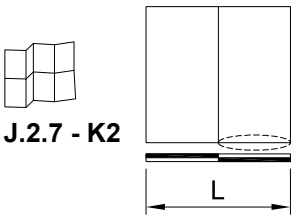

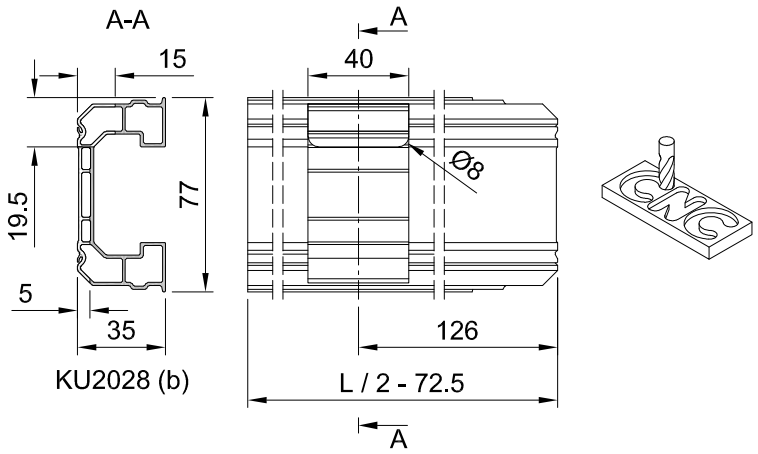

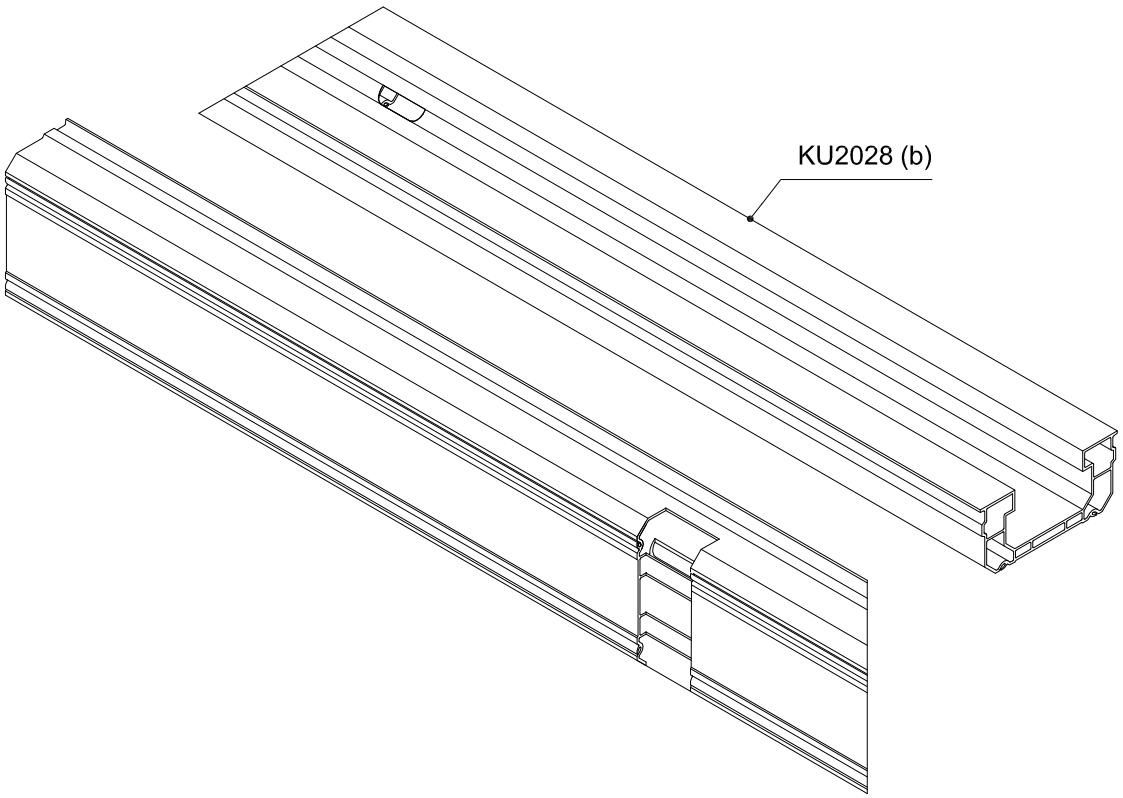

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ASSEMBLAGGIO VS0107 E KU2028 SU C9K020 PROFILATO INFERIORE C9K020

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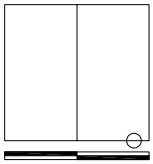
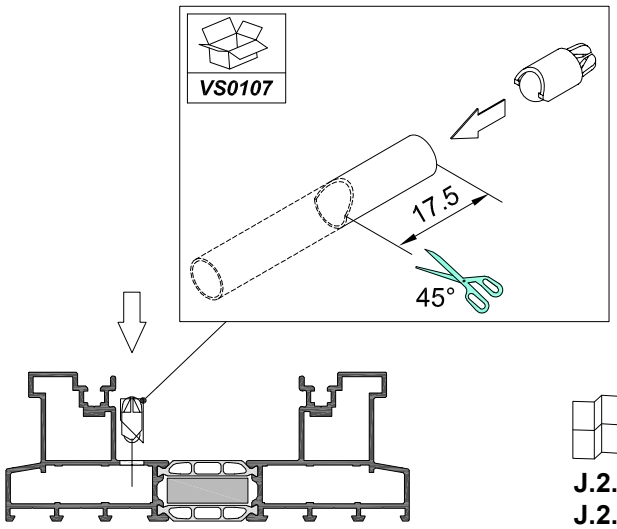
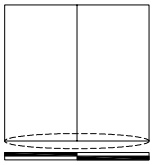
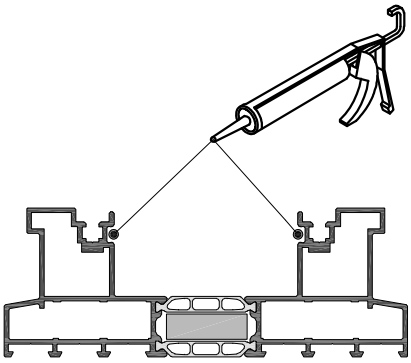




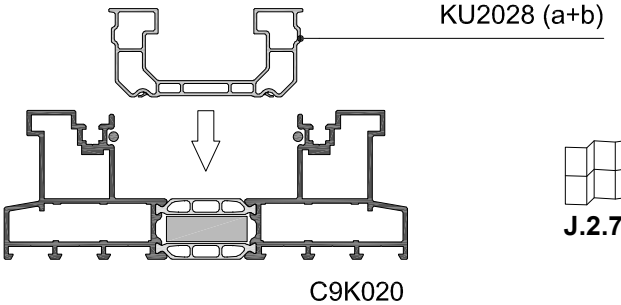
C9K020

J.2.13
J.2.7 - G





C9K020



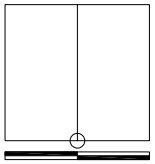
J.2.7

C9K020

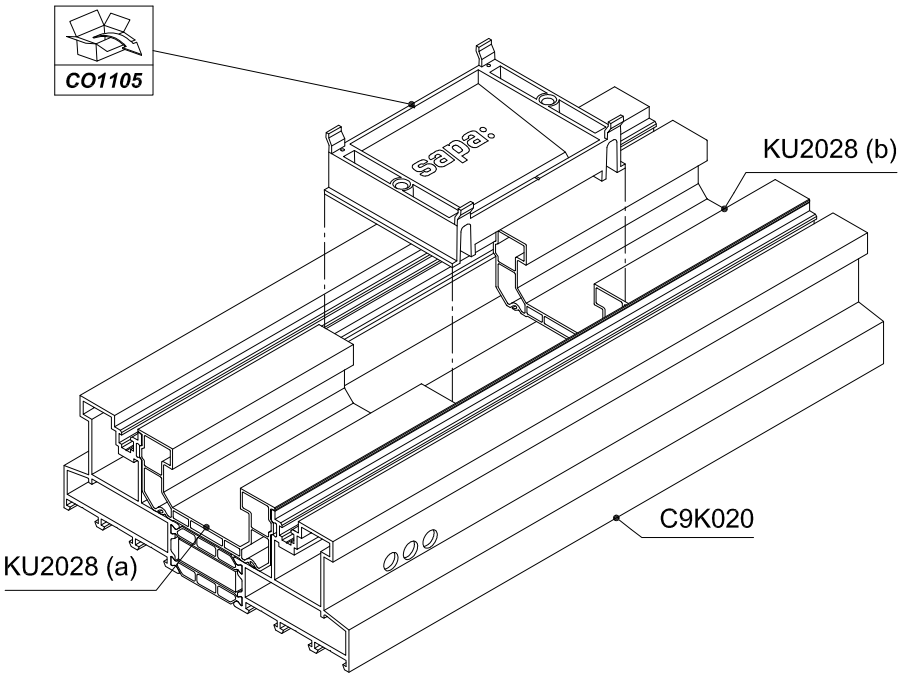
C160-ASS-1315

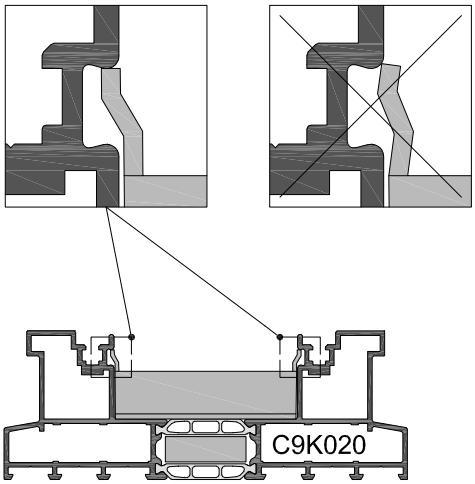
ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE C9K020

1 / 2



J.2.2 - D
J.2.35

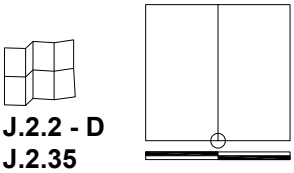




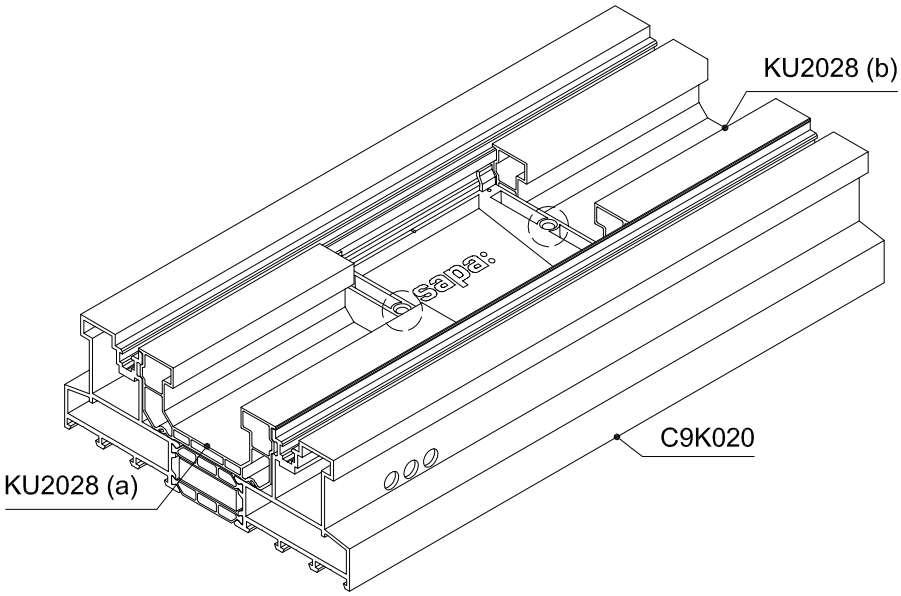
C160-ASS-1316L

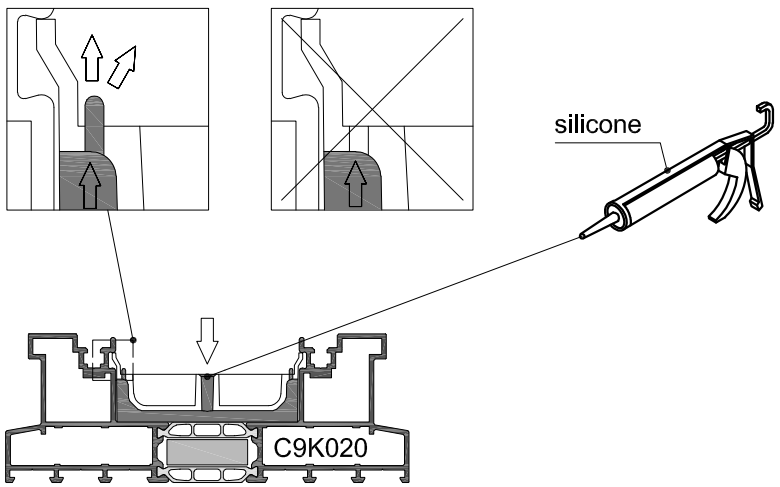
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K020

2 / 2



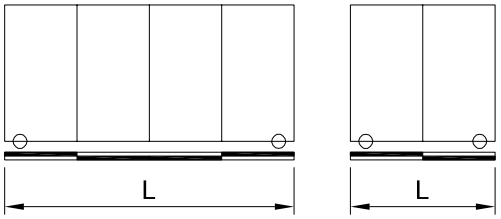
J.2.2 - D
J.2.35

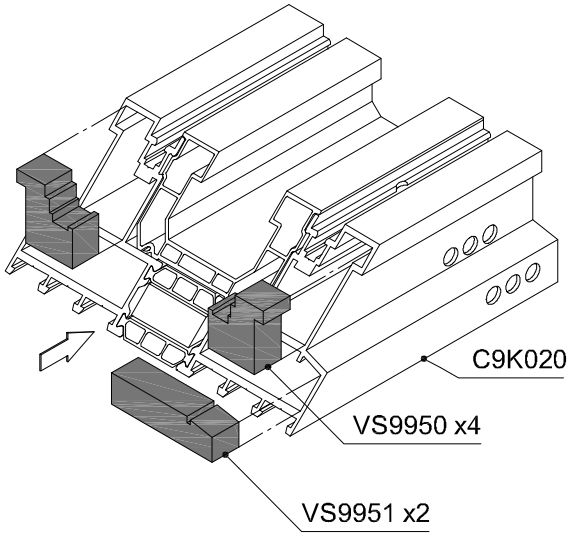


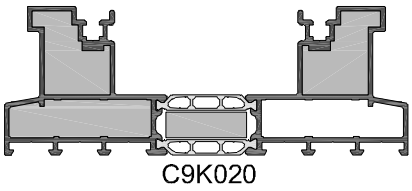


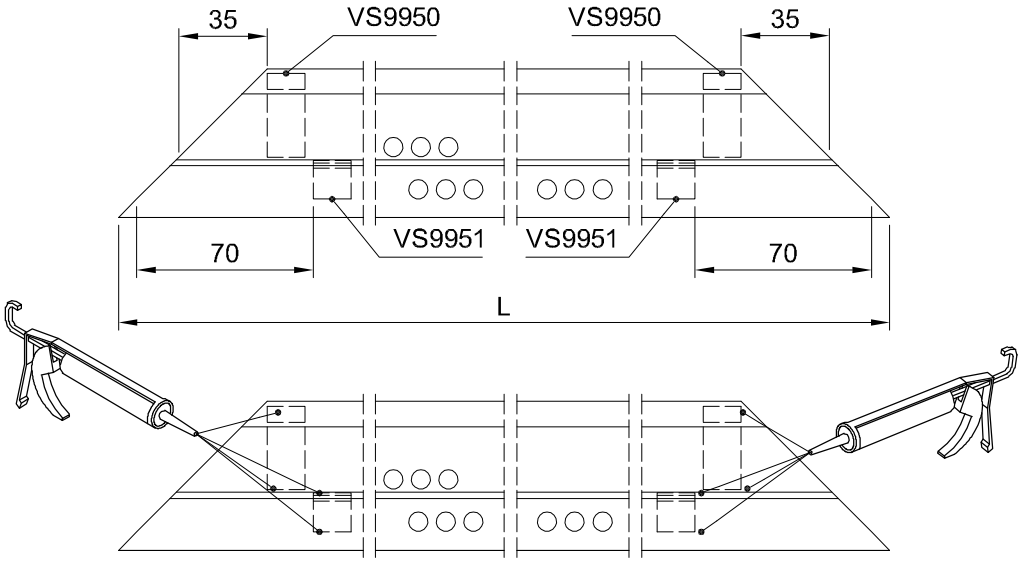
C160-ASS-1317

SIGILLATURA PROFILATO INFERIORE C9K020 CON VS9950 E VS9951



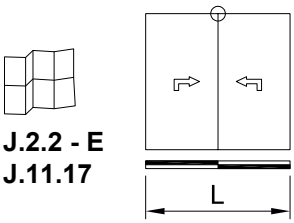


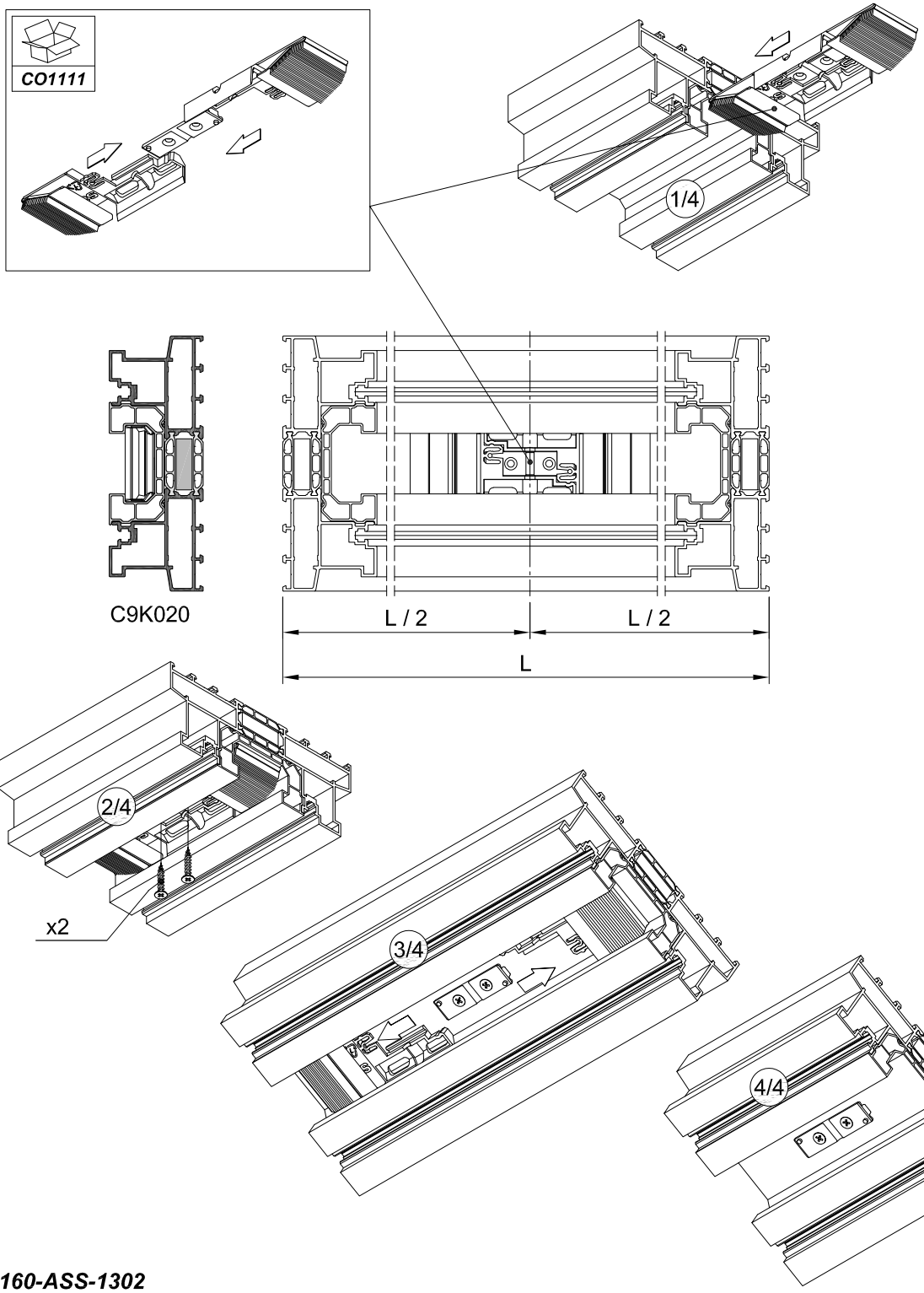




C160-ASS-1318

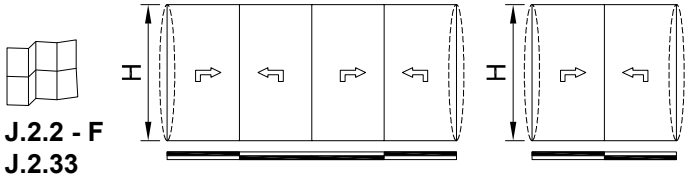
ASSEMBLAGGIO TAPPO CENTRALE CO1111 PROFILATO SUPERIORE C9K020



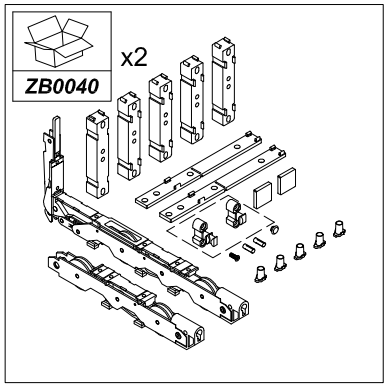


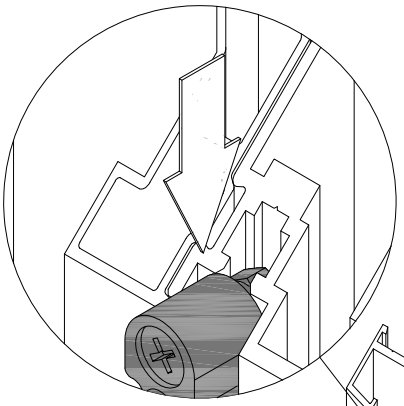
C160-ASS-1302

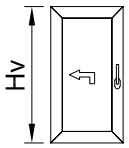
ASSEMBLAGGIO PUNTI DI CHIUSURA - ZB0034/ZB0035/ZB0036



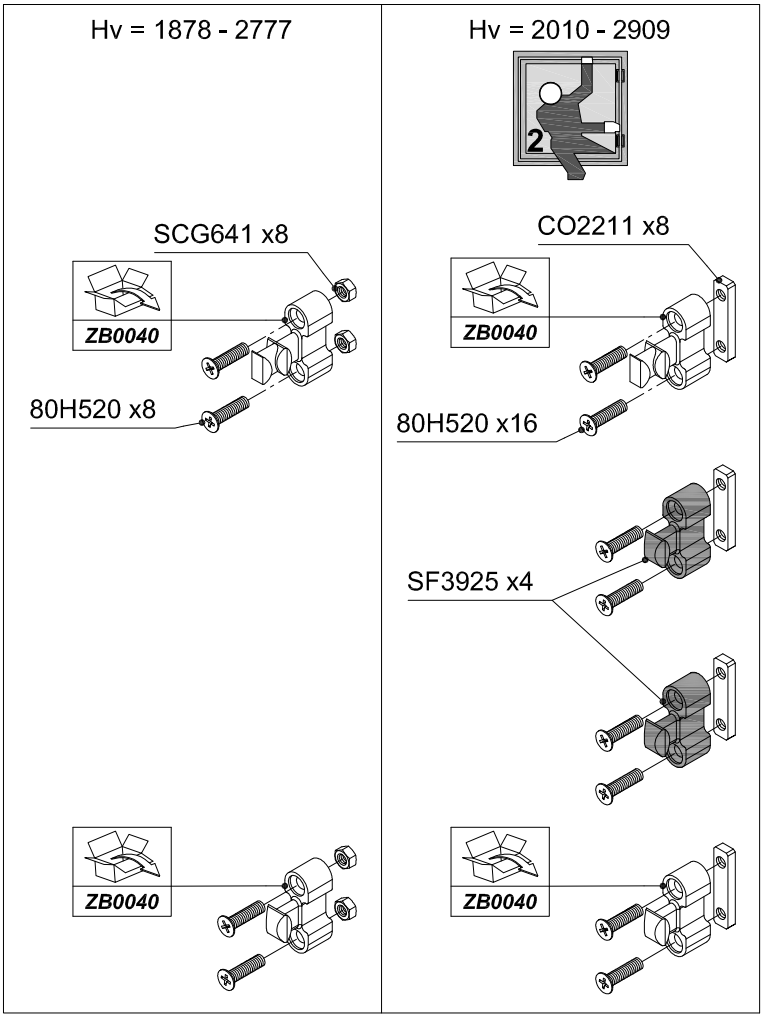
J.2.2 - F
J.2.33

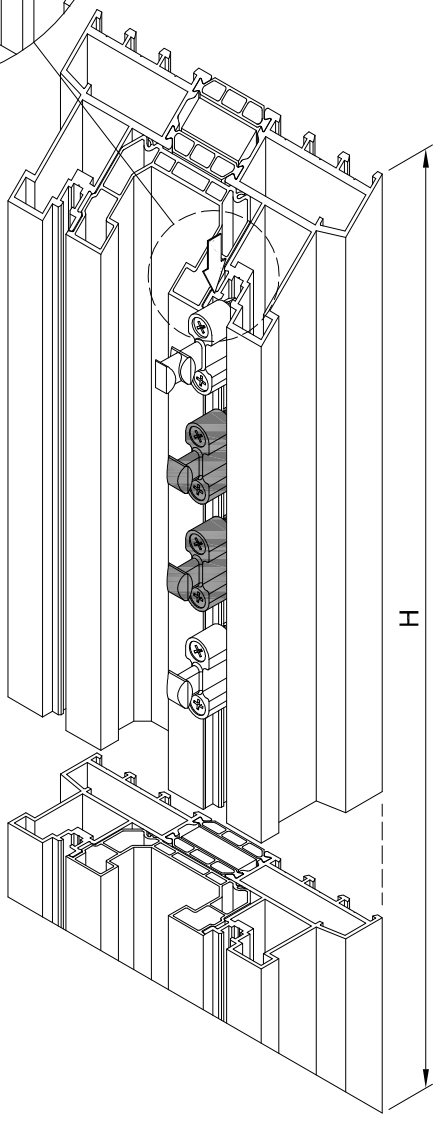






Hv = H - 100





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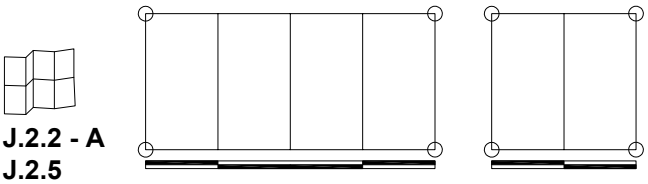
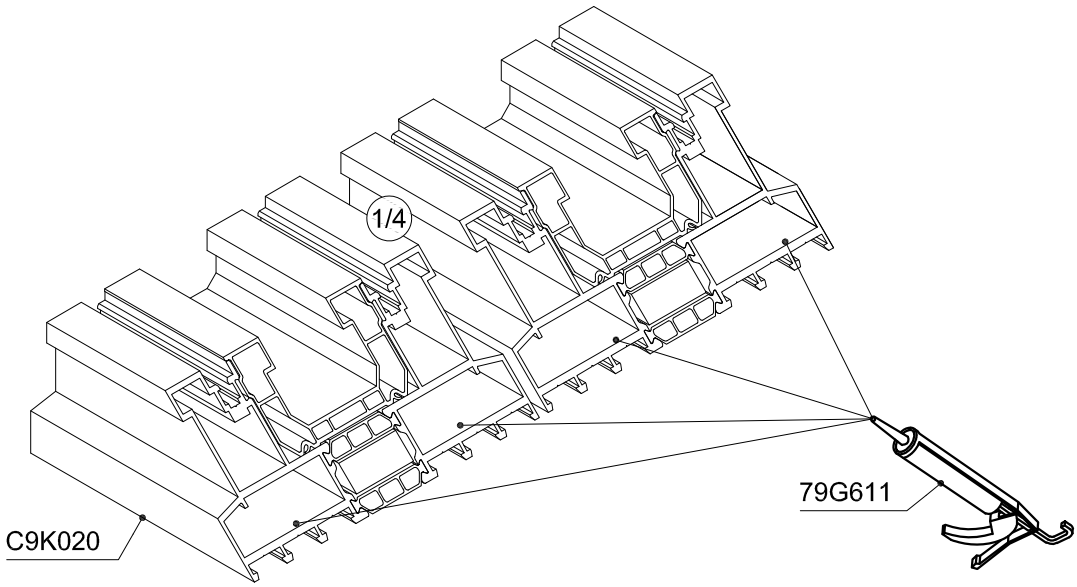
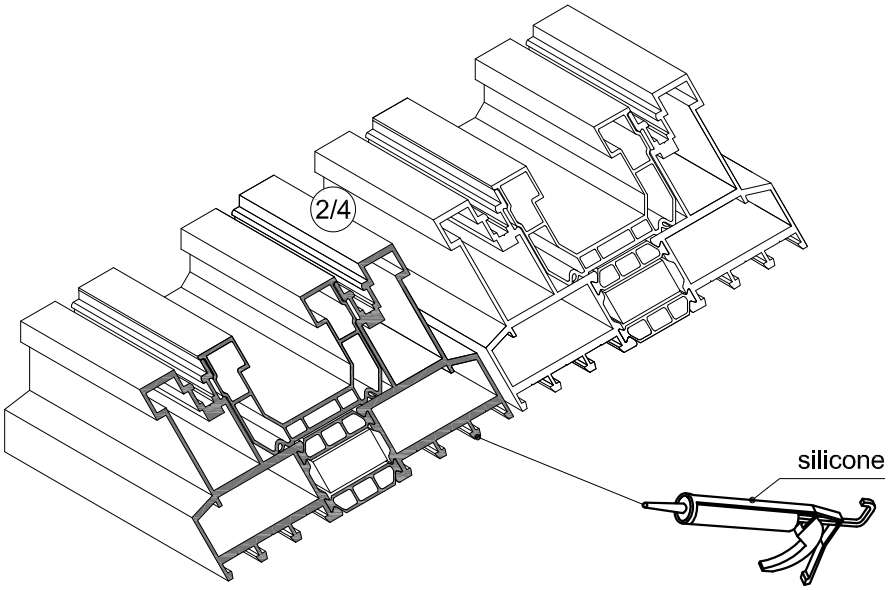
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

1 / 3



J.2.2 - A
J.2.5





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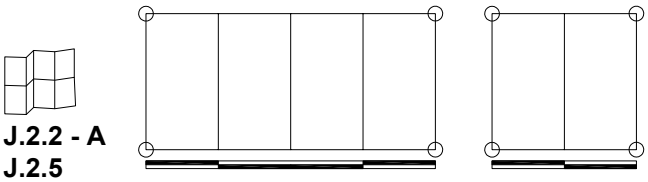
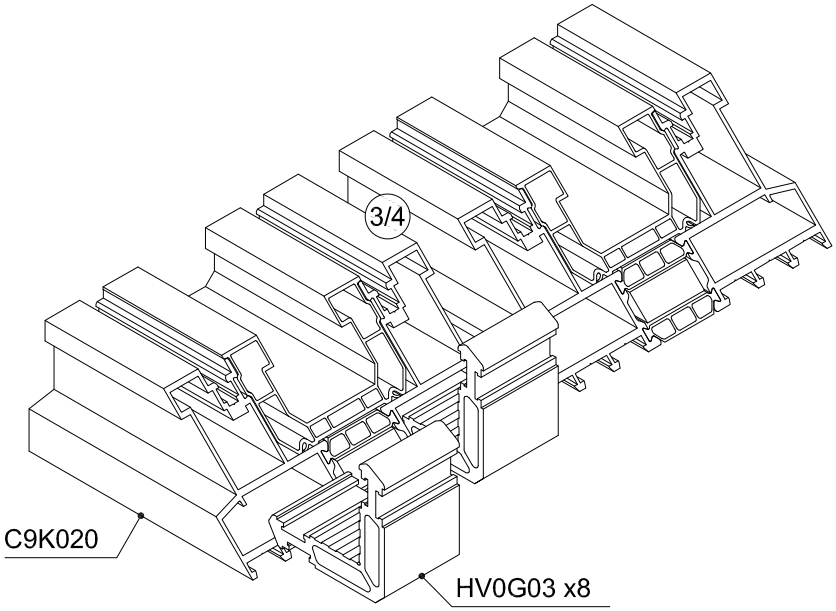
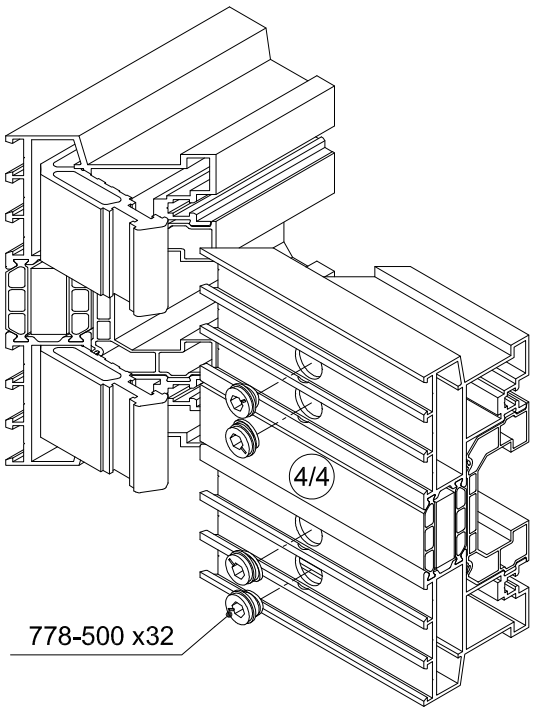
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

2 / 3



J.2.2 - A
J.2.5





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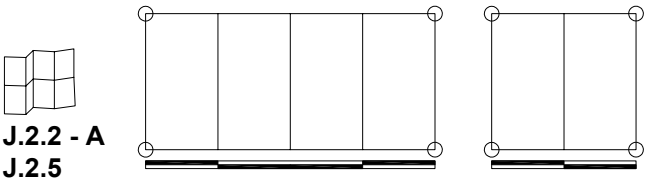
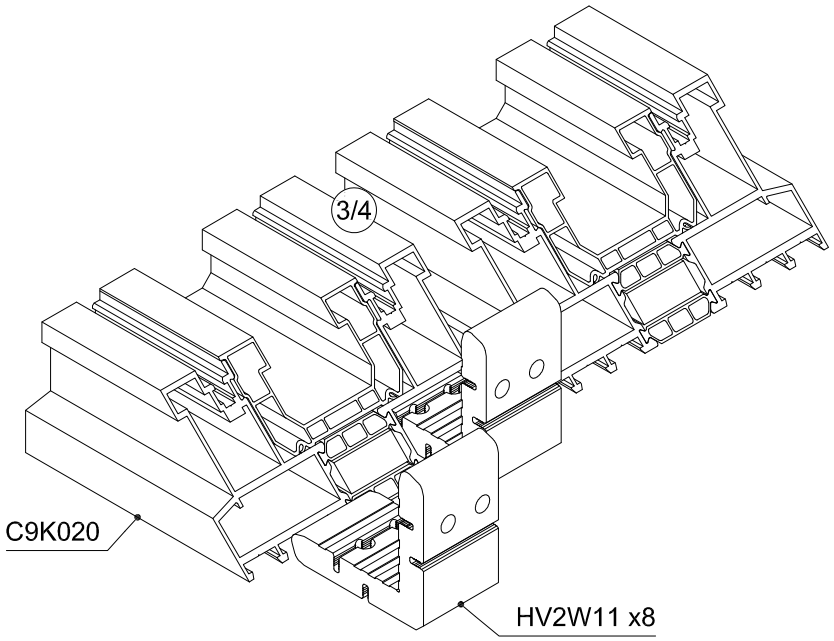
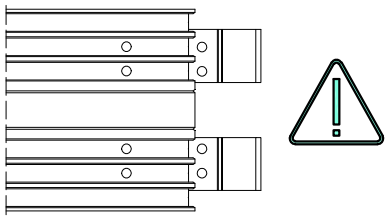
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

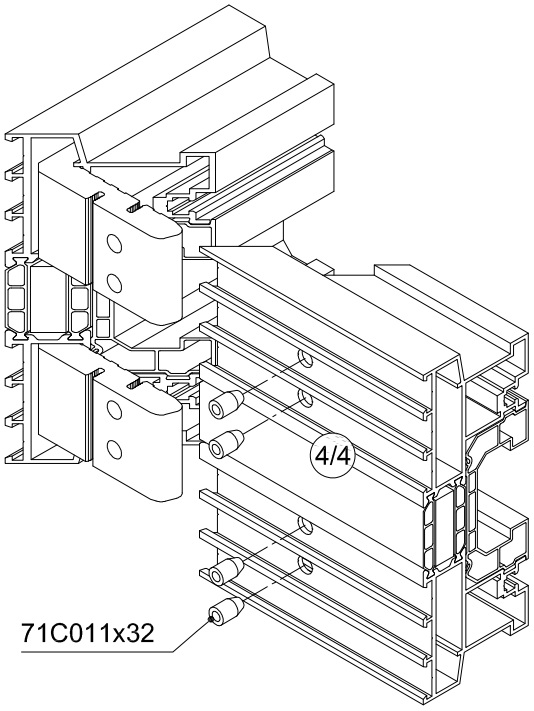
3 / 3



J.2.2 - A
J.2.5







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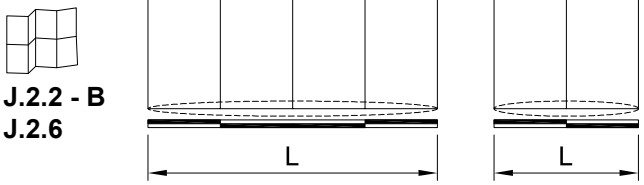
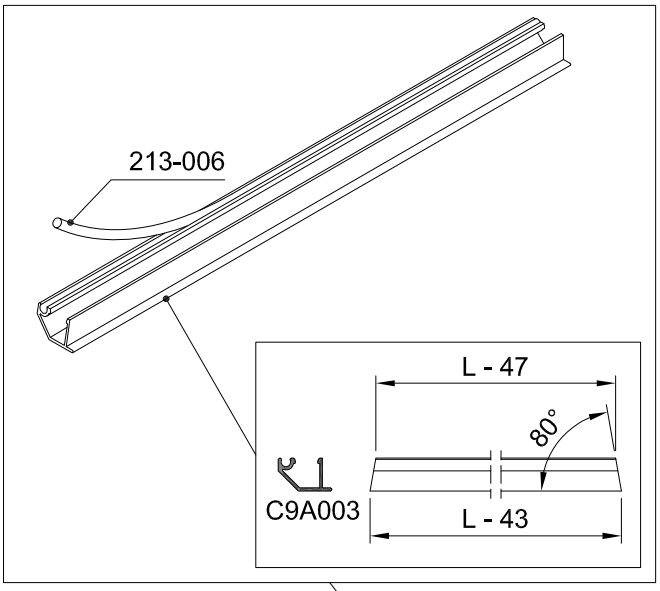
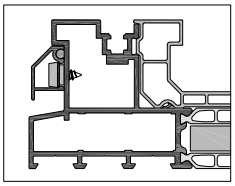
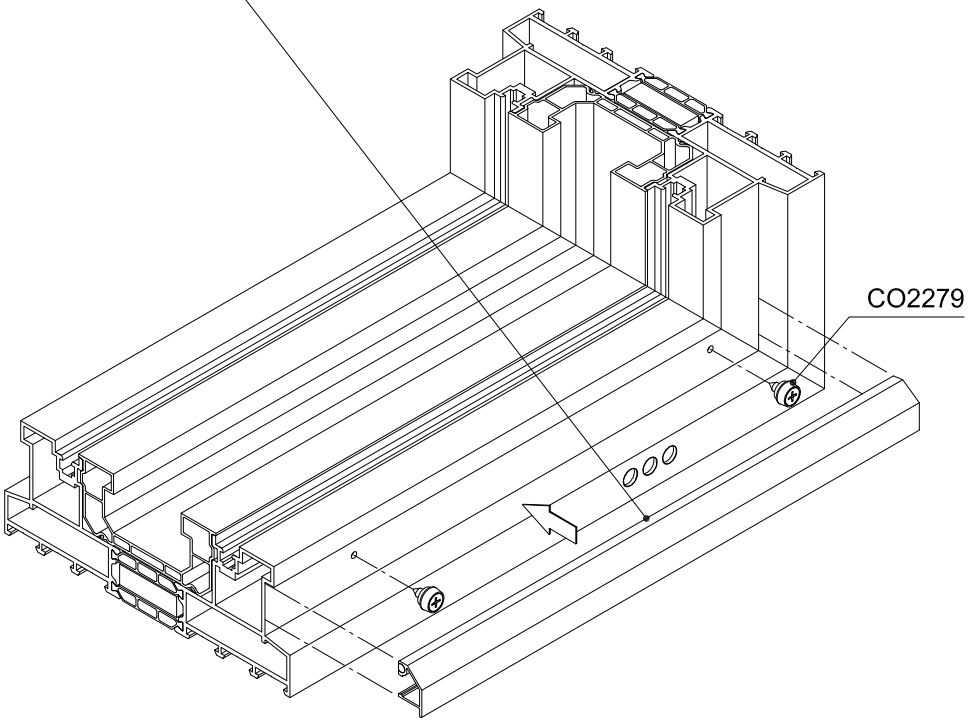
ASSEMBLAGGIO CAPPETTA DI DRENAGGIO C9A003









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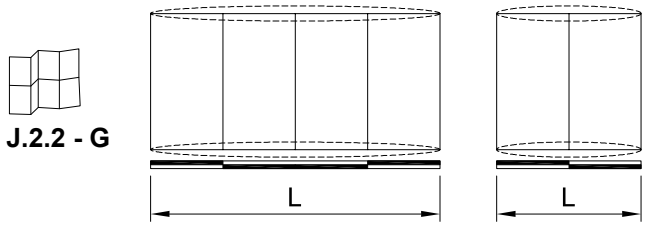
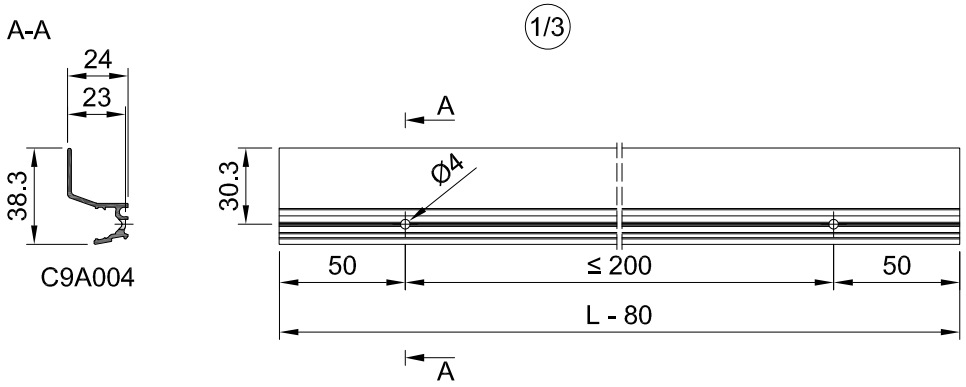
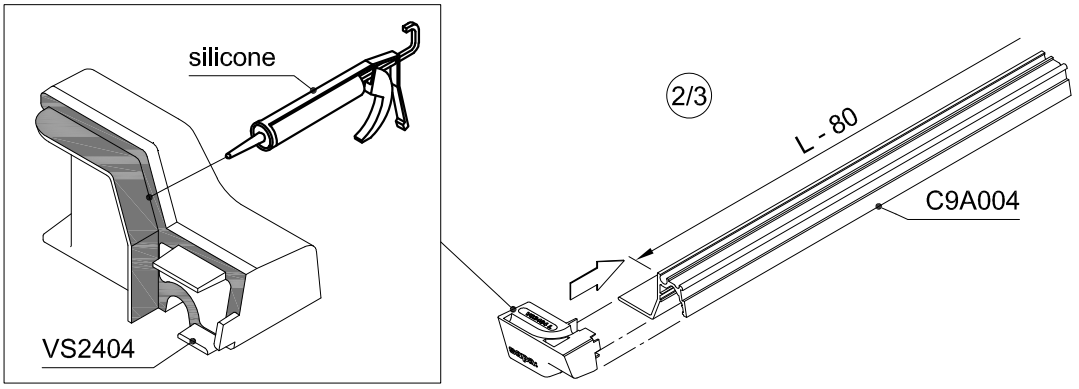
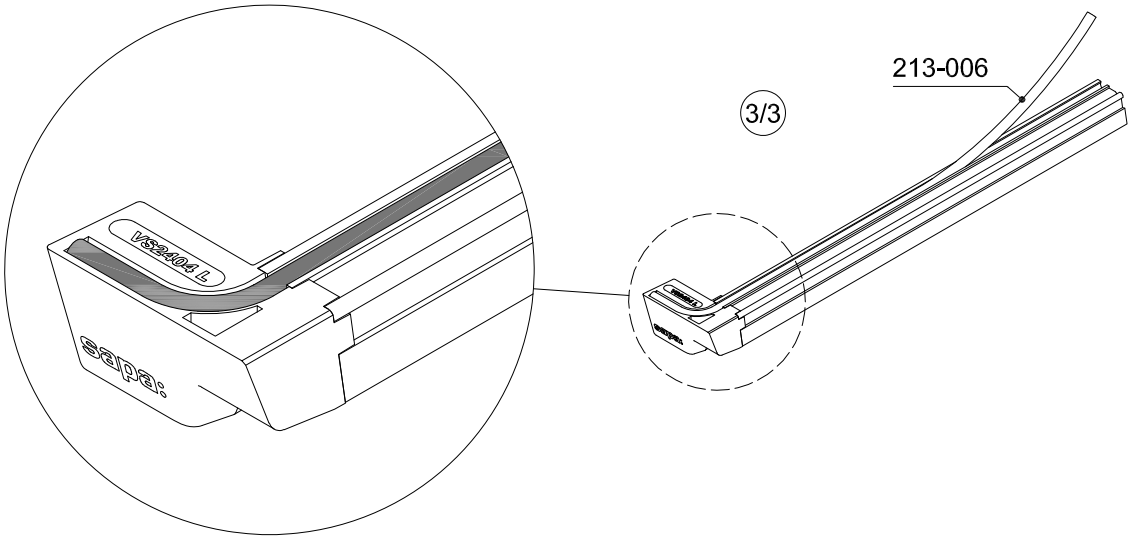
OPERAZIONI C9A004 + VS2404

1 / 3









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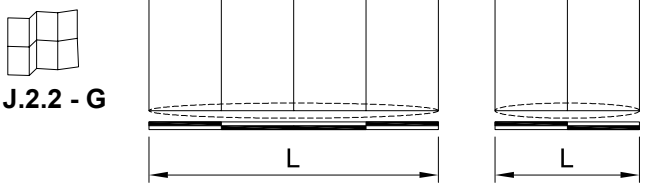
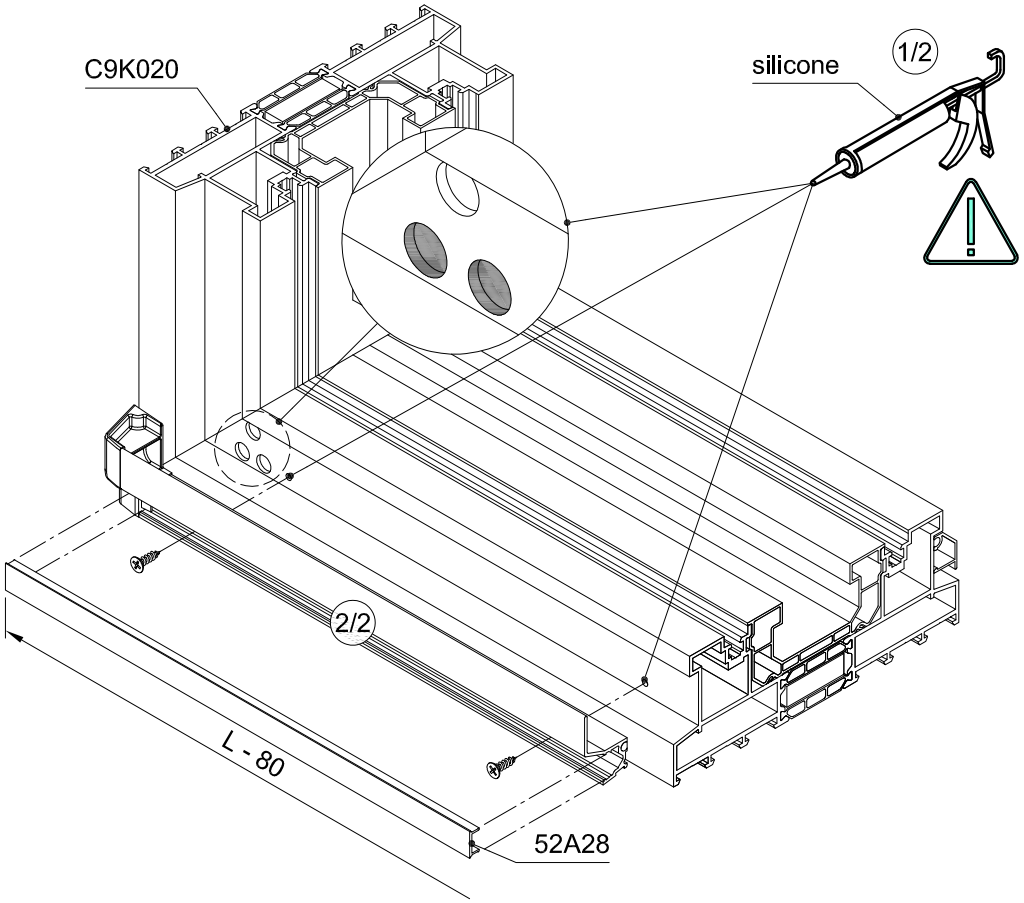
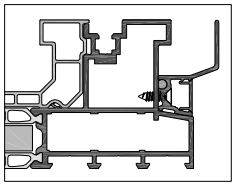
ASSEMBLAGGIO C9A004 + VS2404

2 / 3







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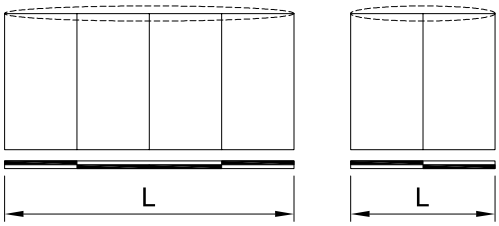
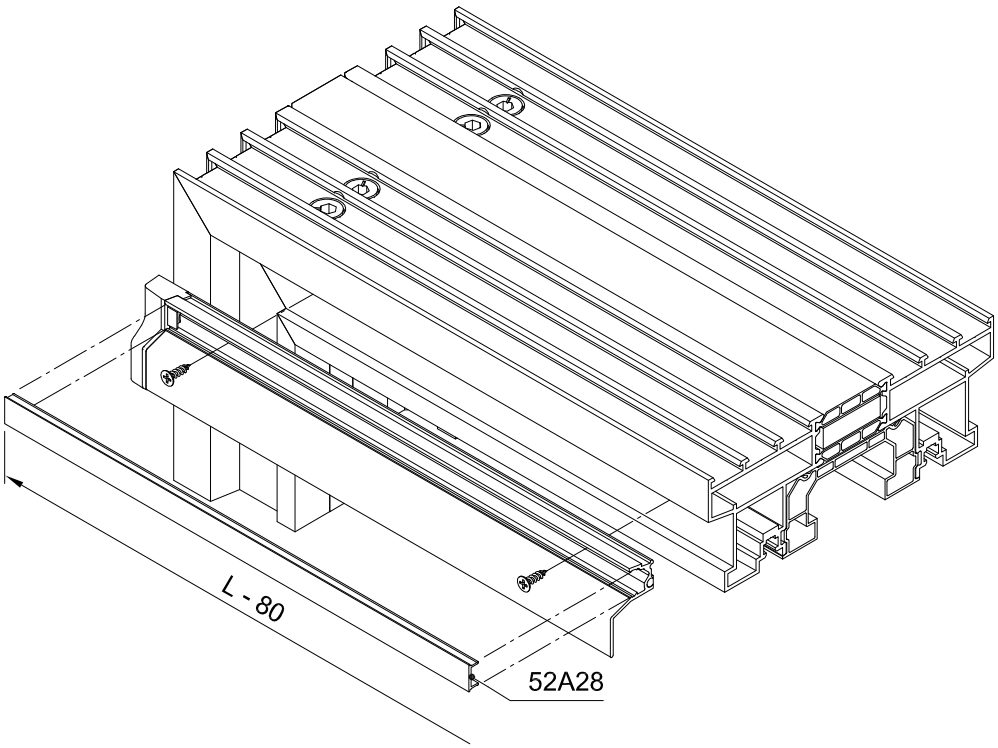
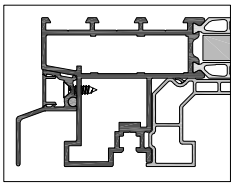
ASSEMBLAGGIO C9A004 + VS2404 - OPTIONAL

3 / 3







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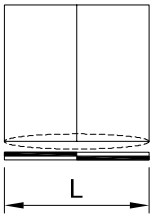
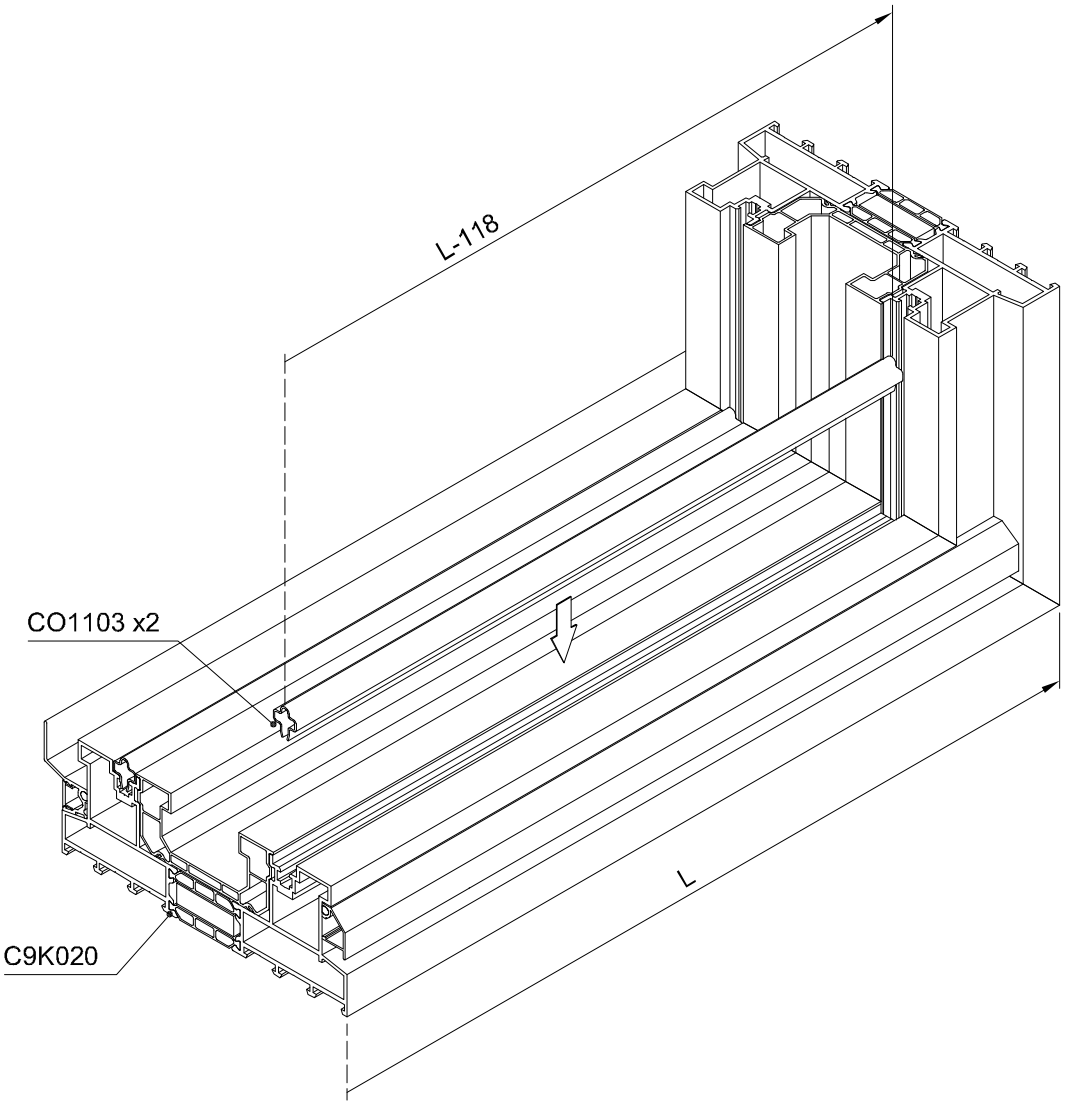
ASSEMBLAGGIO CO1103

1 / 3





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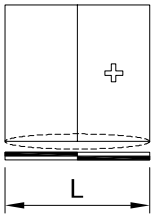
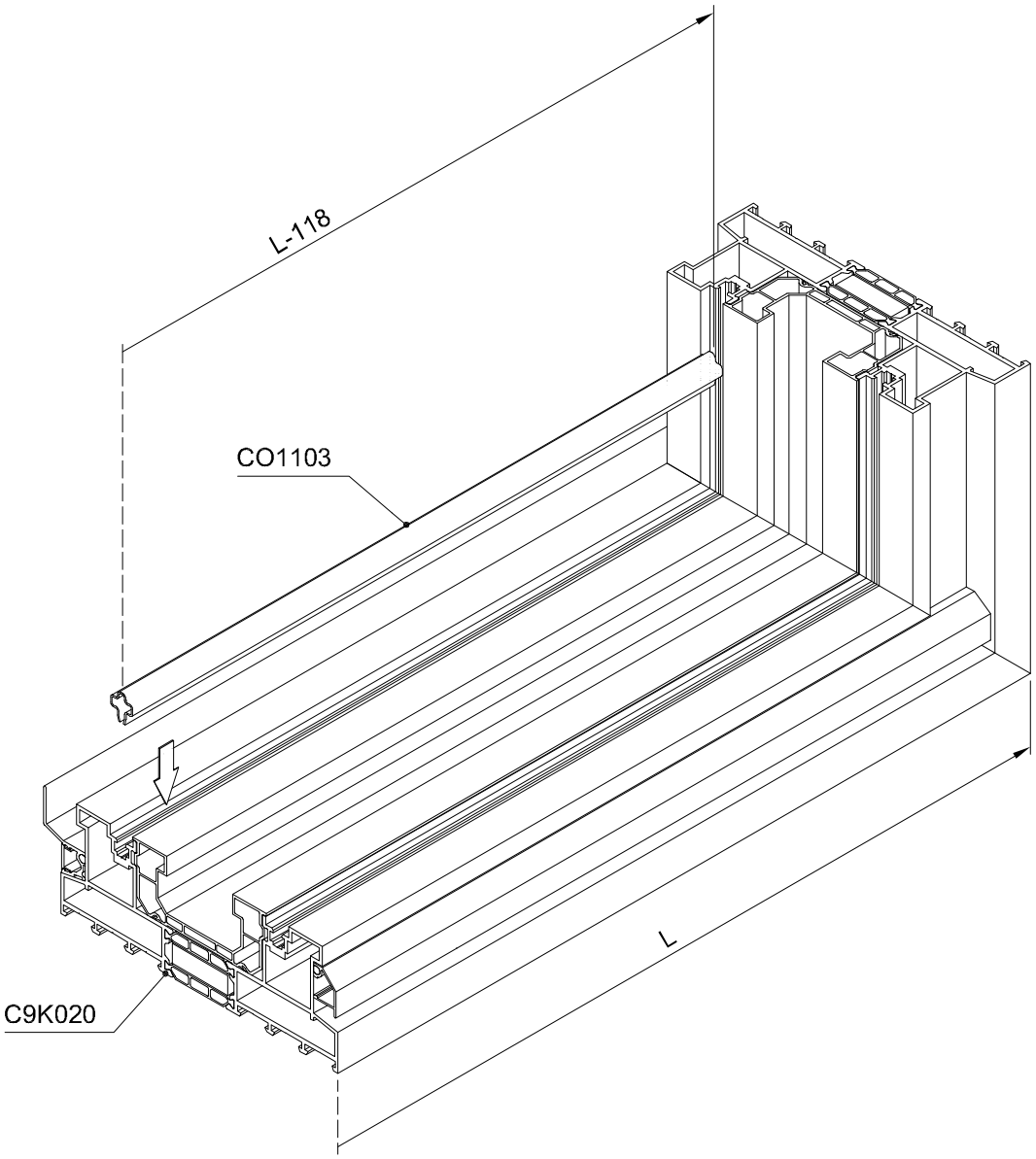
ASSEMBLAGGIO CO1103 CON 1 ANTA FUNZIONALE

2 / 3





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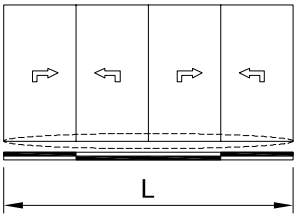
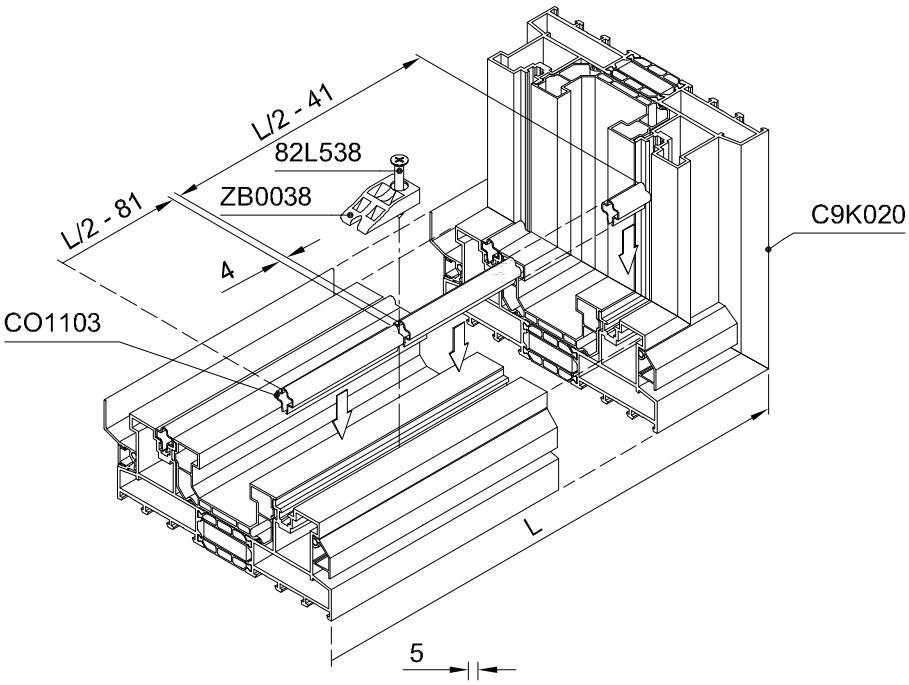
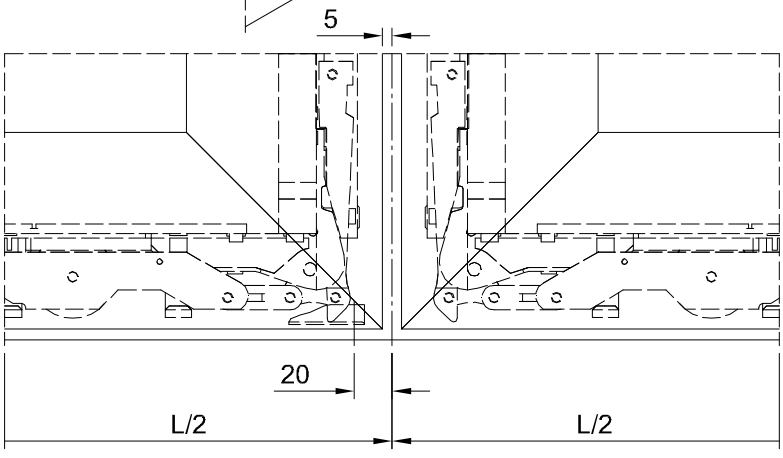
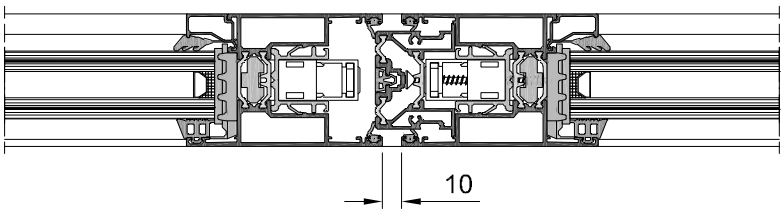
ASSEMBLAGGIO CO1103 E ZB0038 PER SCHEMA 4 ANTE

3 / 3









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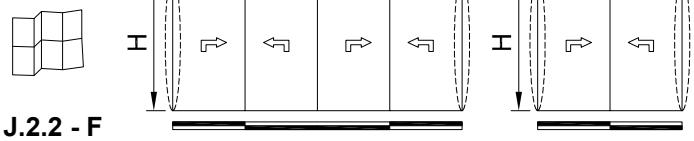
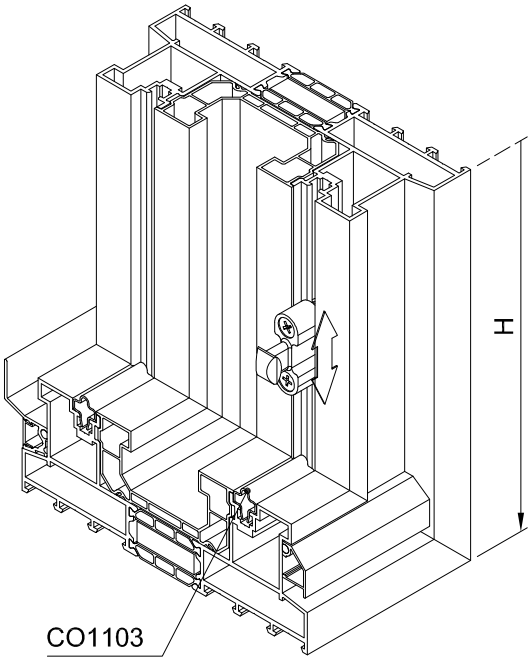
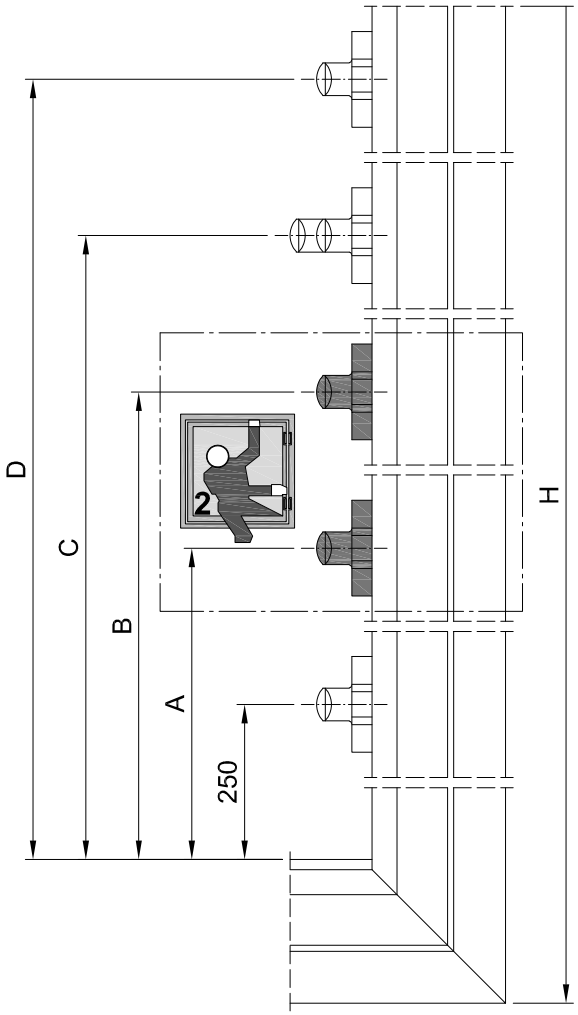
ASSEMBLAGGIO PUNTI DI CHIUSURA

1 / 2

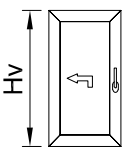


J.2.2 - F





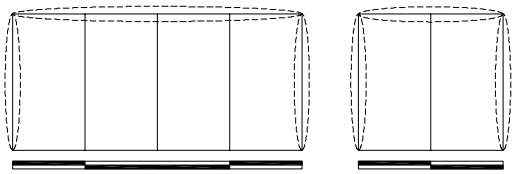
	Hv						
		2					
				A	B	C	D
	1180 - 1877	1312 - 2009	ZB0033	-	600	1000	-
	1878 - 2177	2010 - 2309	ZB0034	750	1200	1600	
	2178 - 2477	2310 - 2609	ZB0035			1900	
	2478 - 2777	2610 - 2909	ZB0036			2200	
	2778 - 3077	2910 - 3209	ZB0035 + ZB0046			1900	Hv - 271
	3078 - 3377	3210 - 3509	ZB0036 + ZB0046			2200	

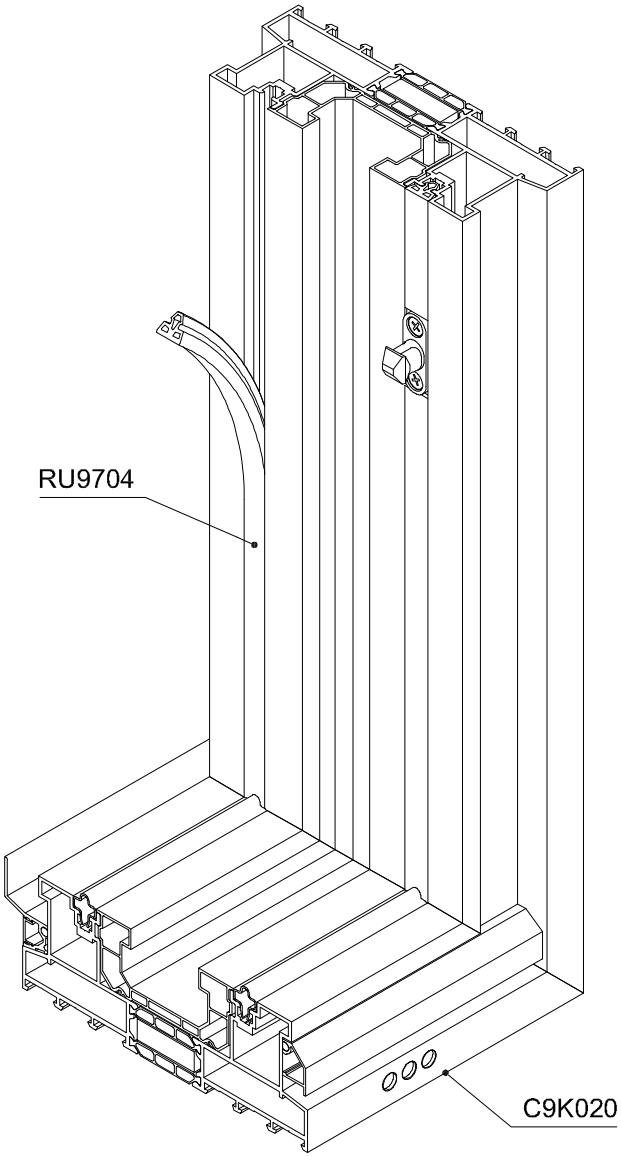


Hv = H - 100

C160-ASS-1329

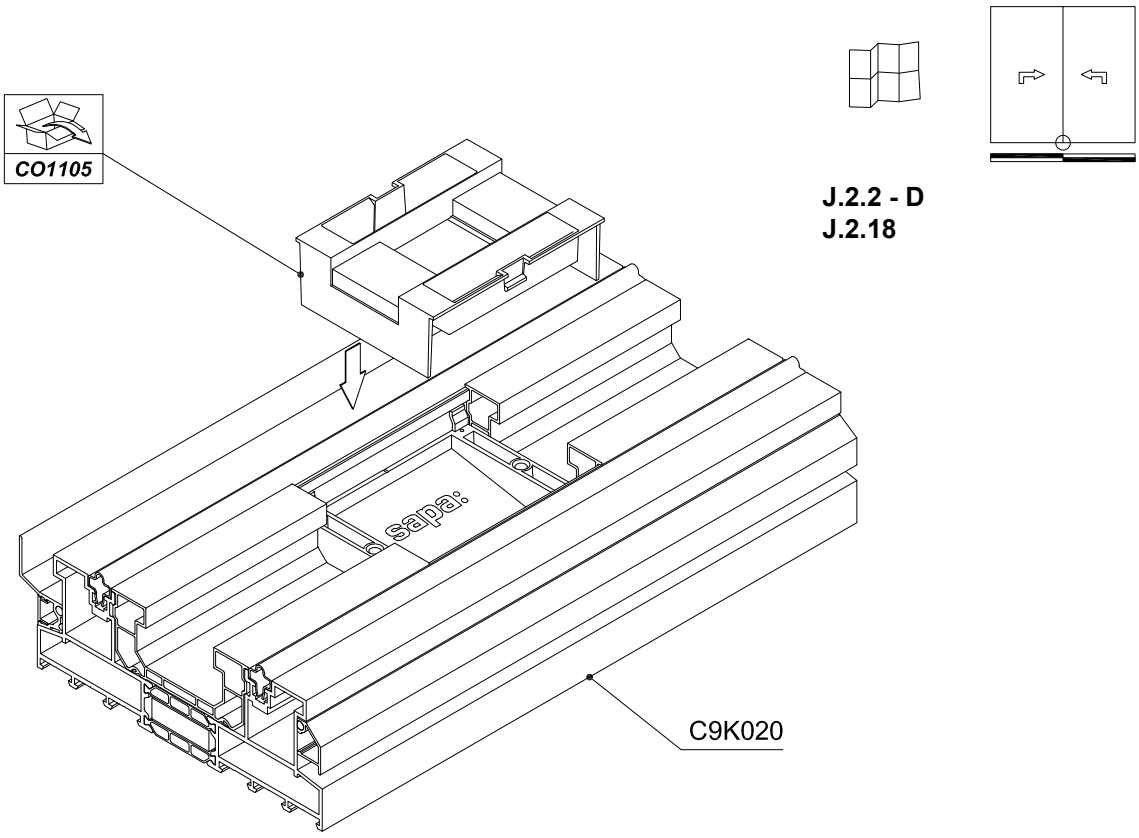
ASSEMBLAGGIO GUARNIZIONE DI FINITURA RU9704





C160-ASS-1331

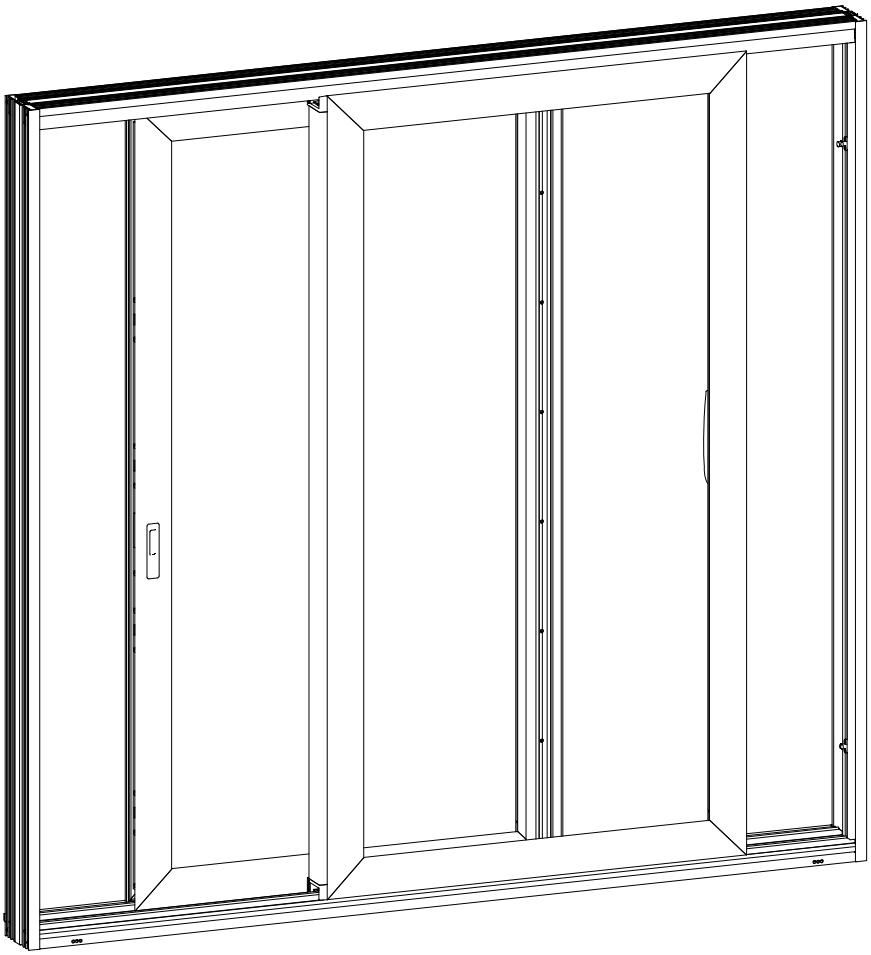
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K020



J.2.2 - D
J.2.18

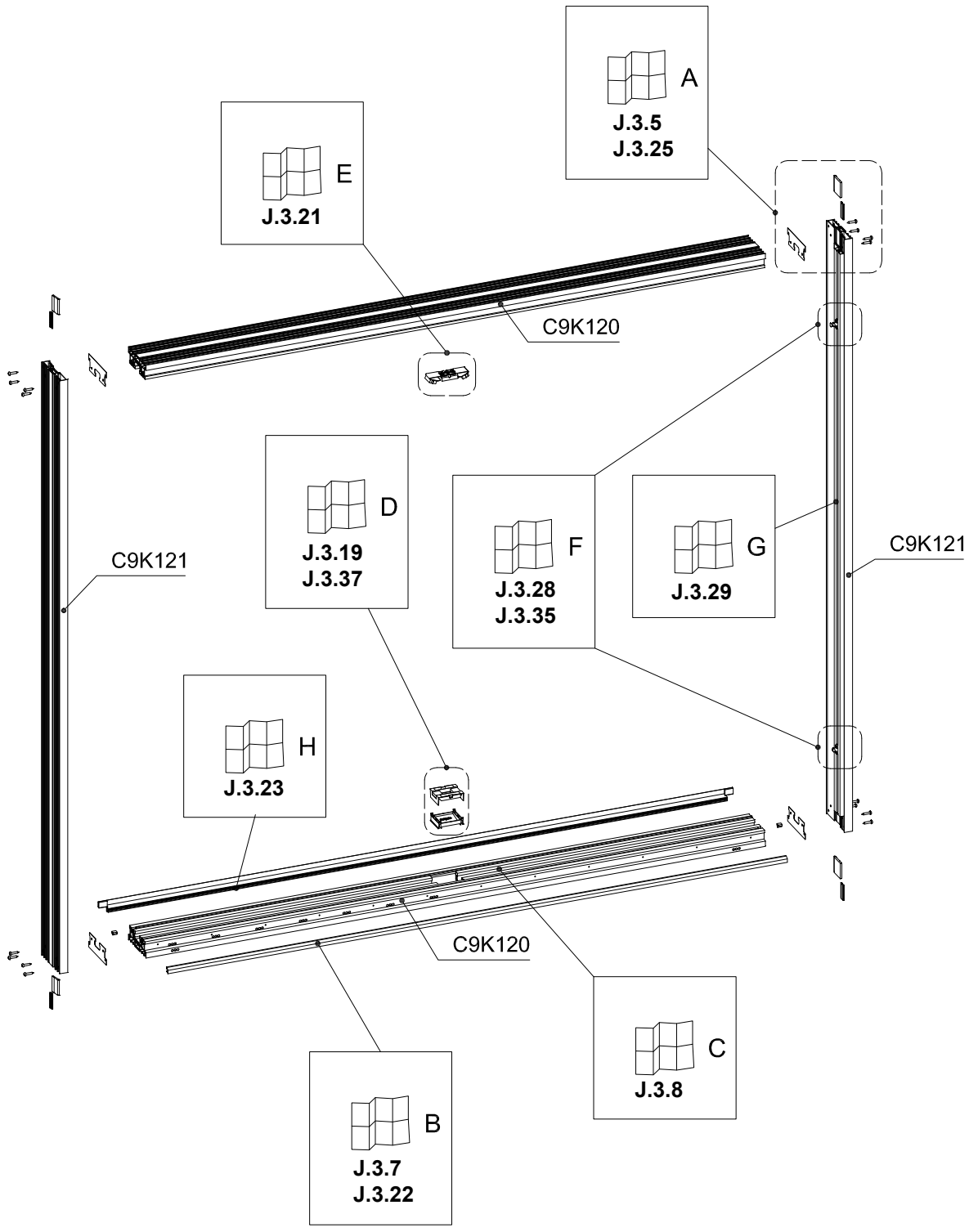
C160-ASS-1335L

2-BINARI TELAIO TAGLI 90°



C160-ASS-1806

PANORAMICA ASSEMBLAGGIO



C160-ASS-1805

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Panoramica assemblaggio J.3.2
Contenuto J.3.3

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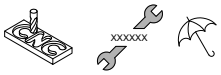
Operazioni C9K121 per assemblaggio telaio J.3.5
Operazioni C9K120 + KU2028 e assemblaggio BT6006 ..... J.3.6



Operazioni C9K120 per cappetta di drenaggio J.3.7
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C9K120 lavorazione drenaggio - B J.3.12
C9K120 lavorazione drenaggio - A J.3.13
C9K120 lavorazione drenaggio - G J.3.14
C9K120 lavorazione drenaggio - M J.3.15
KU2028 lavorazione drenaggio - K1 ..... J.3.16
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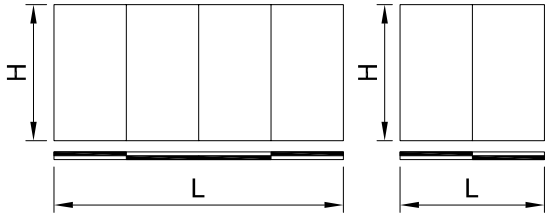
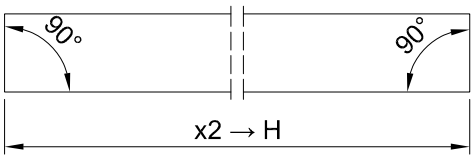
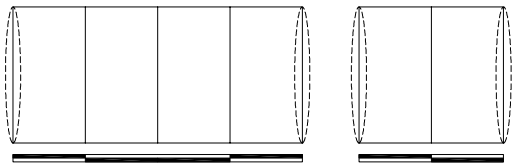
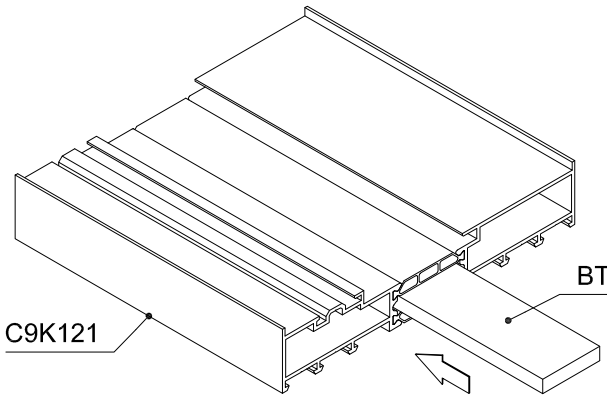
OPERAZIONI C9K121 E ASSEMBLAGGIO BT6019



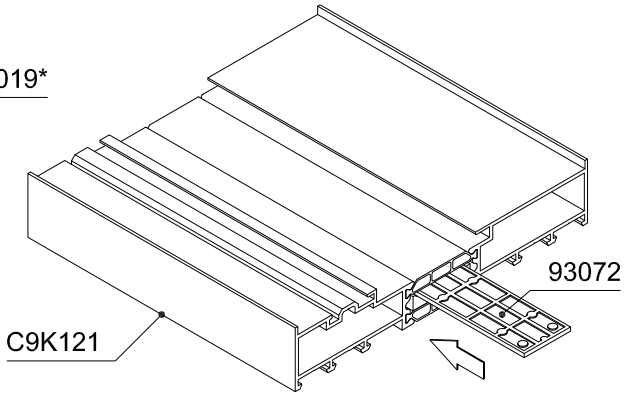
C9K121





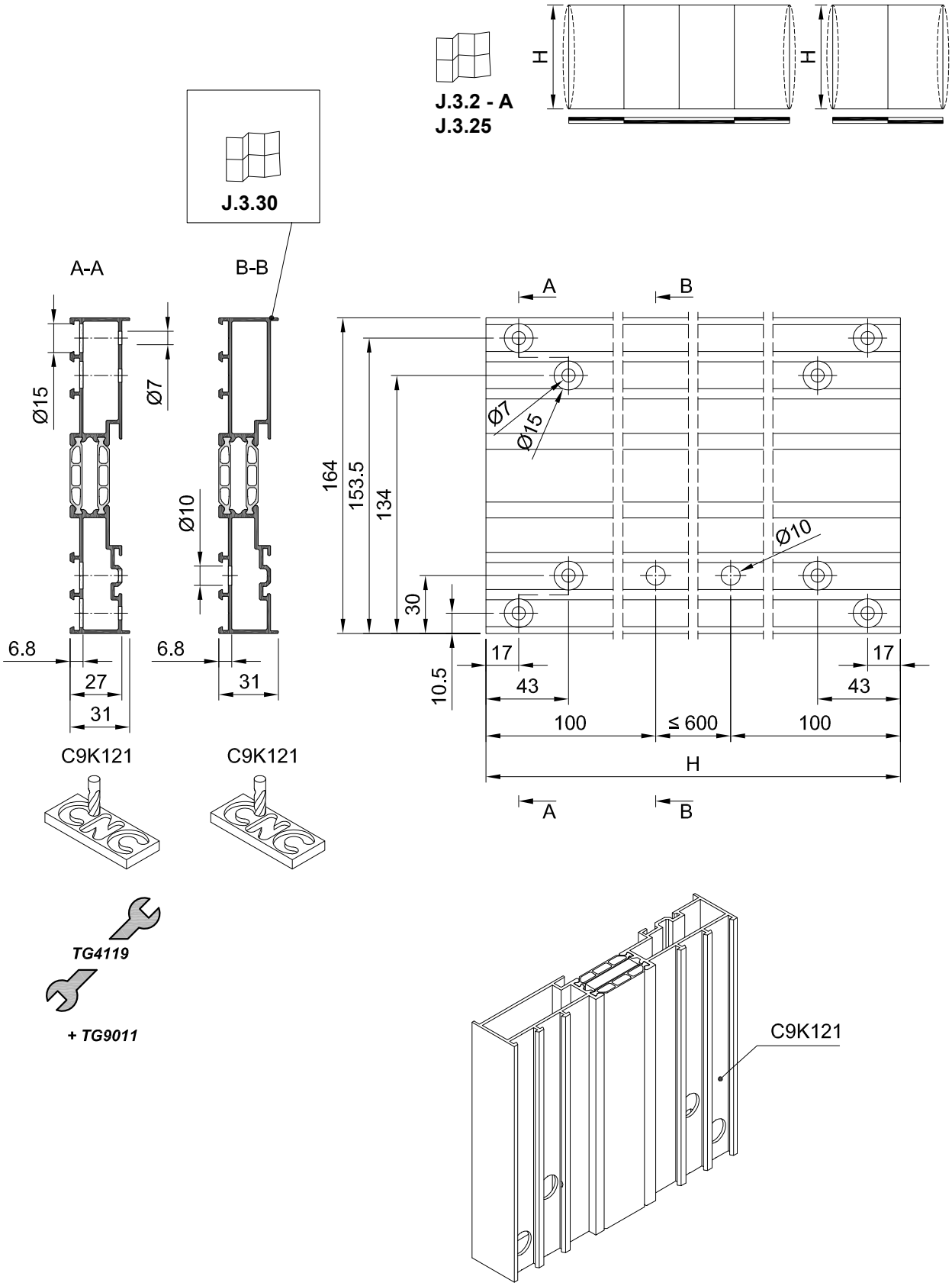


	BT6019
SHI	✓
SI	✓
I	x



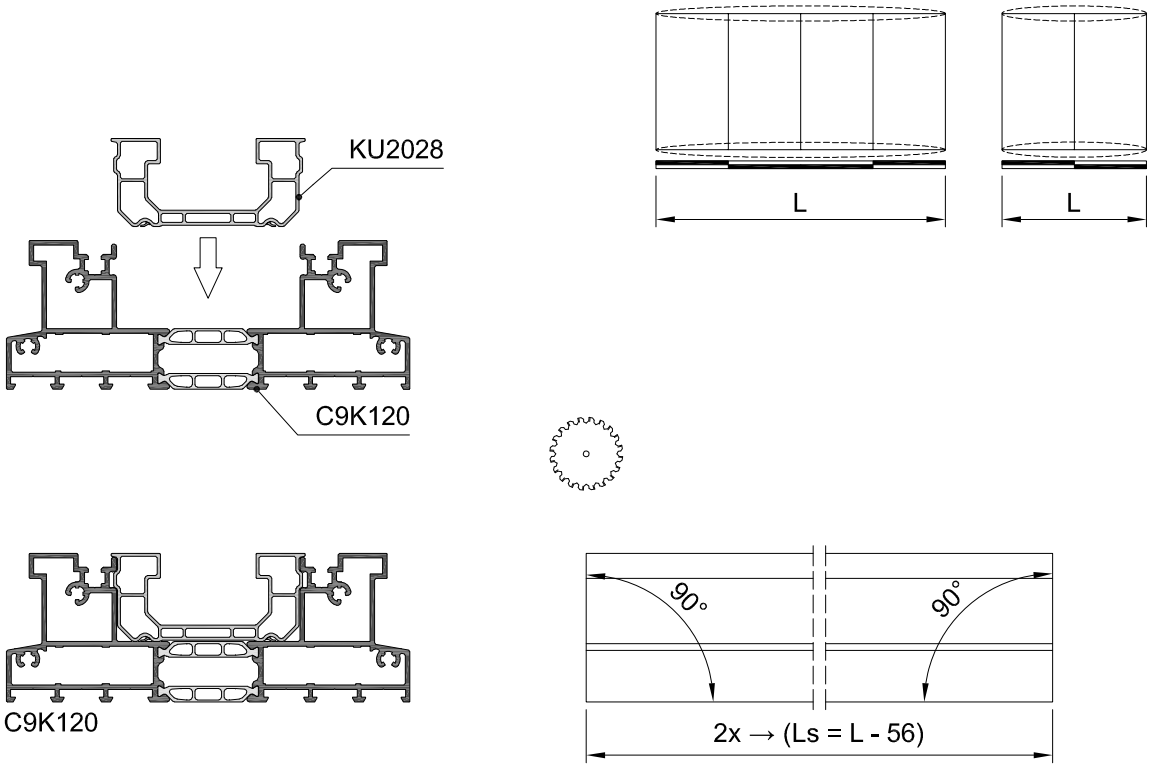
C160-ASS-1100

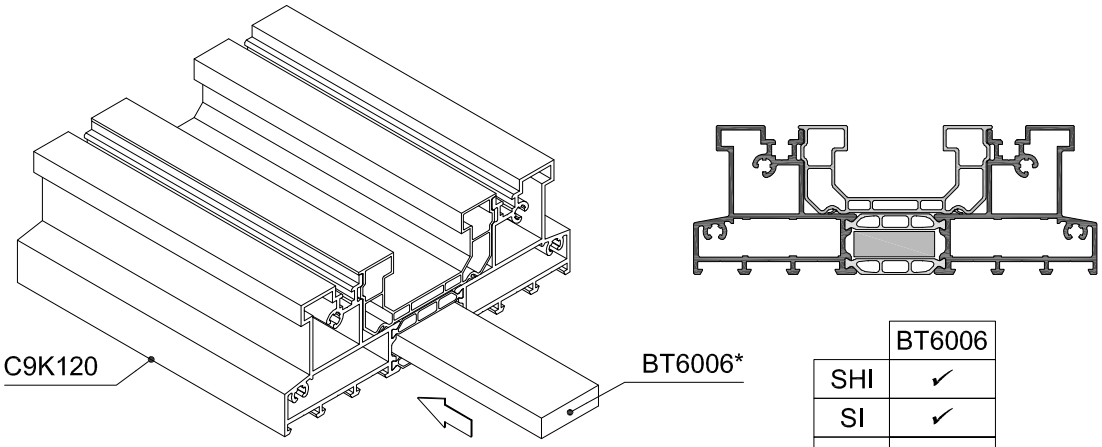
OPERAZIONI C9K121 PER ASSEMBLAGGIO TELAIO



C160-ASS-1101

OPERAZIONI C9K120 + KU2028 E ASSEMBLAGGIO BT6006

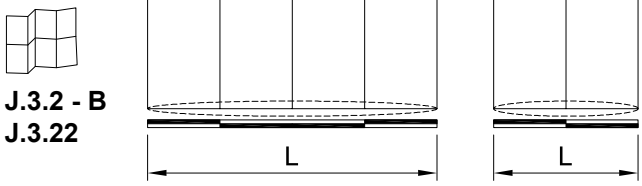


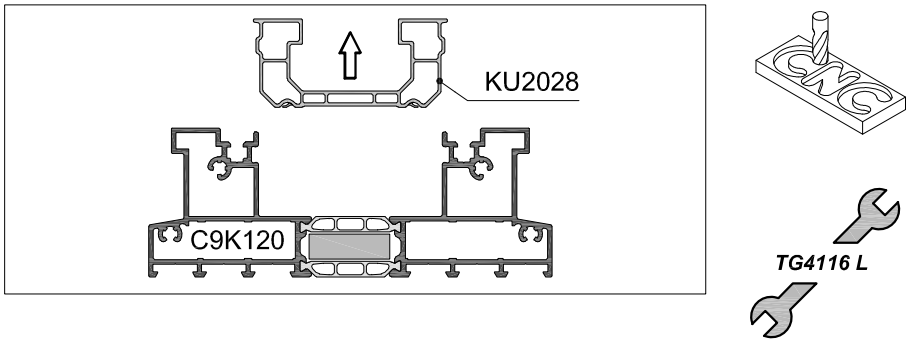


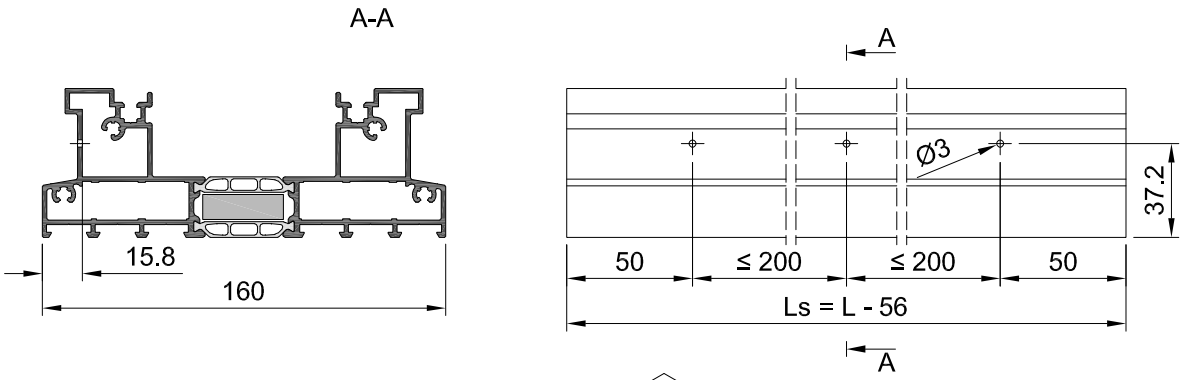
	BT6006
SHI	✓
SI	✓
I	x

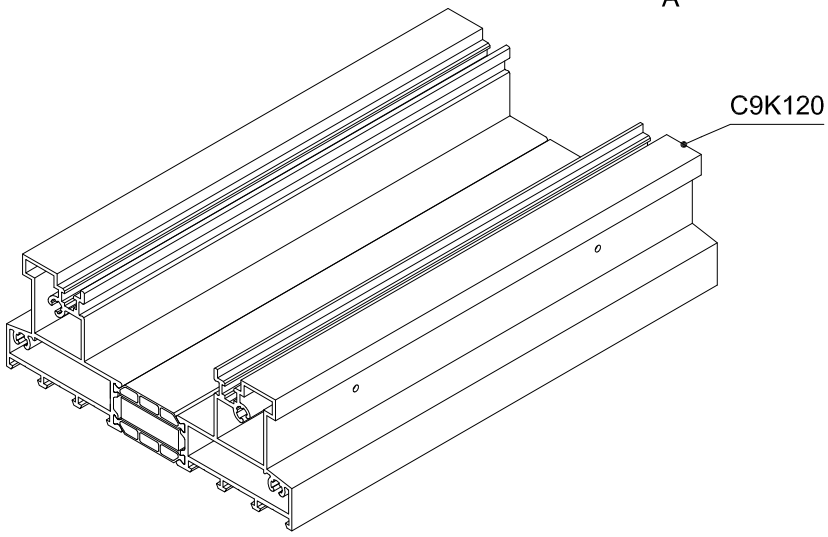
C160-ASS-1102

OPERAZIONI C9K120 PER CAPPETTA DI DRENAGGIO









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C9K120 E KU2028 PANORAMICA DRENAGGI

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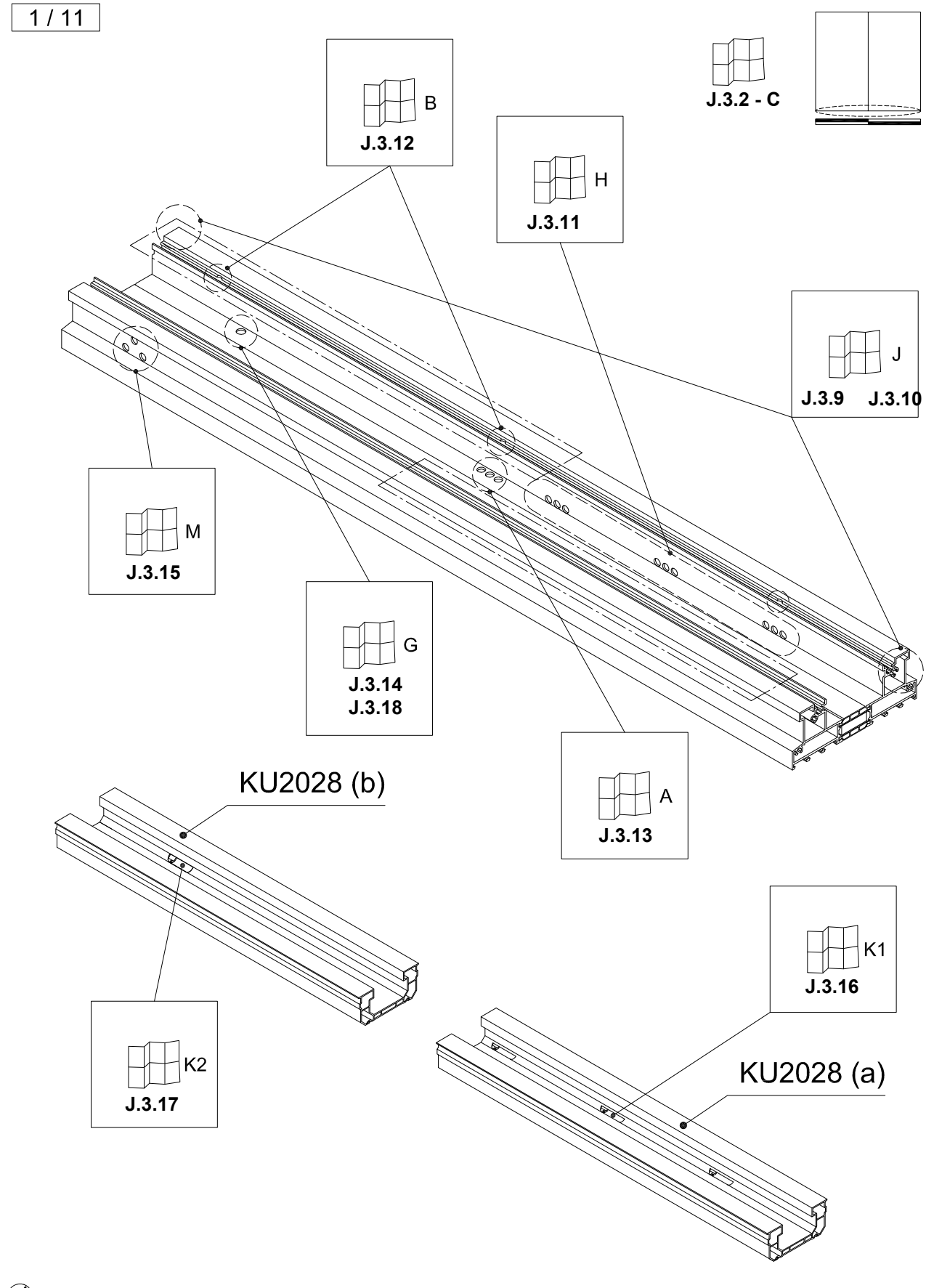

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C9K120 LAVORAZIONE DRENAGGIO - J (OPTIONAL 1/2)

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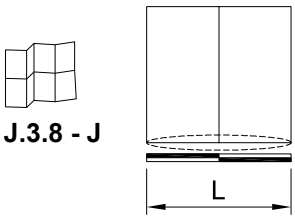

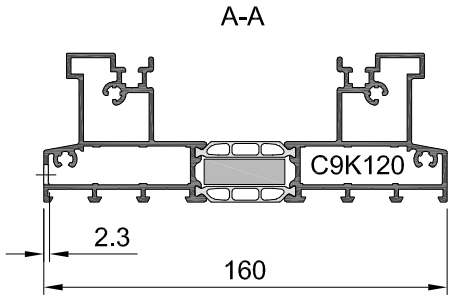

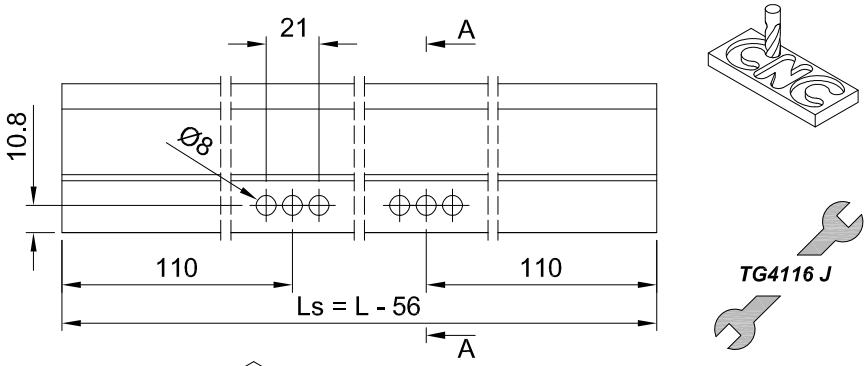

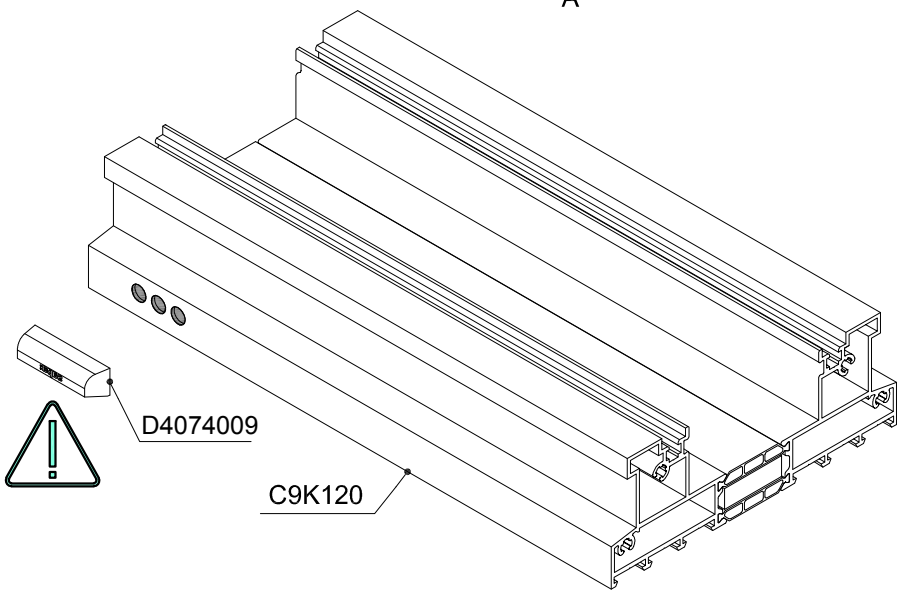

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C9K120 LAVORAZIONE DRENAGGIO - J (OPTIONAL 2/2)

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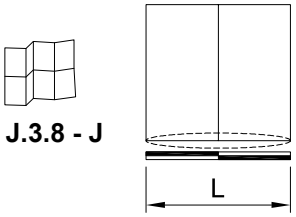

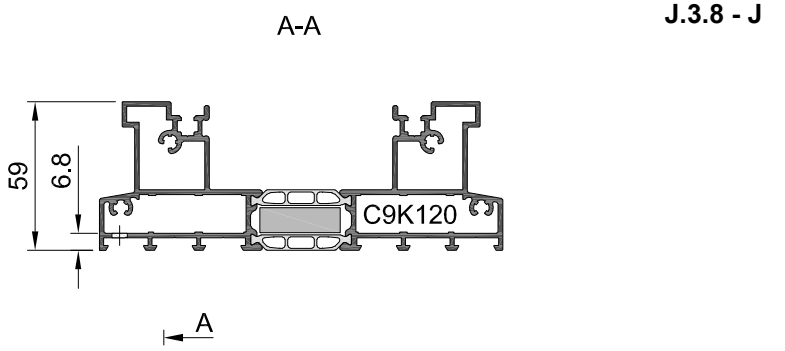

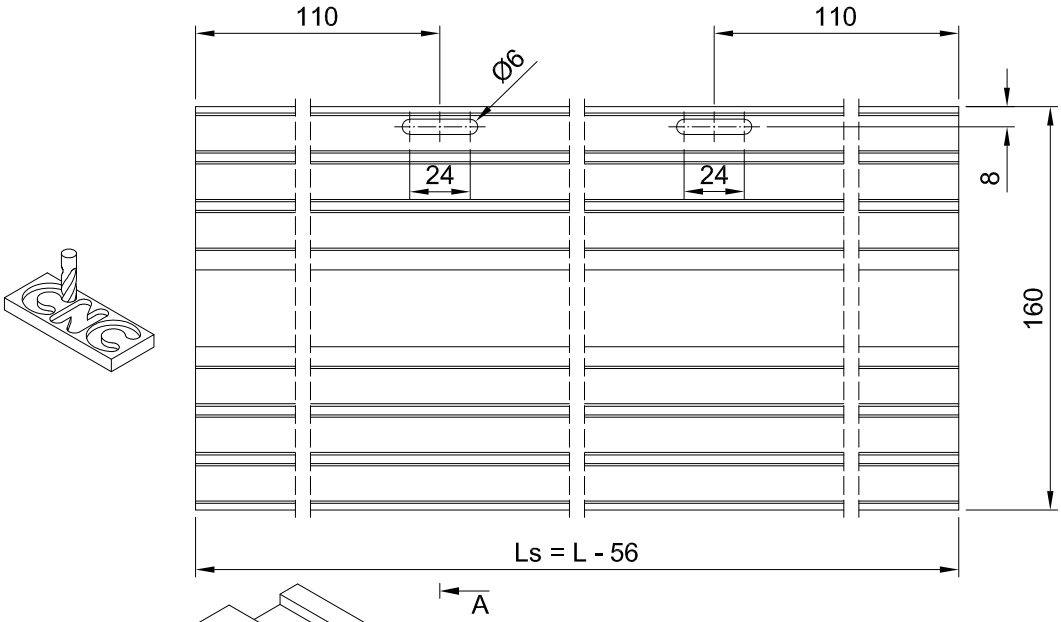

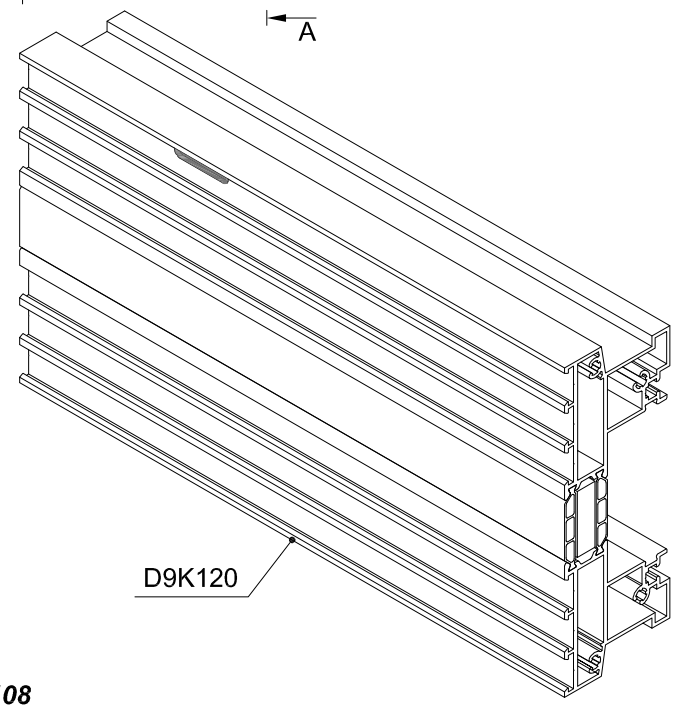

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C9K120 LAVORAZIONE DRENAGGIO - H

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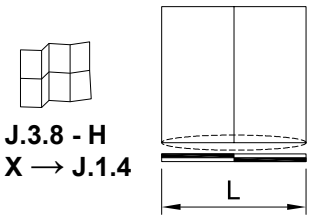

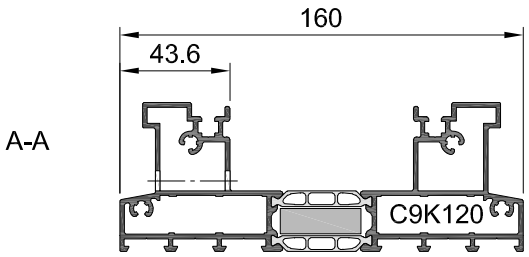

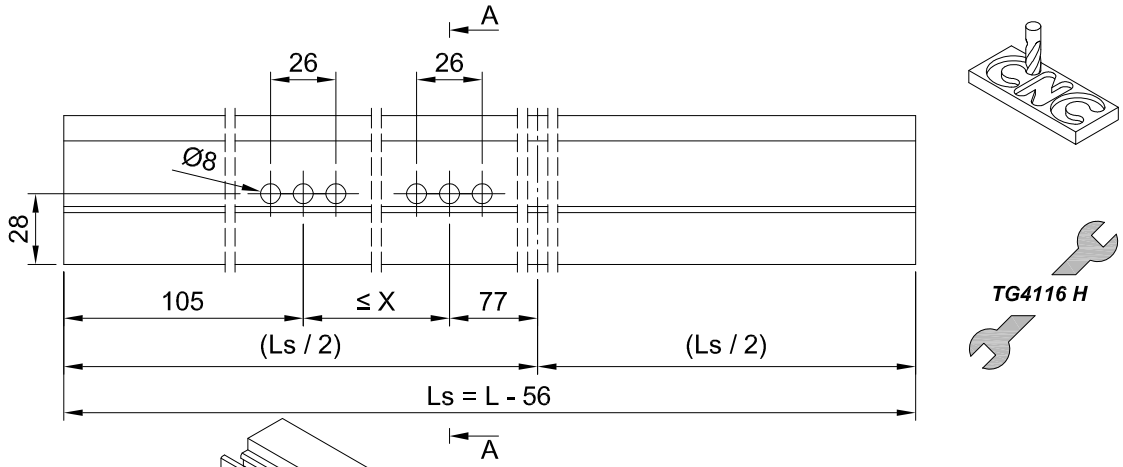

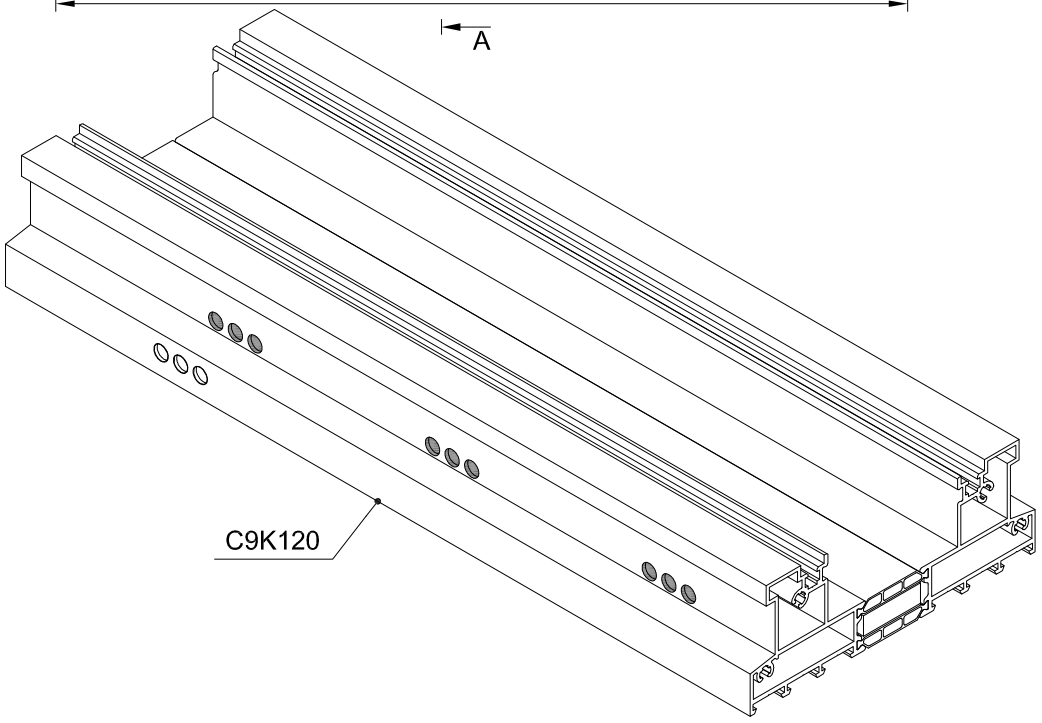

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C9K120 LAVORAZIONE DRENAGGIO - B

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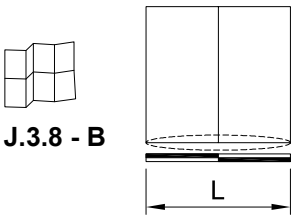

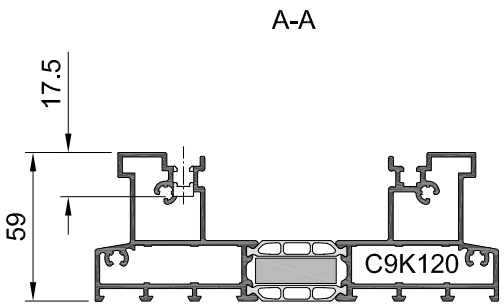

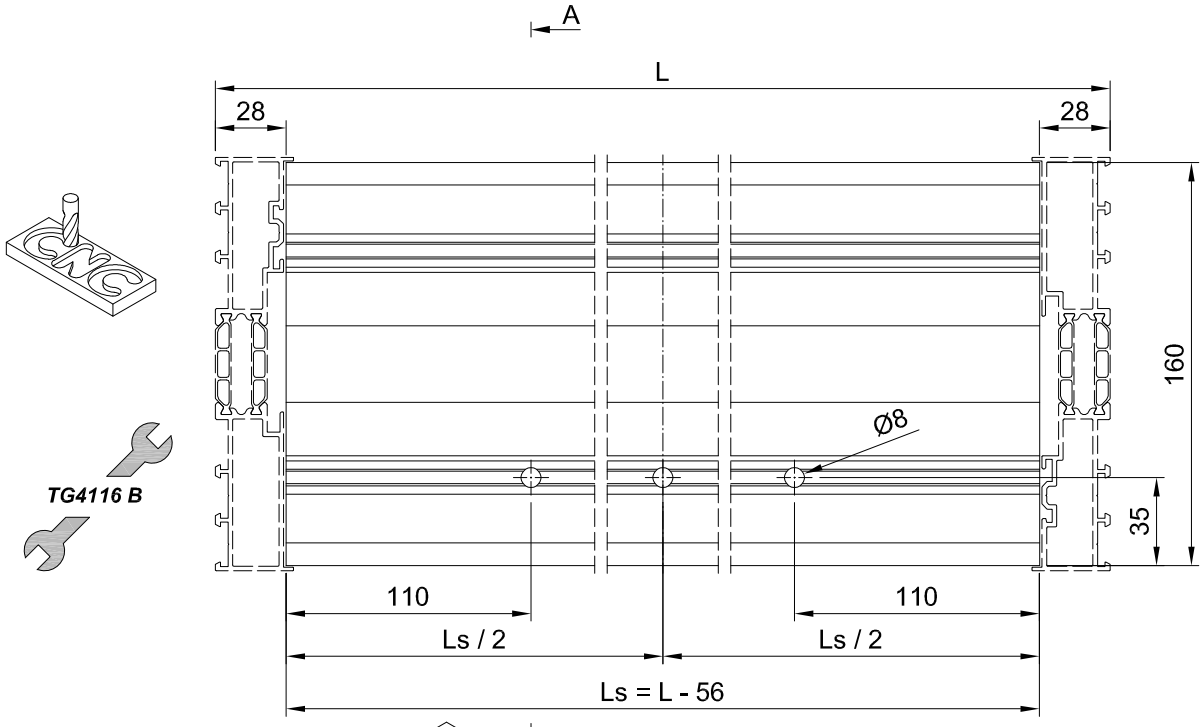

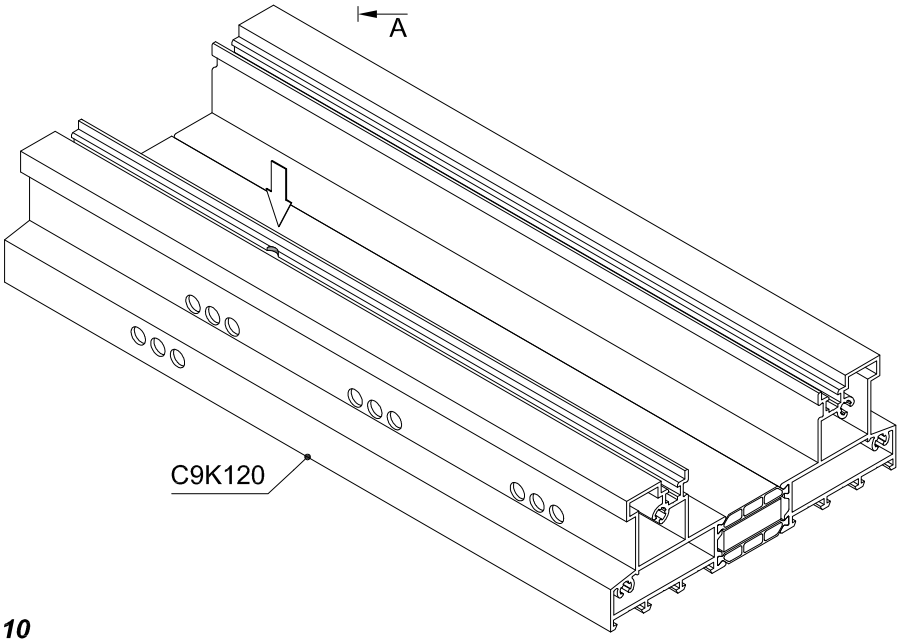

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C9K120 LAVORAZIONE DRENAGGIO - A

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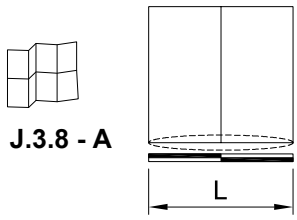

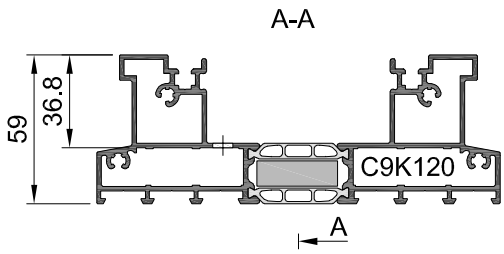

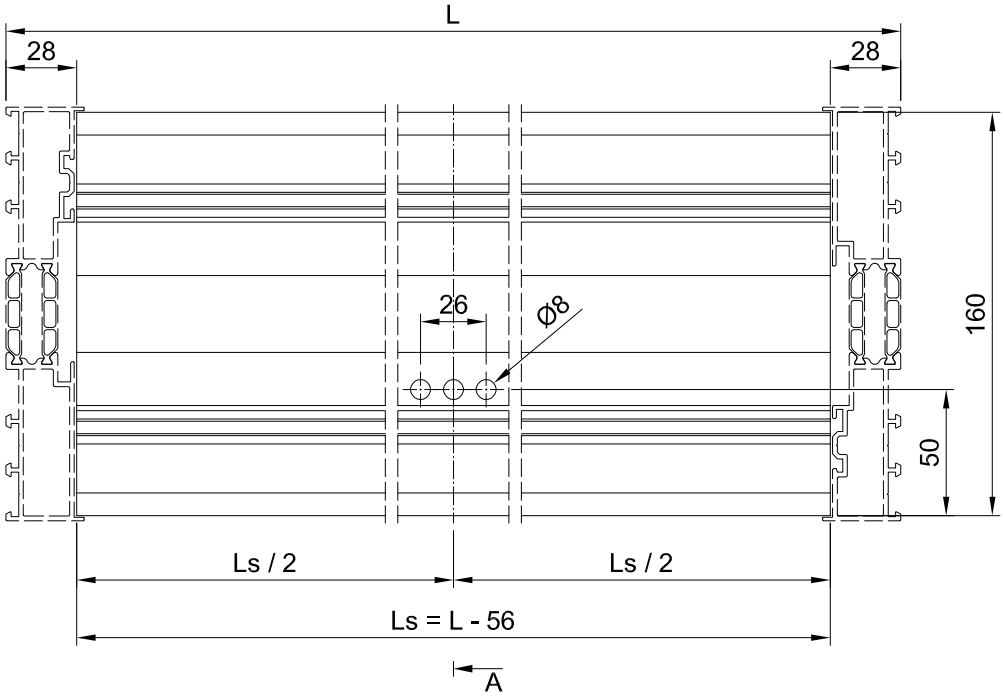

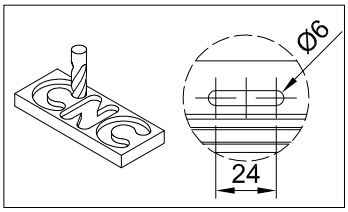

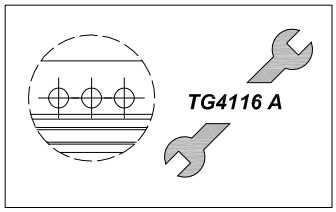

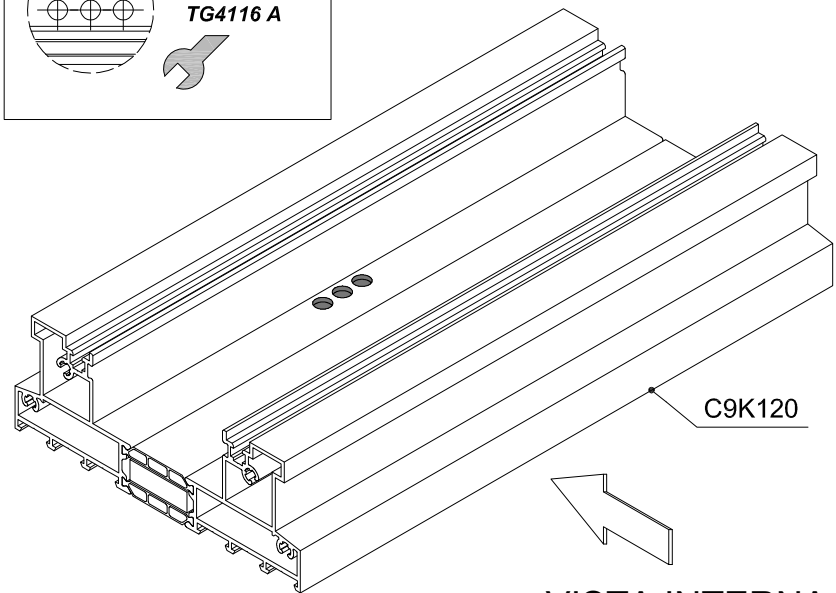

VISTA INTERNA

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C9K120 LAVORAZIONE DRENAGGIO - G

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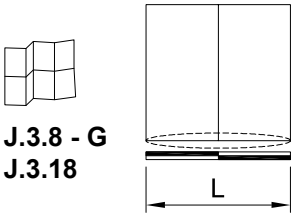

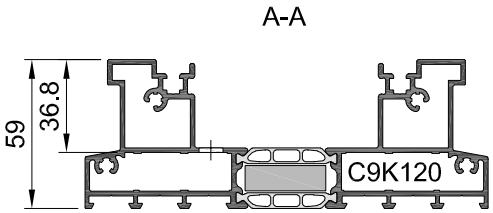

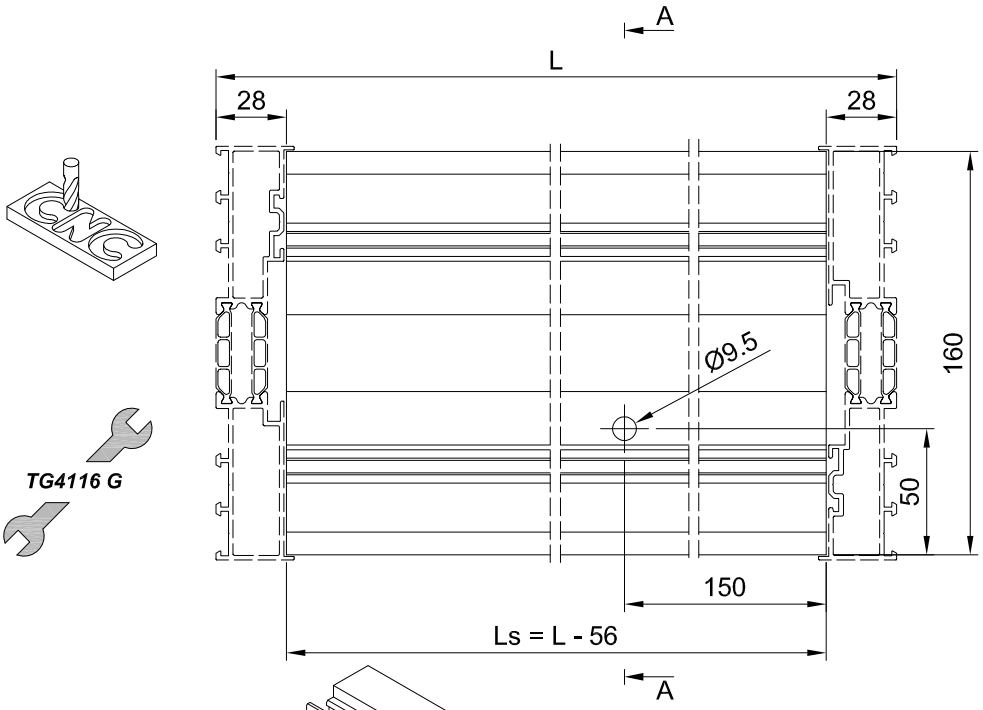

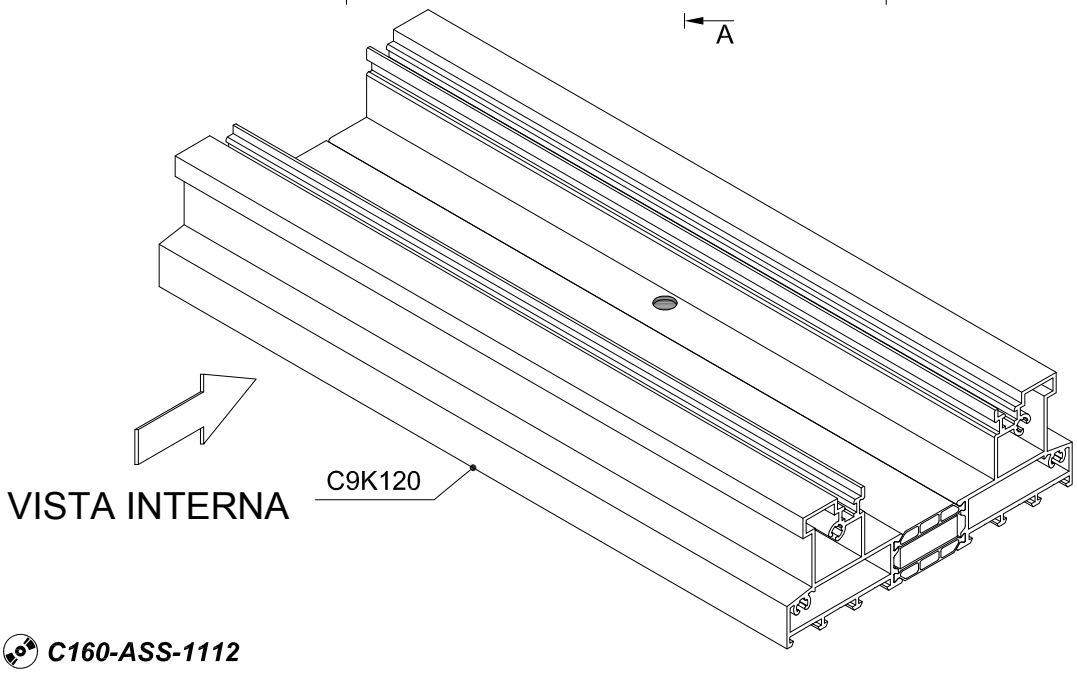

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C9K120 LAVORAZIONE DRENAGGIO - M

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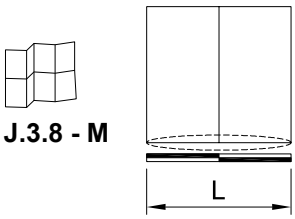

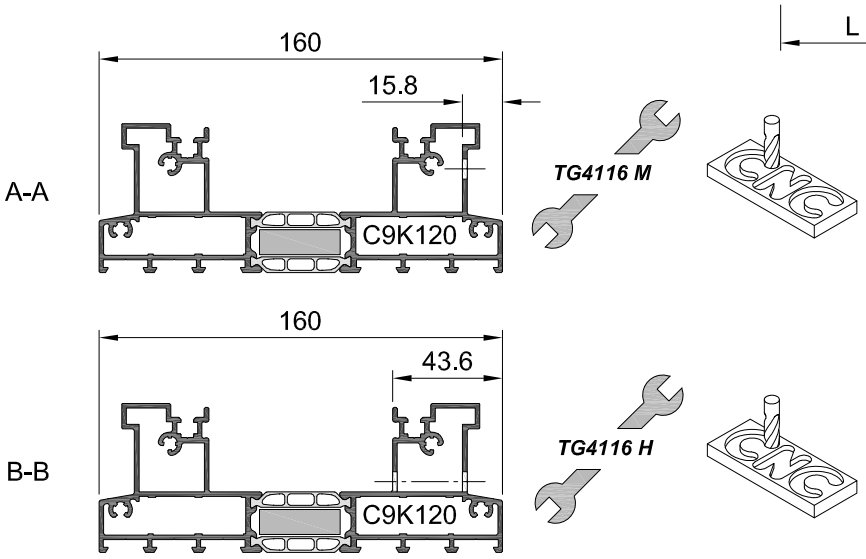

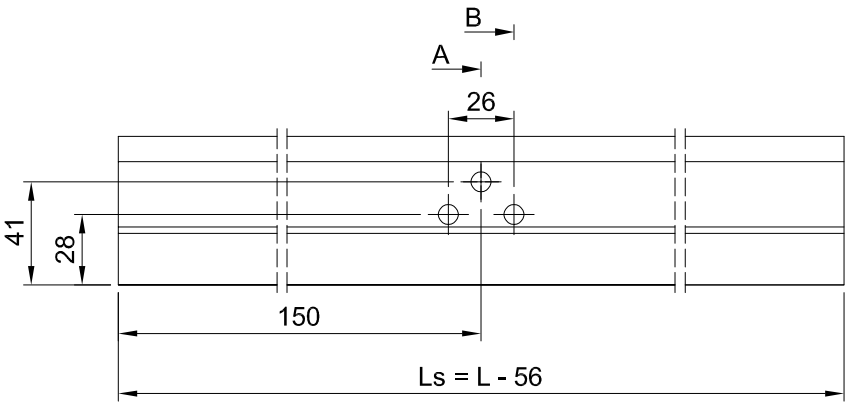

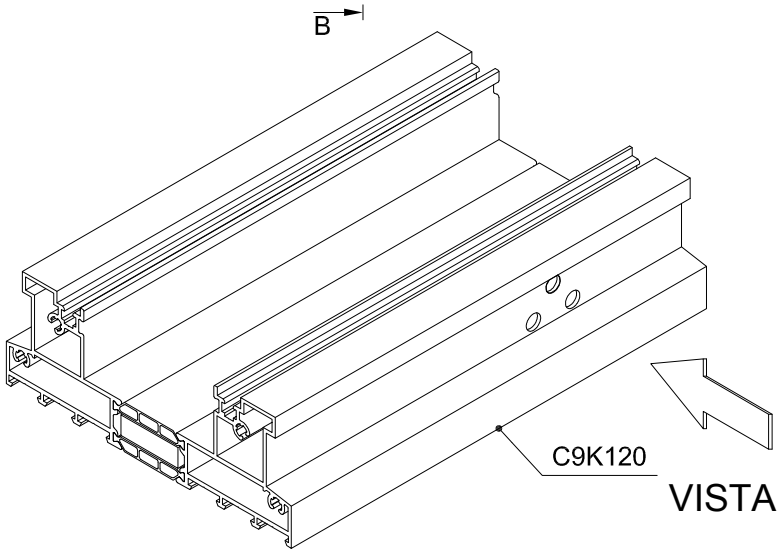

VISTA INTERNA

C160-ASS-1113

KU2028 LAVORAZIONE DRENAGGIO - K1

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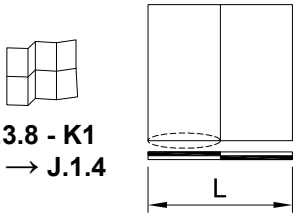

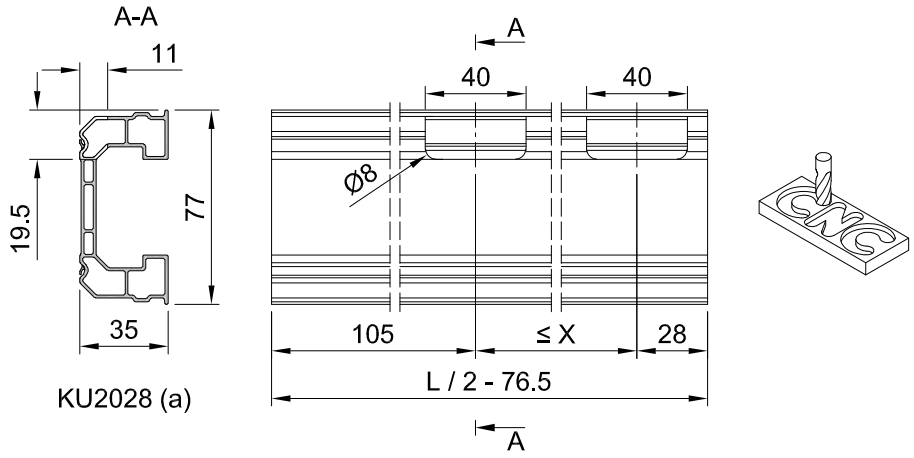

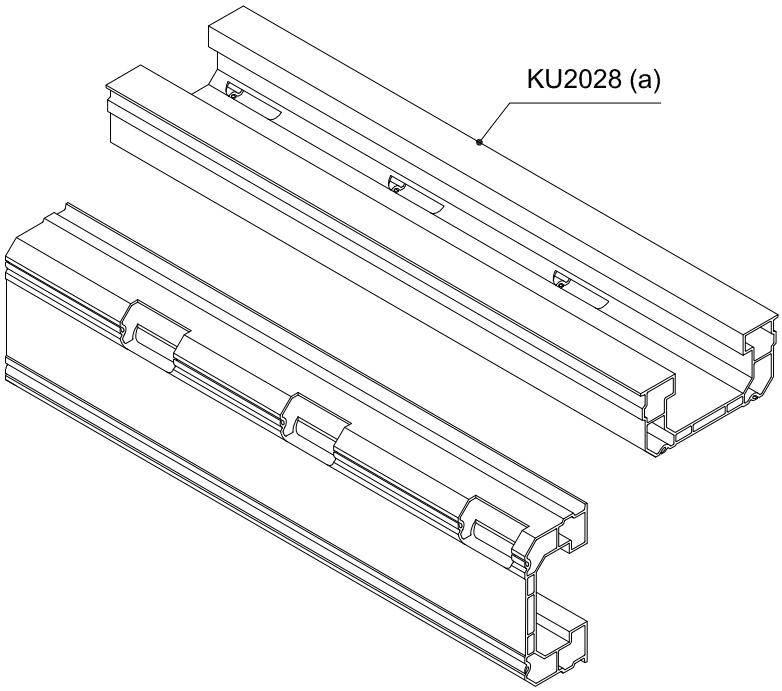

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KU2028 LAVORAZIONE DRENAGGIO - K2

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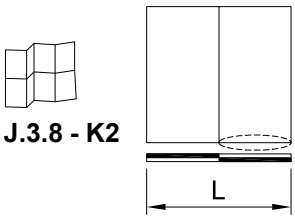

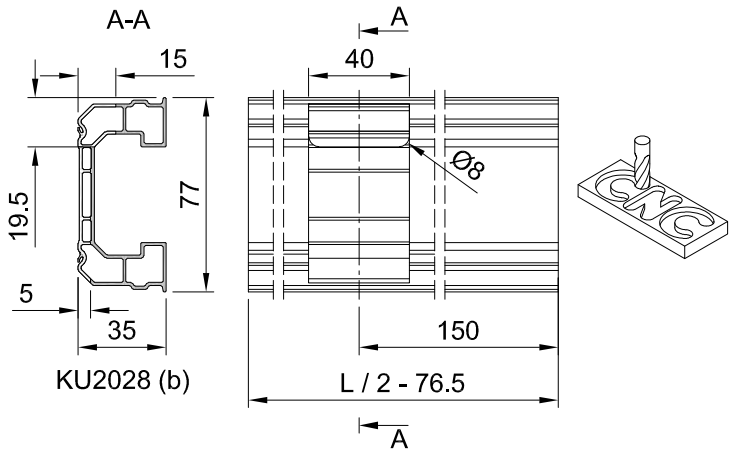

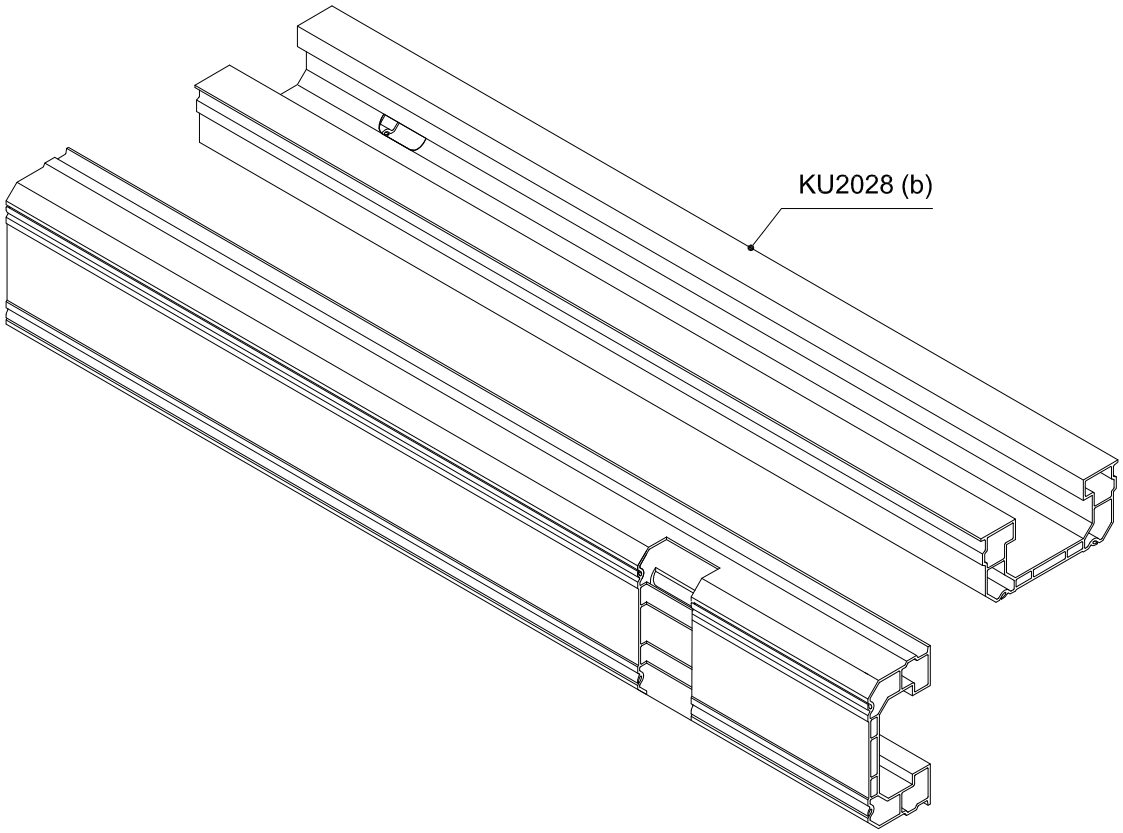

C160-ASS-1115

ASSEMBLAGGIO VS0107 E KU2028 SU C9K020 PROFILATO INFERIORE C9K120

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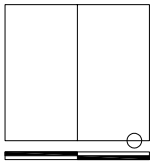
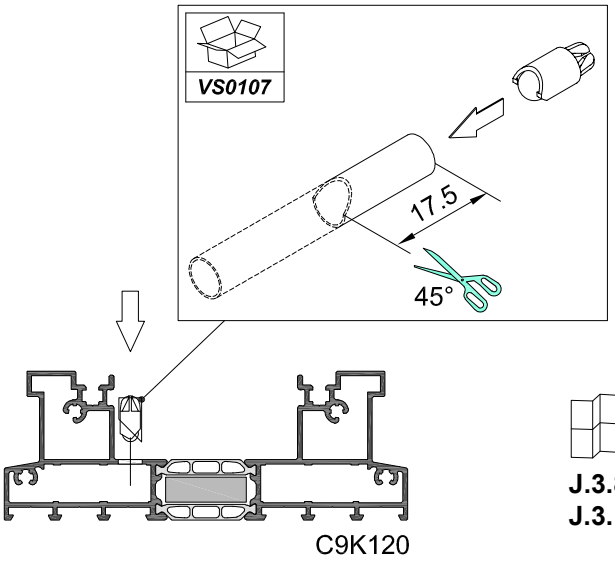
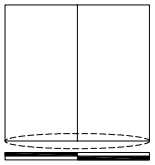
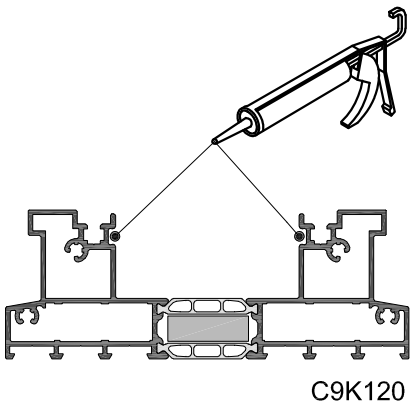
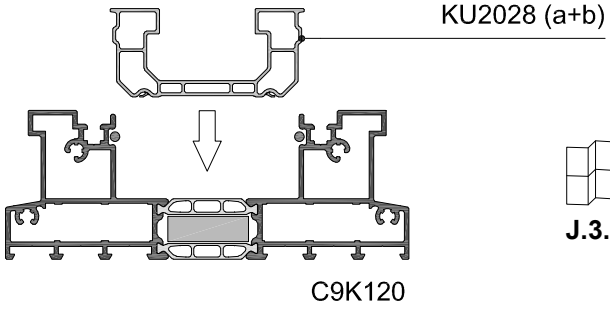




J.3.8 - G
J.3.14







J.3.8

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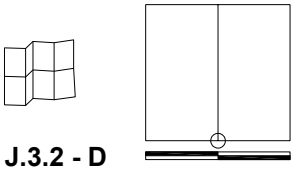
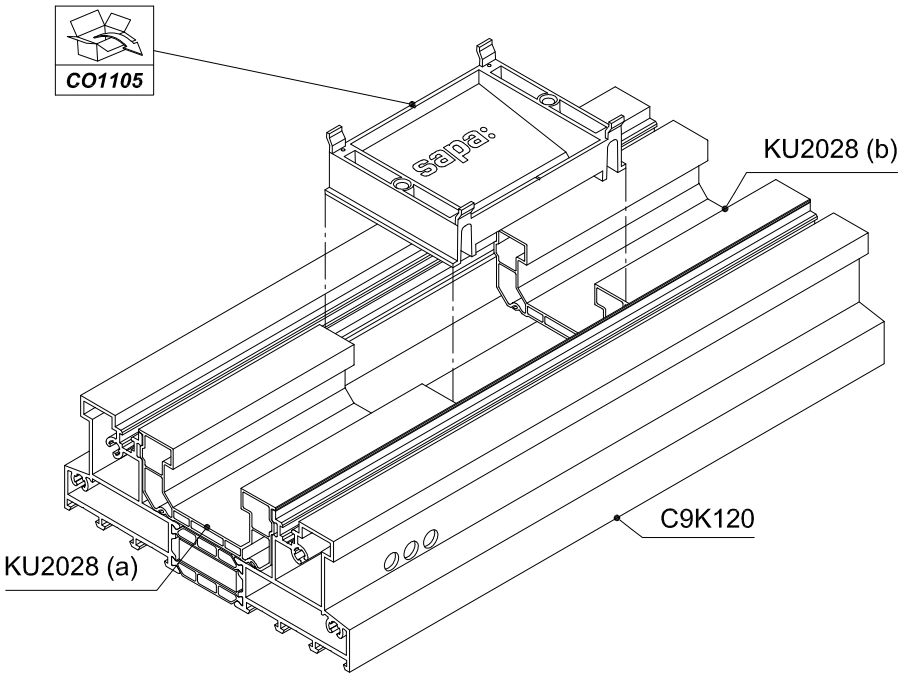
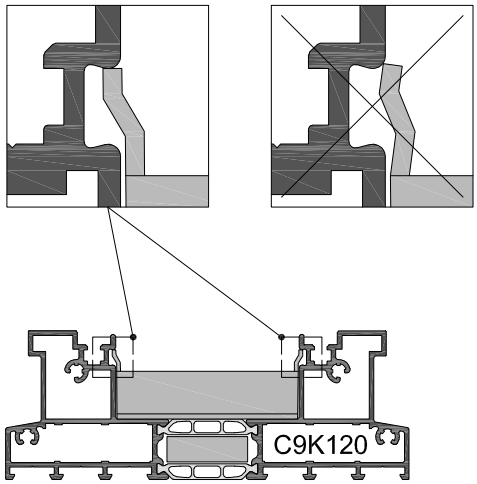
ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE C9K120

1 / 2



J.3.2 - D
J.3.37

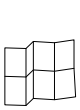




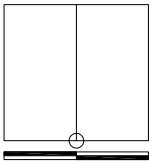
C160-ASS-1117L

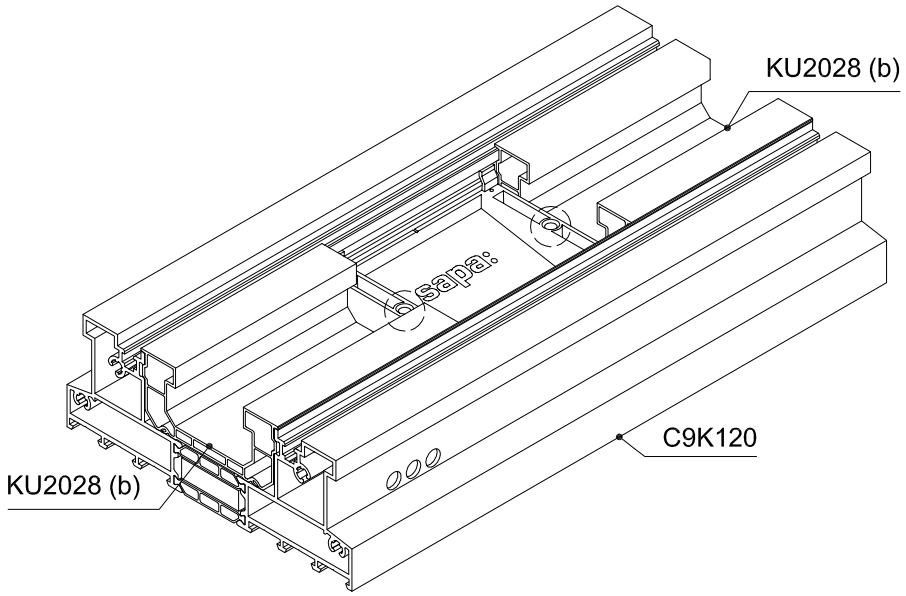
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K120

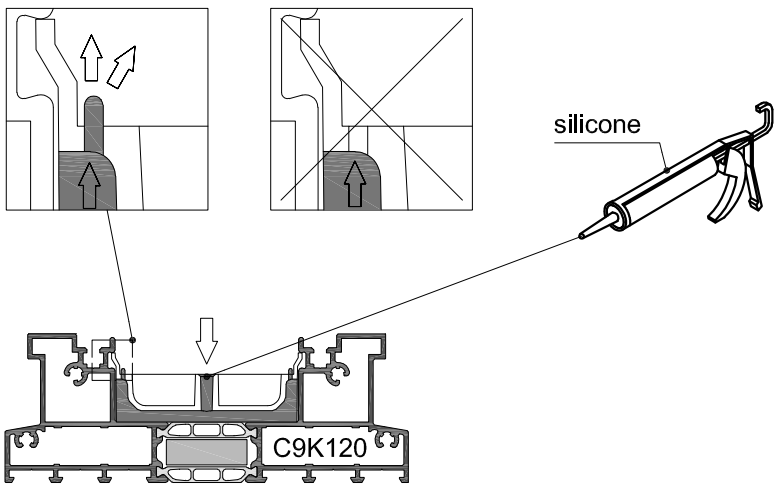
2 / 2



J.3.2 - D
J.3.37

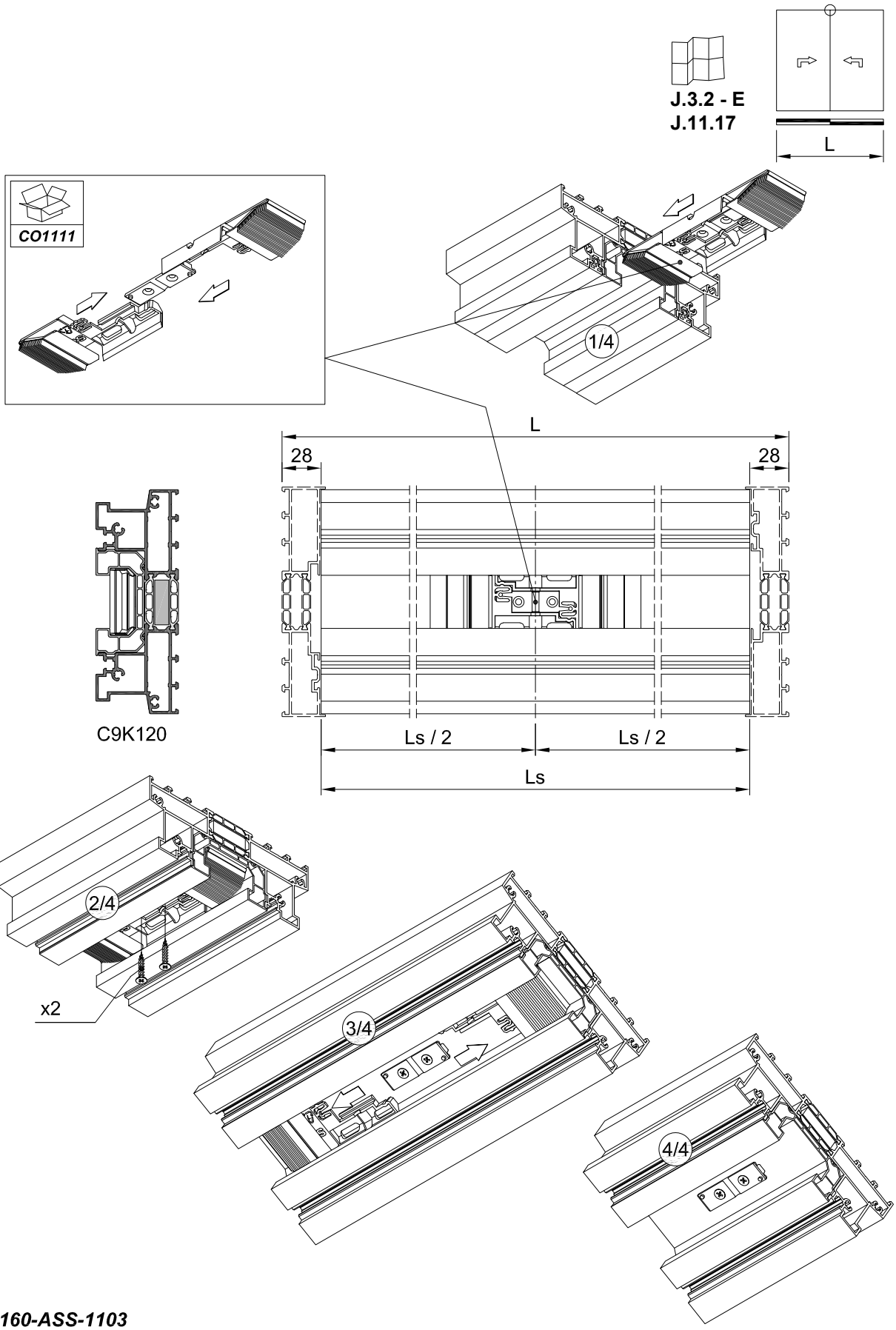






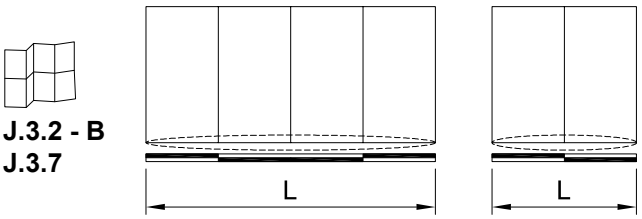
C160-ASS-1118

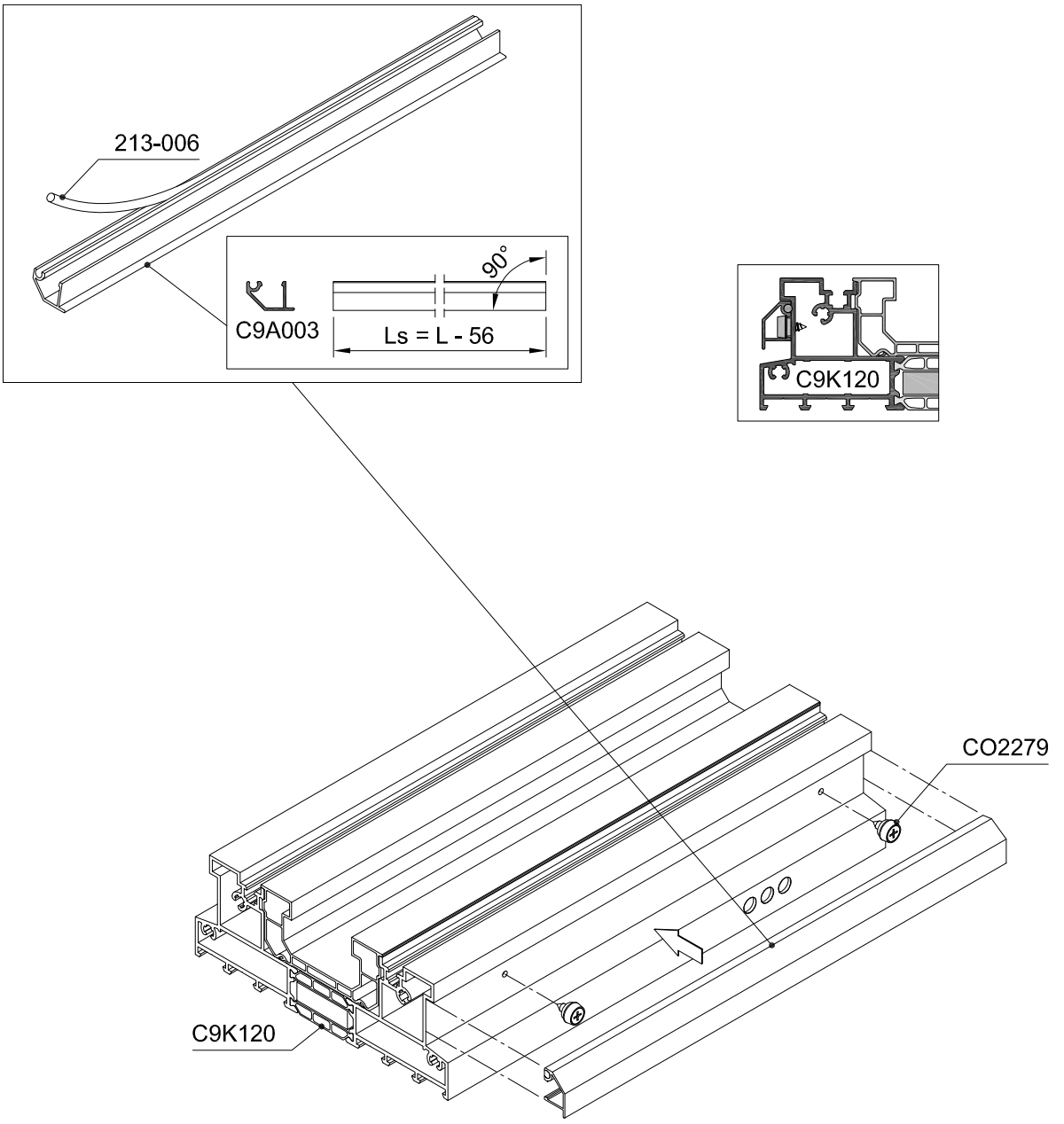
ASSEMBLAGGIO TAPPO CENTRALE CO1111 PROFILATO SUPERIORE C9K120



C160-ASS-1103

ASSEMBLAGGIO CAPPETTA DI DRENAGGIO C9A003





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OPERAZIONI C9A004

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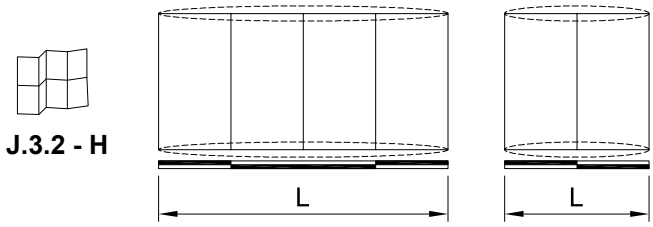

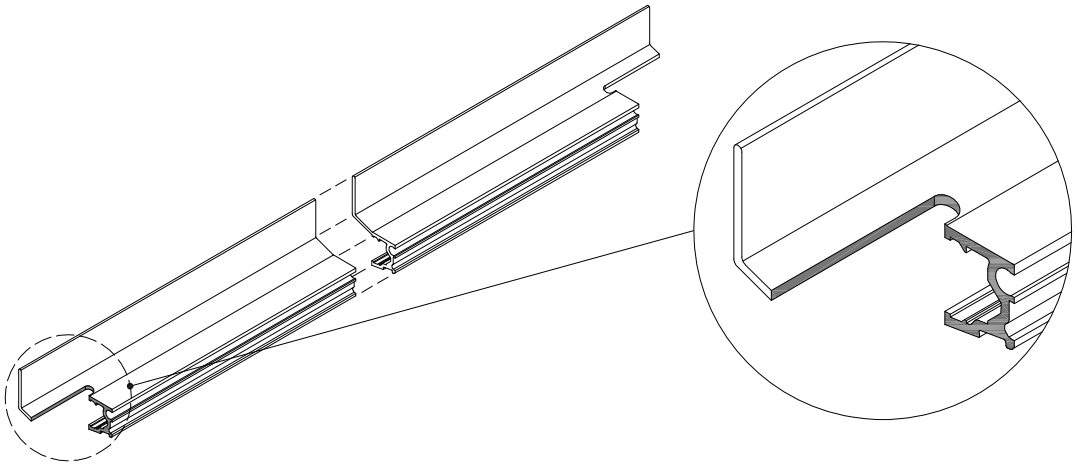

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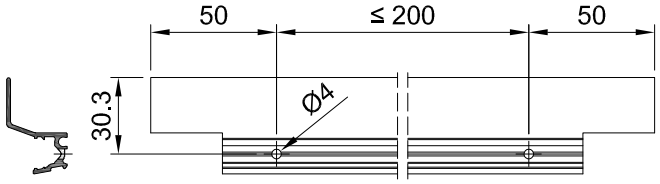

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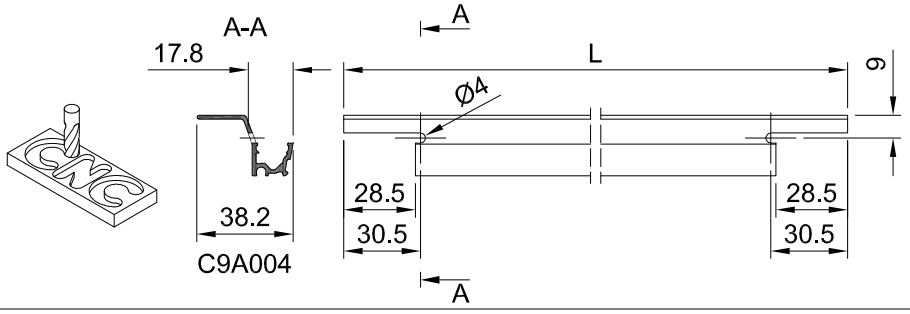

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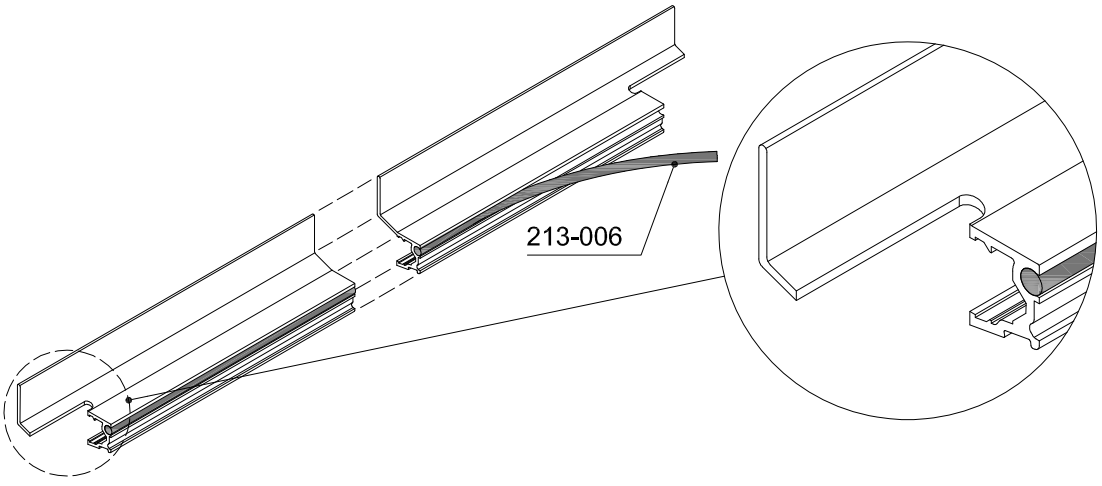

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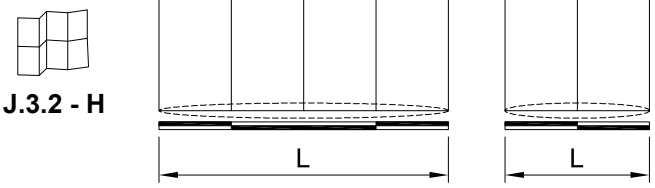
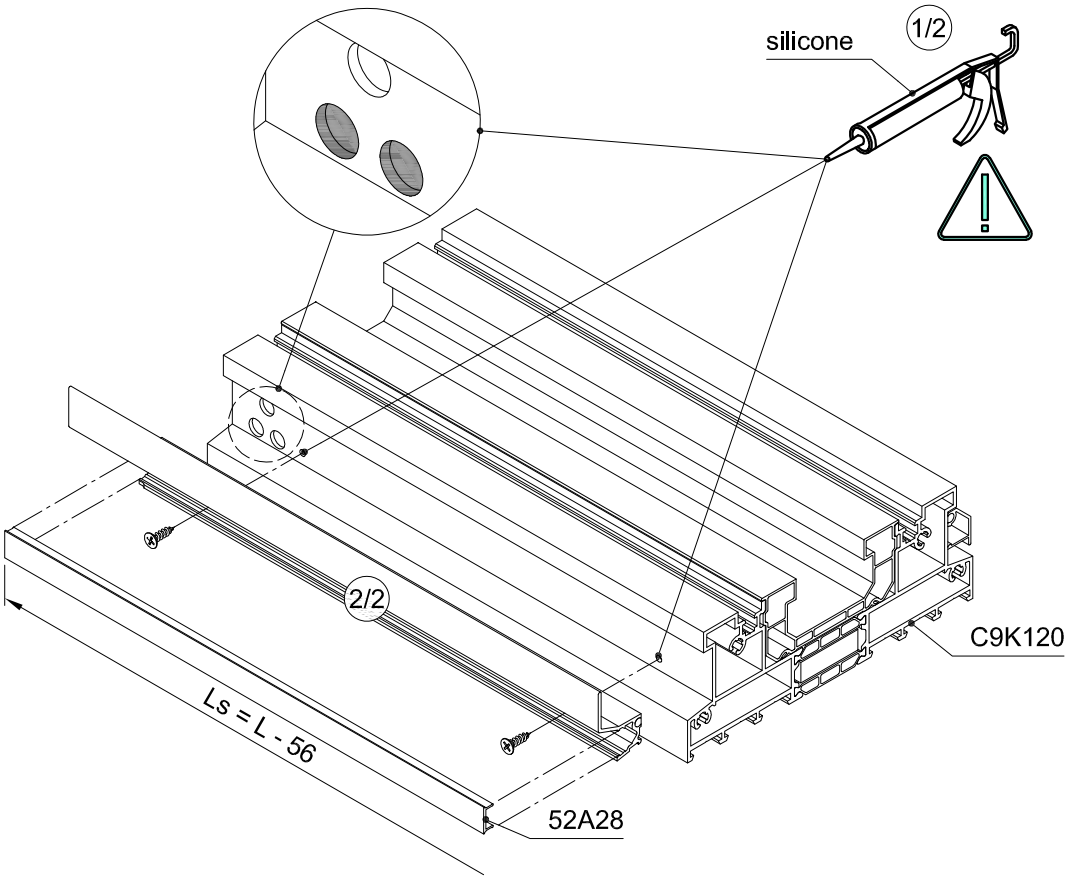
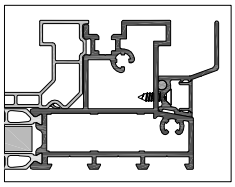
ASSEMBLAGGIO C9A004

2 / 2







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ASSEMBLAGGIO CO0132 E VS9957 SU C9K121

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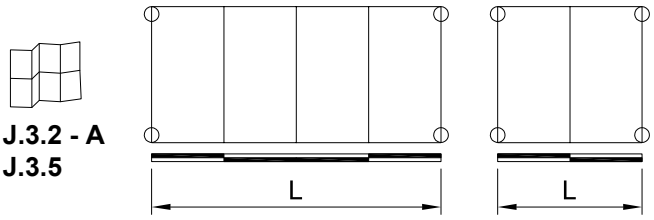
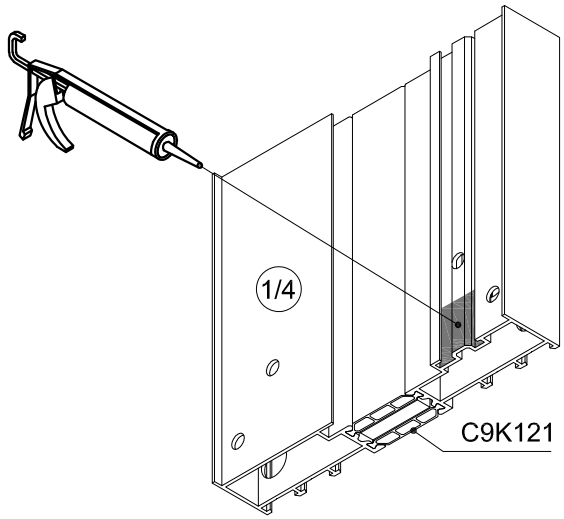
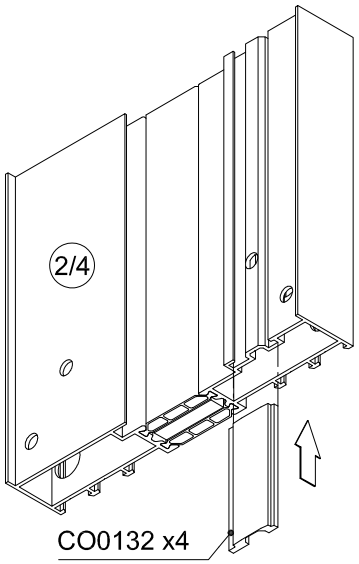
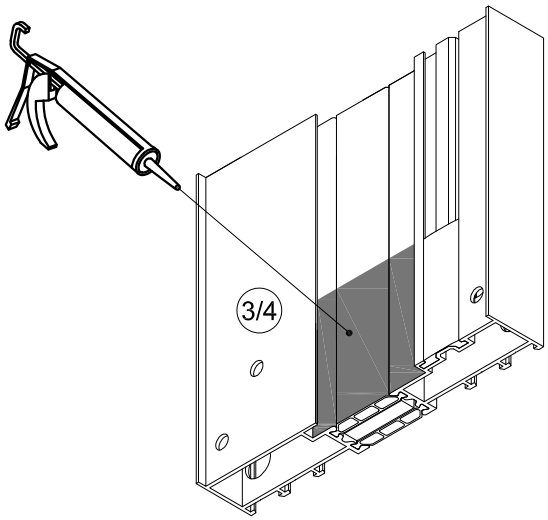
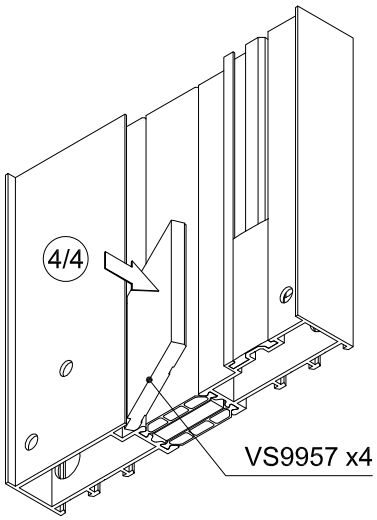






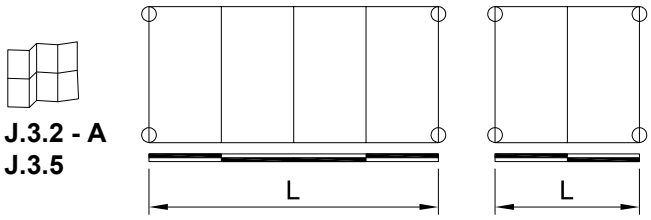


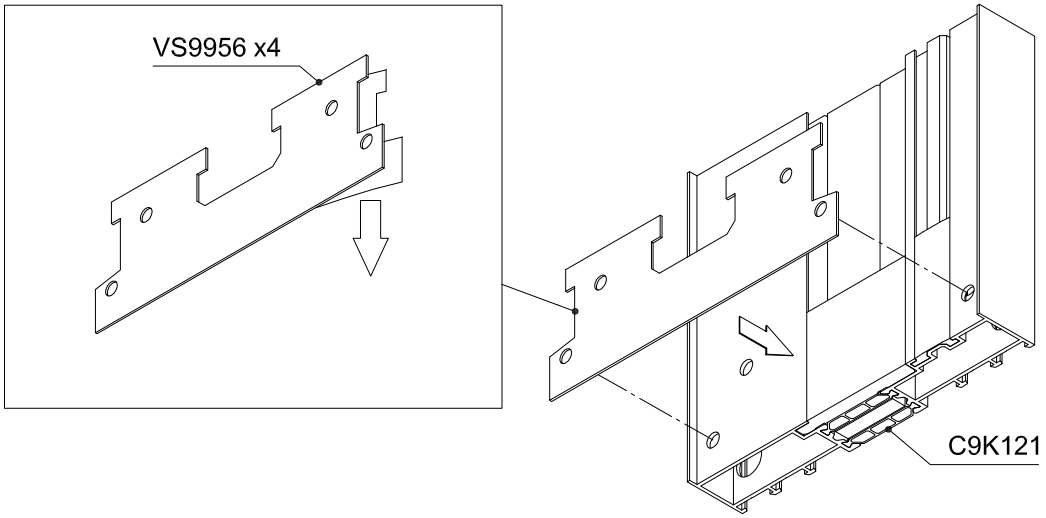


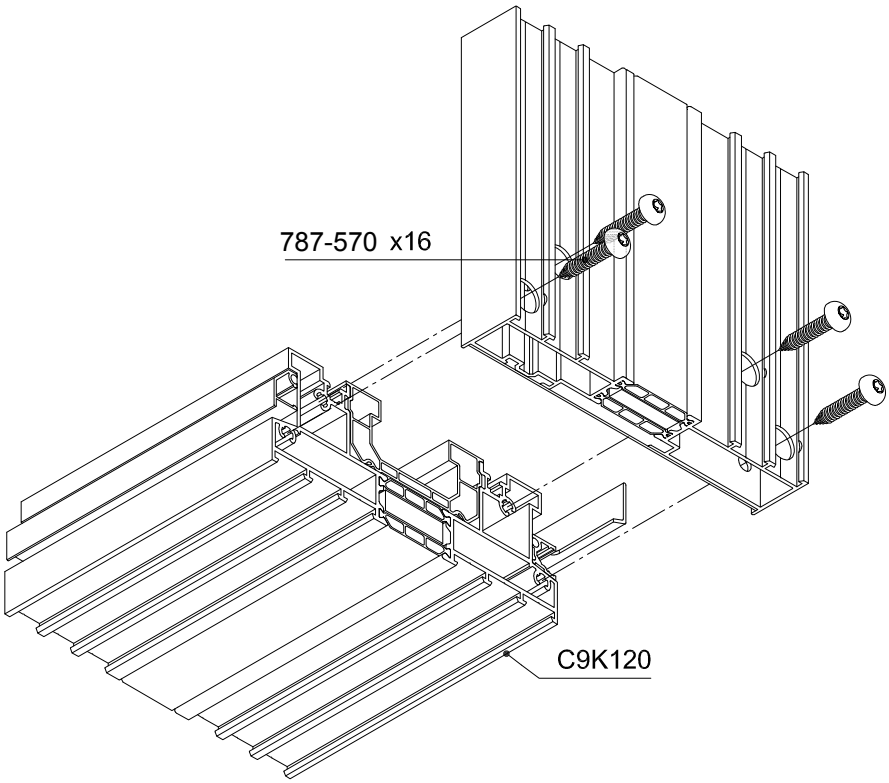
C160-ASS-1123

ASSEMBLAGGIO VS9999 SU C9K121 E ASSEMBLAGGIO TELAIO

2 / 3







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SIGILLATURA C9A004

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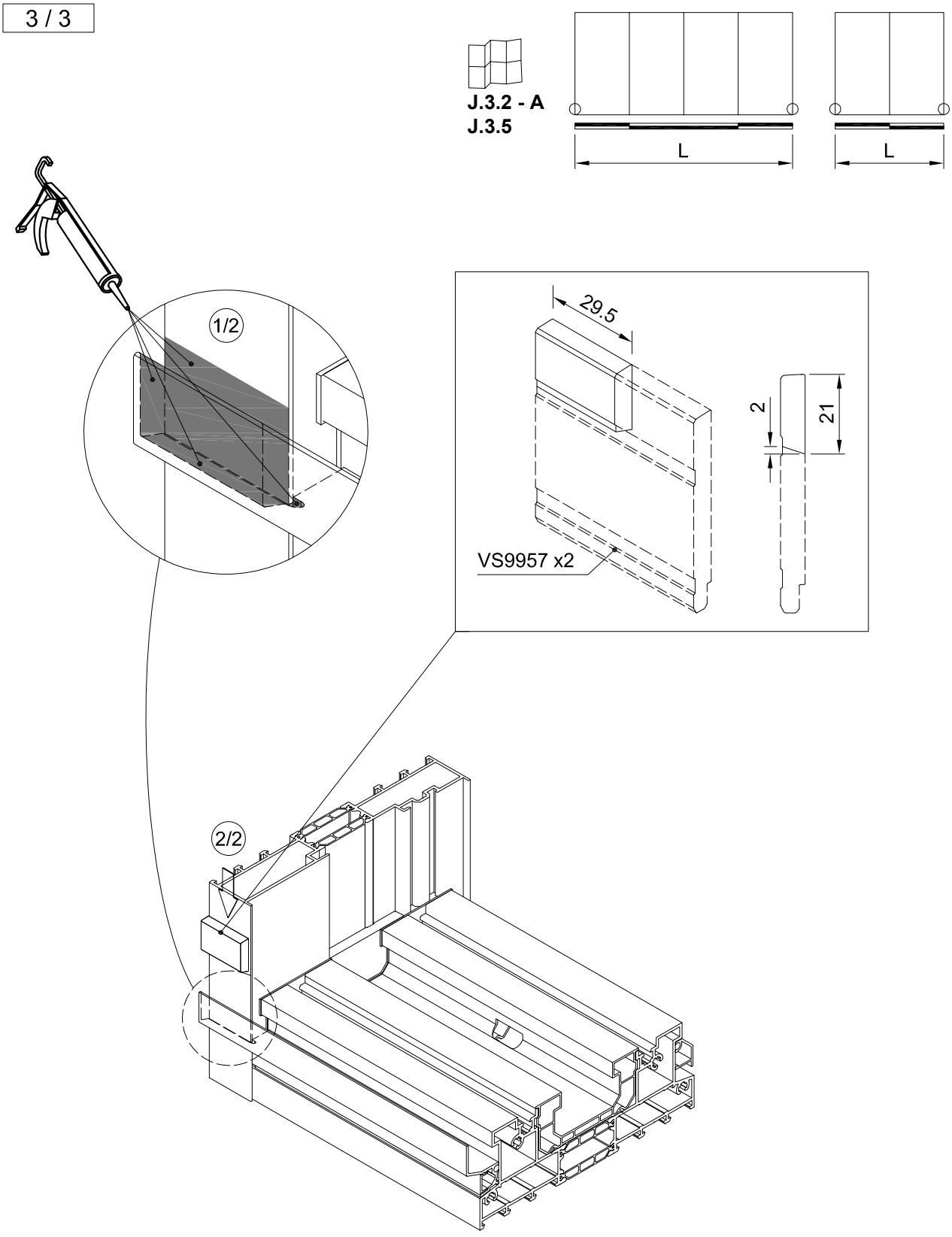
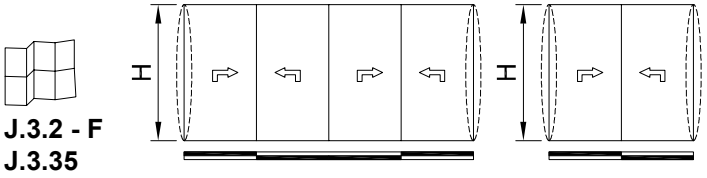
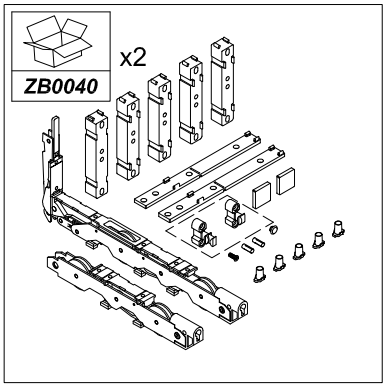
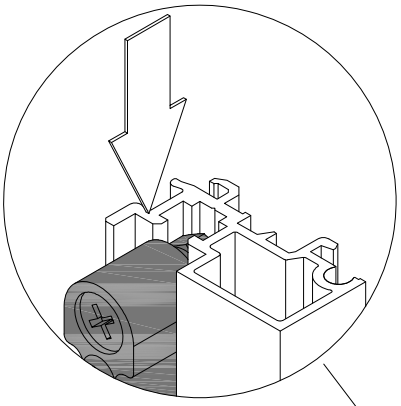


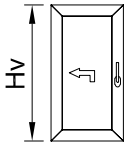
C160-ASS-1125

ASSEMBLAGGIO PUNTI DI CHIUSURA (ZB0034/ZB0035/ZB0036)

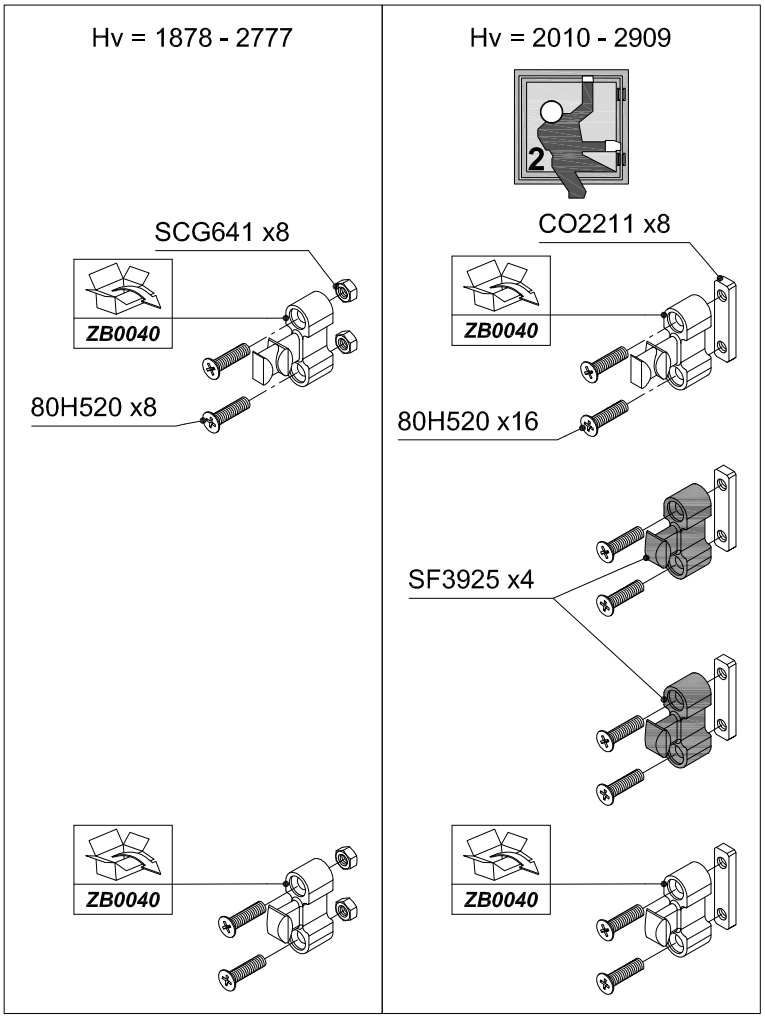


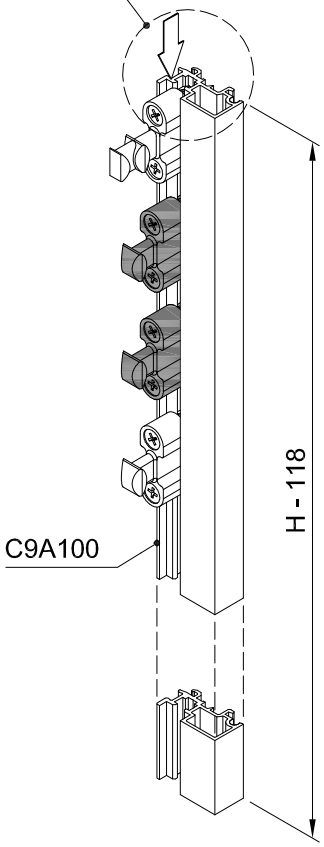






Hv = H - 100





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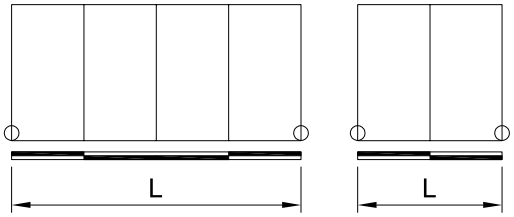
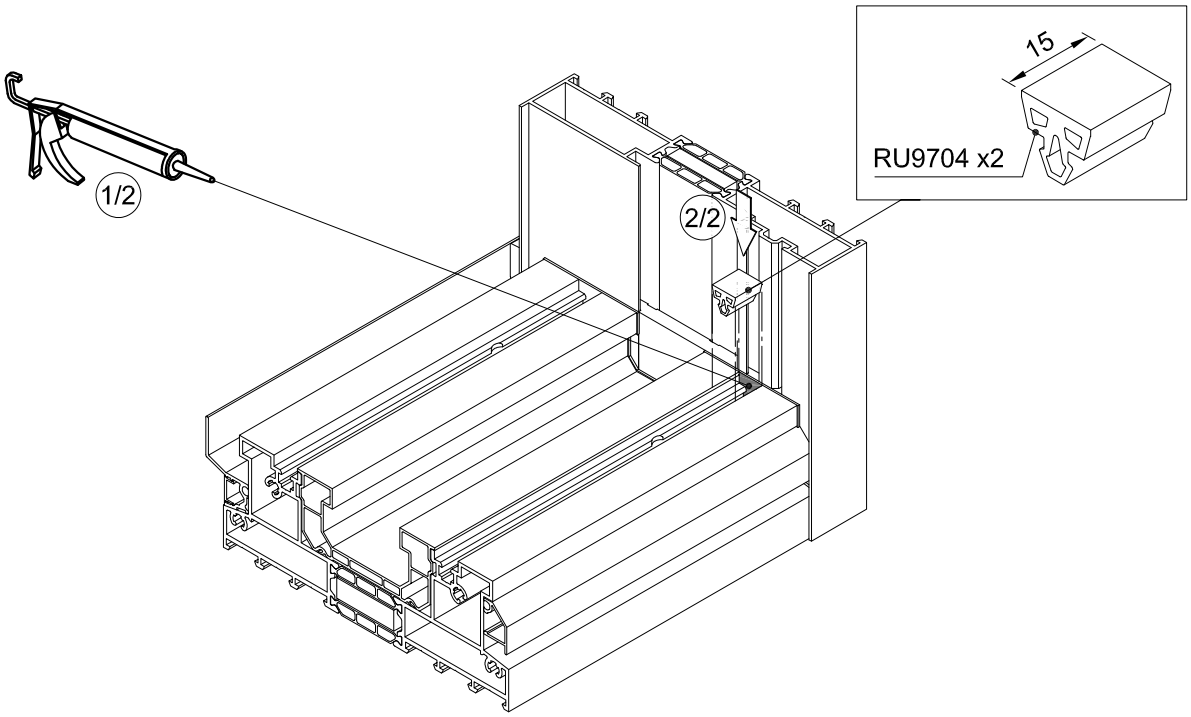
ASSEMBLAGGIO RU9704

1 / 3

J.3.2 - G





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ASSEMBLAGGIO C9A100

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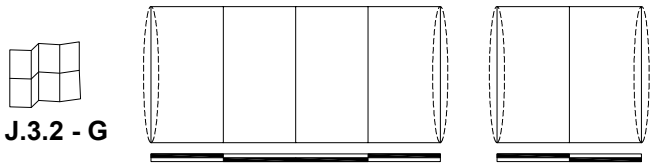

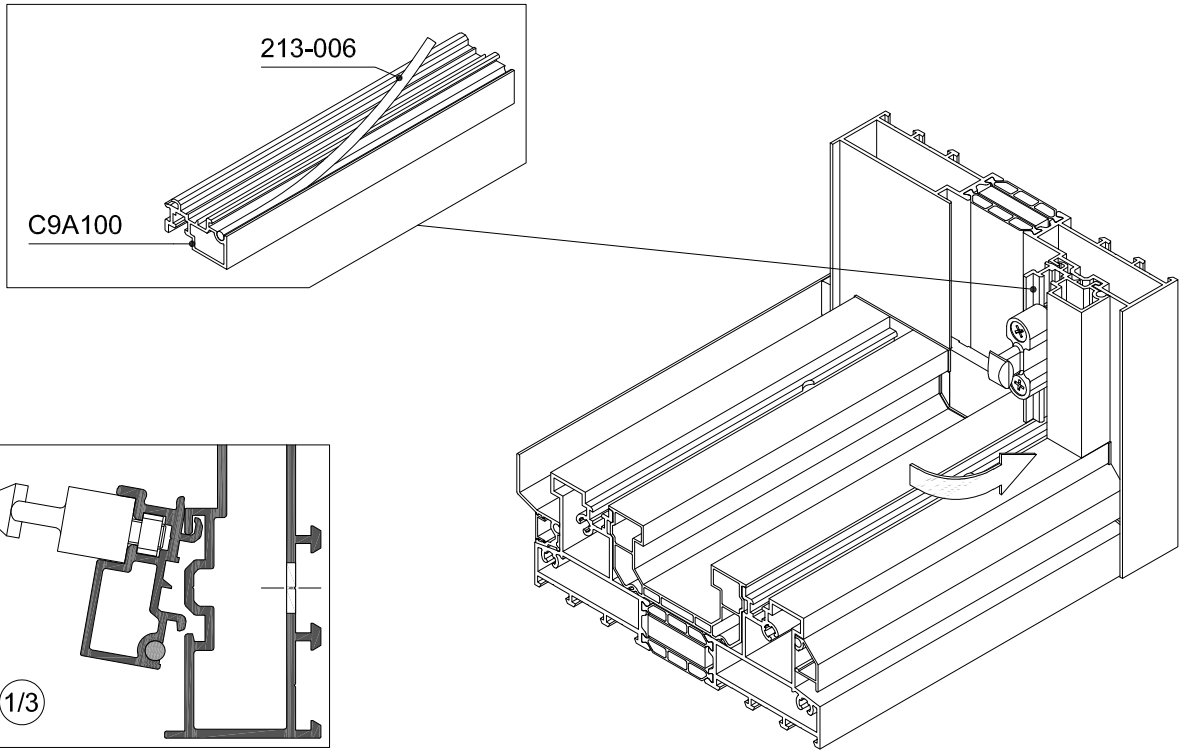

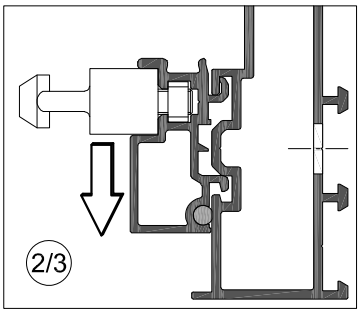

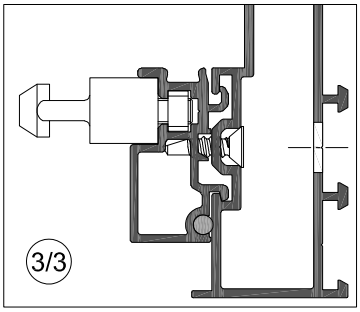

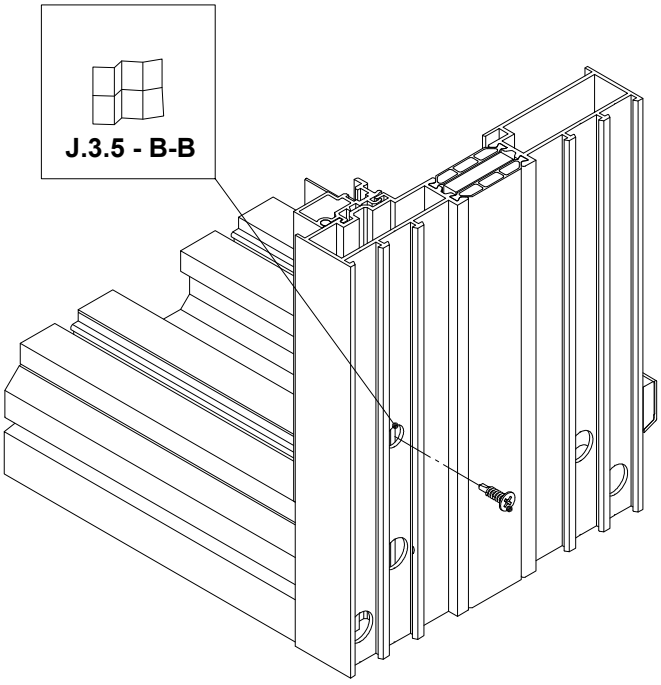

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ASSEMBLAGGIO KU2035

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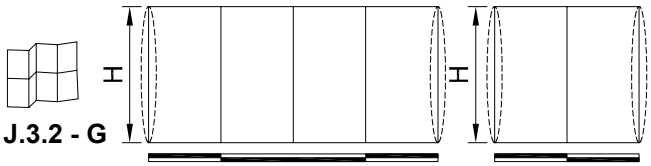

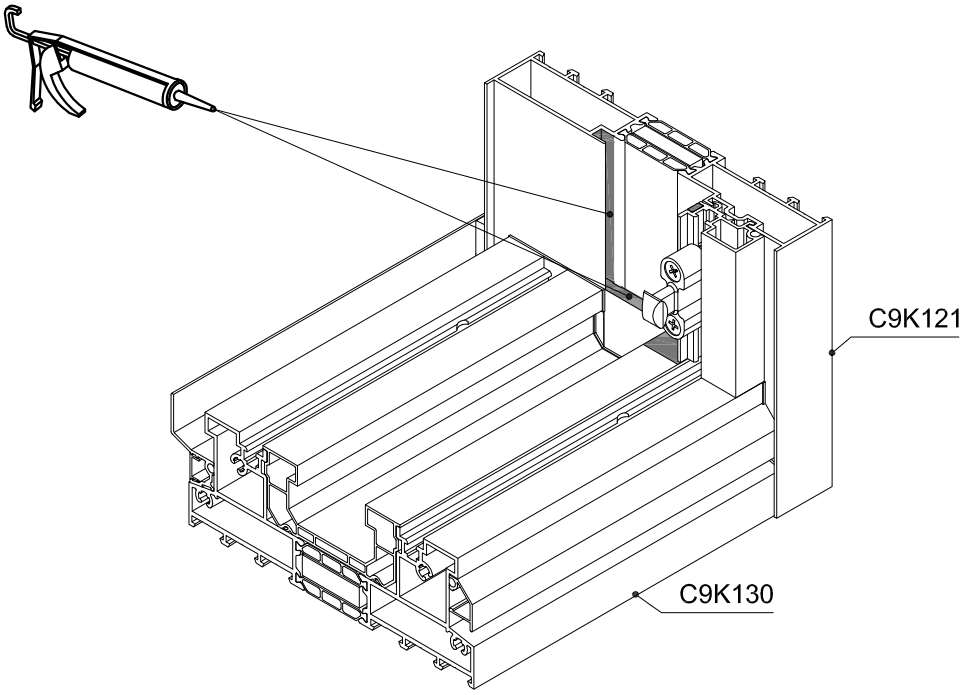

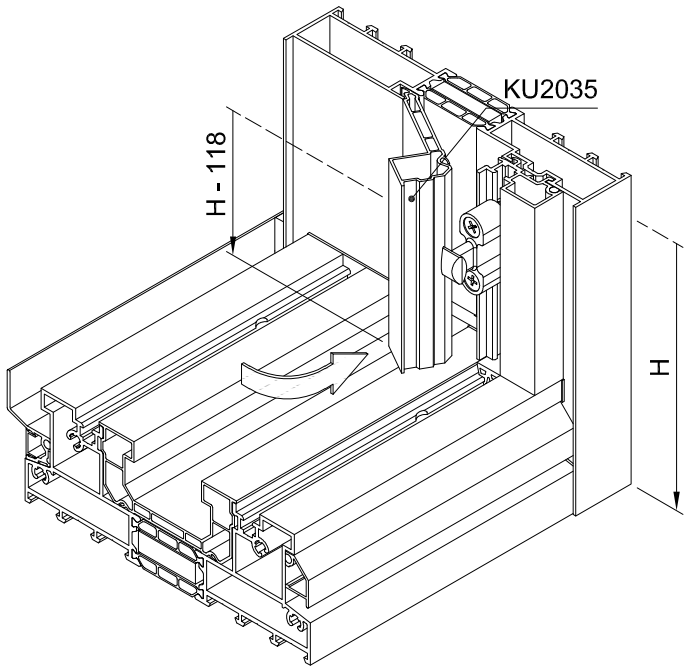

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ASSEMBLAGGIO CO1103

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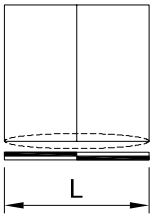

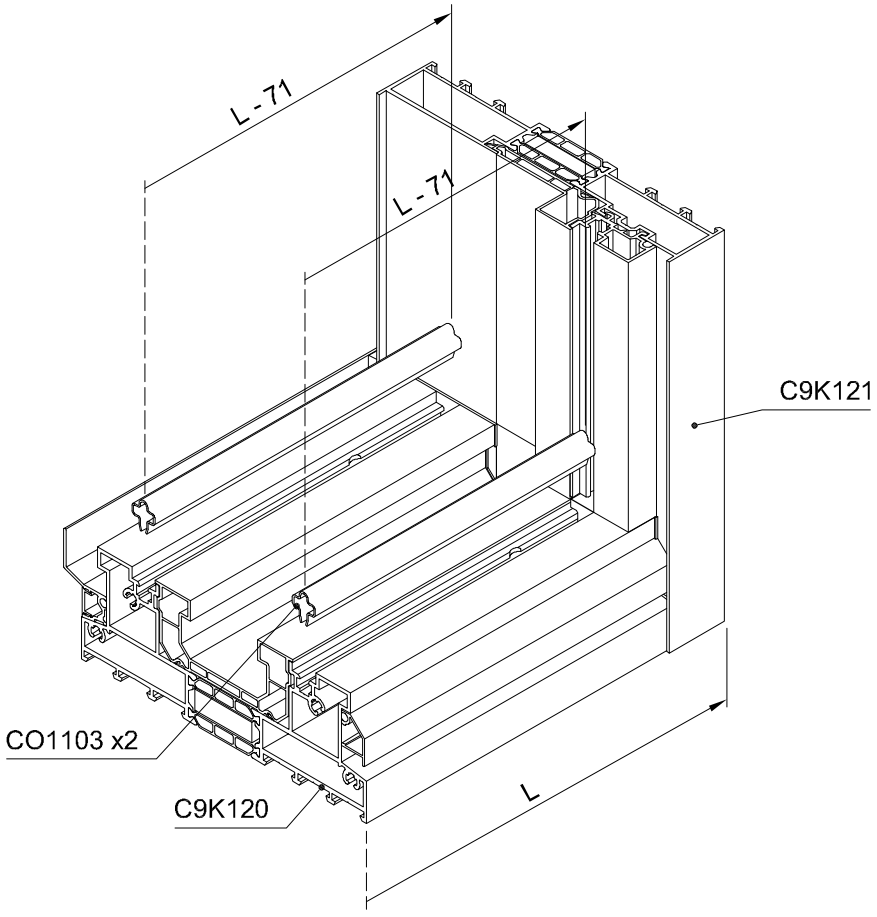

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ASSEMBLAGGIO CO1103 CON 1 ANTA FUNZIONALE

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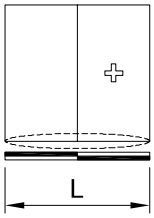

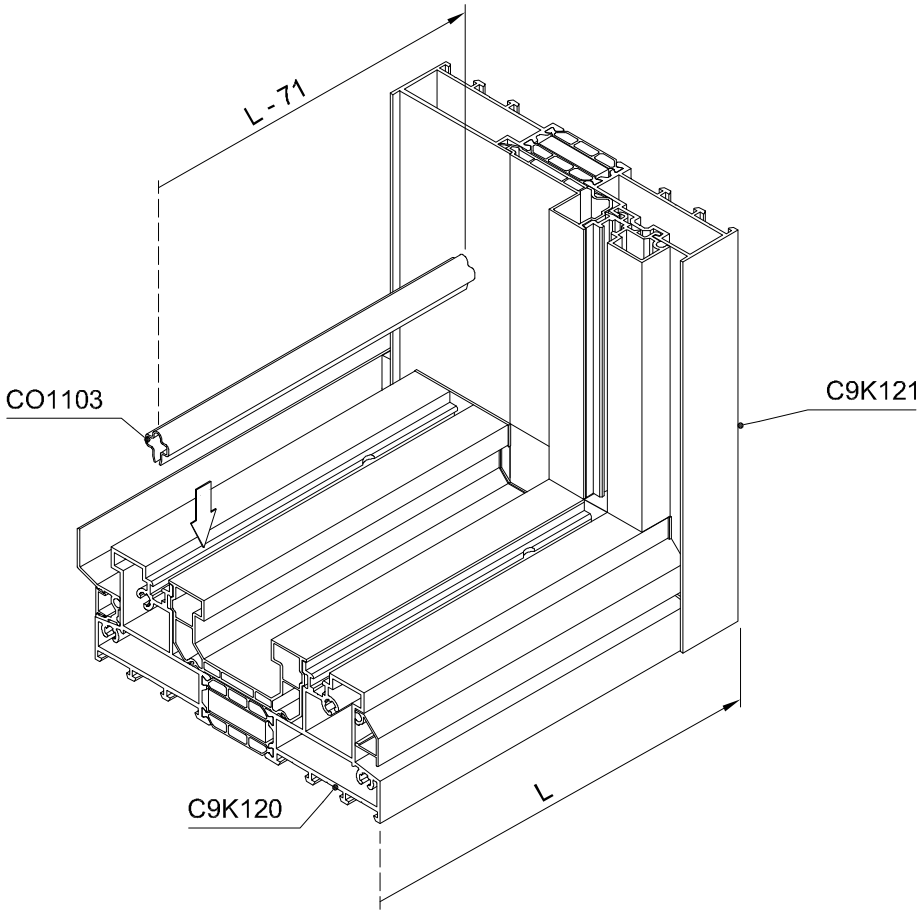

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ASSEMBLAGGIO CO1103 E ZB0038 PER SCHEMA 4 ANTE

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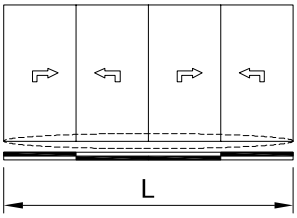

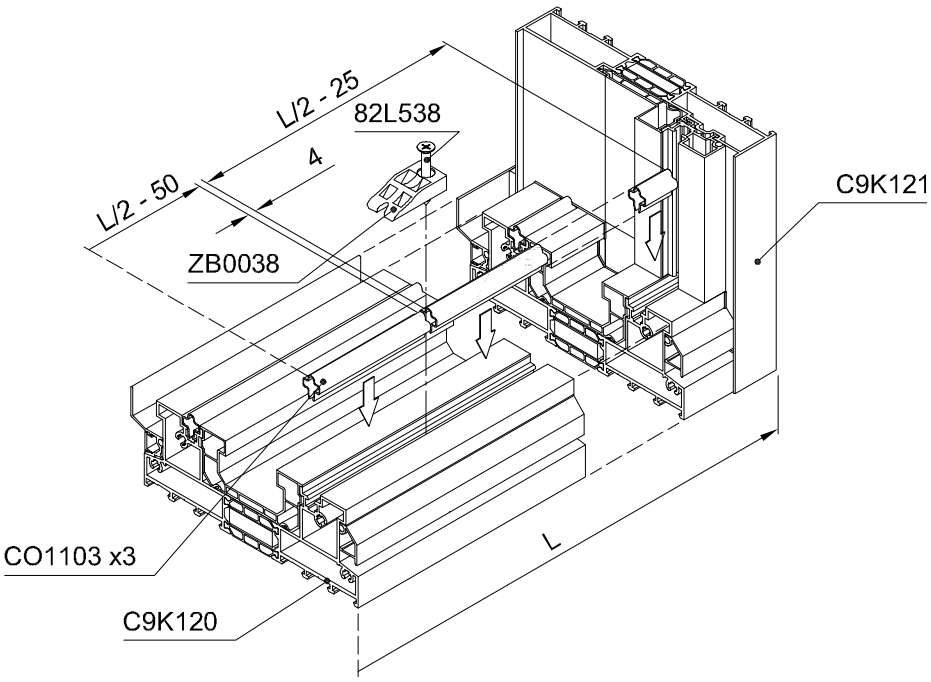

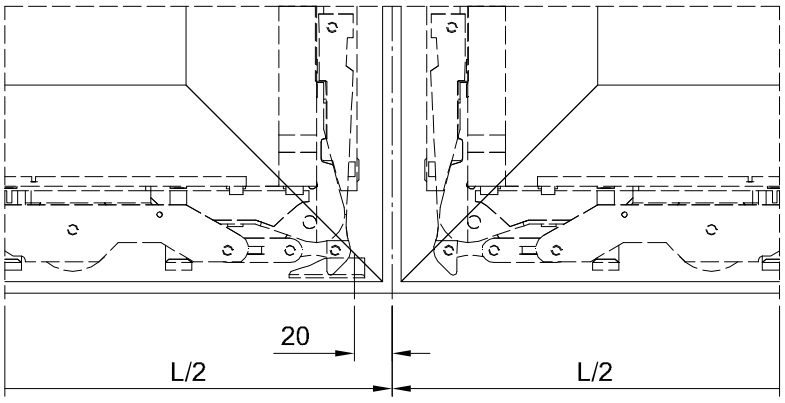

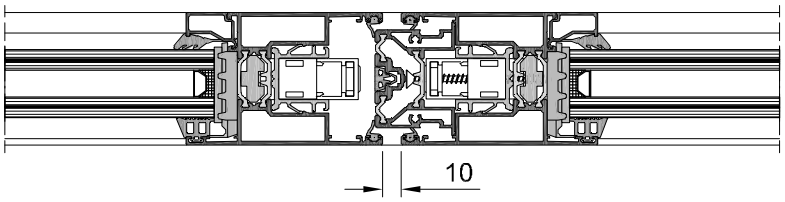

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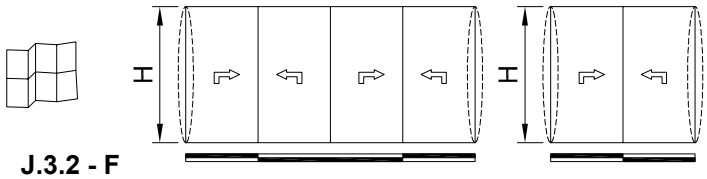
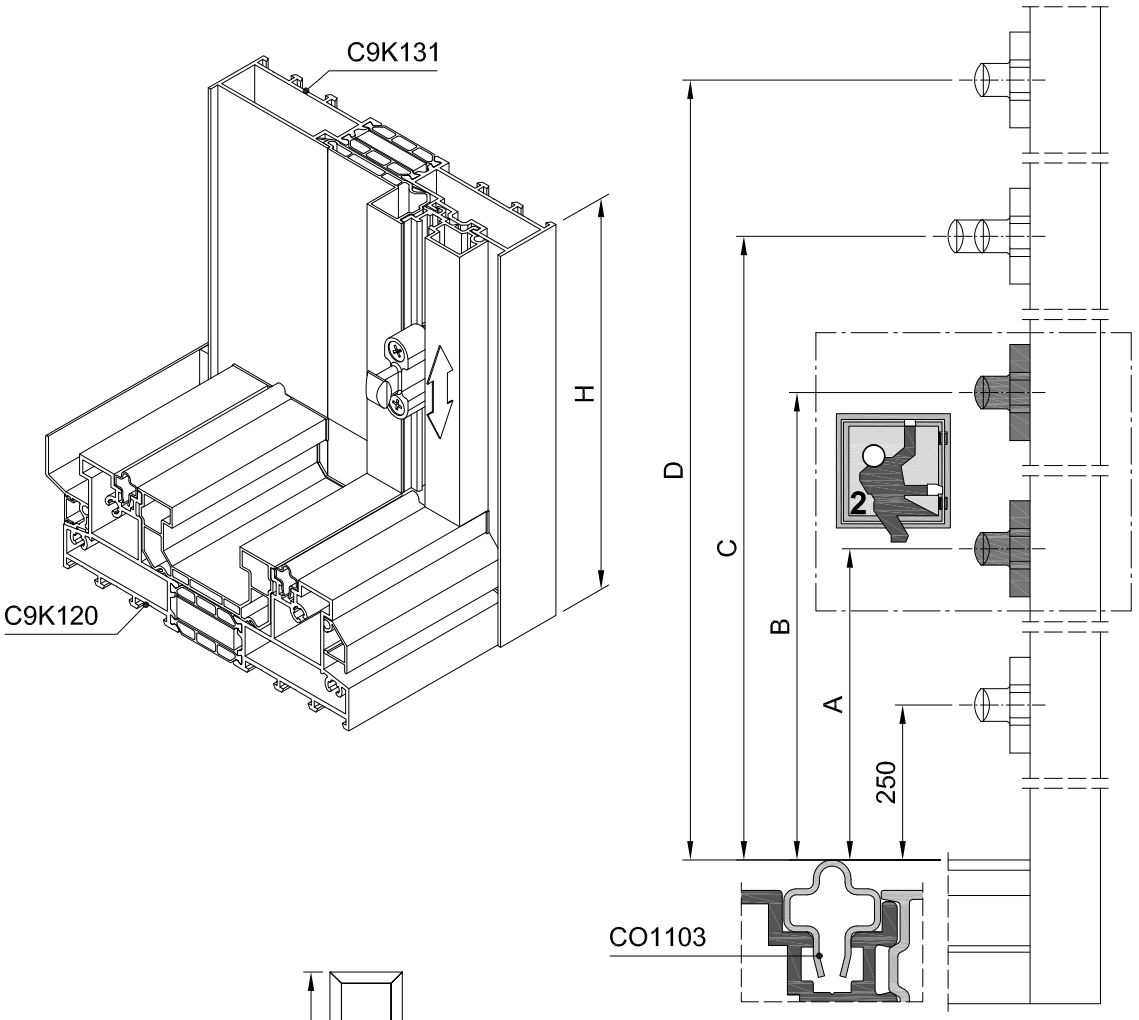
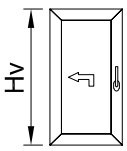
ASSEMBLAGGIO PUNTI DI CHIUSURA



J.3.2 - F





Hv = H - 100

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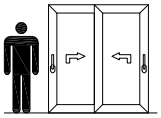
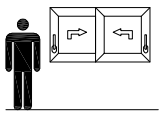
	2010 - 2309	ZB0034	750	1200	1600	
	2310 - 2609	ZB0035			1900	
	2610 - 2909	ZB0036			2200	
	2910 - 3209	ZB0035 + ZB0046			1900	Hv - 271
	3210 - 3509	ZB0036 + ZB0046			2200	
	1312 - 2009	ZB0033		600	1000	

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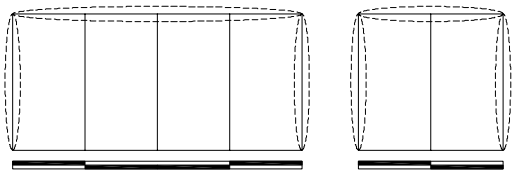
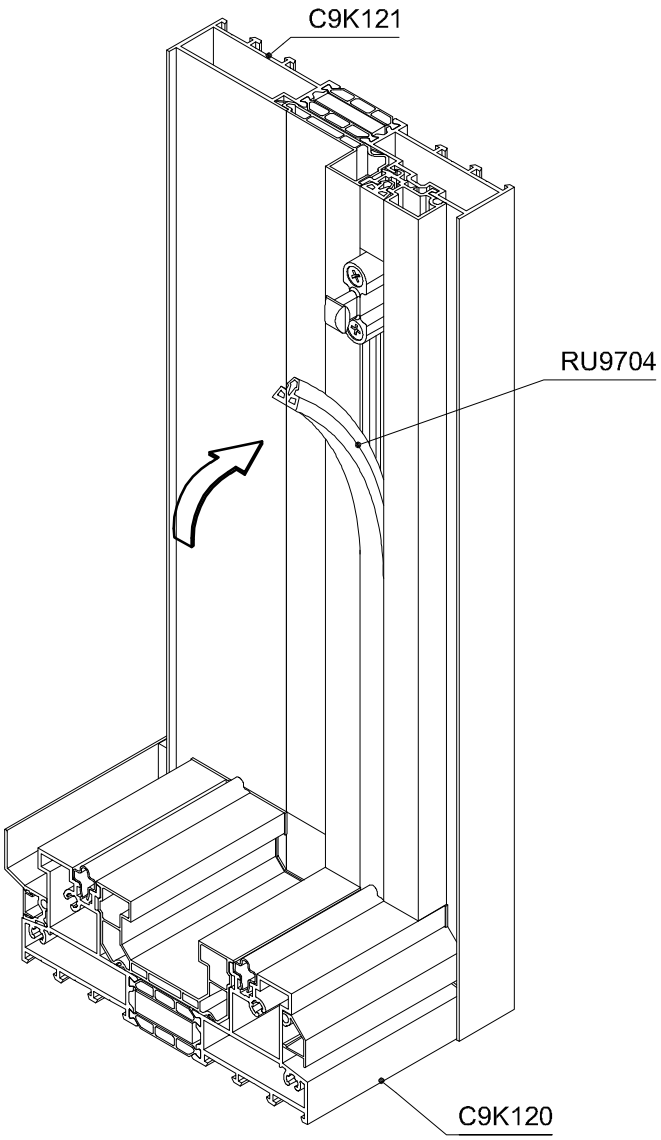
ASSEMBLAGGIO GUARNIZIONE DI FINITURA RU9704





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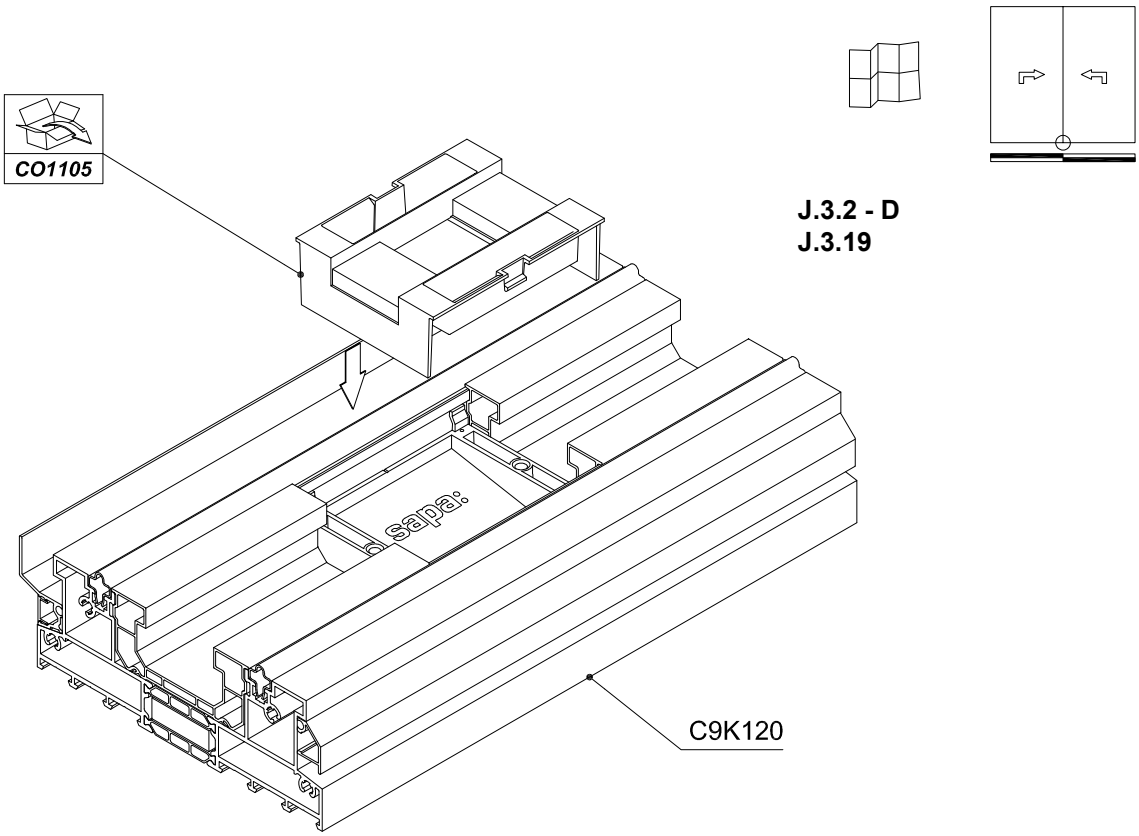
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K120



J.3.2 - D
J.3.19

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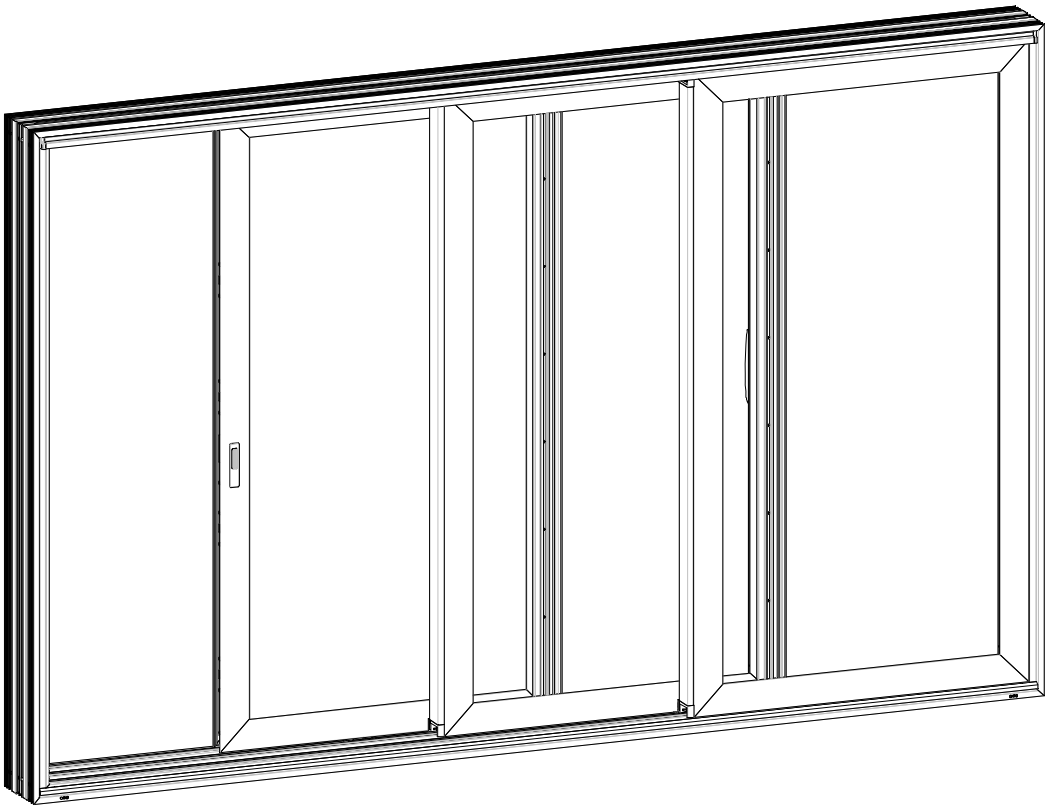
FERRAMENTA & DISEGNI ASSEMBLAGGIO

3-BINARI TELAIO TAGLI 45°



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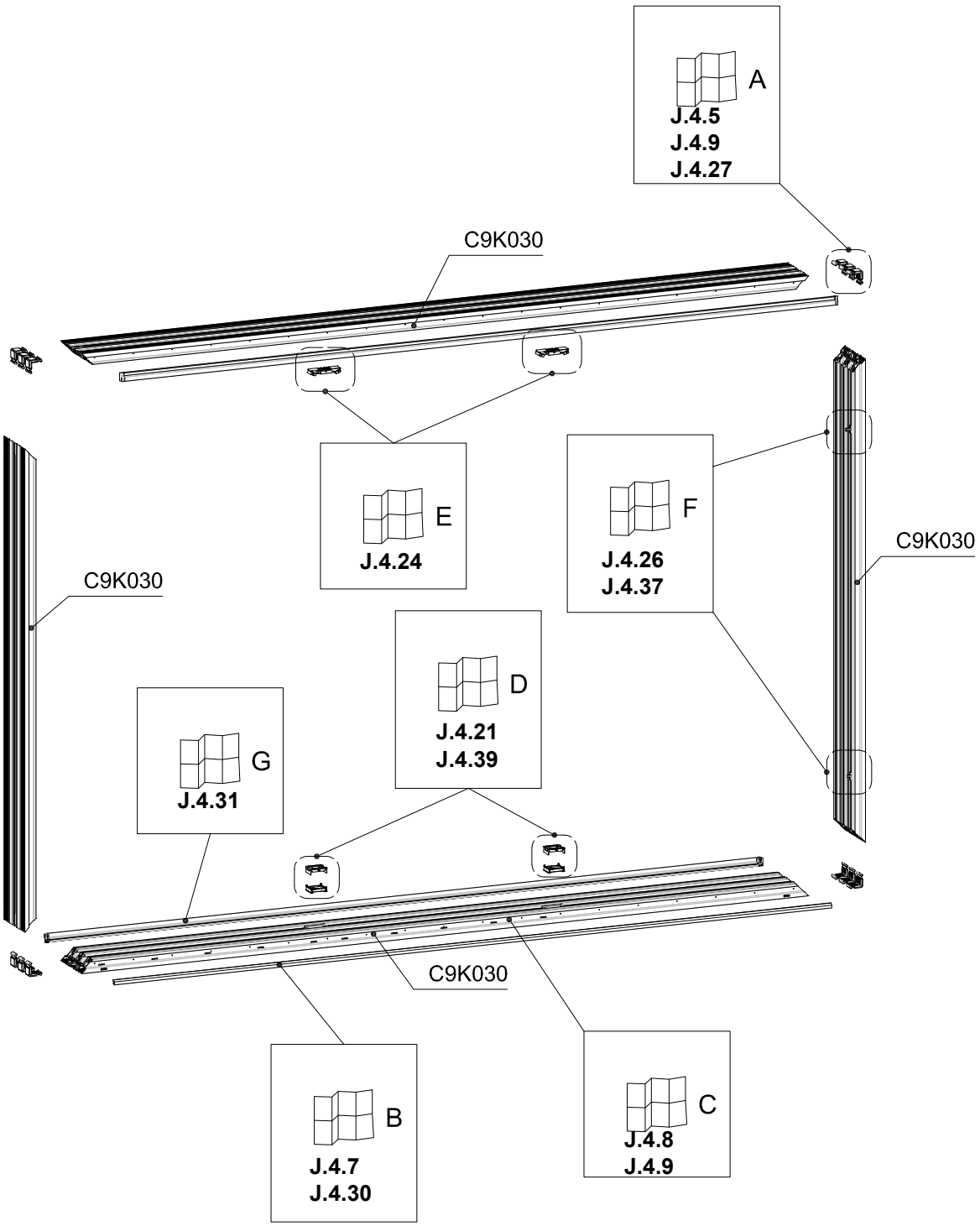
PANORAMICA ASSEMBLAGGIO



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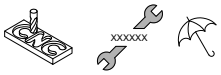

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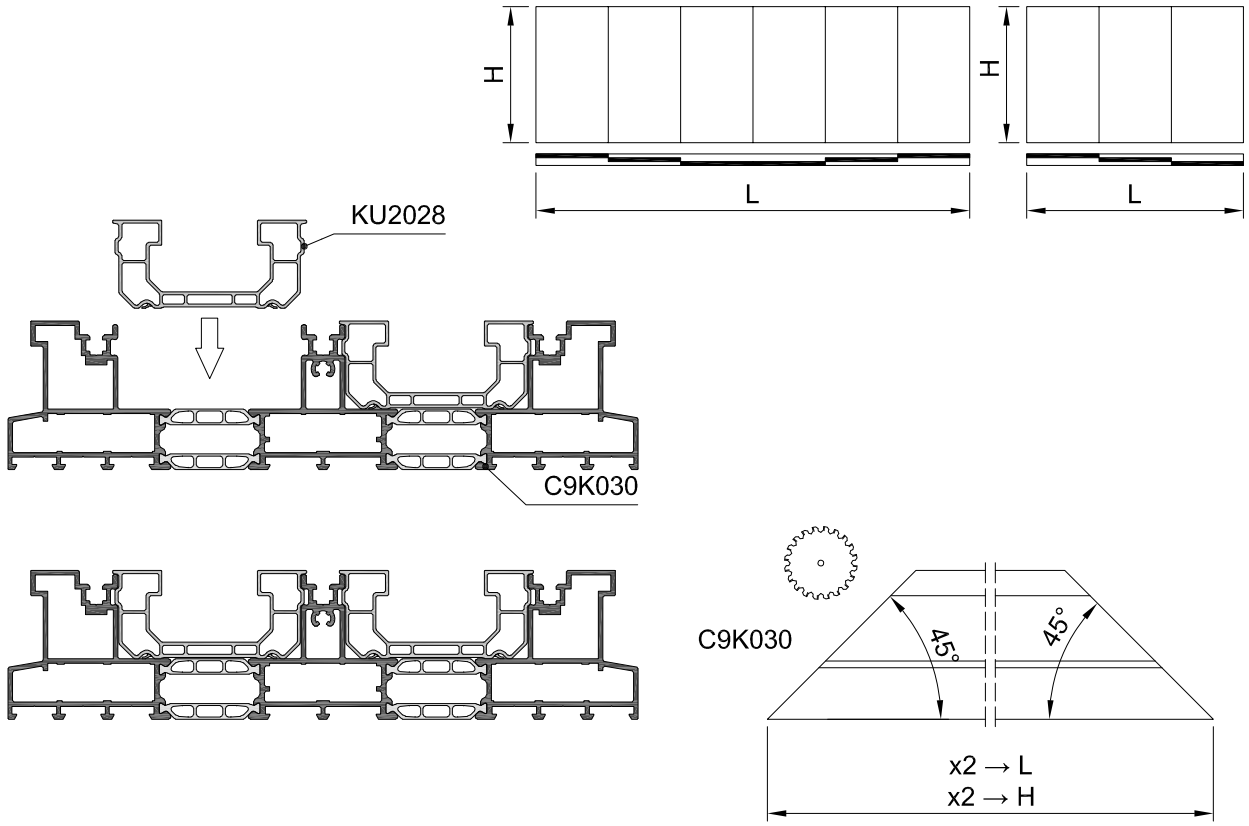
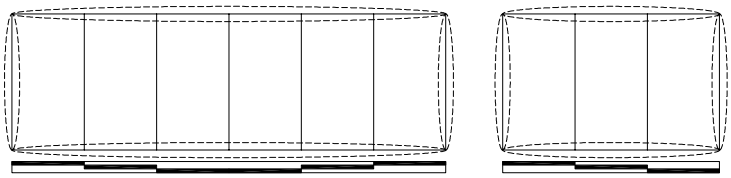
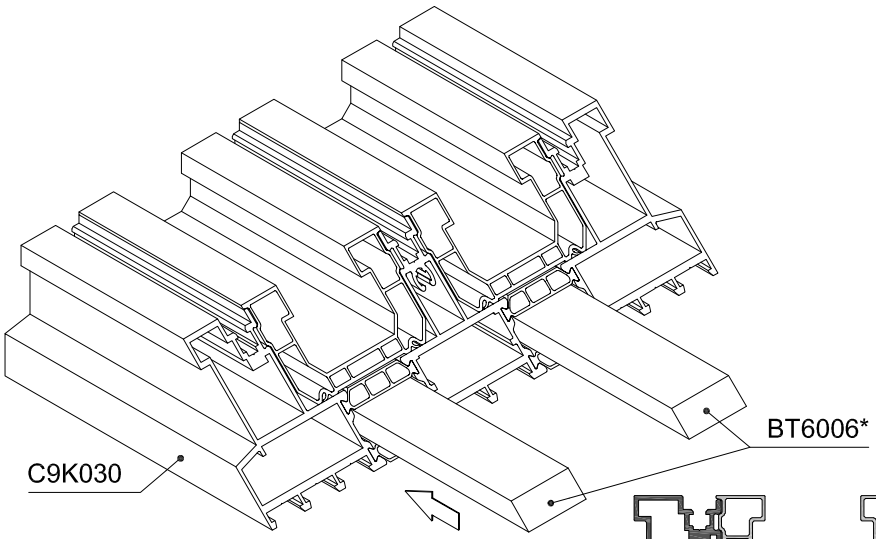
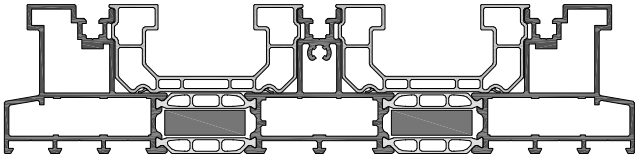






	BT6006
SHI	✓
SI	✓
I	x



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OPERAZIONI SQUADRETTE PER C9K030

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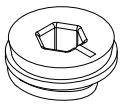
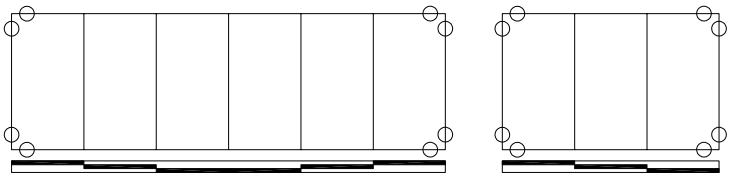
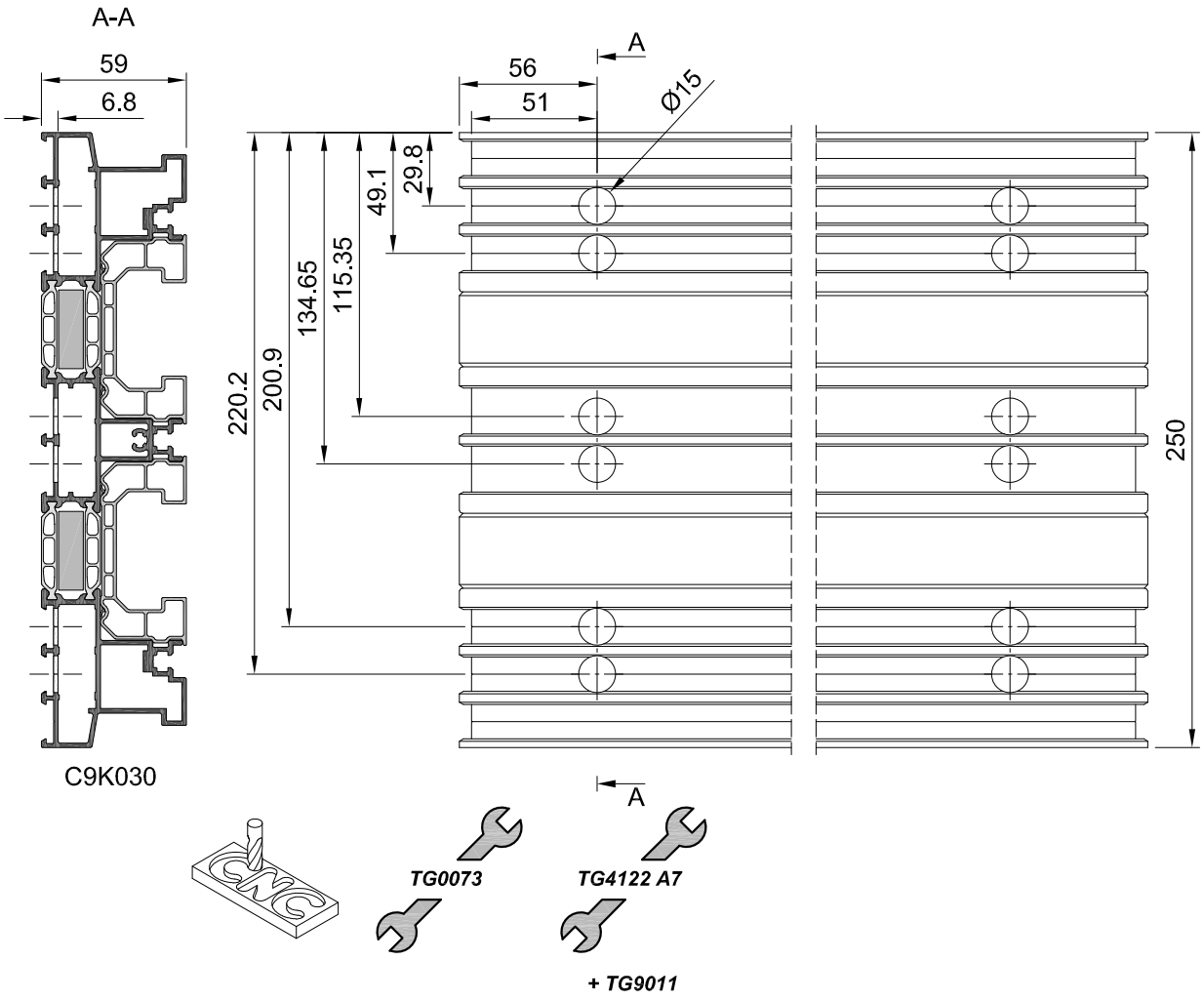


778-500

J.4.2 - A
J.4.27





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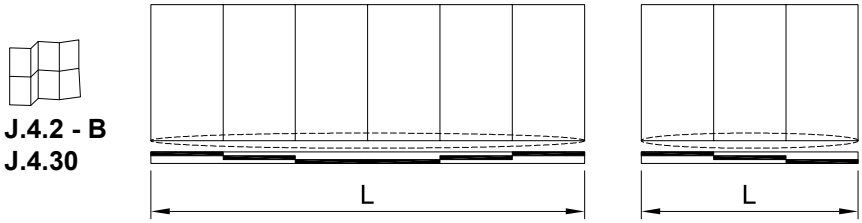
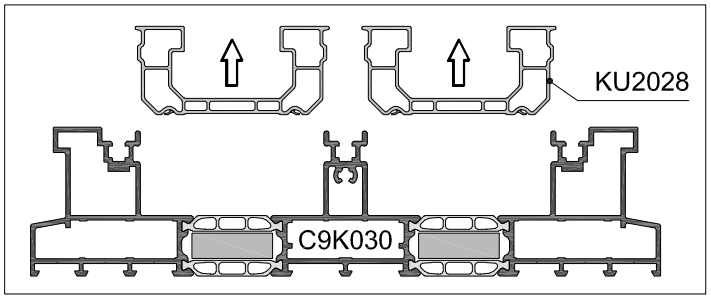
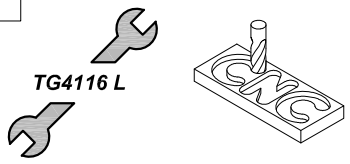
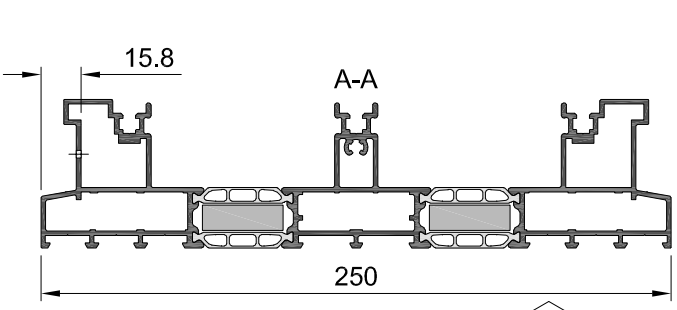
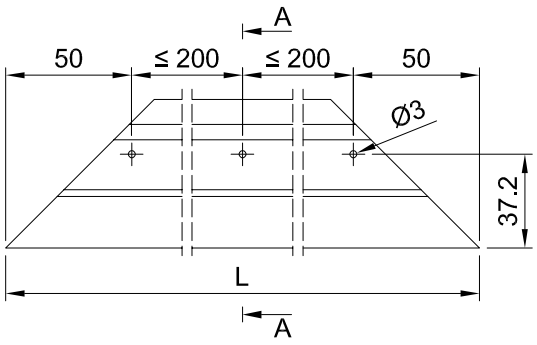
OPERAZIONI C9K030 PER CAPPETTA DI DRENAGGIO C9A003

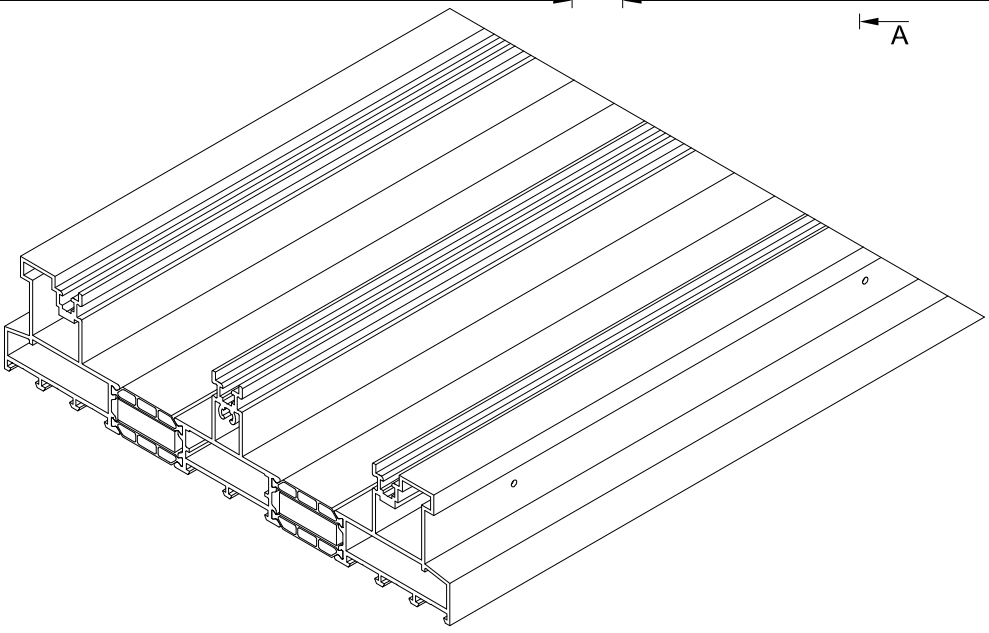












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C9K030 PANORAMICA DRENAGGI

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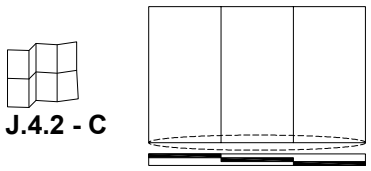

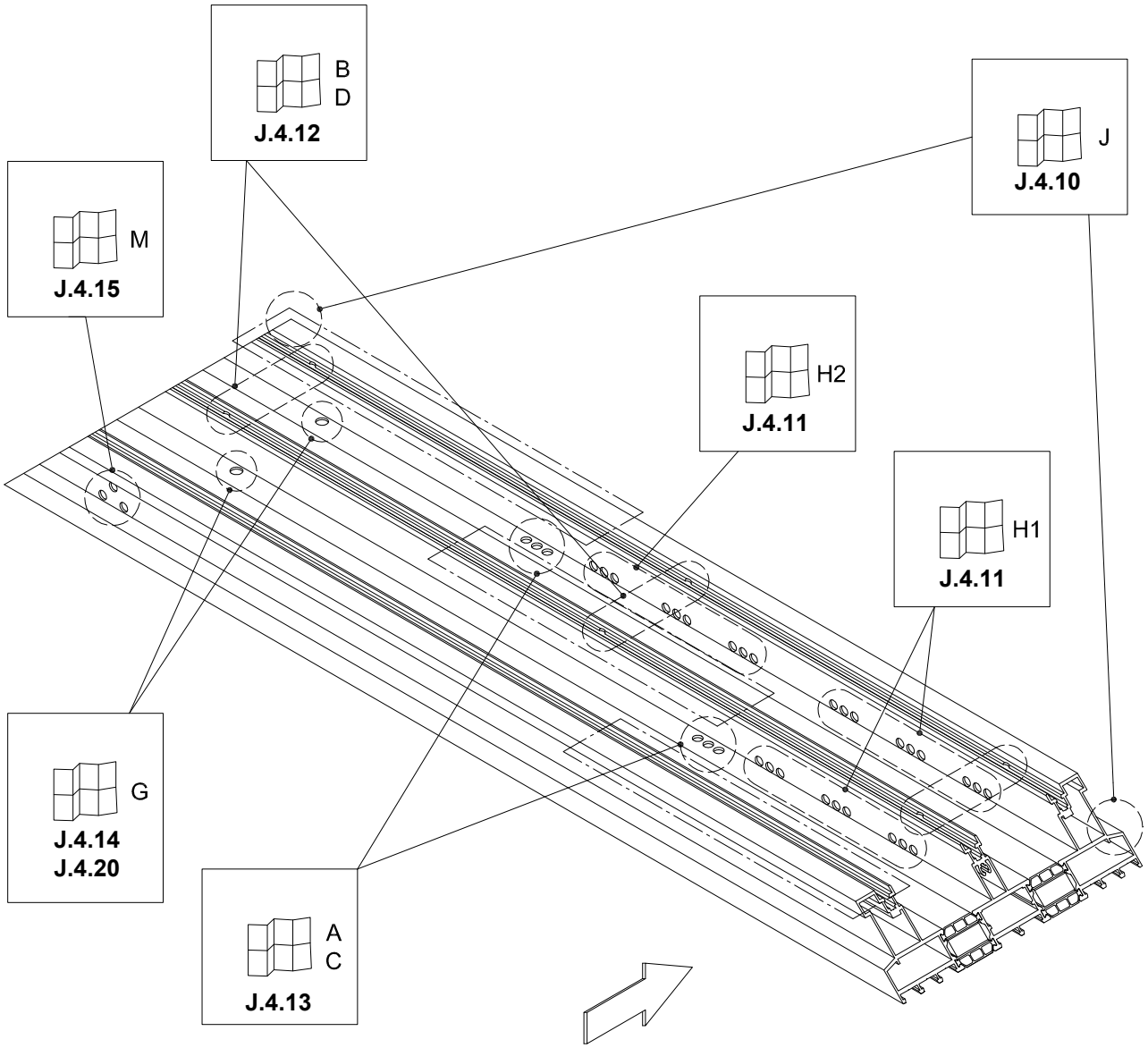

VISTA INTERNA

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KU2028 PANORAMICA DRENAGGI

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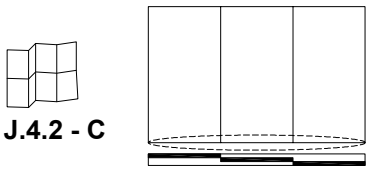

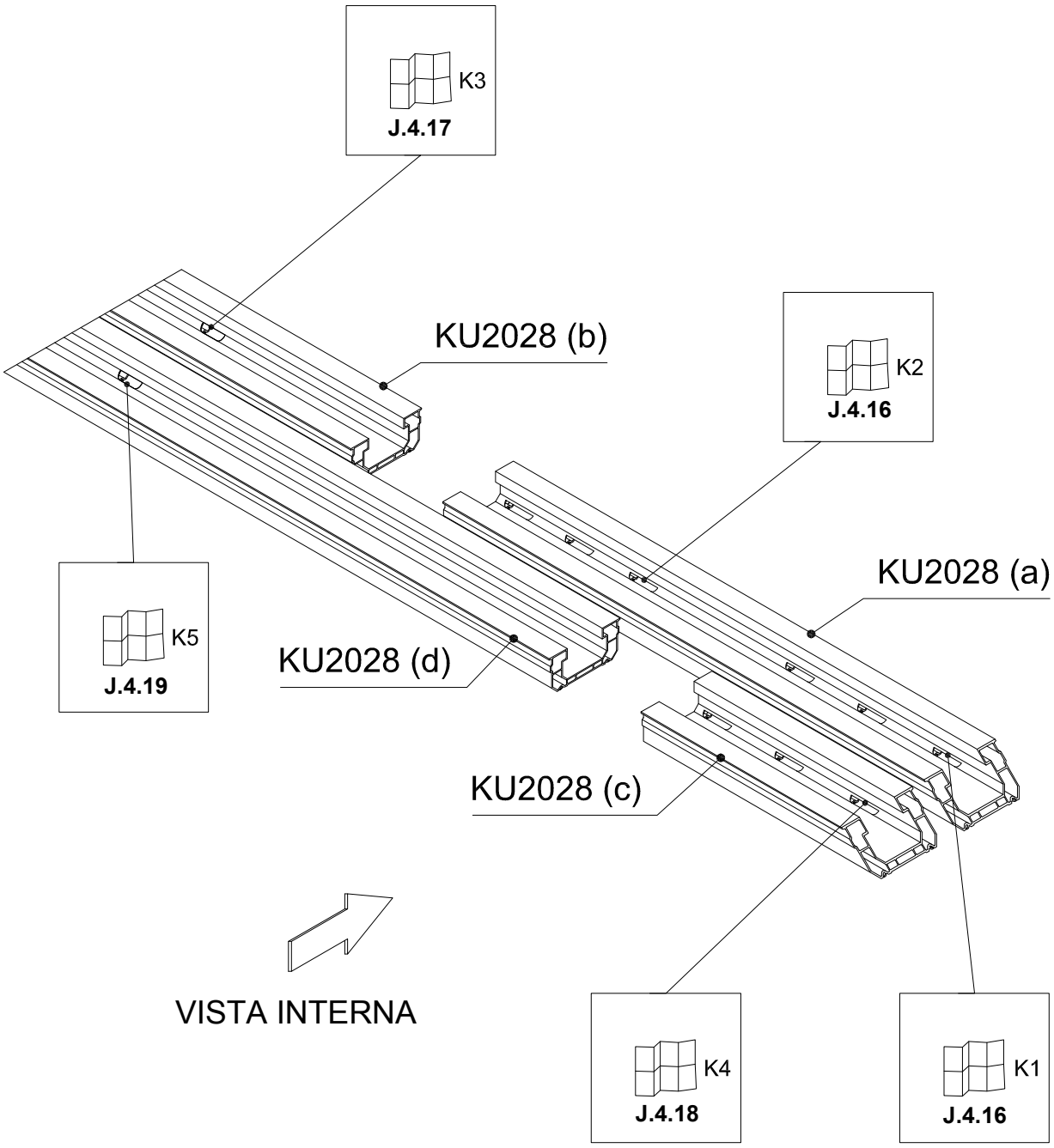

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C9K030 LAVORAZIONE DRENAGGIO - J

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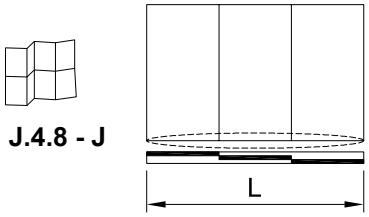

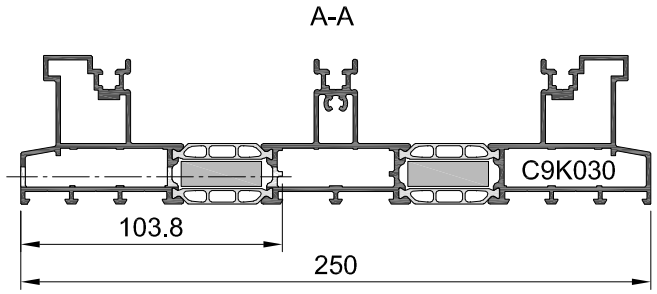

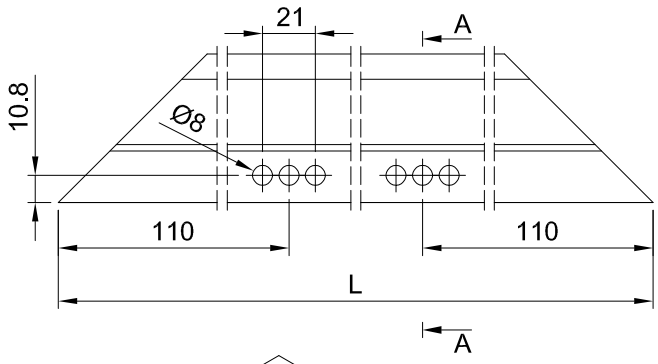

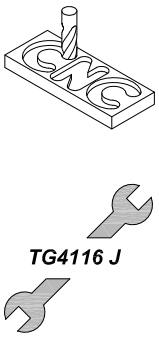

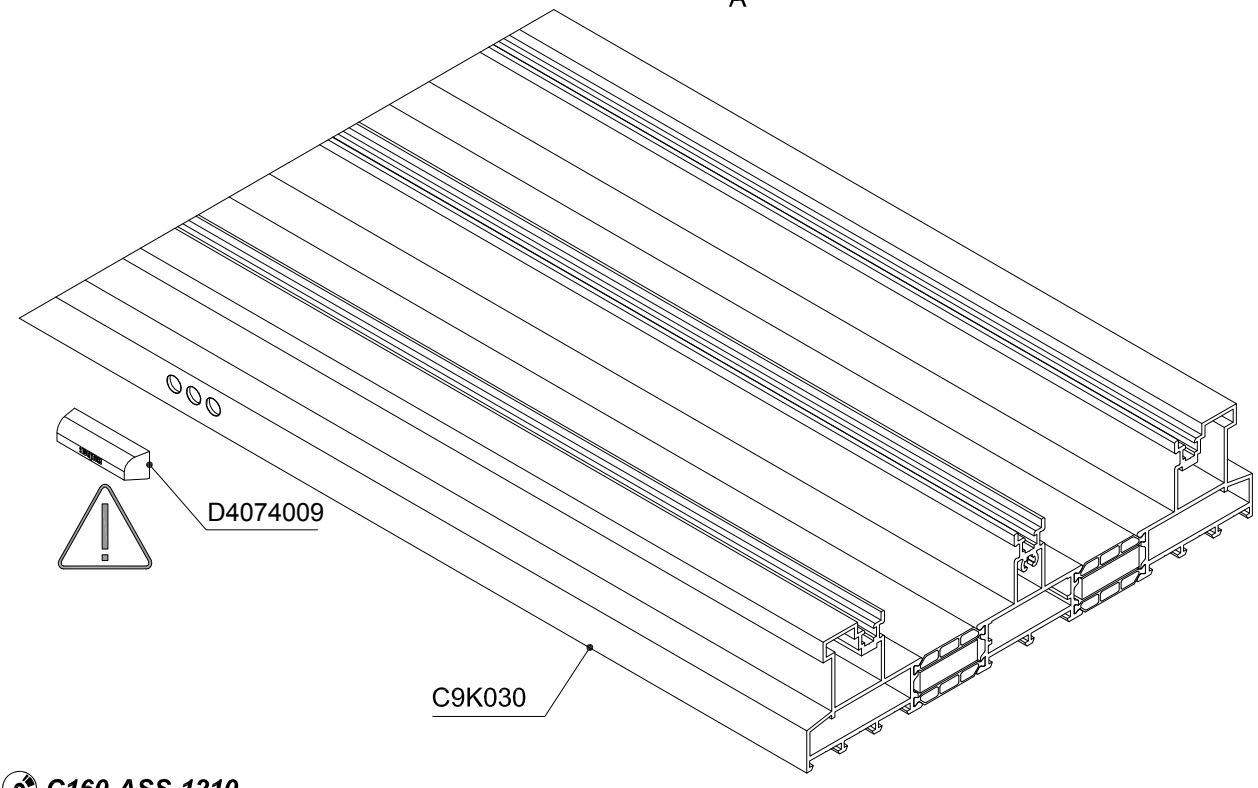

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C9K030 LAVORAZIONE DRENAGGIO - H1, H2

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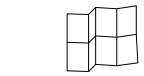
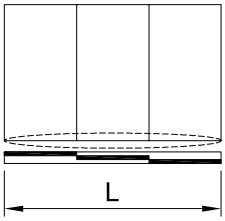
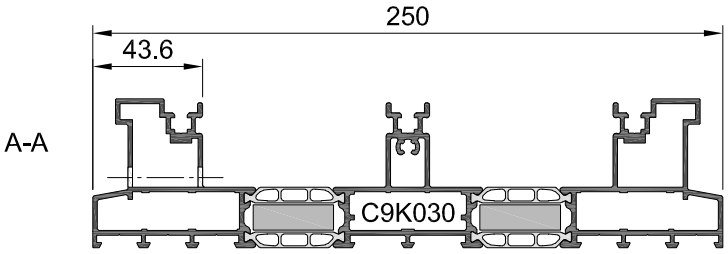
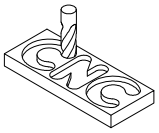
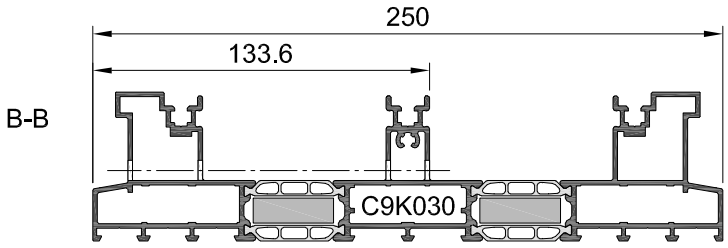


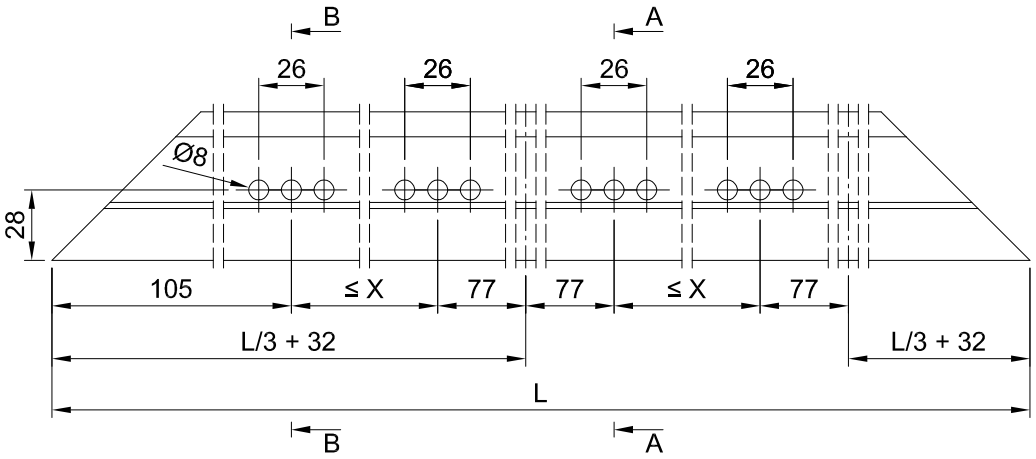
J.4.8 - H1, H2
X → J.1.4

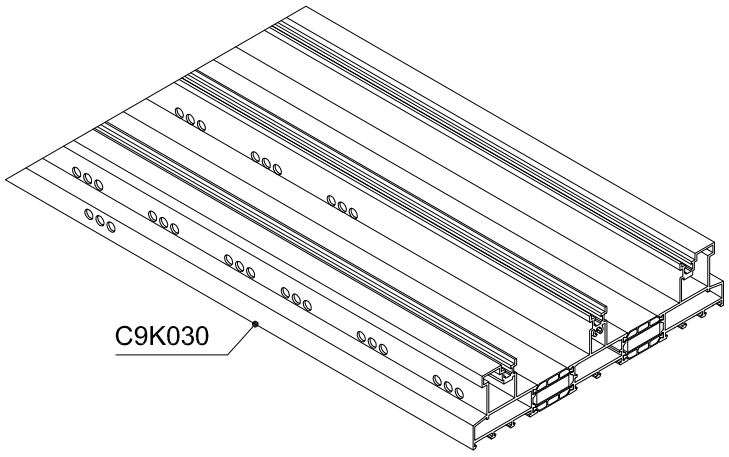












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C9K030 LAVORAZIONE DRENAGGIO - B, D

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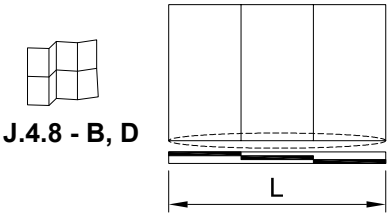

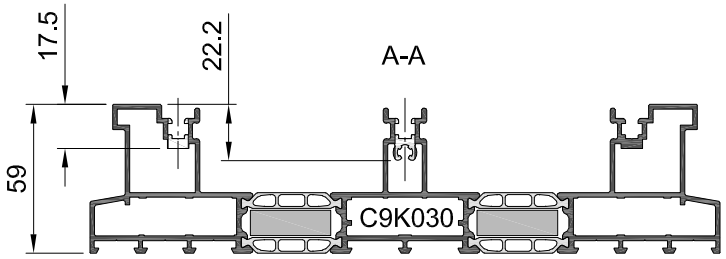

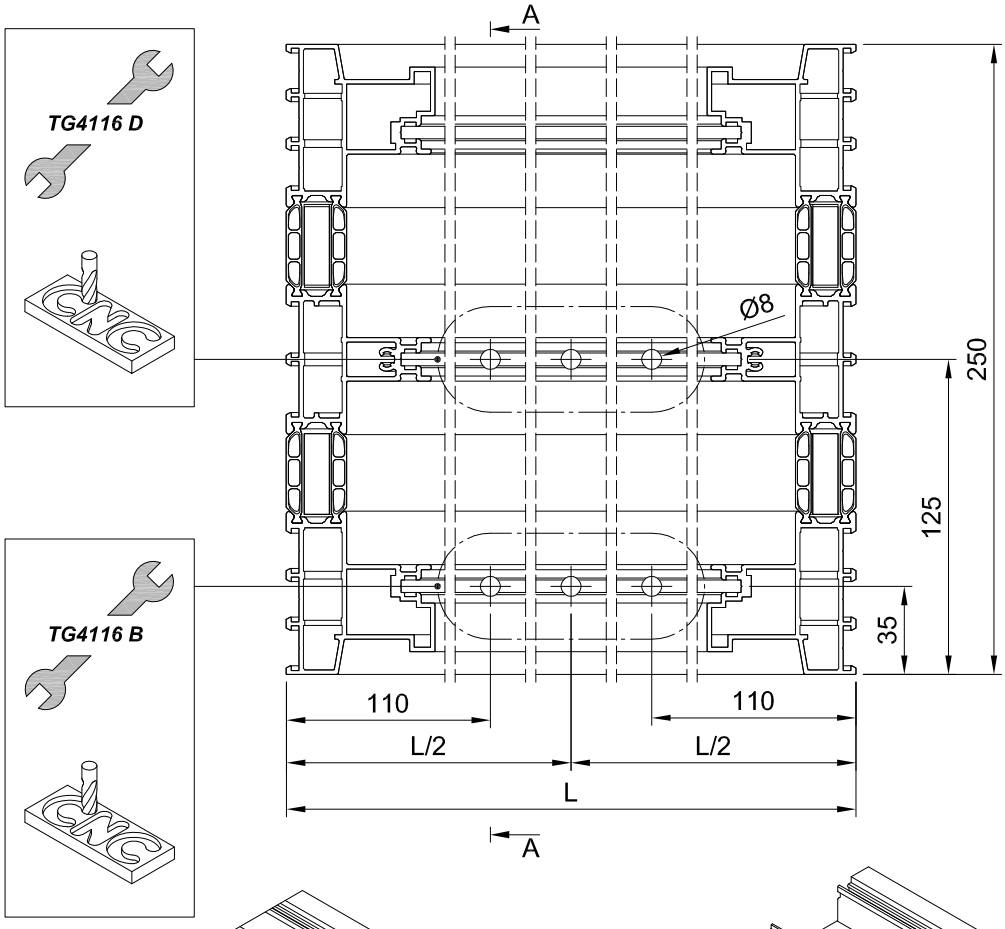

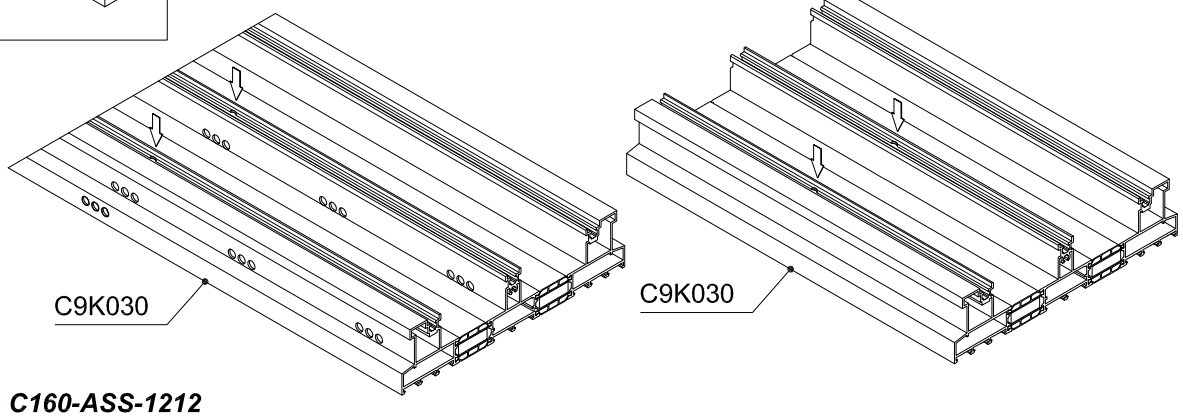

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C9K030 LAVORAZIONE DRENAGGIO - A, C

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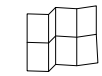
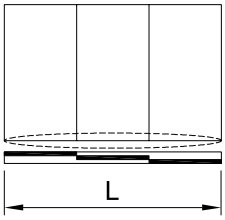
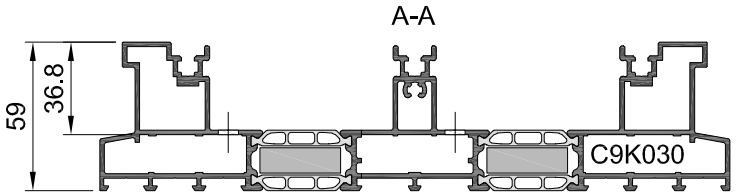
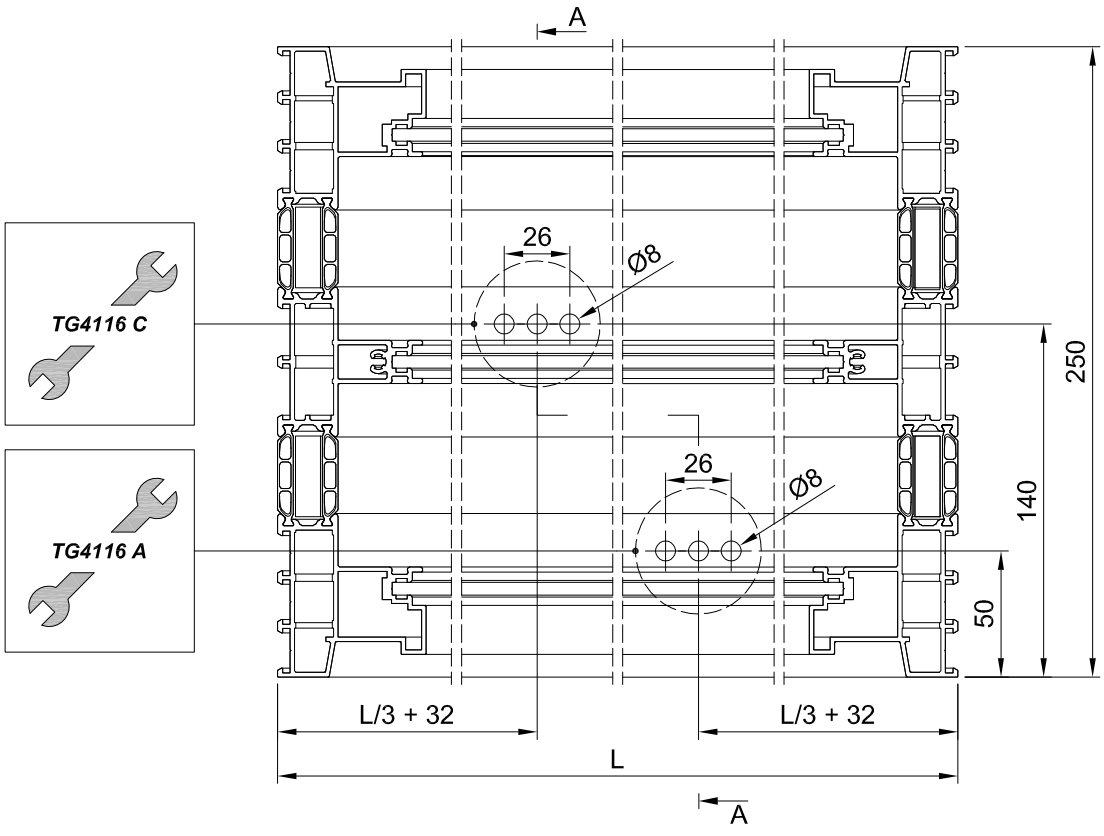
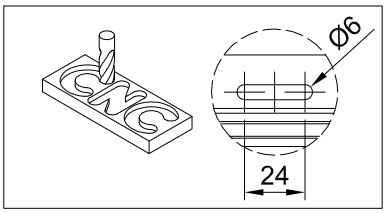


J.4.8 - A, C









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C9K030 LAVORAZIONE DRENAGGIO - G

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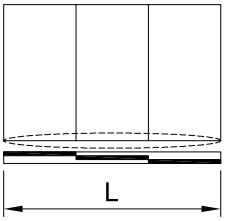
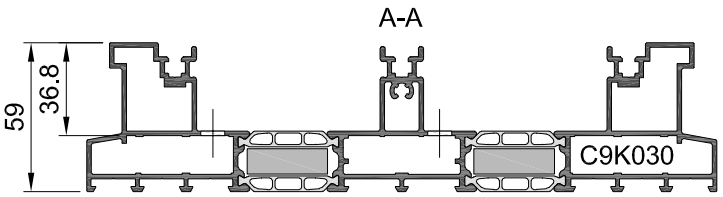
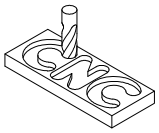
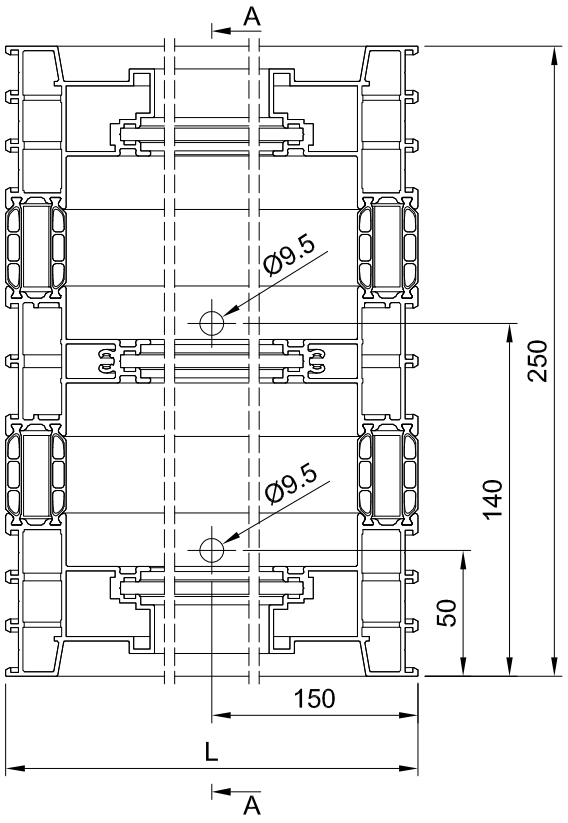
J.4.8 - G
J.4.20









C9K030 LAVORAZIONE DRENAGGIO - M

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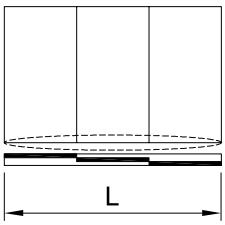
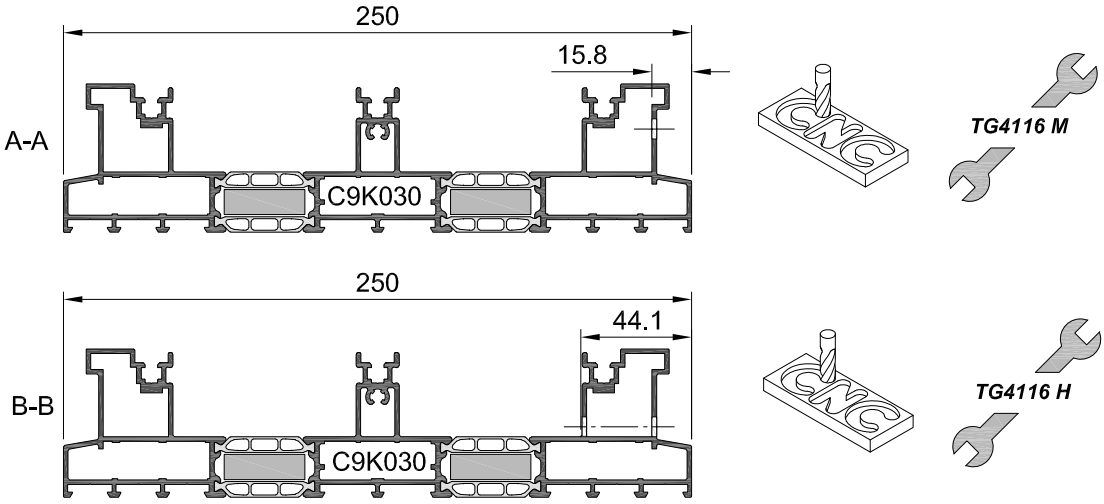
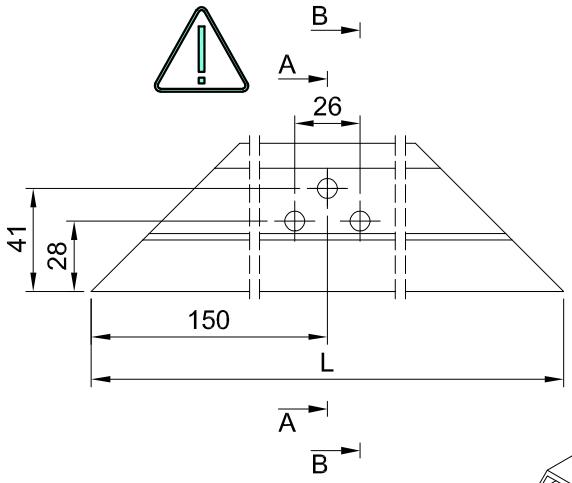
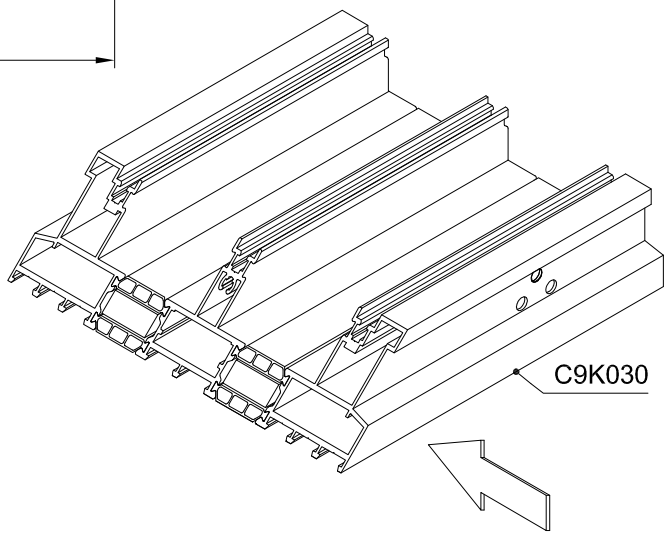
J.4.8









VISTA INTERNA

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KU2028 LAVORAZIONE DRENAGGIO - K1, K2

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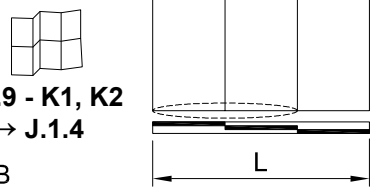

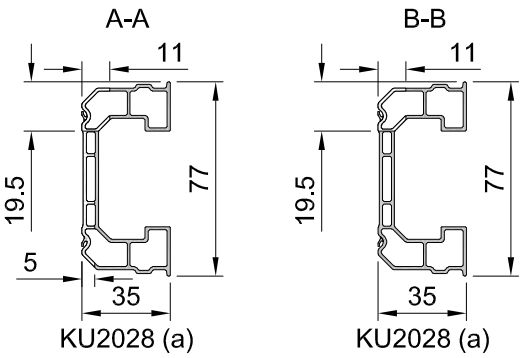

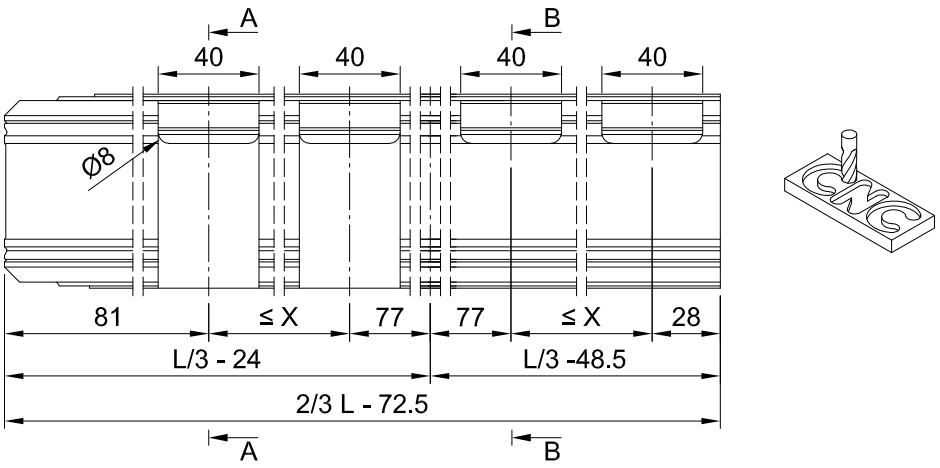

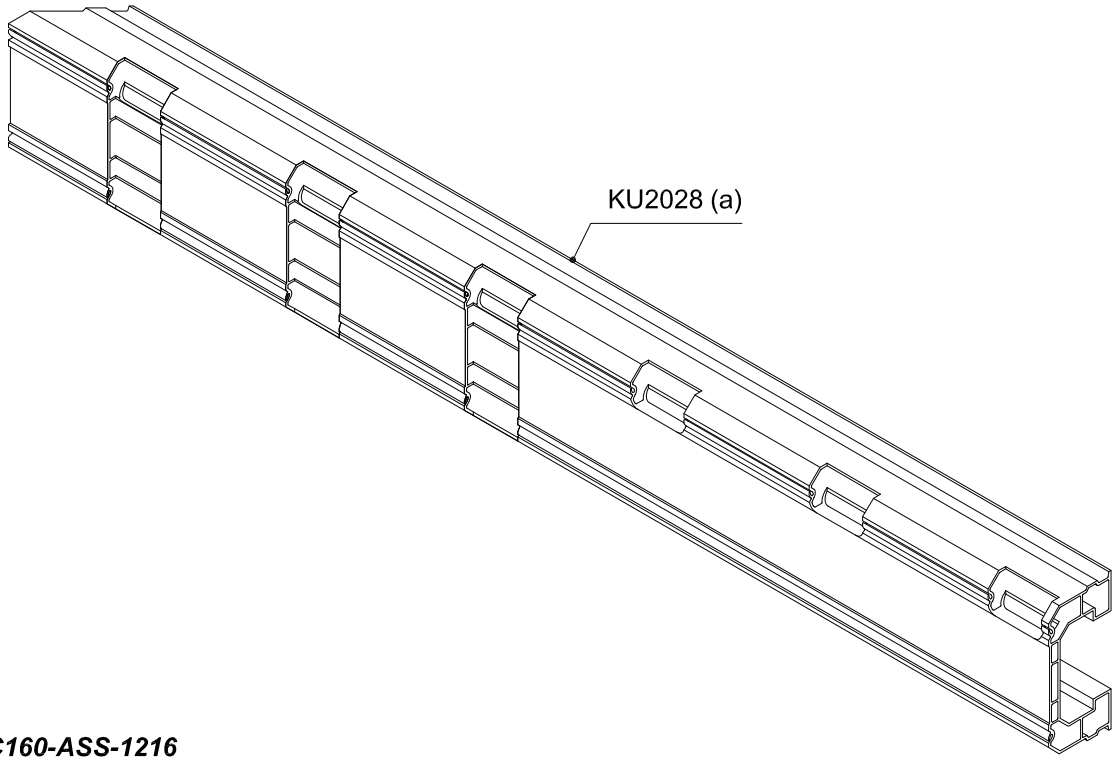

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KU2028 LAVORAZIONE DRENAGGIO - K3

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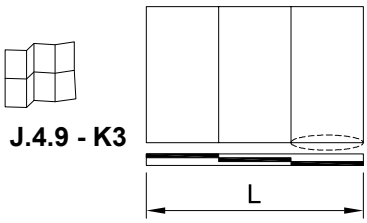

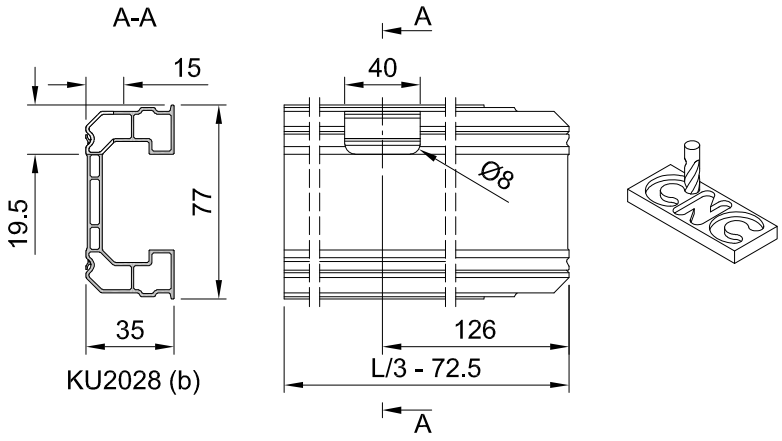

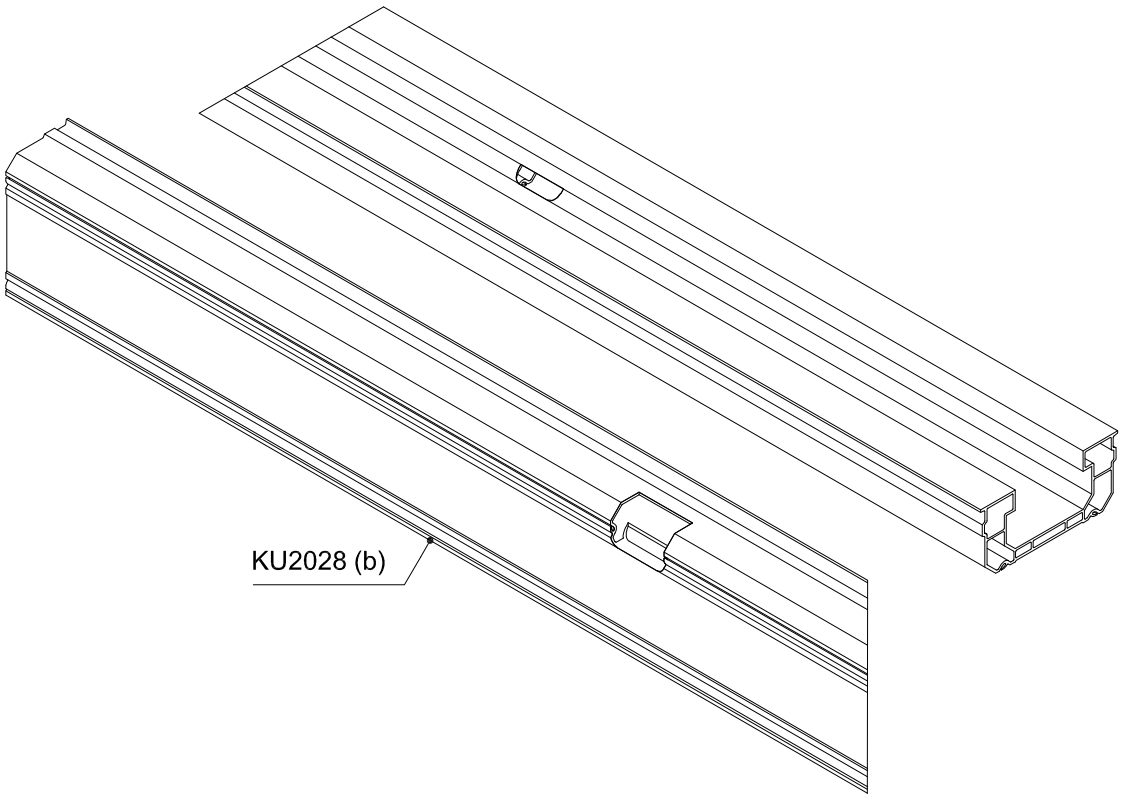

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KU2028 LAVORAZIONE DRENAGGIO - K4

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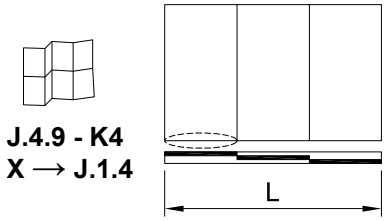

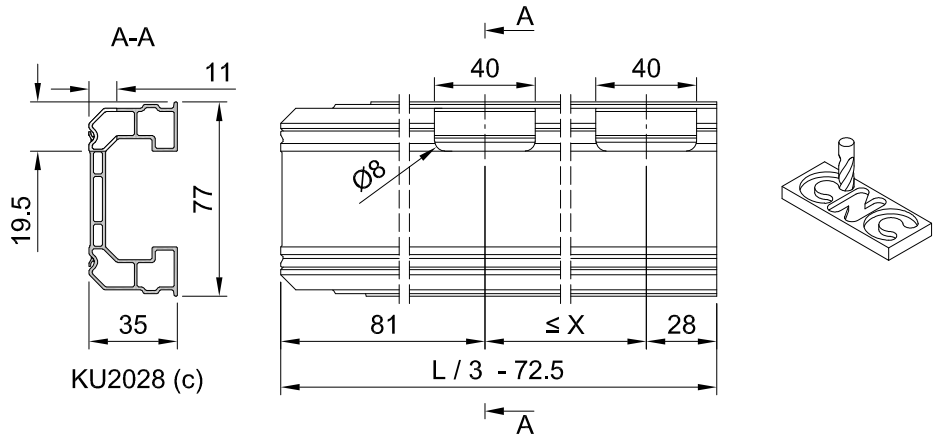

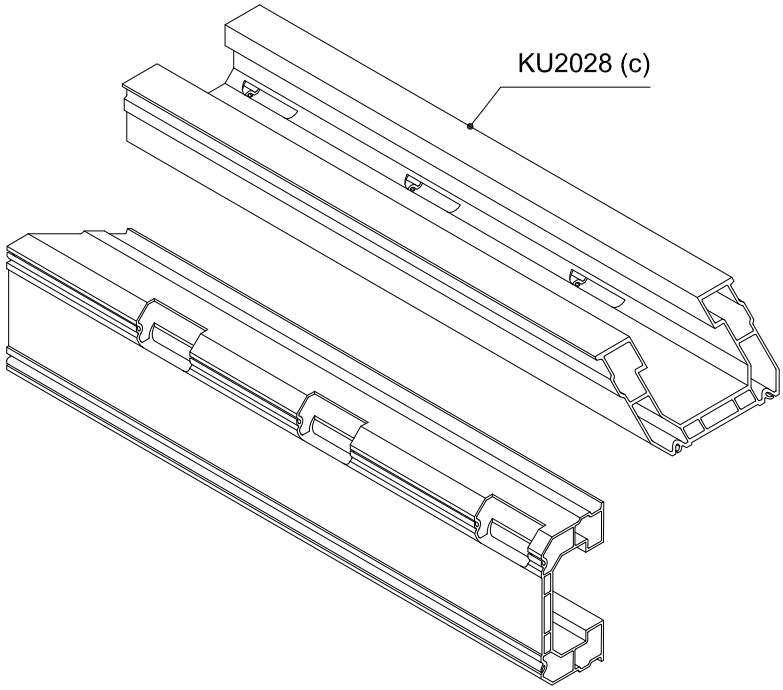

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KU2028 LAVORAZIONE DRENAGGIO - K5

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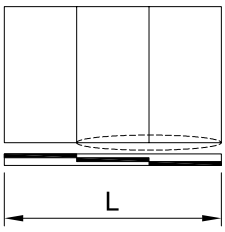
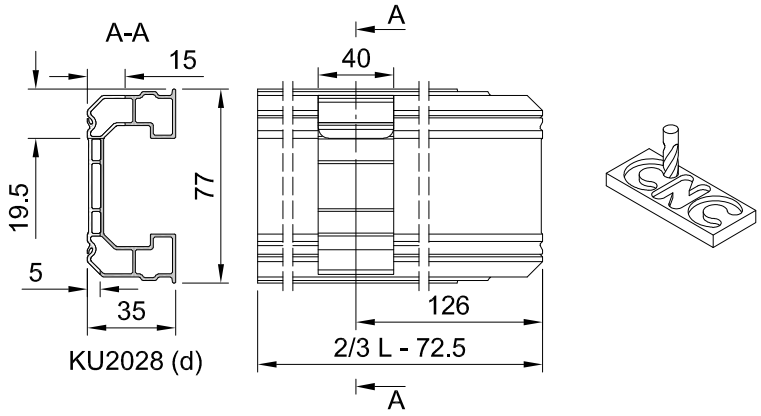
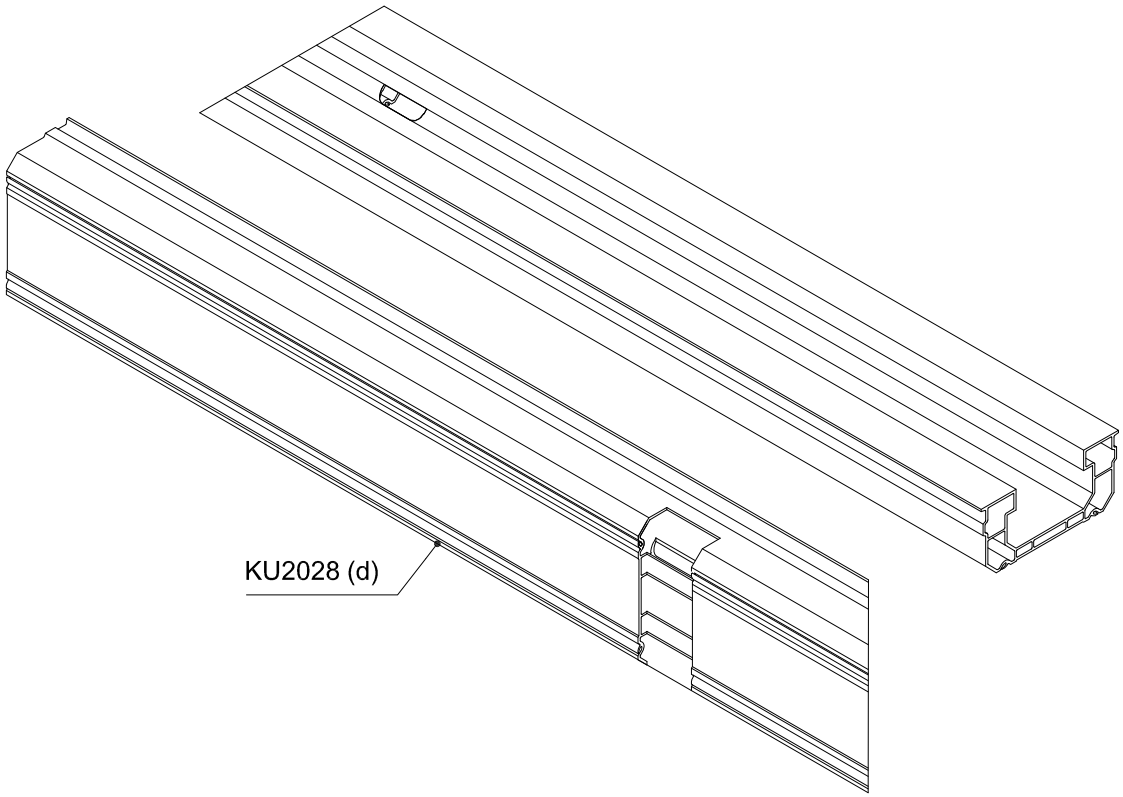
J.4.9 - K5







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ASSEMBLAGGIO VS0107 E KU2028 SU C9K020 PROFILATO INFERIORE

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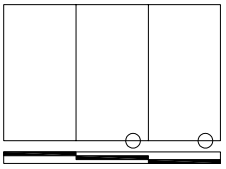
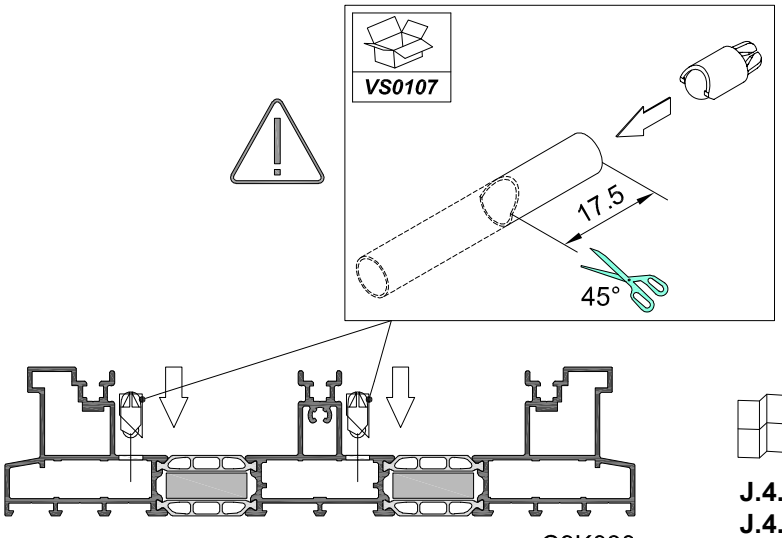
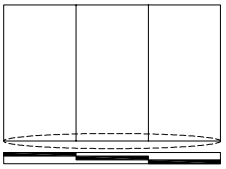
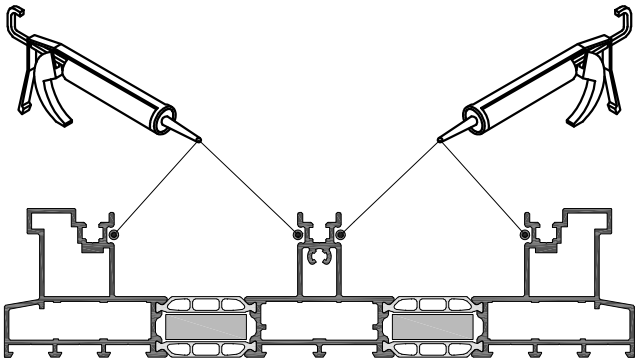




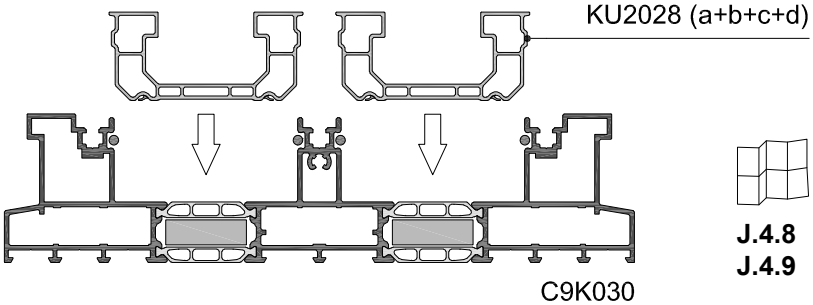
C9K030

J.4.8 - G
J.4.14





C9K030



J.4.8
J.4.9

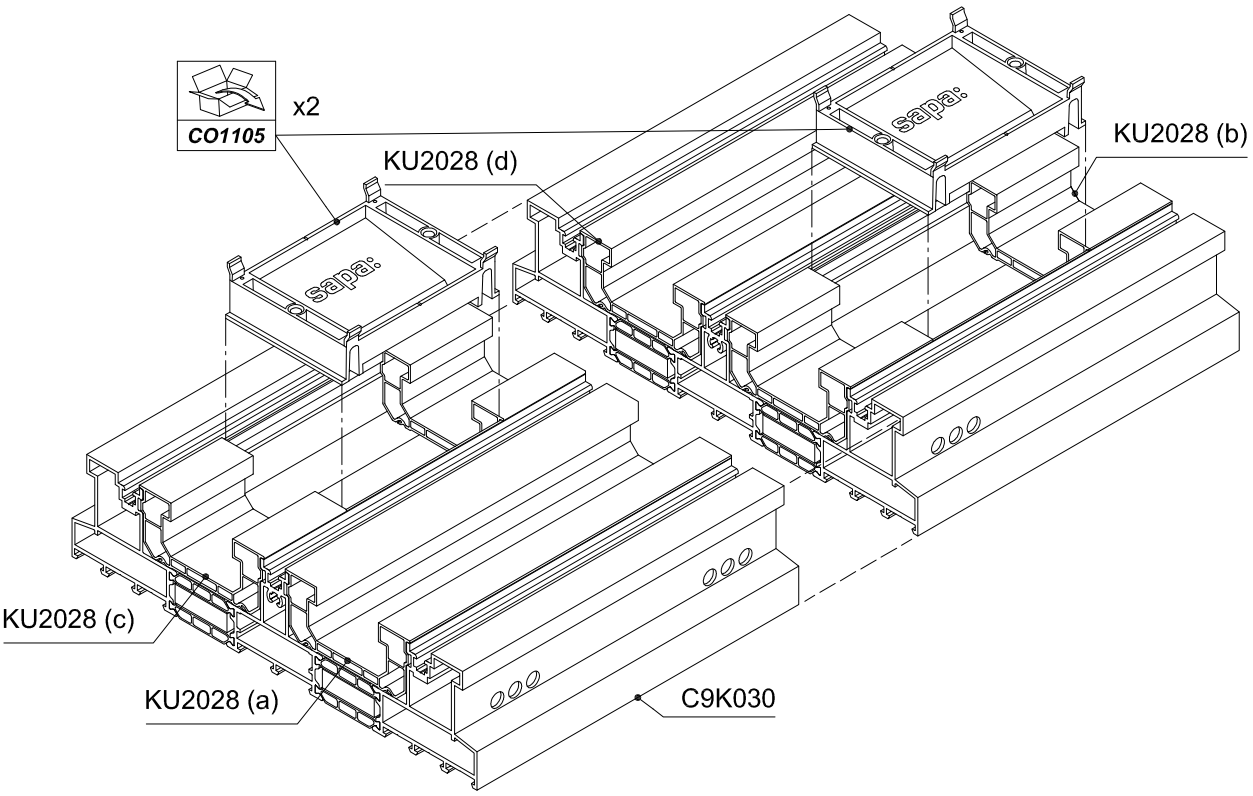
C9K030

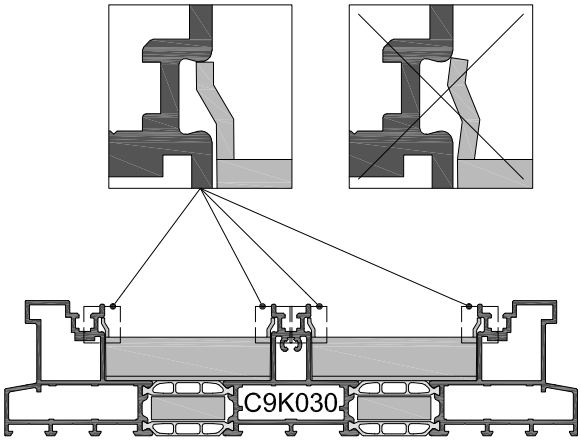
C160-ASS-1220

ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE C9K030

1 / 2

J.4.2 - D
J.4.39

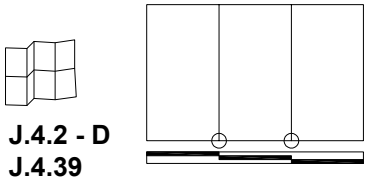




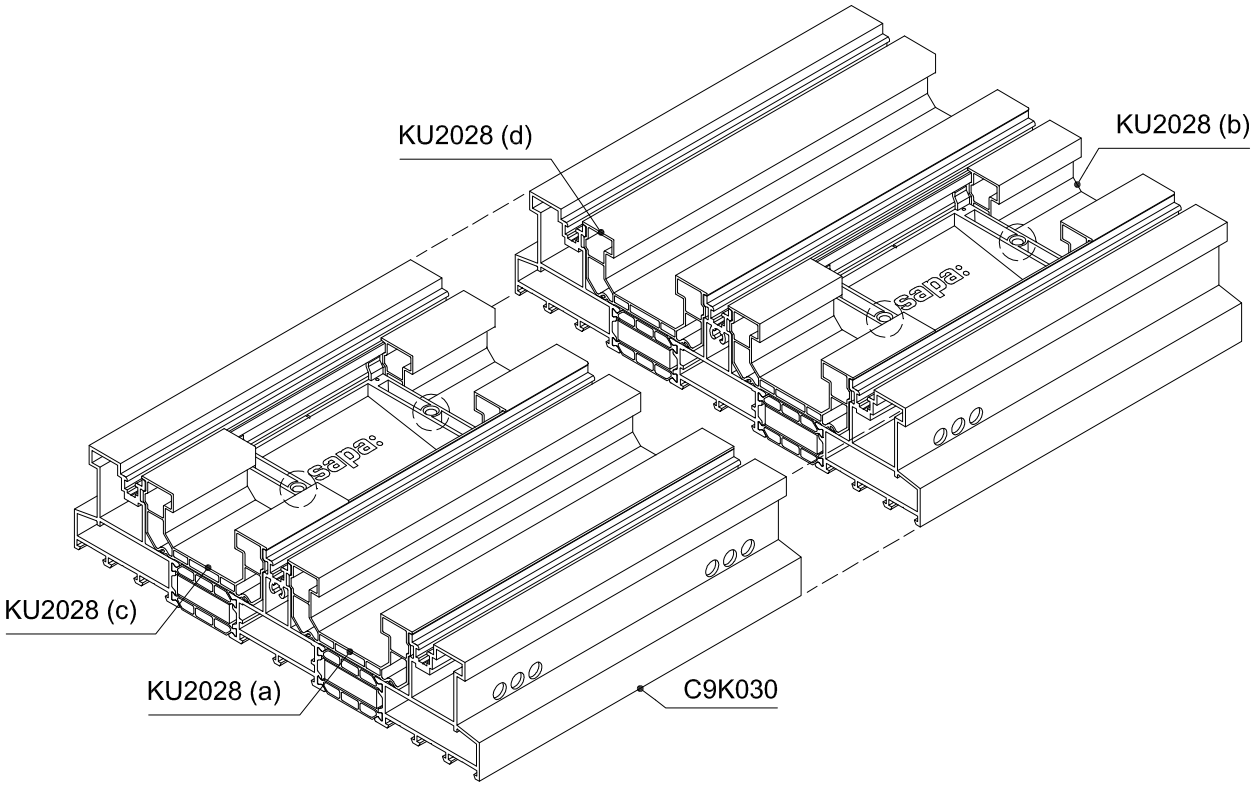
C160-ASS-1221L

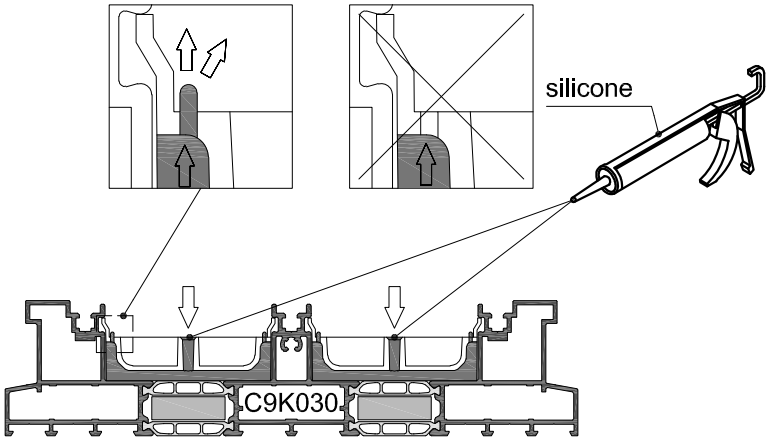
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K030

2 / 2



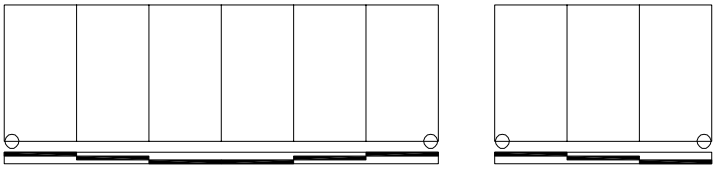
J.4.2 - D
J.4.39

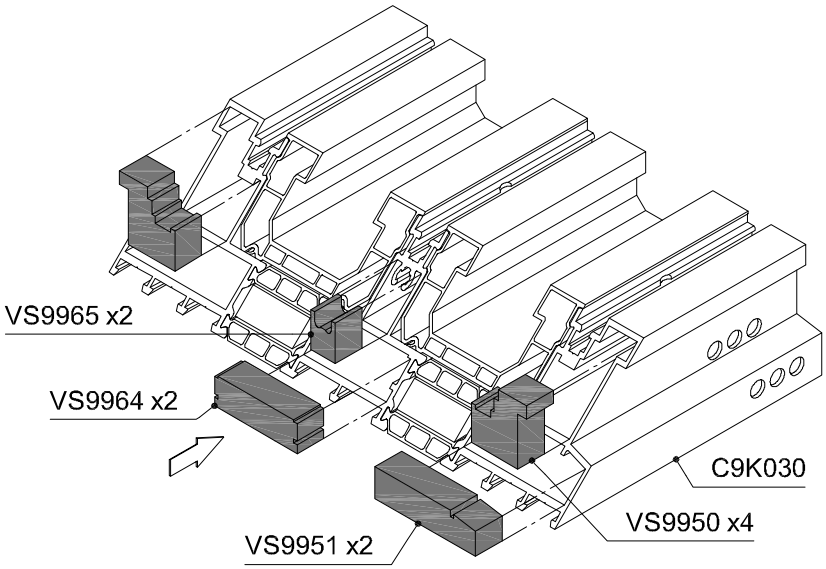


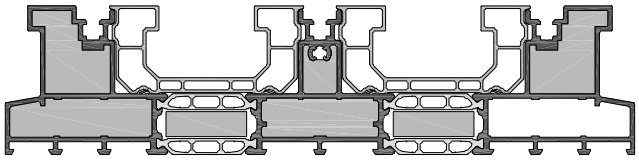


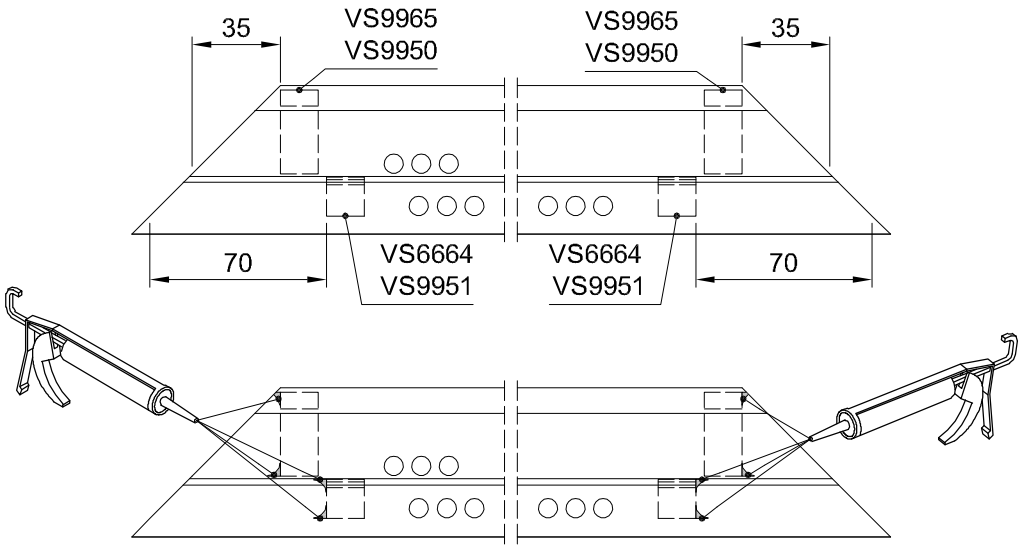
C160-ASS-1222

SIGILLATURA PROFILATO INFERIORE C9K030 CON VS9950/VS9951/VS9964 E VS9965









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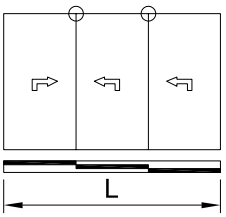
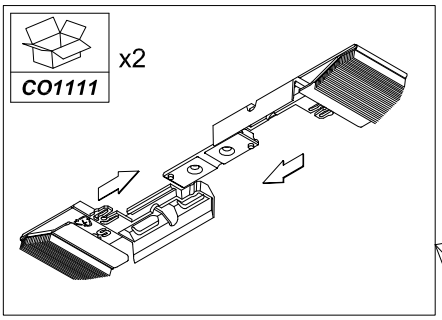
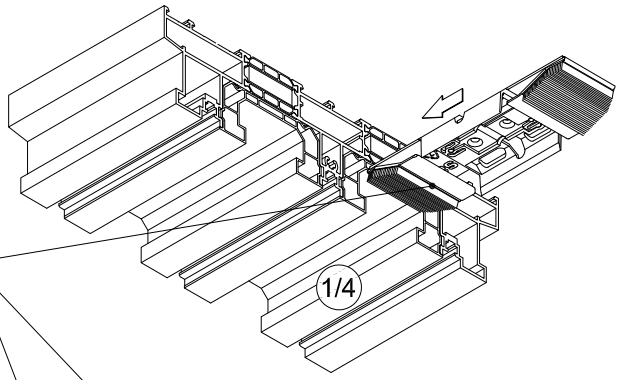
ASSEMBLAGGIO TAPPO CENTRALE CO1111 PROFILATO SUPERIORE C9K030

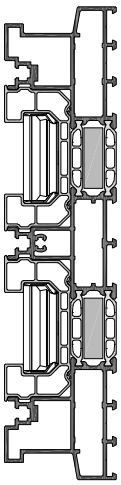
1 / 2

J.4.2 - E
J.11.18

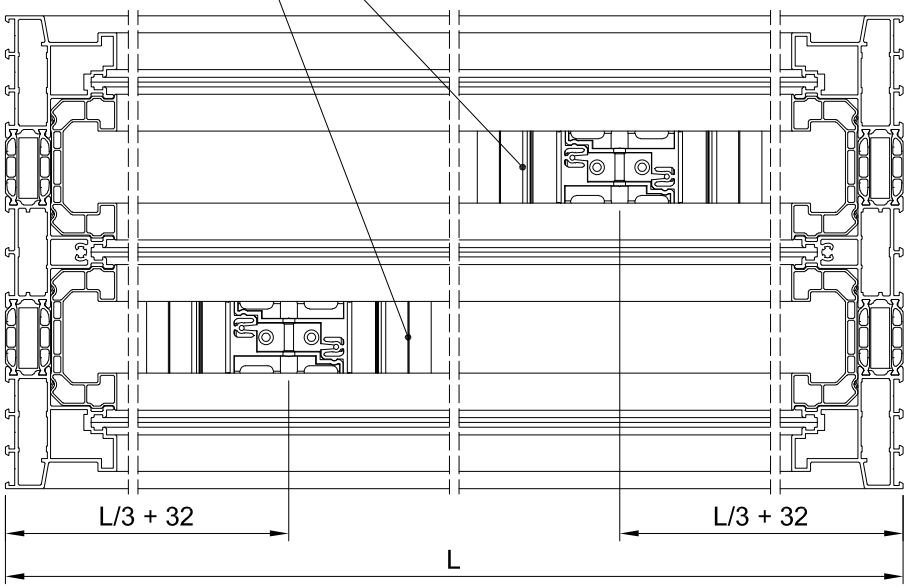


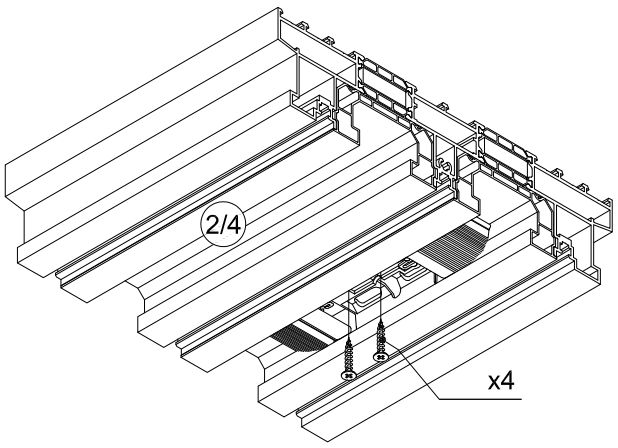






C9K030



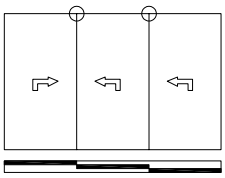


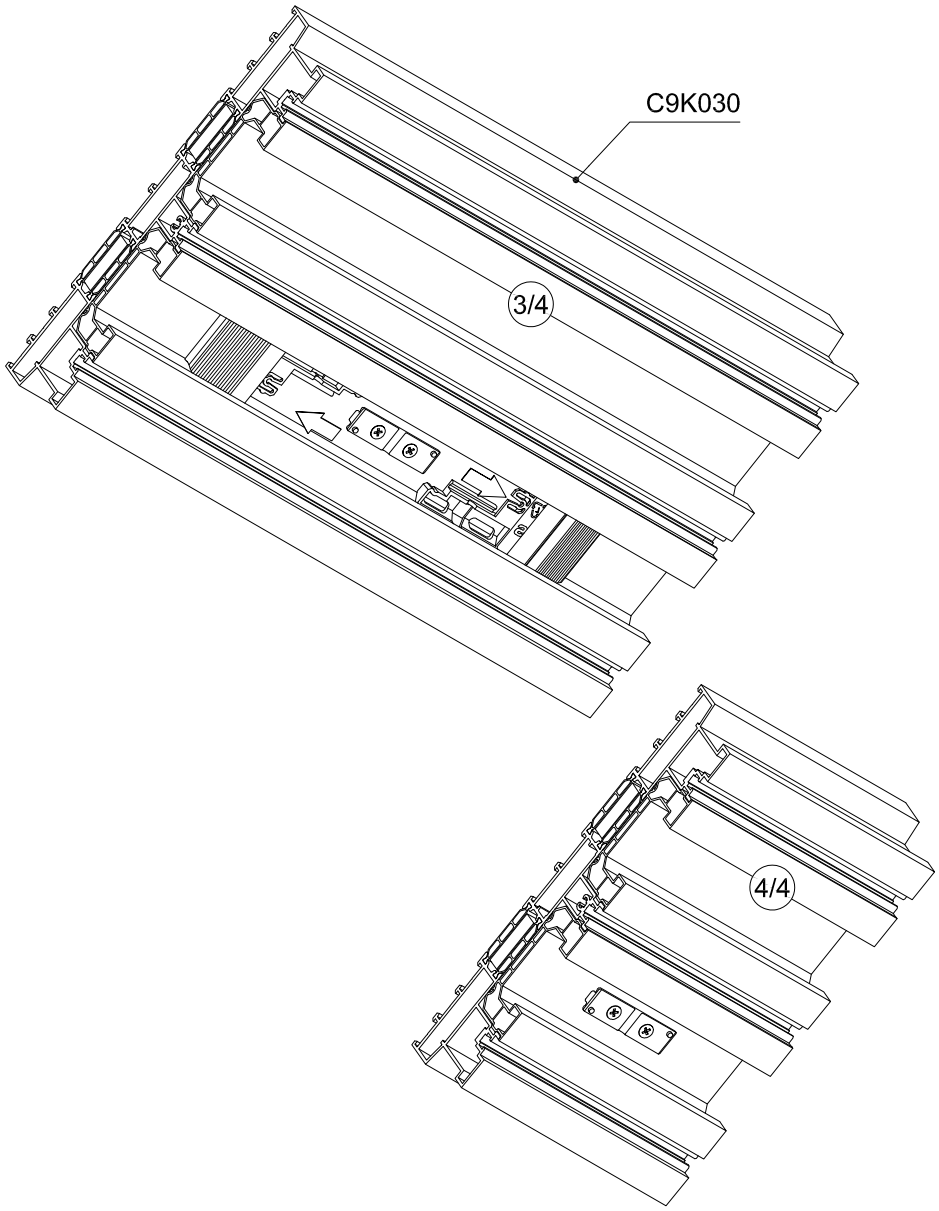
C160-ASS-1203

ASSEMBLAGGIO TAPPO CENTRALE CO1111 PROFILATO SUPERIORE C9K030

2 / 2

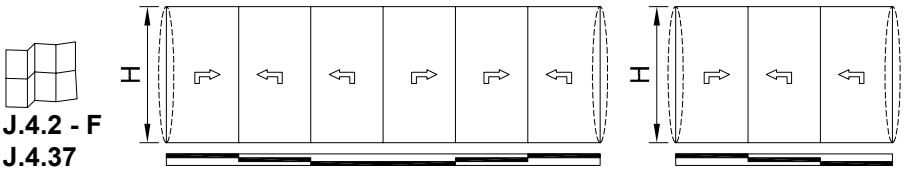
J.4.2 - E
J.11.18



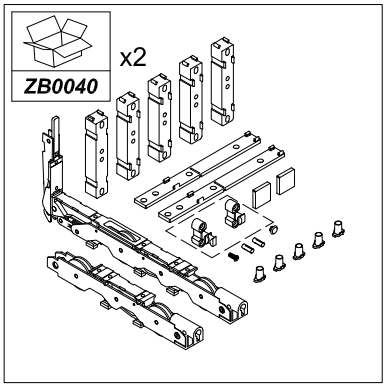


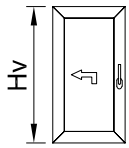
C160-ASS-1204

ASSEMBLAGGIO PUNTI DI CHIUSURA - ALZANTE-SCORREVOLE (ZB0034/ZB0035/ZB0036)

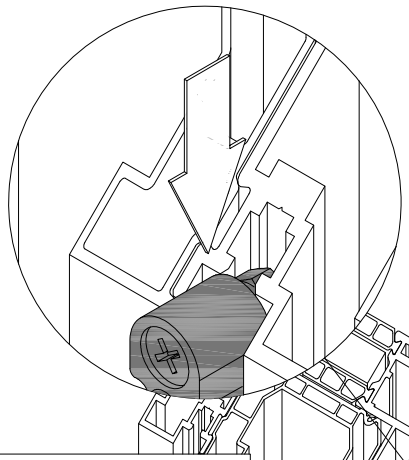


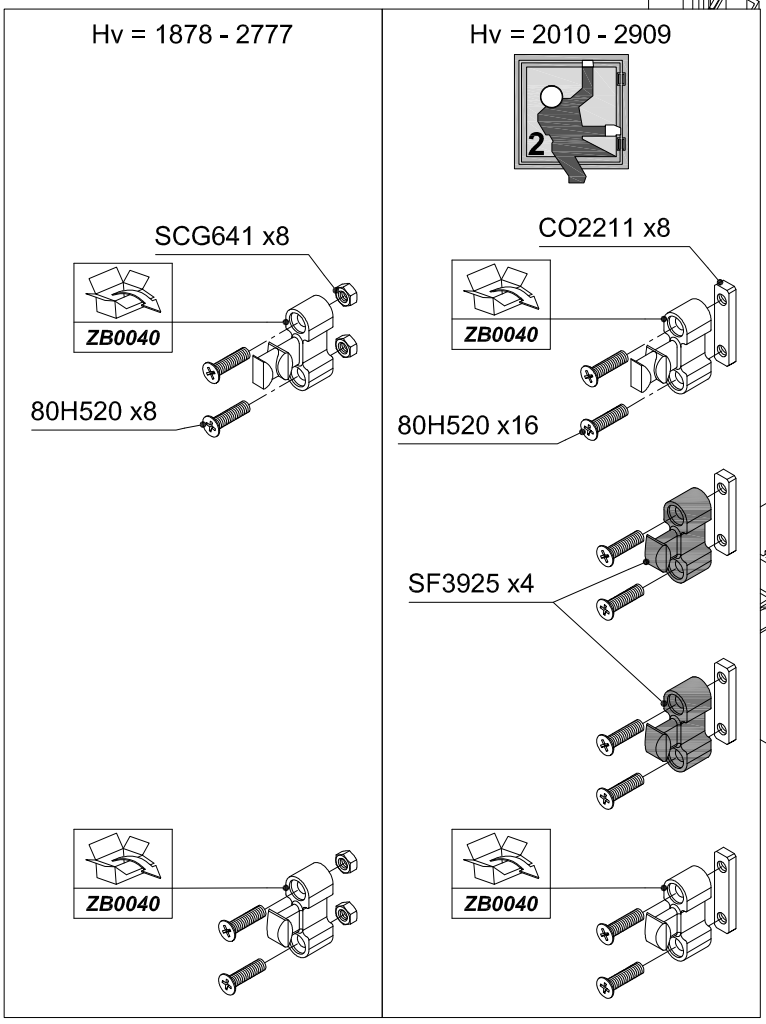
J.4.2 - F
J.4.37





Hv = H - 100

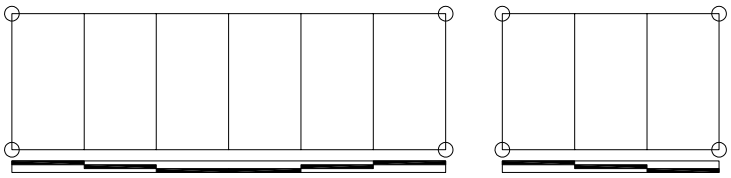


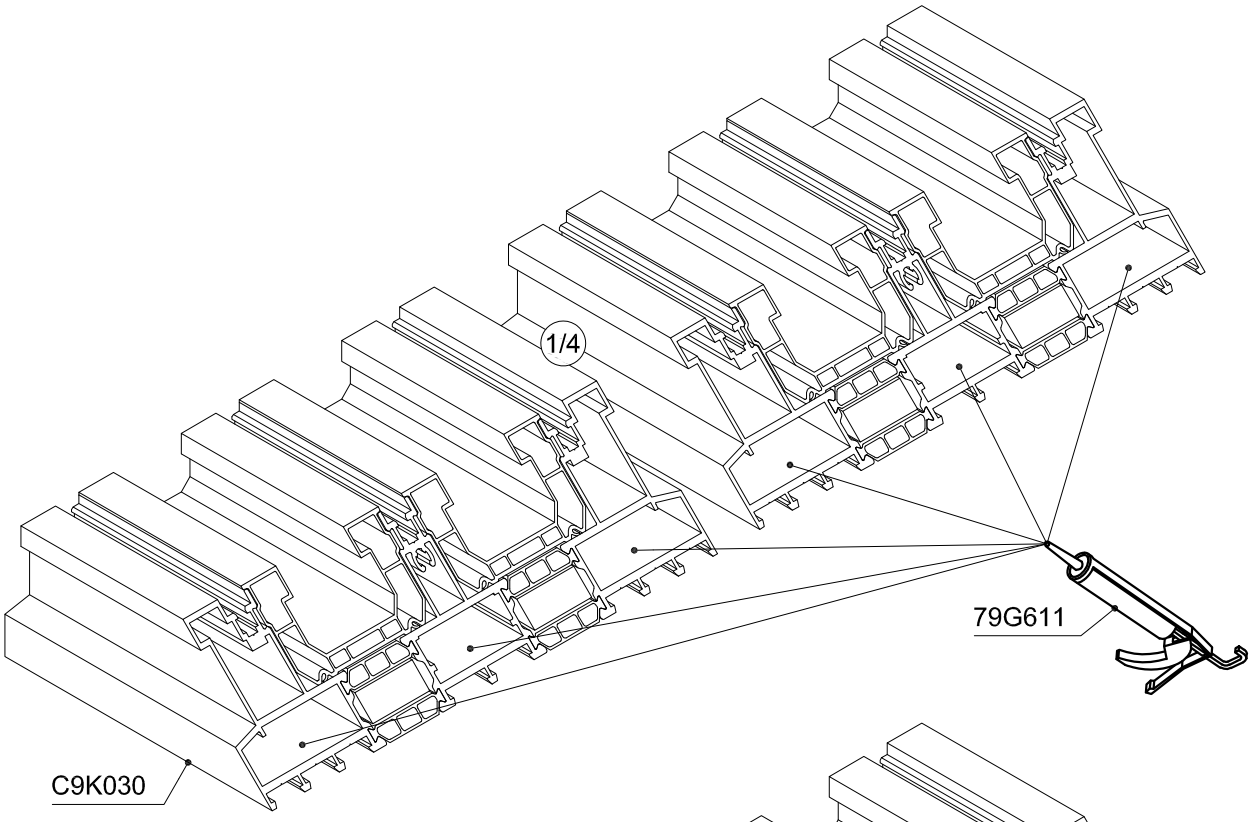


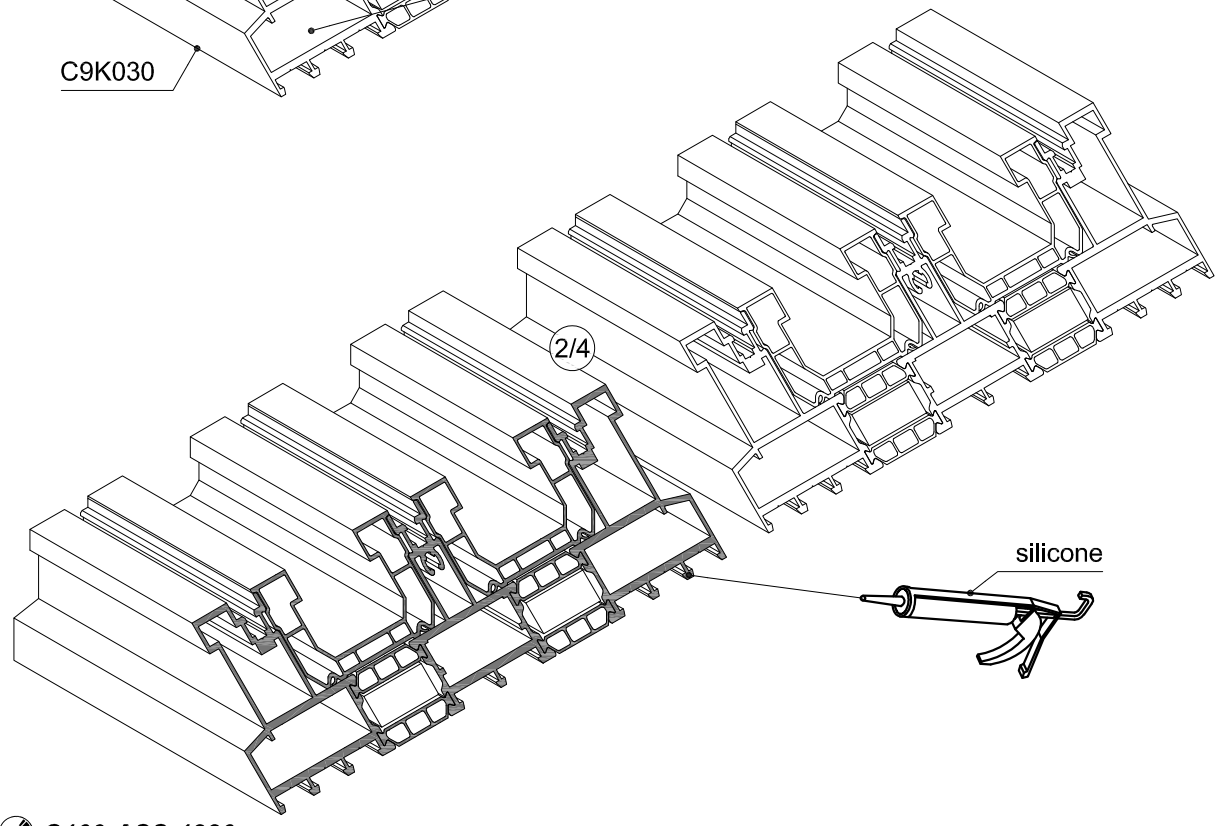
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

1 / 3

J.4.2 - A
J.4.5







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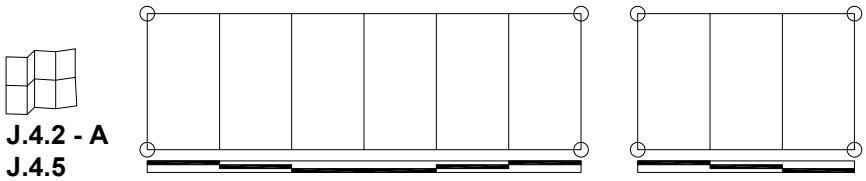
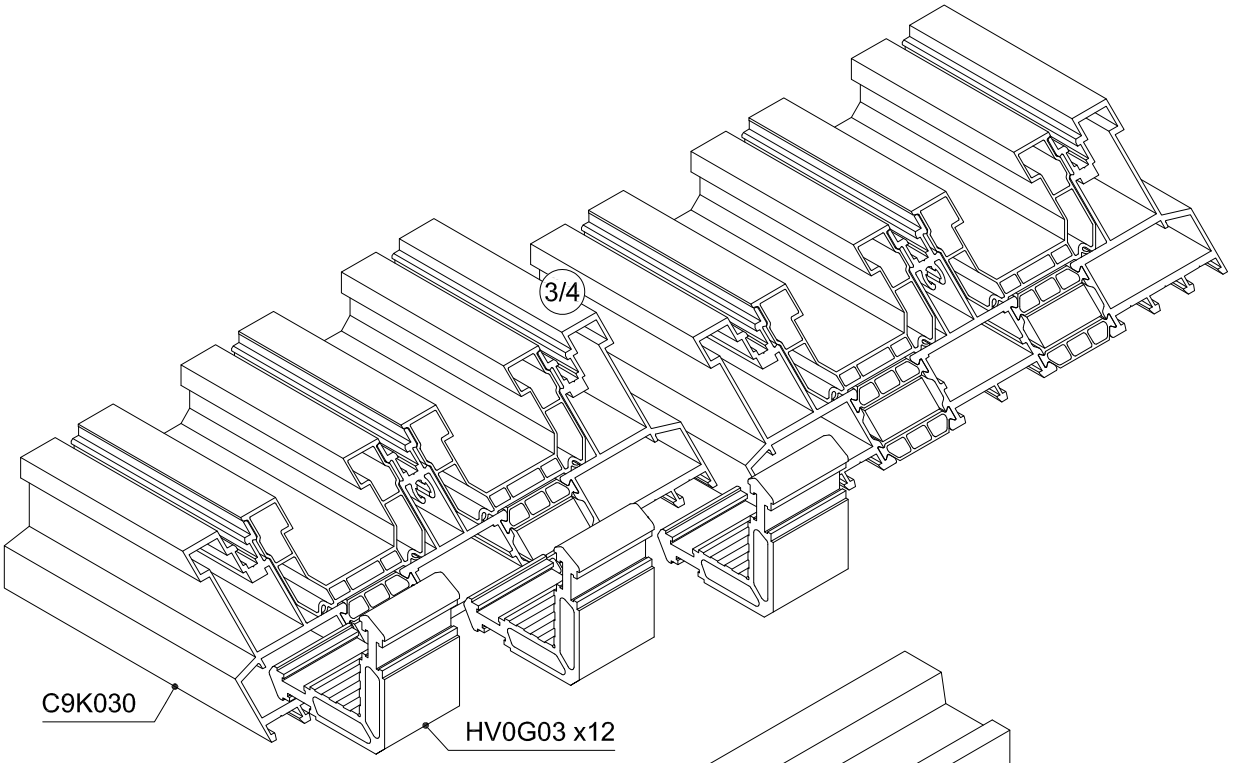
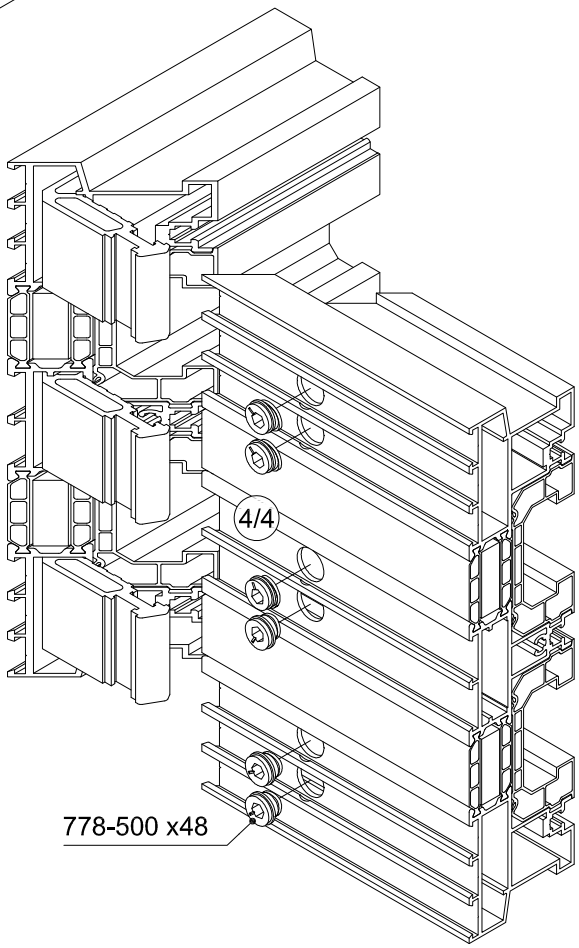
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

2 / 3



J.4.2 - A
J.4.5





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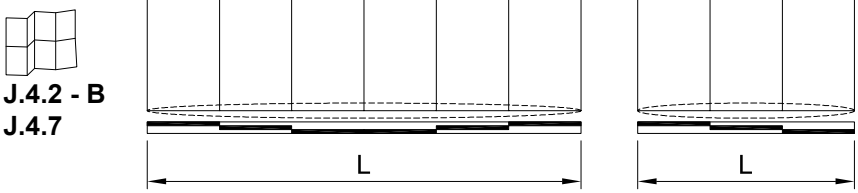
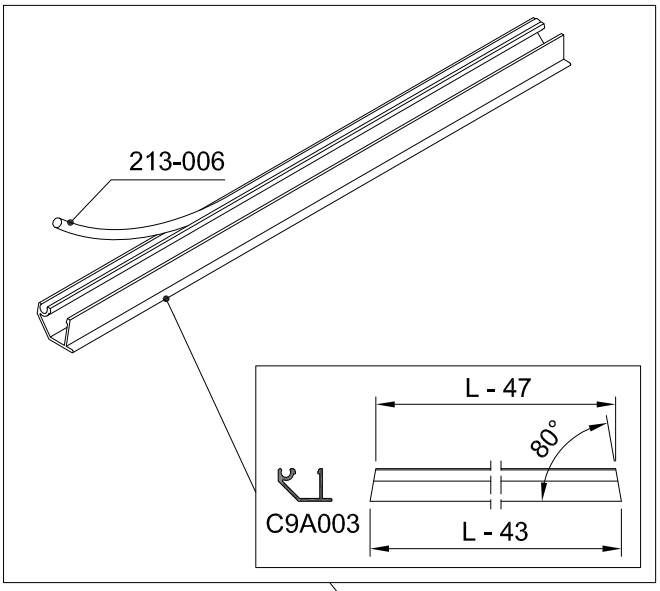
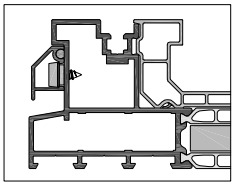
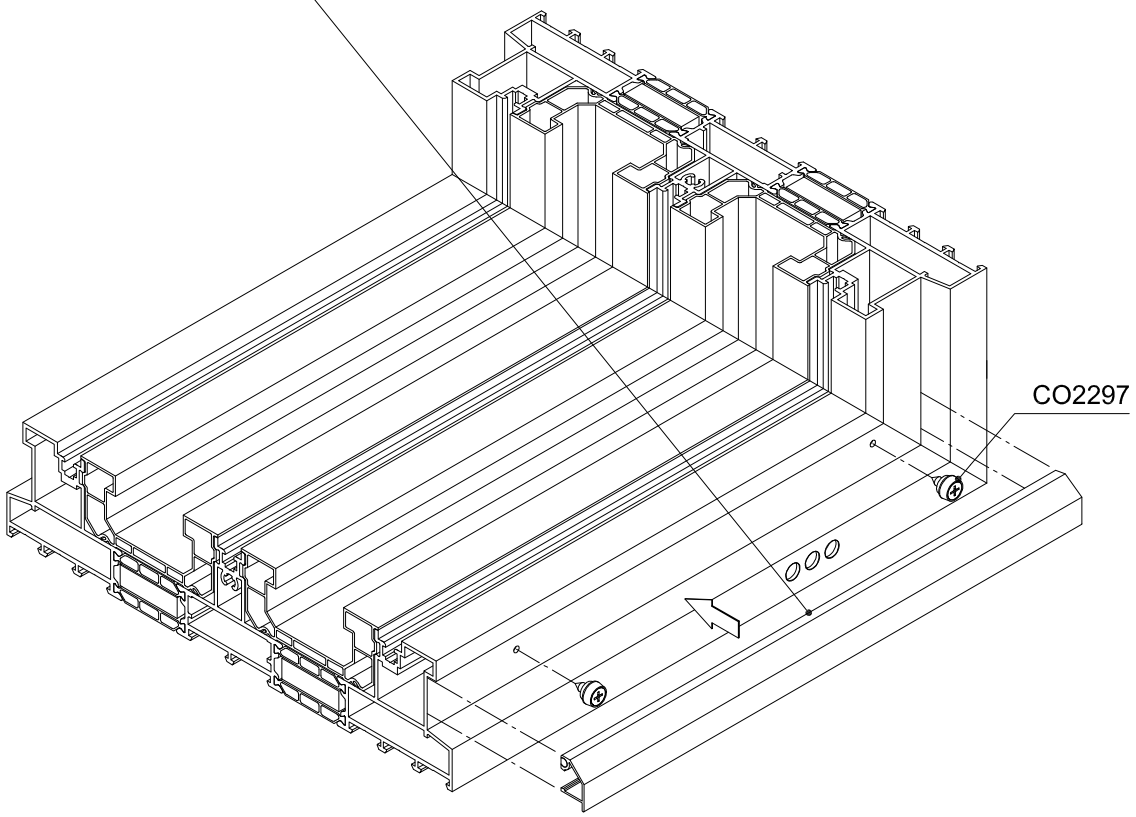
ASSEMBLAGGIO CAPPETTA DI DRENAGGIO C9A003









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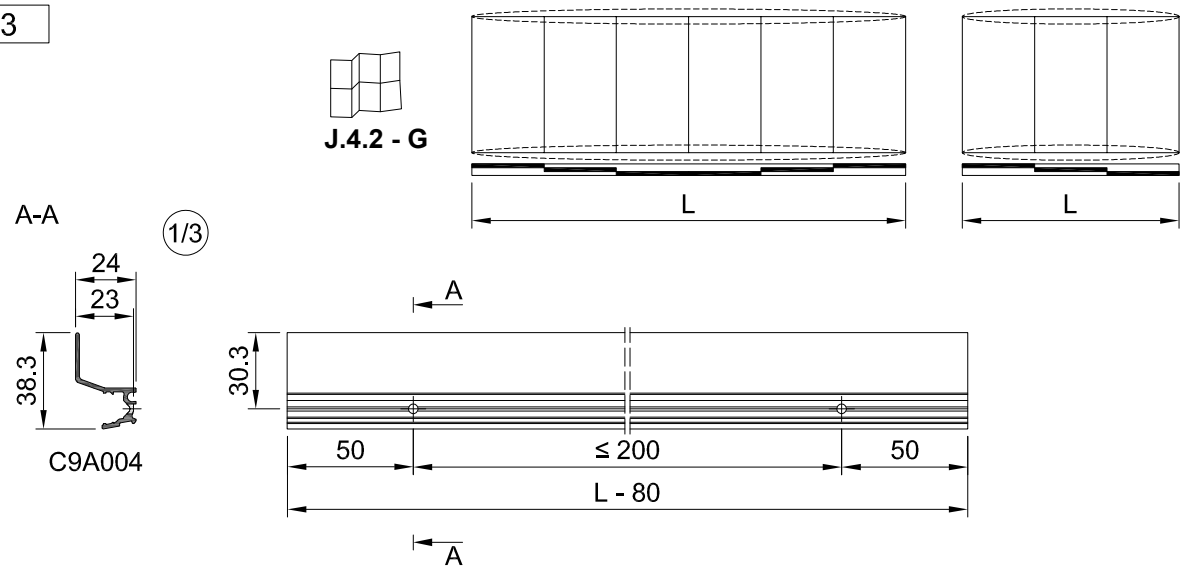
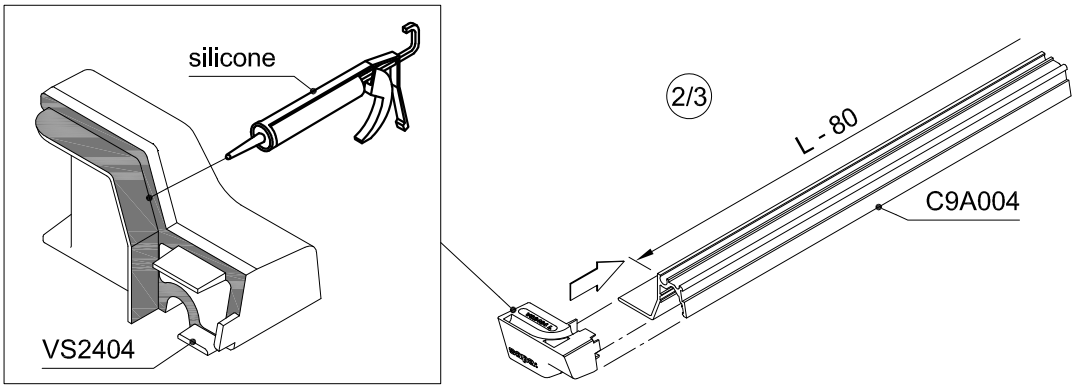
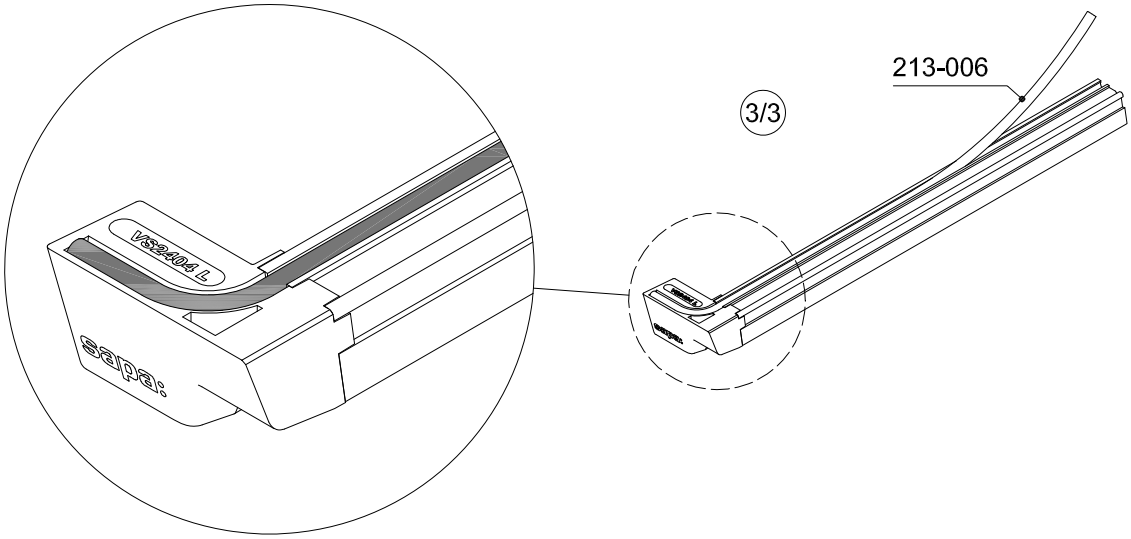
OPERAZIONI C9A004 + VS2404

1 / 3







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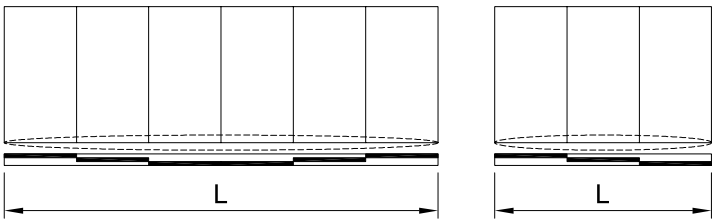
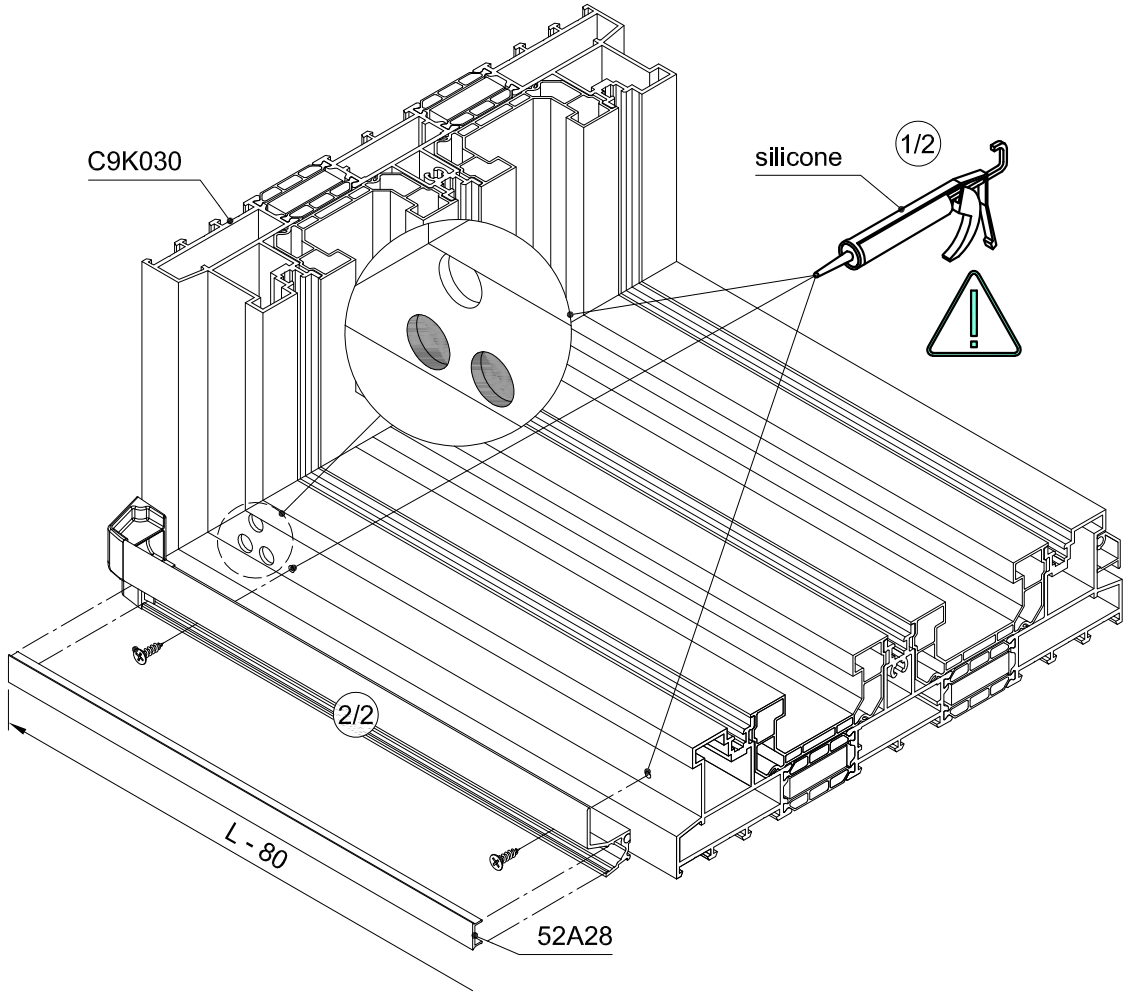
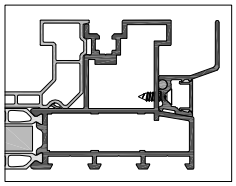
ASSEMBLAGGIO C9A004 + VS2404

2 / 3

J.4.2 - G

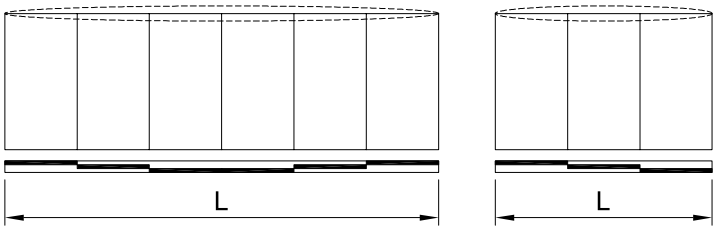


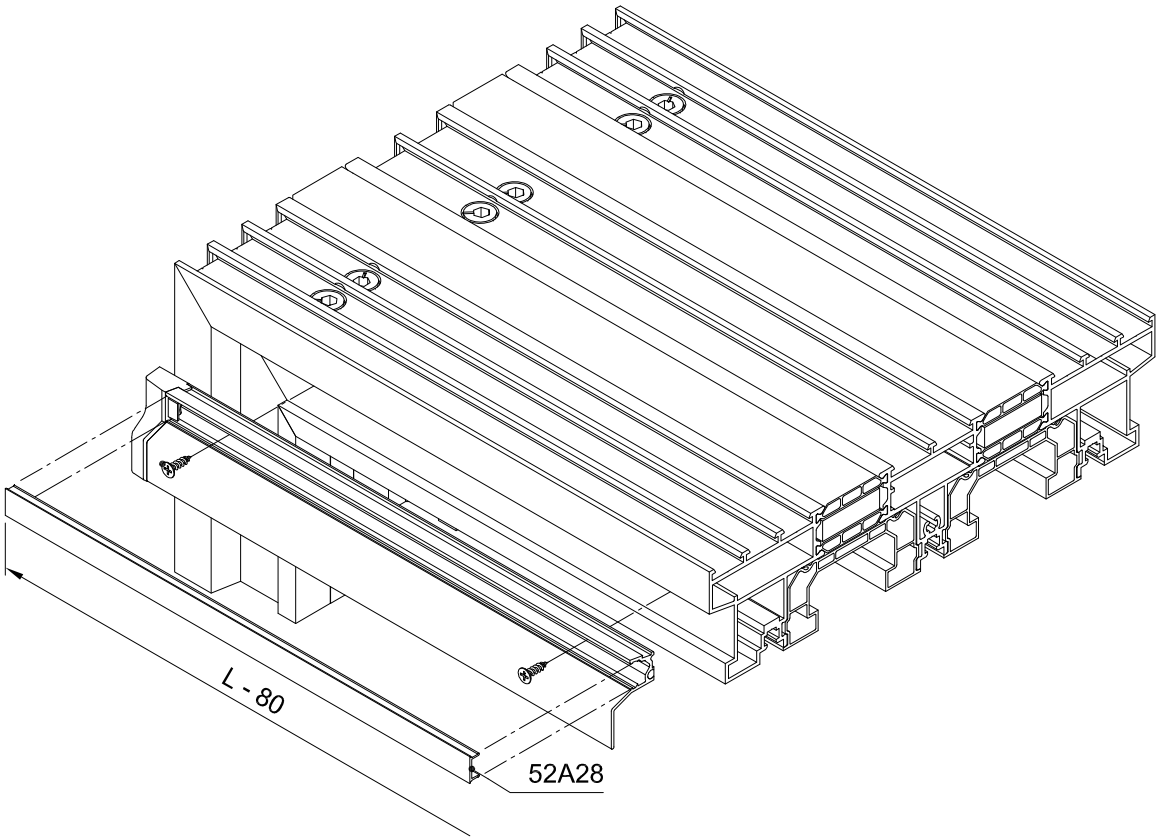


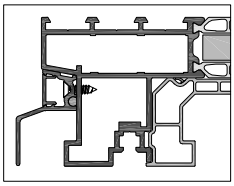


ASSEMBLAGGIO C9A004 + VS2404 - OPTIONAL

3 / 3







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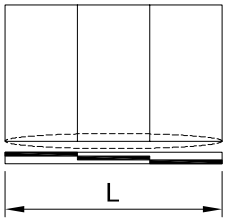
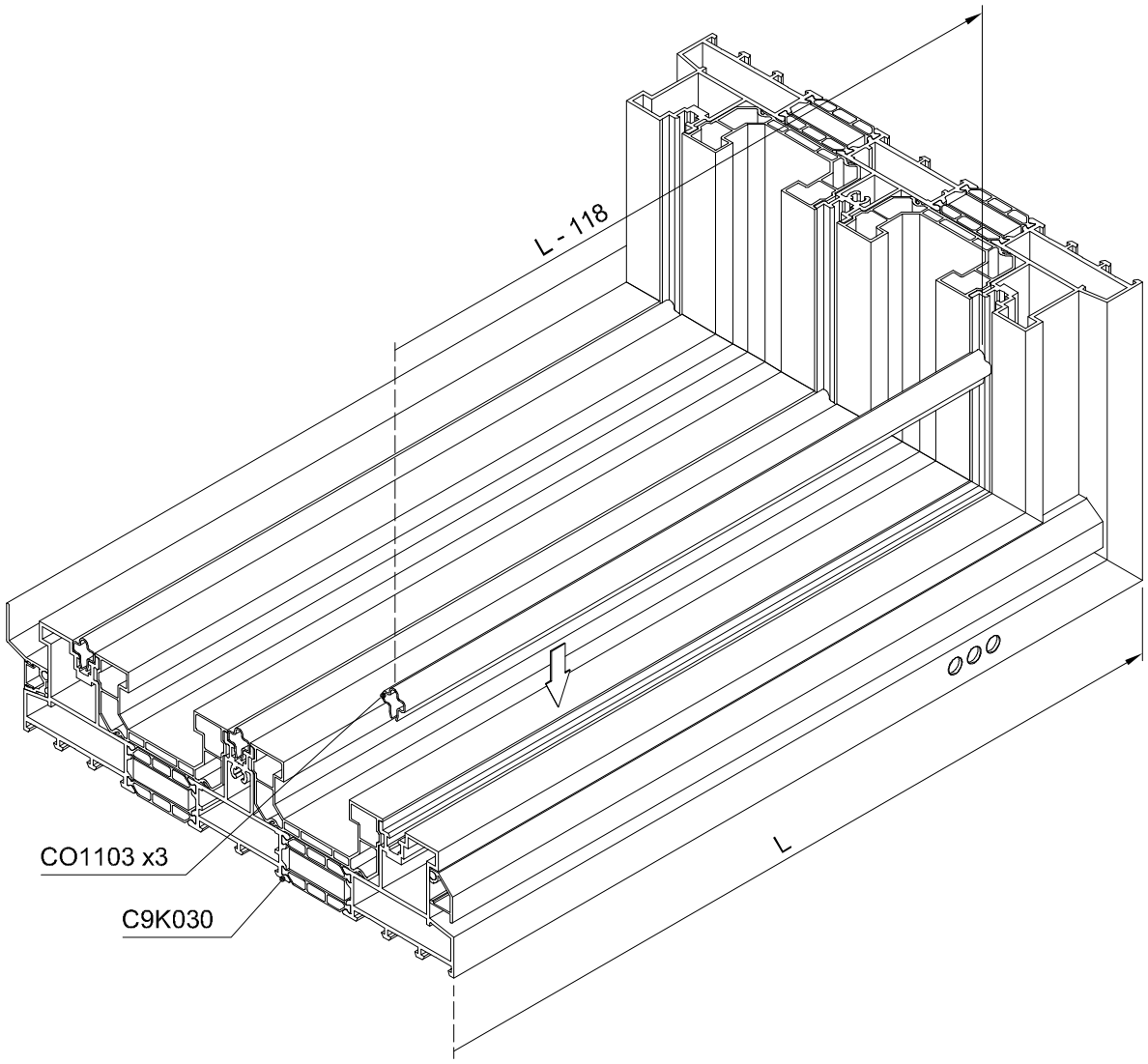
ASSEMBLAGGIO CO1103

1 / 3





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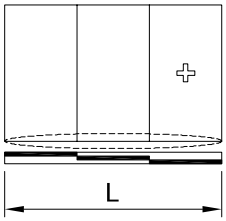
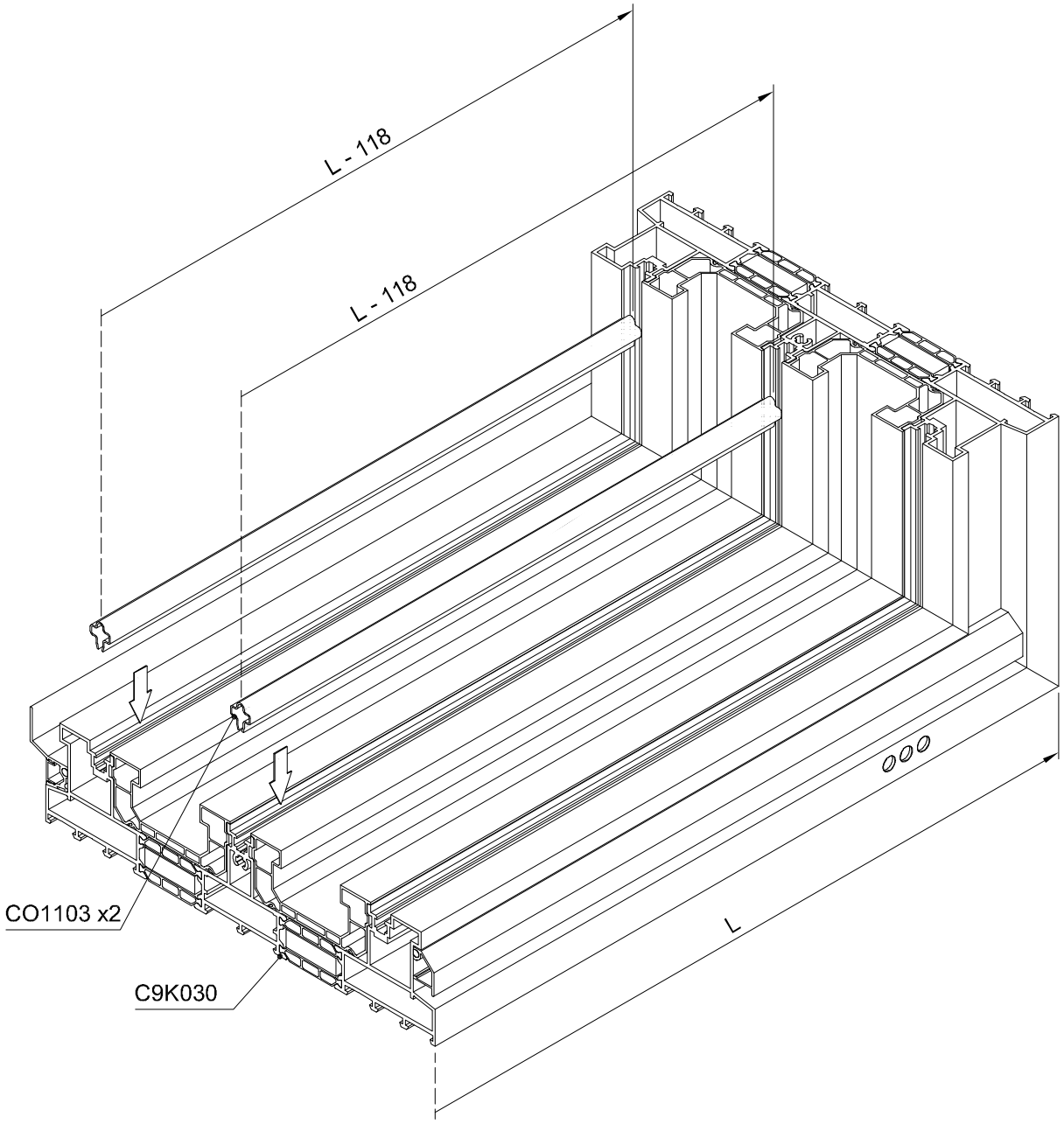
ASSEMBLAGGIO CO1103 PER FISSO-SCORREVOLE-FISSO

2 / 3





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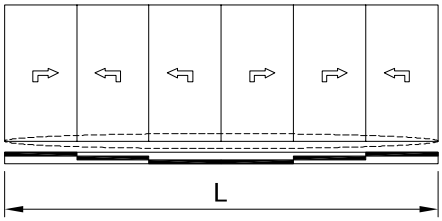
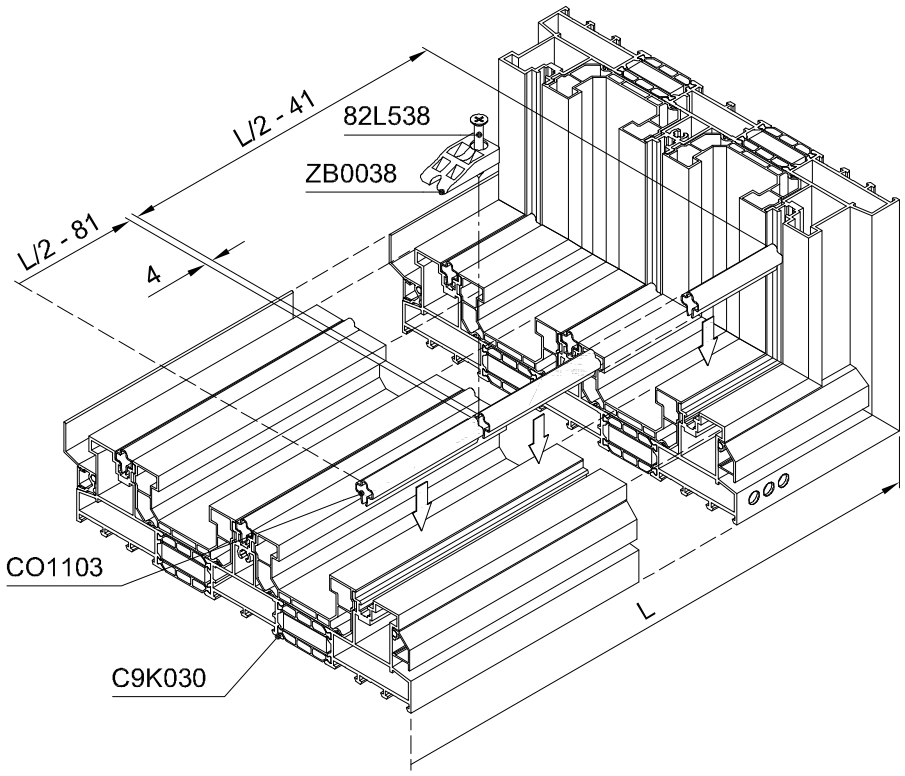
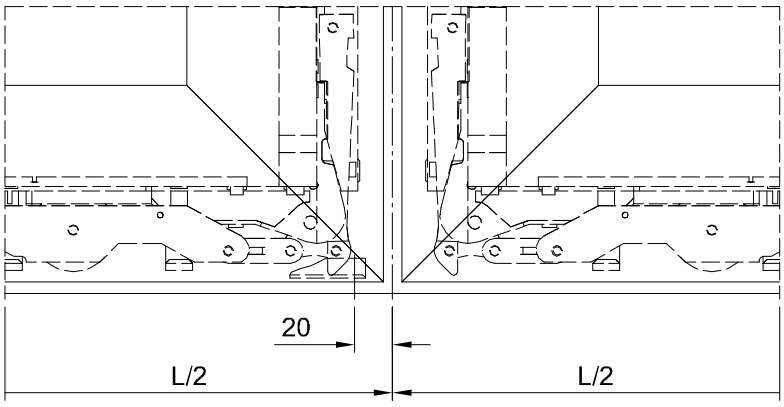
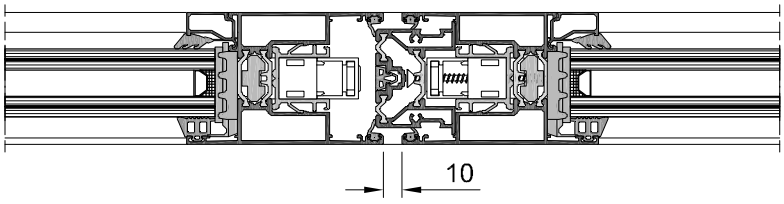
ASSEMBLAGGIO CO1103 E ZB0038 PER SCHEMA 4 ANTE

3 / 3



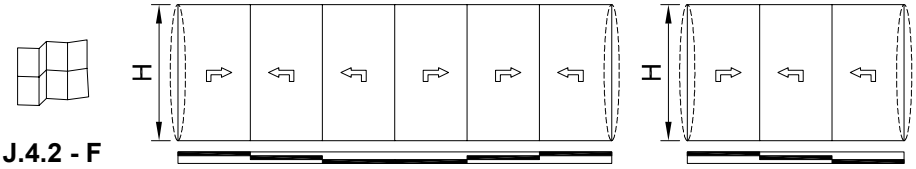




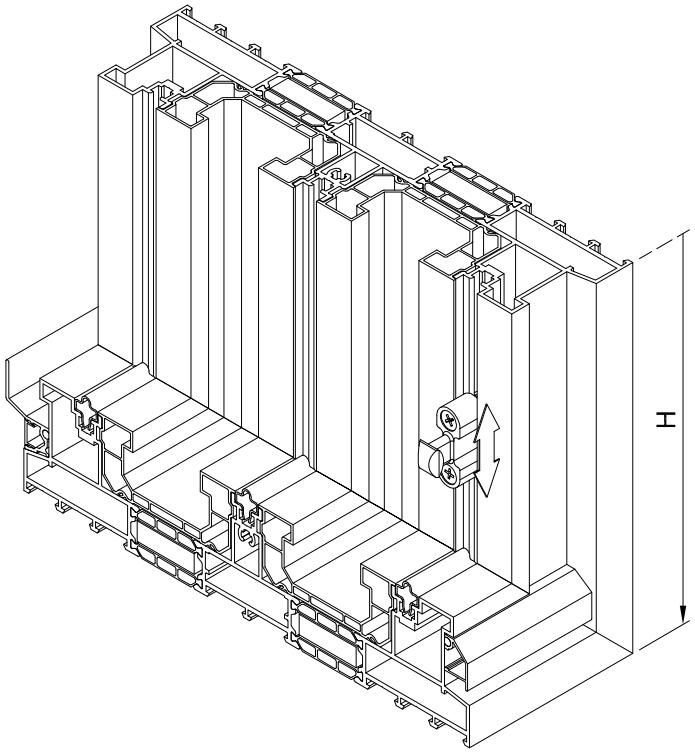


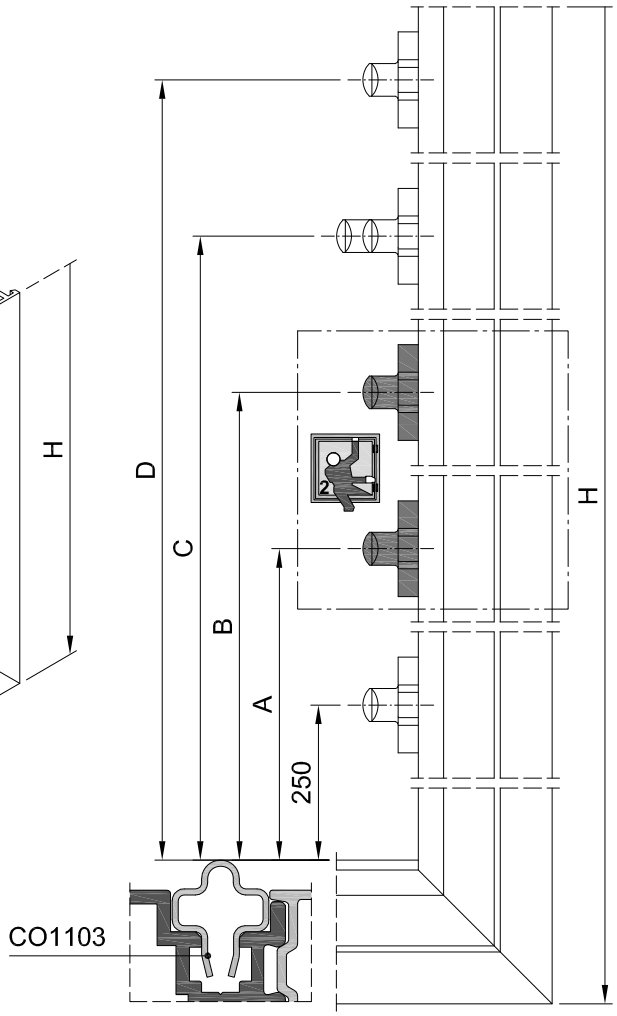
C160-ASS-1250

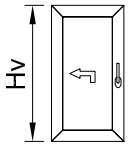
INSTALLAZIONE PUNTI DI CHIUSURA



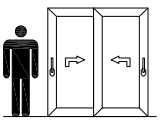
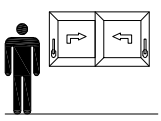
J.4.2 - F





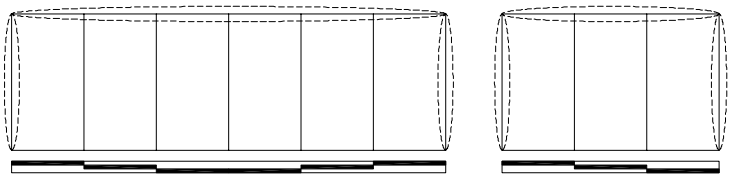


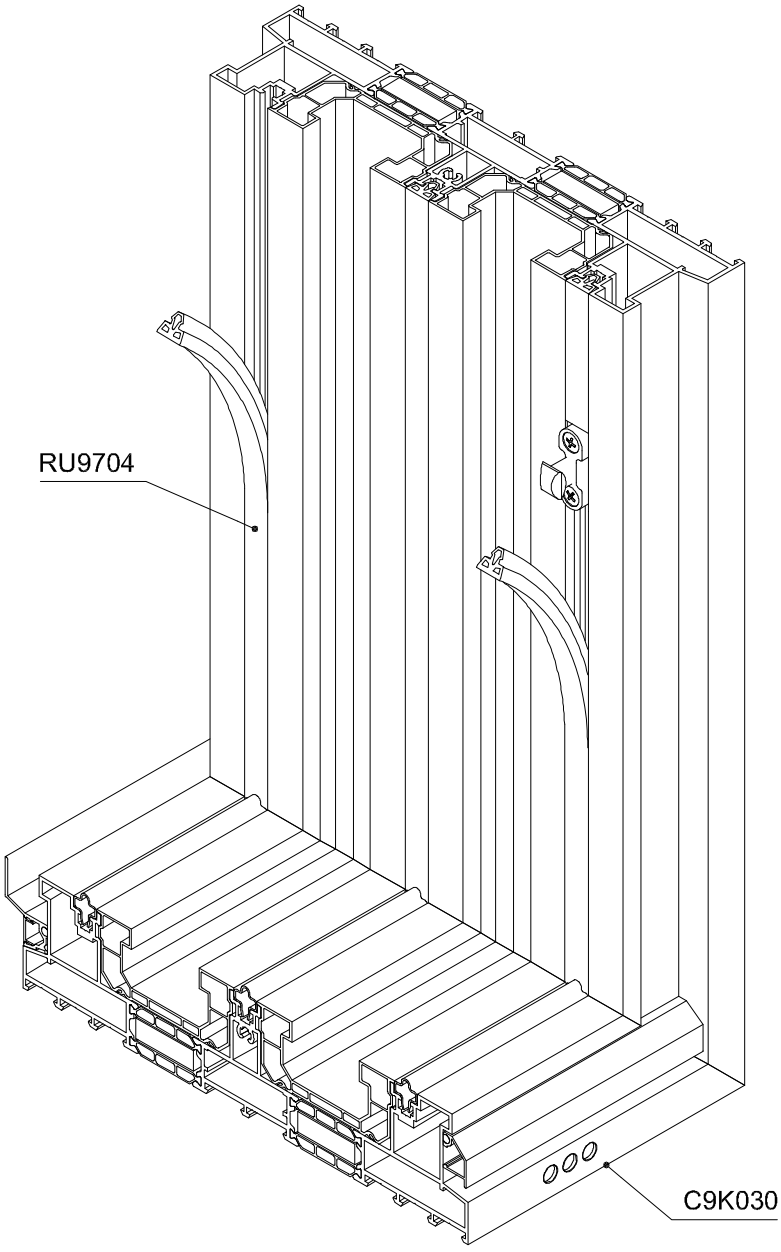
Hv = H - 100

	Hv		2 A	B	C	D
	2010 - 2309	ZB0034	750	1200	1600	
	2310 - 2609	ZB0035			1900	
	2610 - 2909	ZB0036			2200	
	2910 - 3209	ZB0035 + ZB0046			1900	Hv - 271
	3210 - 3509	ZB0036 + ZB0046			2200	
	1312 - 2009	ZB0033		600	1000	

C160-ASS-1234

ASSEMBLAGGIO GUARNIZIONE DI FINITURA RU9704





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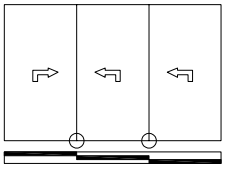
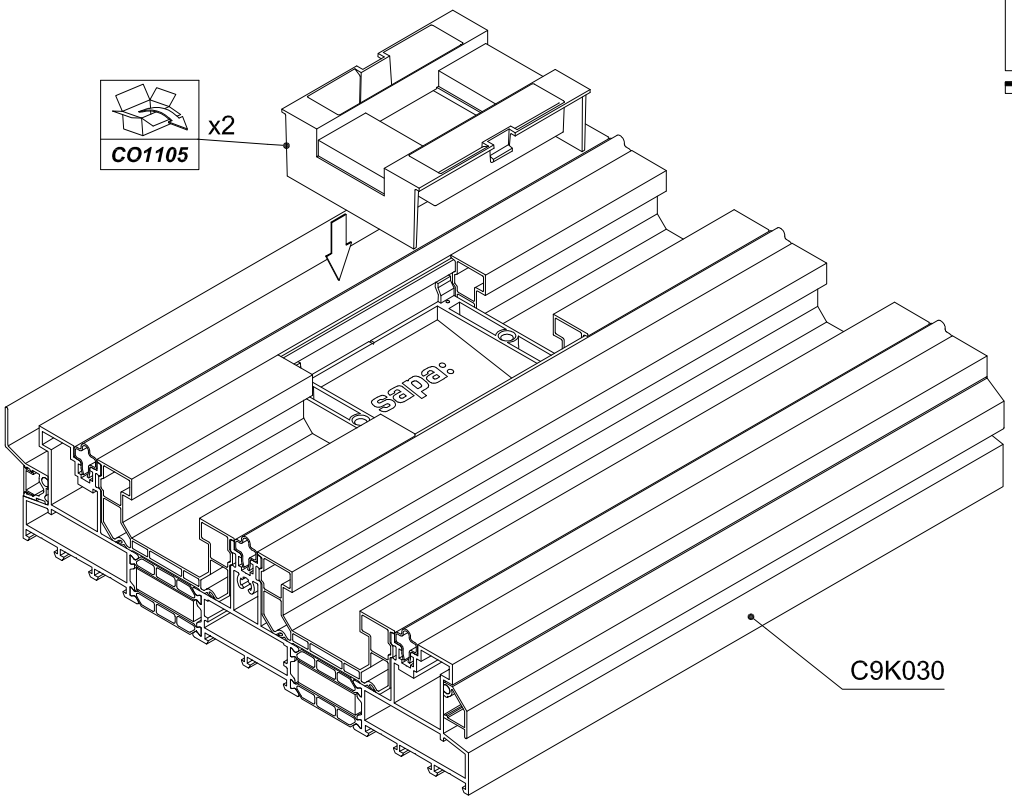
ASSEMBLAGGIO TAPPO CENTRALE CO1105/CO1104 PROFILATO INFERIORE C9K030

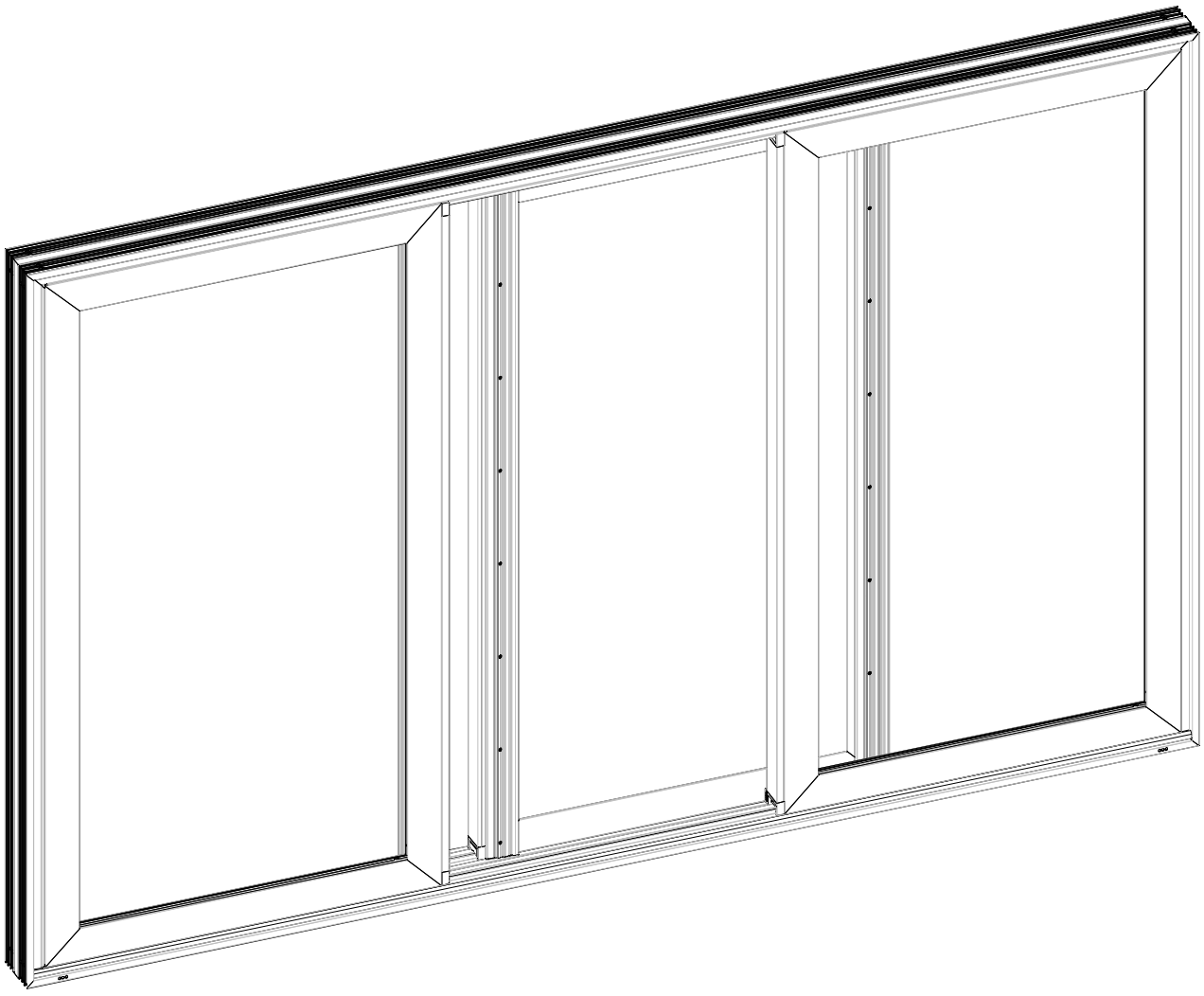




C160-ASS-1240L

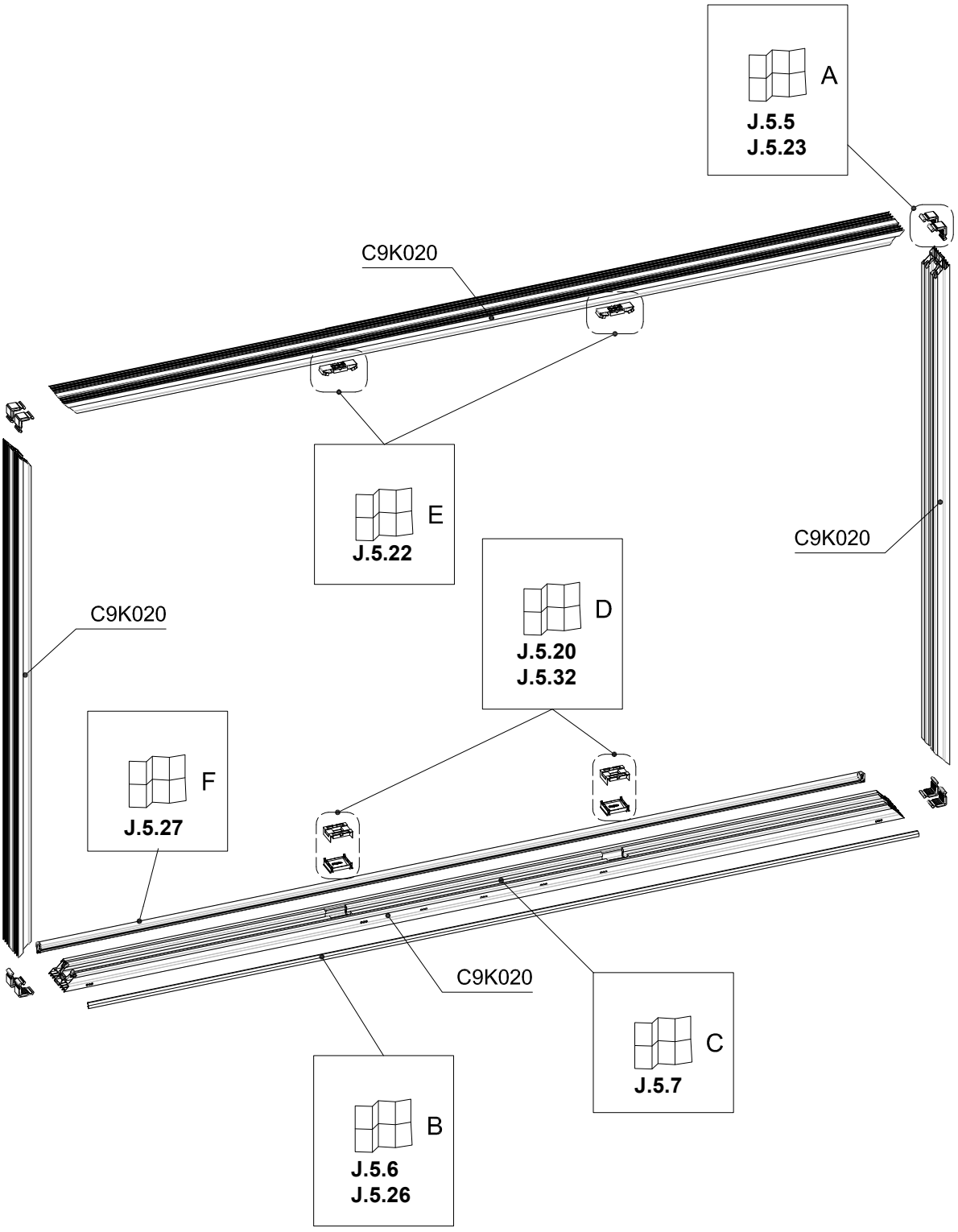
FERRAMENTA & DISEGNI ASSEMBLAGGIO

2-BINARI FISSO-ALZANTE-SCORREVOLE-FISSO TAGLI 45°



C160-ASS-1836

PANORAMICA ASSEMBLAGGIO



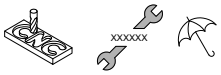
C160-ASS-1835

2-BINARI FISSO-ALZANTE-SCORREVOLE-FISSO TAGLI 45°

CONTENUTO

2-binari fisso-alzante-scorrevole-fisso tagli 45° J.6.1
Panoramica assemblaggio J.6.2
Contenuto J.6.3

Operazioni C9K020 + KU2028 e assemblaggio BT6006 ..... J.6.4
Lavorazione squadrette per C9K020 ..... J.6.5

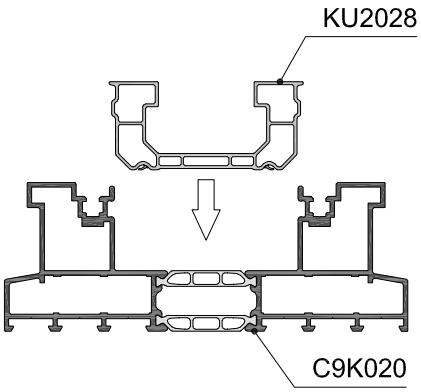


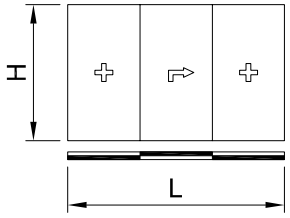
Operazioni cappetta di drenaggio J.6.6
C9K020 + KU2028 panoramica drenaggi J.6.7
C9K020 lavorazione drenaggio - J (optional 1/2) J.6.8
C9K020 lavorazione drenaggio - J (optional 2/2) J.6.9
C9K020 lavorazione drenaggio - H J.6.10
C9K020 lavorazione drenaggio - B J.6.11
C9K020 lavorazione drenaggio - A J.6.12
C9K020 lavorazione drenaggio - G J.6.13
C9K020 lavorazione drenaggio - M J.6.14
KU2028 lavorazione drenaggio - K1 ..... J.6.15
KU2028 lavorazione drenaggio - K2 ..... J.6.16
KU2028 lavorazione drenaggio - K3 ..... J.6.17

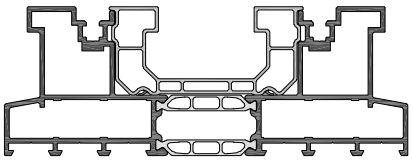
Assemblaggio VS0107 e KU2028 su C9K020 profilato inferiore J.6.18
Assemblaggio tappo centrale CO1105 profilato inferiore J.6.19
Sigillatura profilato inferiore C9K020 con VS9950 e VS9951 ..... J.6.21
Assemblaggio tappo centrale CO1111 profilato superiore C9K020 ..... J.6.22

Assemblaggio profilati telai con squadrette J.6.23
Assemblaggio cappetta di drenaggio C9A003 ..... J.6.26
Preparazione C9A004 + VS2404 ..... J.6.27
Assemblaggio C9A004 + VS2404 ..... J.6.28
Assemblaggio C9A004 + VS2404 - optional J.6.29
Assemblaggio CO1103 e ZB0038 ..... J.6.30
Assemblaggio guarnizione di finitura RU9704 ..... J.6.31
Assemblaggio tappo centrale CO1105 profilato inferiore J.6.32

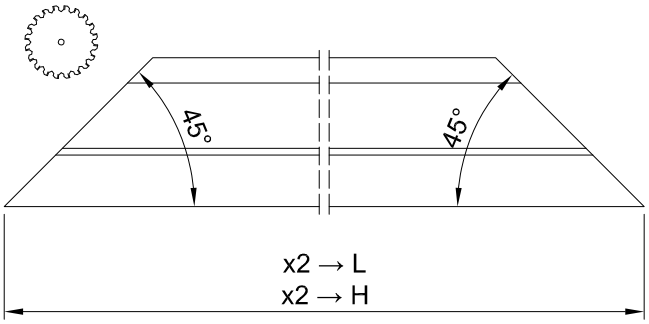
OPERAZIONI C9K020 + KU2028 E ASSEMBLAGGIO BT6006

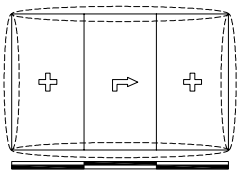


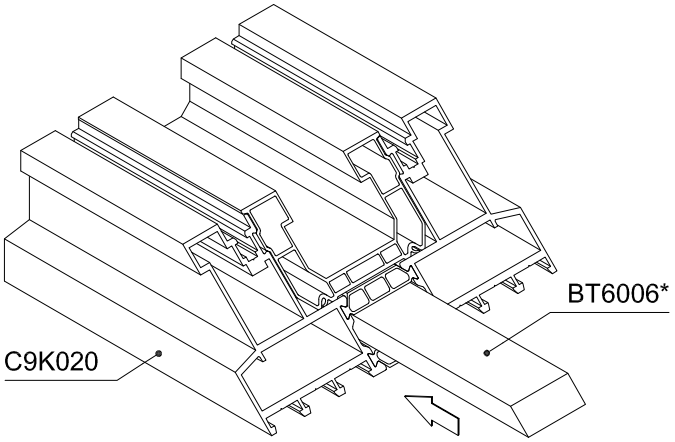


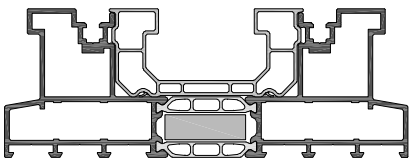


C9K020





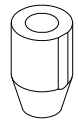




	BT6006
SHI	✓
SI	✓
I	x

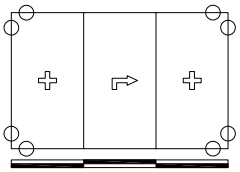
C160-ASS-1700

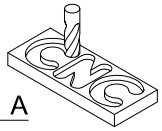
LAVORAZIONE SQUADRETTE PER C9K020



71C011

J.5.2 - A
J.5.23





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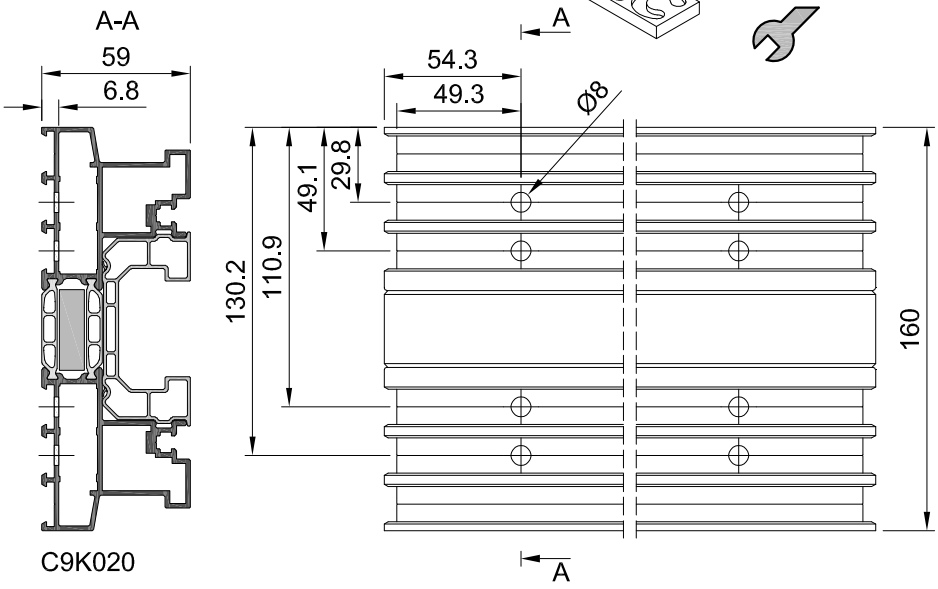
TG4122 A8



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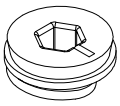
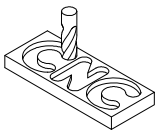


778-500



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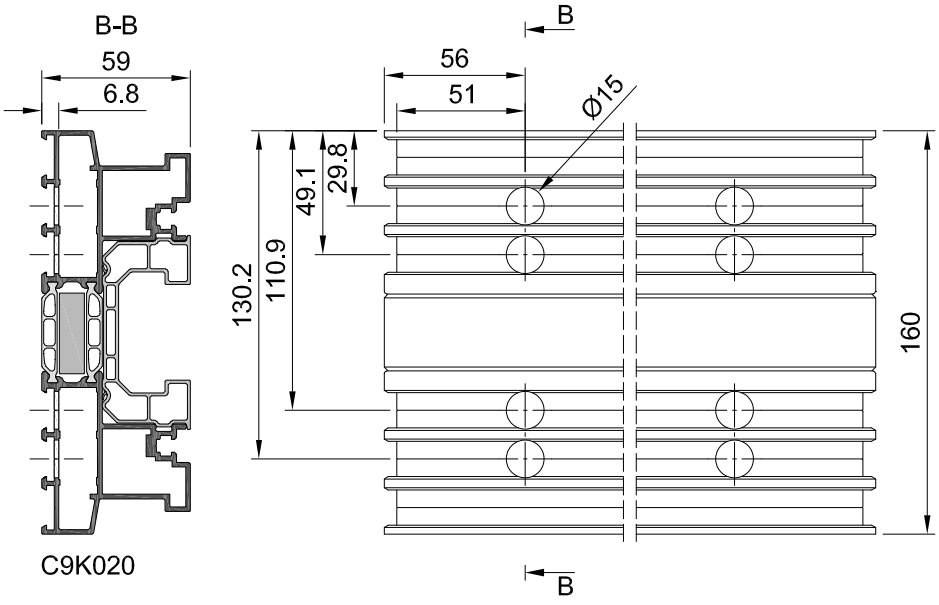
TG4122 A7

+ TG9011



C9K020

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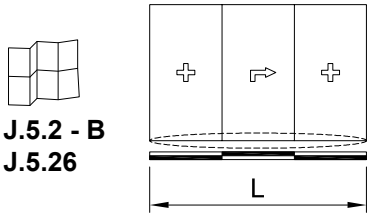
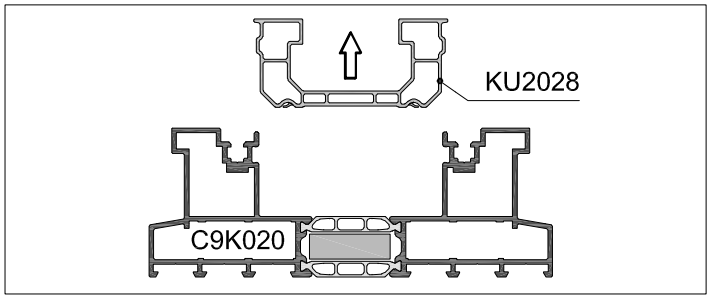
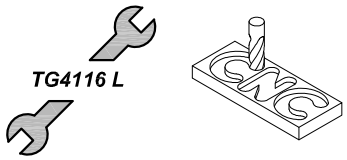
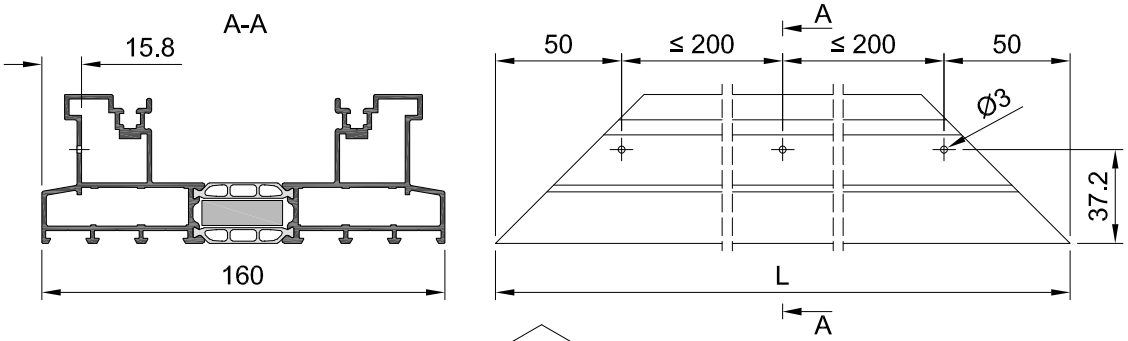
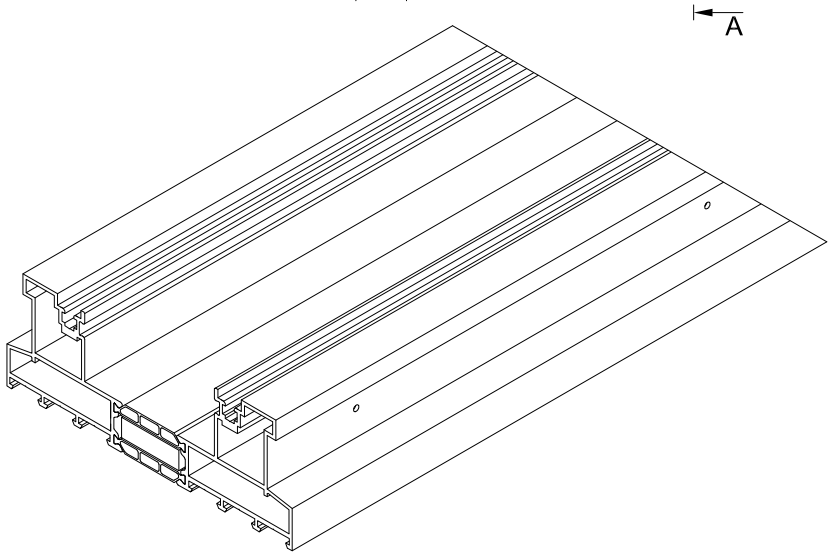
OPERAZIONI CAPPETTA DI DRENAGGIO











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C9K020 + KU2028 PANORAMICA DRENAGGI

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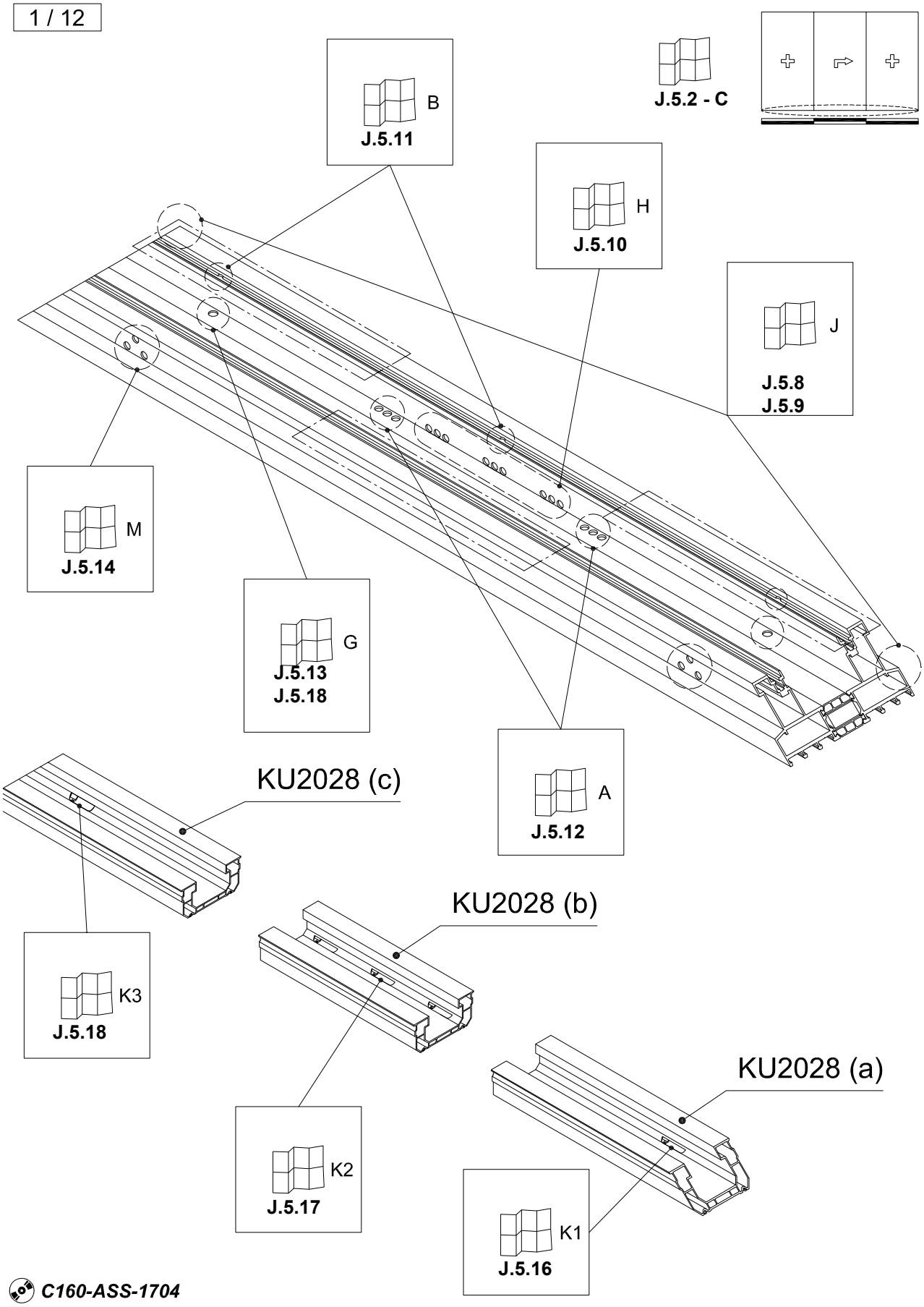

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C9K020 LAVORAZIONE DRENAGGIO - J (OPTIONAL 1/2)

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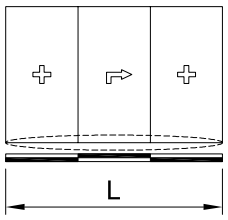
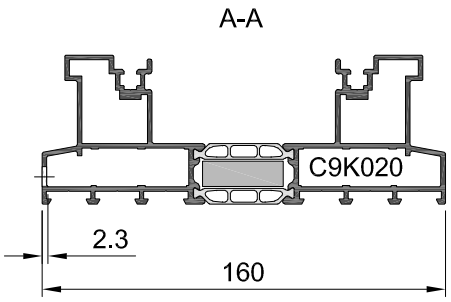
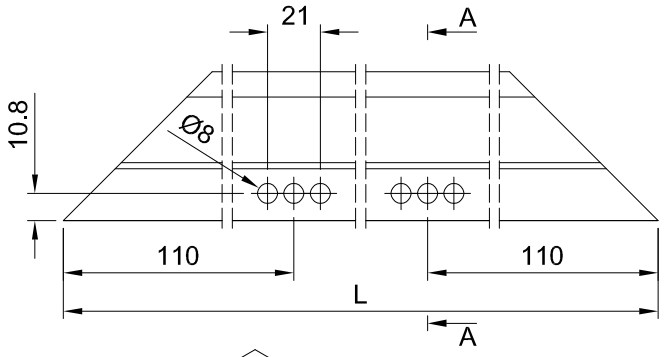
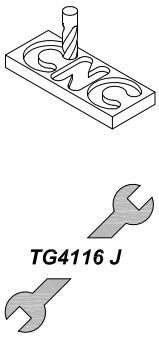
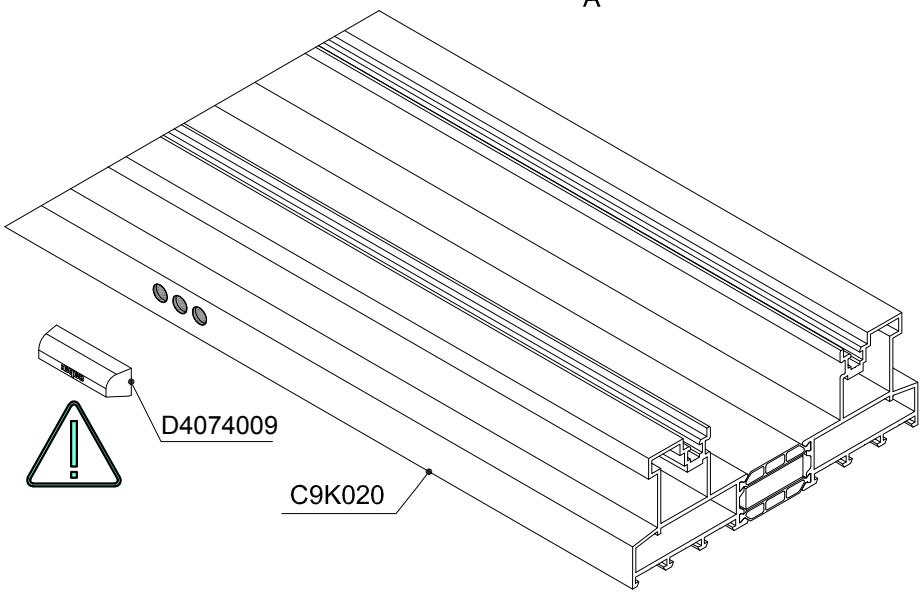
J.5.7 - J











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C9K020 LAVORAZIONE DRENAGGIO - J (OPTIONAL 2/2)

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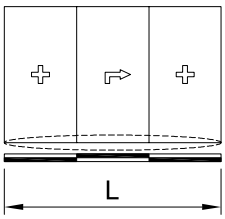
J.5.7 - J



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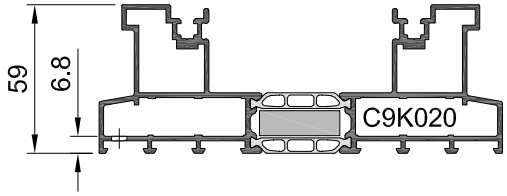

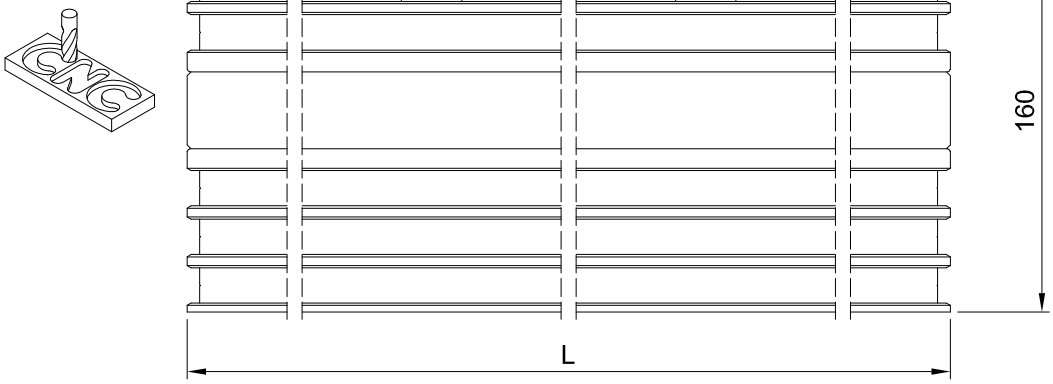

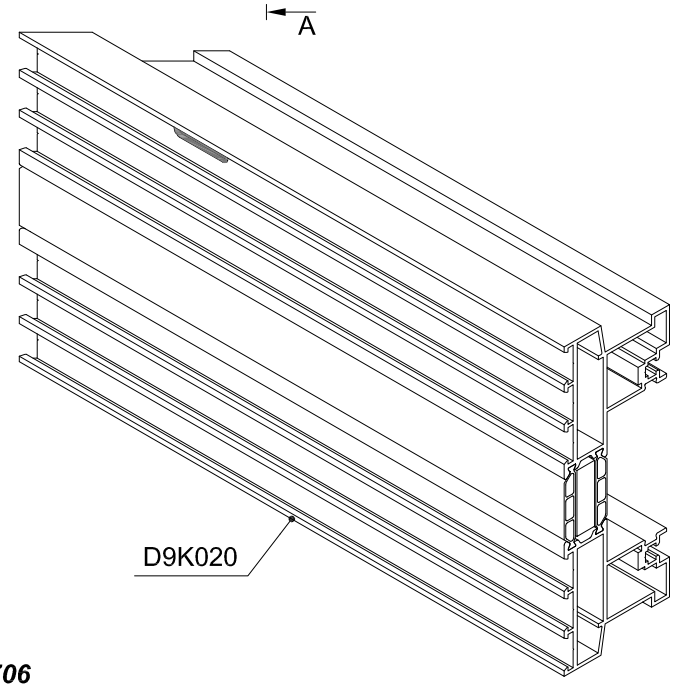

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C9K020 LAVORAZIONE DRENAGGIO - H

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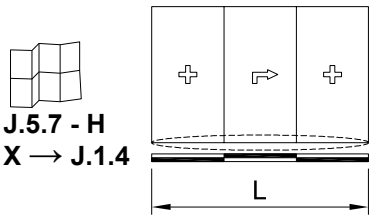

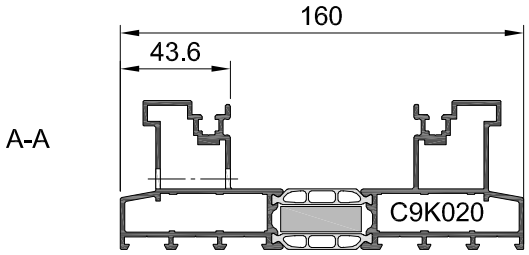

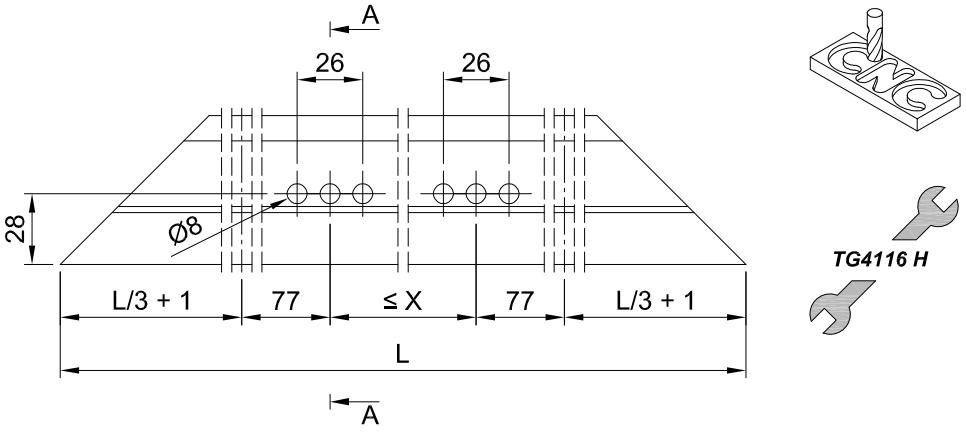

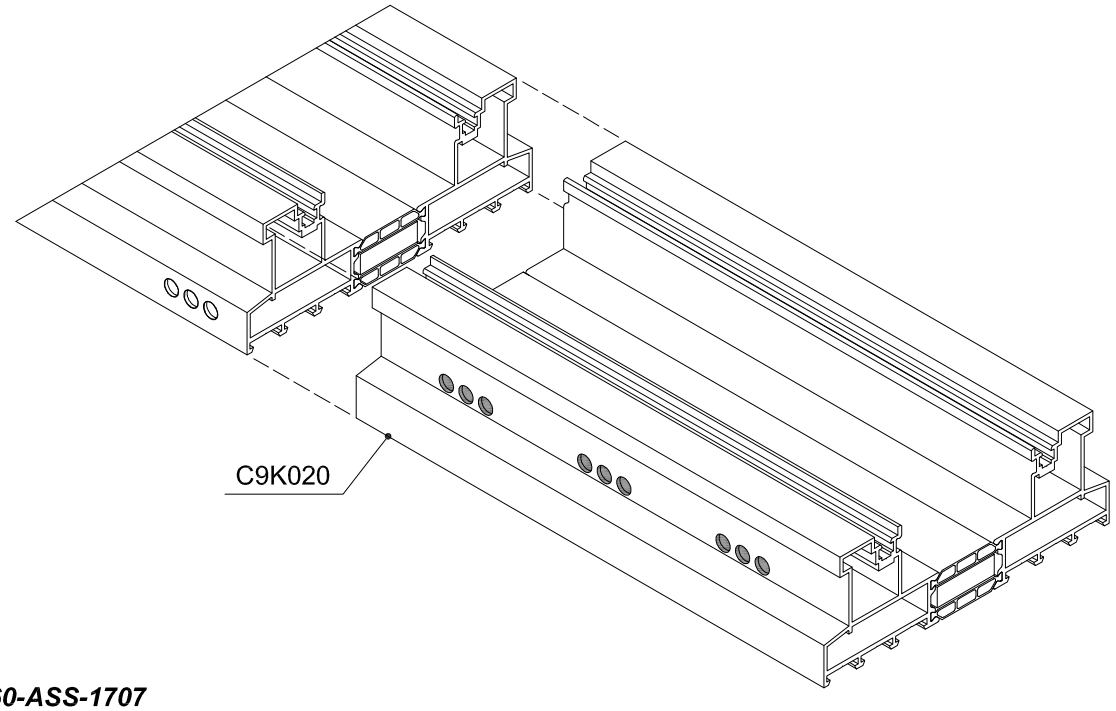

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C9K020 LAVORAZIONE DRENAGGIO - B

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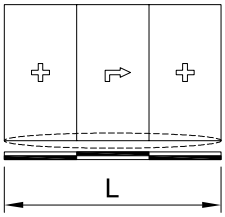
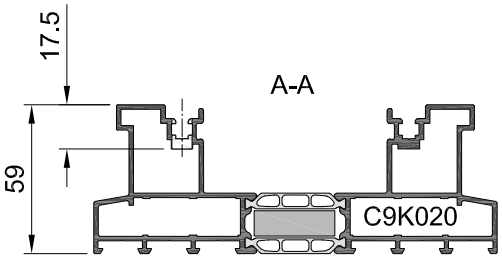
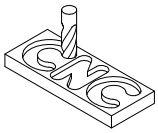
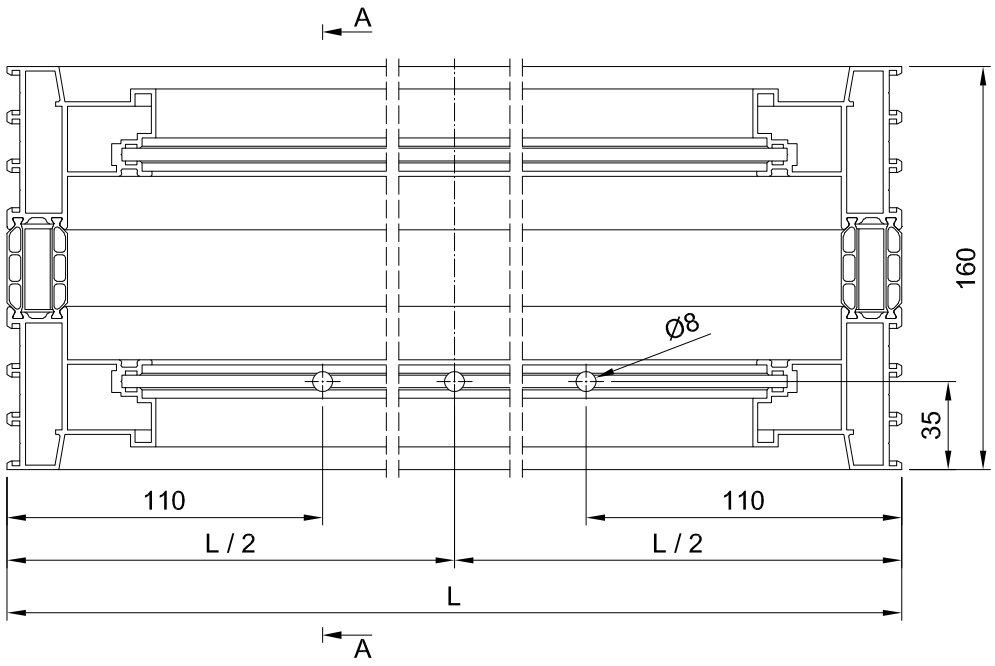
J.5.7 - B

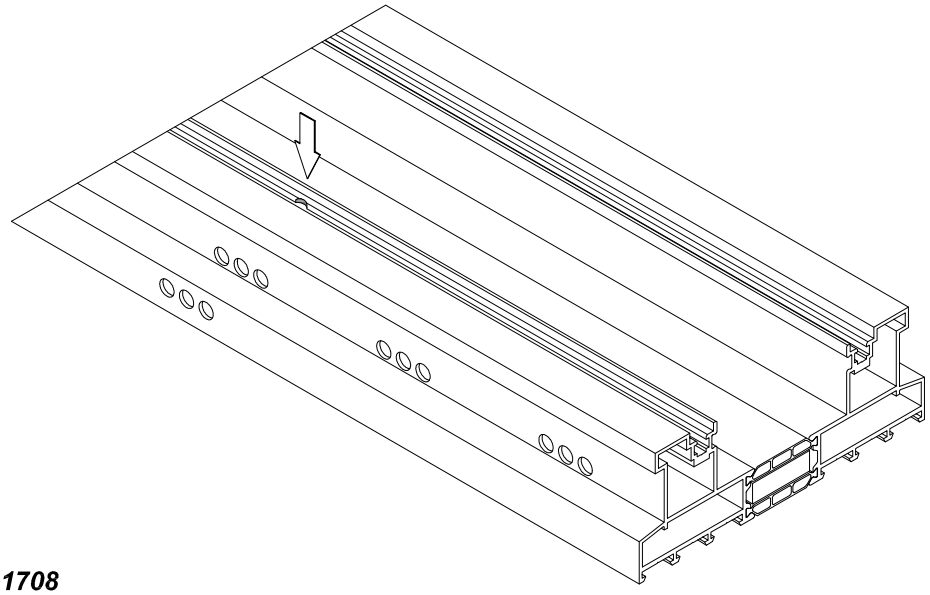






TG4116 B





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C9K020 LAVORAZIONE DRENAGGIO - A

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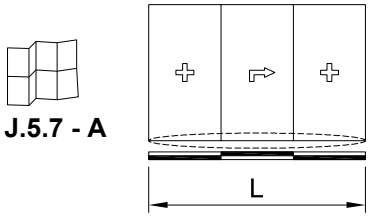

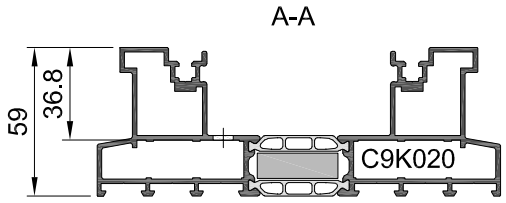

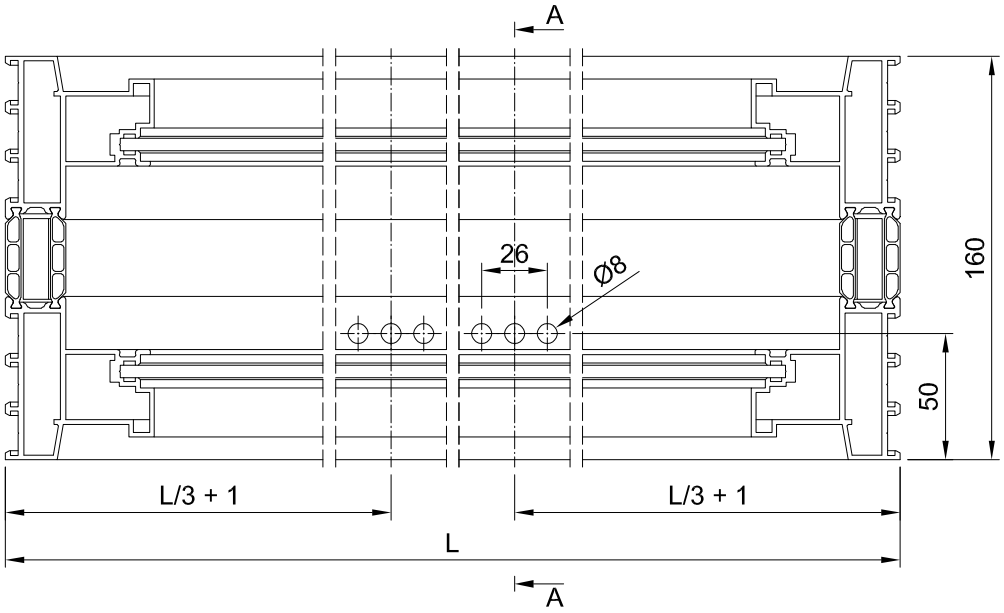

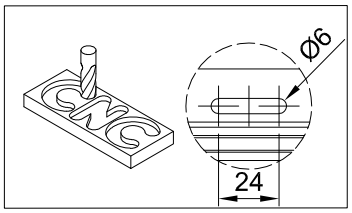

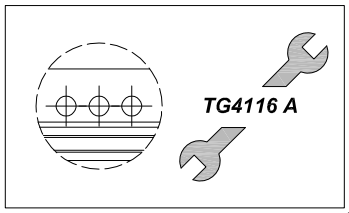

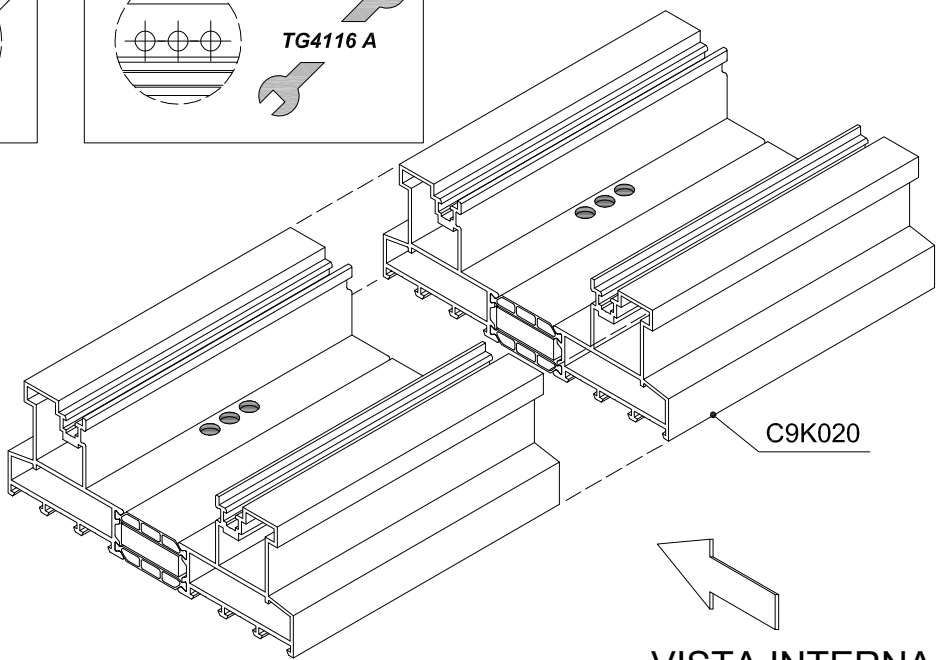

VISTA INTERNA

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C9K020 LAVORAZIONE DRENAGGIO - G

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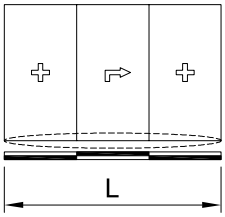
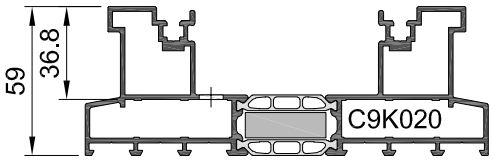
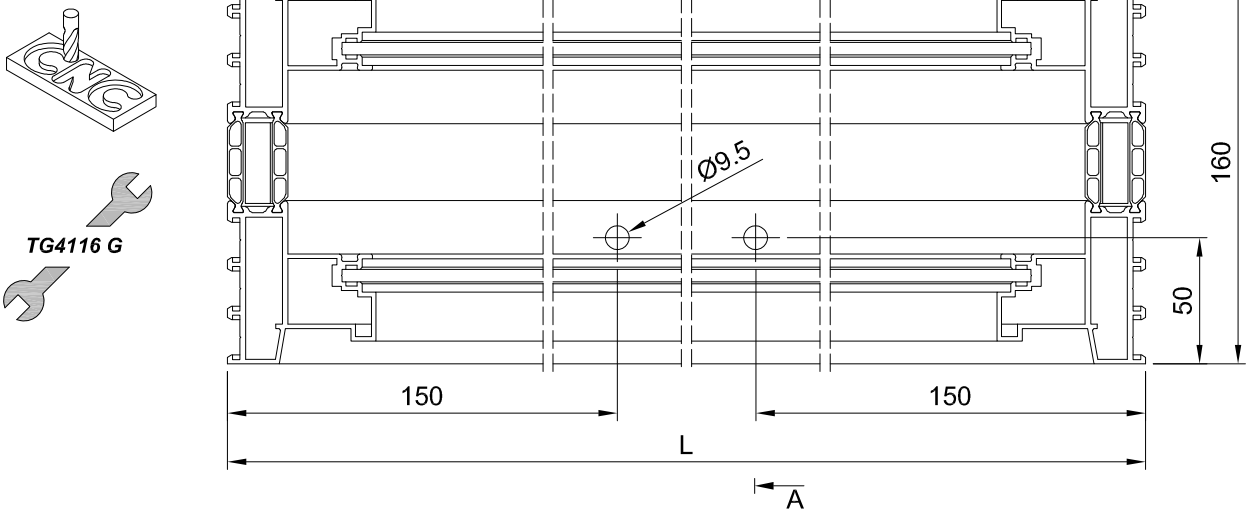
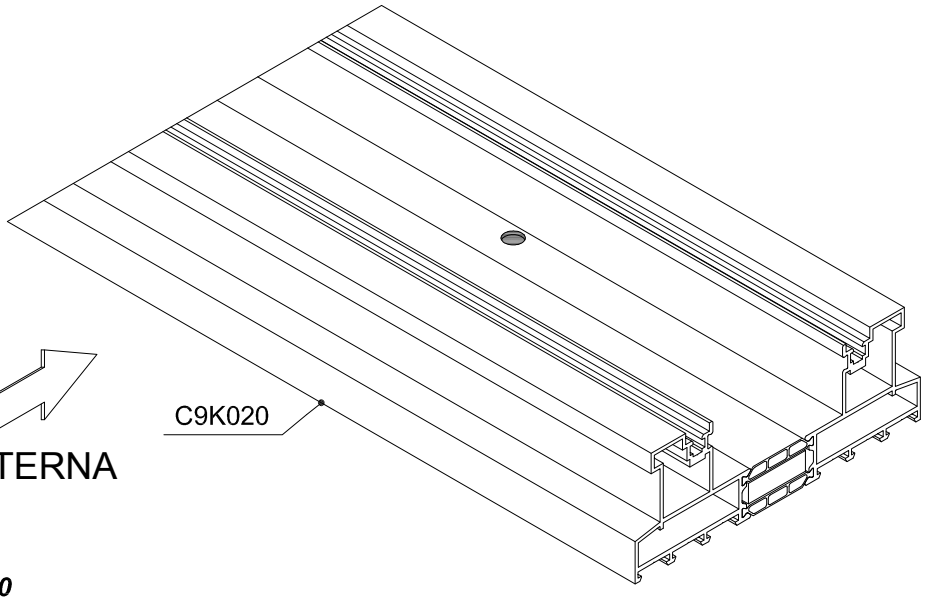
J.5.7 - G
J.5.18



A-A







VISTA INTERNA

C160-ASS-1710

C9K020 LAVORAZIONE DRENAGGIO - M

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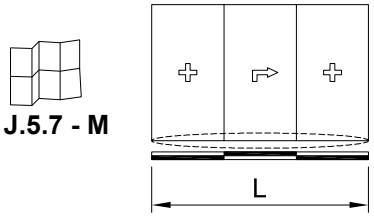

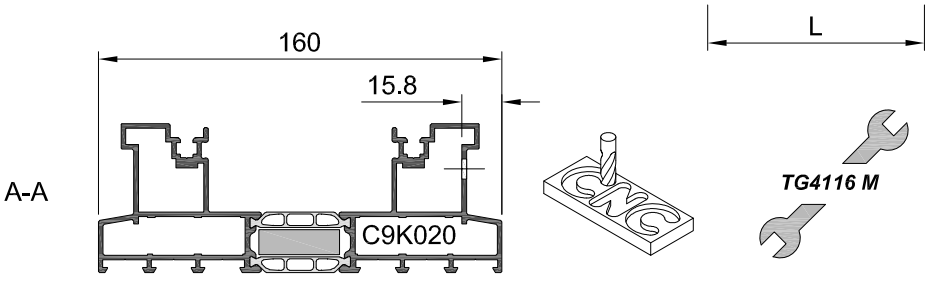

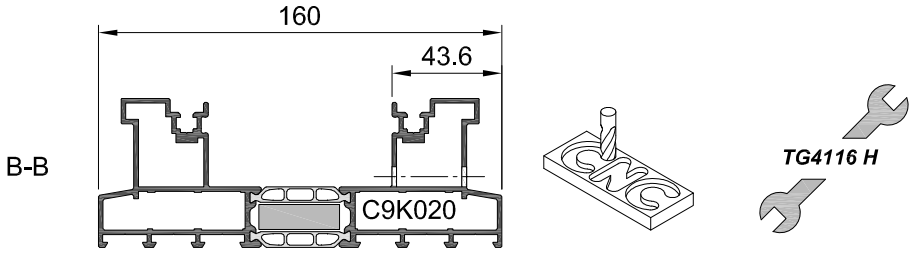

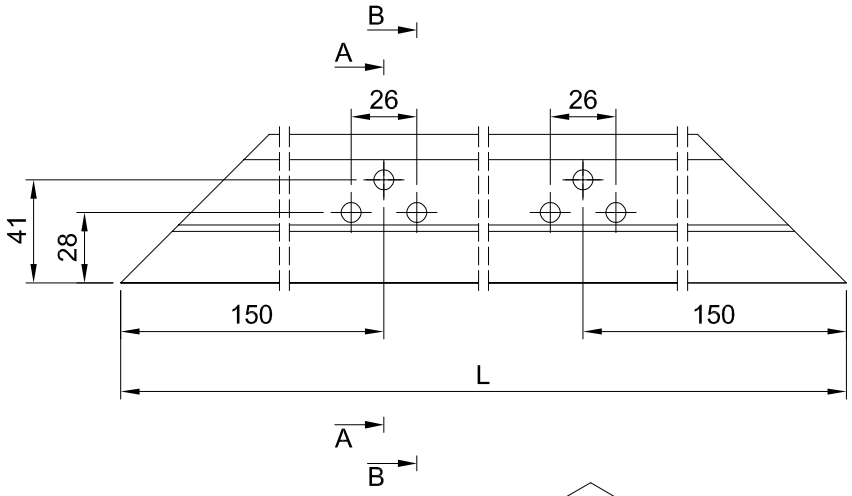

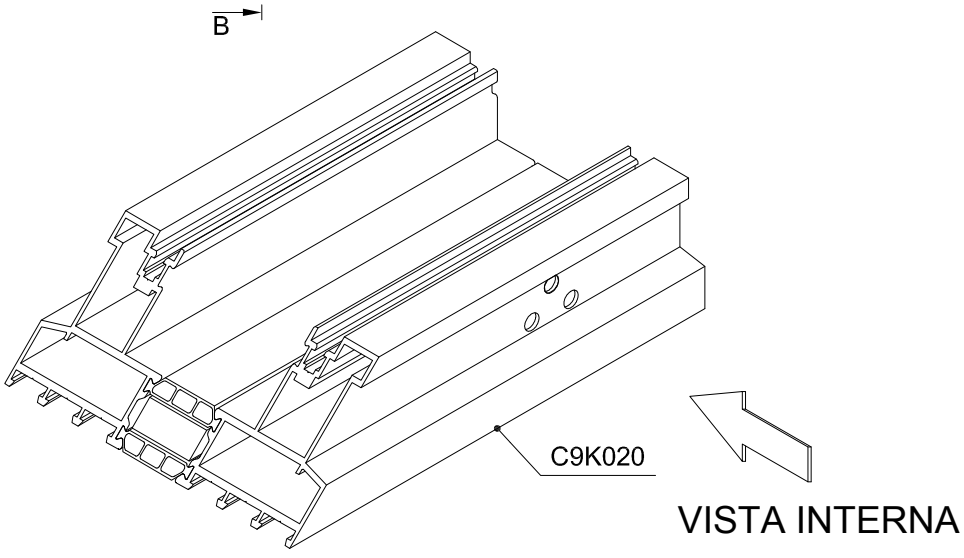

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KU2028 LAVORAZIONE DRENAGGIO - K1

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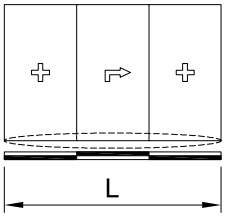
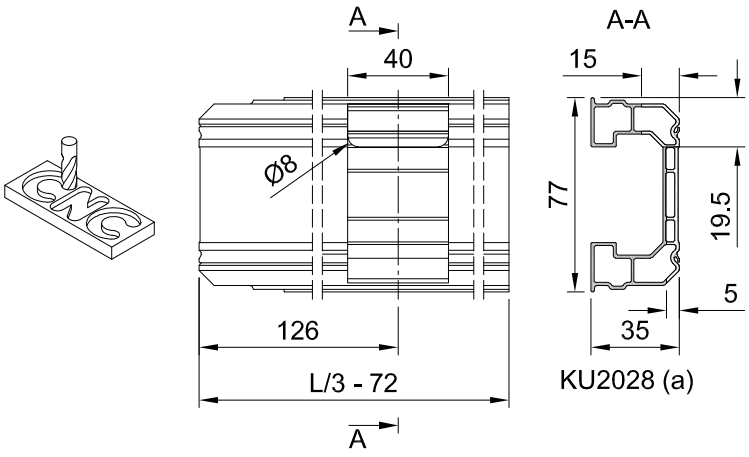
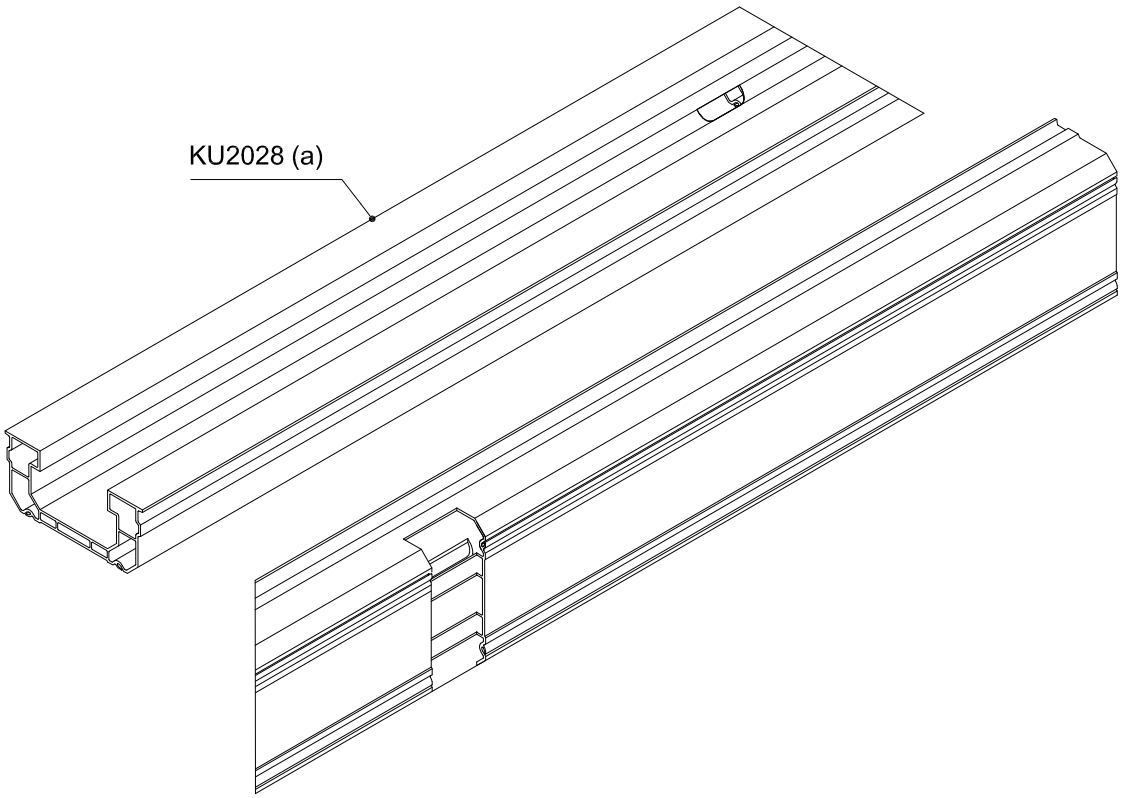
J.5.8 - K1







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KU2028 LAVORAZIONE DRENAGGIO - K2

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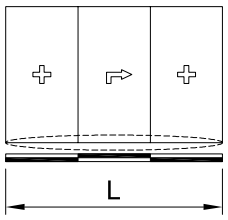
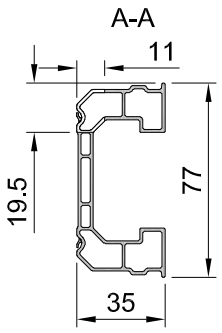
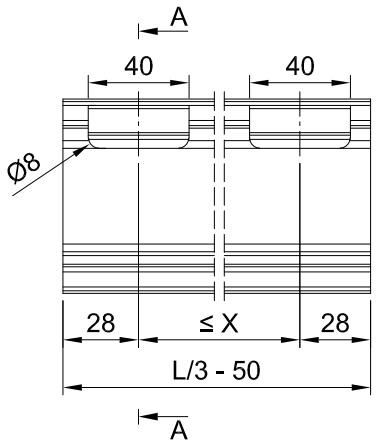
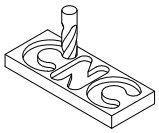
J.5.8 - K2

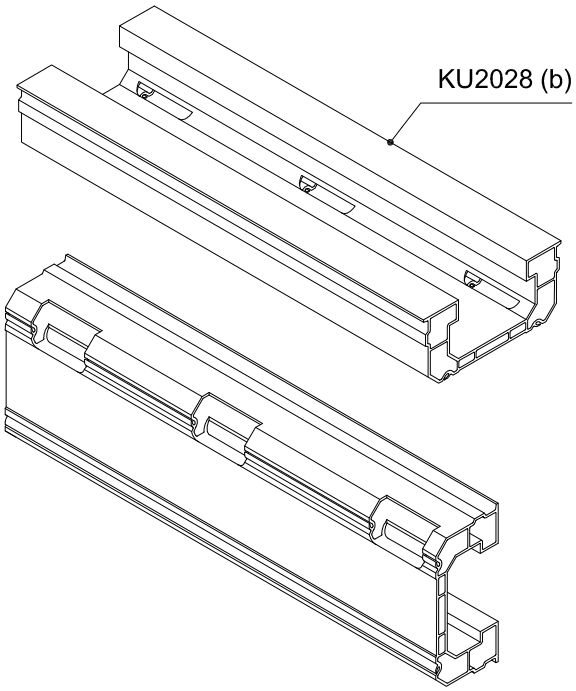




KU2028 (b)







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KU2028 LAVORAZIONE DRENAGGIO - K3

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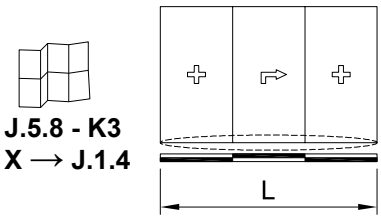

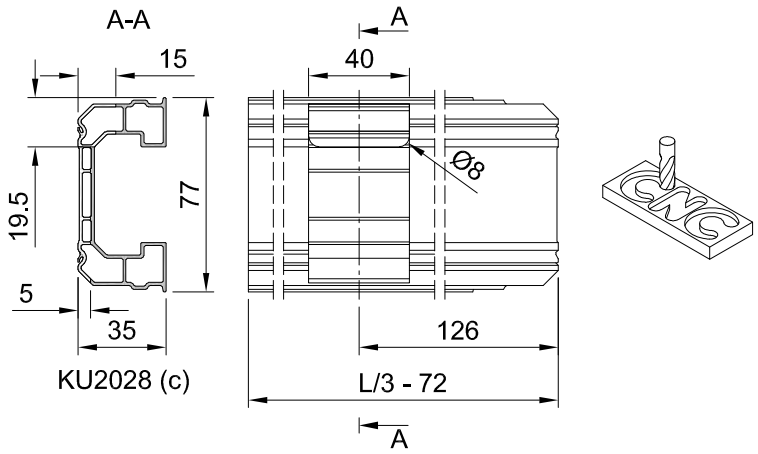

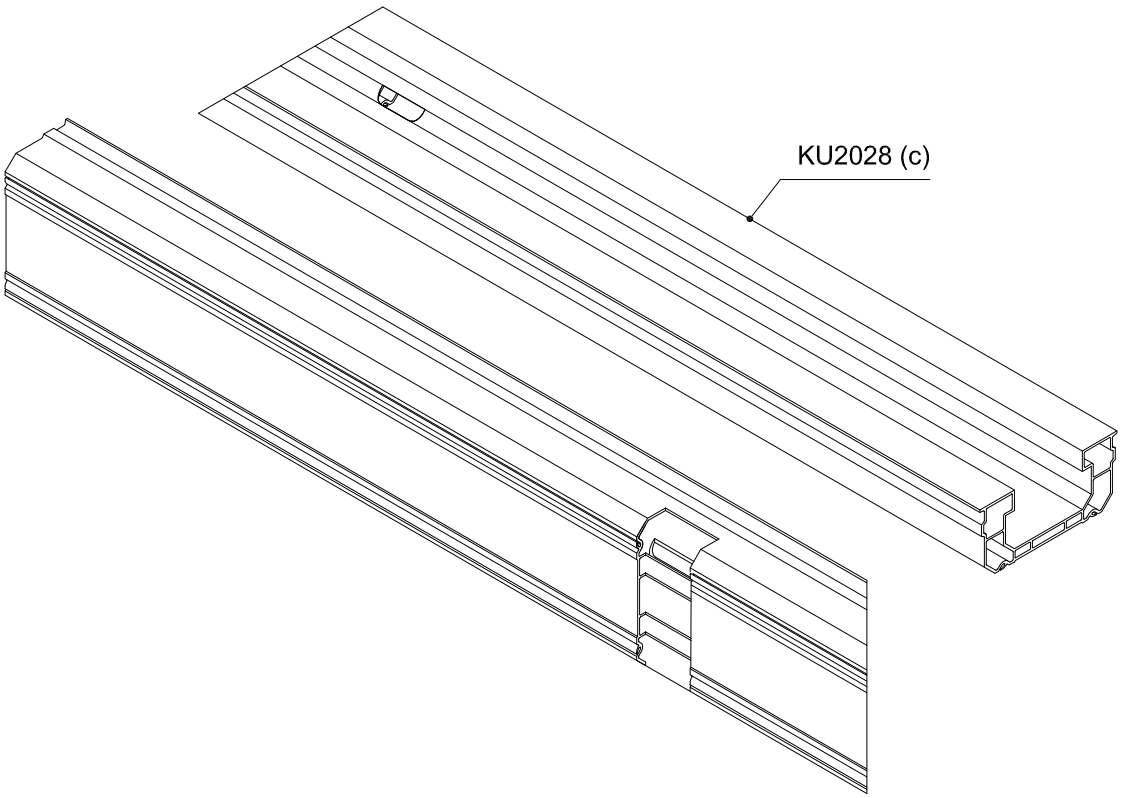

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ASSEMBLAGGIO VS0107 E KU2028 SU C9K020 PROFILATO INFERIORE

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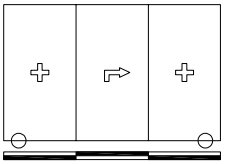
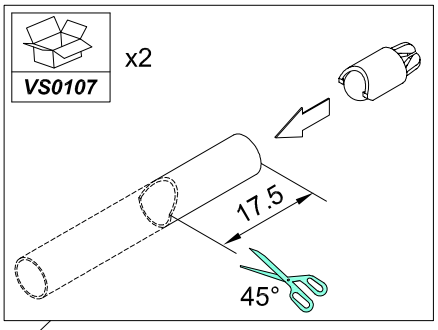
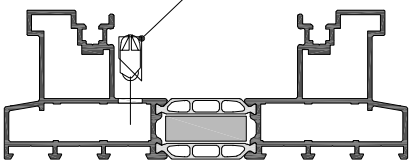
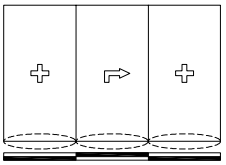


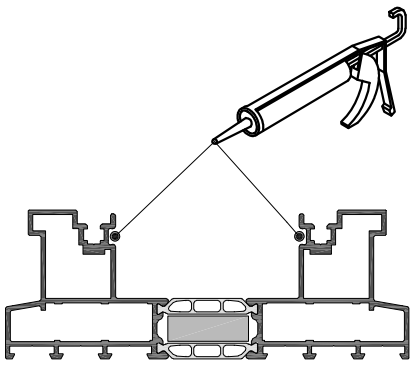




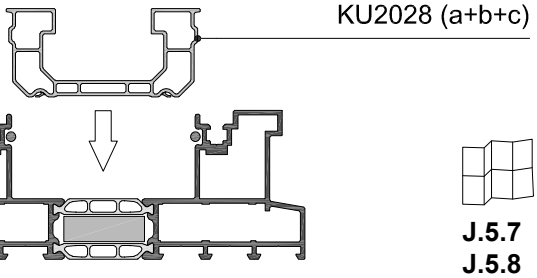
C9K020

J.5.7 - E
J.5.13





C9K020



C9K020

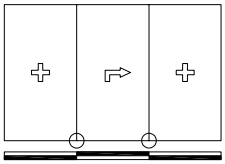
J.5.7
J.5.8

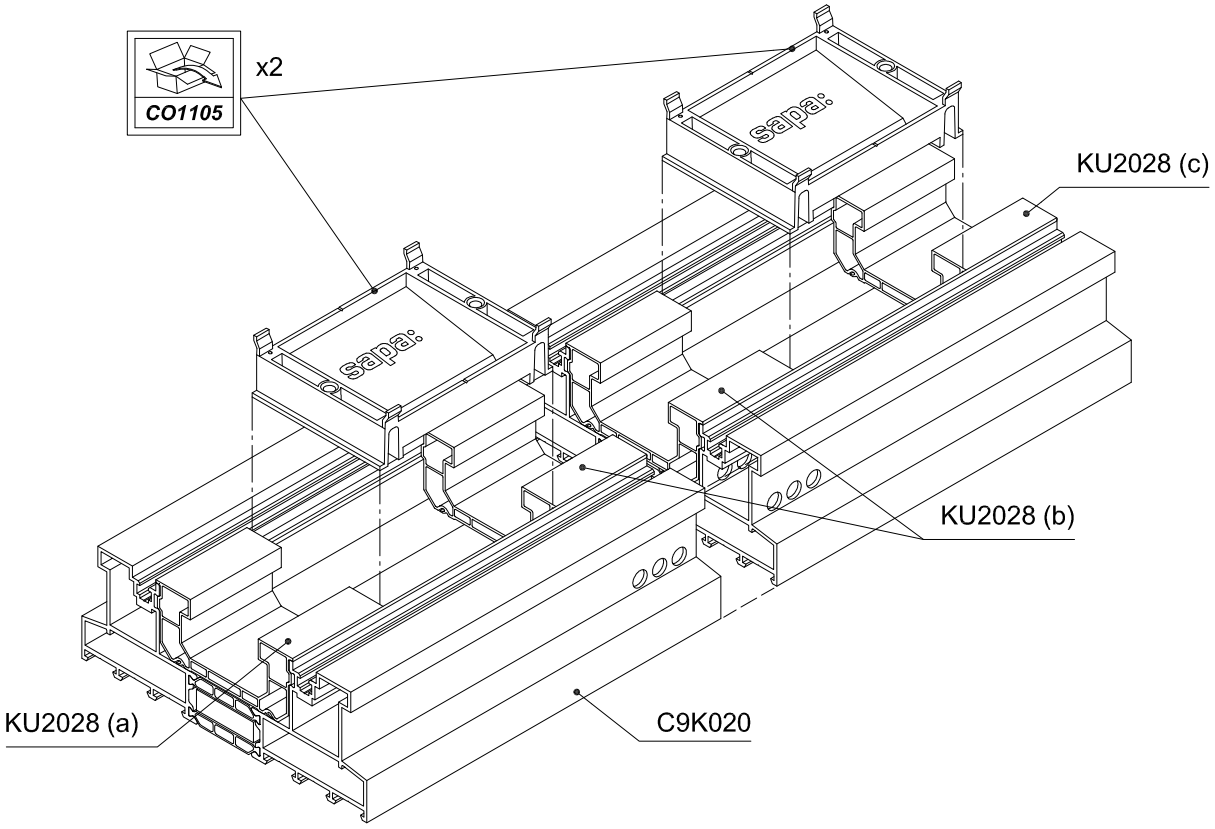
C160-ASS-1714

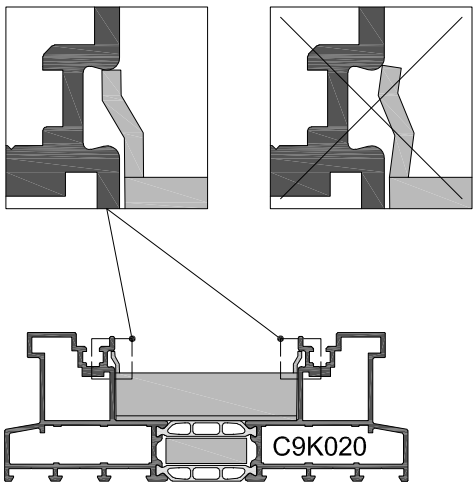
ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE

1 / 2

J.5.2 - D
J.5.32





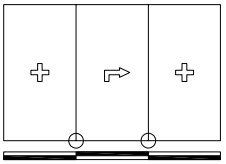


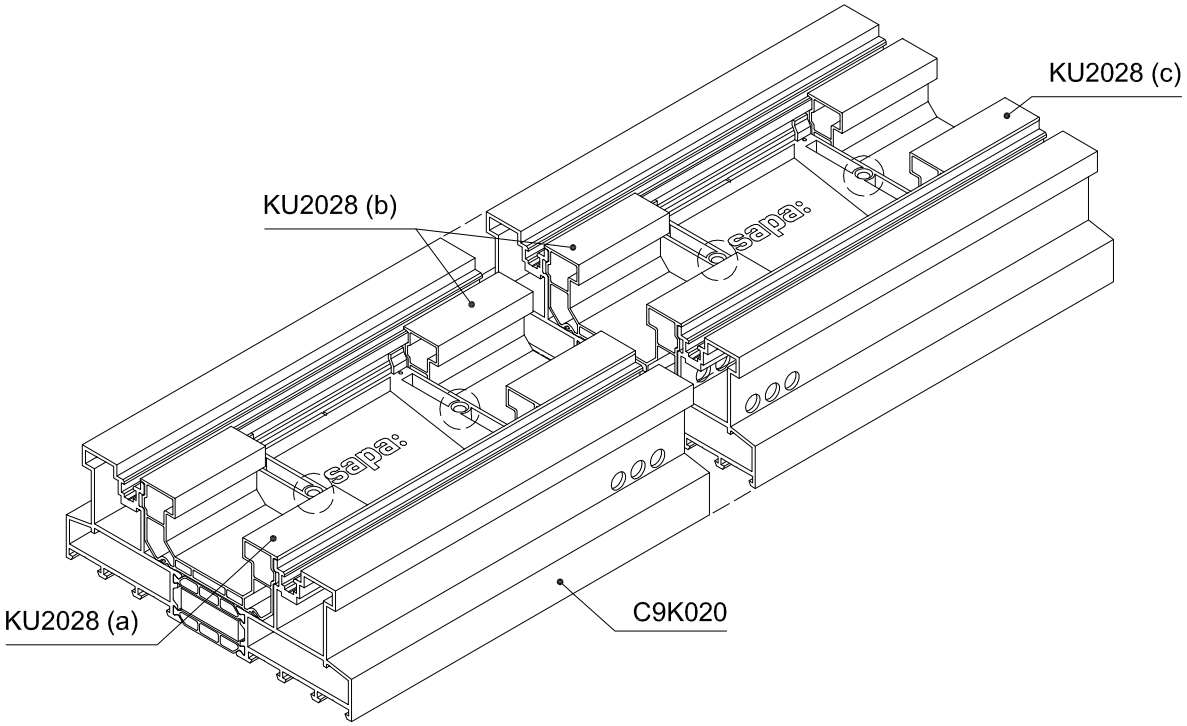
C160-ASS-1715

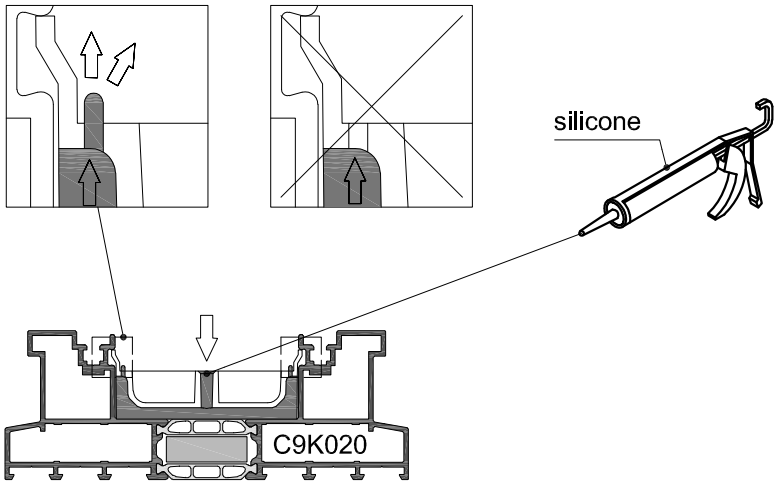
ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE

2 / 2

J.5.2 - D
J.5.32

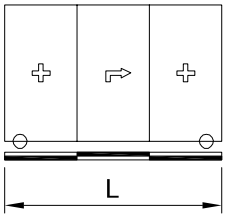


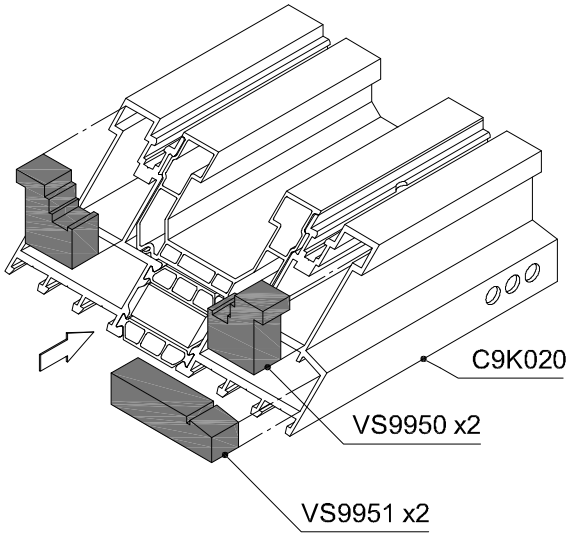


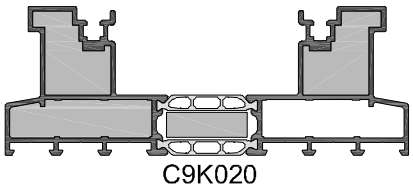


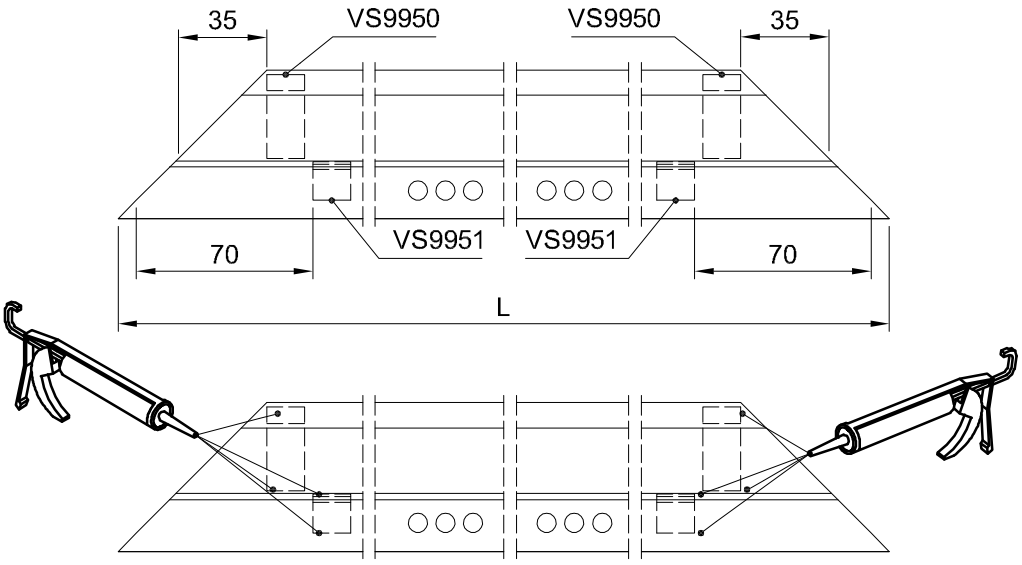
C160-ASS-1716

SIGILLATURA PROFILATO INFERIORE C9K020 CON VS9950 E VS9951



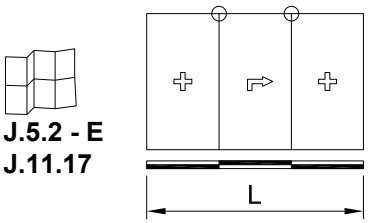


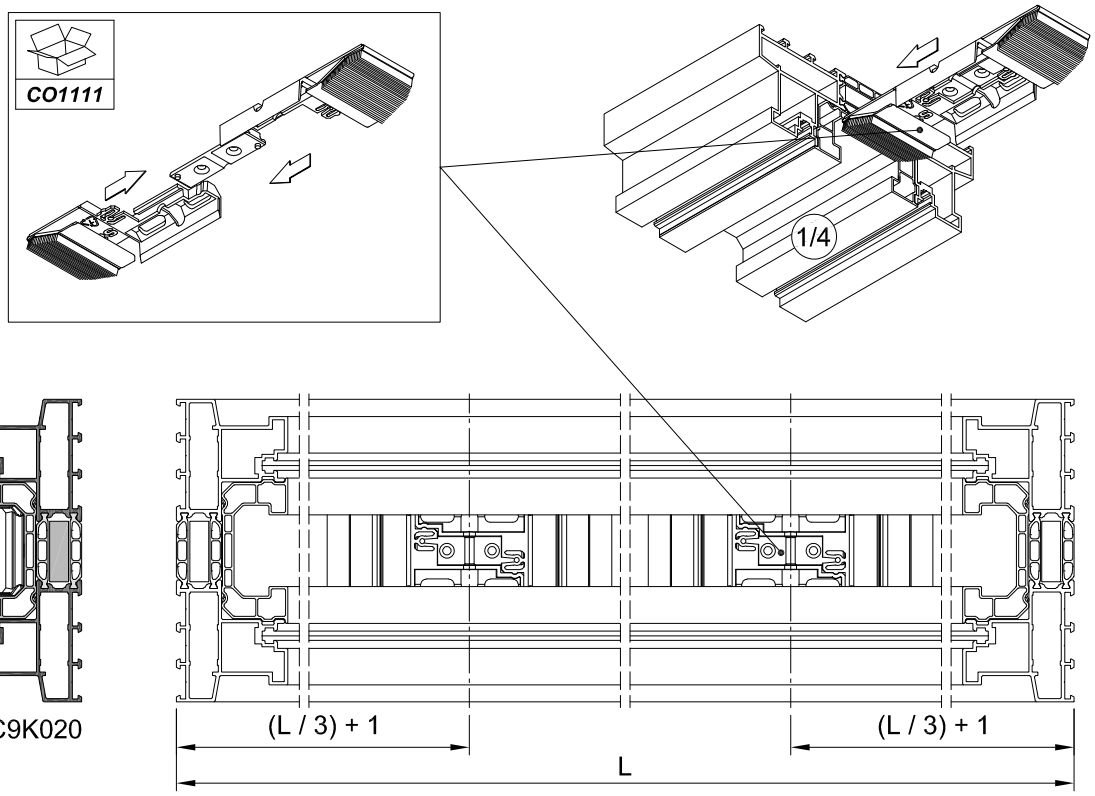


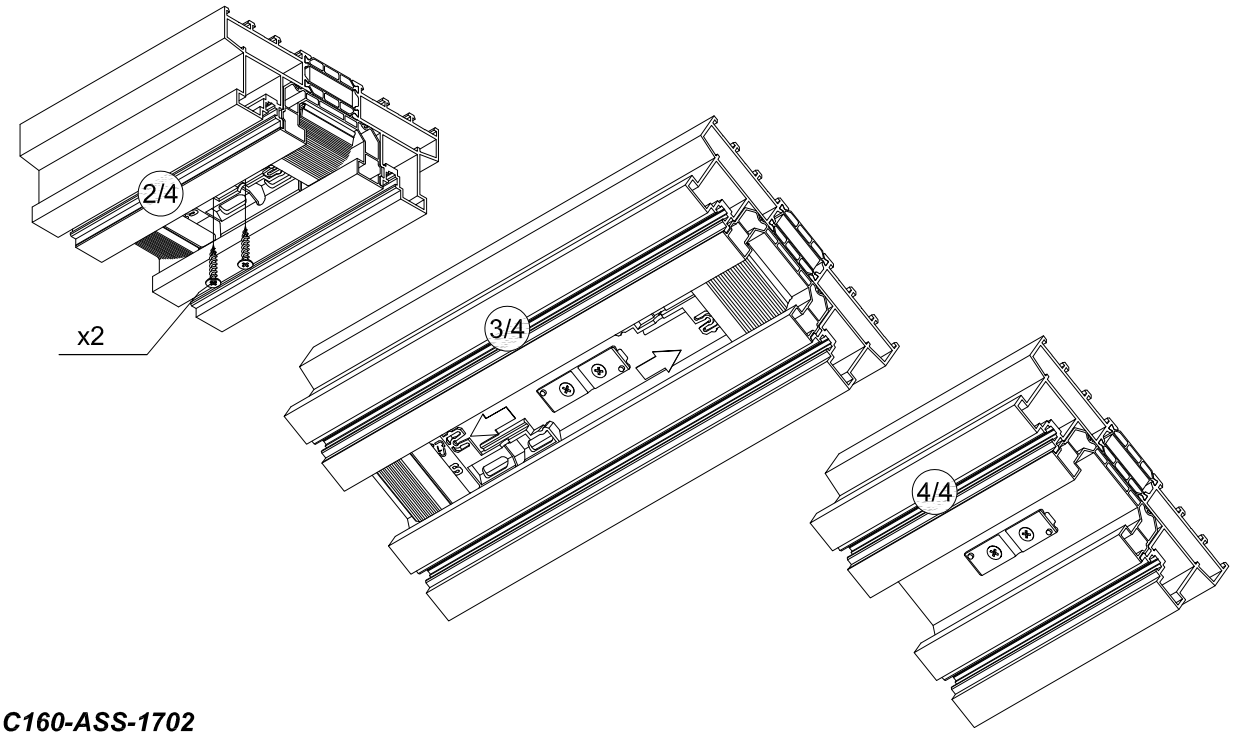


C160-ASS-1717

ASSEMBLAGGIO TAPPO CENTRALE CO1111 PROFILATO SUPERIORE C9K020



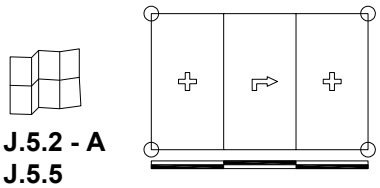




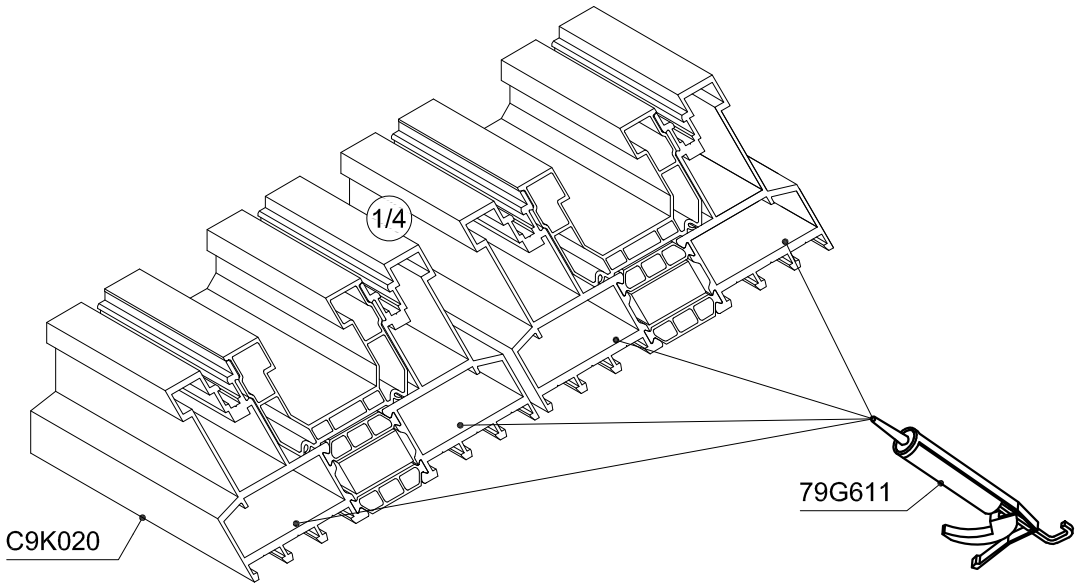
C160-ASS-1702

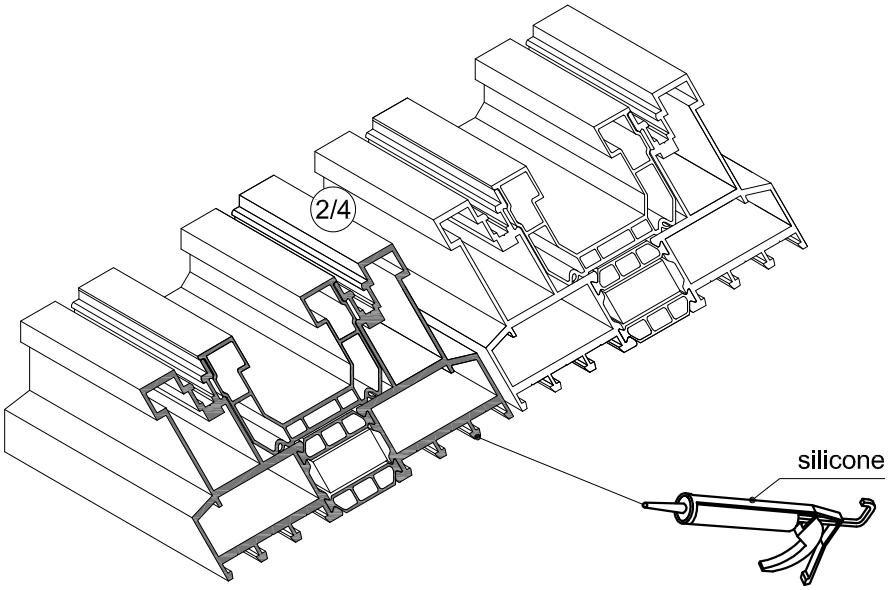
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

1 / 3



J.5.2 - A
J.5.5





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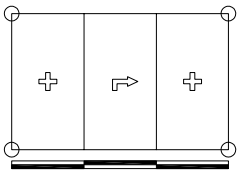
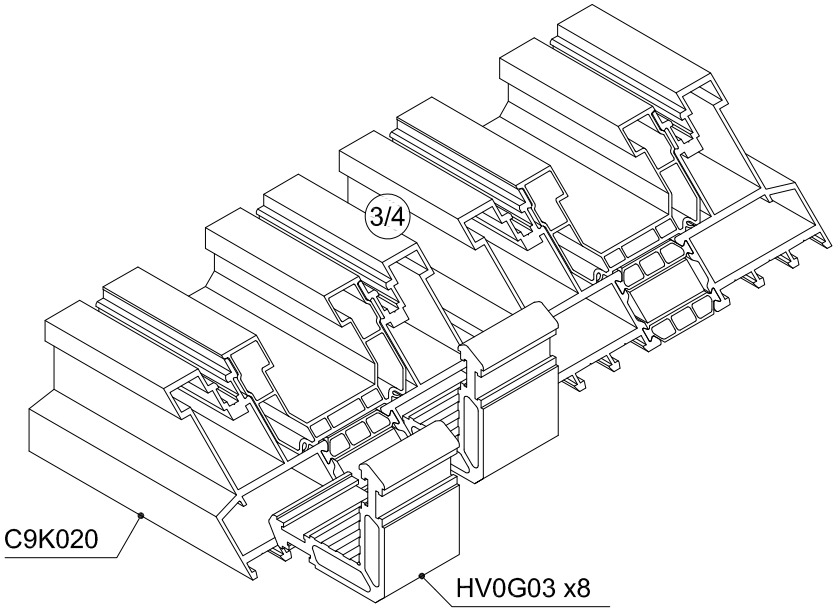
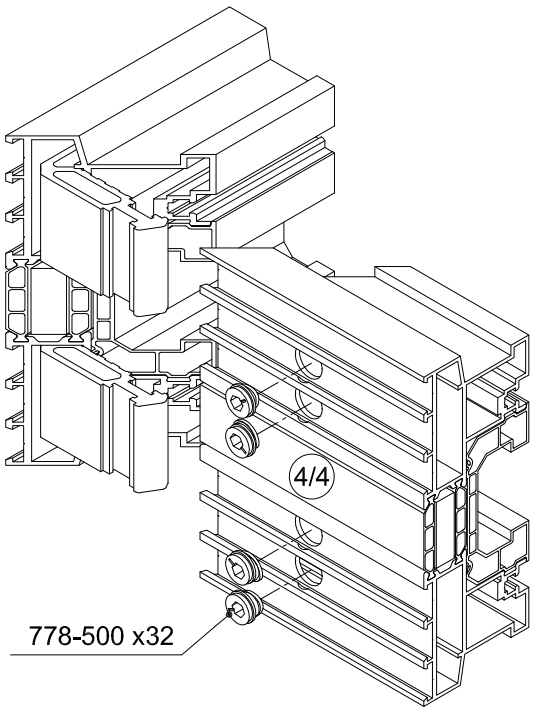
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

2 / 3

J.5.2 - A
J.5.5







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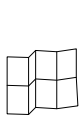
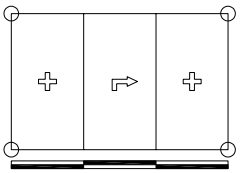
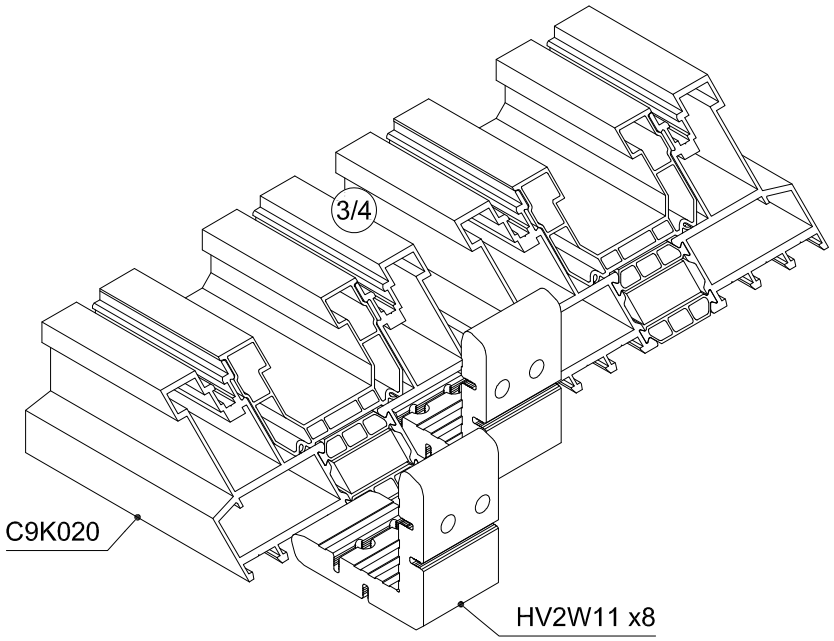
ASSEMBLAGGIO PROFILATI TELAI CON SQUADRETTE

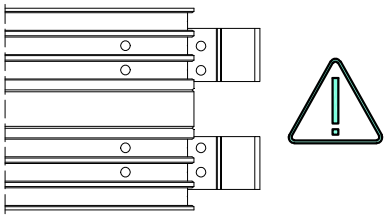
3 / 3

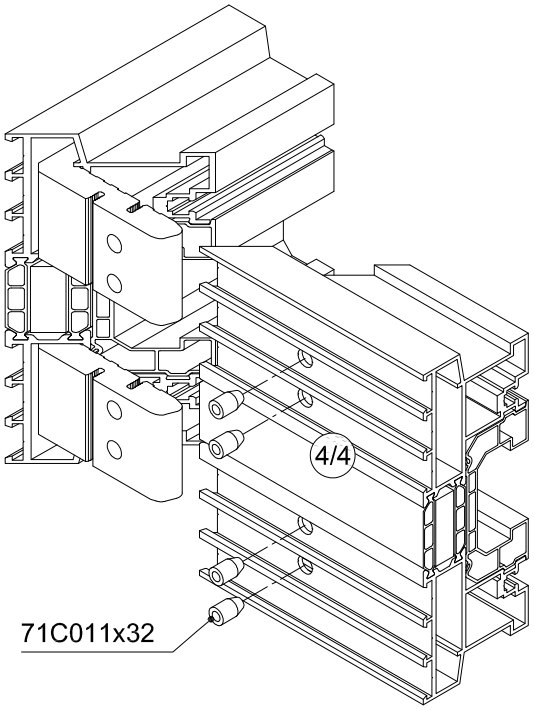


J.5.2 - A
J.5.5









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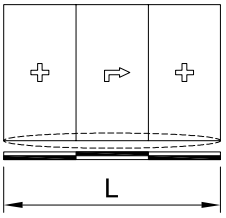
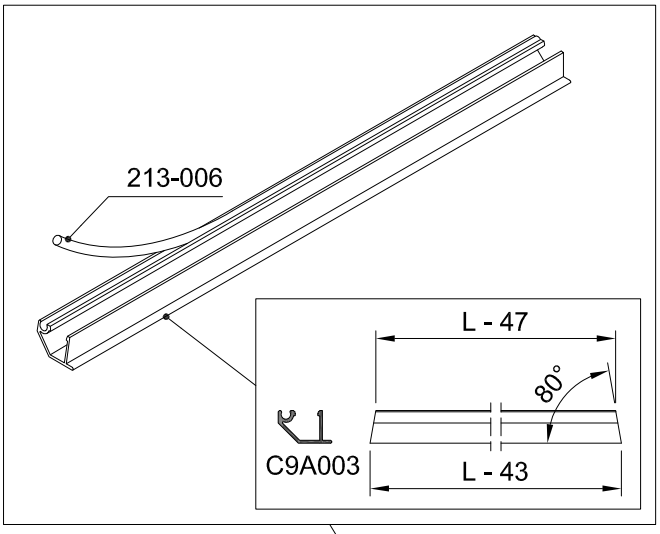
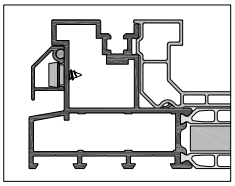
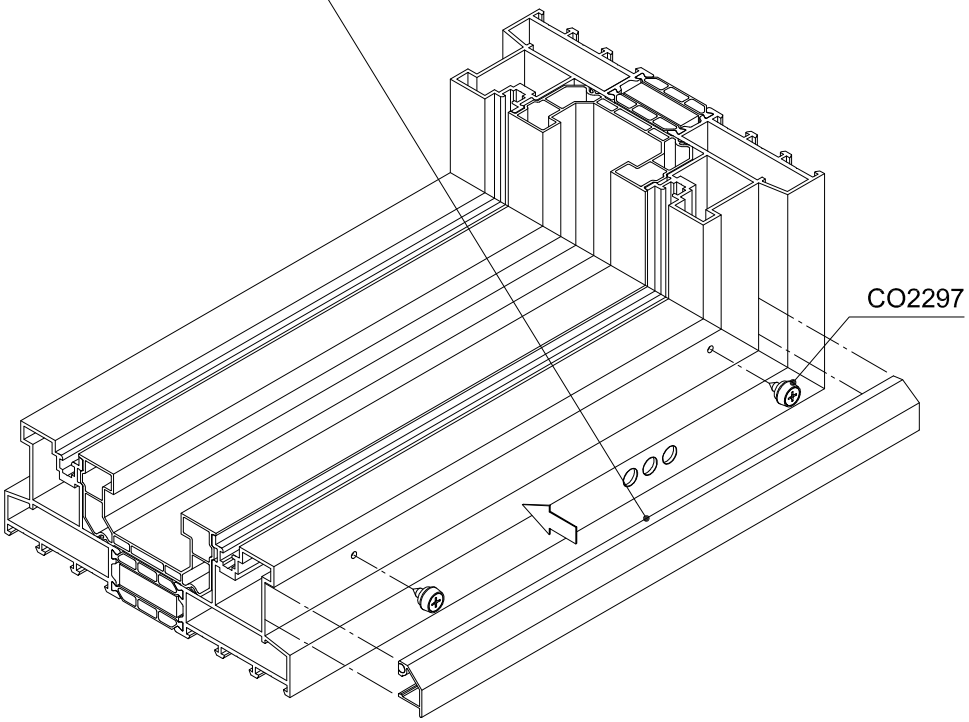
ASSEMBLAGGIO CAPPETTA DI DRENAGGIO C9A003

J.5.2 - B
J.5.6









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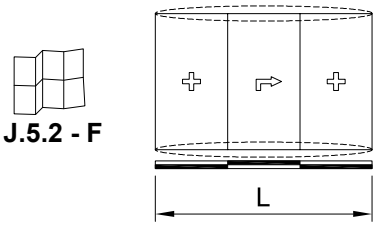
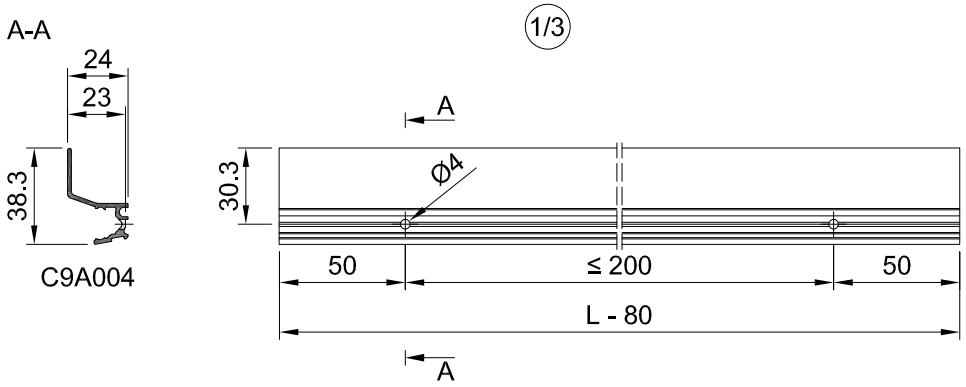
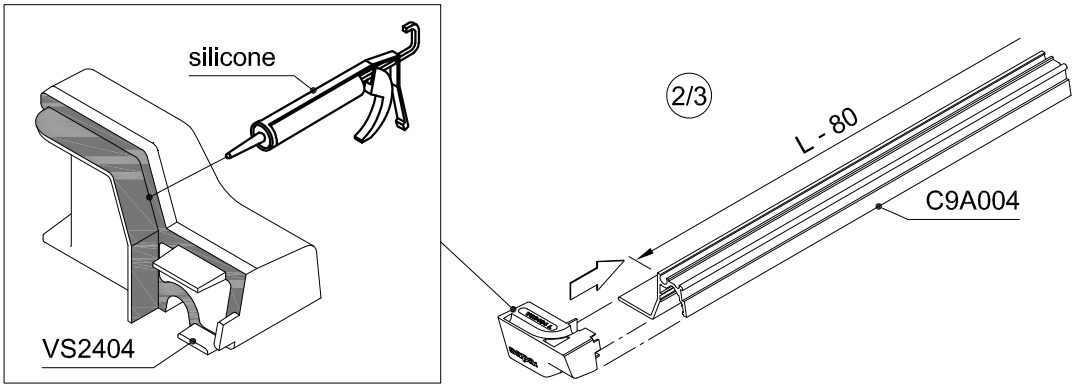
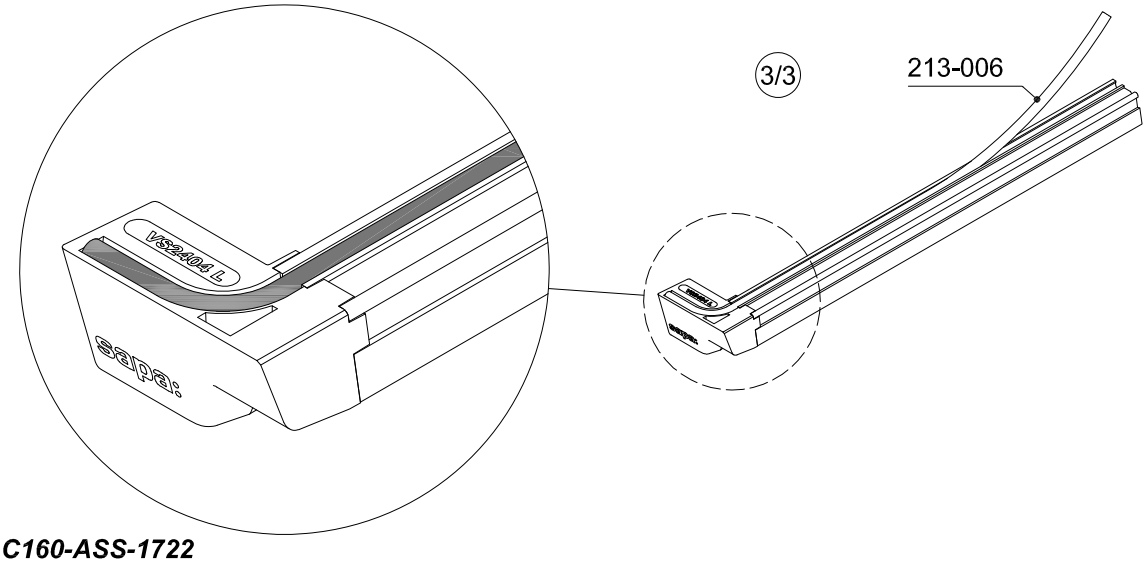
PREPARAZIONE C9A004 + VS2404

1 / 3









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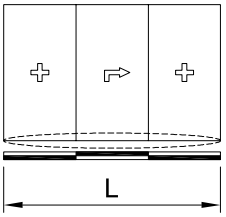
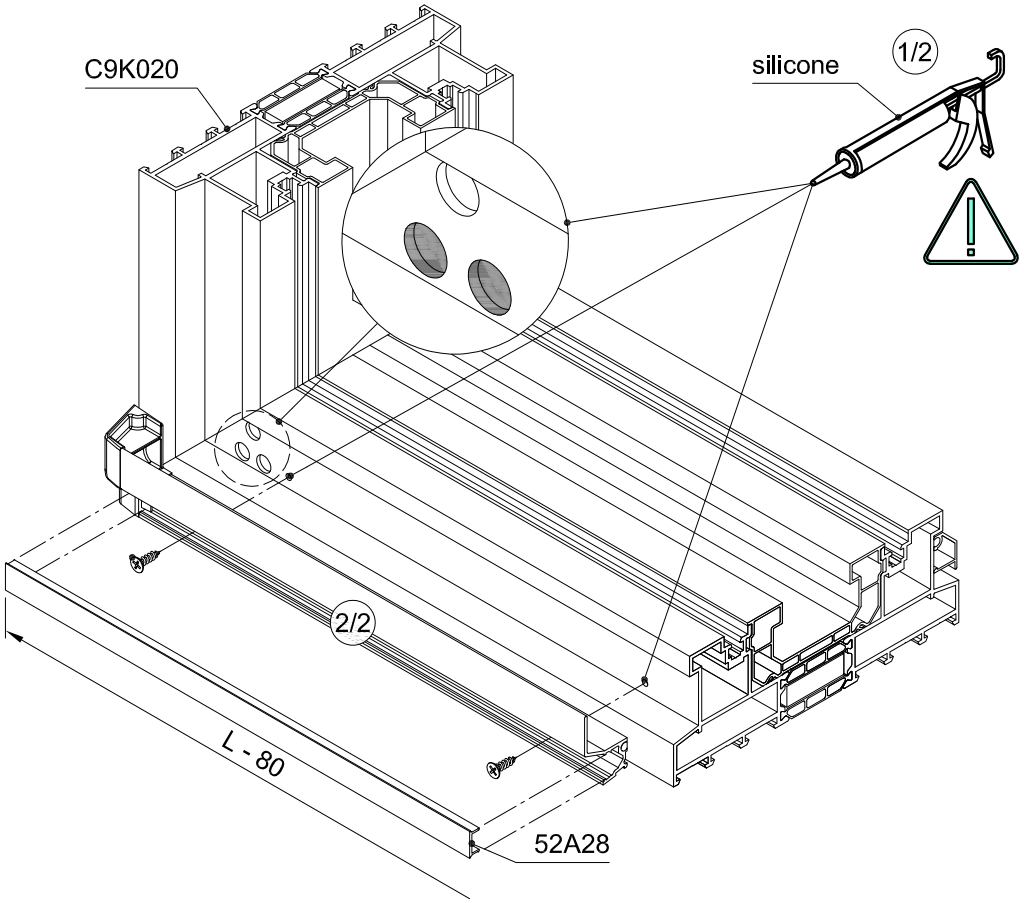
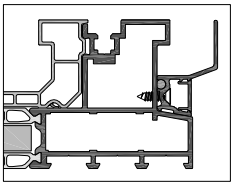
ASSEMBLAGGIO C9A004 + VS2404

2 / 3

J.5.2 - F







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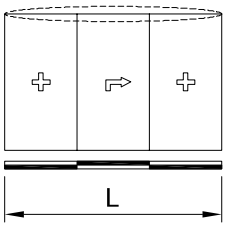
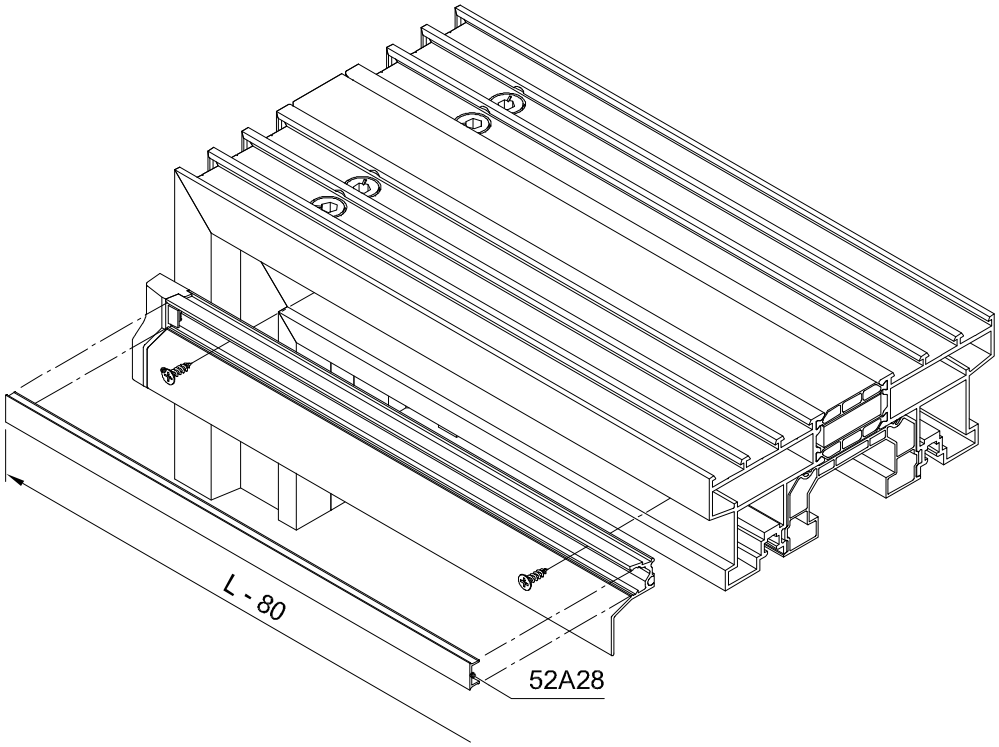
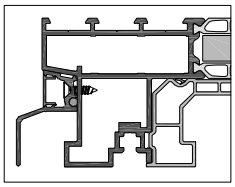
ASSEMBLAGGIO C9A004 + VS2404 COVER - OPTIONAL

3 / 3







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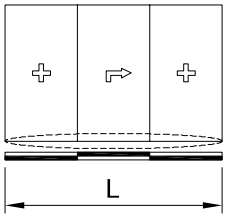
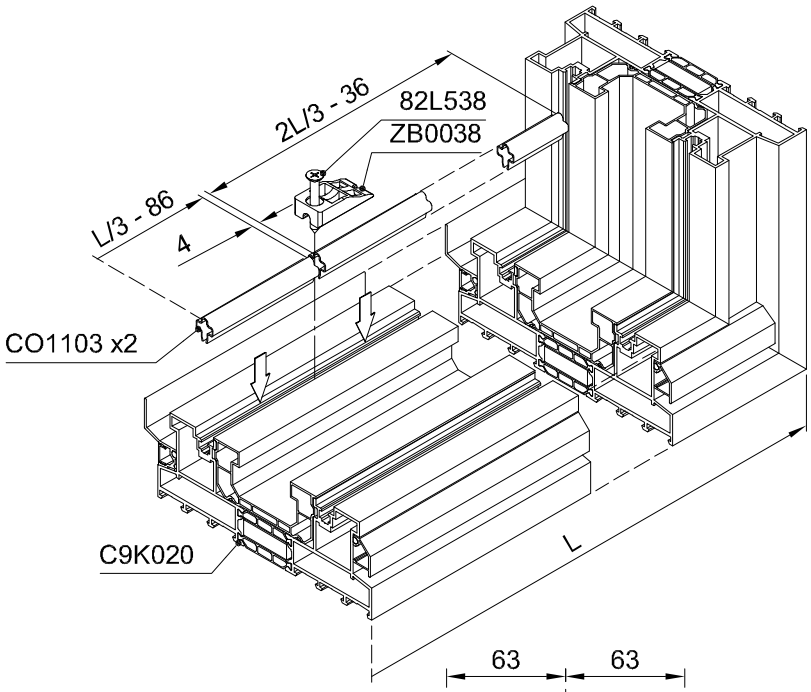
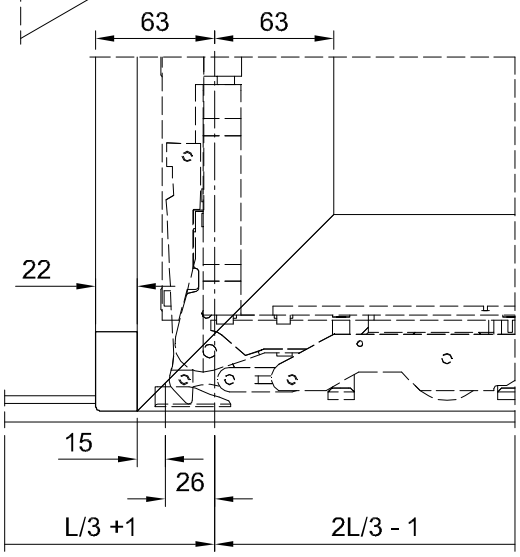
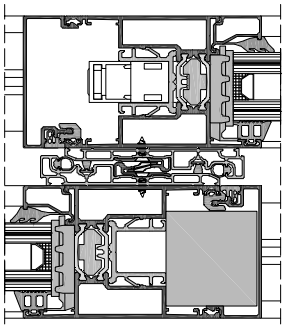
ASSEMBLAGGIO CO1103 E ZB0038









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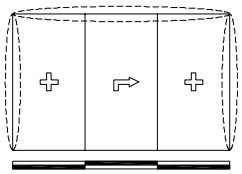
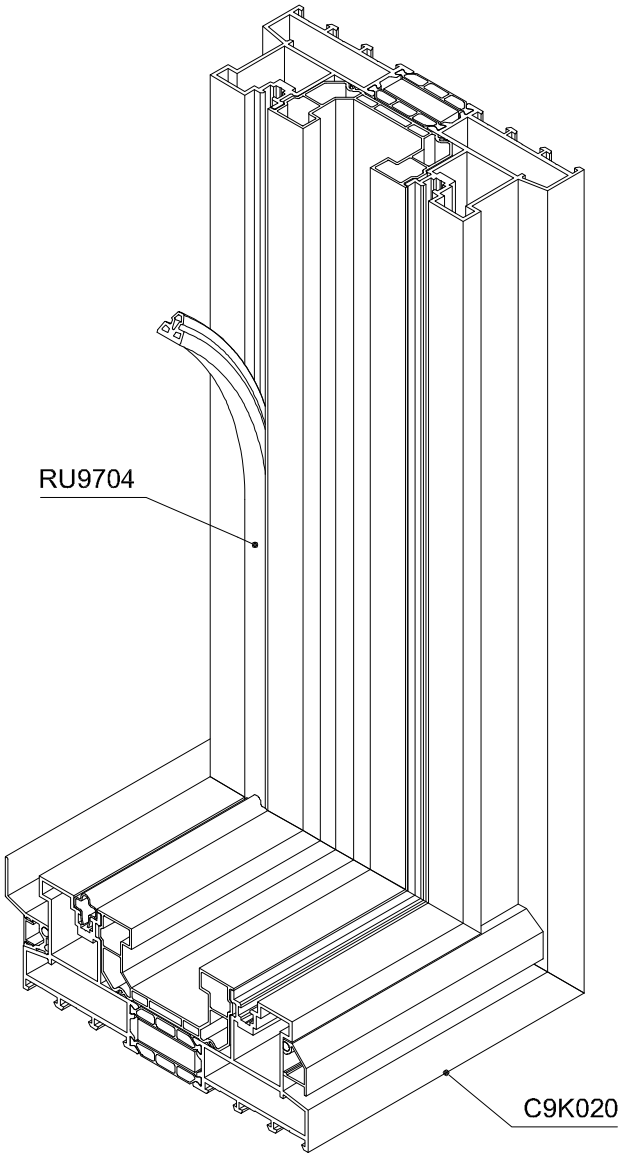
ASSEMBLAGGIO GUARNIZIONE DI FINITURA RU9704





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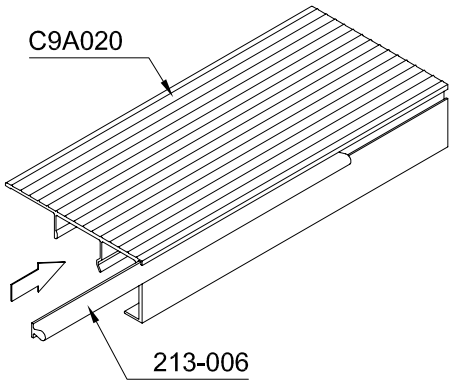
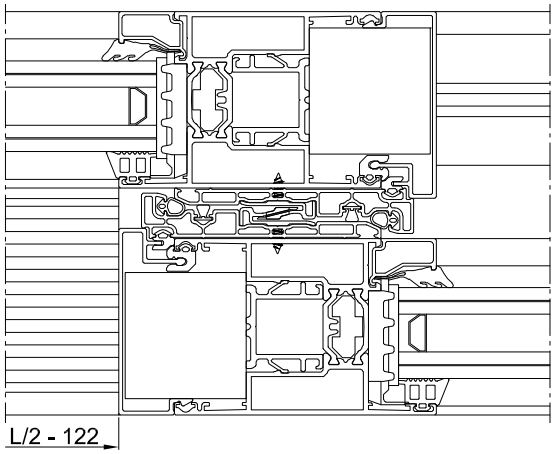
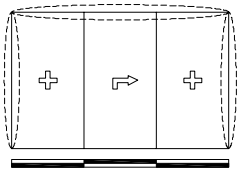
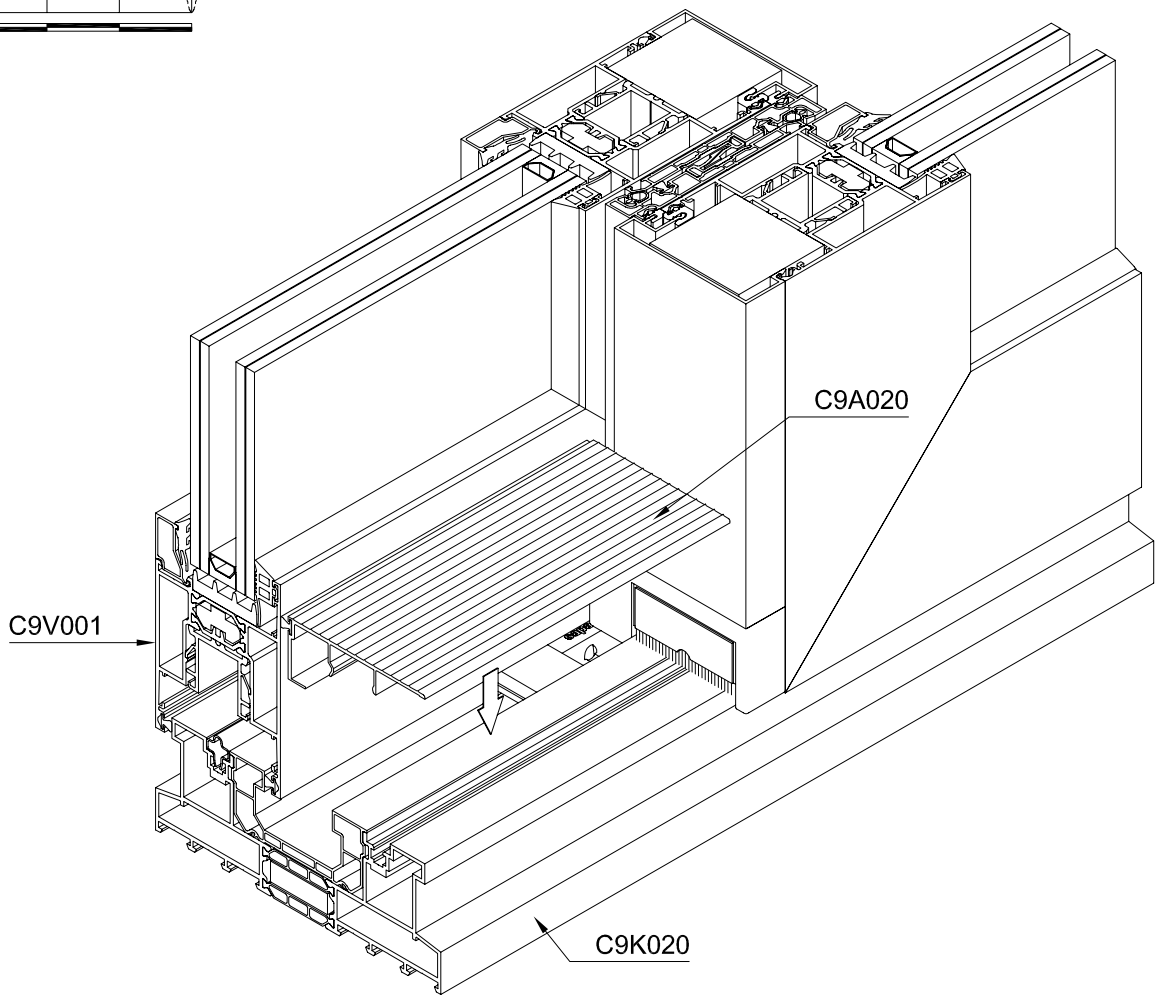
PROFILATO DI FINITURA C9A020 CON C9K020



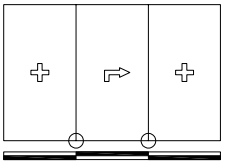


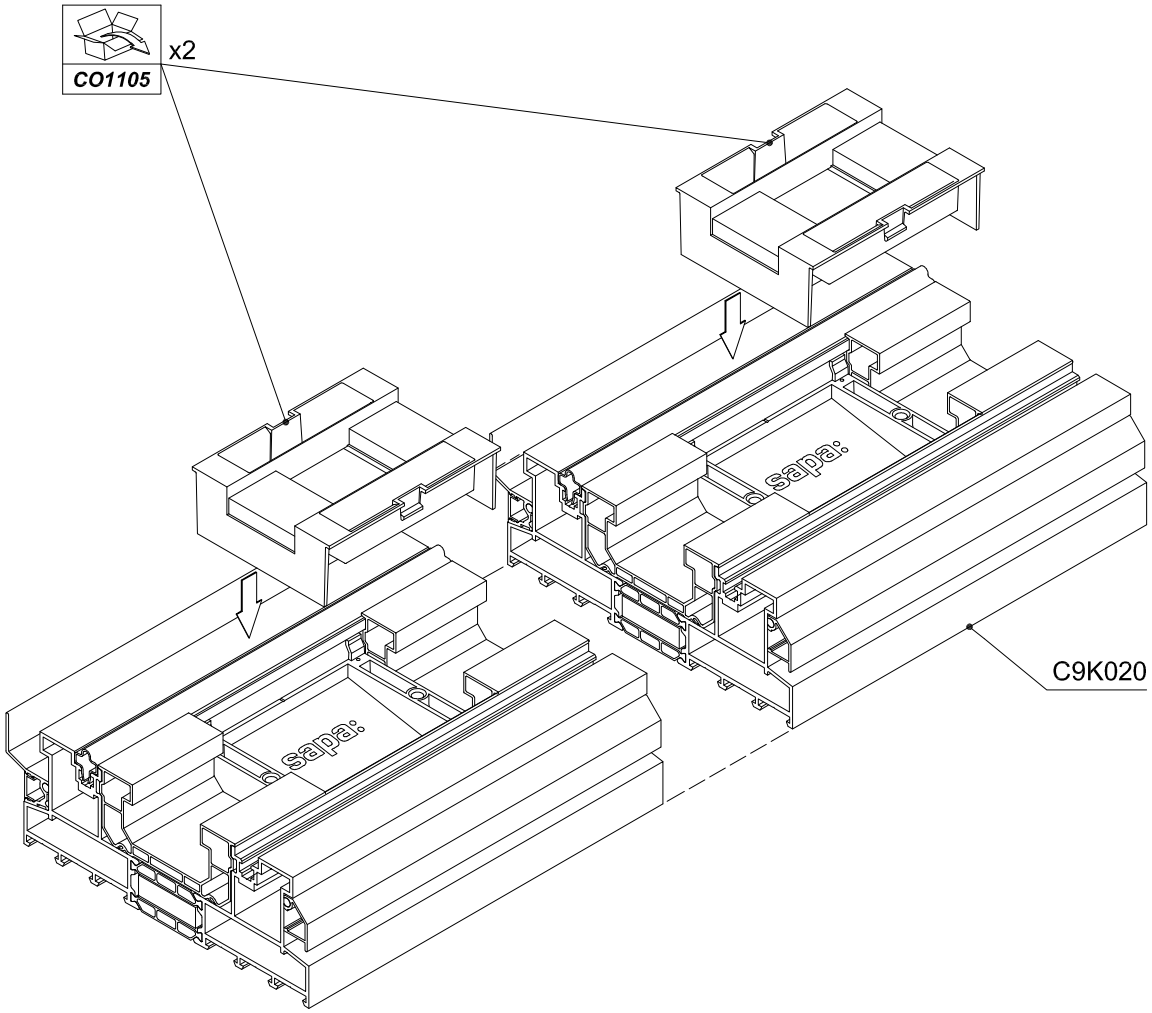




ASSEMBLAGGIO TAPPO CENTRALE CO1105 PROFILATO INFERIORE

J.5.2 - D
J.5.19





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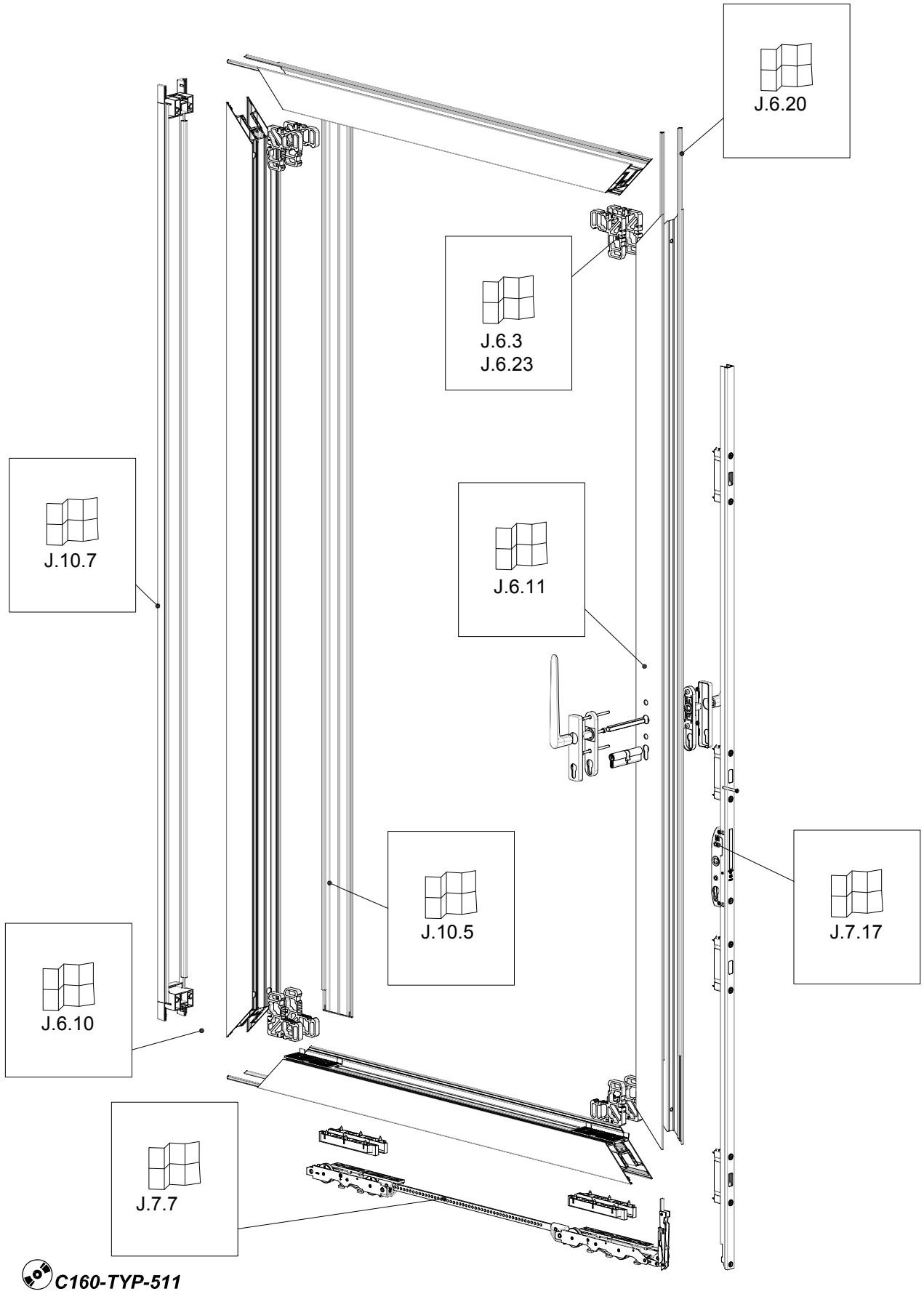
PANORAMICA ASSEMBLAGGIO



C160-TYP-511

CONTENUTO

Preparazione ante J.7.1
Panoramica assemblaggio J.7.1
Contenuto J.7.2

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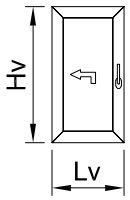
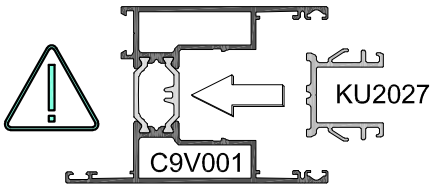
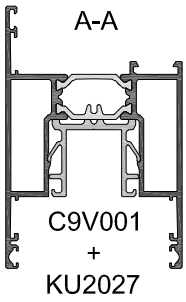
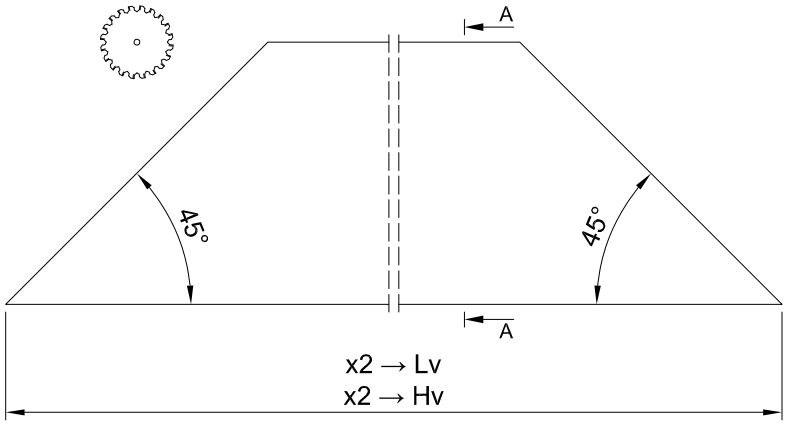
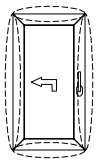
TAGLIO PROFILATI ANTA E INSTALLAZIONE BT6000

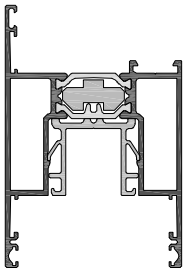


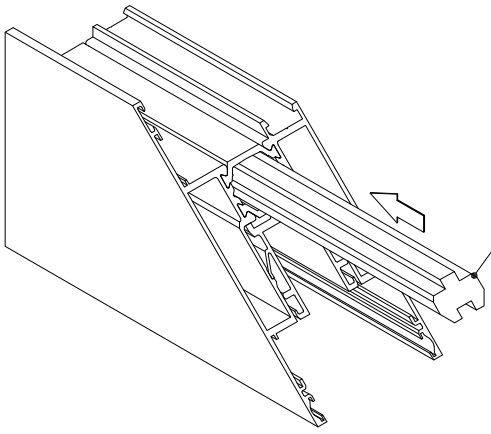












	BT6000
SHI	✓
SI	✓
I	x
Basic	x

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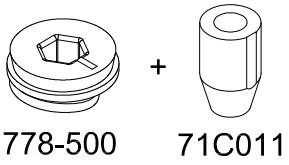
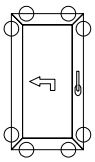
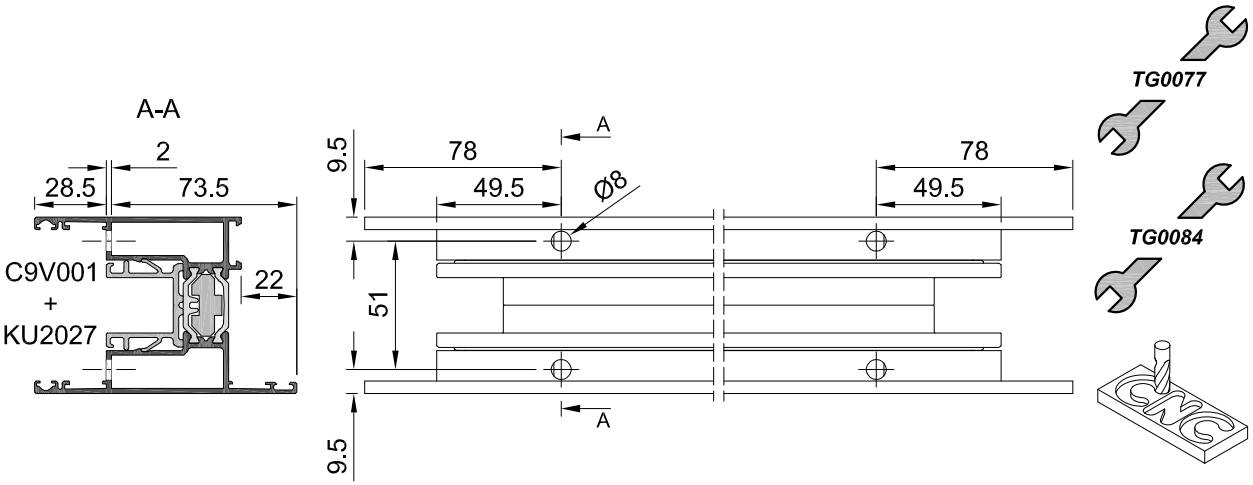
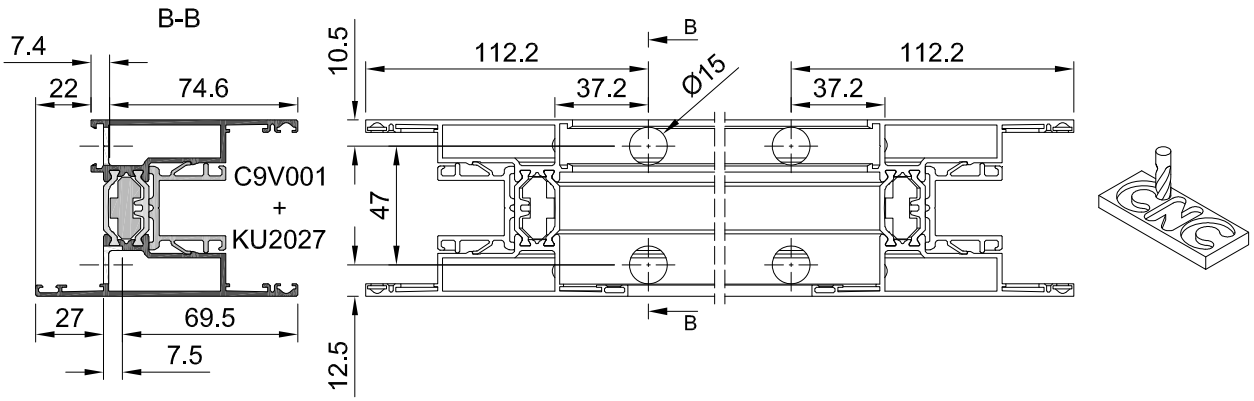
LAVORAZIONE SQUADRETTE PROFILATI ANTE

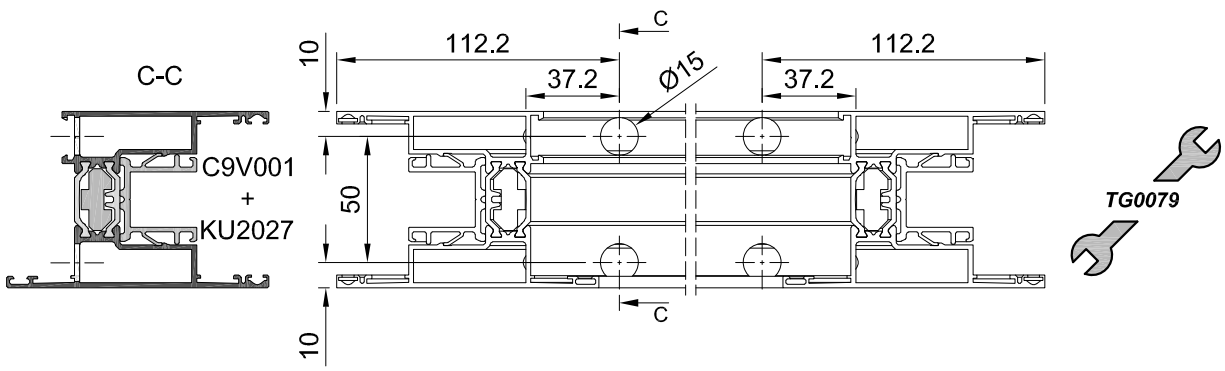
1 / 2











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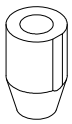
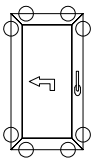
LAVORAZIONE SQUADRETTE PROFILATI ANTE

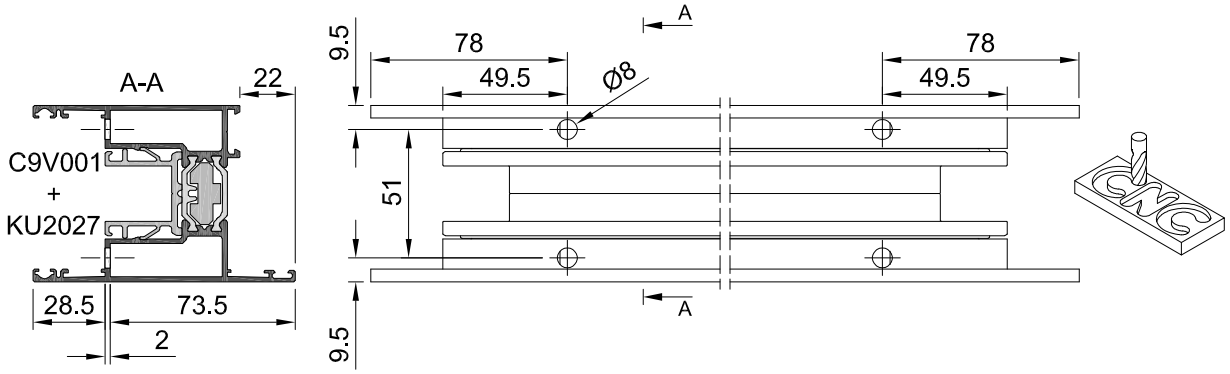
2 / 2

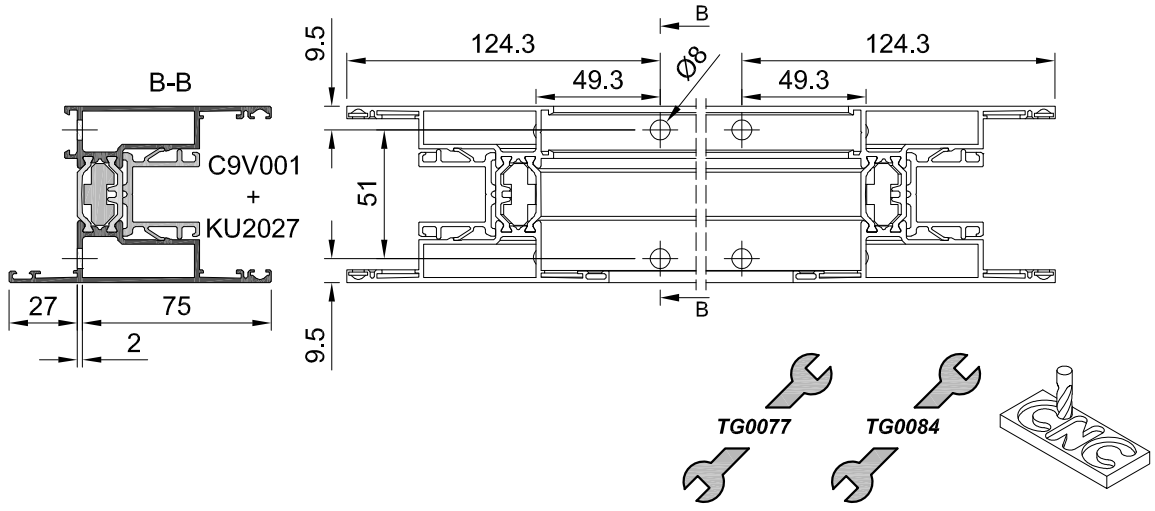


71C011

J.6.22

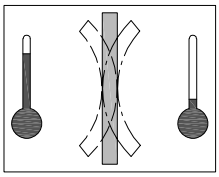




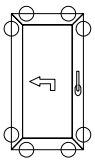


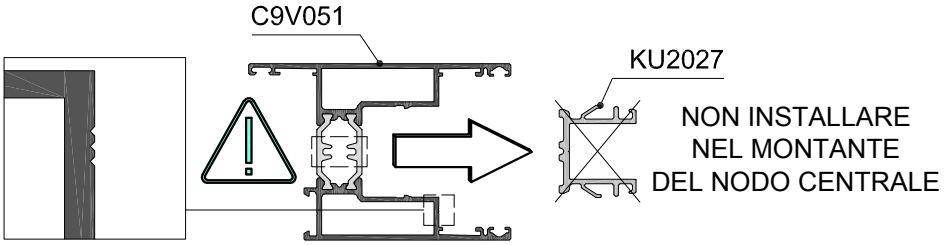
C160-ASS-2114L

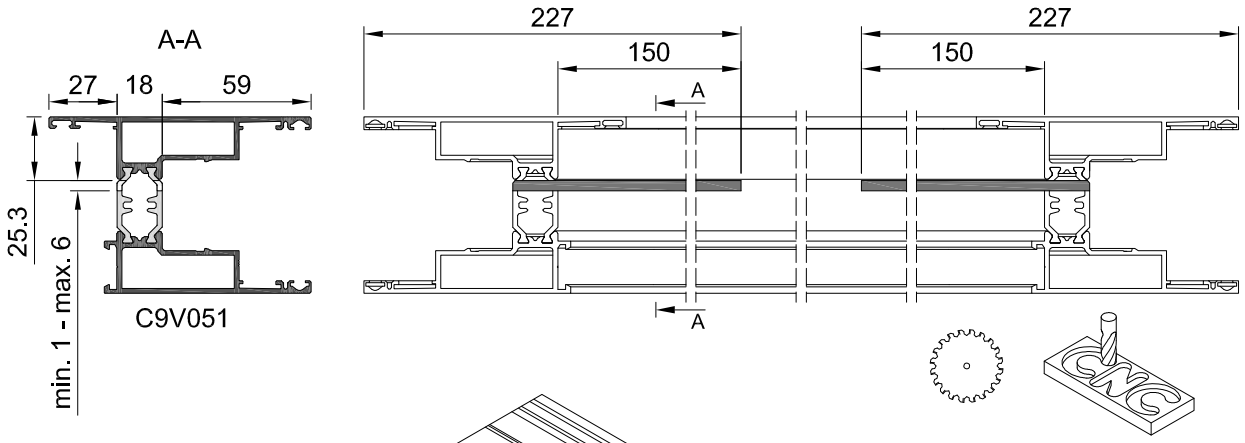
LAVORAZIONE DEL C9V051 PROFILATO ANTA EFFETTO 'BI-METAL'

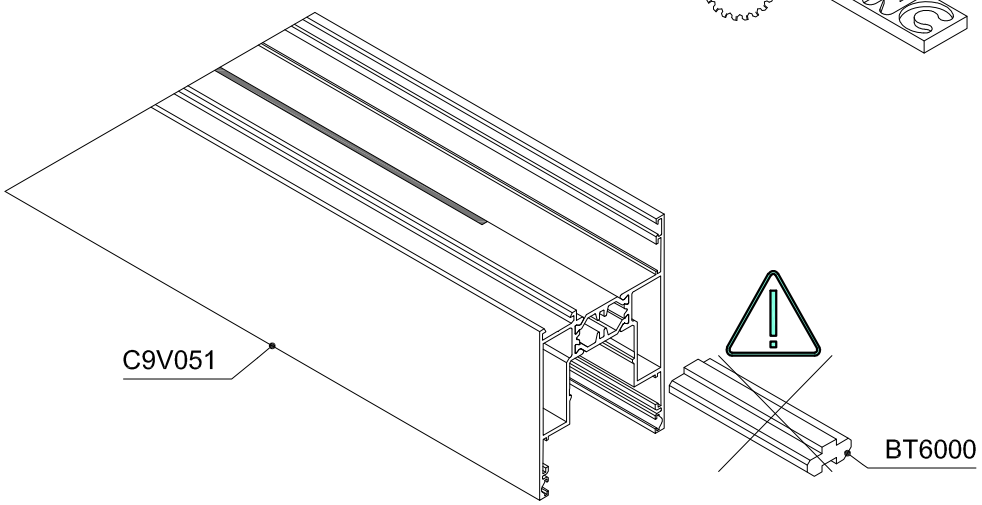


C9V051



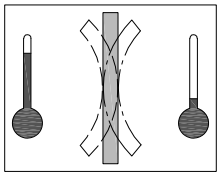


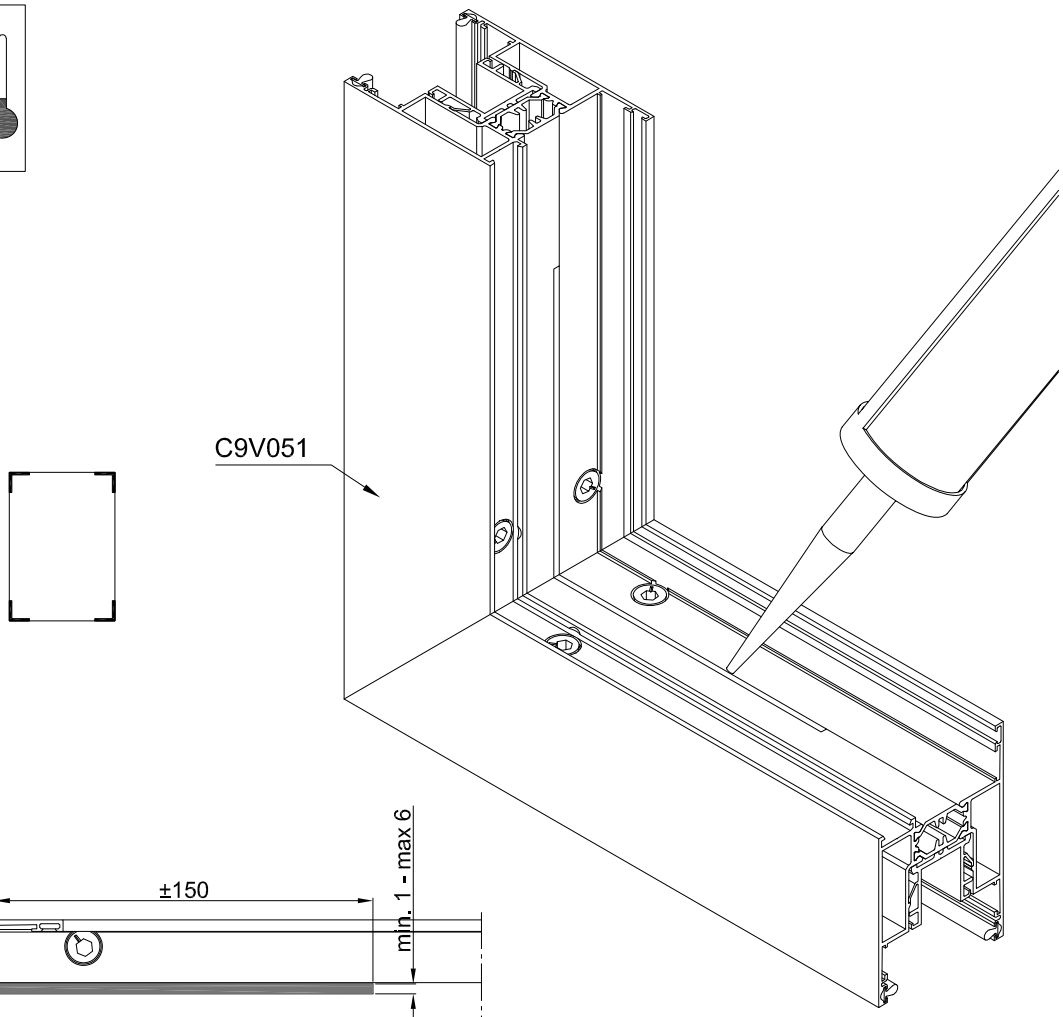


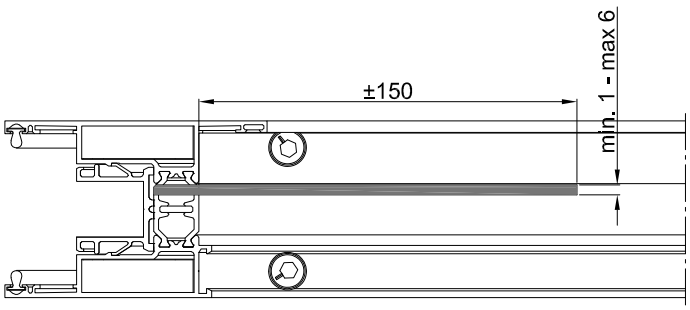


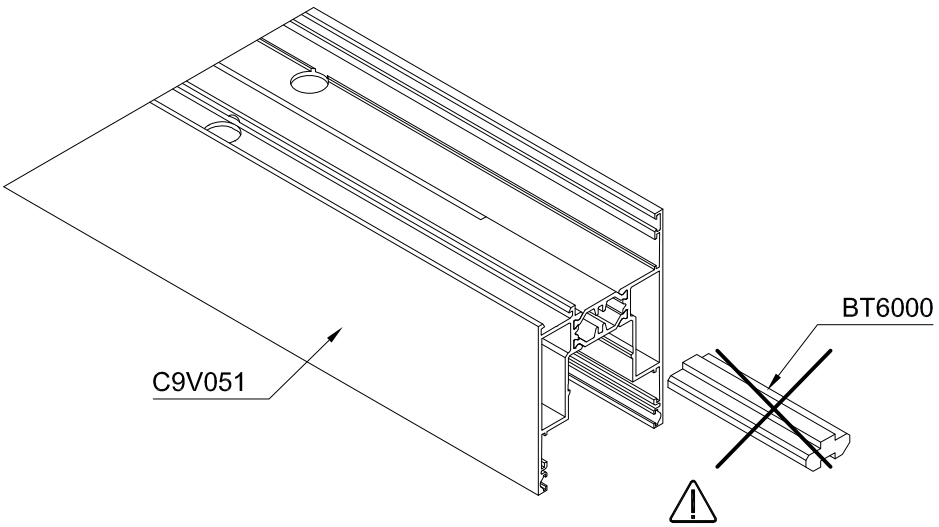
C160-ASS-2111L

LAVORAZIONE DEL C9V051 PROFILATO ANTA EFFETTO 'BI-METAL'

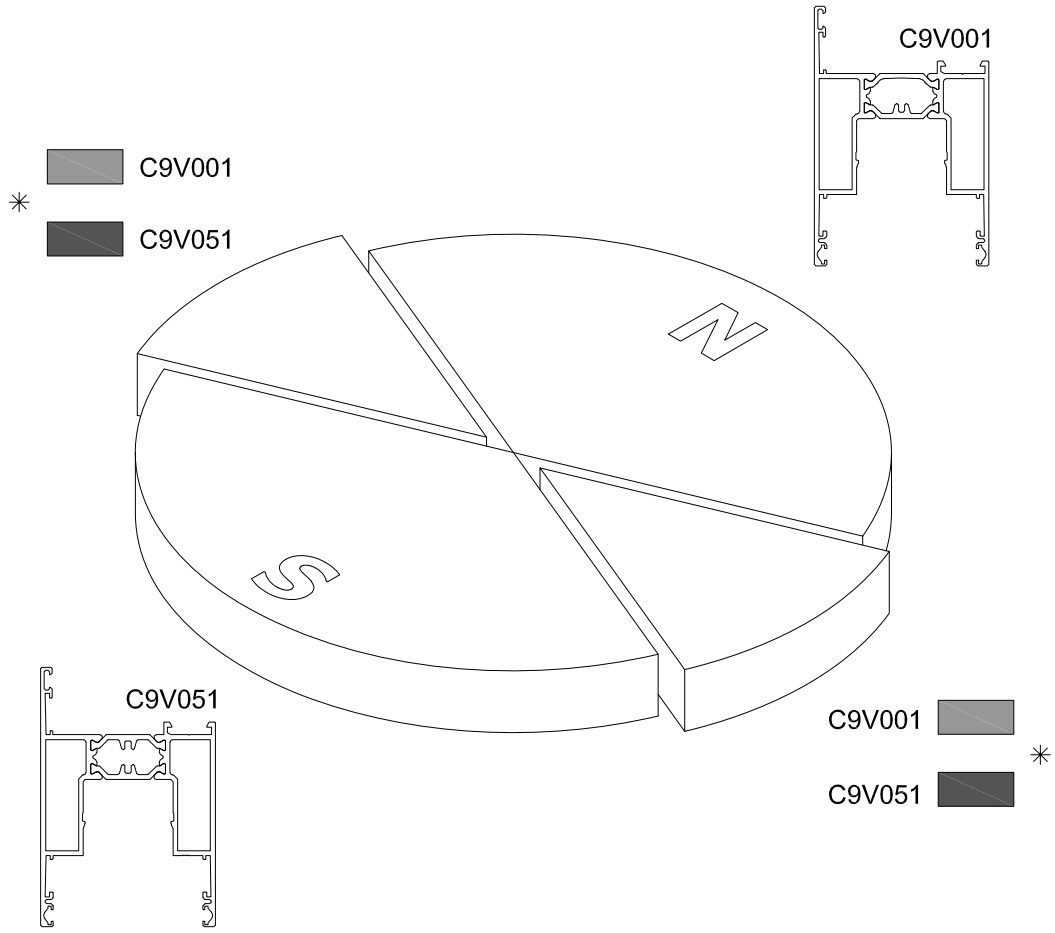


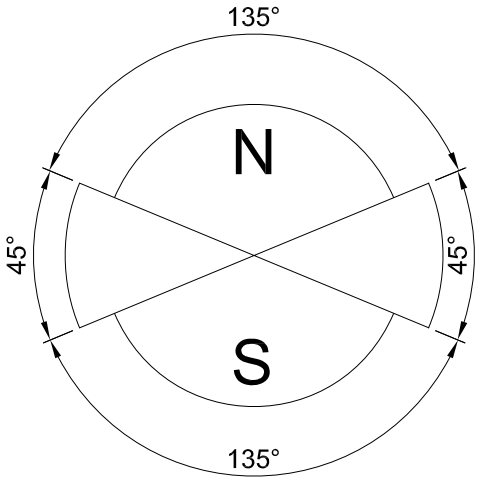






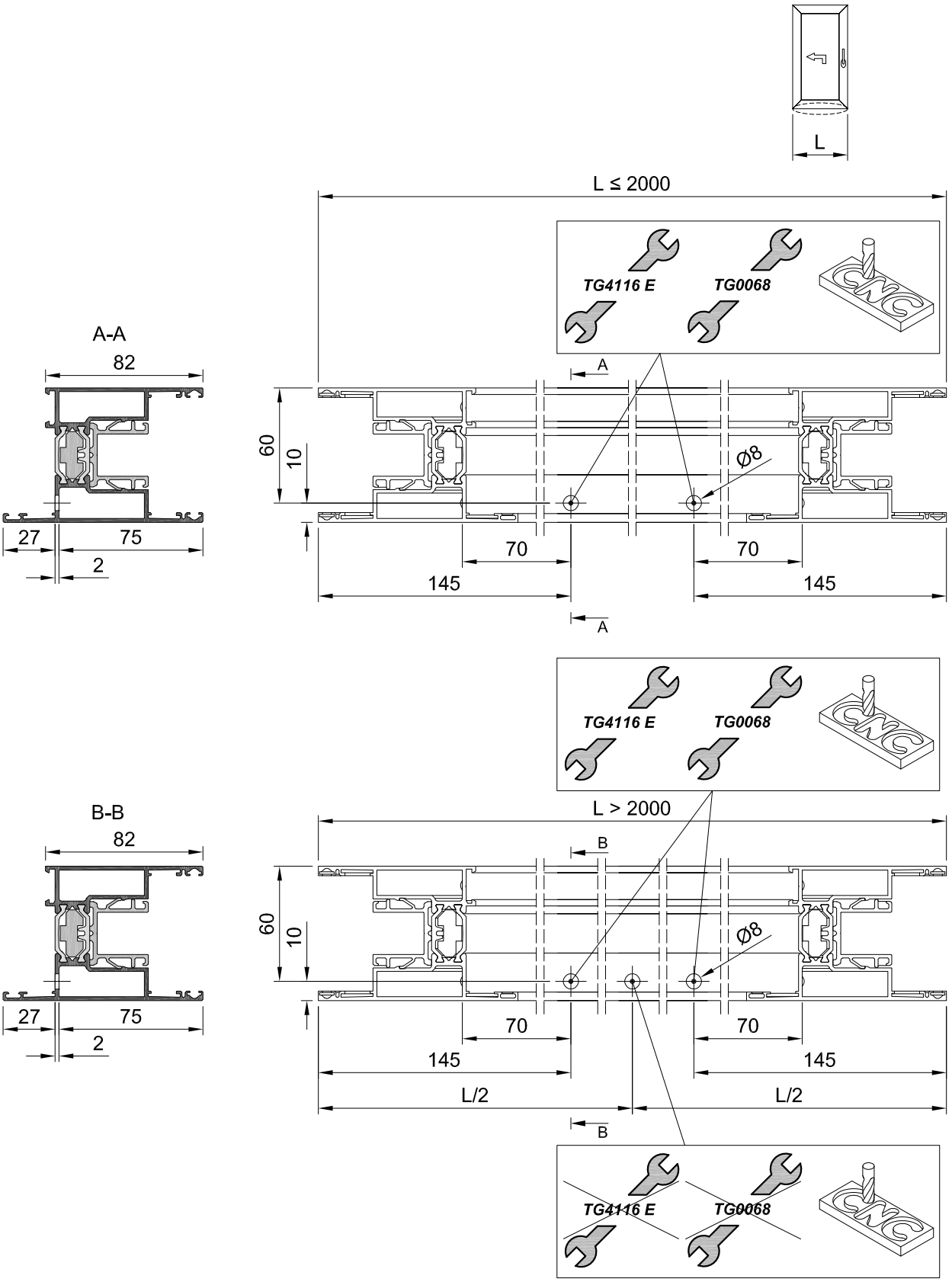
IMPIEGO DEL C9V051 PROFILATO ANTA EFFETTO 'BI-METAL'





•NOTA:
* C9V001: colori chiari, C9V051: colori scuri
assemblaggio C9V051: J.4.6, stability C9V051: K.1.2.

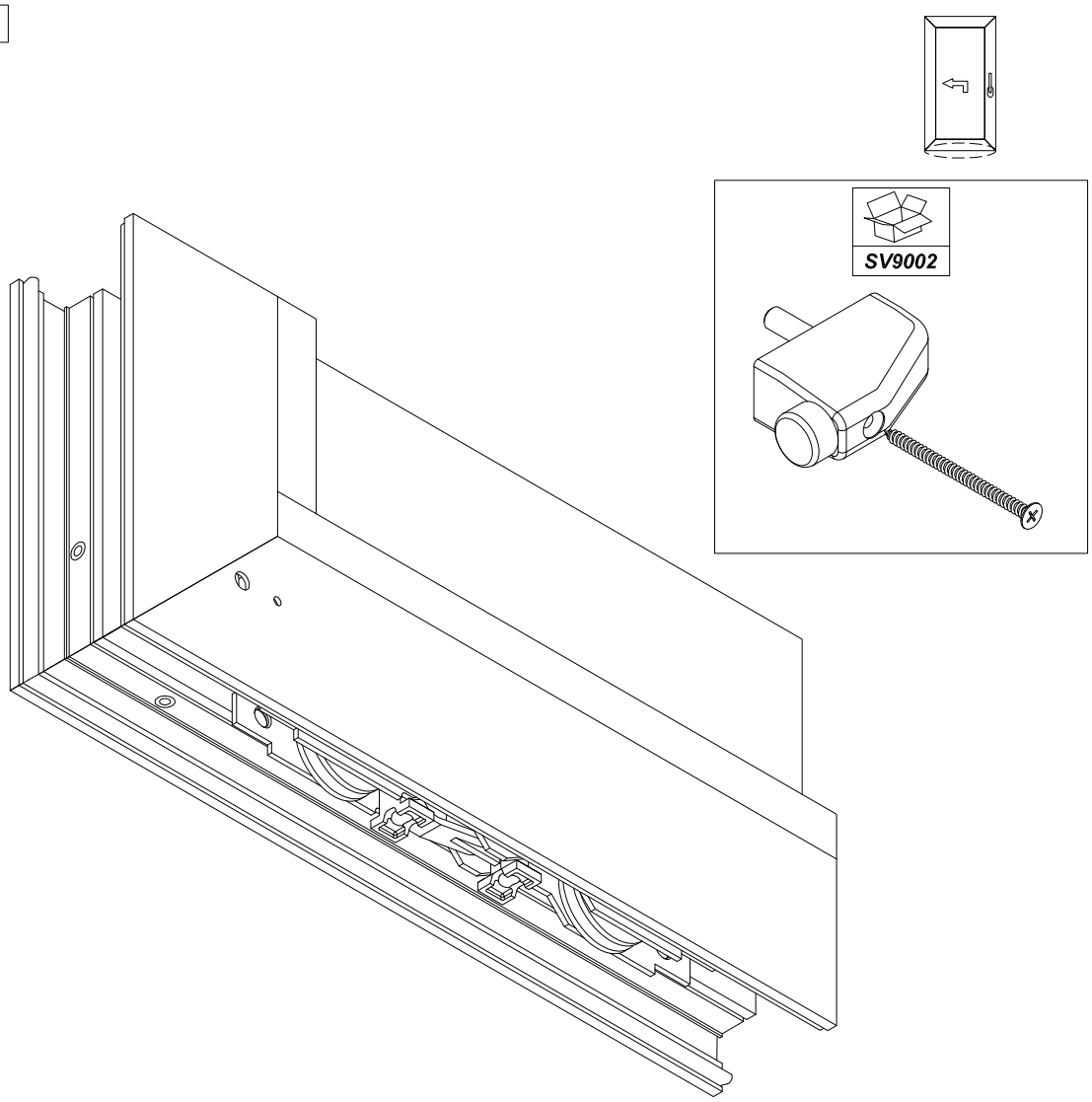
LAVORAZIONE DRENAGGIO PROFILATA ANTA

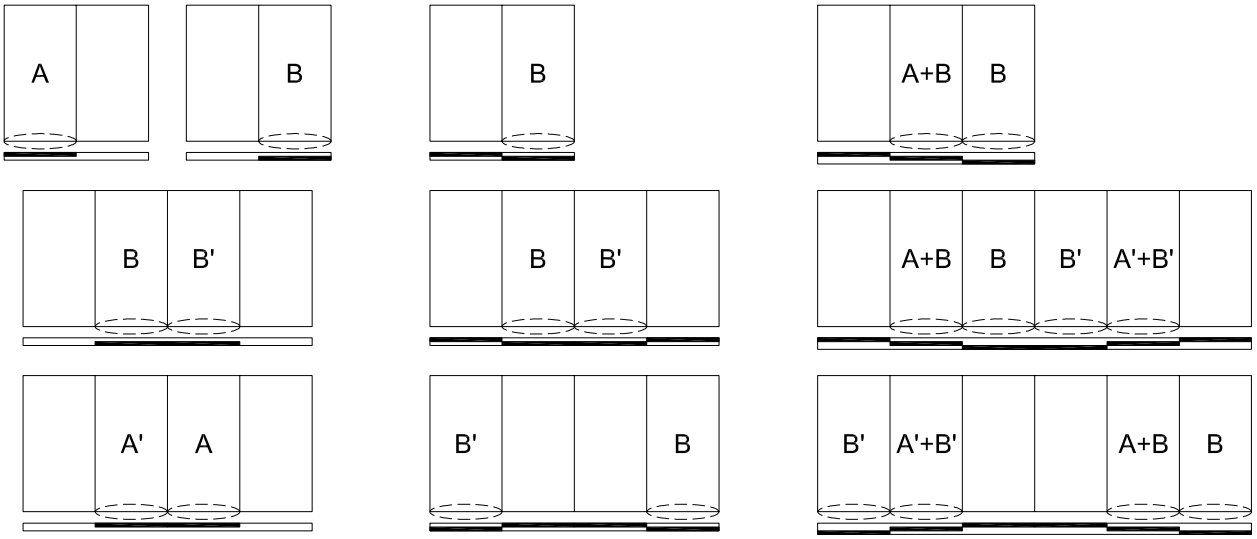


C160-ASS-2115L

PANORAMICA LAVORAZIONE PARACOLPI SU PROFILATO ANTA

1 / 2

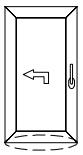


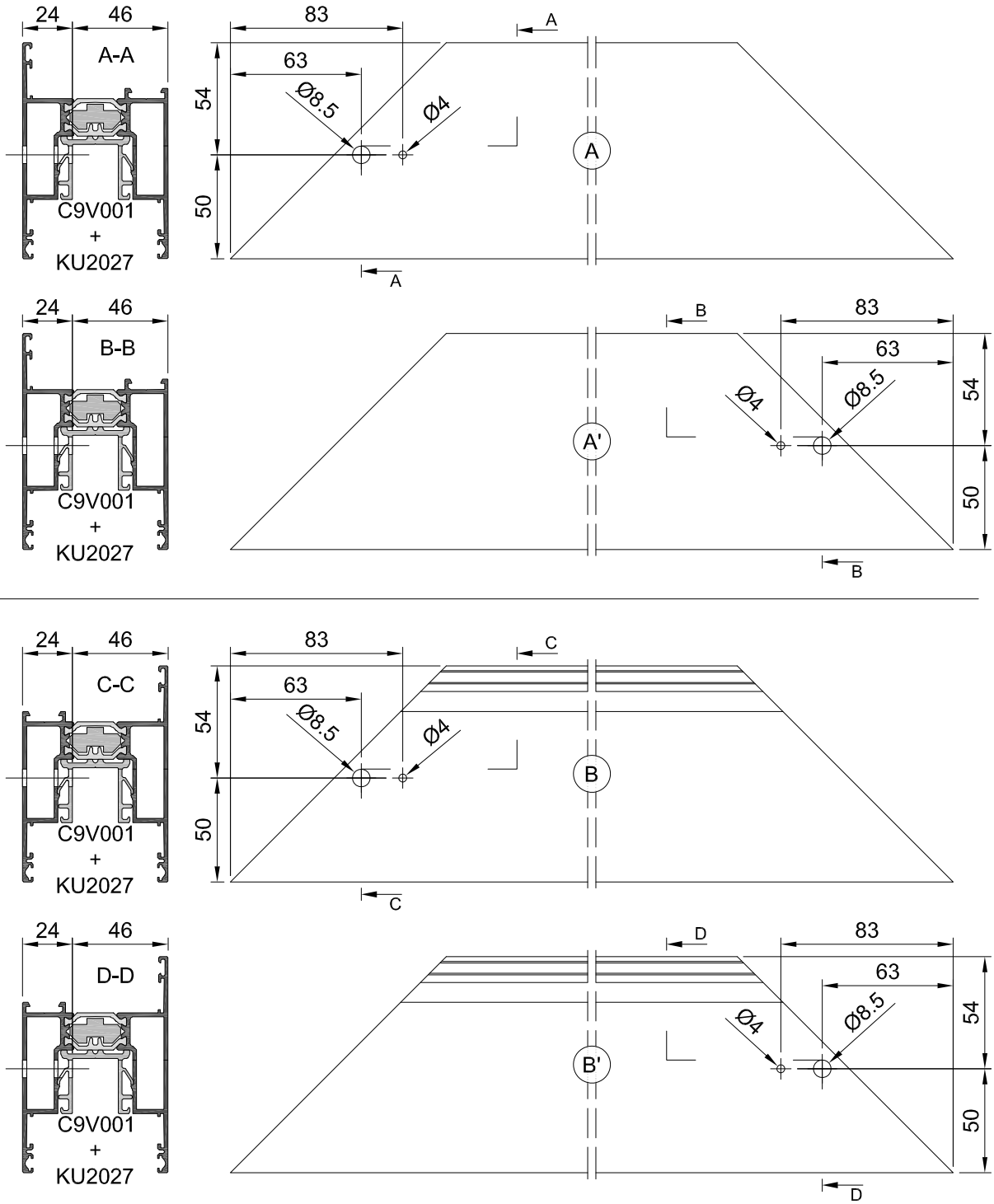


C160-ASS-2116L

LAVORAZIONE PARACOLPI SU PROFILATO ANTA

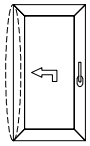
2 / 2



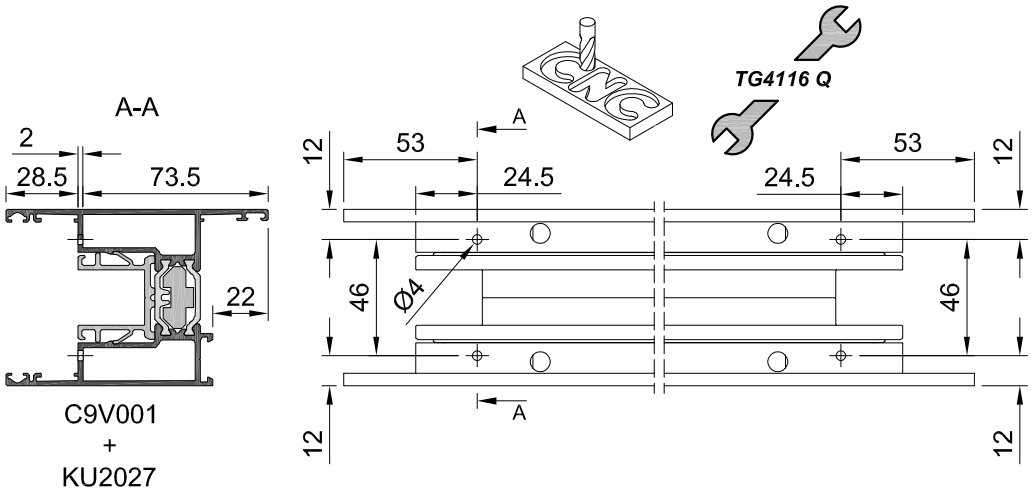


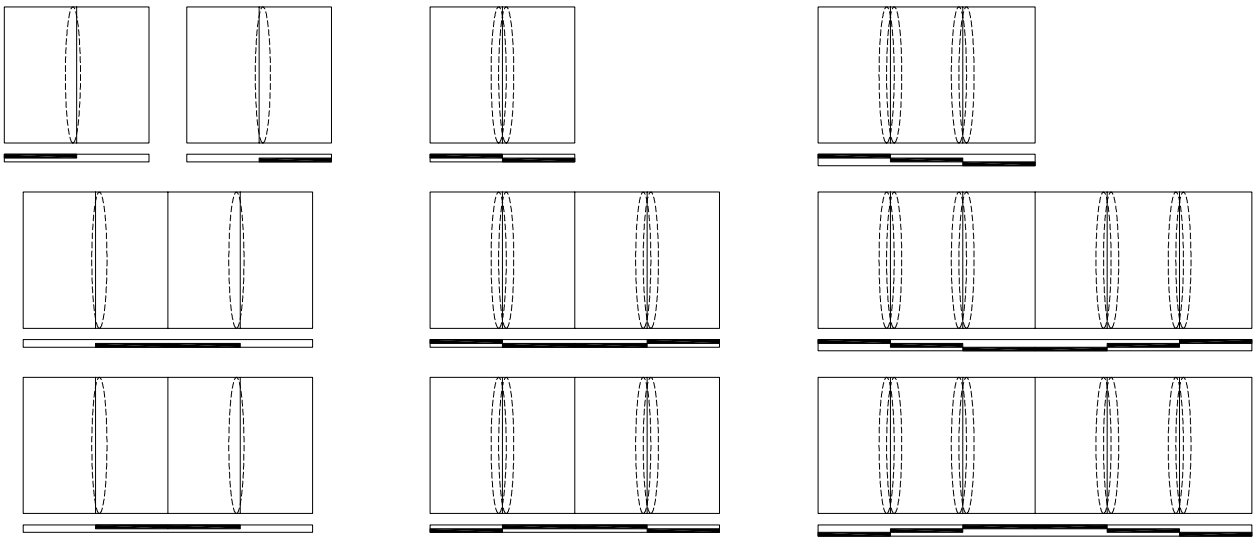
C160-ASS-2117L

LAVORAZIONE PROFILATO ANTA PER TAPPO 1/2



J.10.3

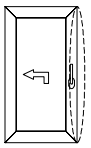


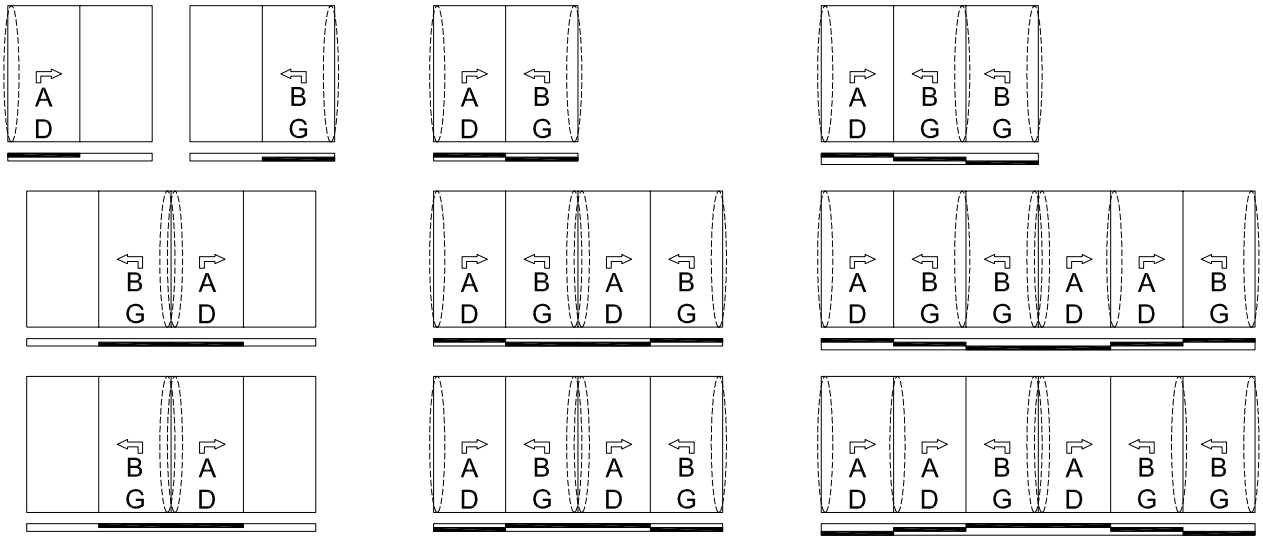


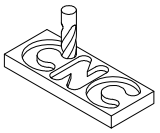
C160-ASS-2118L

LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA

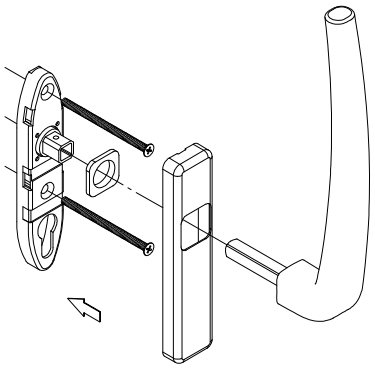
1 / 5







A, B - J.6.15
D - J.6.16
G - J.6.17



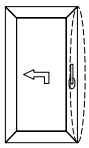
J.7.19
J.7.24*

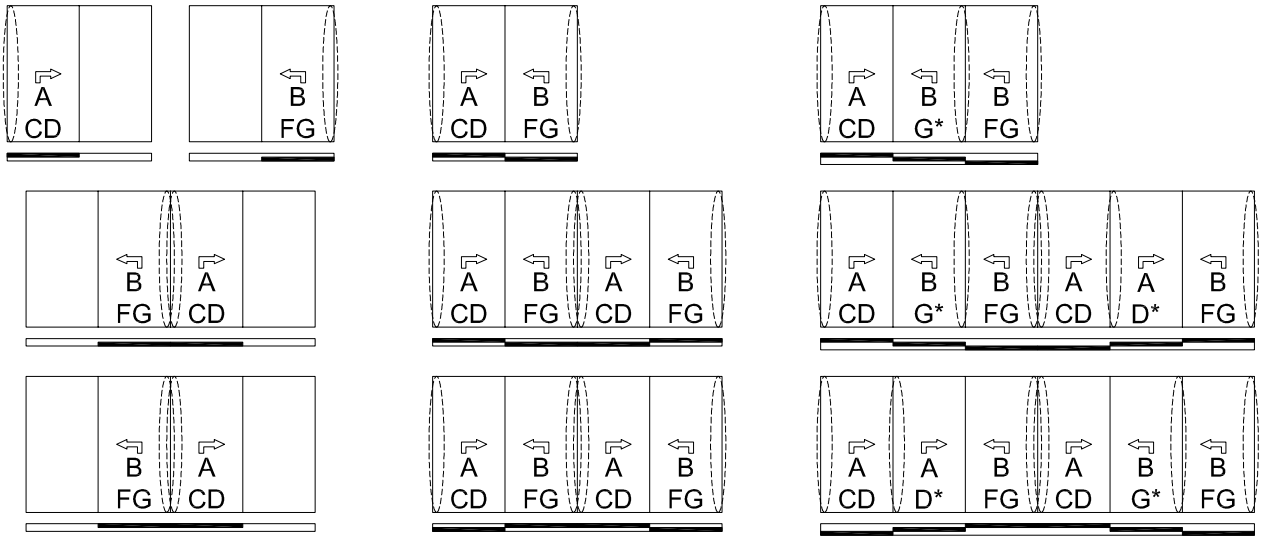
* - S-LINE

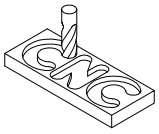
C160-ASS-2122L

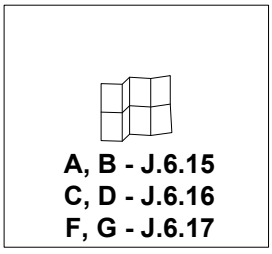
LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA

2 / 5

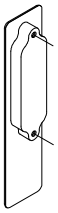


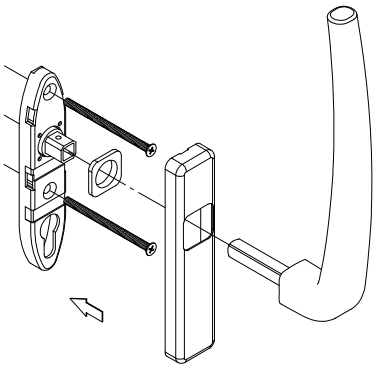


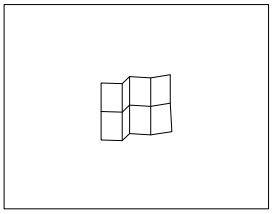




A, B - J.6.15
C, D - J.6.16
F, G - J.6.17







J.7.20

* - S-LINE

C160-ASS-2121L

LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA

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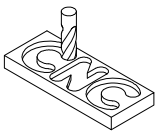
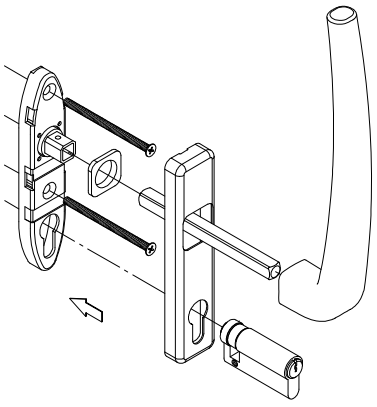


A, B - J.6.15
C, D - J.6.16
F, G - J.6.17



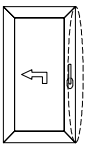
J.7.20
J.7.26*

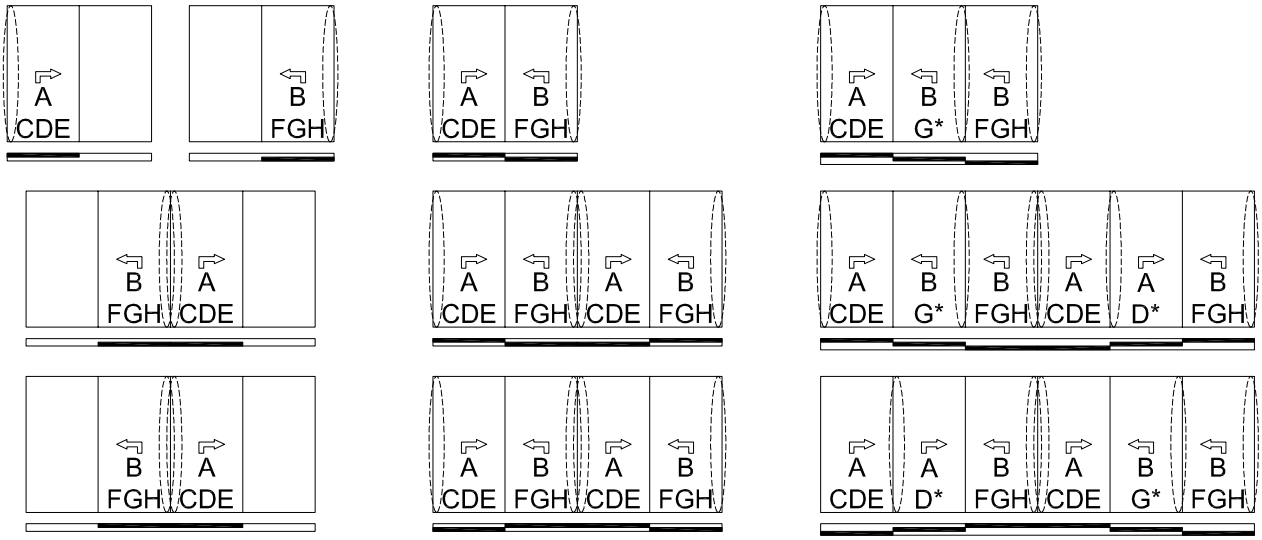
* - S-LINE

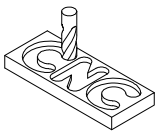
C160-ASS-2250L

LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA

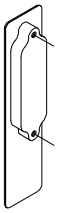
4 / 5

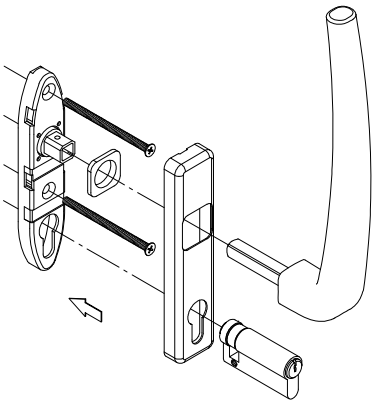






A, B - J.6.15
C, D, E - J.6.16
F, G, H - J.6.17





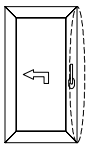
J.7.22
J.7.27*

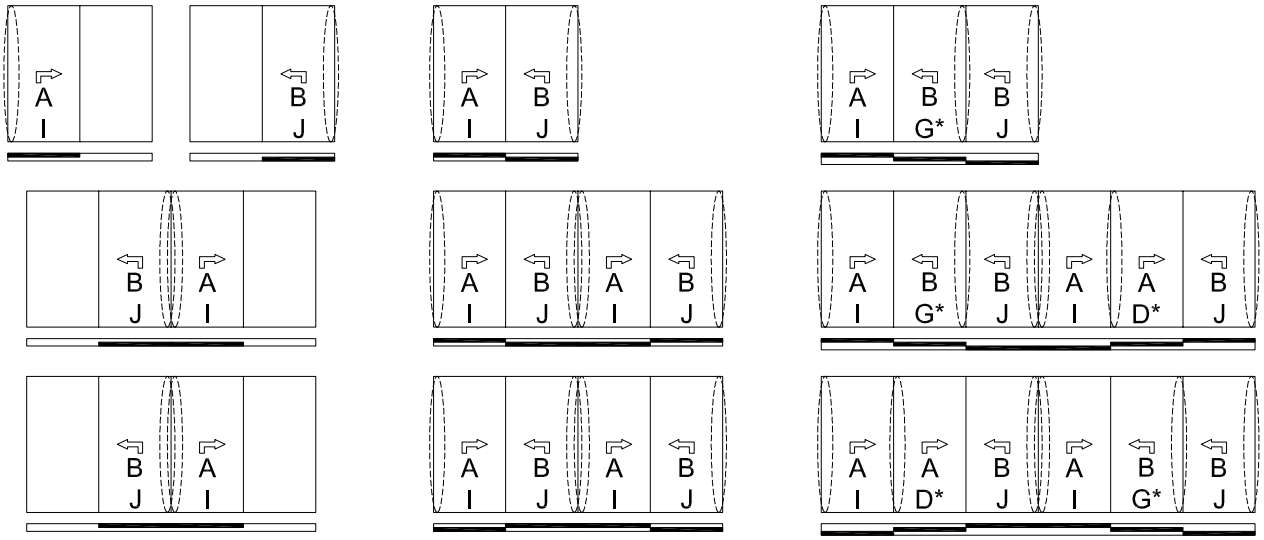
* - S-LINE

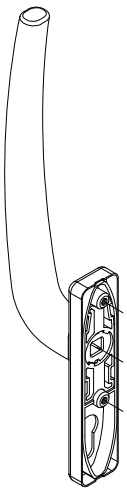
C160-ASS-2119L

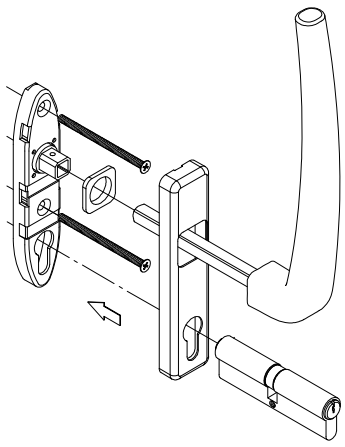
LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA

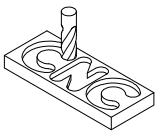
5 / 5











A, B - J.6.15
I, J - J.6.18
D - J.6.16
G - J.6.17

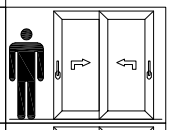
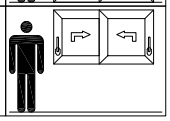
J.7.23
J.7.28*

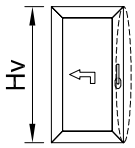
* - S-LINE

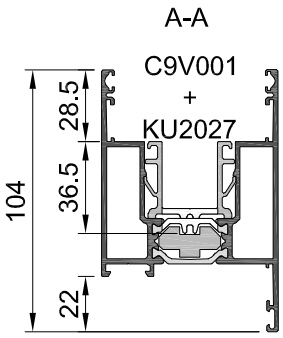
C160-ASS-2120L

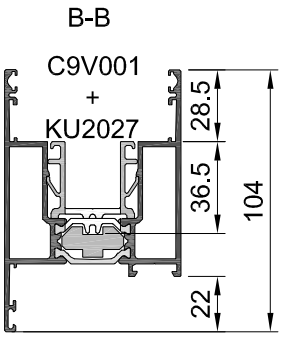
LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE

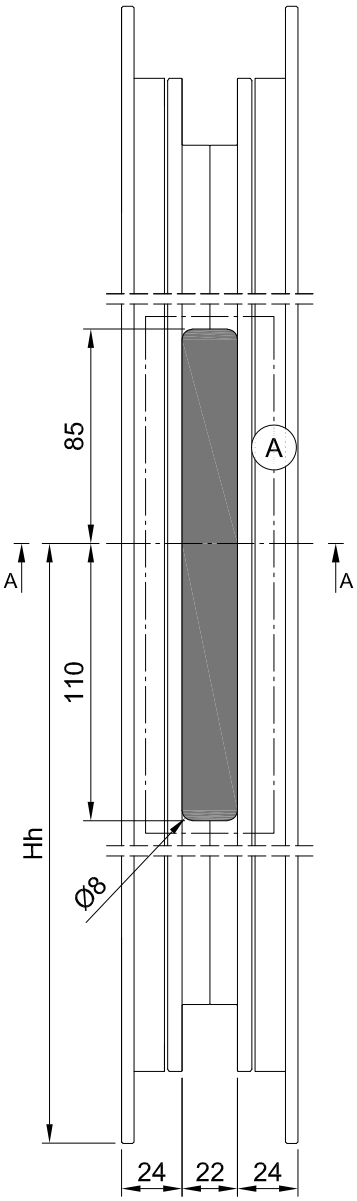
1 / 4

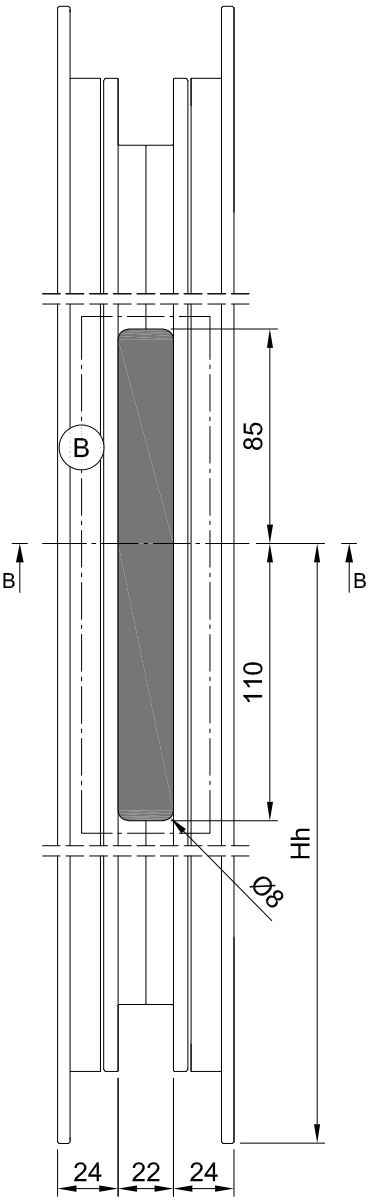
Hh	Hv	
1003	1904 - 3403	
403	1303 - 1903	







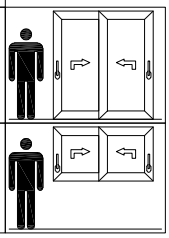


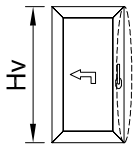


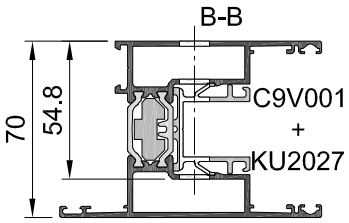
C160-ASS-2123L

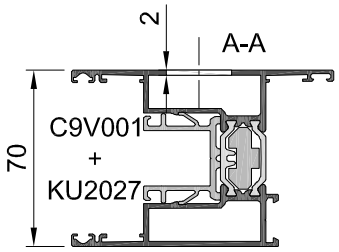
LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE

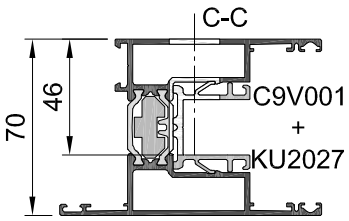
2 / 4

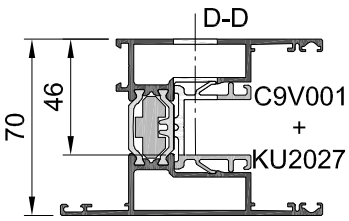
Hh	Hv	
1003	1904 - 3403	
403	1303 - 1903	

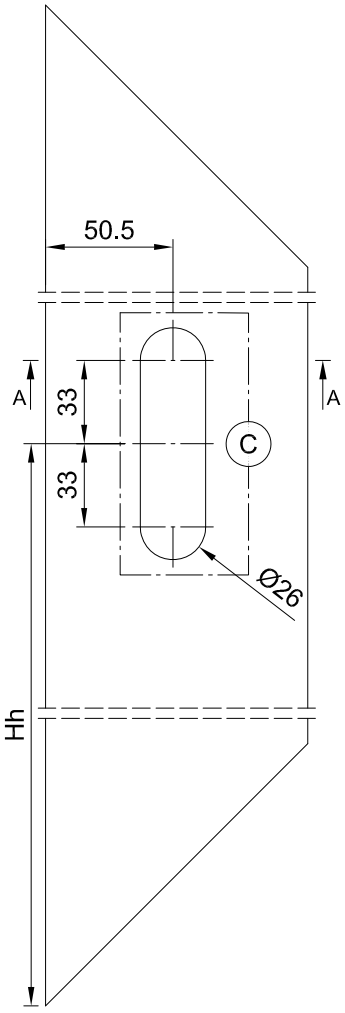


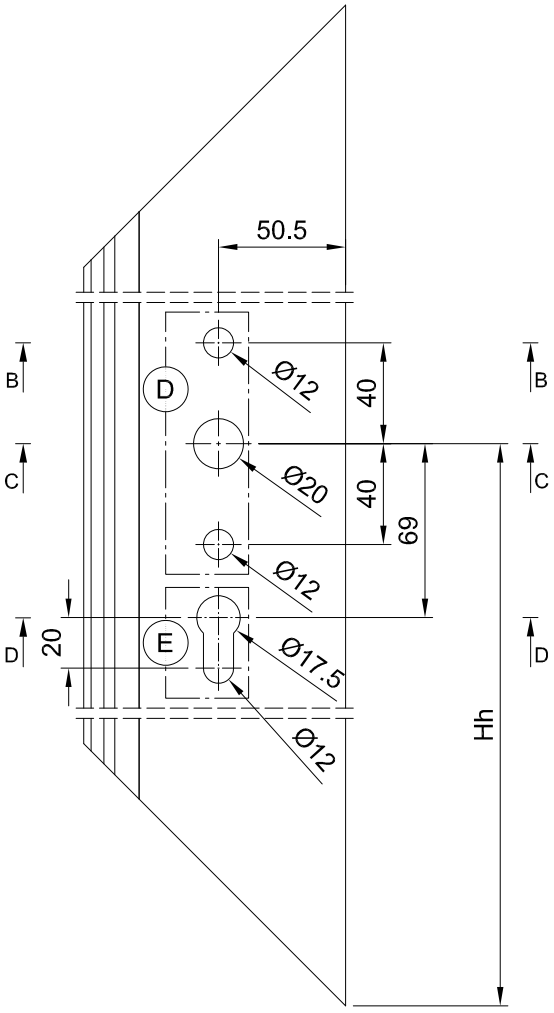








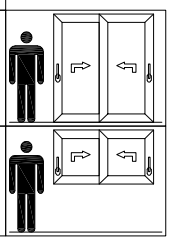




C160-ASS-2124L

LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE

3 / 4

Hh	Hv	
1003	1904 - 3403	
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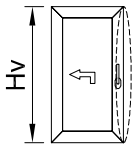
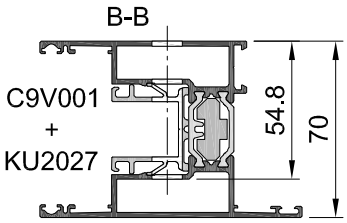
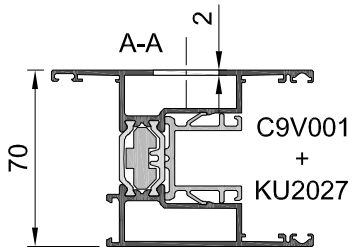
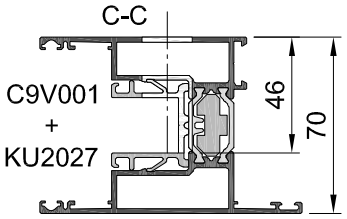
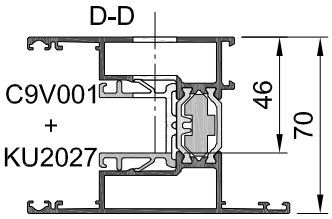
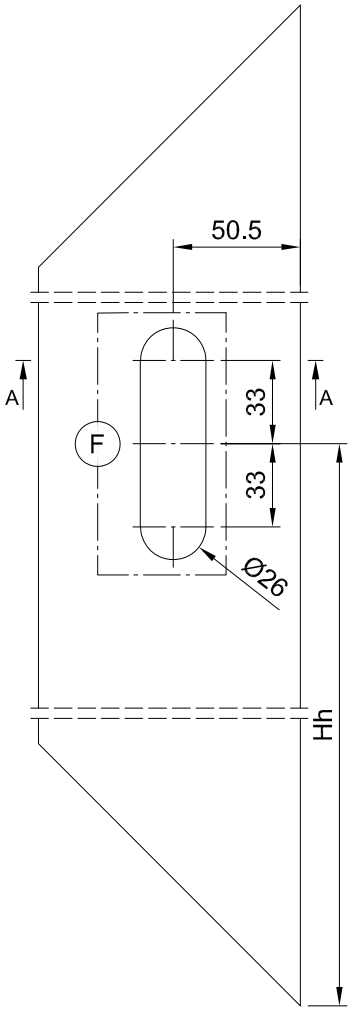


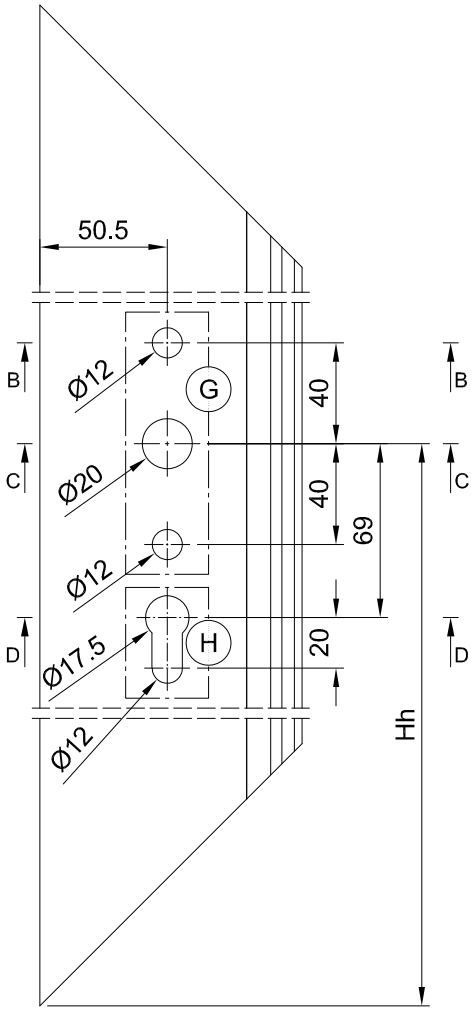








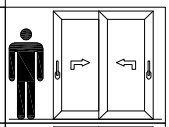
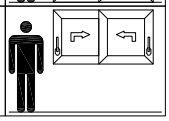




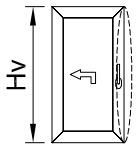
C160-ASS-2125L

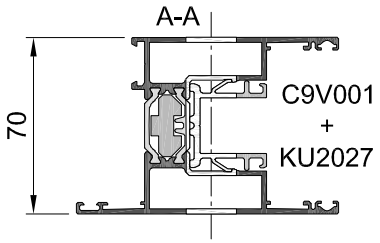
LAVORAZIONE PROFILATO ANTA PER FERRAMENTA ALZANTE-SCORREVOLE

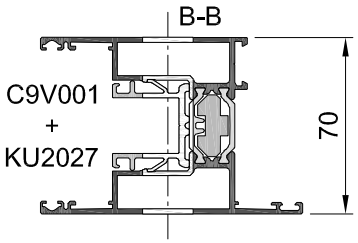
4 / 4

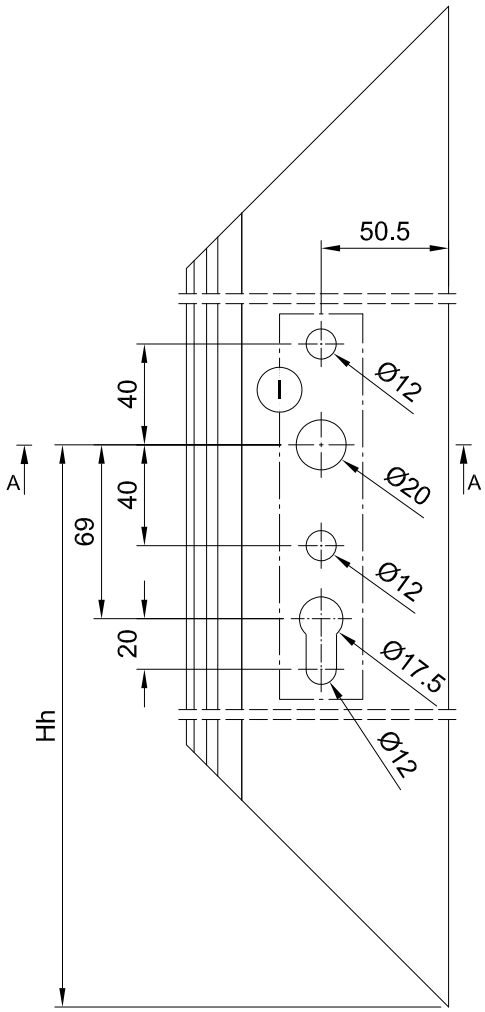
Hh	Hv	
1003	1904 - 3403	
403	1303 - 1903	

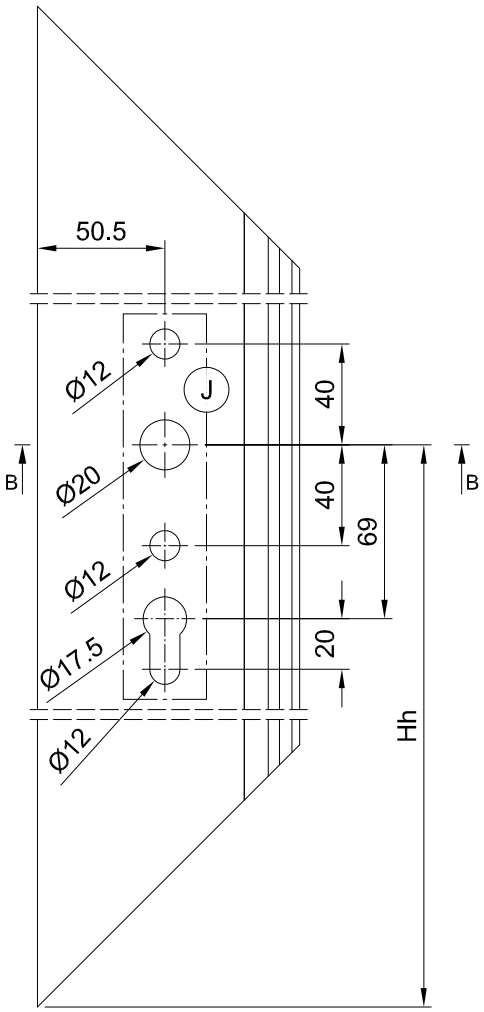
J.6.13







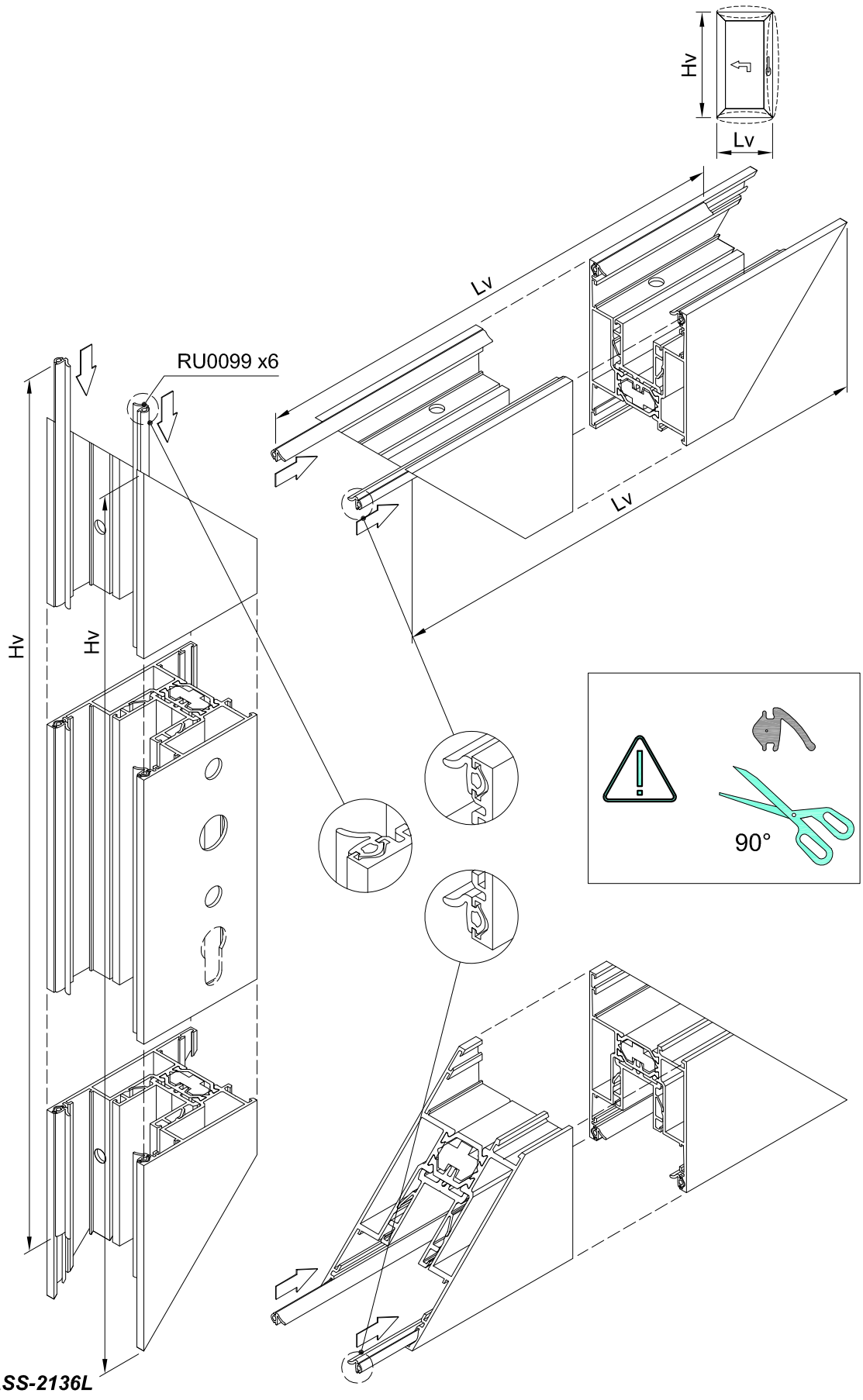




C160-ASS-2126L

INSTALLAZIONE GUARNIZIONE RU0099 PER ALZANTE-SCORREVOLE

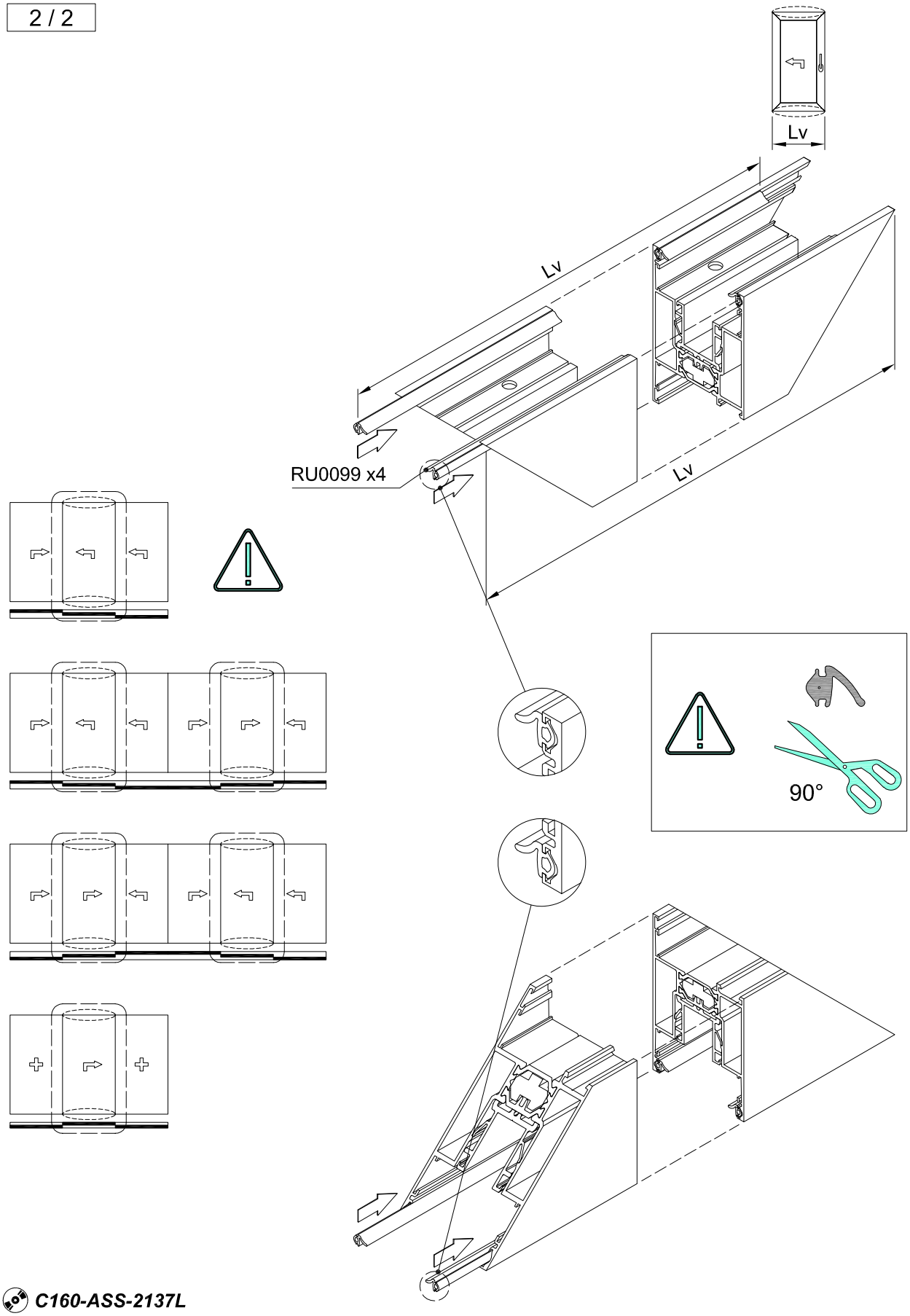
1 / 2



C160-ASS-2136L

INSTALLAZIONE GUARNIZIONE RU0099 PER ALZANTE-SCORREVOLE - 3-BINARI

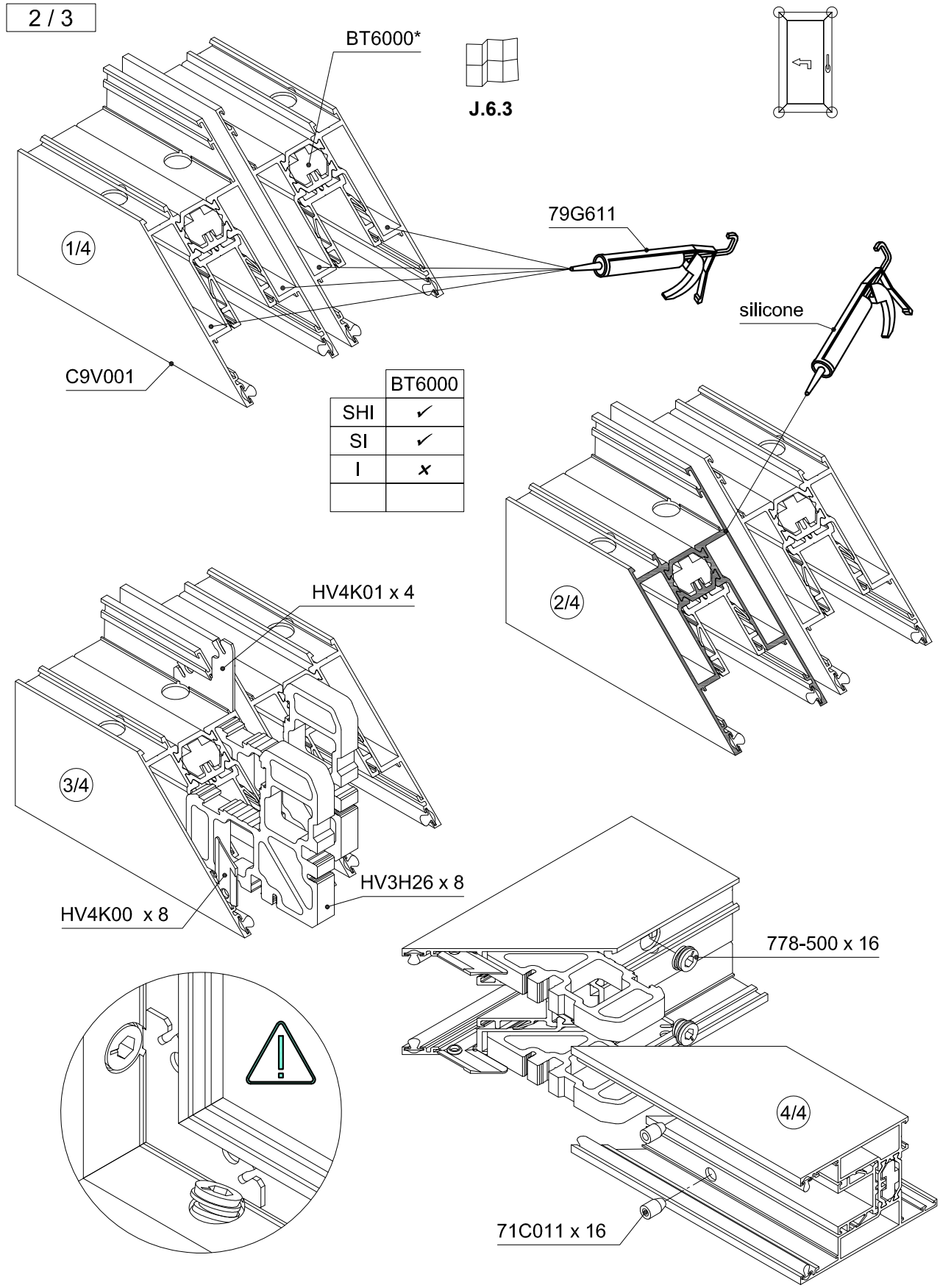
2 / 2



C160-ASS-2137L

ASSEMBLAGGIO PROFILATO ANTA CON SQUADRETTE

2 / 3

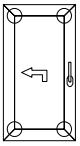


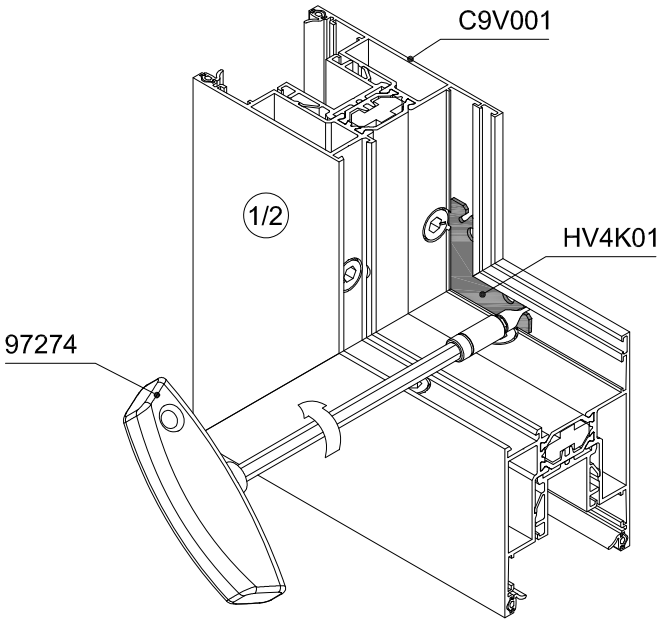
	BT6000
SHI	✓
SI	✓
I	x

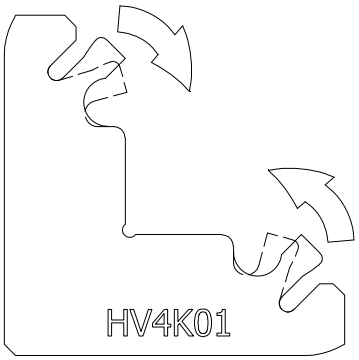
C160-ASS-2140L

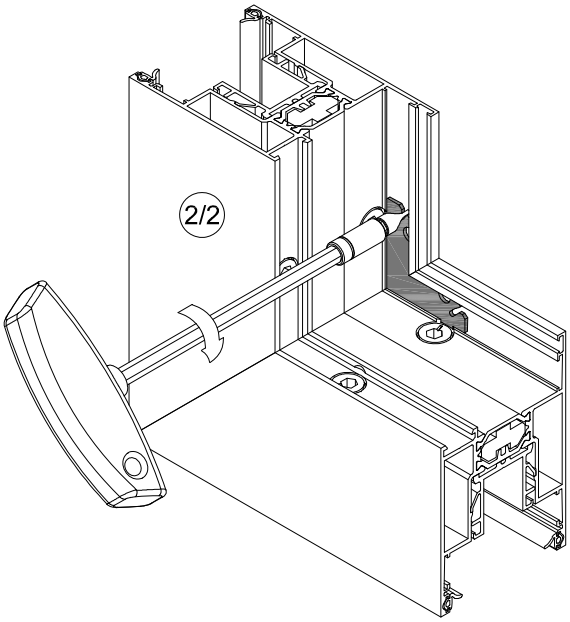
ASSEMBLAGGIO PROFILATO ANTA CON SQUADRETTE

3 / 3









C160-ASS-2143L

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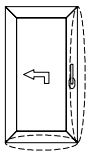
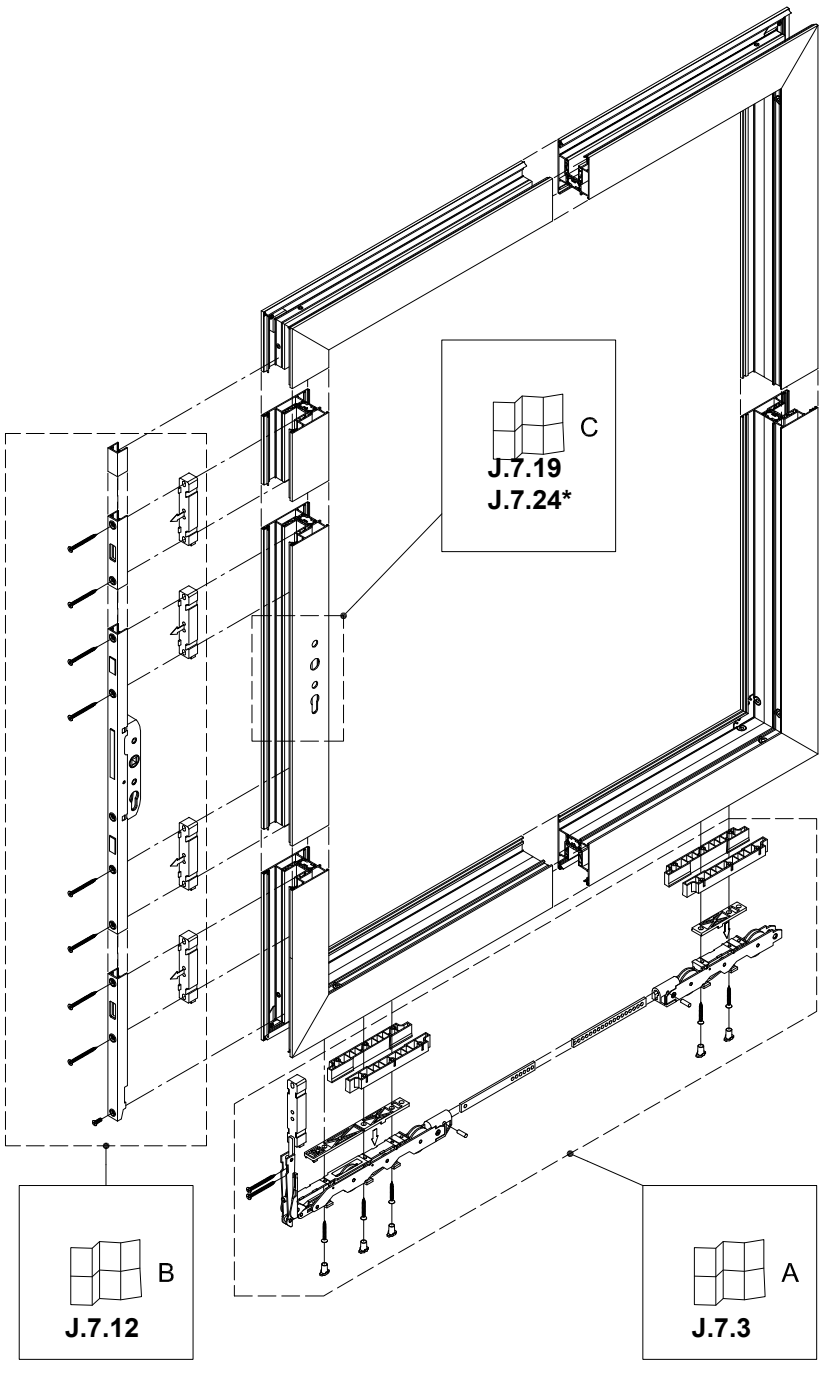
FERRAMENTA ALZANTE-SCORREVOLE - PANORAMICA





* - S-LINE

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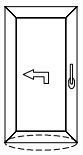
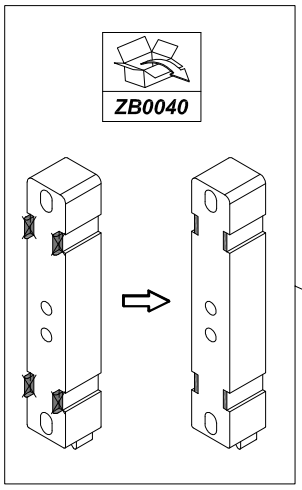
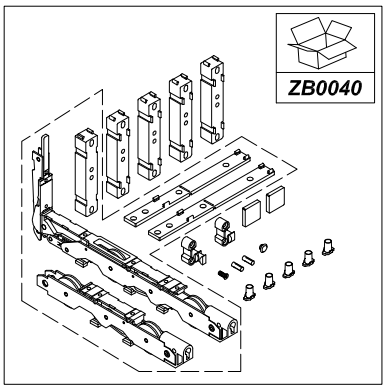
PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

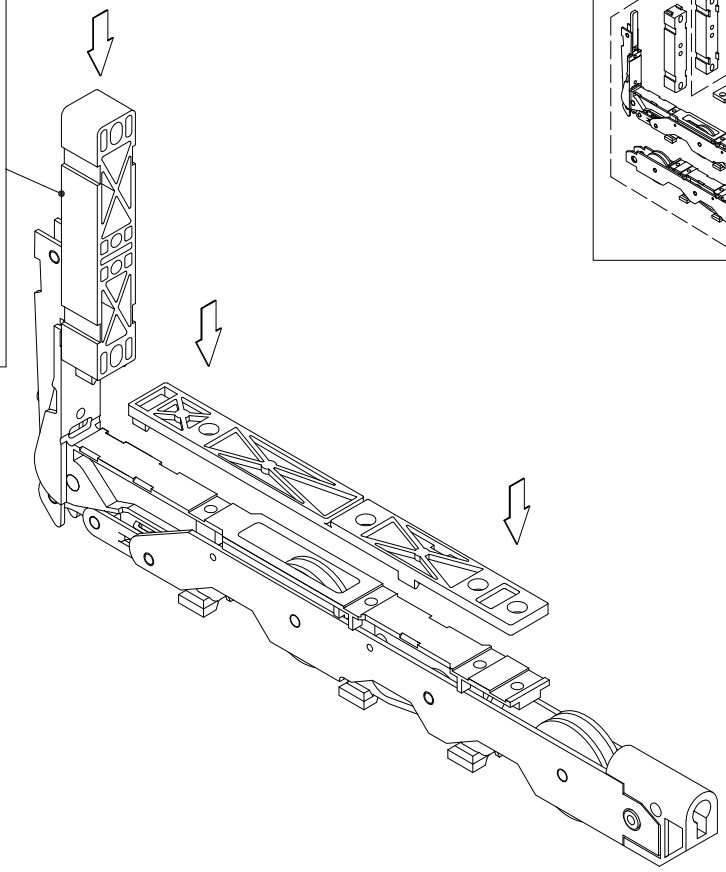
1 / 9

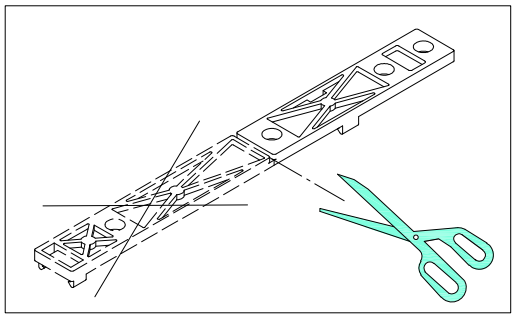
≤ 300 kg

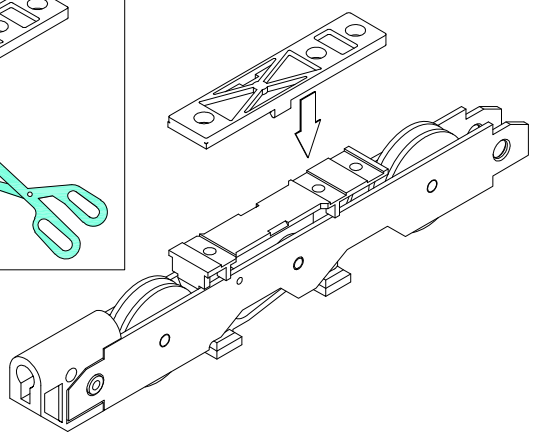












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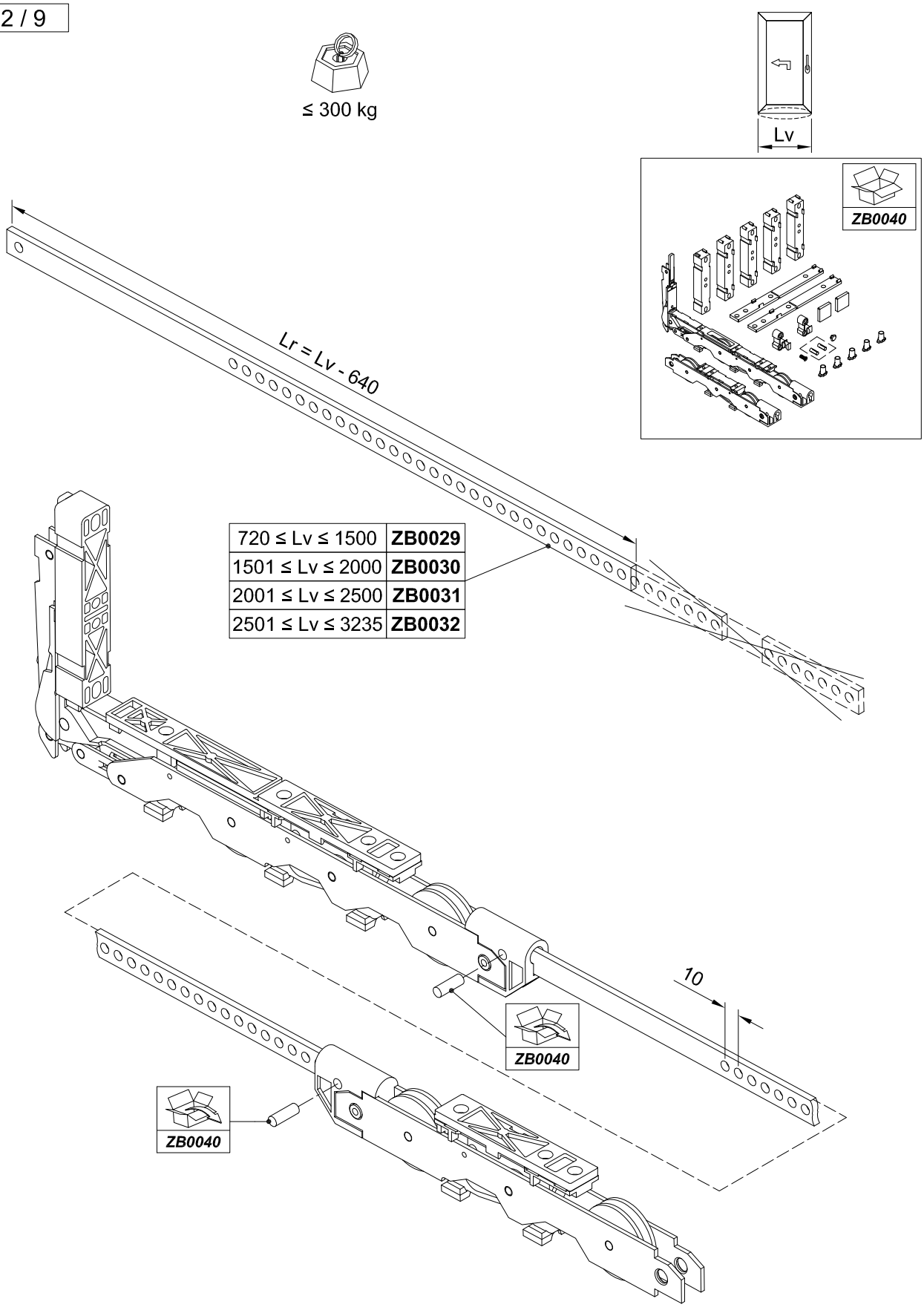
PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

2 / 9

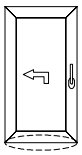


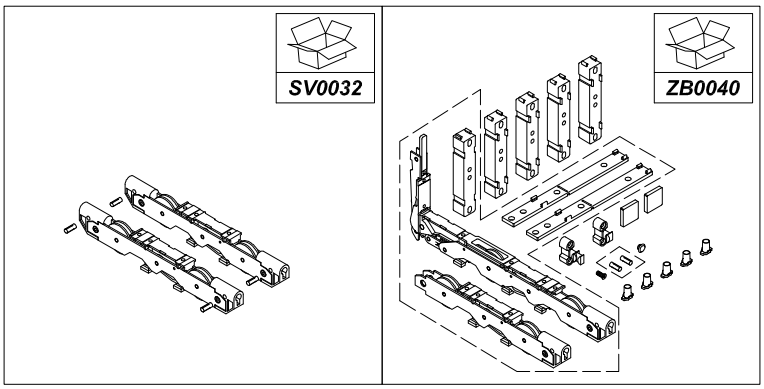
C160-ASS-2149L

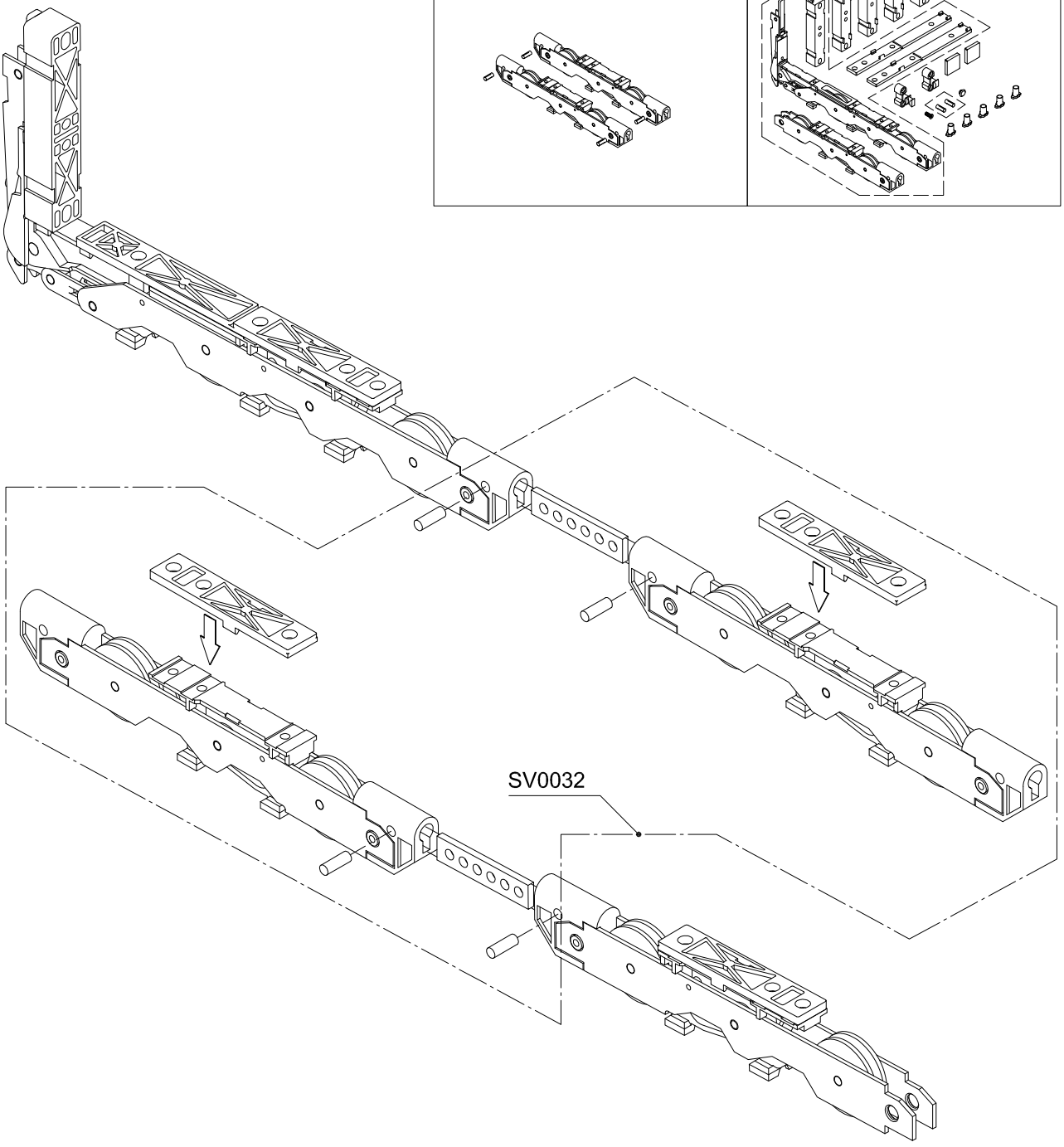
PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE (300 - 400 KG)

3 / 9

300 kg <  ≤ 400 kg



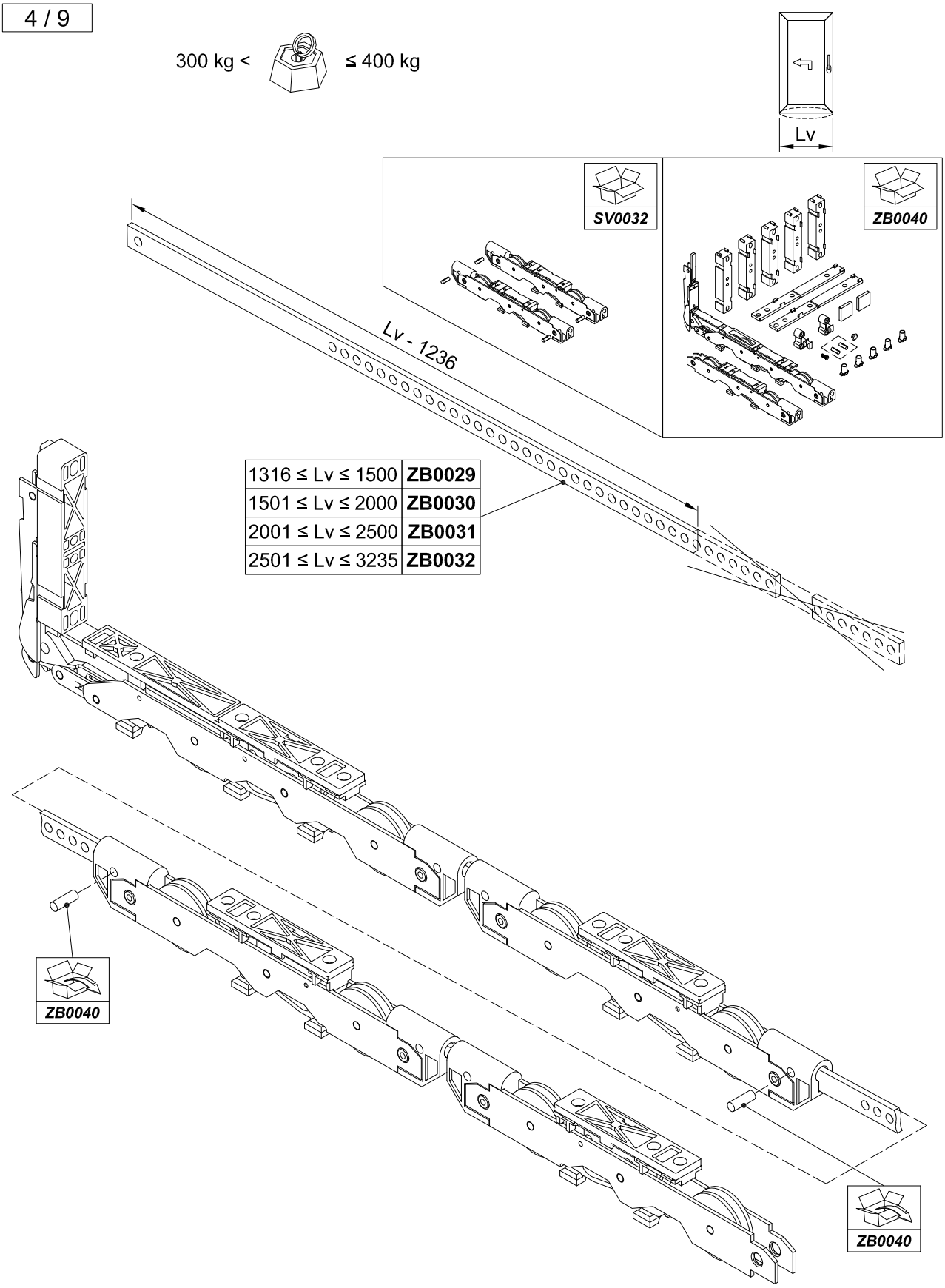




C160-ASS-2150L

PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE (300 - 400 KG)

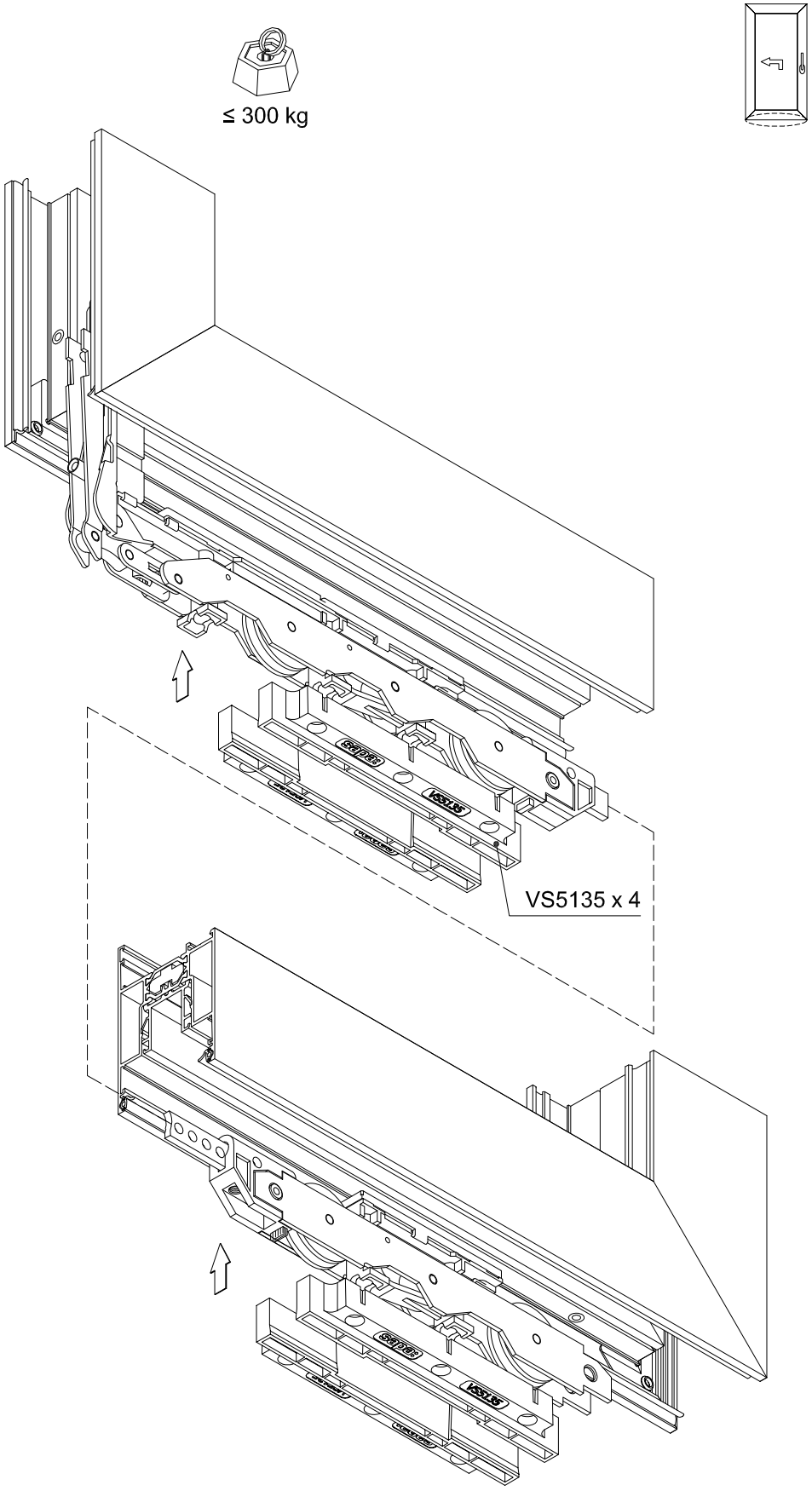
4 / 9



C160-ASS-2151L

PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

5 / 9

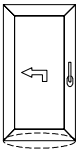


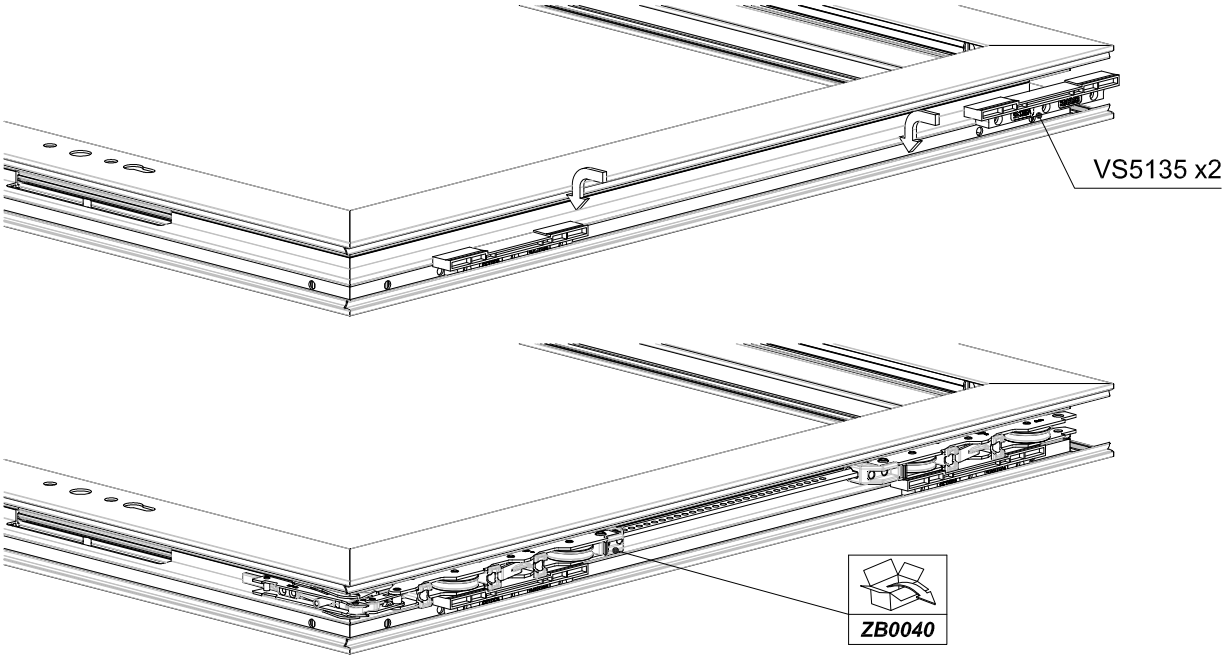
C160-ASS-2152L

PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

6 / 9

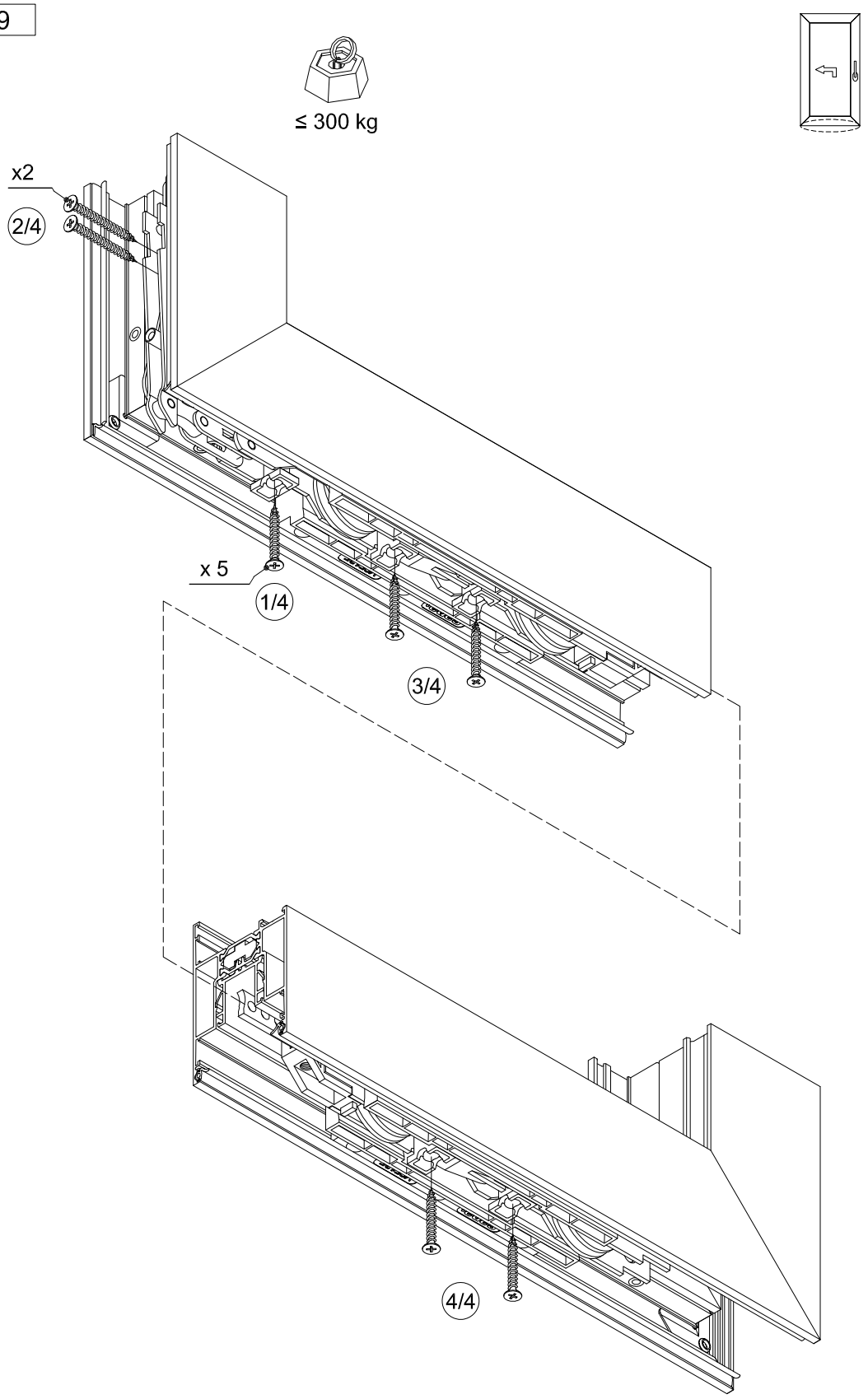
≤ 300 kg





PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

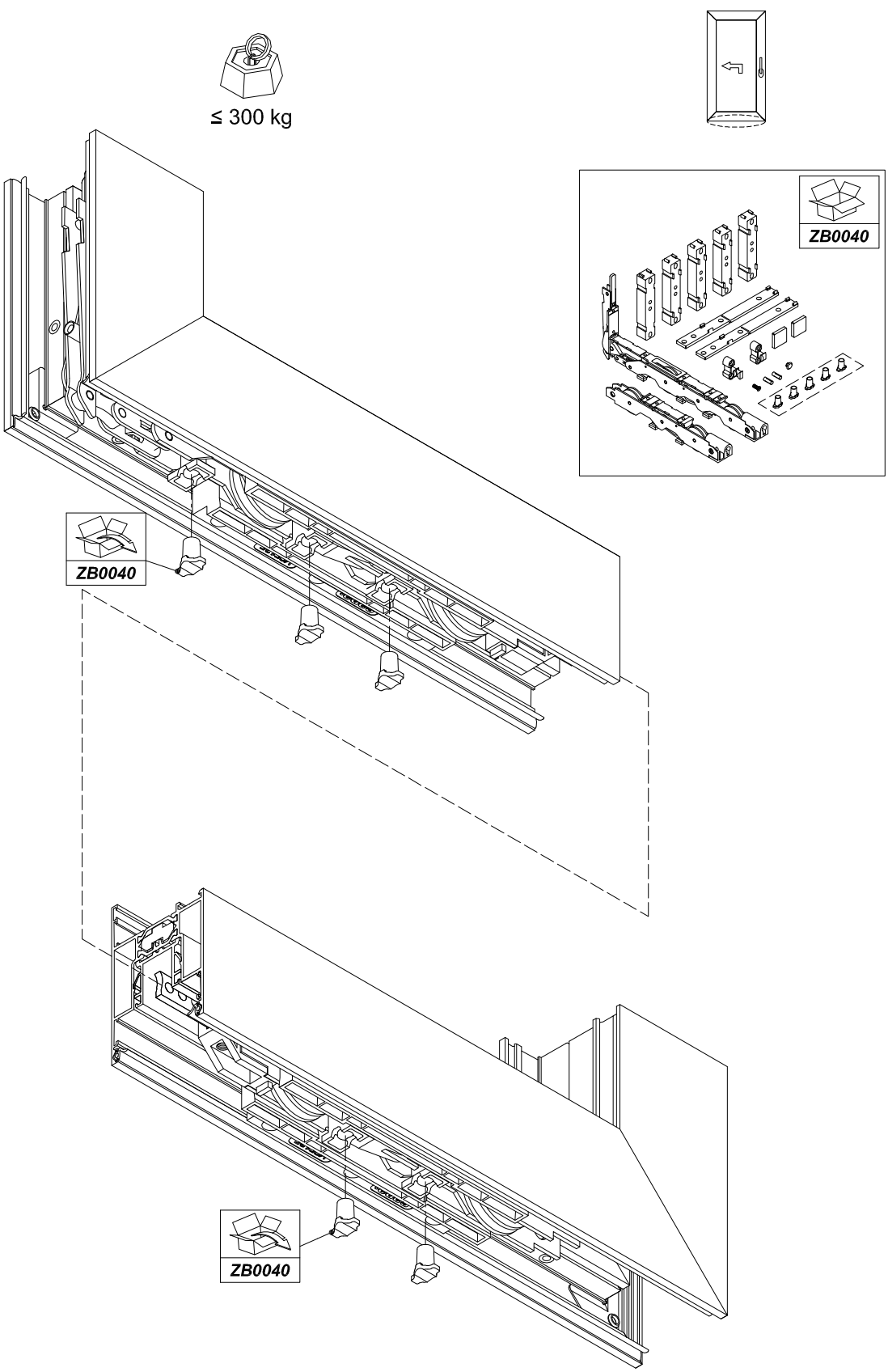
7 / 9



C160-ASS-2153L

PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

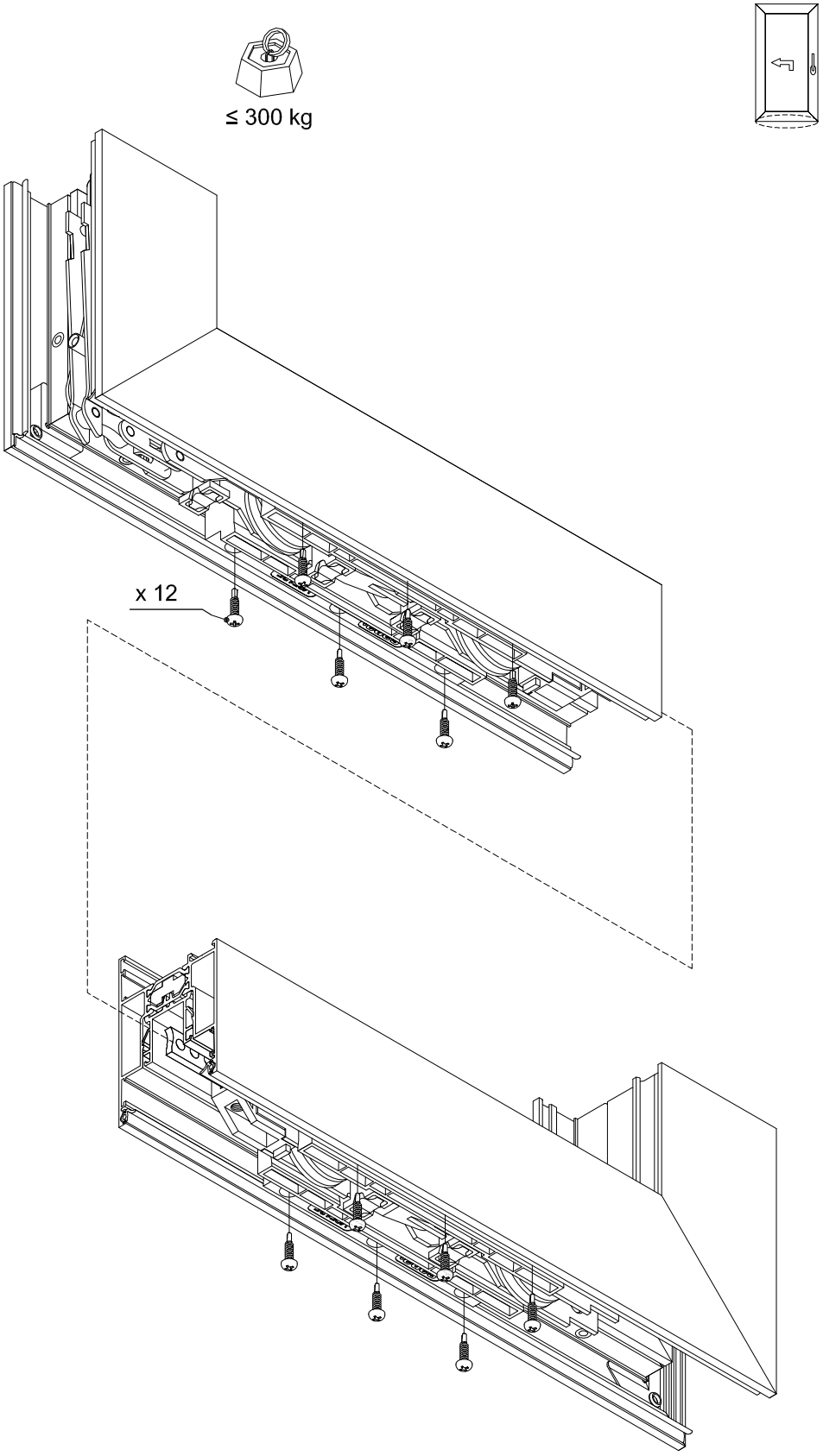
8 / 9



C160-ASS-2154L

PREPARAZIONE CARRELLI ALZANTE-SCORREVOLE

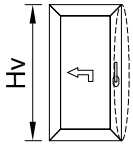
9 / 9

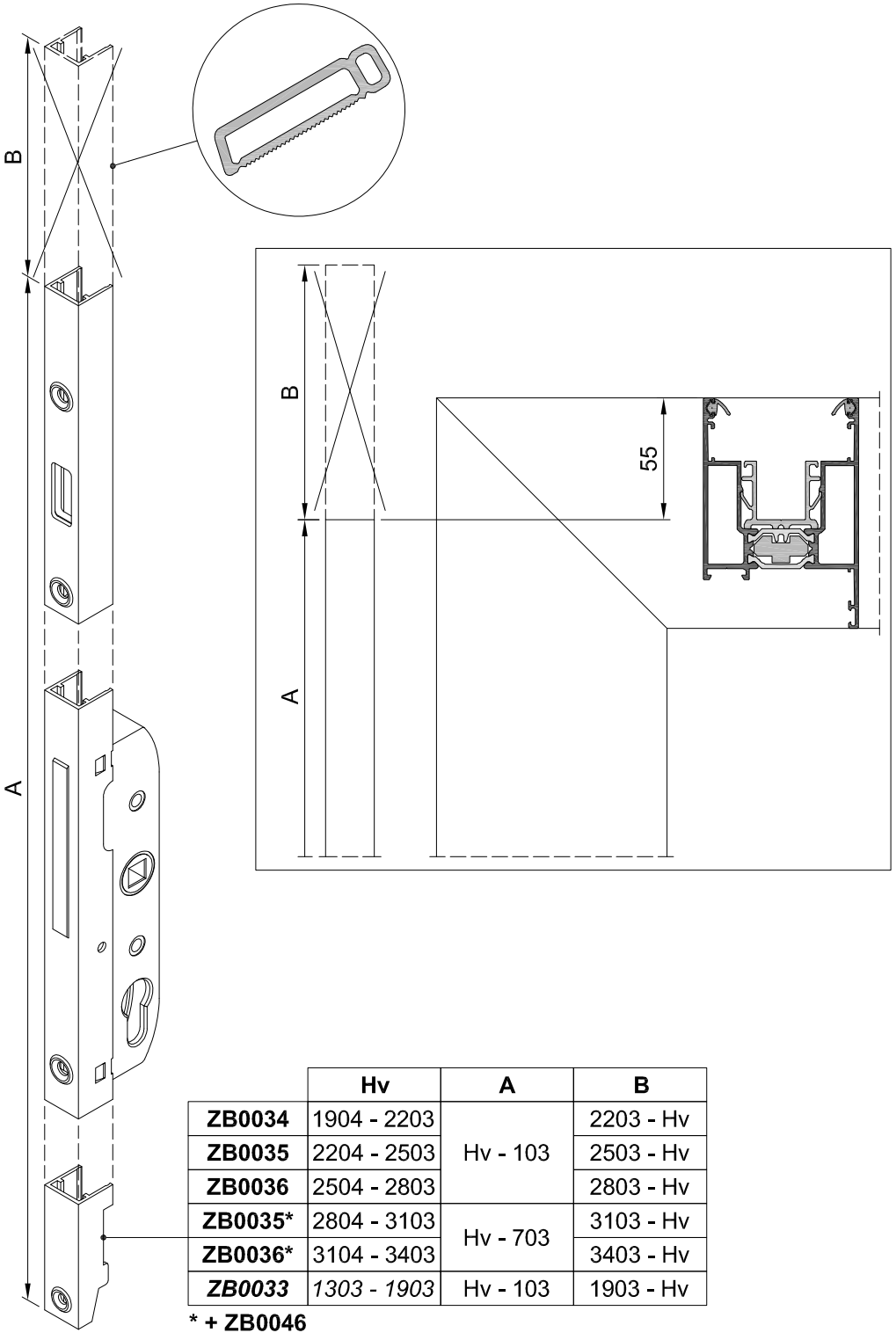


C160-ASS-2155L

PREPARAZIONE ZB0033/ZB0034/ZB0035/ZB0036

1 / 8





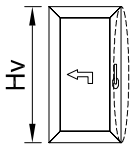
	Hv	A	B
ZB0034	1904 - 2203	Hv - 103	2203 - Hv
ZB0035	2204 - 2503		2503 - Hv
ZB0036	2504 - 2803		2803 - Hv
ZB0035*	2804 - 3103	Hv - 703	3103 - Hv
ZB0036*	3104 - 3403		3403 - Hv
ZB0033	*1303 - 1903*	Hv - 103	1903 - Hv

*** + ZB0046**

C160-ASS-2213L

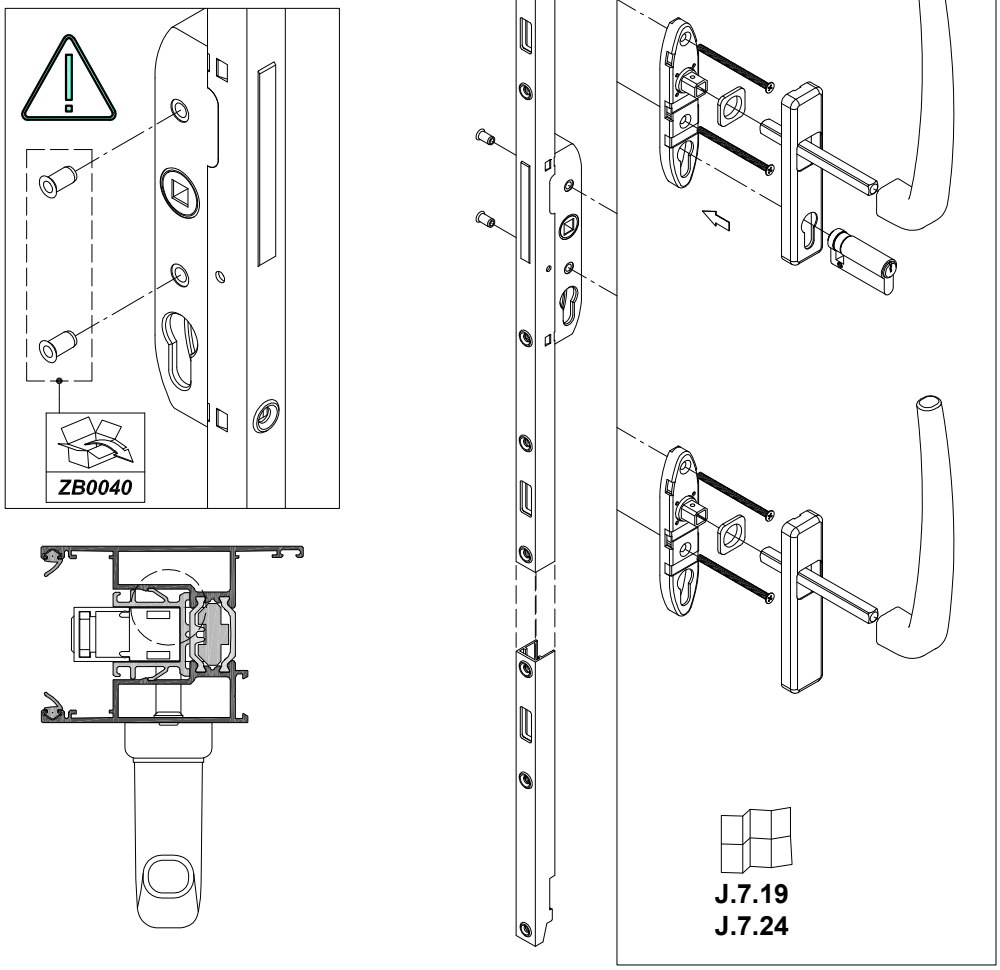
PREPARAZIONE ZB0033/ZB0034/ZB0035/ZB0036 - MANIGLIA INTERNA

2 / 8



	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

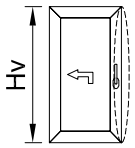
*** + ZB0046**



C160-ASS-2216L

ASSEMBLAGGIO ZB0053/ZB0054 - SOLLEVAMENTO SERVO ASSISTITO

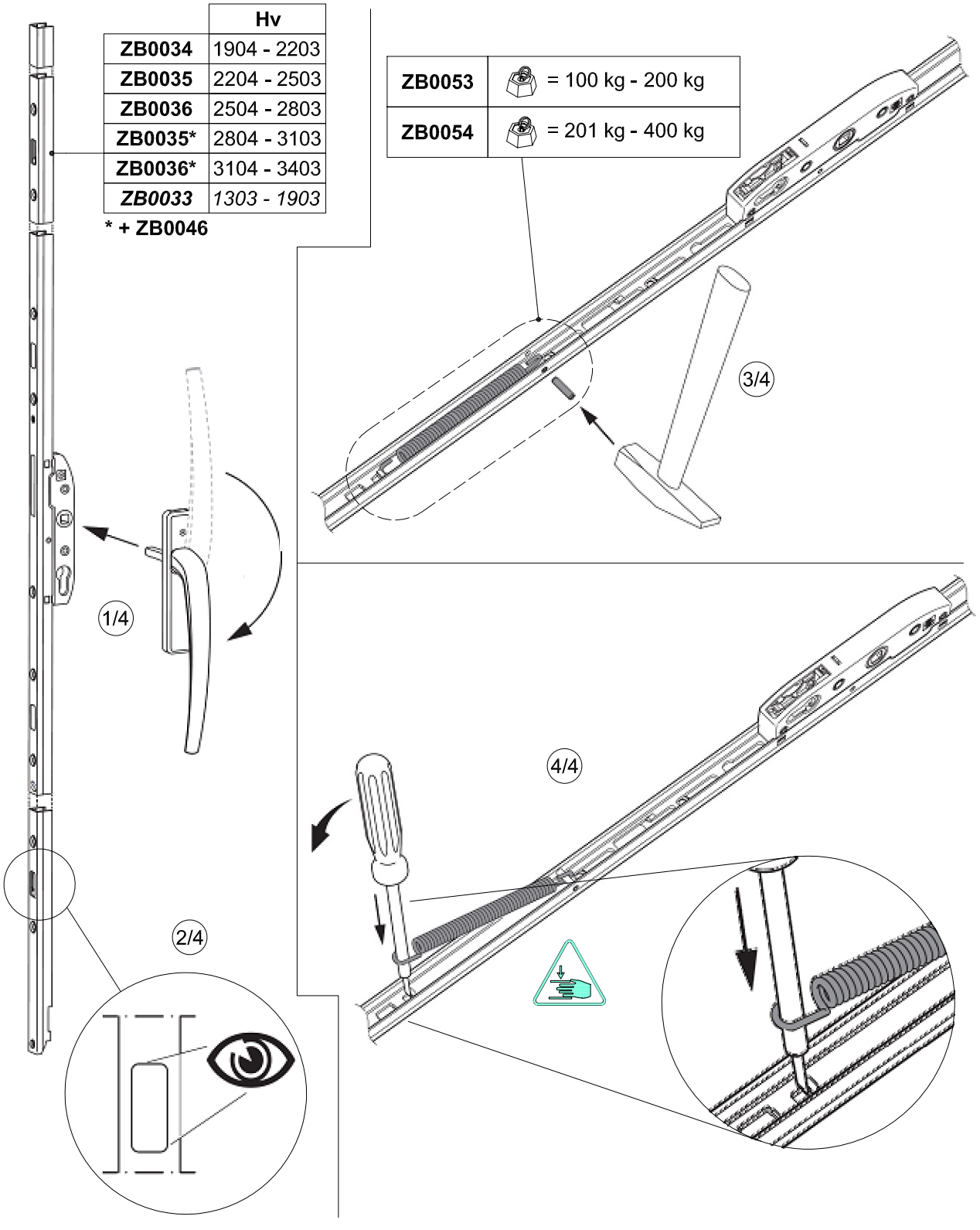
3 / 8



	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

*** + ZB0046**

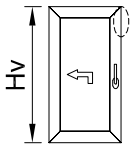
ZB0053	= 100 kg - 200 kg
ZB0054	= 201 kg - 400 kg



C160-ASS-2156L

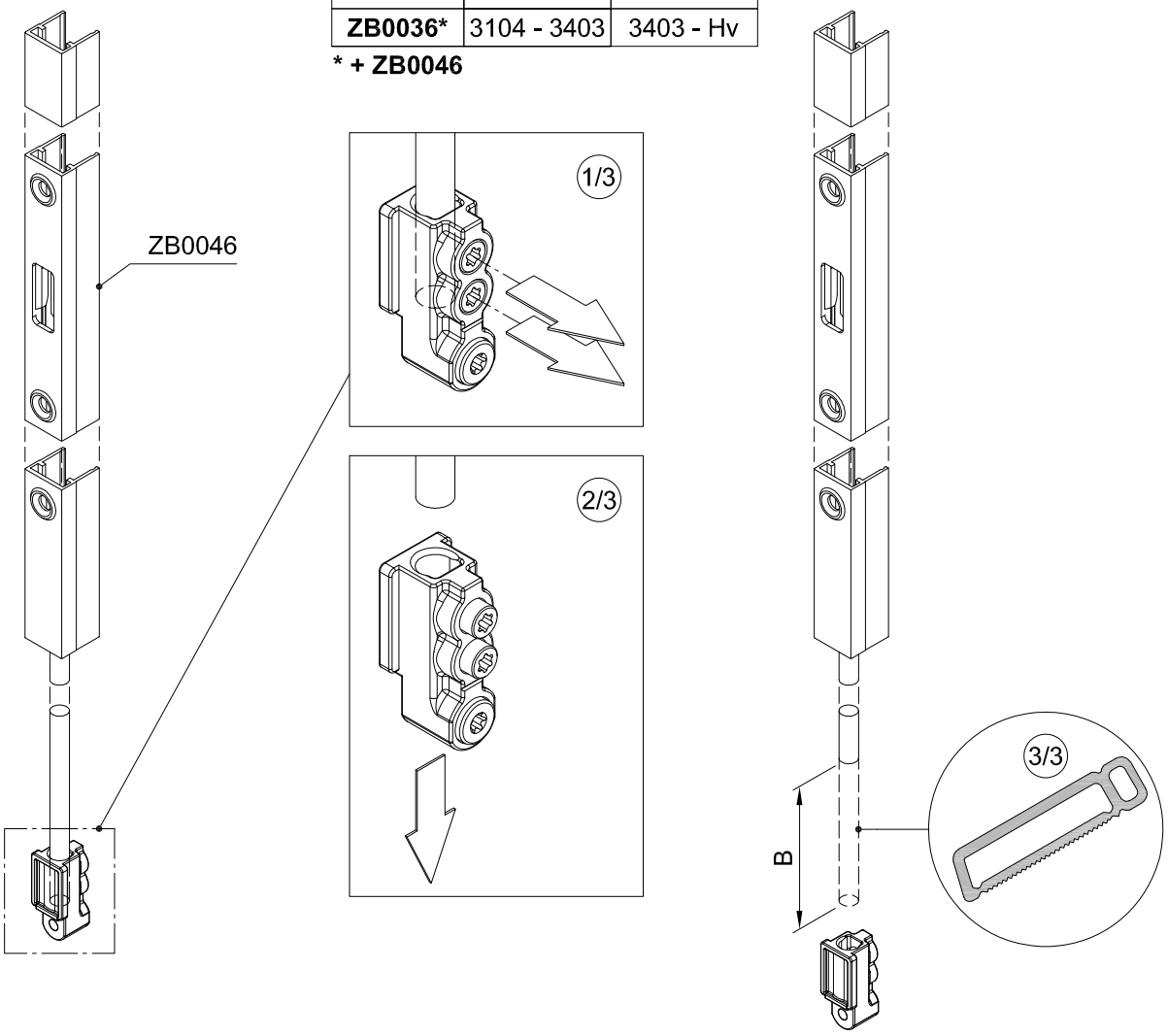
PREPARAZIONE ZB0046

4 / 8



	Hv	B
ZB0035*	2804 - 3103	3103 - Hv
ZB0036*	3104 - 3403	3403 - Hv

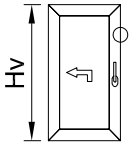
*** + ZB0046**

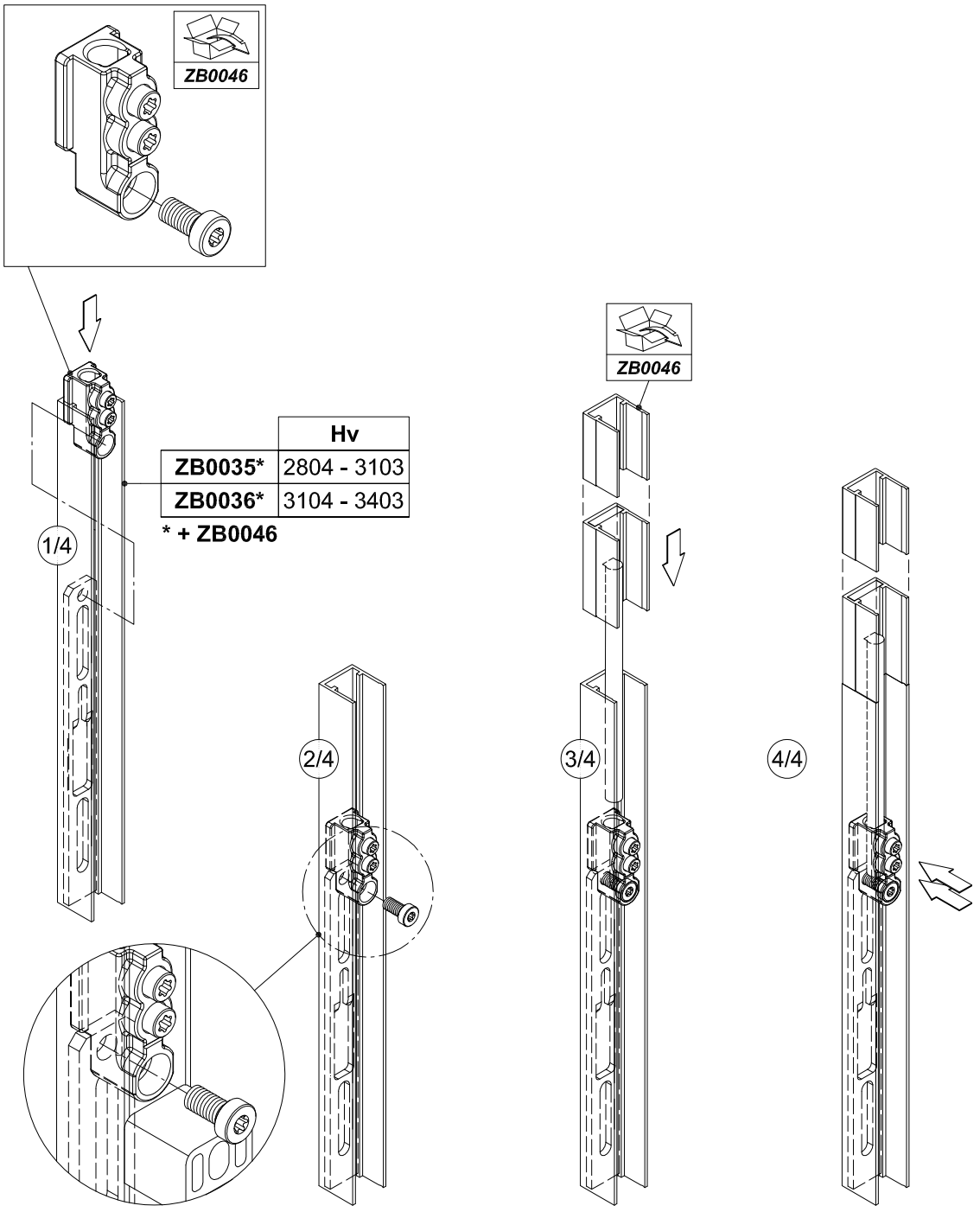


C160-ASS-2214L

ASSEMBLAGGIO ZB0035/ZB0036 CON ZB0046

5 / 8





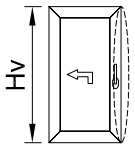
	Hv
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403

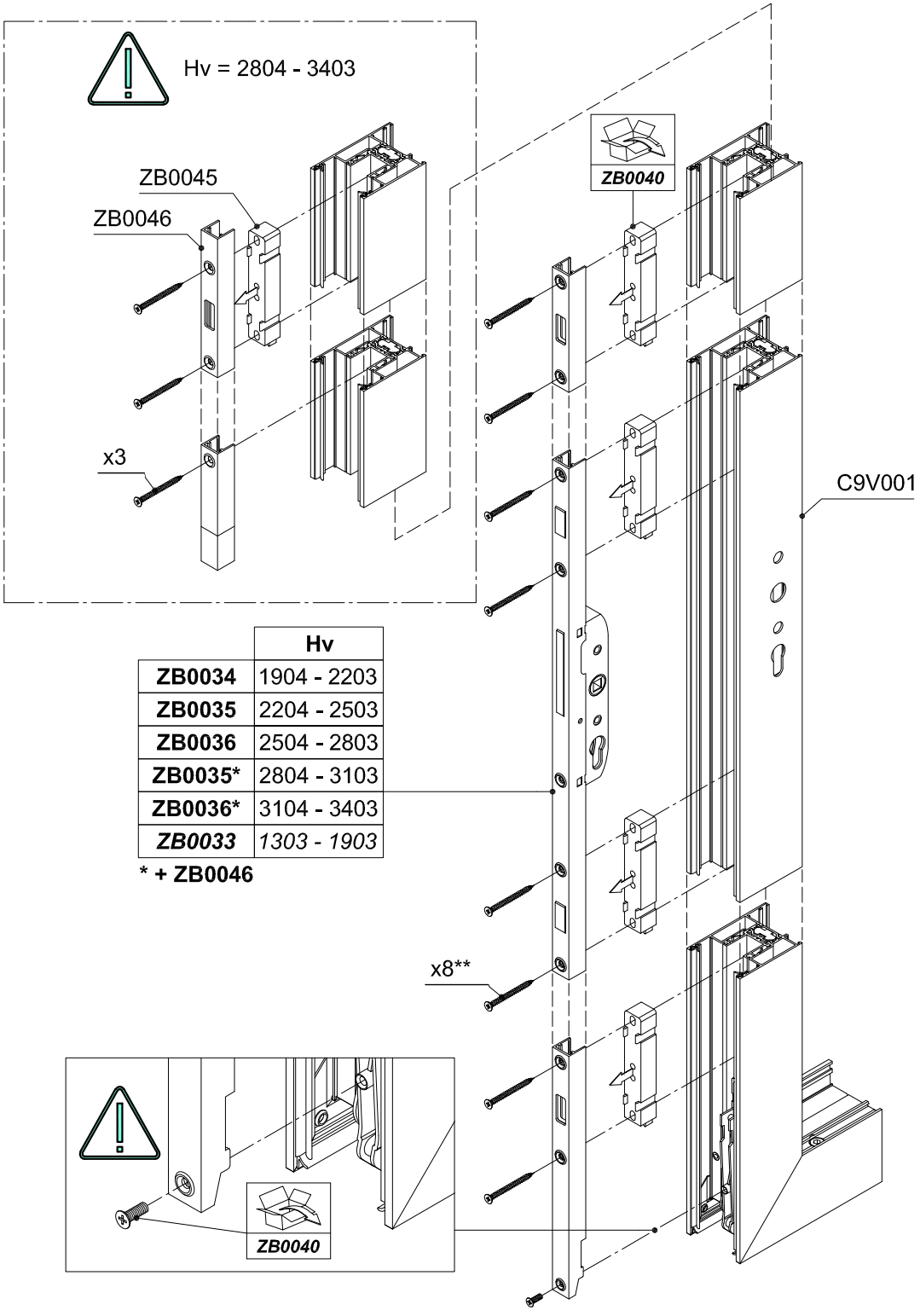
* + ZB0046

C160-ASS-2215L

ASSEMBLAGGIO MECCANISMO CHIUSURA ALZANTE-SCORREVOLE

6 / 8





	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

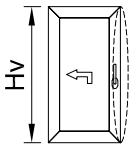
*** + ZB0046**

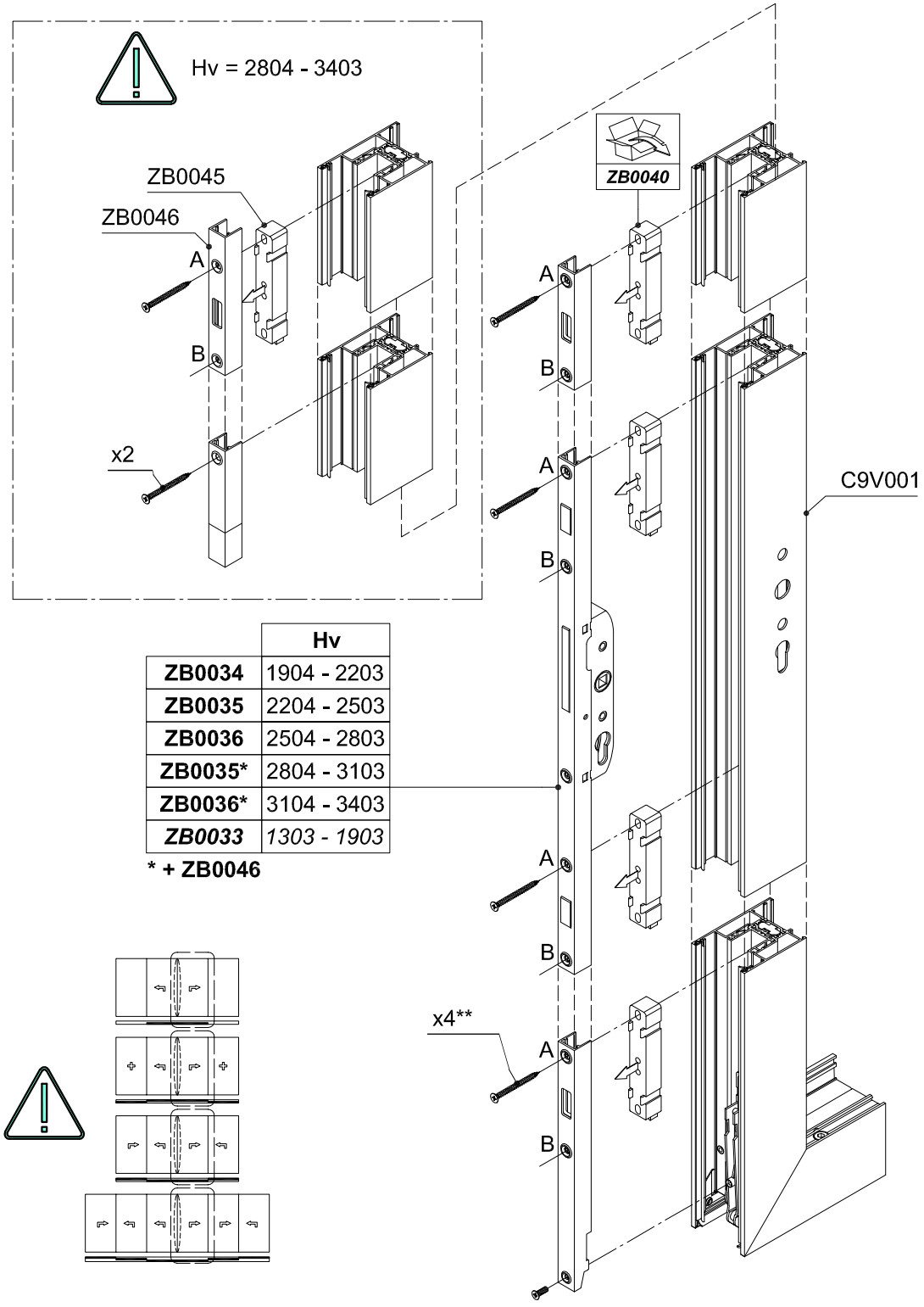
C160-ASS-2158L

** ZB0033 → x5

ASSEMBLAGGIO MECCANISMO CHIUSURA ALZANTE-SCORREVOLE - ANTA PASSIVA SCHEMA 4 ANTE

7 / 8





	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

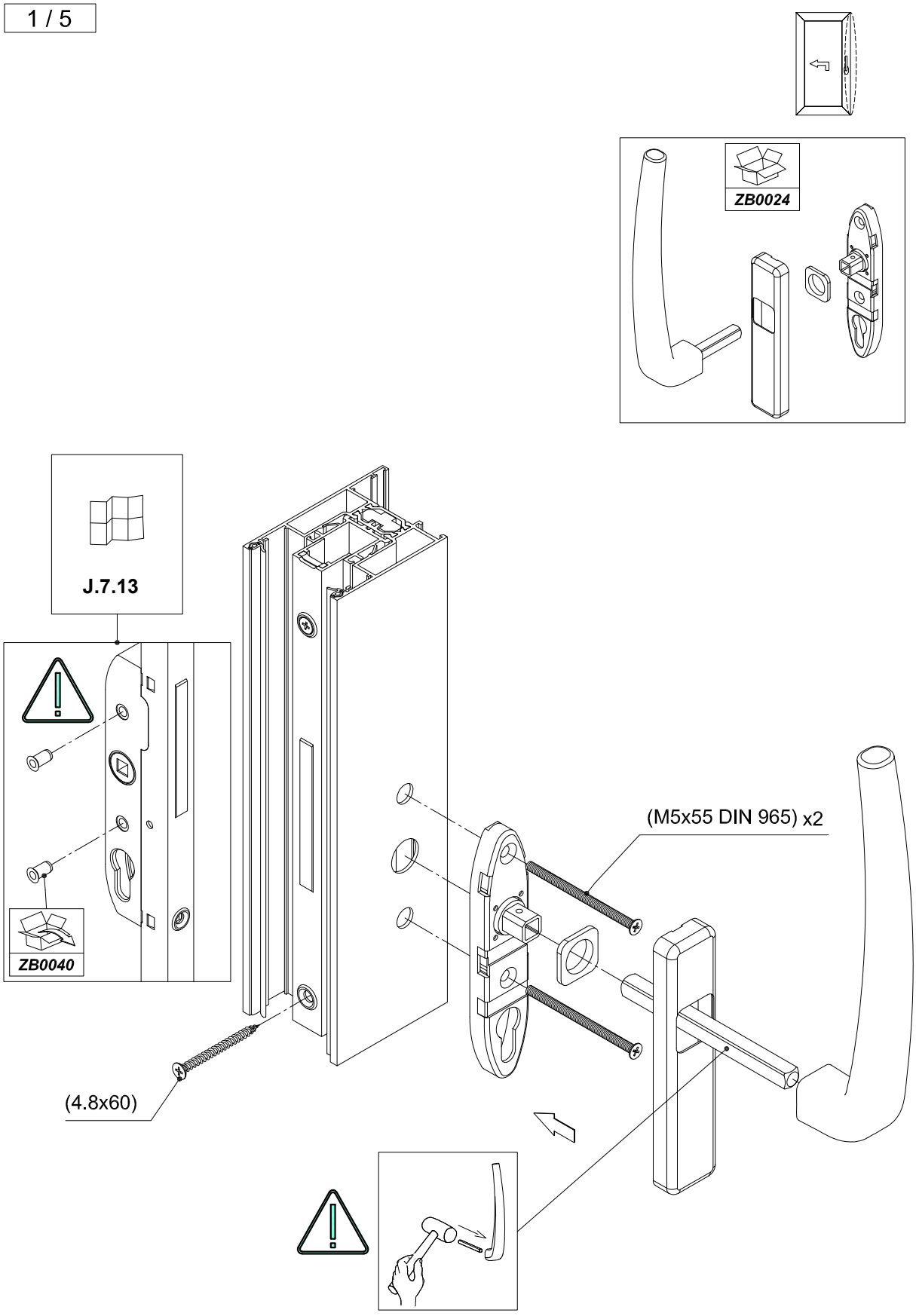
*** + ZB0046**

C160-ASS-2217L

** ZB0033 → x2

INSTALLAZIONE MANIGLIA INTERNA STANDARD ALZANTE-SCORREVOLE

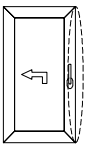
1 / 5

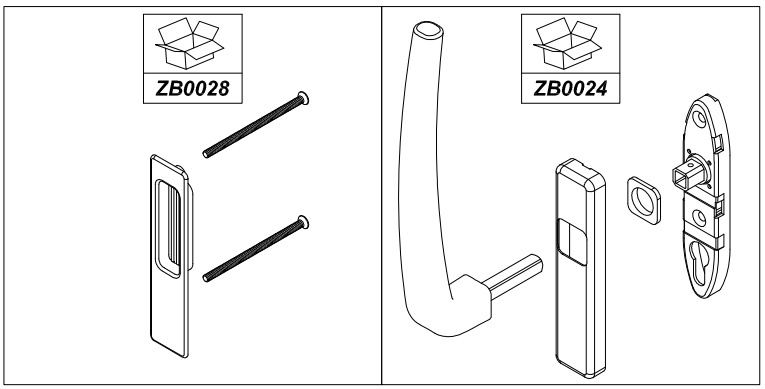


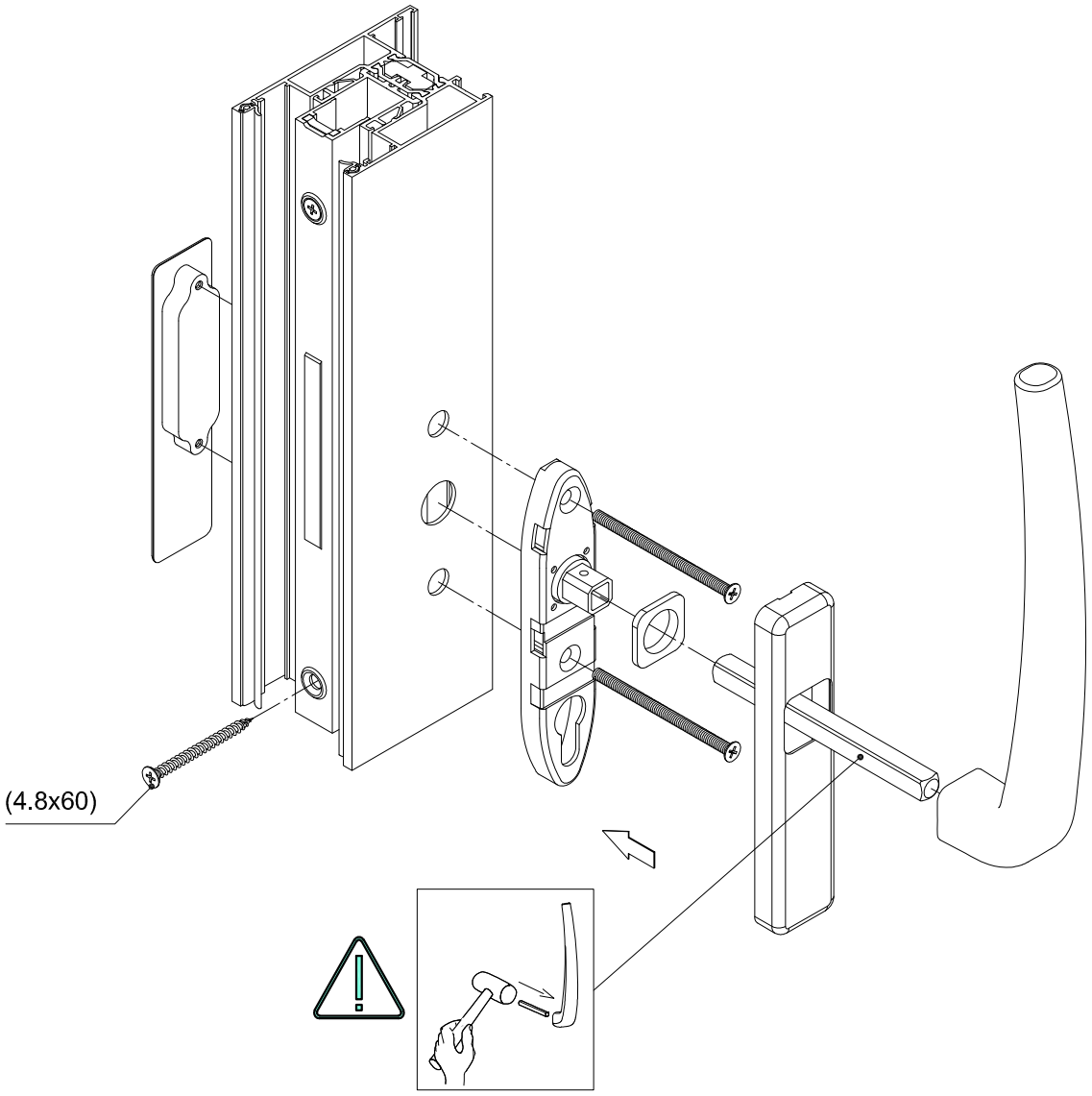
C160-ASS-2169L

INSTALLAZIONE MANIGLIA INTERNA STANDARD E VASCHETTA ESTERNA ALZANTE-SCORREVOLE

2 / 5



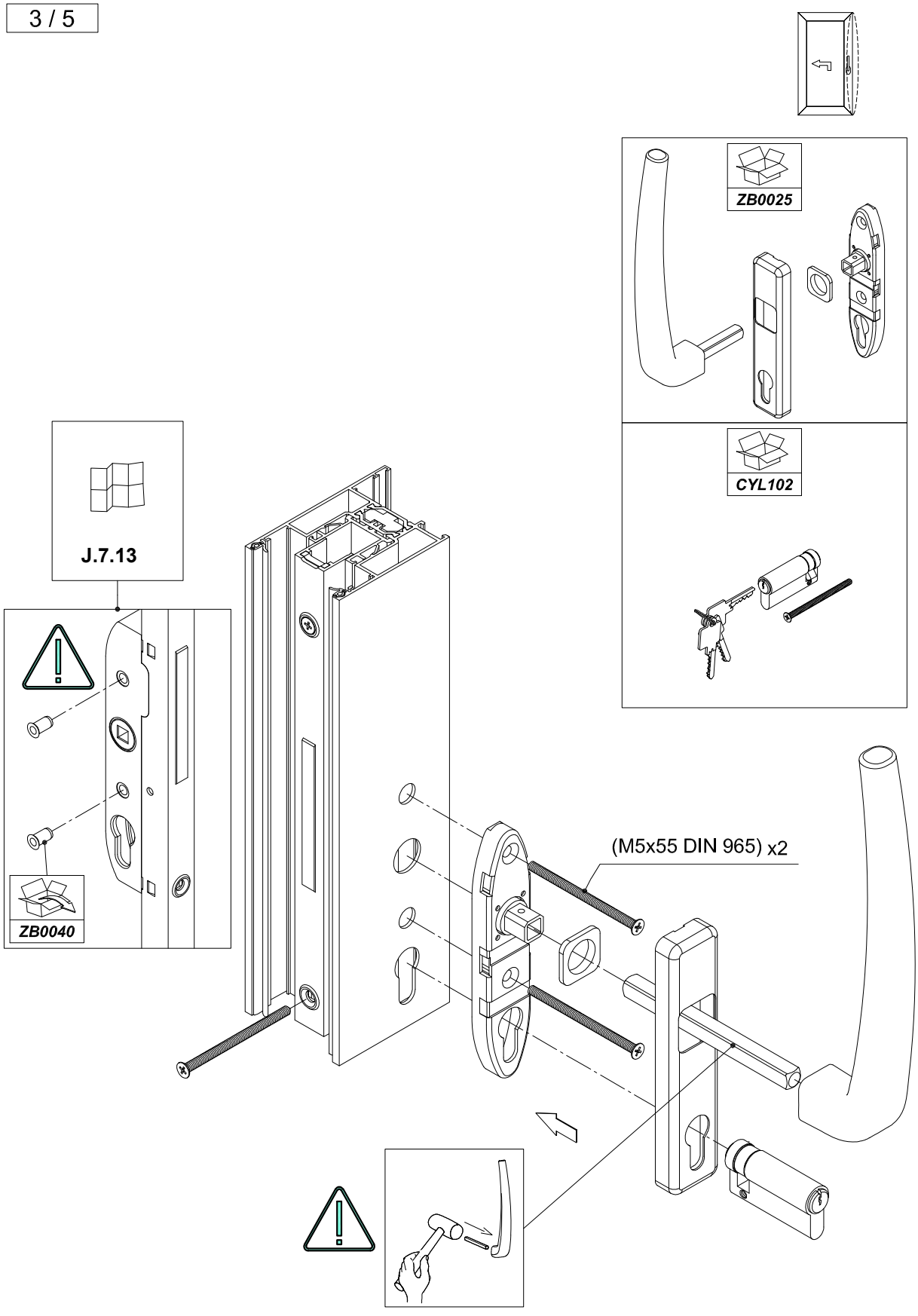




C160-ASS-2168L

INSTALLAZIONE MANIGLIA INTERNA STANDARD CON MEZZO CILINDRO ALZANTE-SCORREVOLE

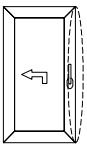
3 / 5

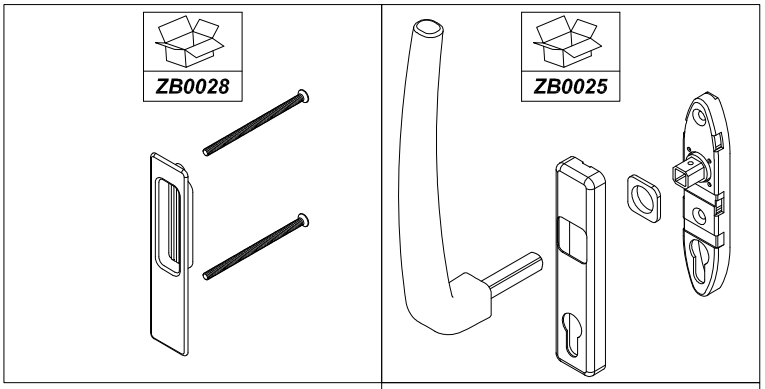


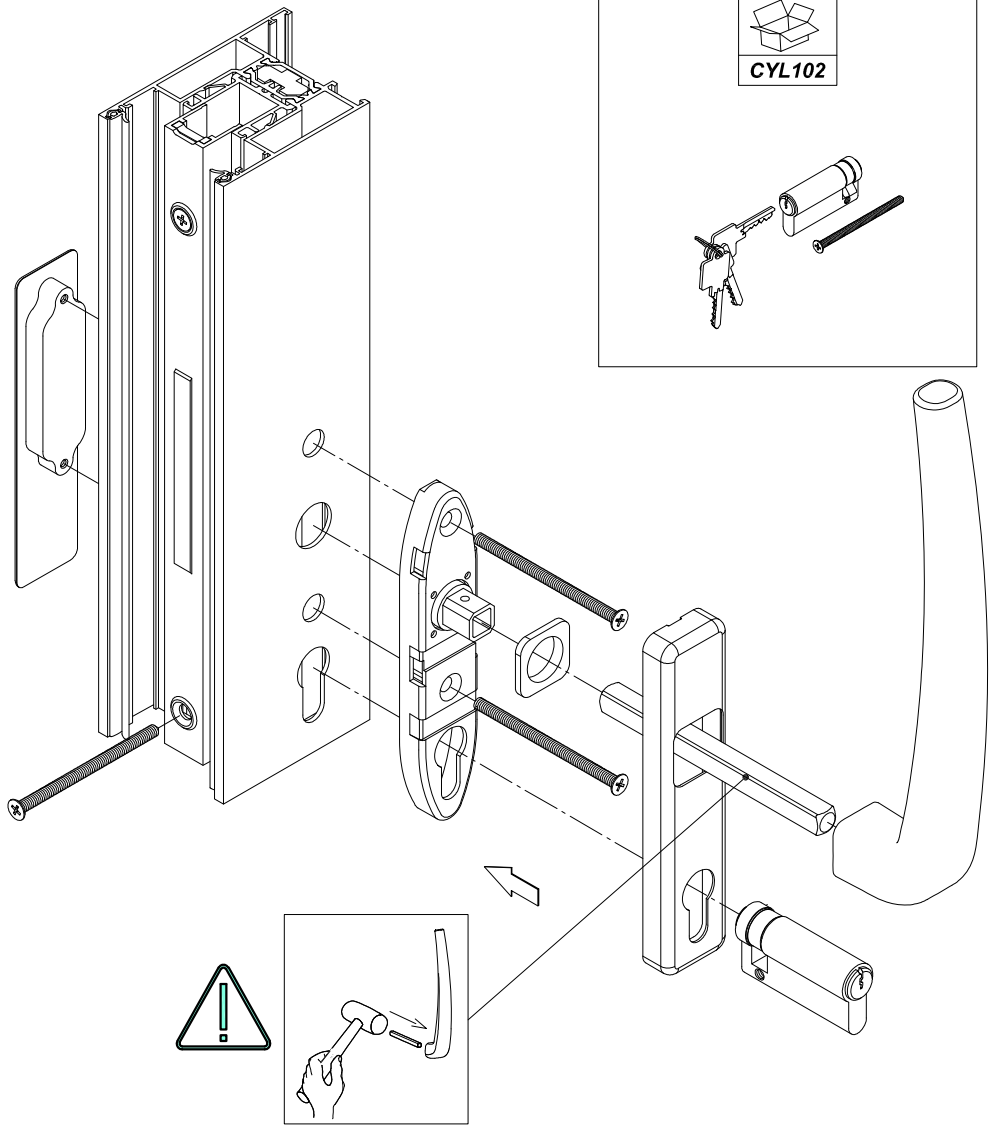
C160-ASS-2233L

MANIGLIA INTERNA STANDARD CON MEZZO CILINDRO E VASCHETTA ALZANTE-SCORREVOLE

4 / 5



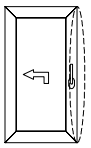


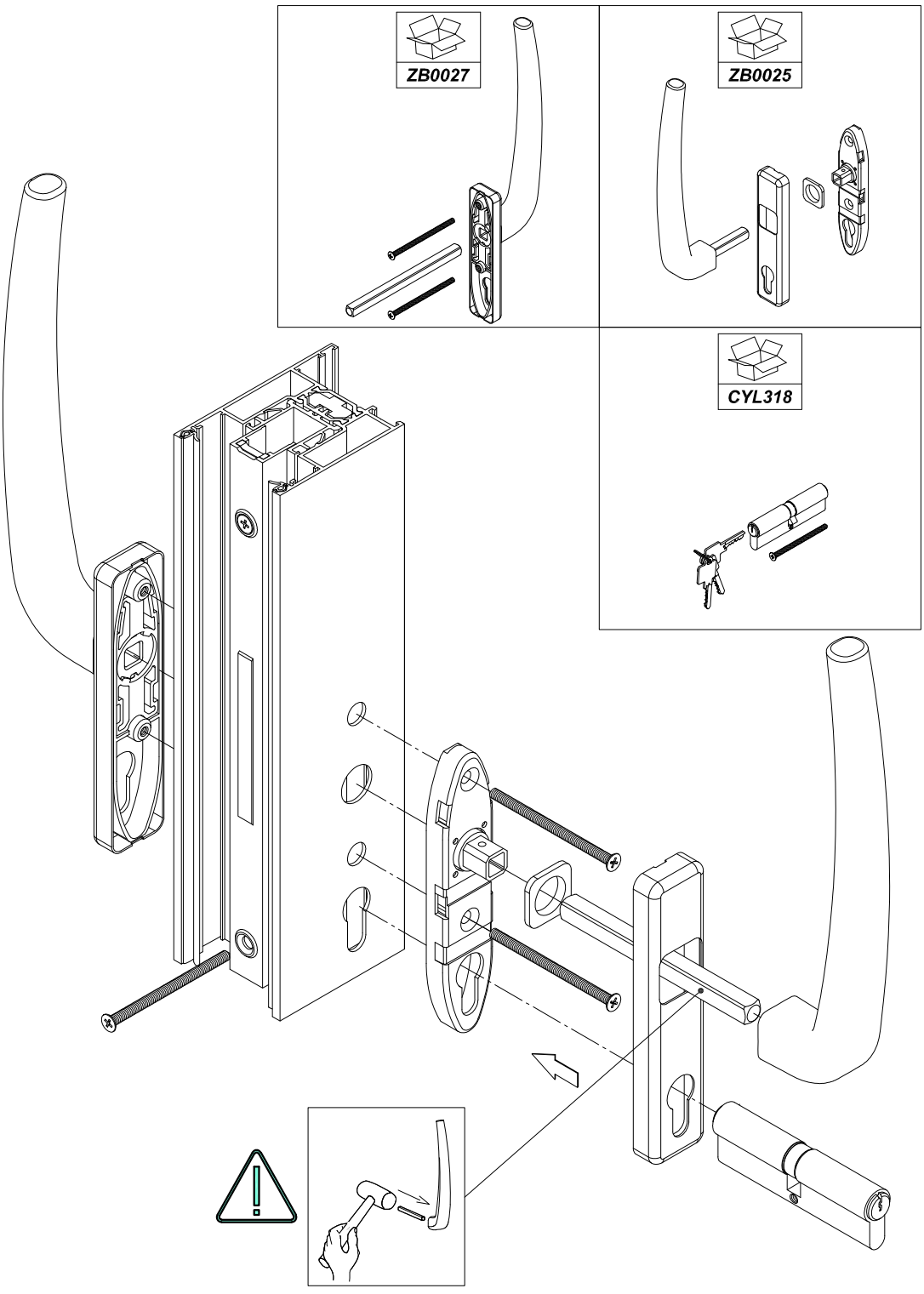


C160-ASS-2166L

INSTALLAZIONE MANIGLIA STANDARD SU DUE LATI CON CILINDRO ALZANTE-SCORREVOLE

5 / 5

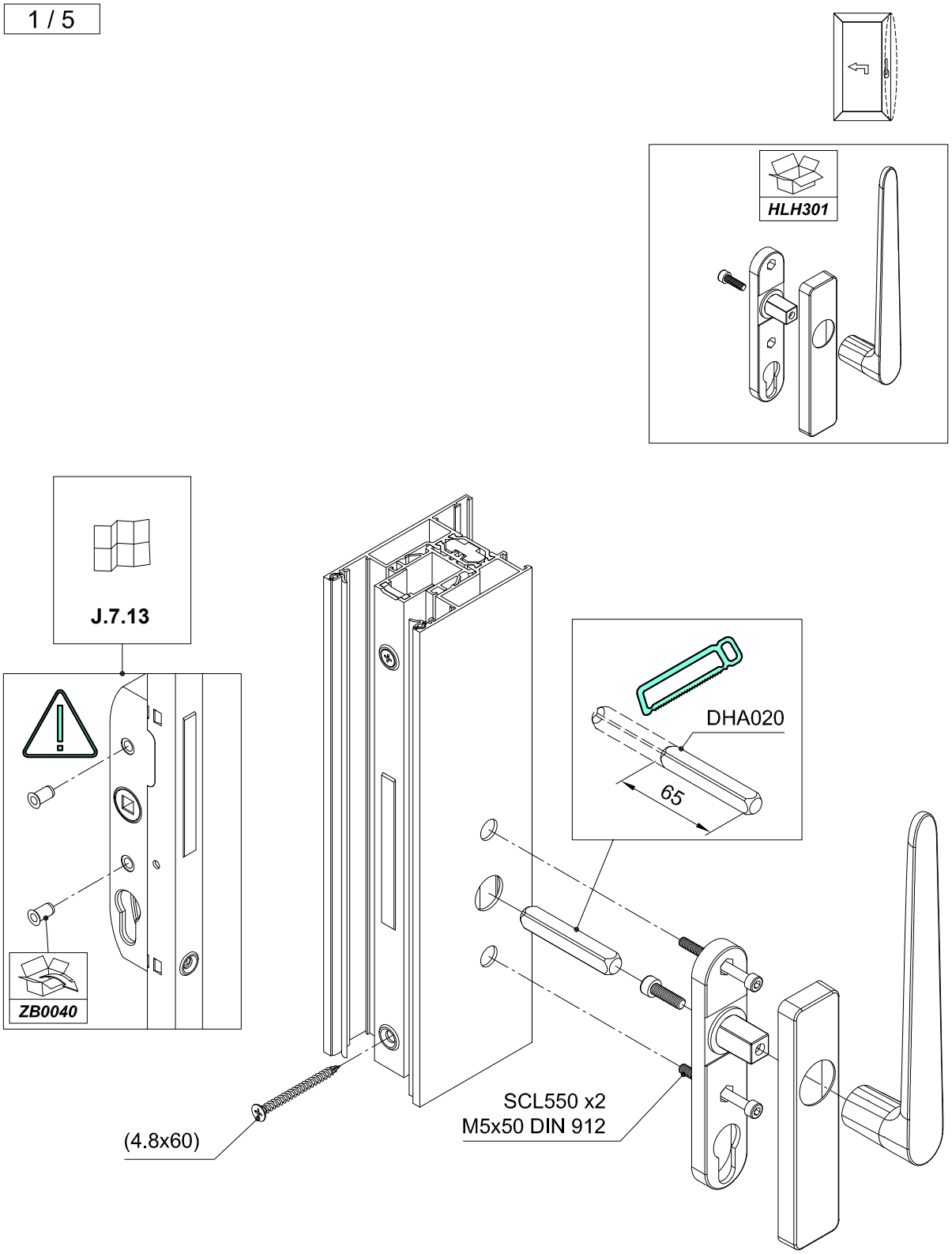




C160-ASS-2167L

INSTALLAZIONE MANIGLIA INTERNA S-LINE HARMONY ALZANTE-SCORREVOLE

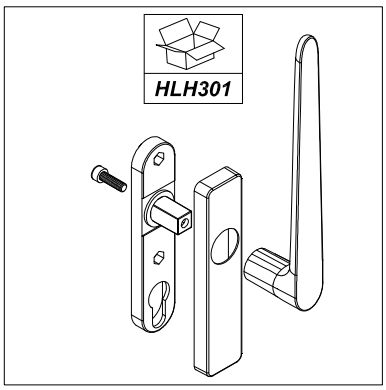
1 / 5

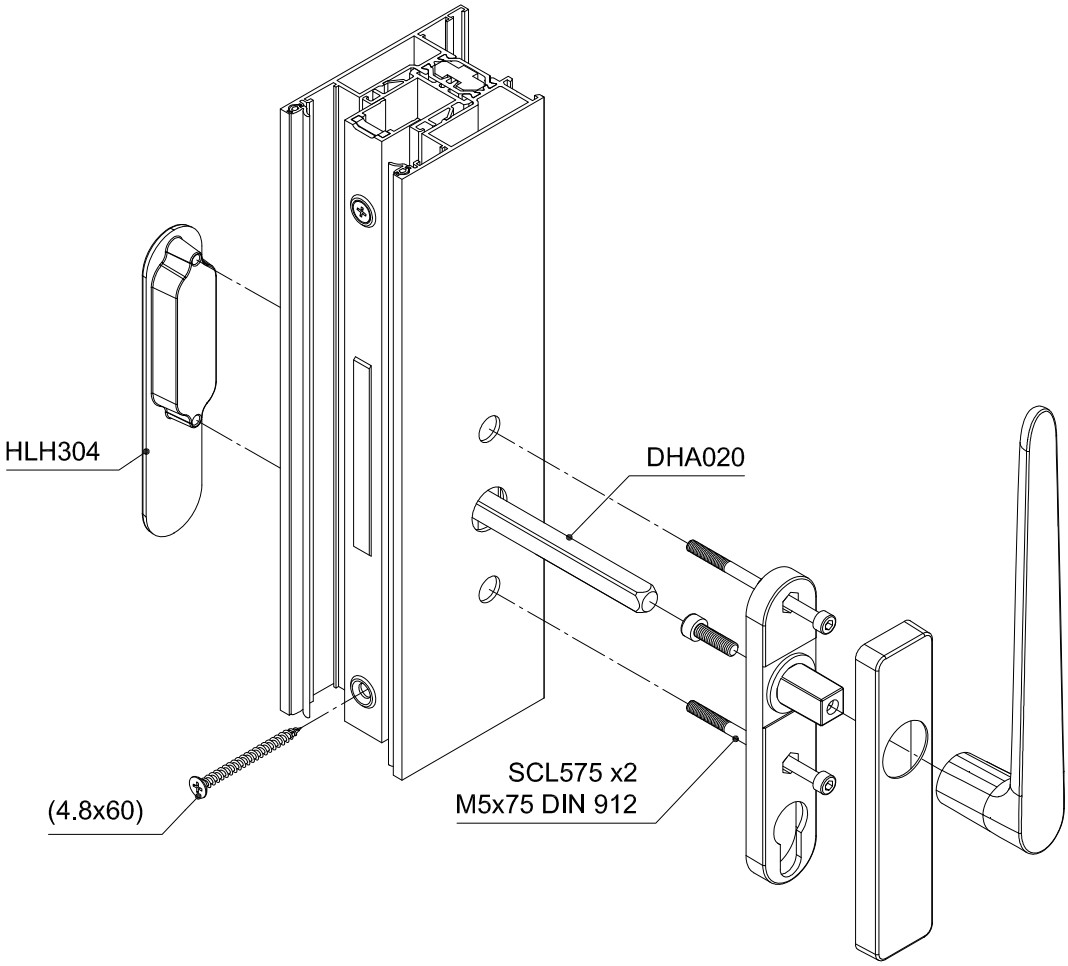


C160-ASS-2251L

MANIGLIA INTERNA S-LINE HARMONY E VASCHETTA ESTERNA ALZANTE-SCORREVOLE

2 / 5

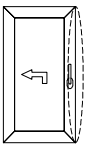


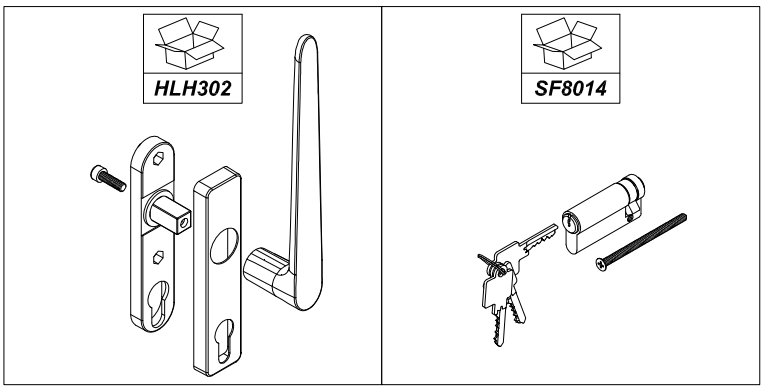


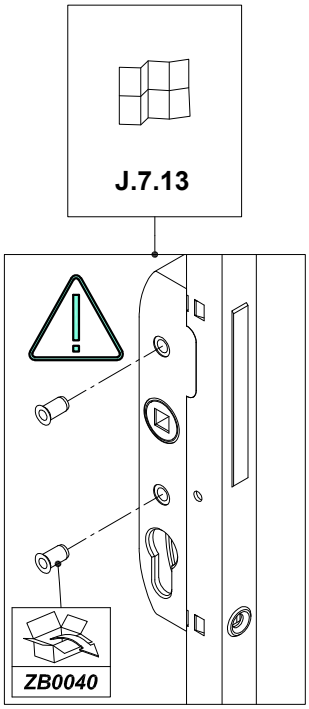
C160-ASS-2252L

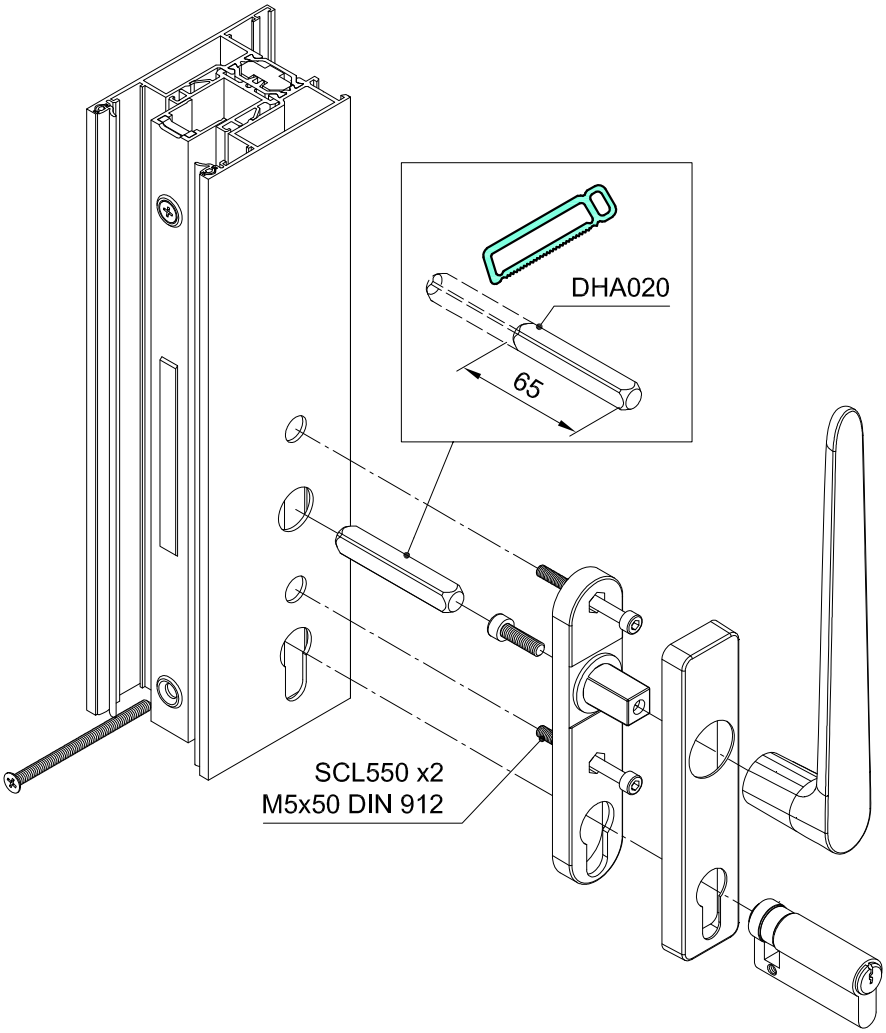
INSTALLAZIONE MANIGLIA INTERNA S-LINE HARMONY CON MEZZO CILINDRO ALZANTE-SCORREVOLE

3 / 5





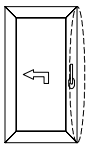


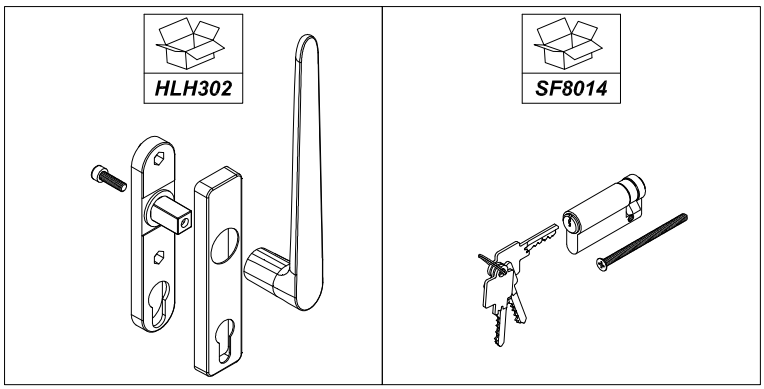


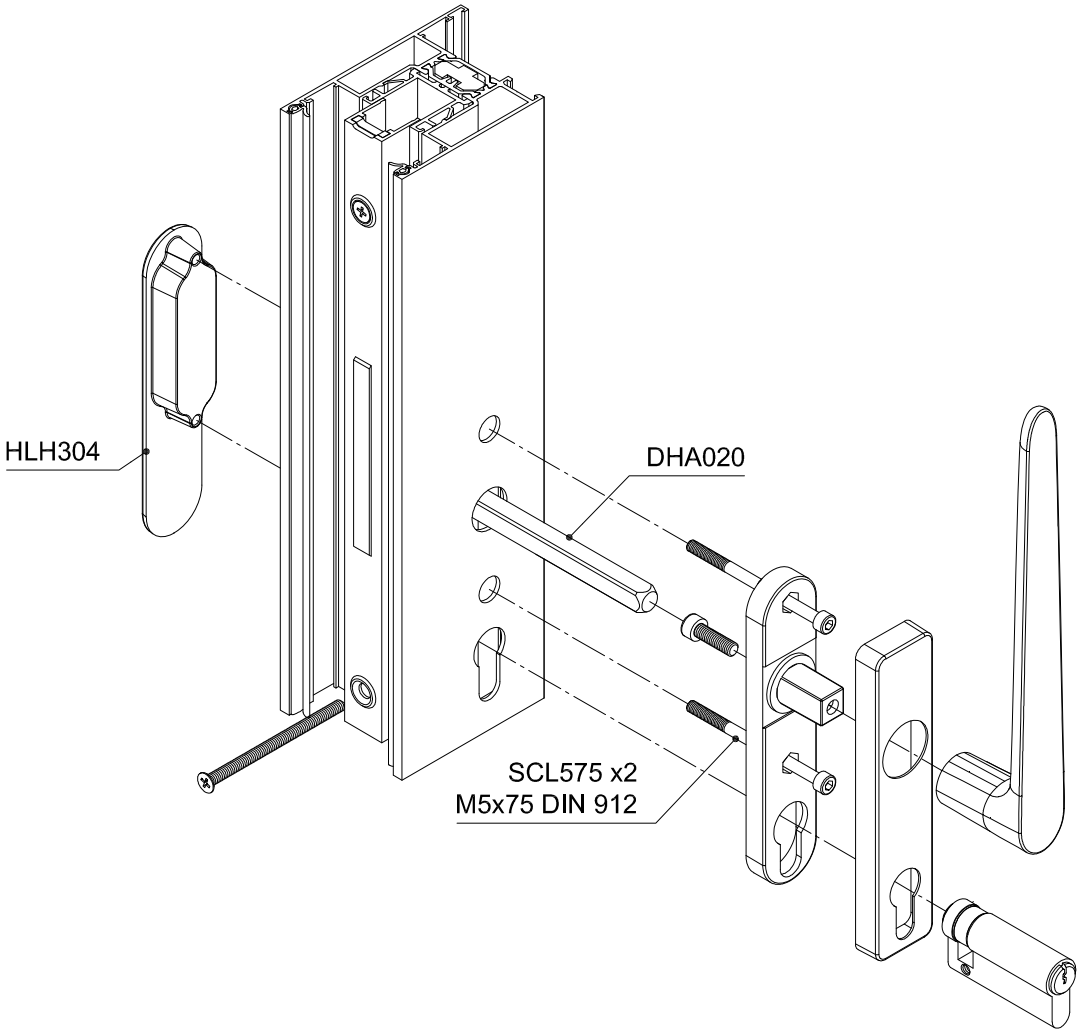
C160-ASS-2253L

MANIGLIA INTERNA S-LINE HARMONY CON MEZZO CILINDRO E VASCHETTA ALZANTE-SCORREVOLE

4 / 5



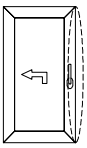


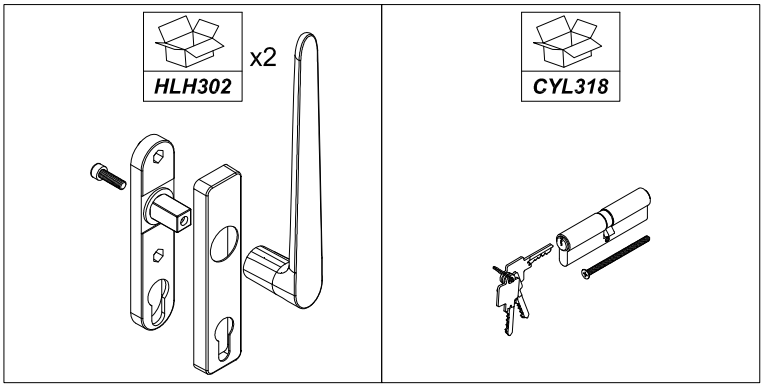


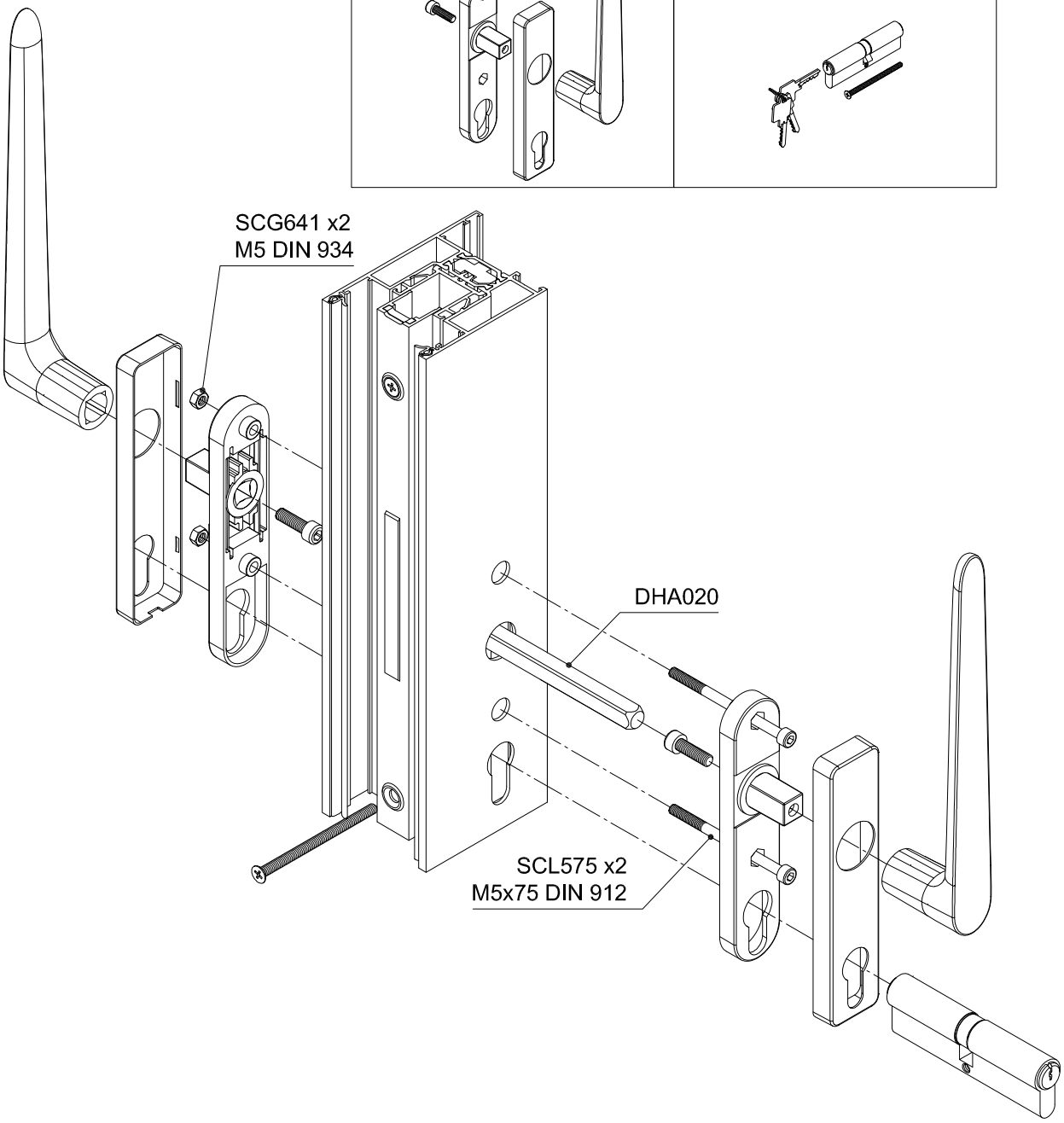
C160-ASS-2254L

INSTALLAZIONE MANIGLIA S-LINE HARMONY SU DUE LATI CON CILINDRO ALZANTE-SCORREVOLE

5 / 5





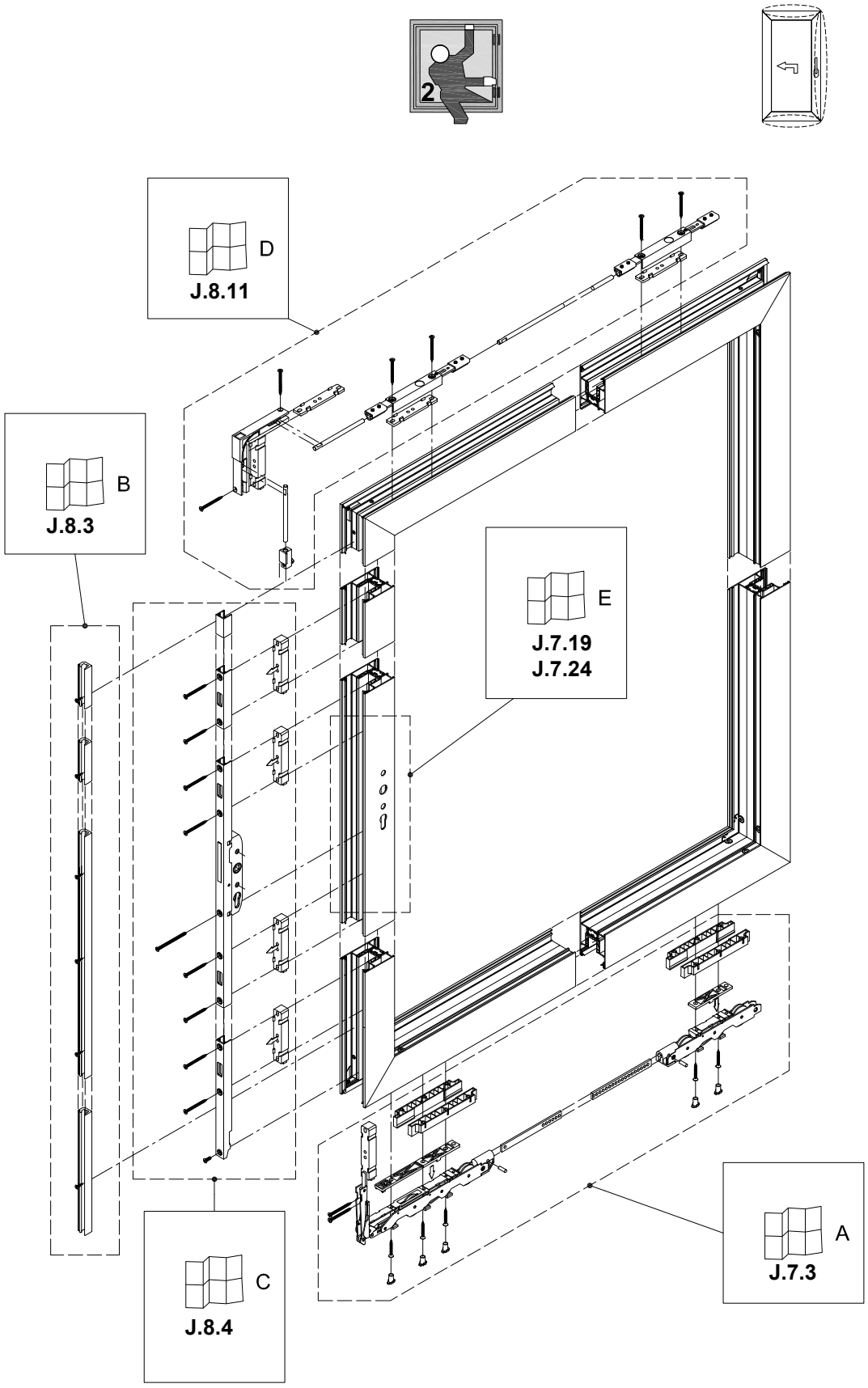


C160-ASS-2255L

CONTENUTO

Assemblaggio ferramenta anta - RC2 ..... J.9.1
- Contenuto J.9.1
- Ferramenta alzante-scorrevole panoramica J.9.2
- Assemblaggio CO2206 ..... J.9.3
- Preparazione ZB0033/ZB0034/ZB0035/ZB0036 ..... J.9.4
- Preparazione chiusura meccanismo alzante-scorrevole J.9.5
- Installazione ZB0033/ZB0034/ZB0035/ZB0036 - no maniglia esterna opzioni J.9.6
- Assemblaggio ZB0053/ZB0054 - optional J.9.7
- Preparazione ZB0046 ..... J.9.8
- Assemblaggio ZB0035/ZB0036 con ZB0046 ..... J.9.9
- Assemblaggio ZB0035/ZB0036/ZB0046 con ZB0048 e ZB0049/ZB0050 ..... J.9.10
- Assemblaggio ZB0048 con ZB0049/ZB0050 ..... J.9.11
- Assemblaggio ZB0035/ZB0036/ZB0046 con ZB0048 ..... J.9.12
- Installazione chiusura meccanismo alzante-scorrevole J.9.13
- Installazione chiusura meccanismo alzante-scorrevole - anta passiva schema 4 ante J.9.15

FERRAMENTA ALZANTE-SCORREVOLE PANORAMICA



C160-ASS-2147L

ASSEMBLAGGIO CO2206

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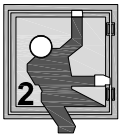

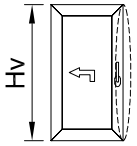

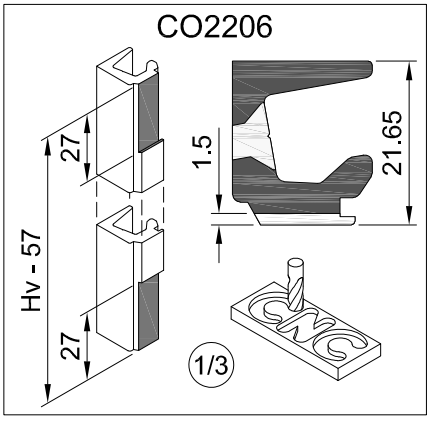

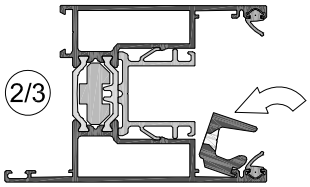

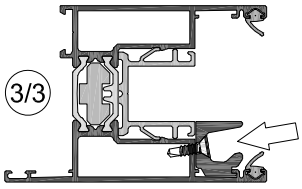

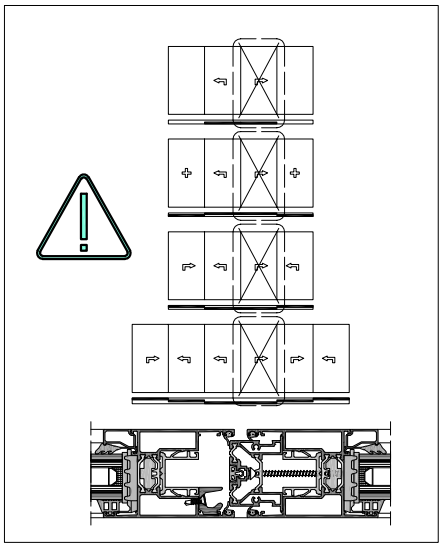

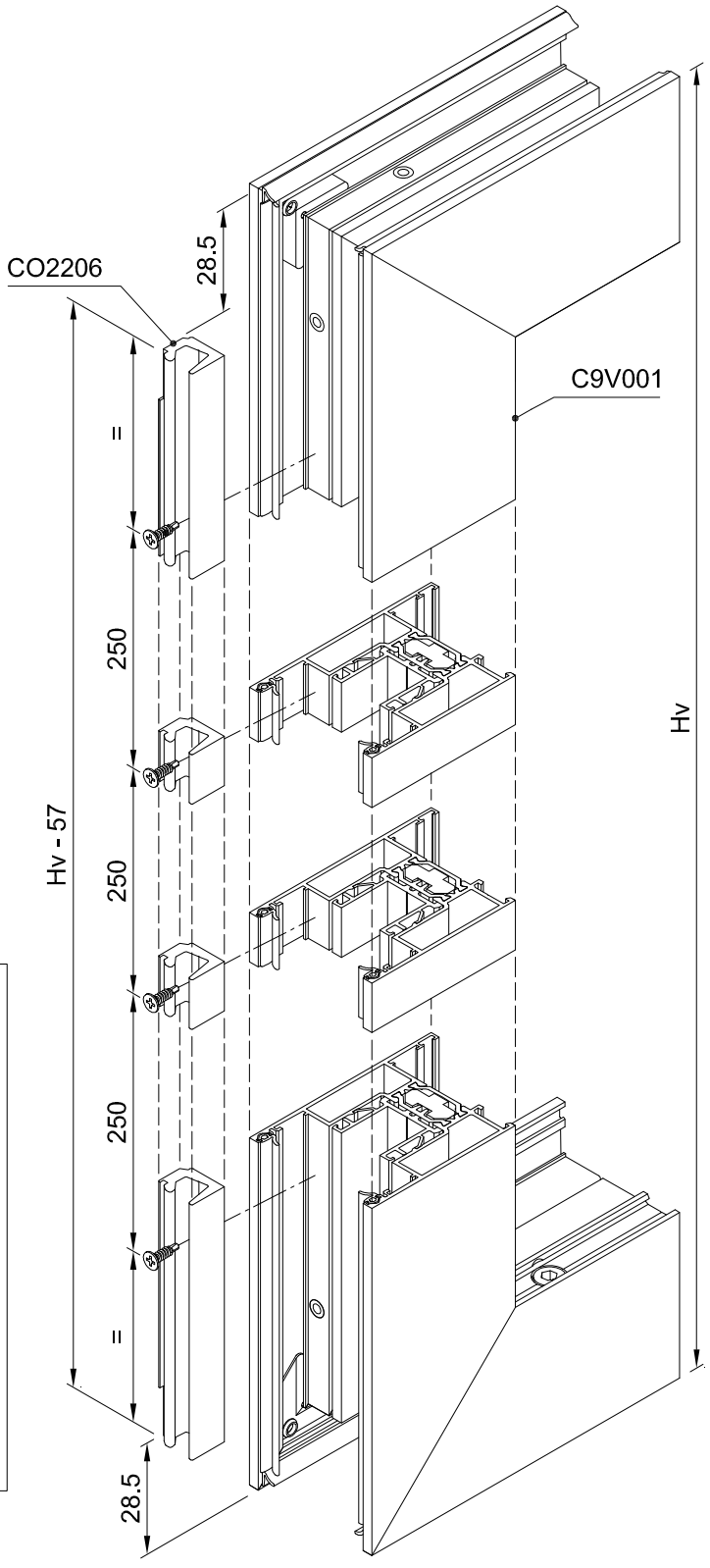

C160-ASS-2159L

PREPARAZIONE ZB0033/ZB0034/ZB0035/ZB0036

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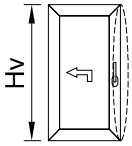

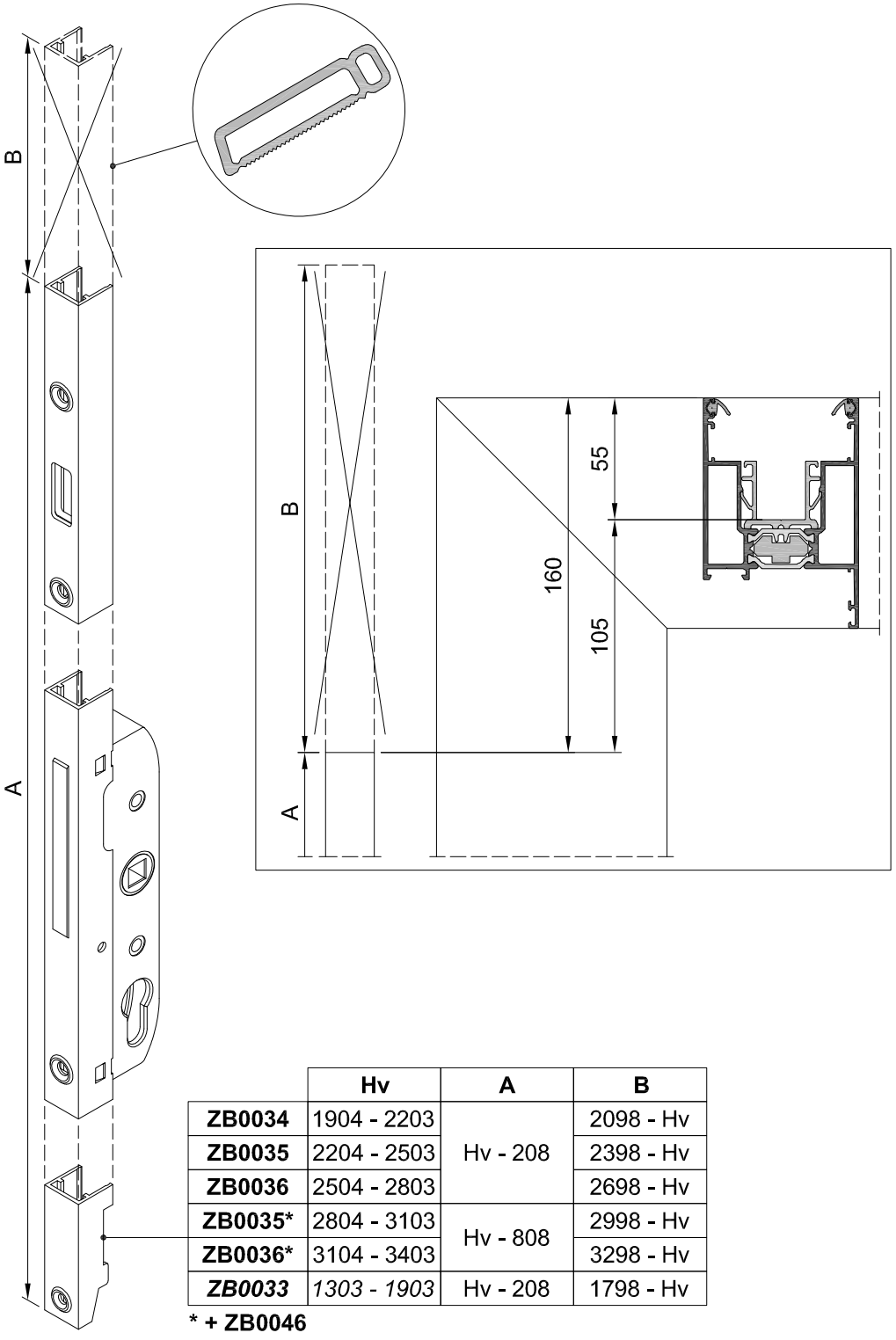

	Hv	A	B
ZB0034	1904 - 2203	Hv - 208	2098 - Hv
ZB0035	2204 - 2503		2398 - Hv
ZB0036	2504 - 2803		2698 - Hv
ZB0035*	2804 - 3103	Hv - 808	2998 - Hv
ZB0036*	3104 - 3403		3298 - Hv
ZB0033	*1303 - 1903*	Hv - 208	1798 - Hv

*** + ZB0046**

C160-ASS-2218L

PREPARAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE

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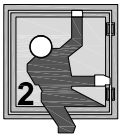
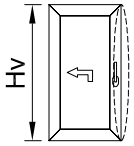
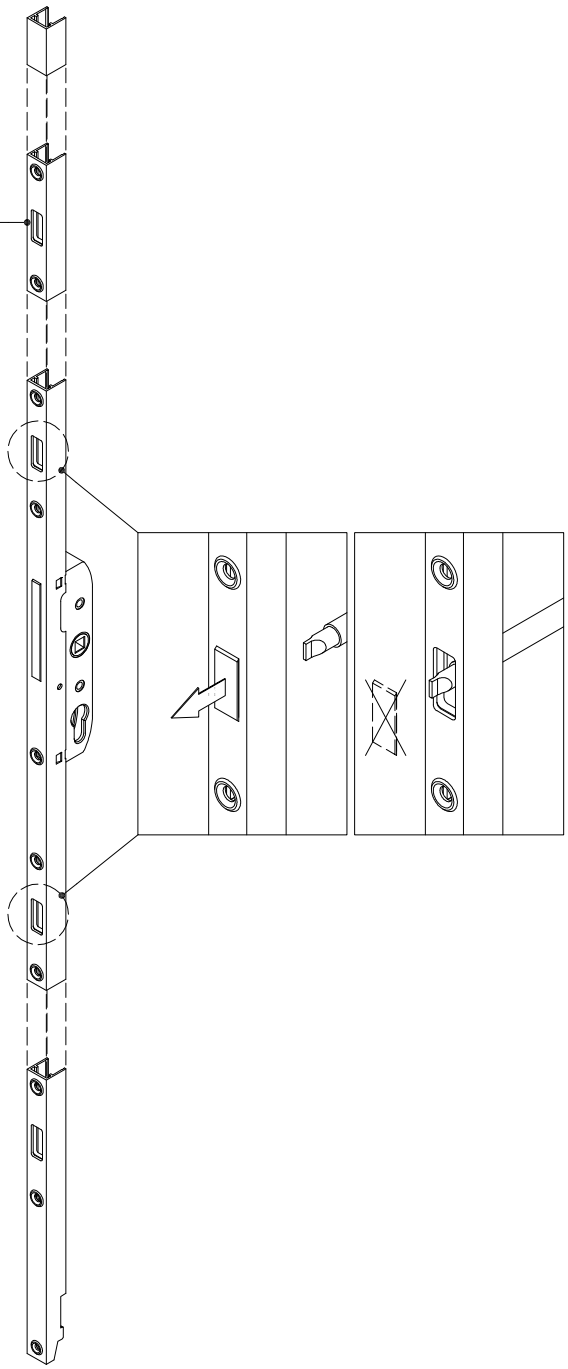




	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

*** + ZB0046**



C160-ASS-2160L

INSTALLAZIONE ZB0033/ZB0034/ZB0035/ZB0036 - OPZIONE SENZA MANIGLIA ESTERNA

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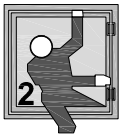
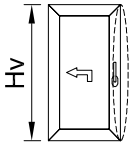
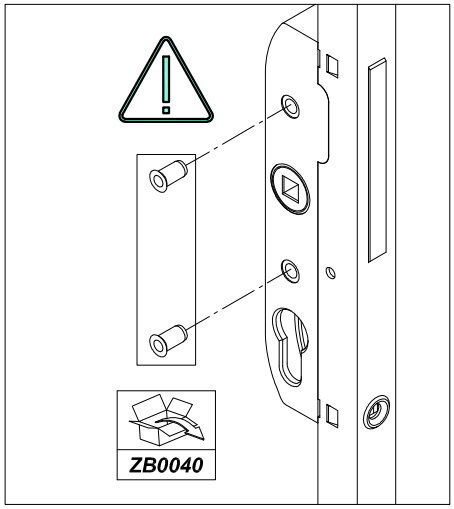
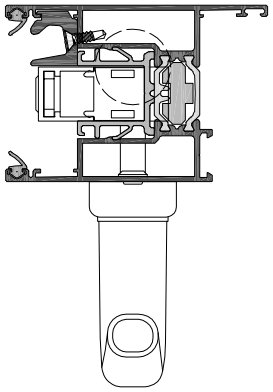


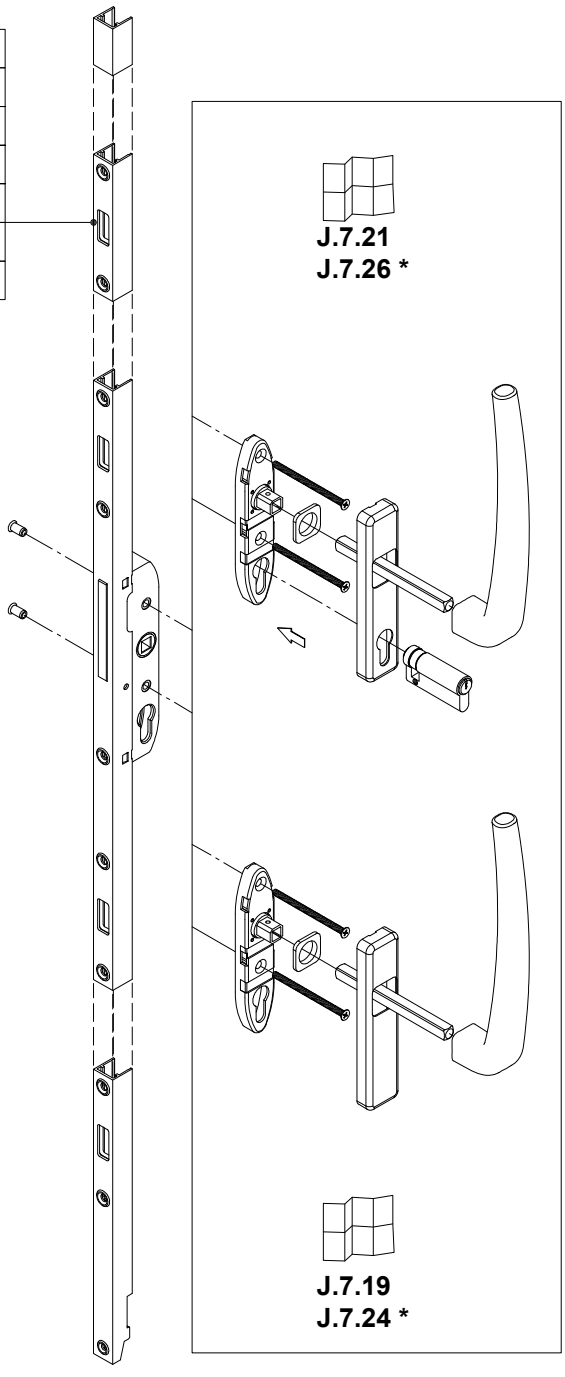


	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

*** + ZB0046**







* - S-LINE

C160-ASS-2271L

ASSEMBLAGGIO ZB0053/ZB0054 - OPTIONAL

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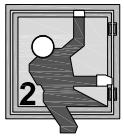
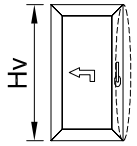
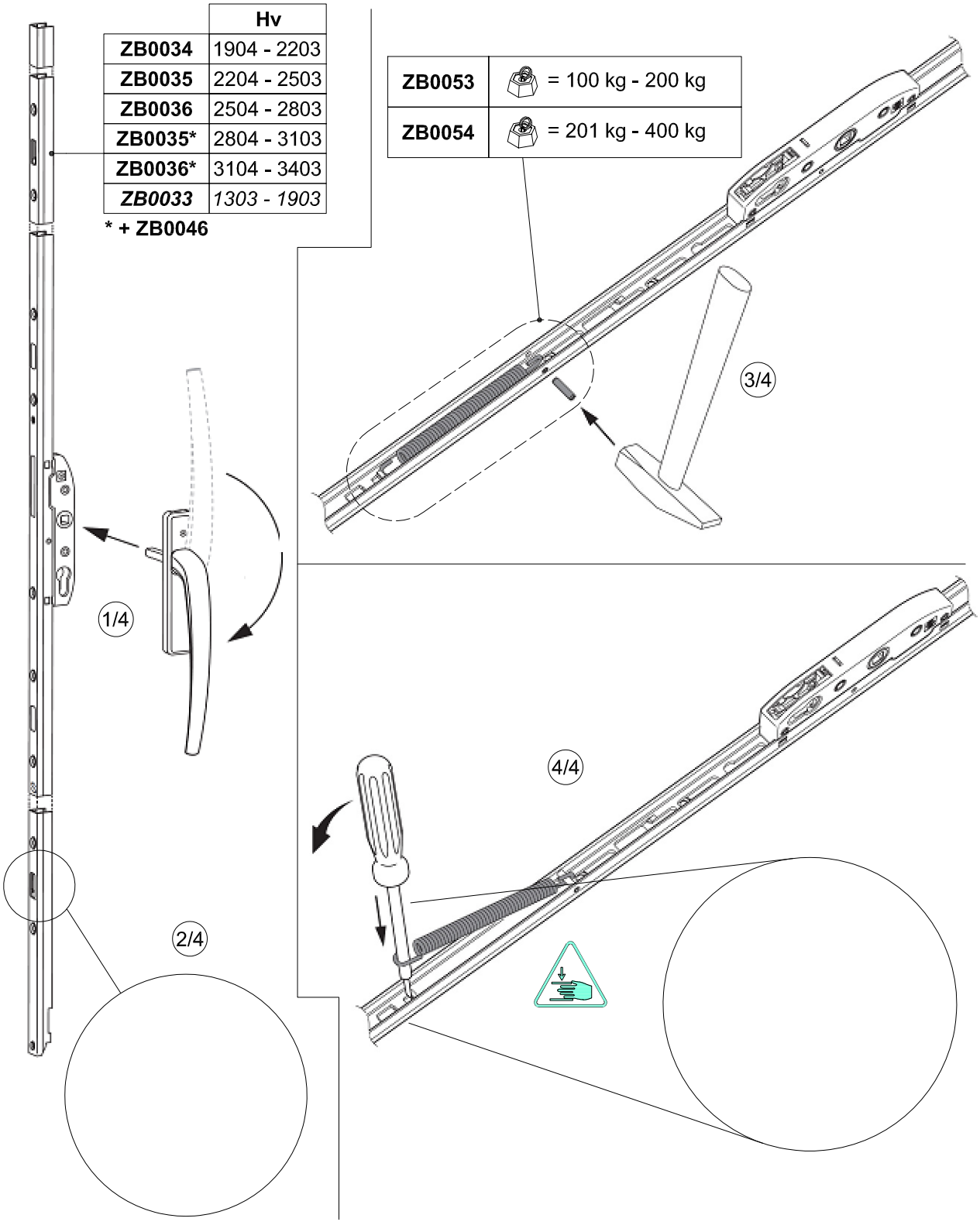




	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

*** + ZB0046**

ZB0053	= 100 kg - 200 kg
ZB0054	= 201 kg - 400 kg



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PREPARAZIONE ZB0046

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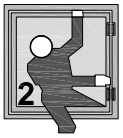

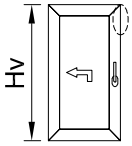

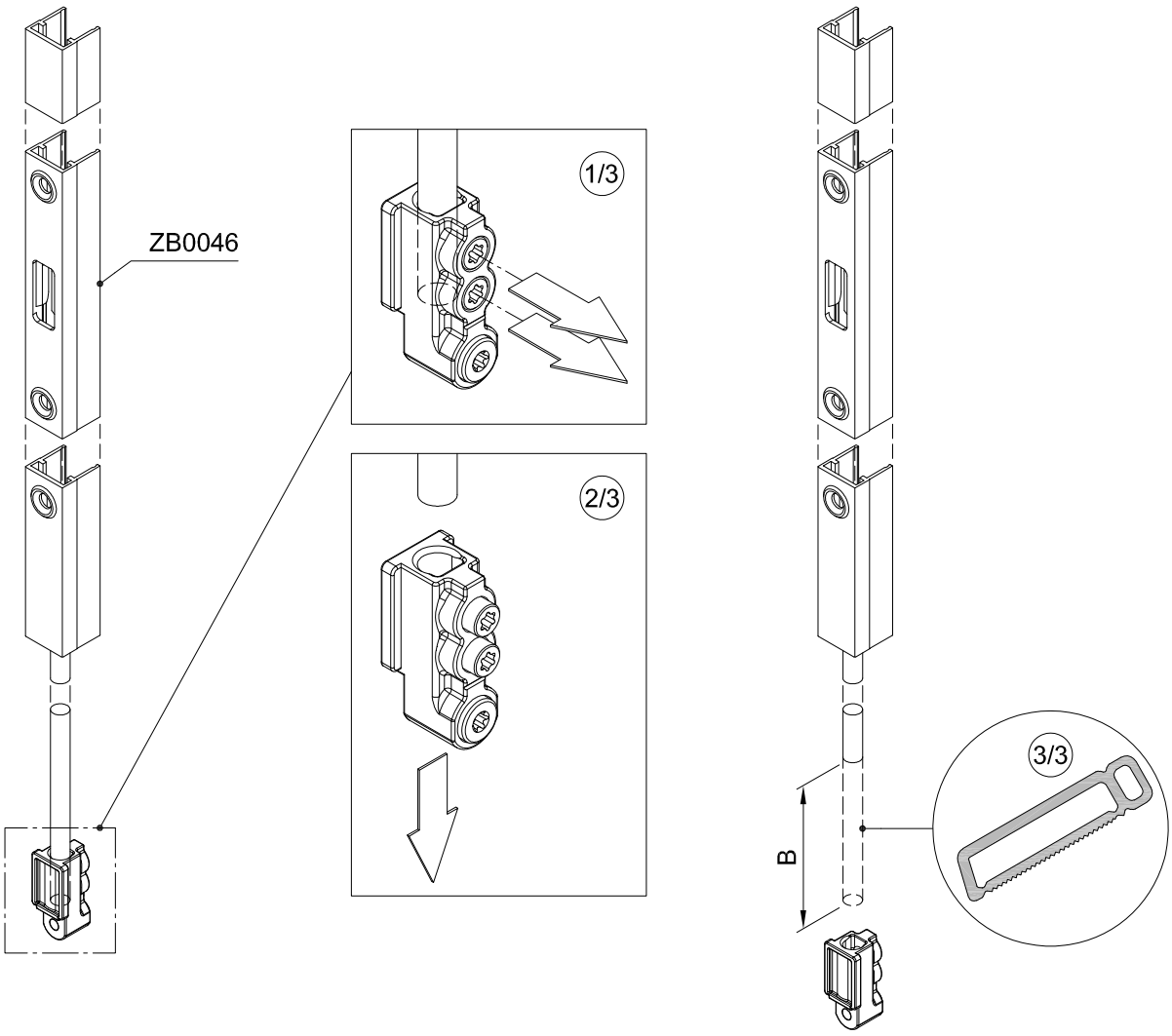

	Hv	B
ZB0035*	2804 - 3103	3077 - Hv
ZB0036*	3104 - 3403	3377 - Hv

*** + ZB0046**

C160-ASS-2219L

ASSEMBLAGGIO ZB0035/ZB0036 CON ZB0046

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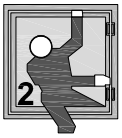
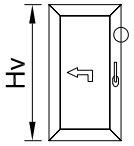
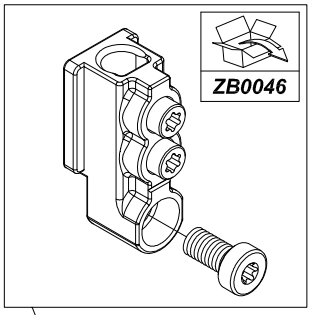
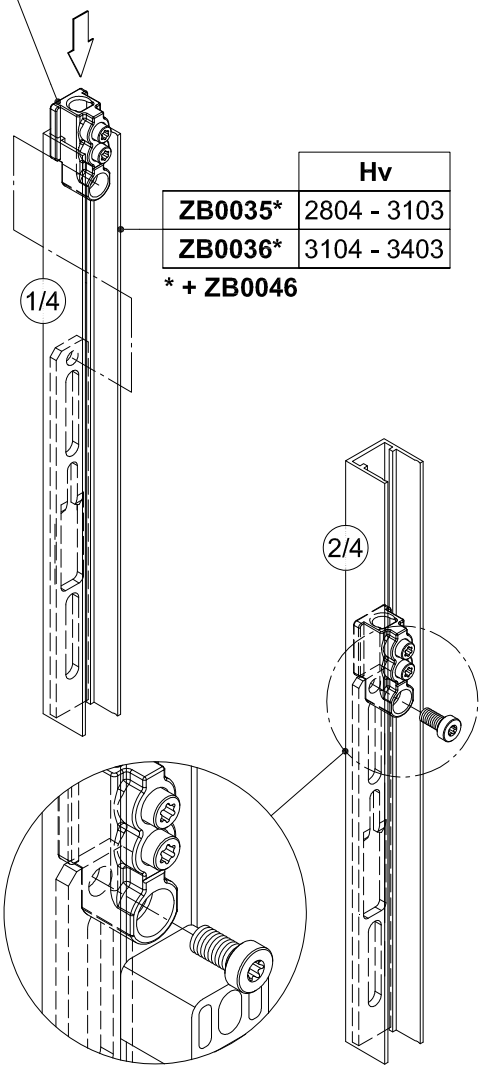


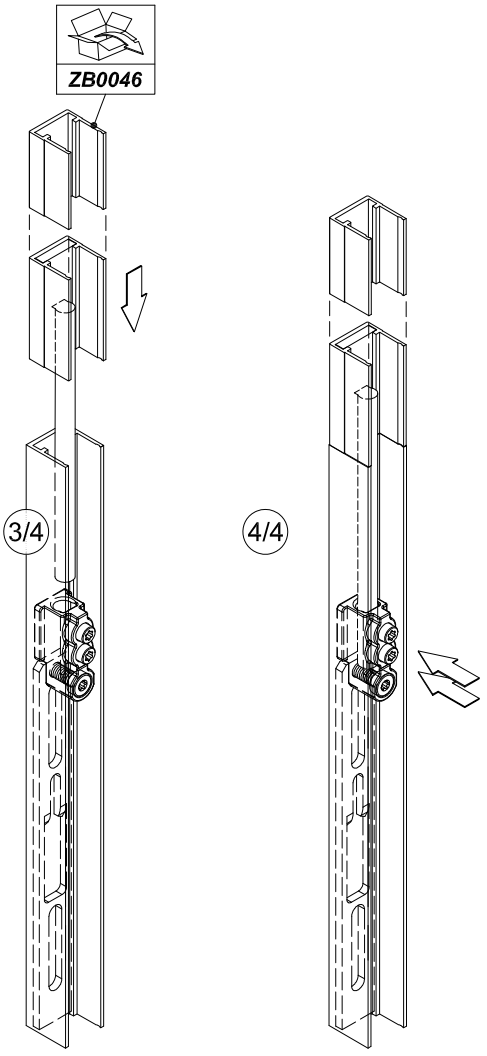




	Hv
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403

*** + ZB0046**





C160-ASS-2220L

ASSEMBLAGGIO ZB0035/ZB0036/ZB0046 CON ZB0048 E ZB0049/ZB0050

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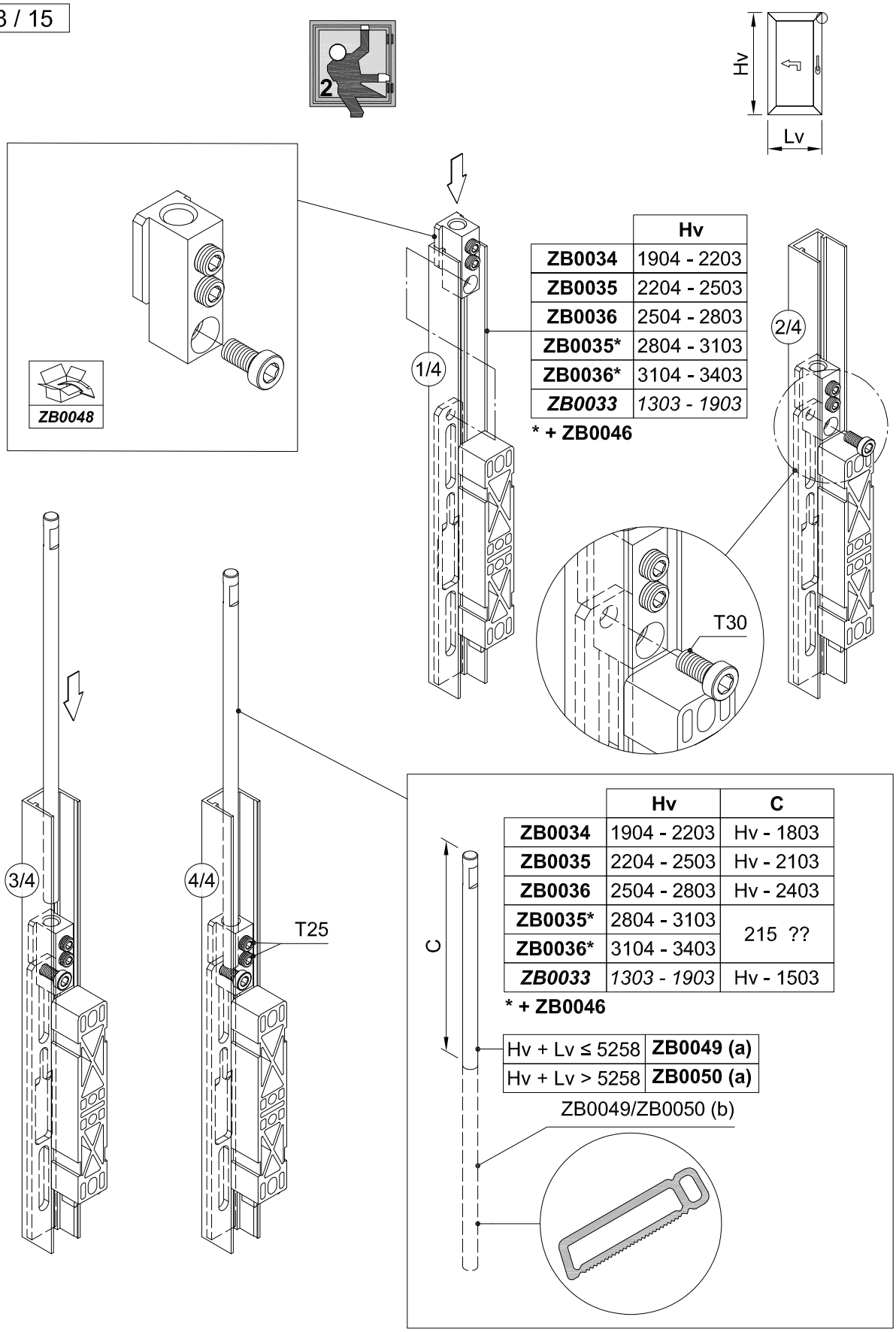

	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403
ZB0033	*1303 - 1903*

*** + ZB0046**

	Hv	C
ZB0034	1904 - 2203	Hv - 1803
ZB0035	2204 - 2503	Hv - 2103
ZB0036	2504 - 2803	Hv - 2403
ZB0035*	2804 - 3103	215 ??
ZB0036*	3104 - 3403	
ZB0033	*1303 - 1903*	Hv - 1503

*** + ZB0046**

Hv + Lv ≤ 5258	**ZB0049 (a)**
Hv + Lv > 5258	**ZB0050 (a)**

ZB0049/ZB0050 (b)

C160-ASS-2161L

ASSEMBLAGGIO ZB0048 CON ZB0049/ZB0050

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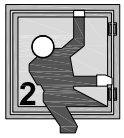

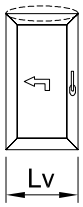

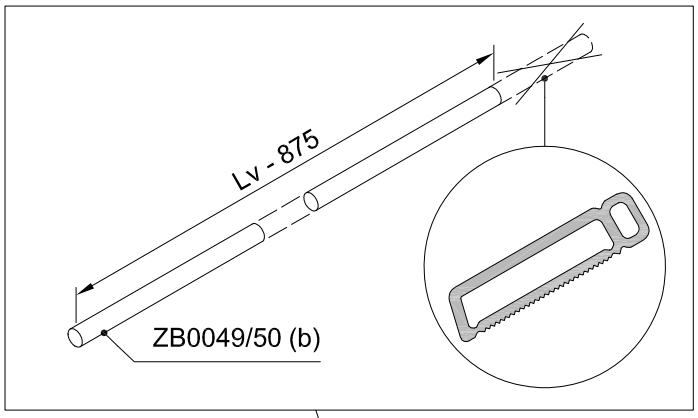

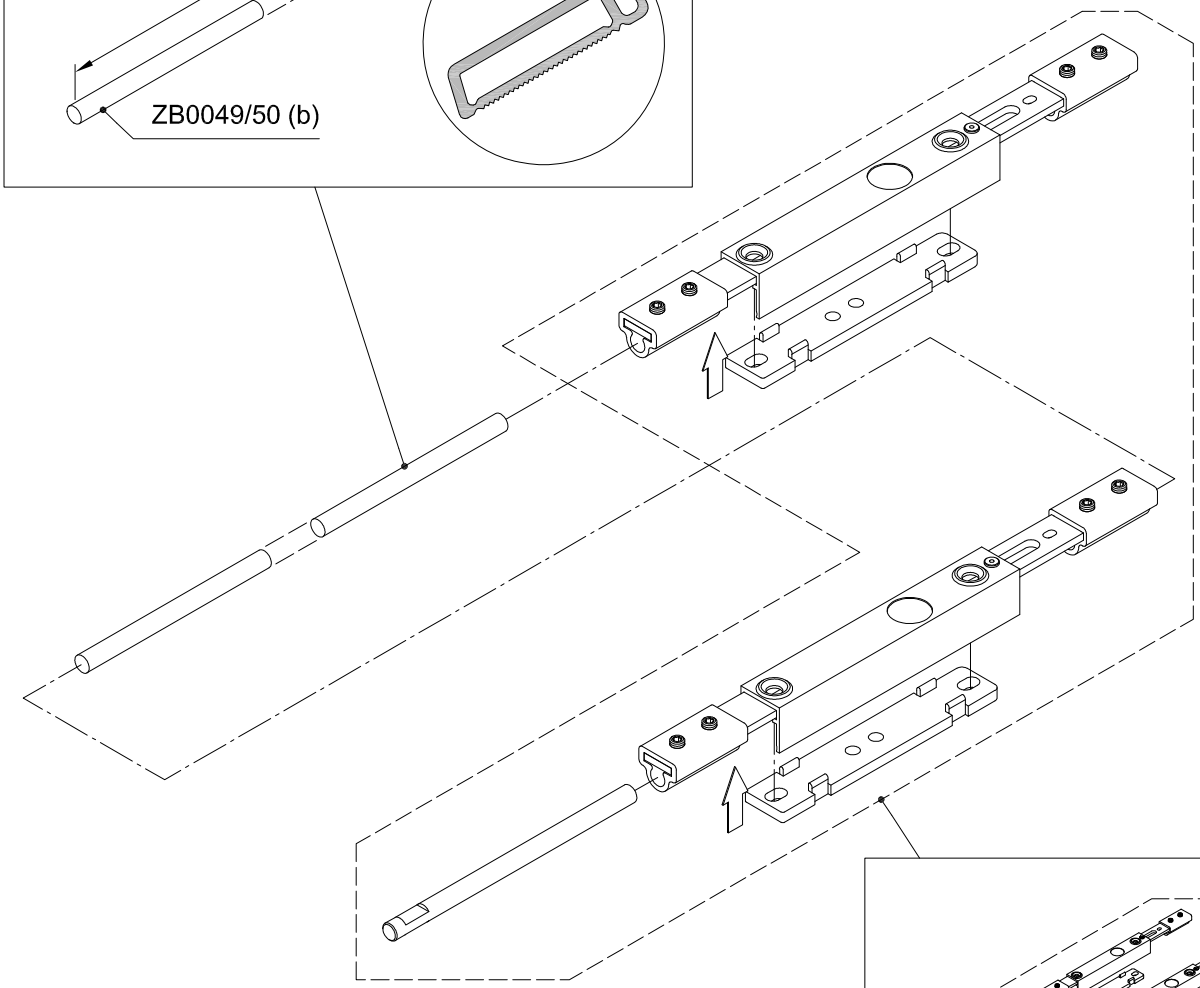

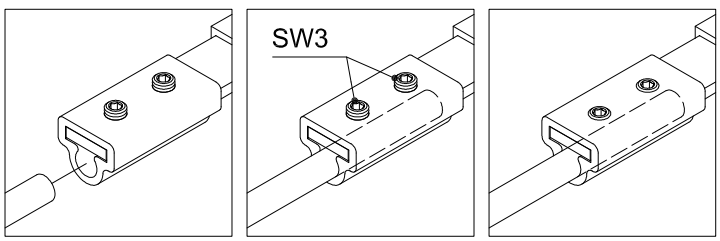

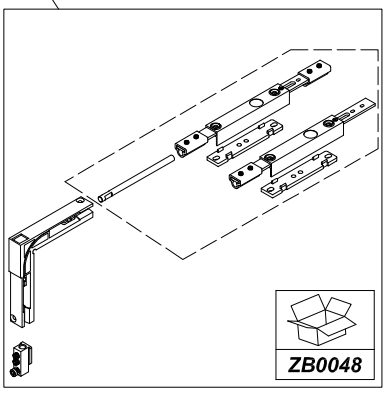

C160-ASS-2162L

ASSEMBLAGGIO ZB0035/ZB0036/ZB0046 CON ZB0048

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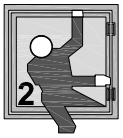

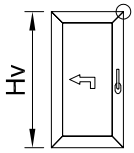

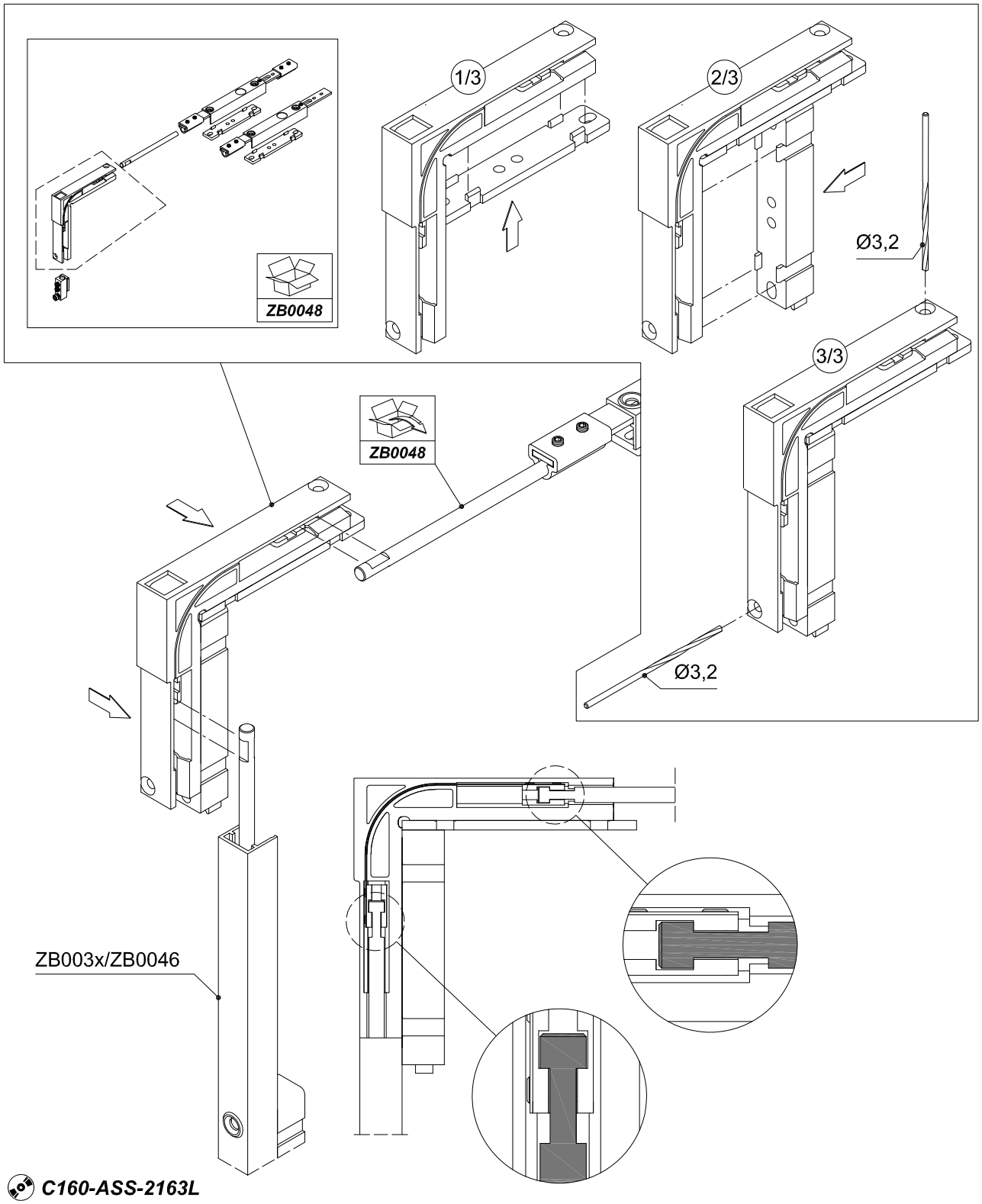

C160-ASS-2163L

INSTALLAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE

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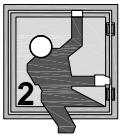

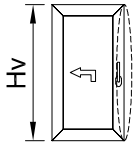

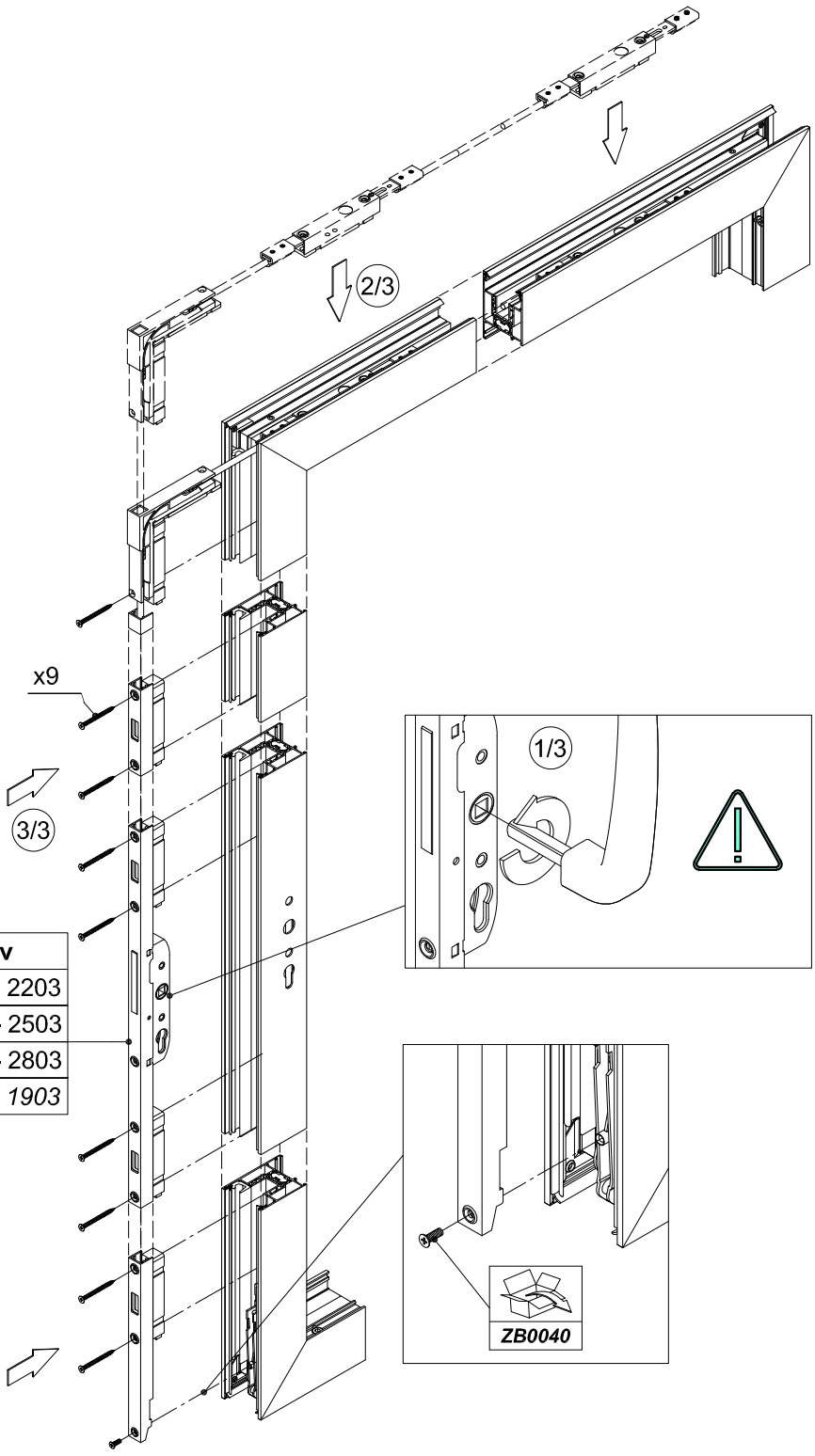

	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0033	*1303 - 1903*

*** + ZB0046**

C160-ASS-2164L

* ZB0033 → x6

INSTALLAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE

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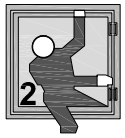

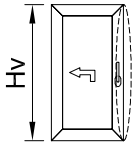

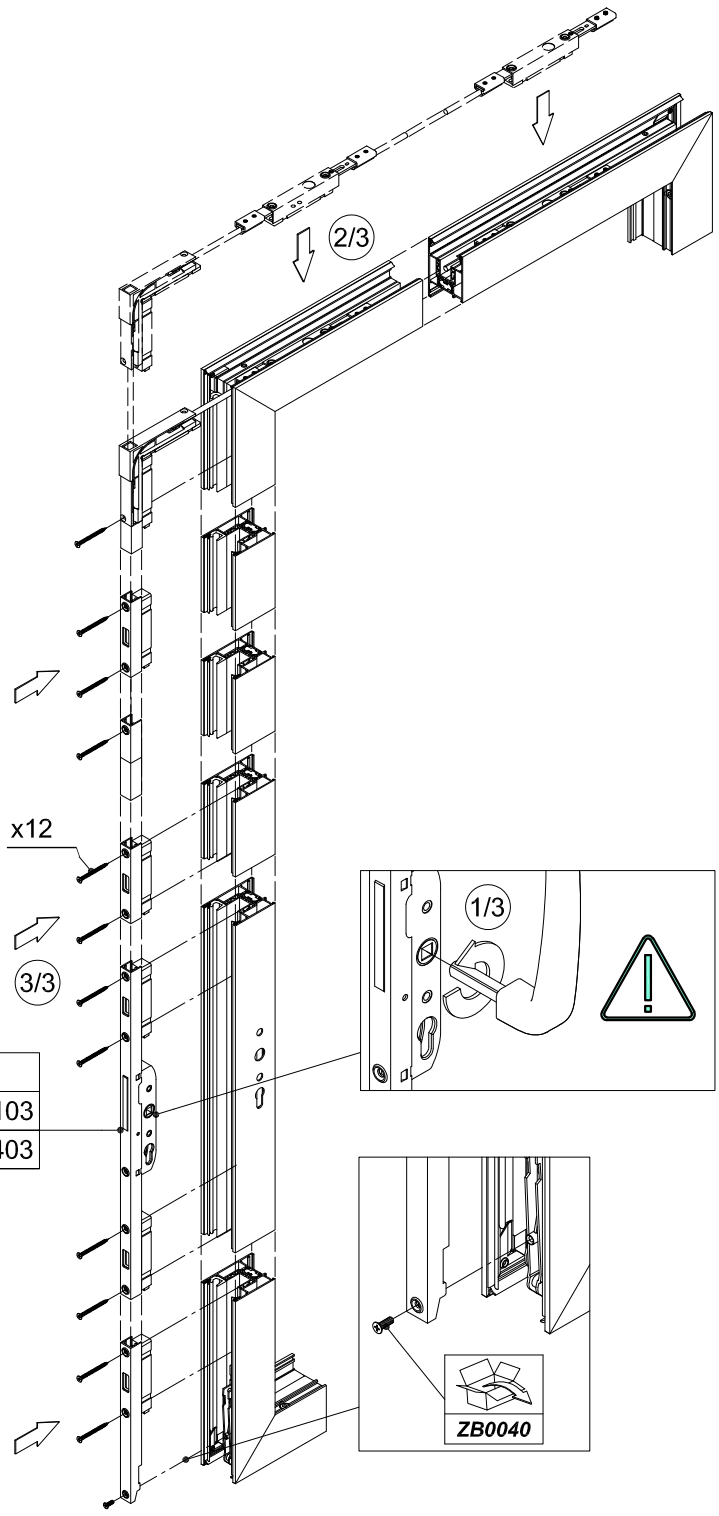

	Hv
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403

*** + ZB0046**

C160-ASS-2221L

INSTALLAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE - ANTA PASSIVA SCHEMA 4 ANTE

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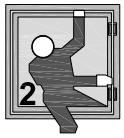

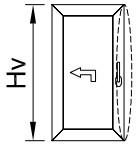

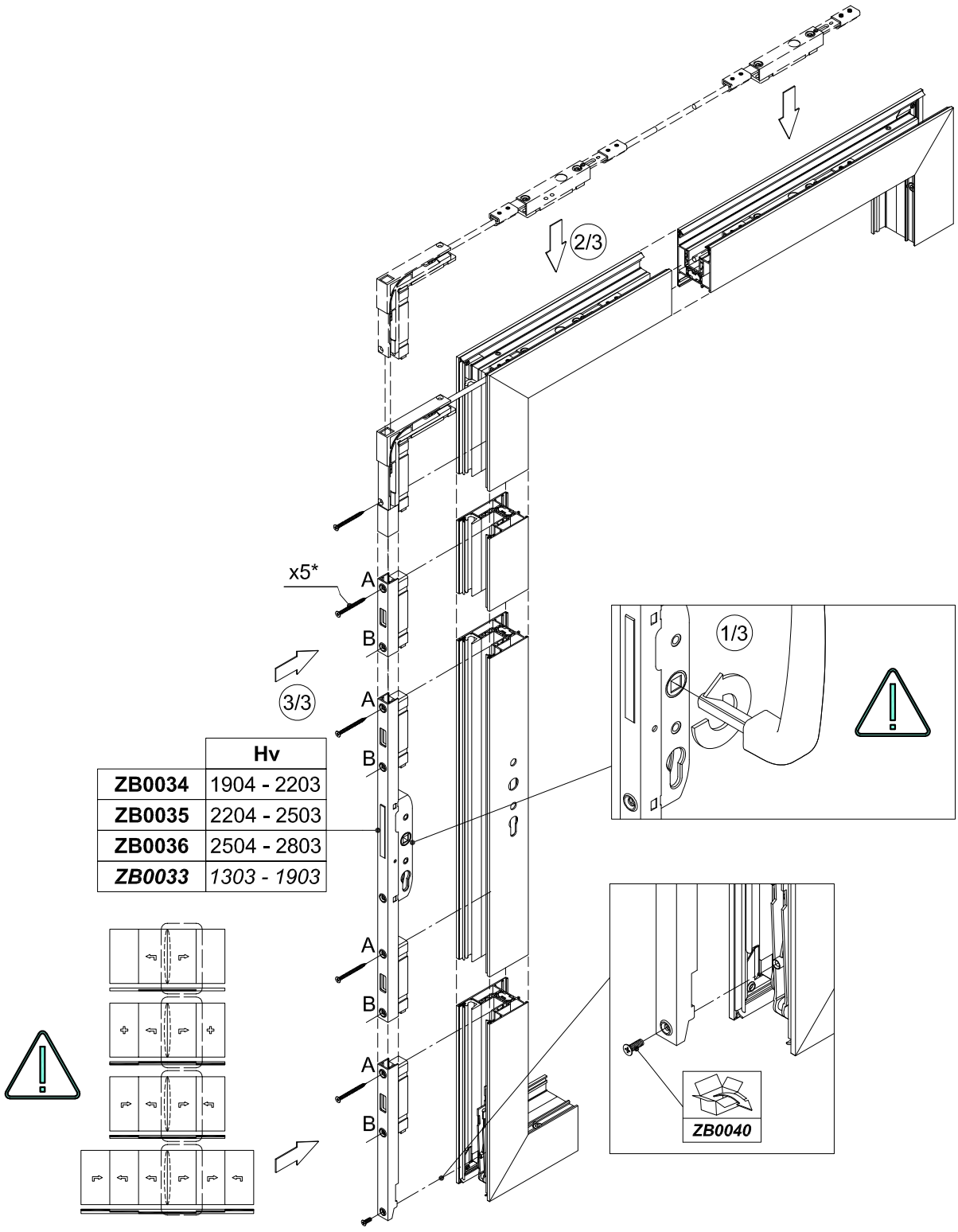

	Hv
ZB0034	1904 - 2203
ZB0035	2204 - 2503
ZB0036	2504 - 2803
ZB0033	*1303 - 1903*

C160-ASS-2222L

* ZB0033 → x3

INSTALLAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE - ANTA PASSIVA SCHEMA 4 ANTE

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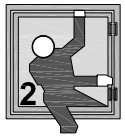

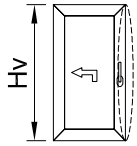

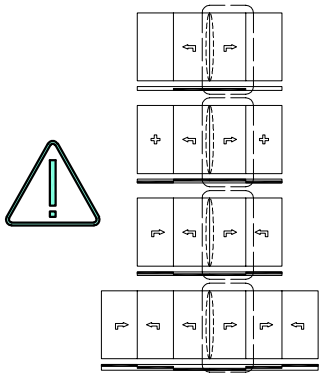

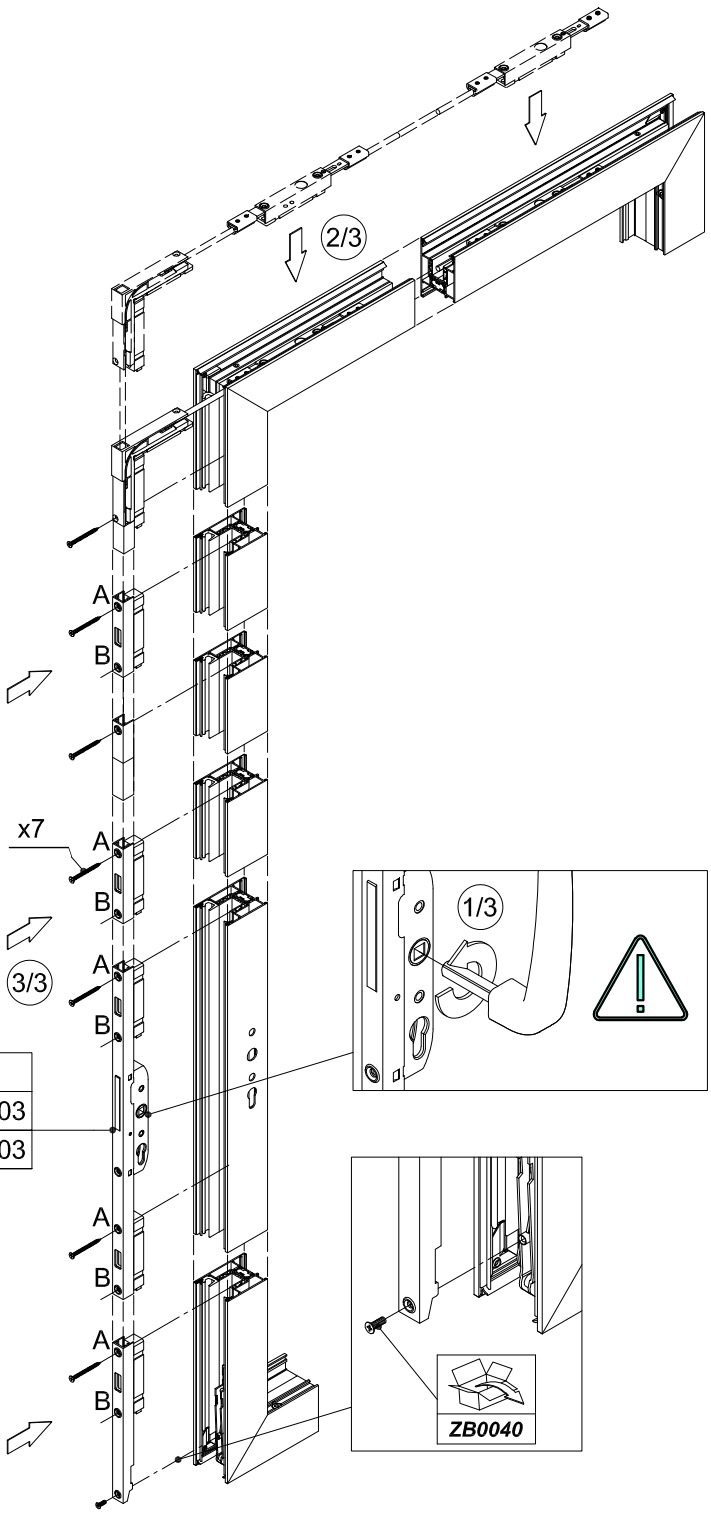

	Hv
ZB0035*	2804 - 3103
ZB0036*	3104 - 3403

*** + ZB0046**

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INSTALLAZIONE CHIUSURA MECCANISMO ALZANTE-SCORREVOLE

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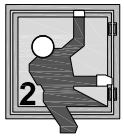

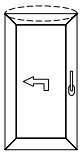

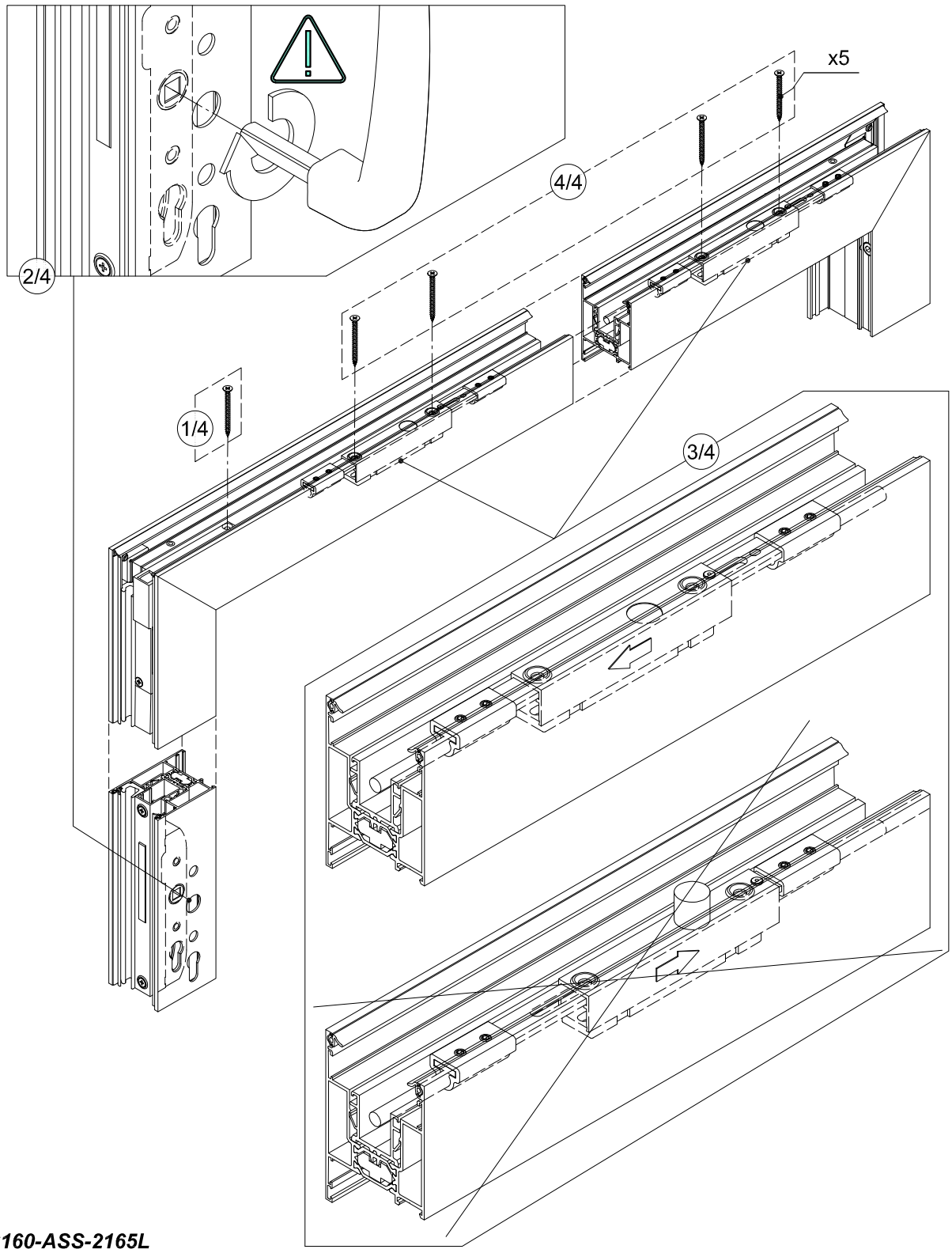

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INSTALLAZIONE BLOCCO SUPPORTO VS5132 E RU9094

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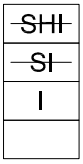

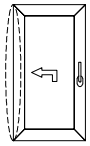

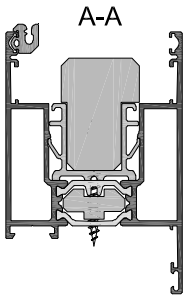

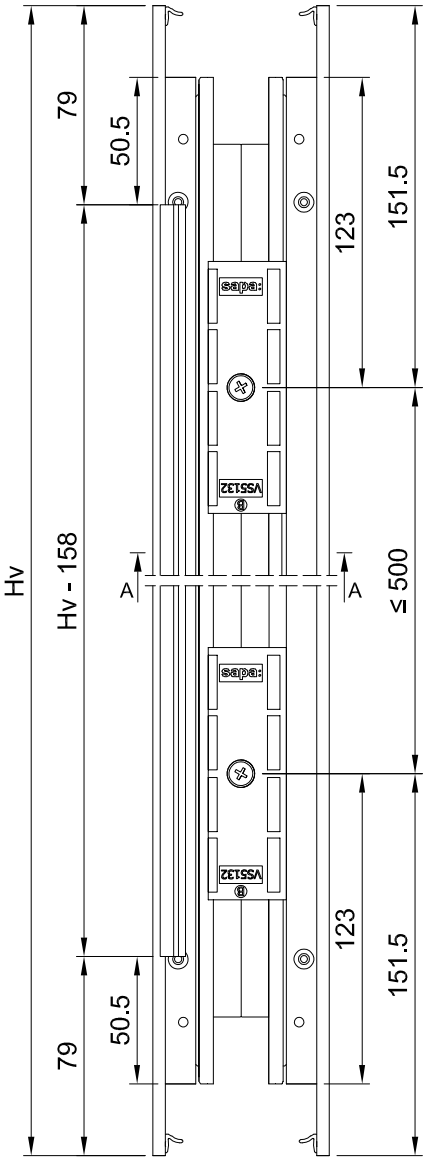

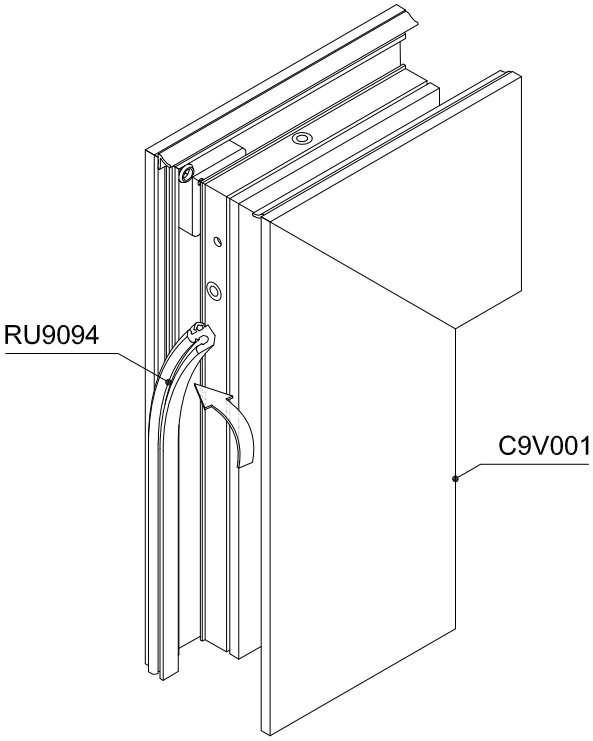

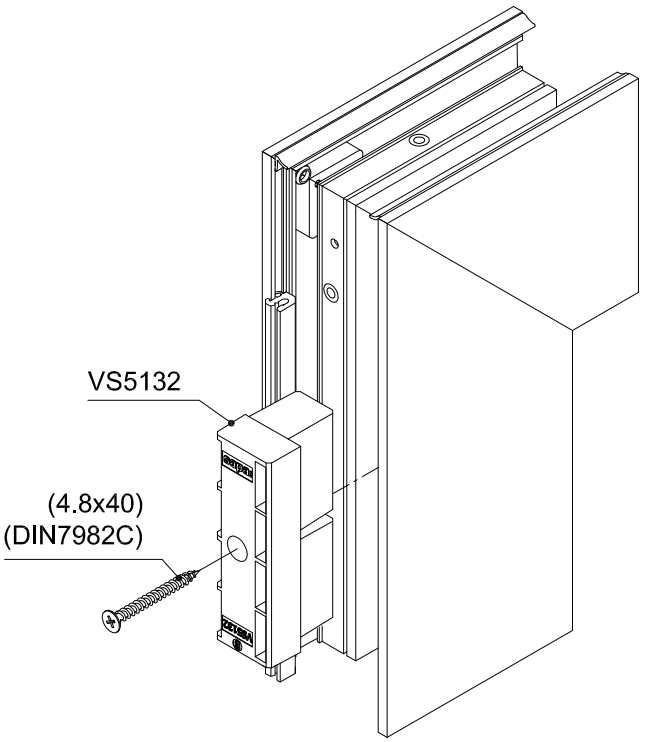

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INSTALLAZIONE C9C001

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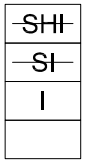

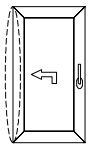

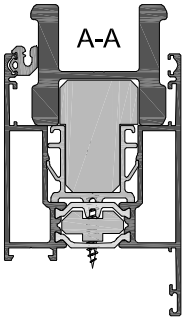

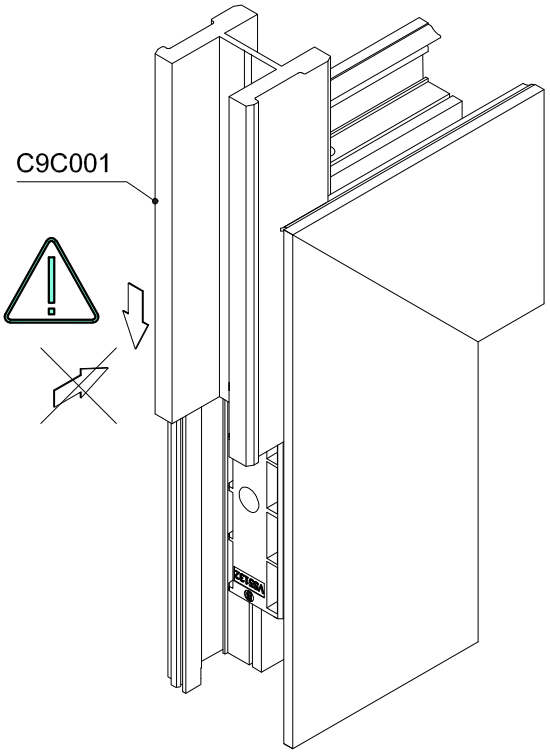

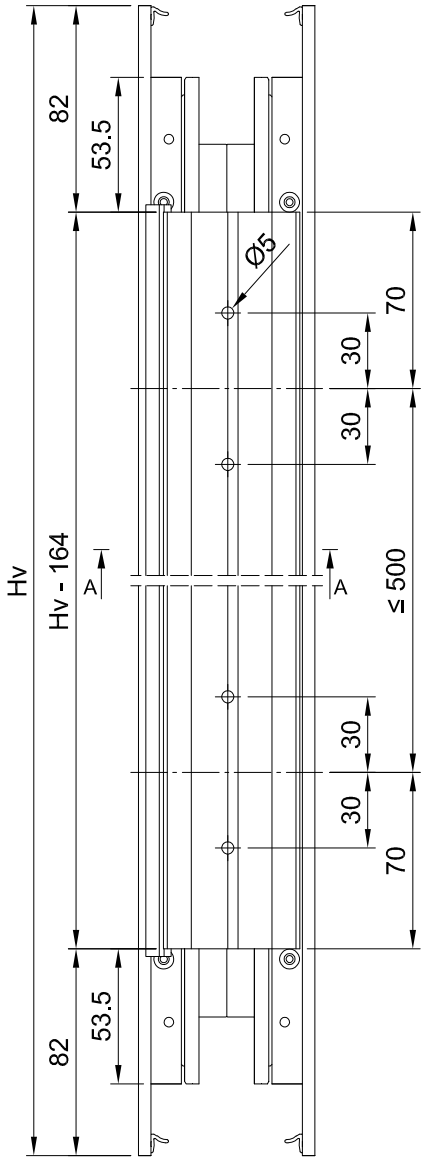

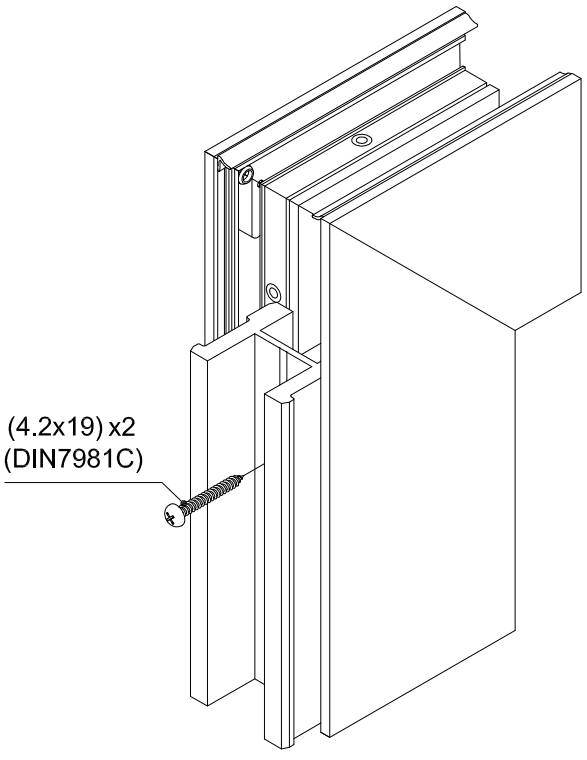

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LATO FERRAMENTA ALZANTE-SCORREVOLE - INSTALLAZIONE RU9094

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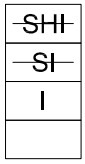

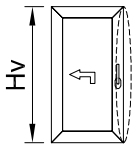

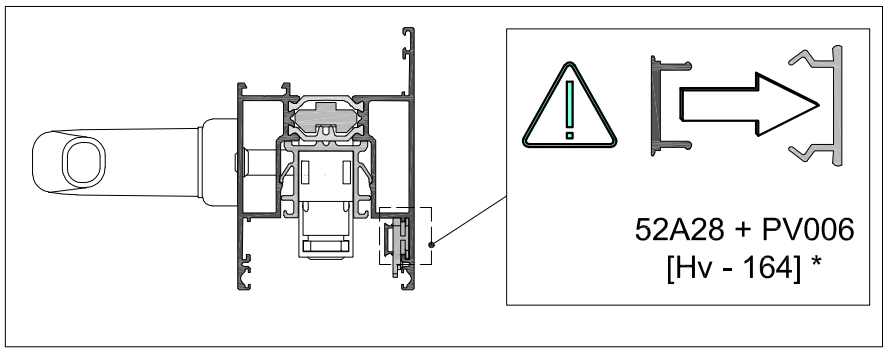

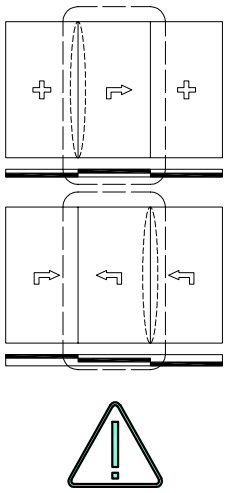

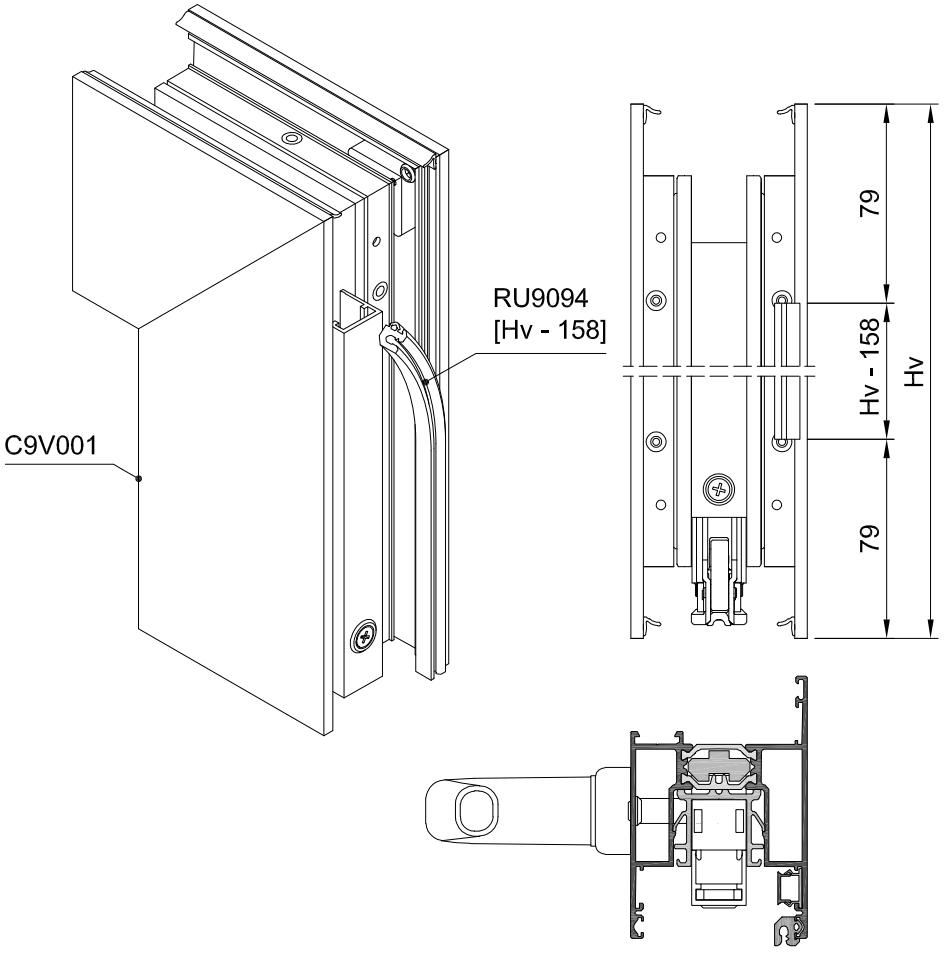

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LATO FERRAMENTA ALZANTE-SCORREVOLE - PREPARAZIONE C9C001

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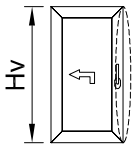
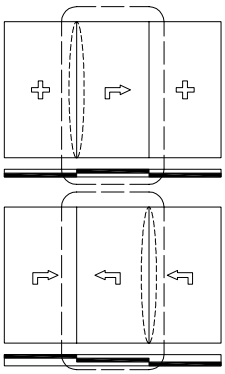
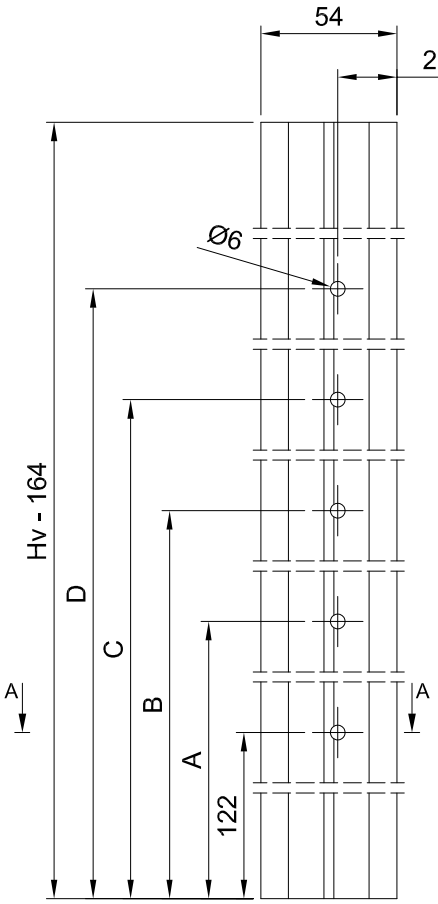
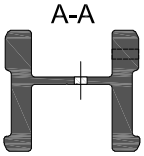
~~SHI~~
~~SI~~
I







A-A



C9C001

	Hv	A	B	C	D
ZB0034	1904 - 2203	622	1072	1472	
ZB0035	2204 - 2503			1772	
ZB0036	2504 - 2803			2072	
ZB0035*	2804 - 3103			1772	Hv - 407
ZB0036*	3104 - 3403			2072	
ZB0033	*1303 - 1903*		472	872	

*** + ZB0046**

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LATO FERRAMENTA ALZANTE-SCORREVOLE - INSTALLAZIONE C9C001

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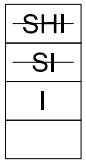

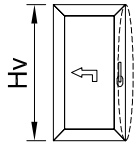

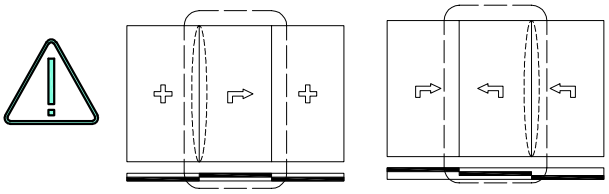

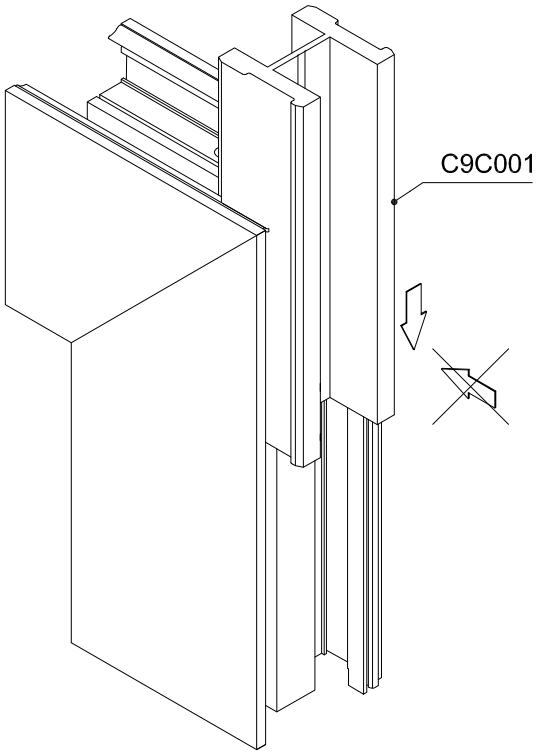

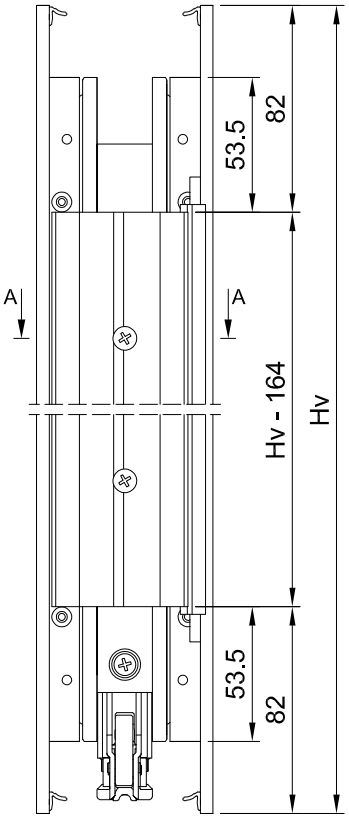

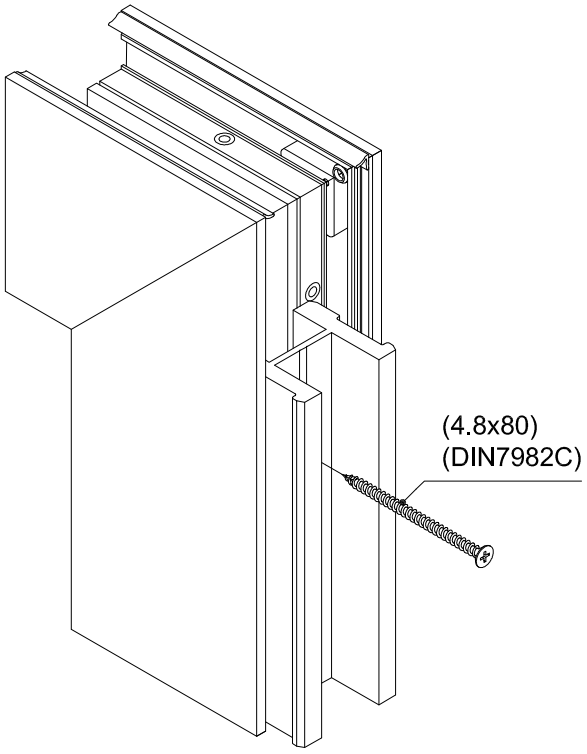

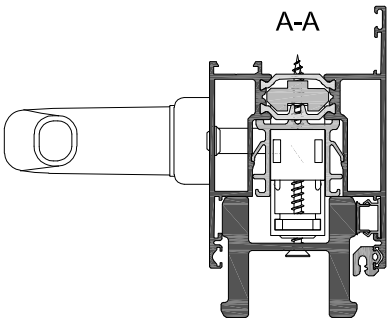

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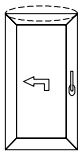
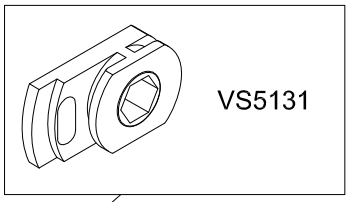
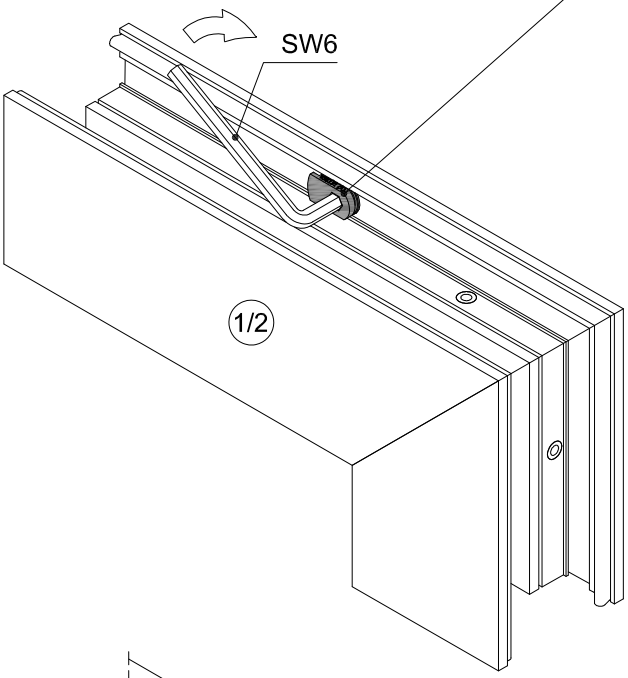
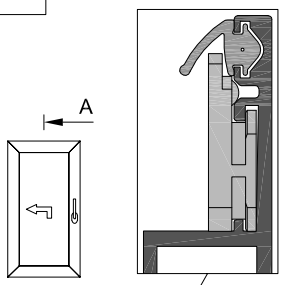
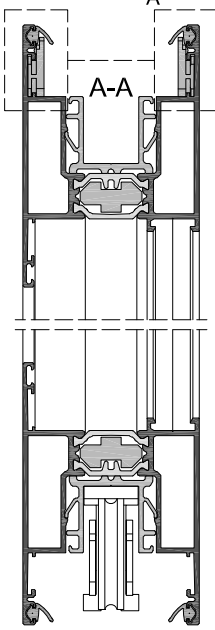
ASSEMBLAGGIO DISTANZIALE VS5131

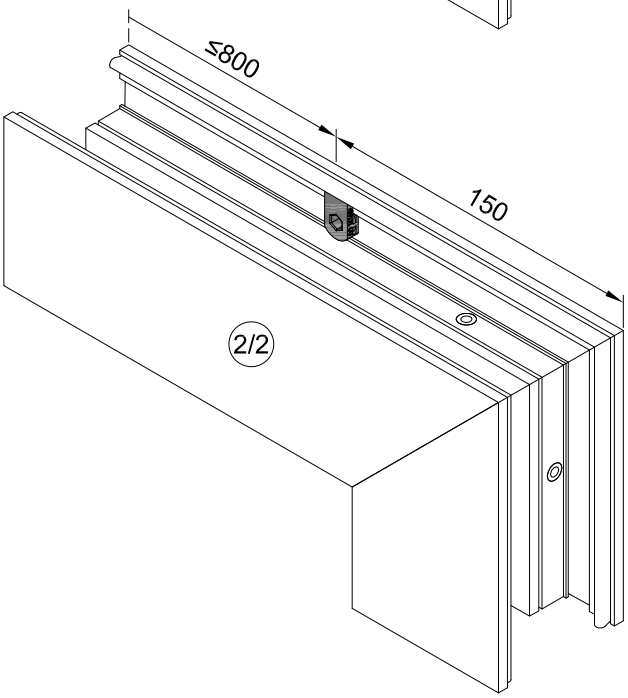












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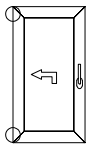
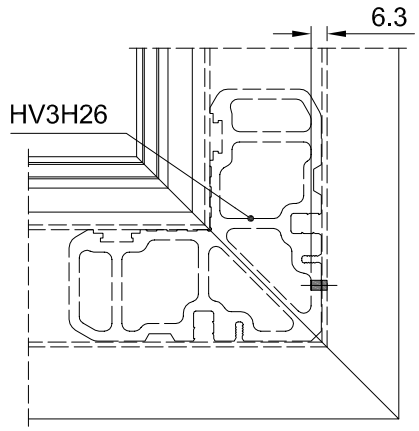
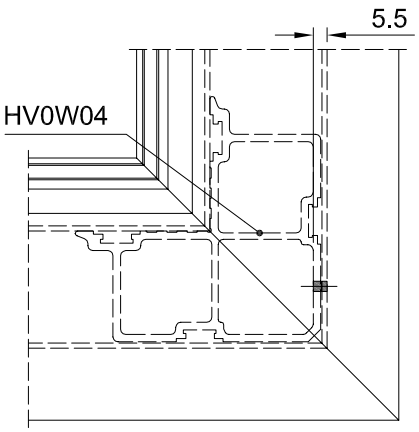
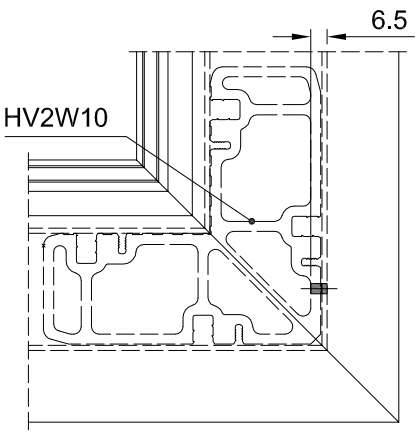
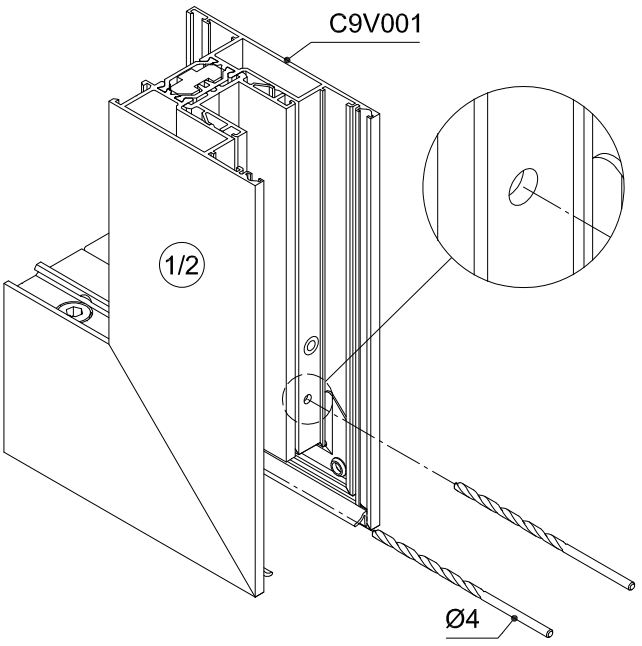
LAVORAZIONE PROFILATO ANTA INSERIMENTO TAPPO TERMINALI

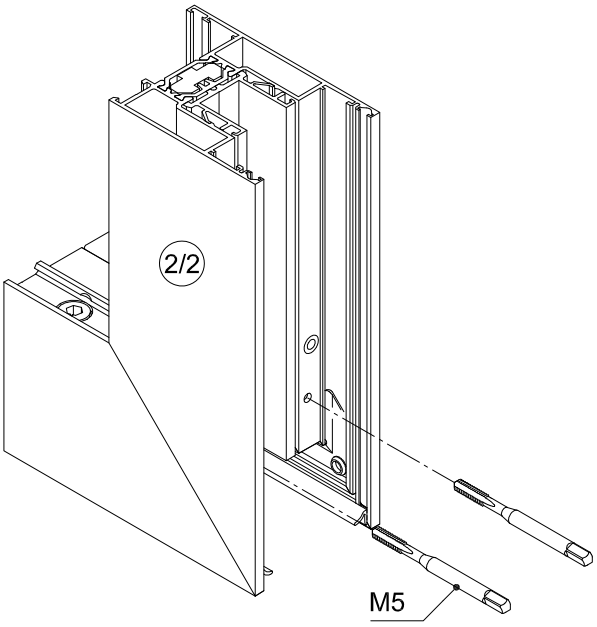












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ANTA STANDARD - INSTALLAZIONE VS9149 E RU9094

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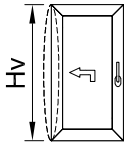
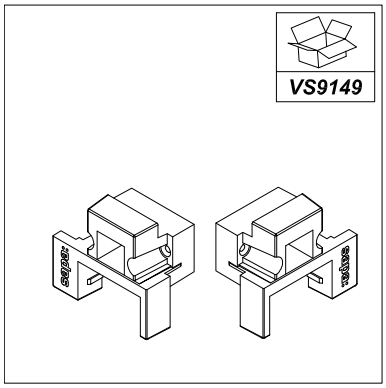
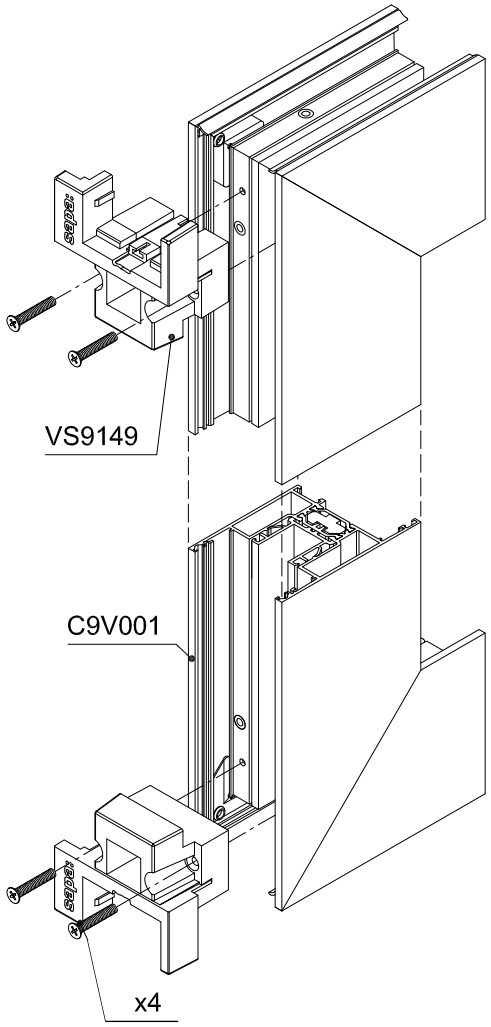
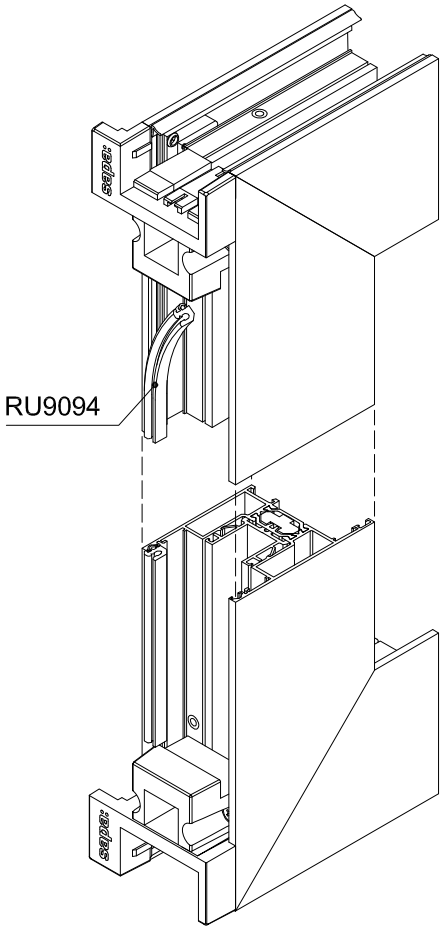
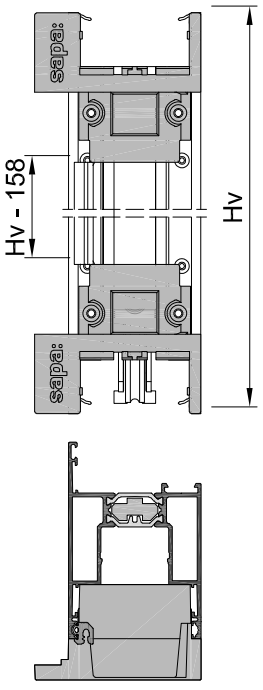
J.10.3







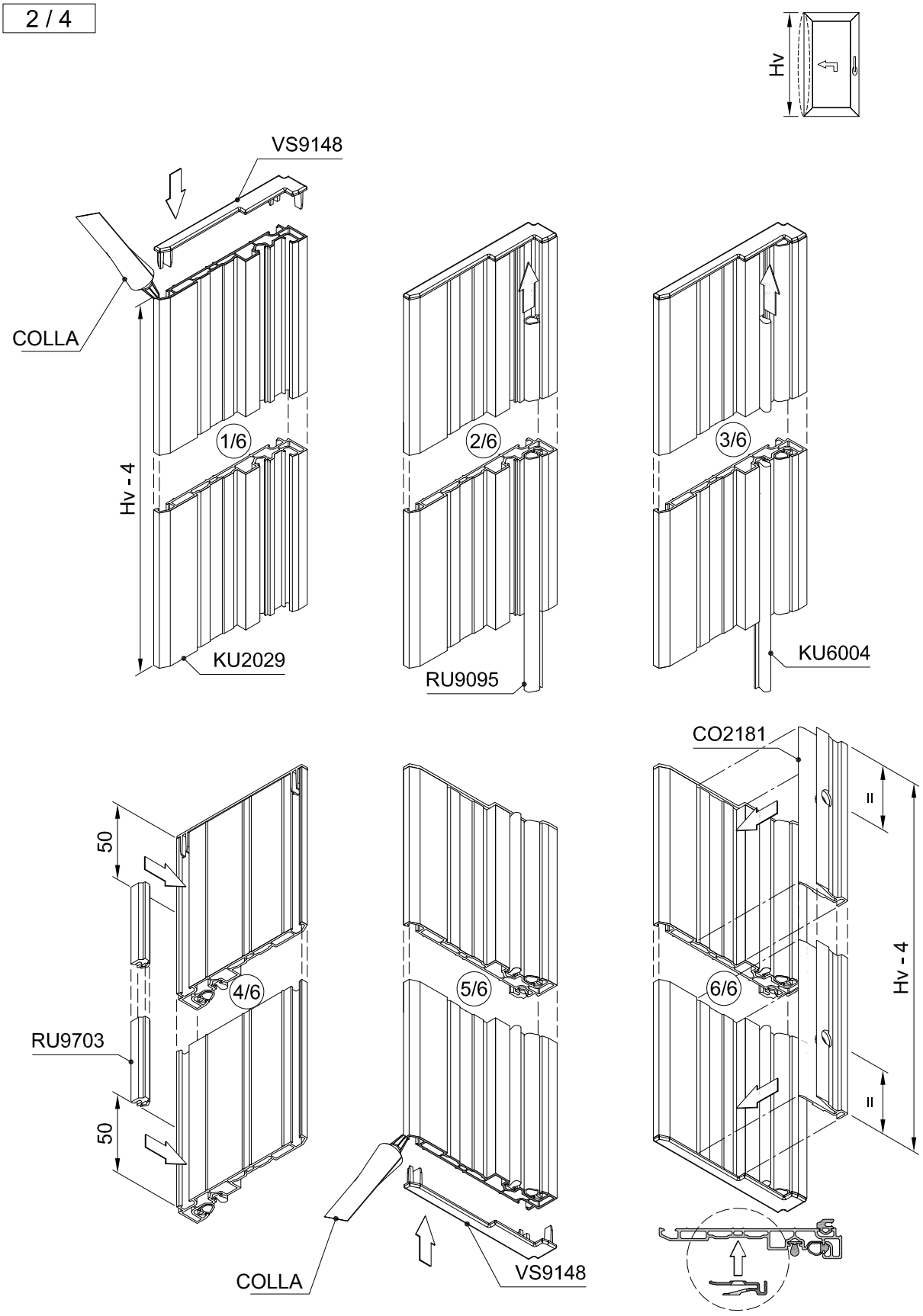




C160-ASS-2177L

ANTA STANDARD - PREPARAZIONE LABIRINTO

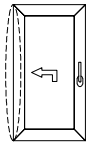
2 / 4

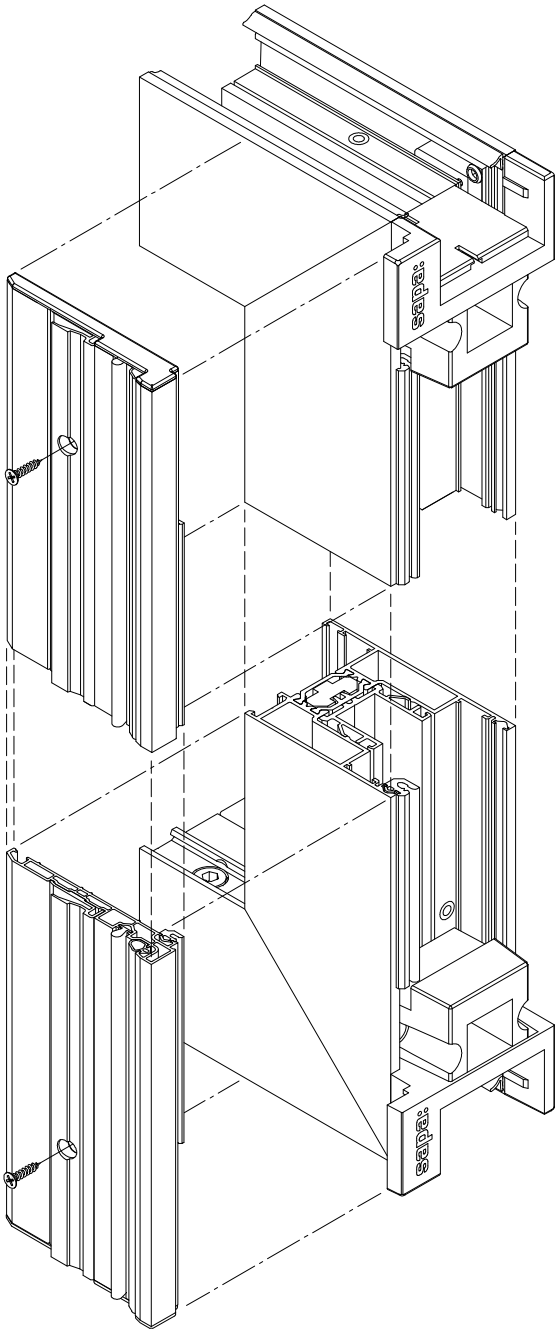


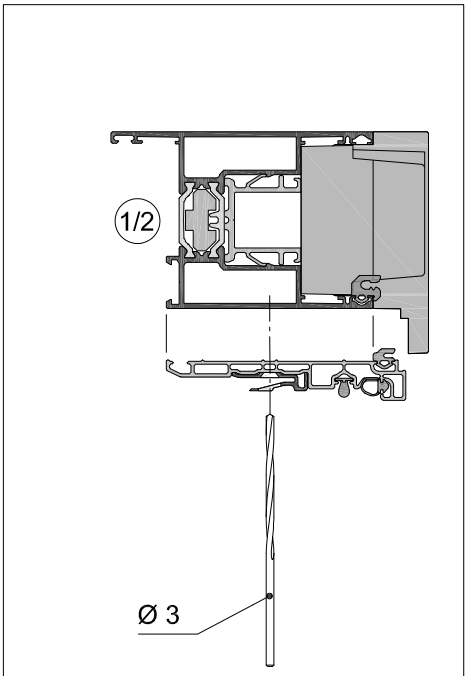
C160-ASS-2179L

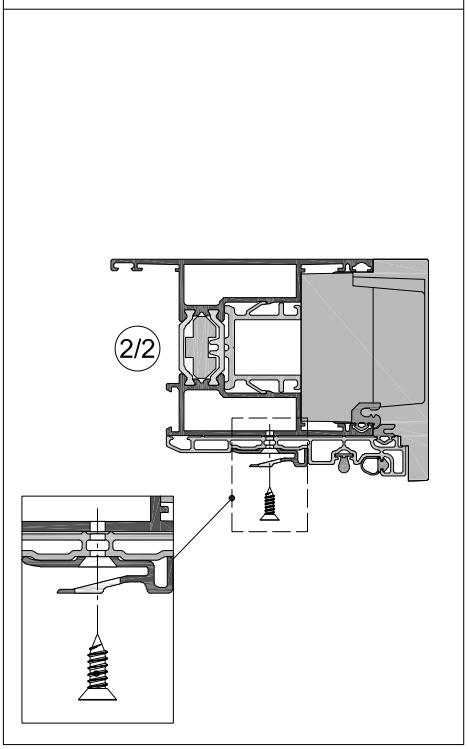
ANTA STANDARD - ASSEMBLAGGIO LABIRINTO

3 / 4





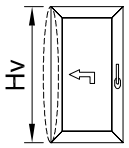


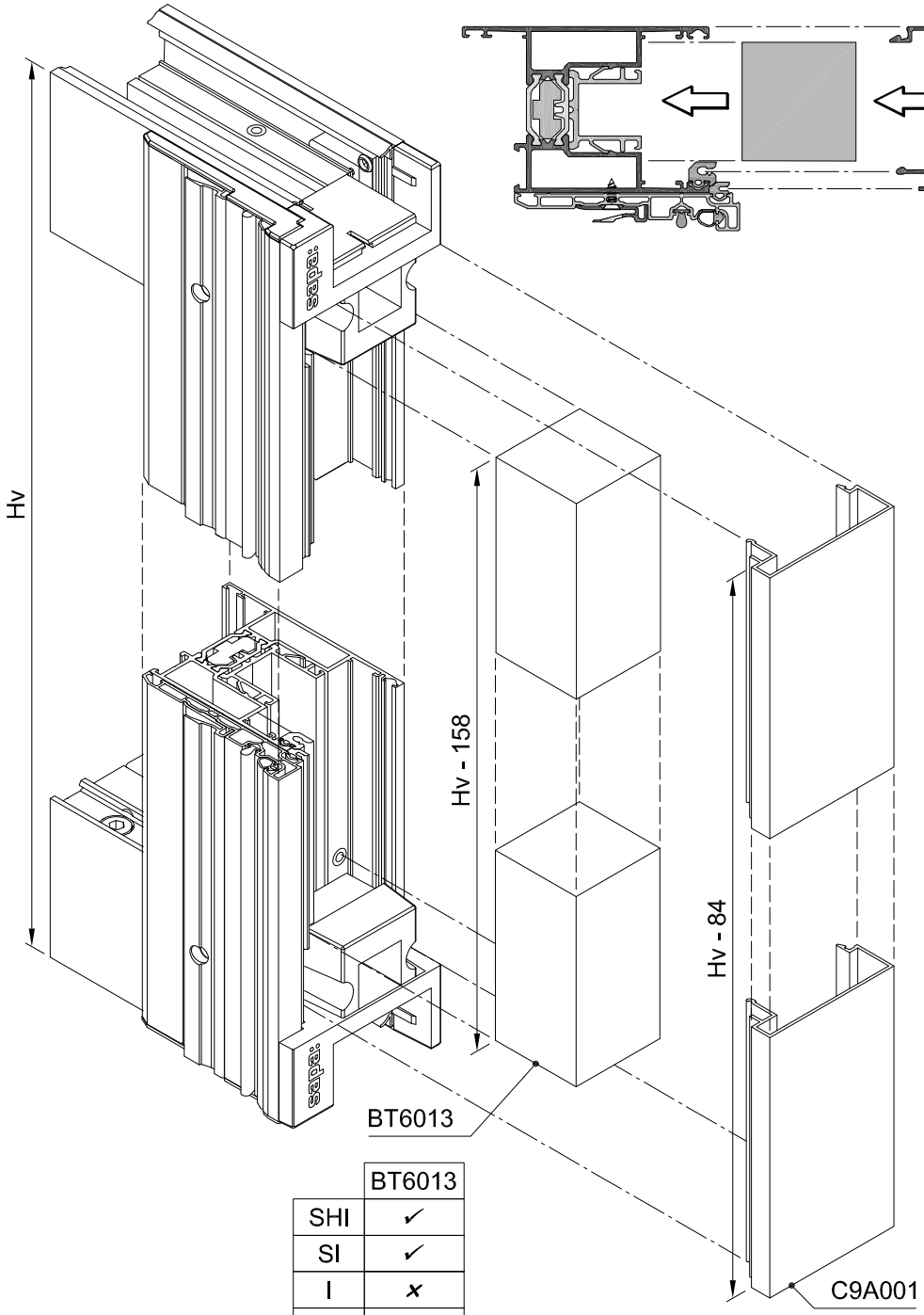


C160-ASS-2180L

ANTA STANDARD - INSTALLAZIONE BT6013 E C9A001/C9A002

4 / 4



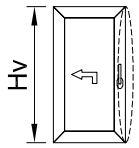


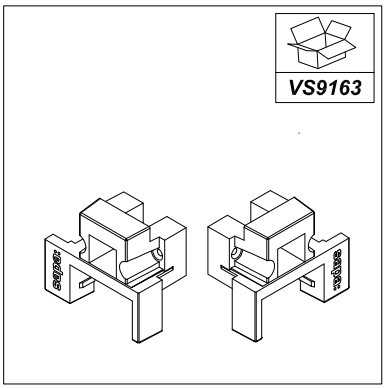
	BT6013
SHI	✓
SI	✓
I	x

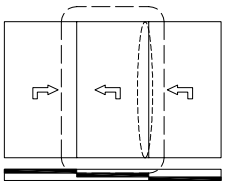
C160-ASS-2182L

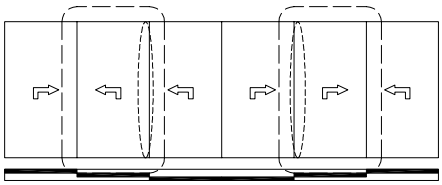
3-BINARI ALZANTE-SCORREVOLE LATO FERRAMENTA - ASSEMBLAGGIO VS9149 E RU9094

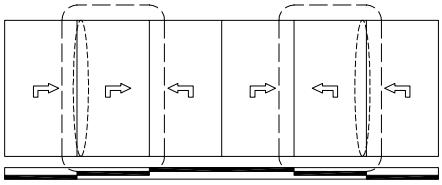
1 / 4

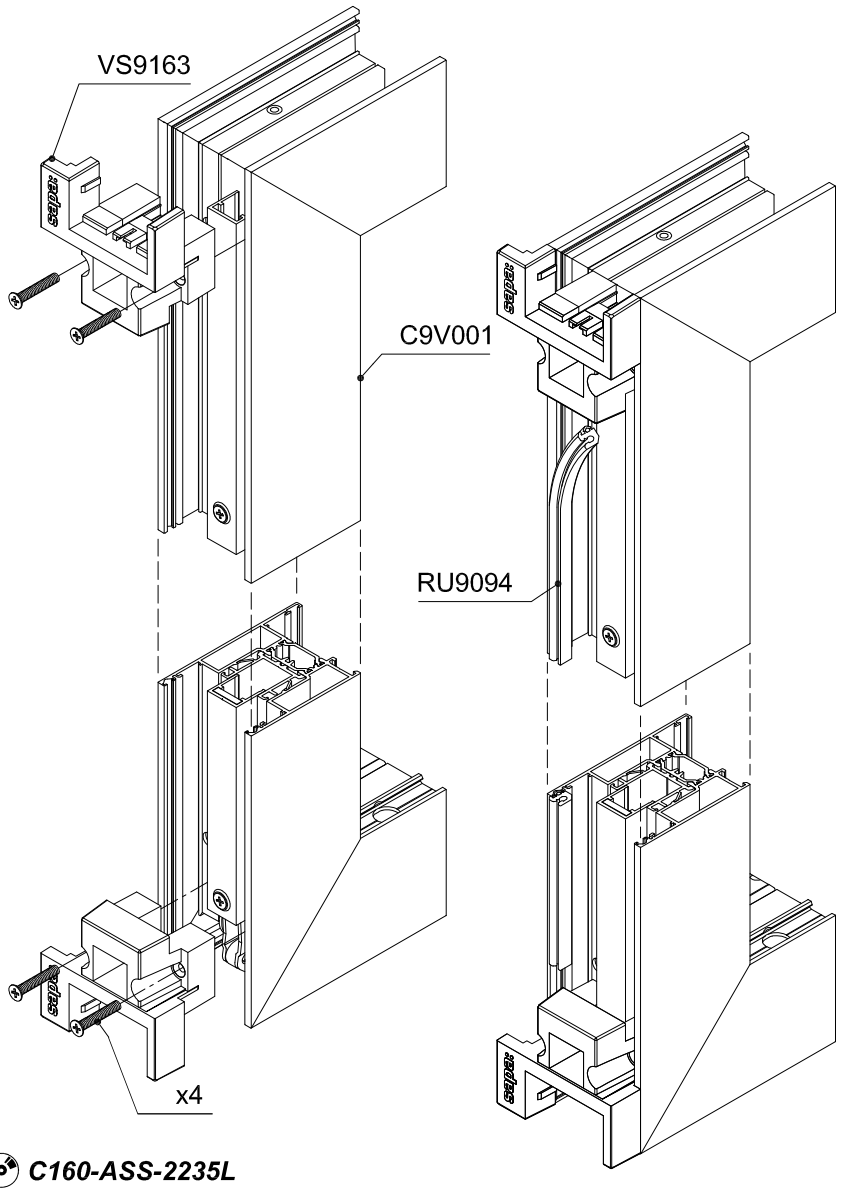


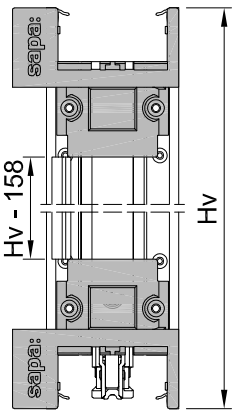


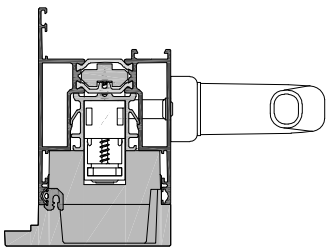








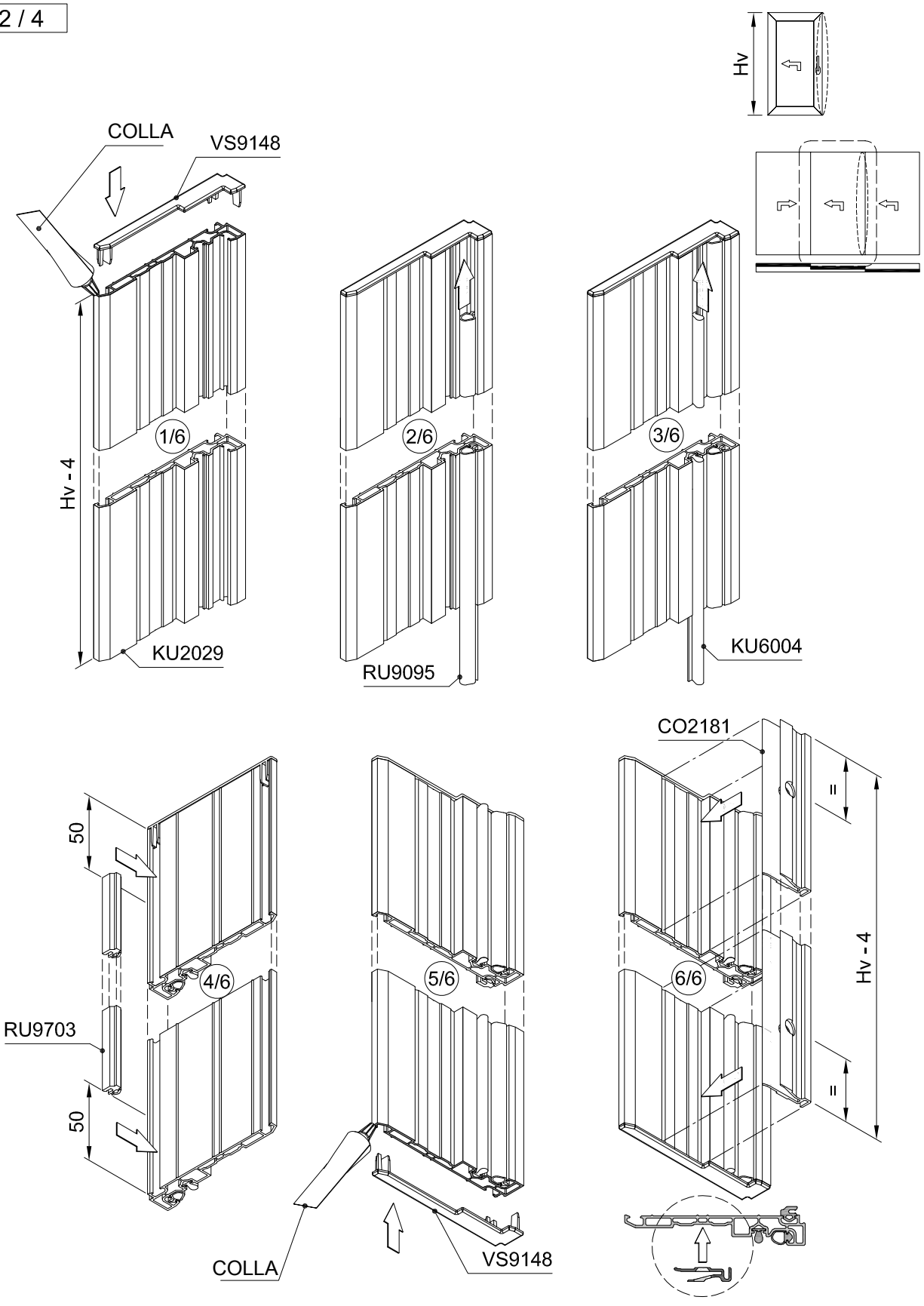




C160-ASS-2235L

3-BINARI ALZANTE-SCORREVOLE LATO FERRAMENTA - PREPARAZIONE LABIRINTO

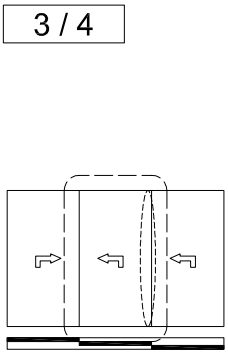
2 / 4

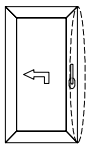


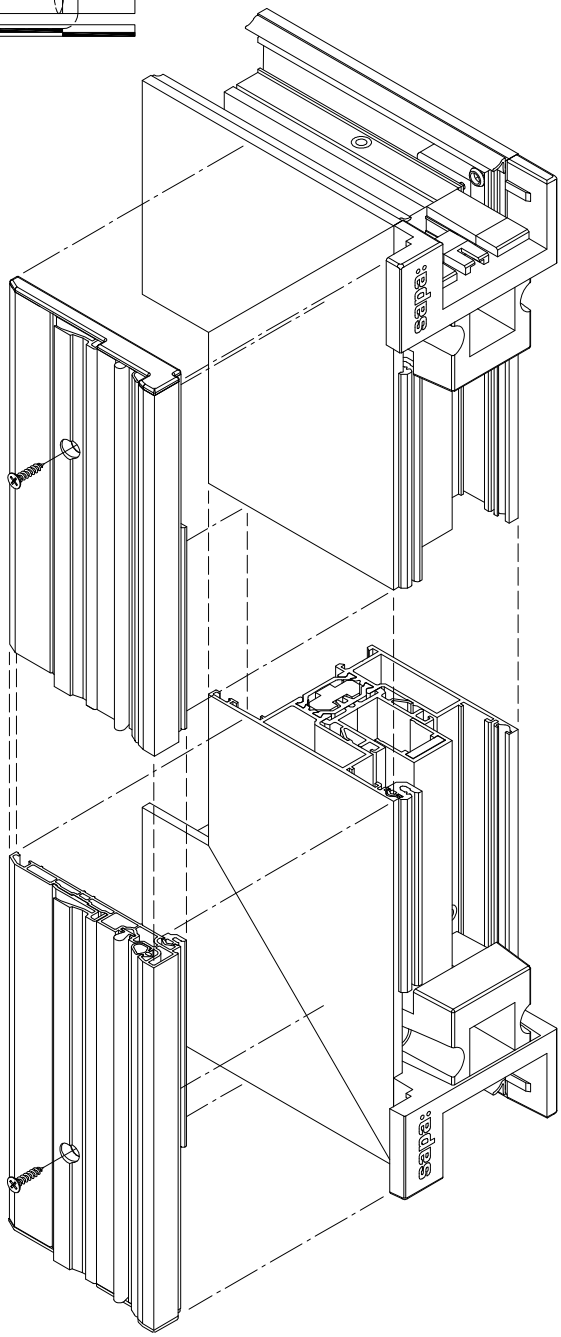
C160-ASS-2236L

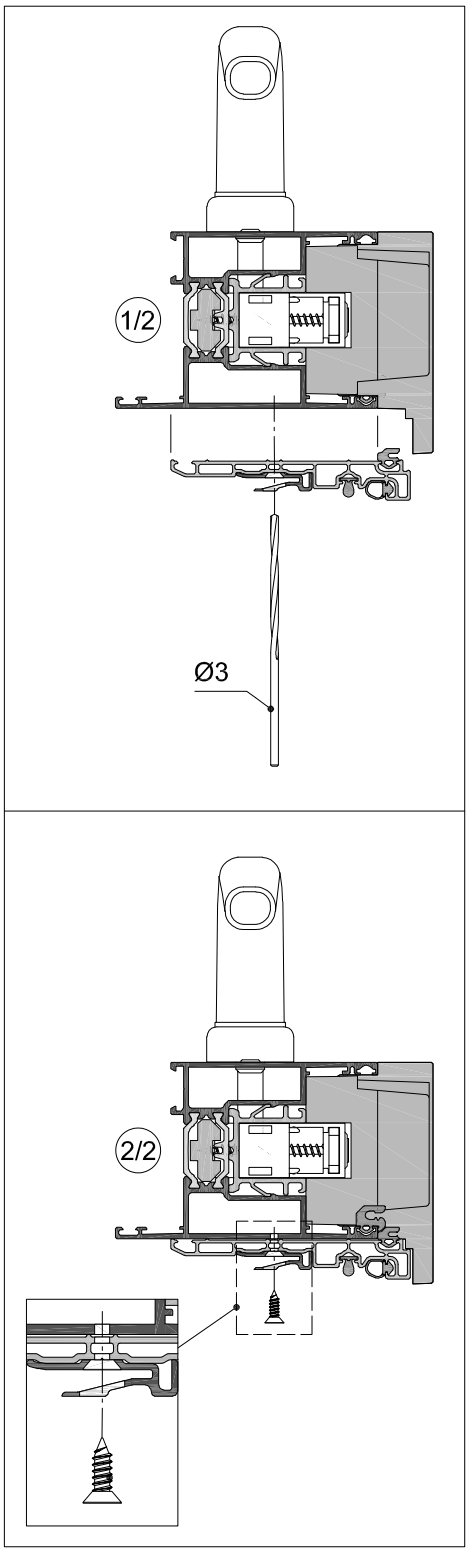
3-BINARI ALZANTE-SCORREVOLE LATO FERRAMENTA - ASSEMBLAGGIO LABIRINTO

3 / 4





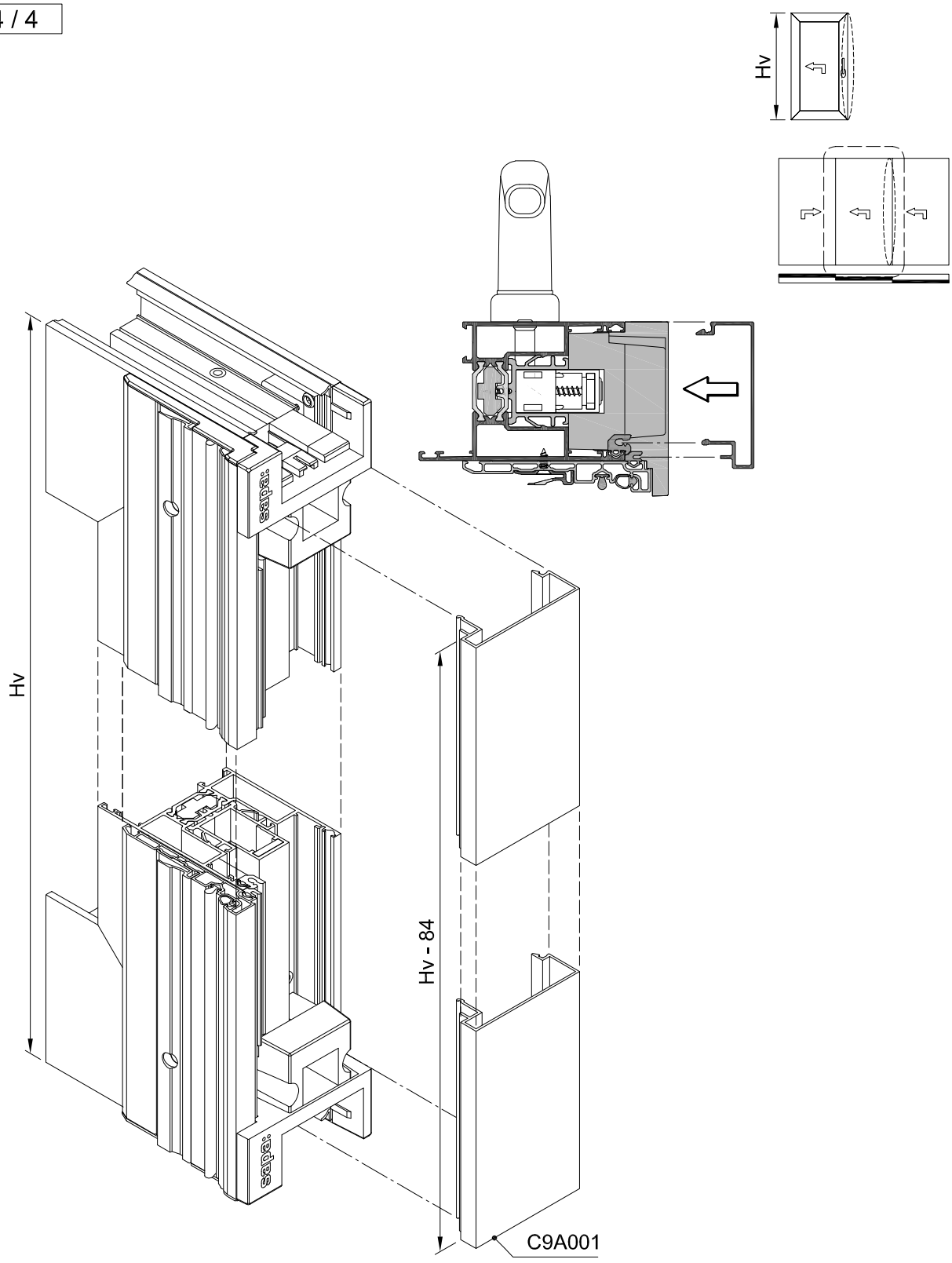




C160-ASS-2237L

3-BINARI ALZANTE-SCORREVOLE LATO FERRAMENTA - ASSEMBLAGGIO C9A001/C9A002

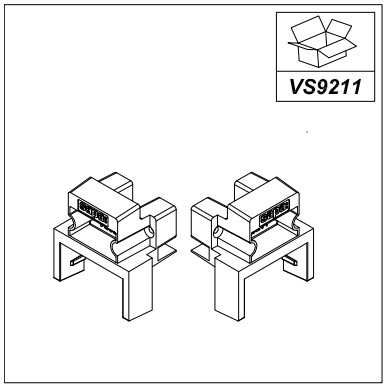
4 / 4

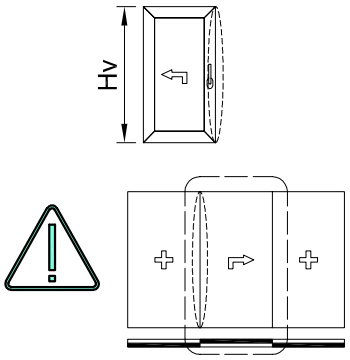


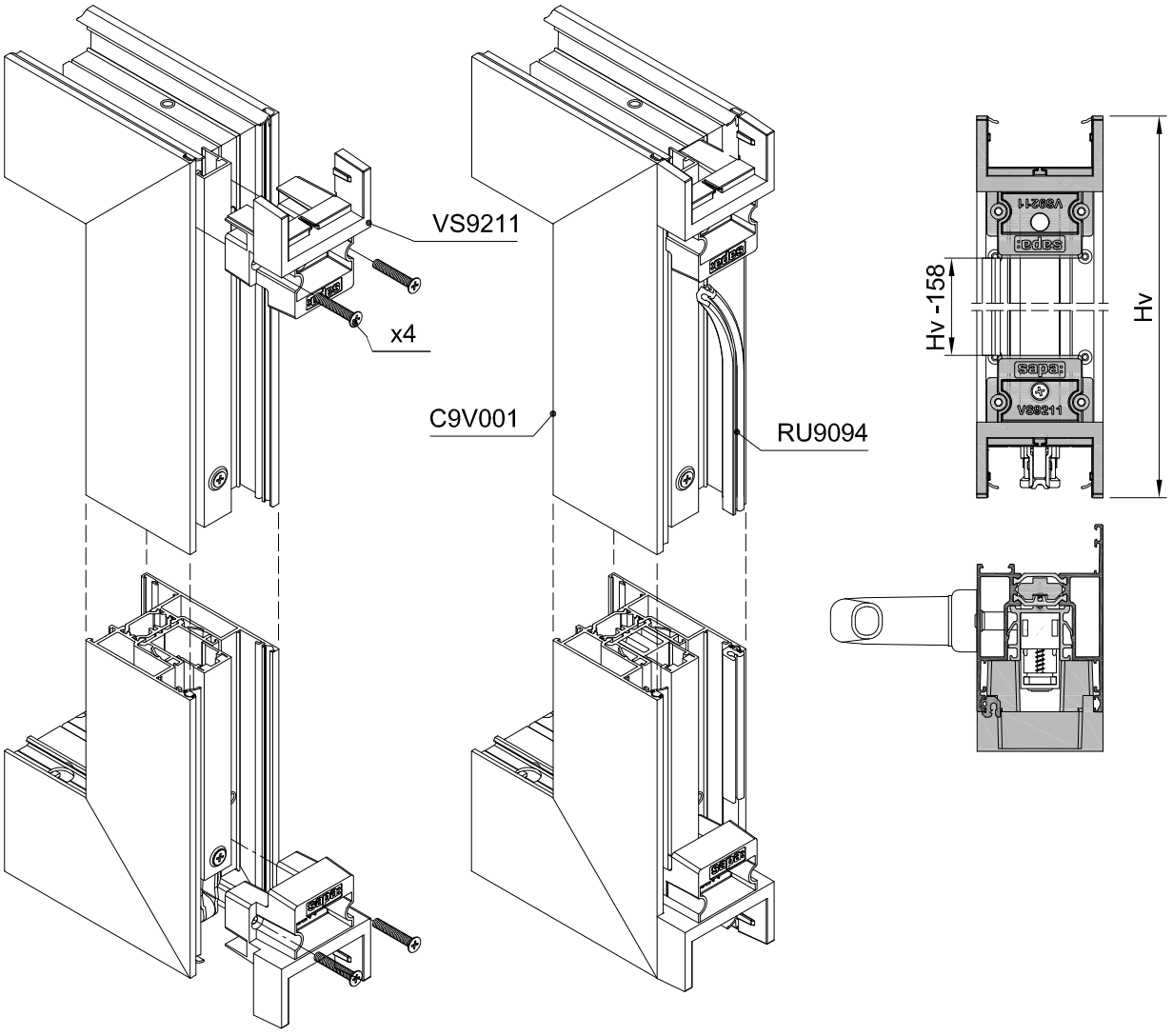
C160-ASS-2238L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - VS9211 E RU9094

1 / 5



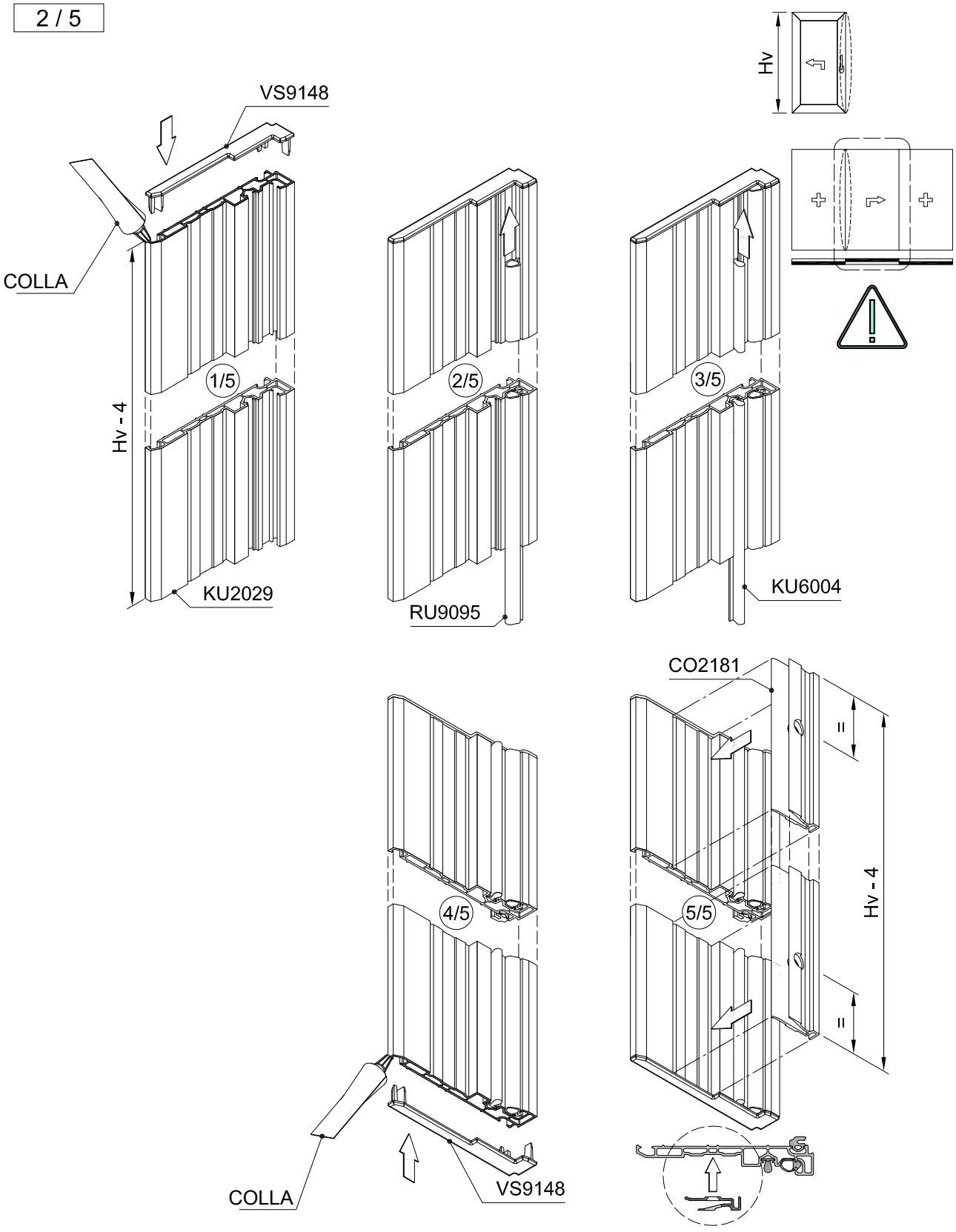




C160-ASS-2228L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - LABIRINTO

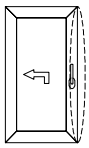
2 / 5

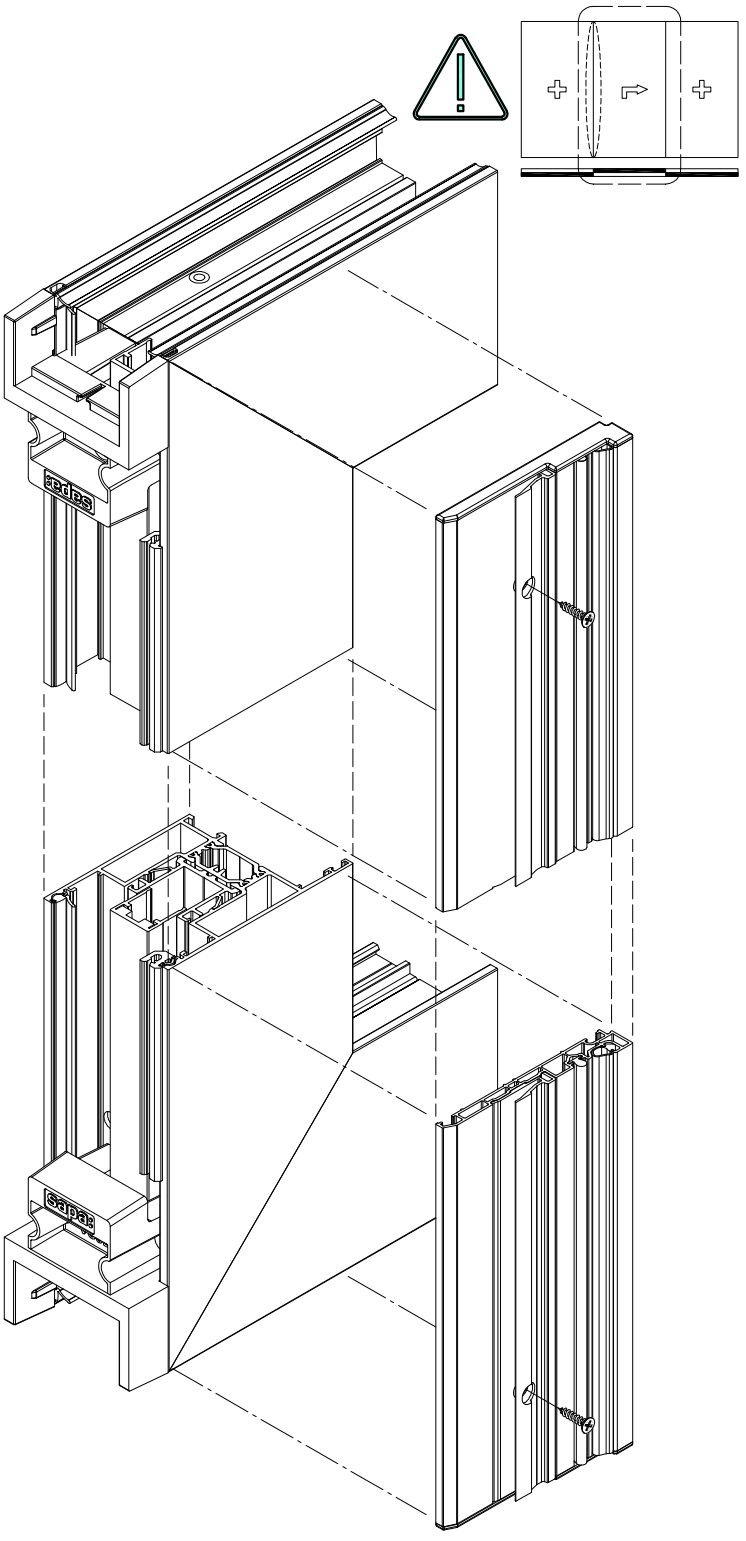


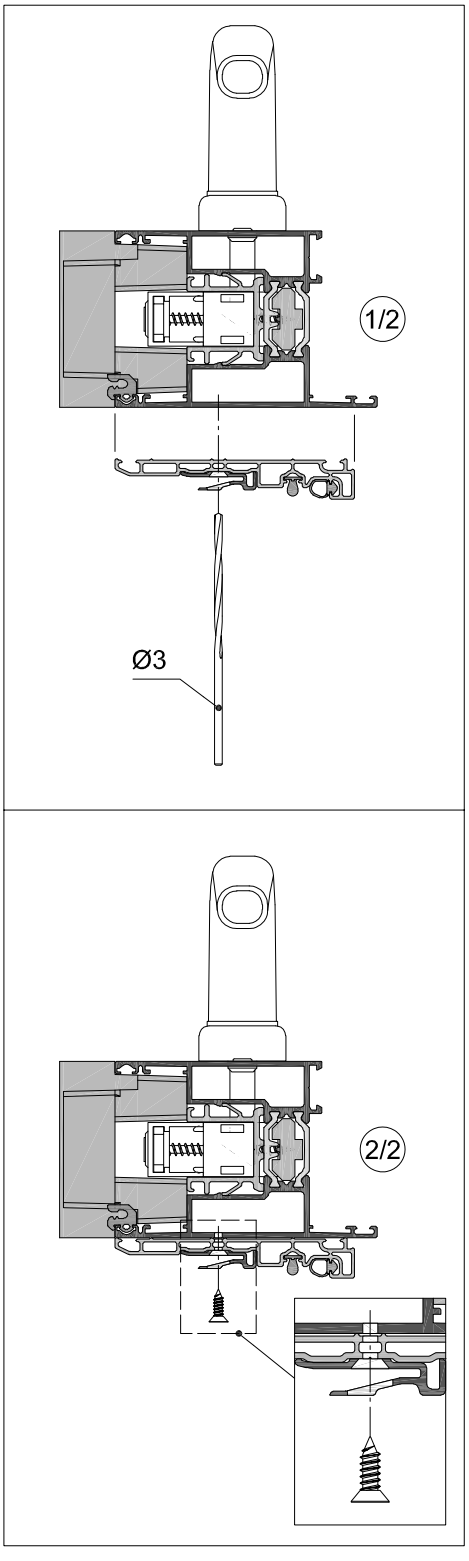
C160-ASS-2229L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - ASSEMBLAGGIO LABIRINTO

3 / 5



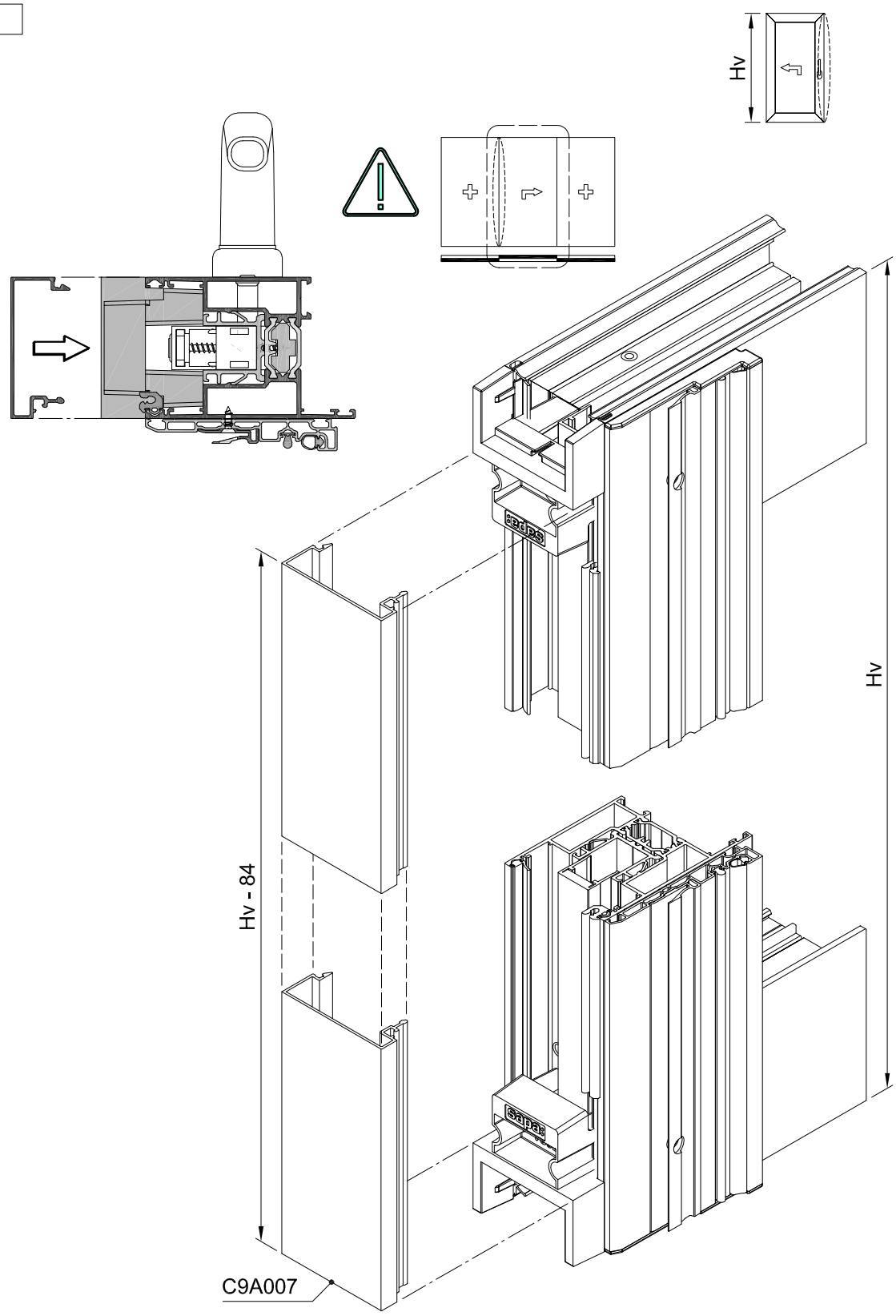




C160-ASS-2230L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - ASSEMBLAGGIO C9A007

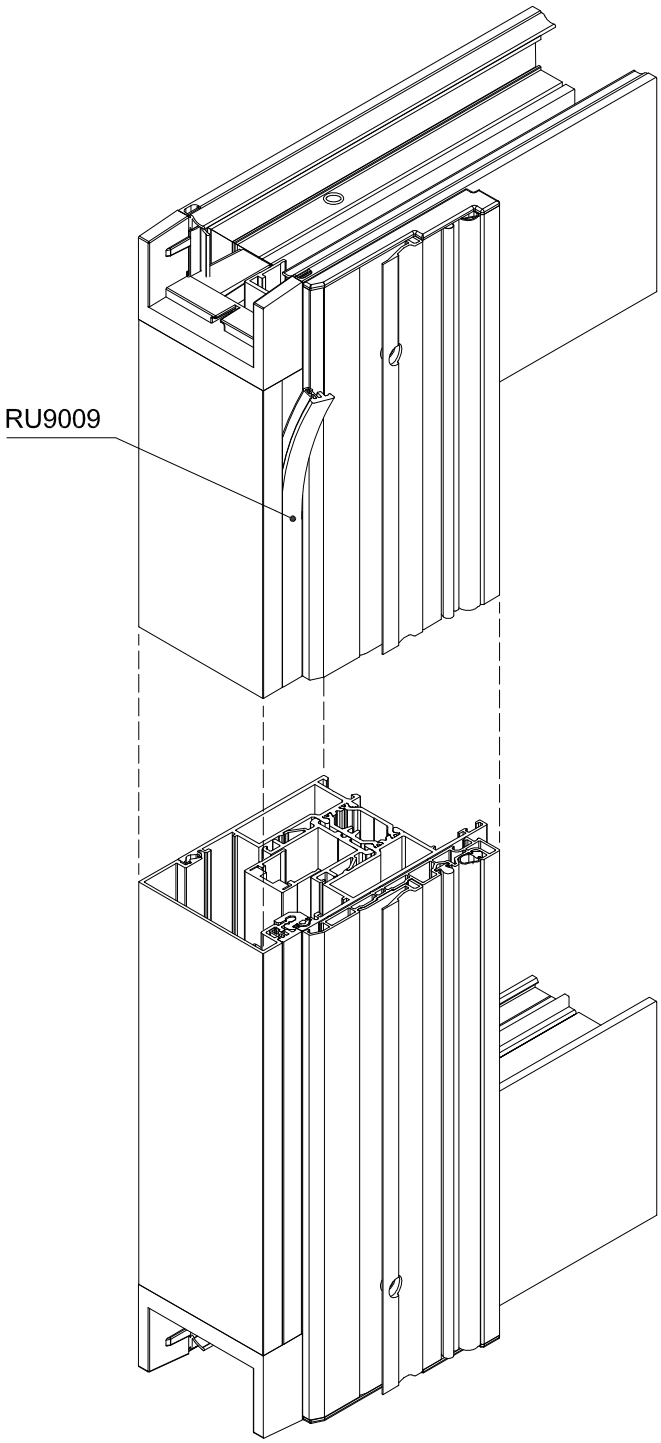
4 / 5

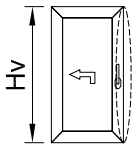


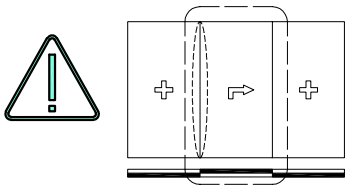
C160-ASS-2231L

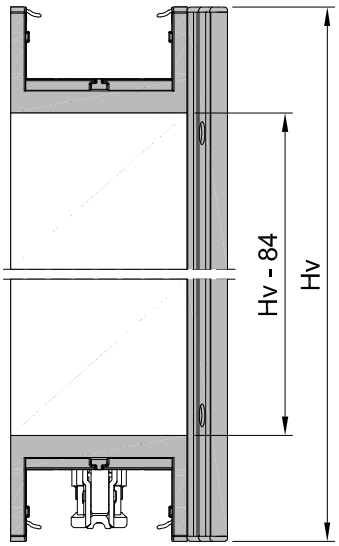
FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - ASSEMBLAGGIO RU9009

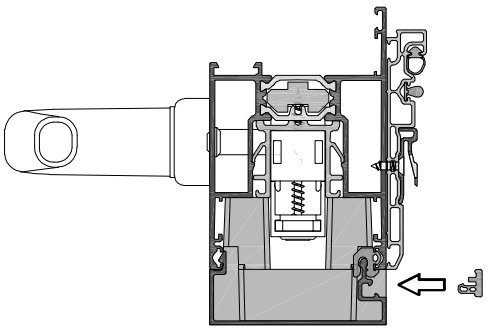
5 / 5







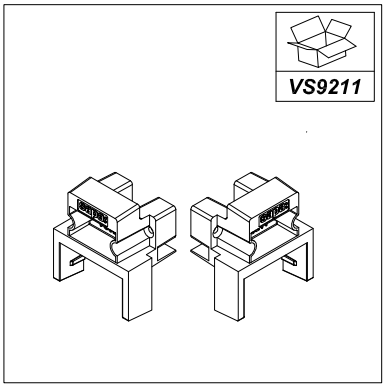


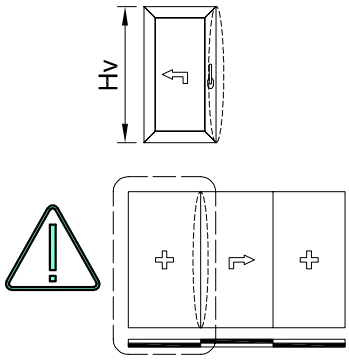


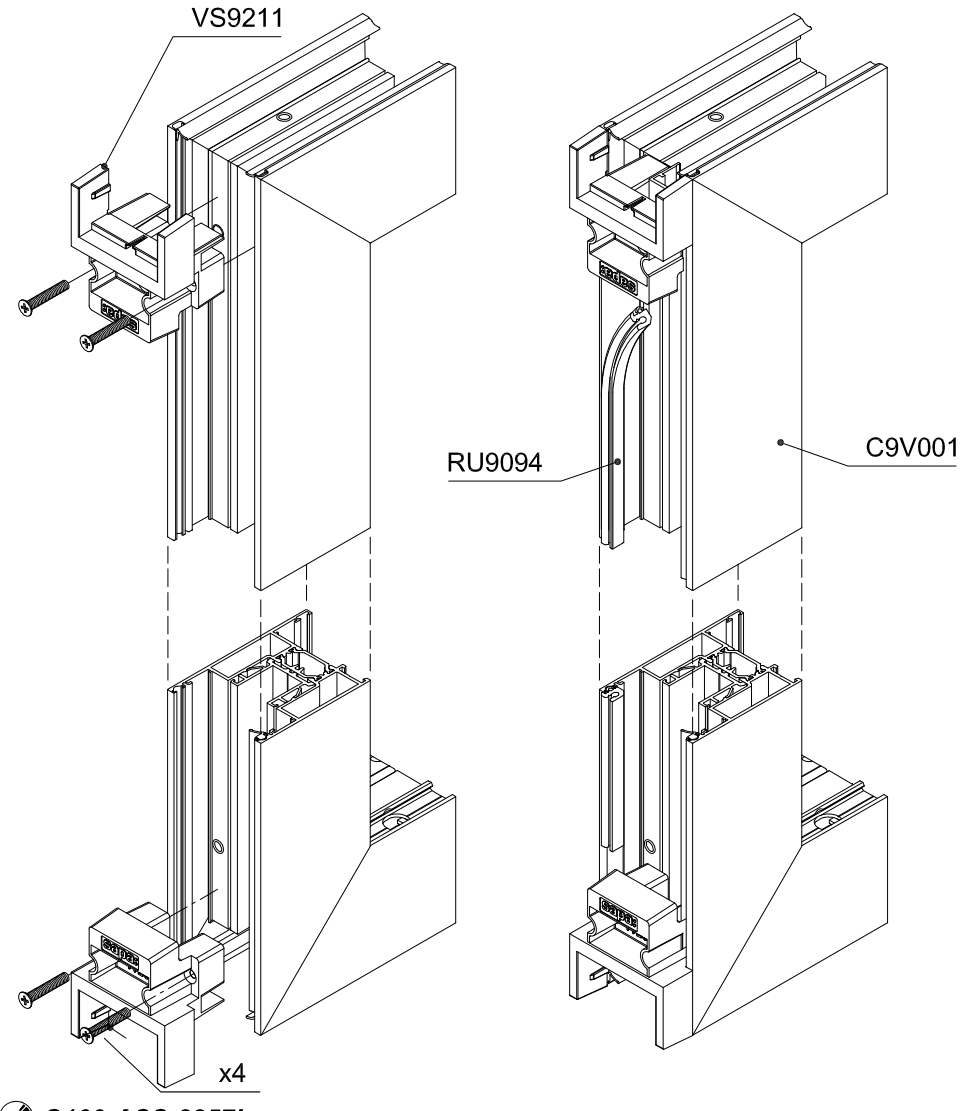
C160-ASS-2232L

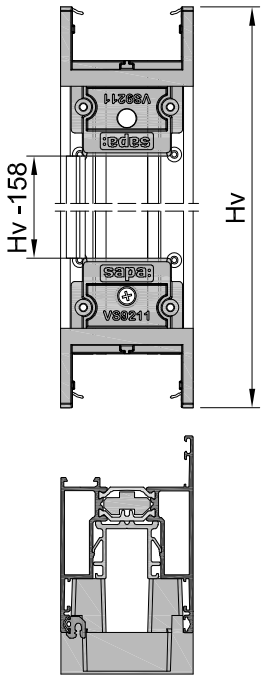
FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA

1 / 5





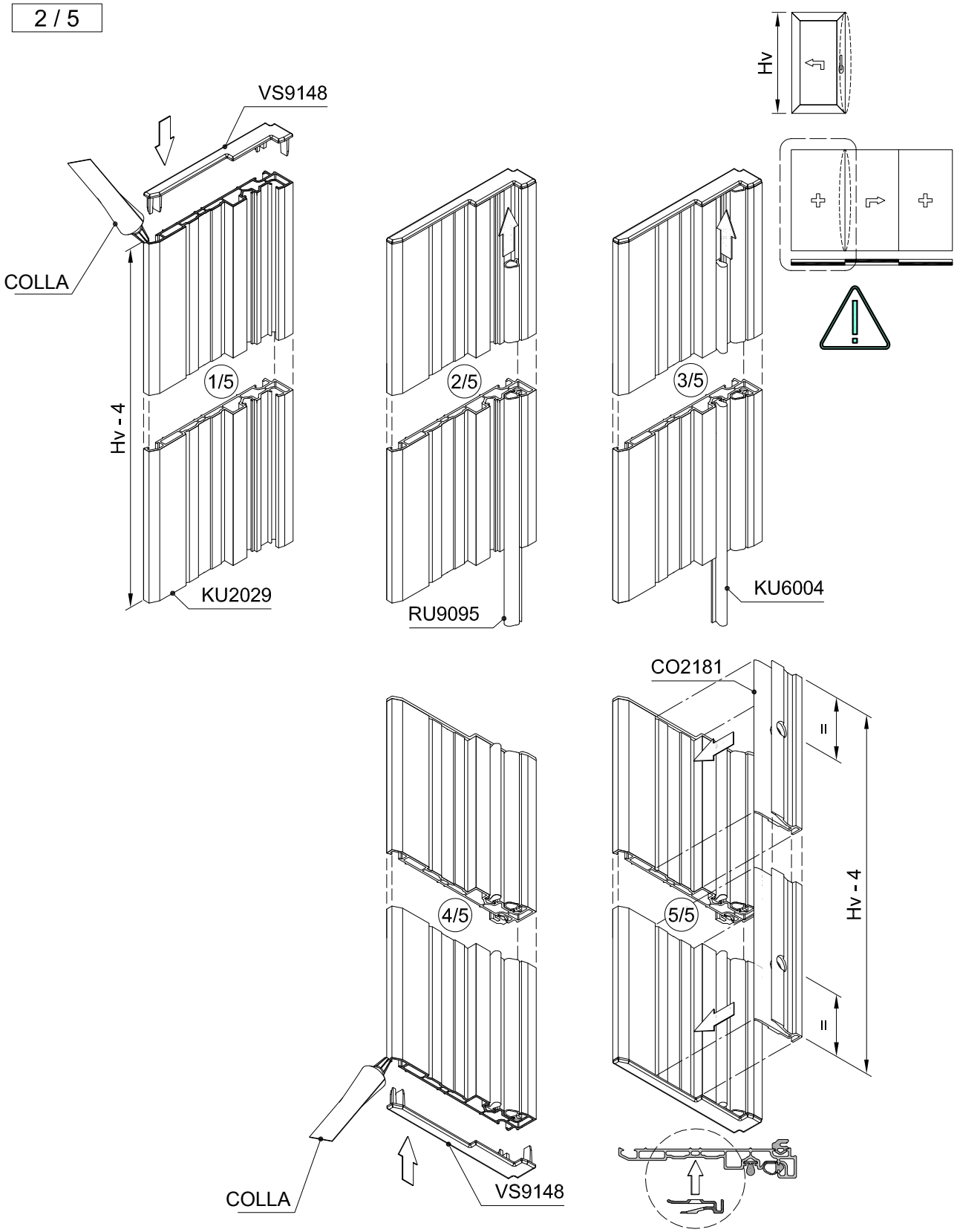




C160-ASS-2257L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA

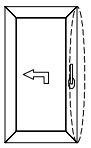
2 / 5

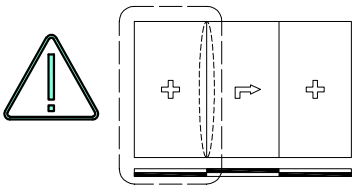


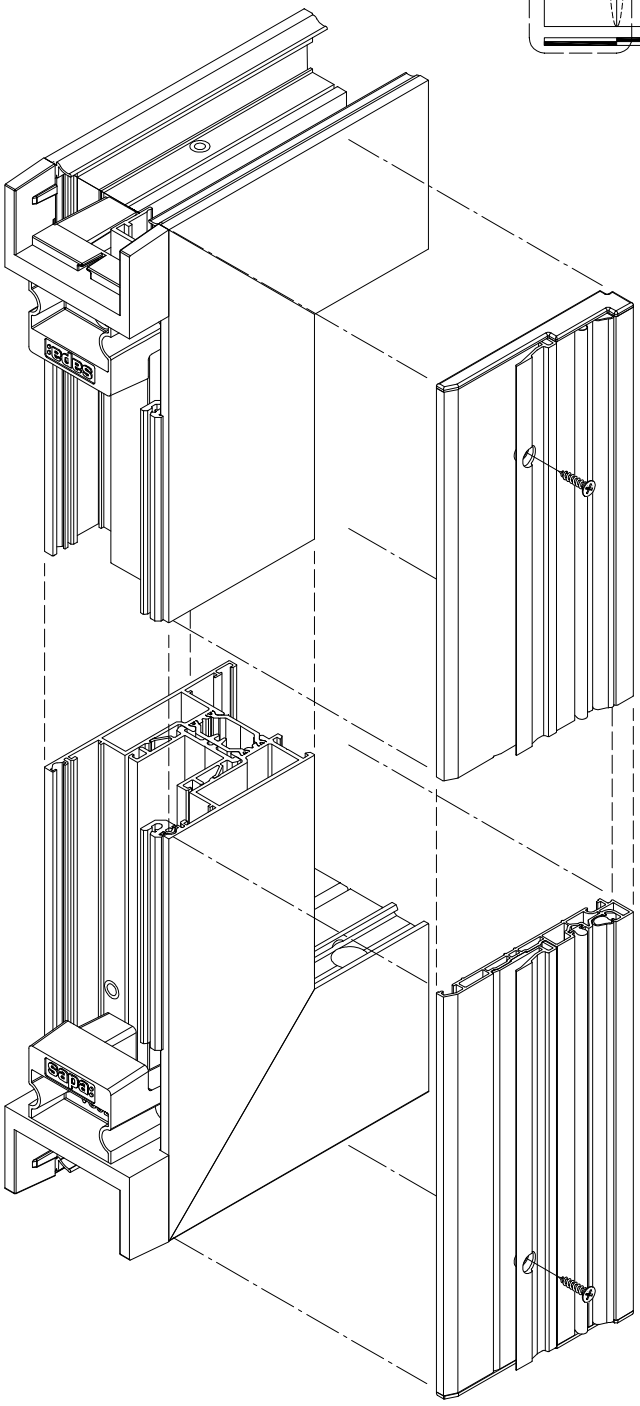
C160-ASS-2258L

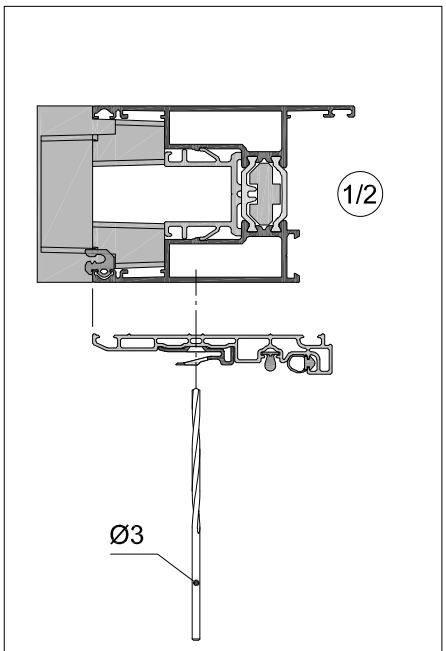
FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - ASSEMBLAGGIO LABIRINTO

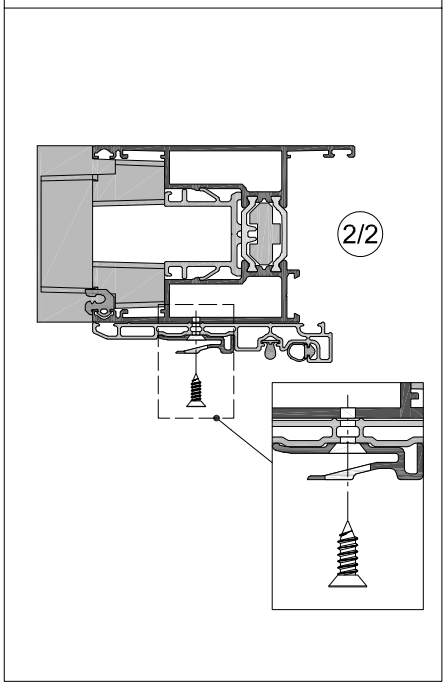
3 / 5







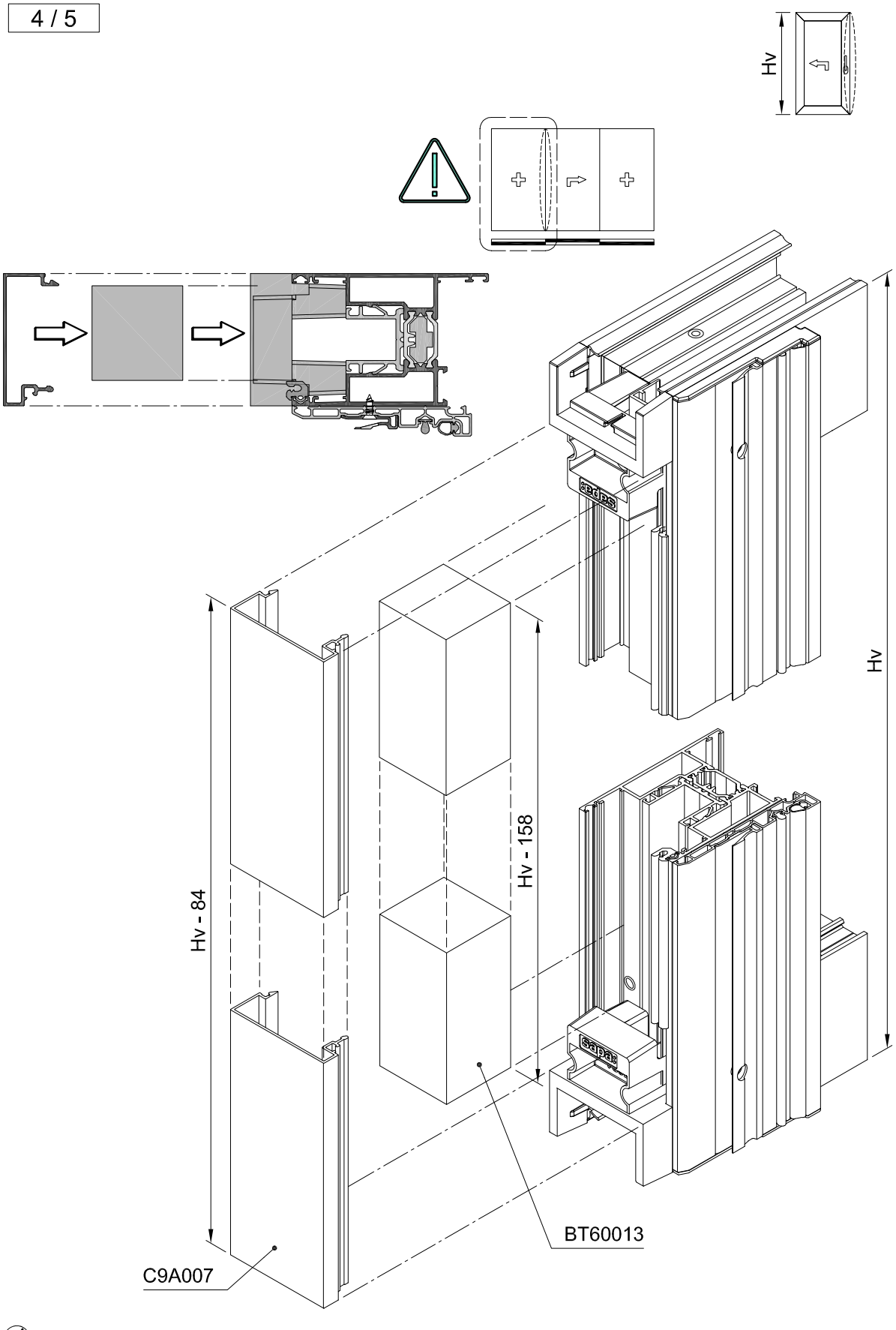




C160-ASS-2259L

FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - BT6013 E C9A007

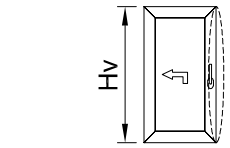
4 / 5

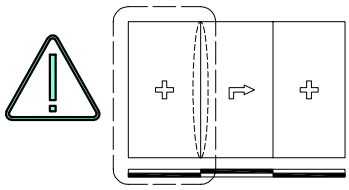


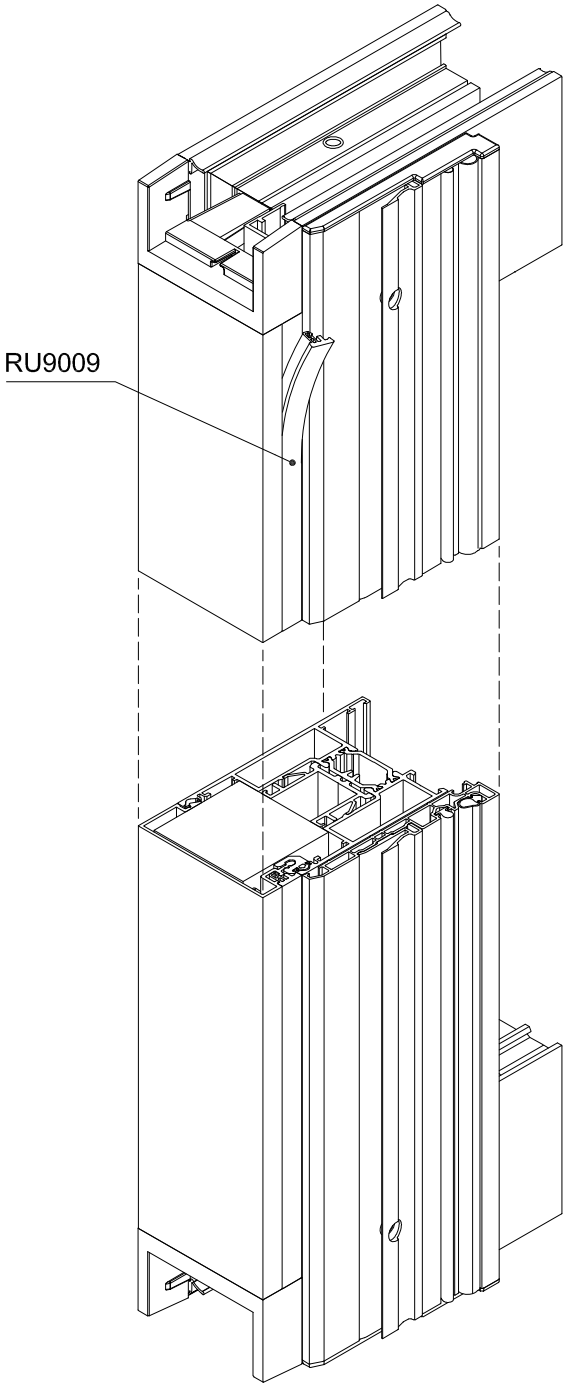
C160-ASS-2260L

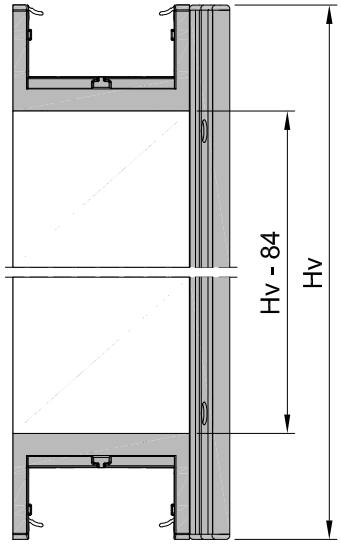
FISSO-ALZANTE-SCORREVOLE-FISSO LATO FERRAMENTA - ASSEMBLAGGIO RU9009

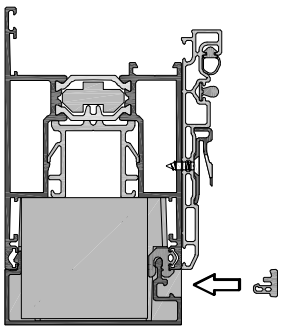
5 / 5





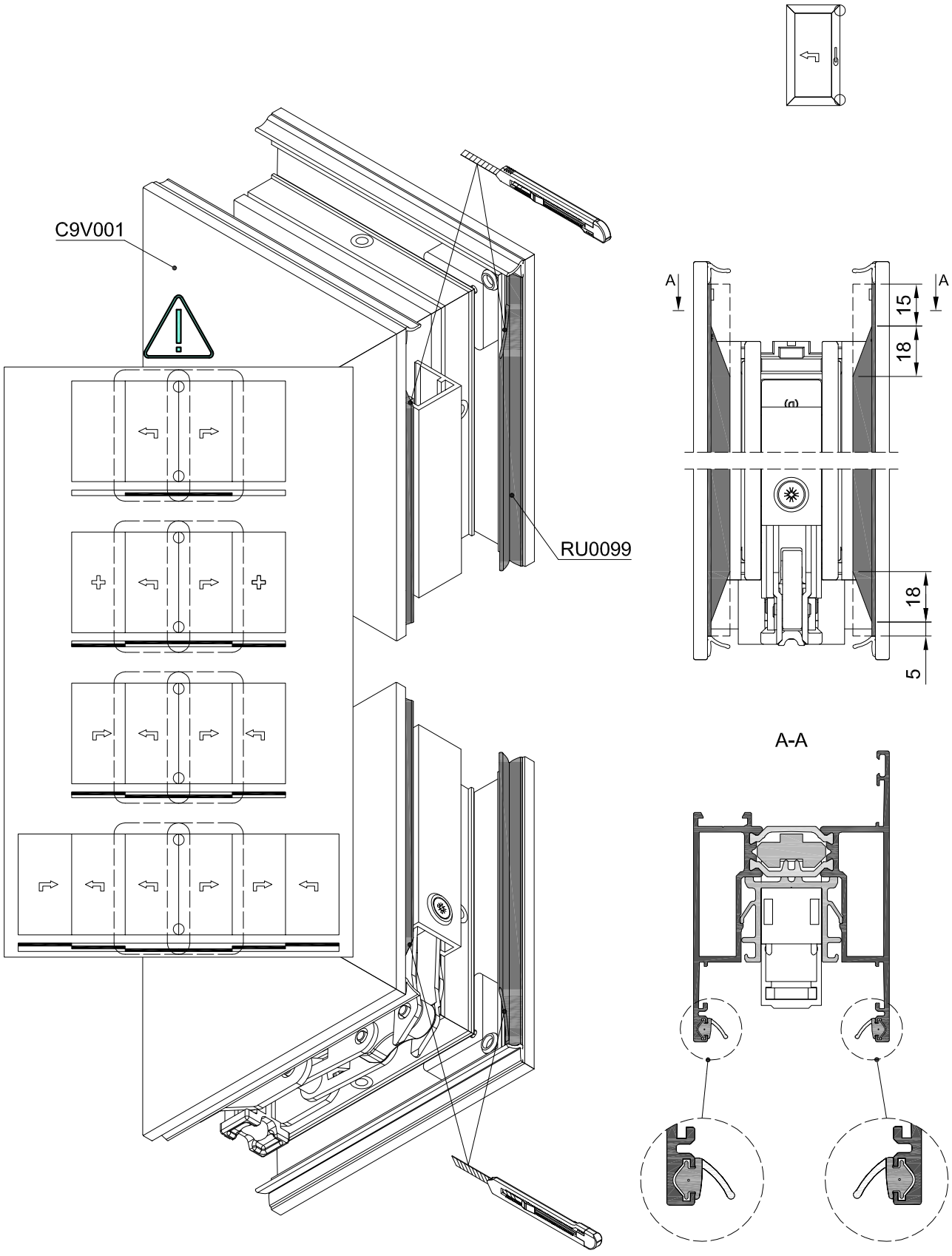






C160-ASS-2261L

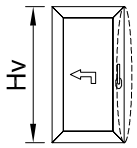
ANTA PASSIVA SCHEMA 4 ANTE - PREPARAZIONE RU0099

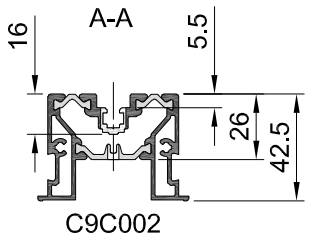


C160-ASS-2270L

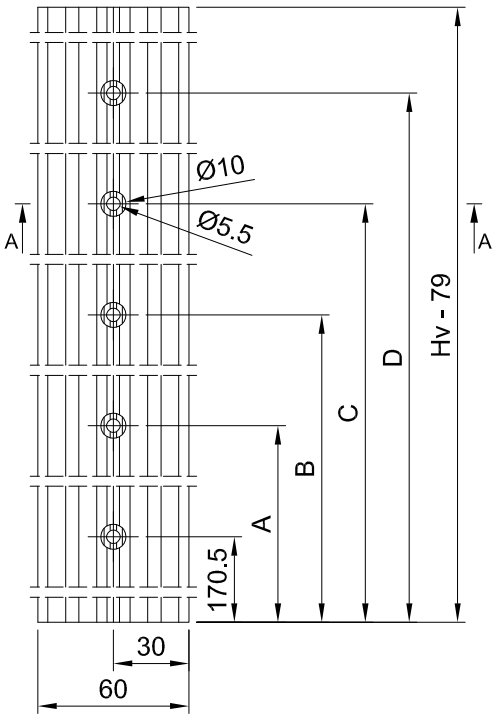
ANTA PASSIVA SCHEMA 4 ANTE - PREPARAZIONE C9C002

1 / 6





C9C002

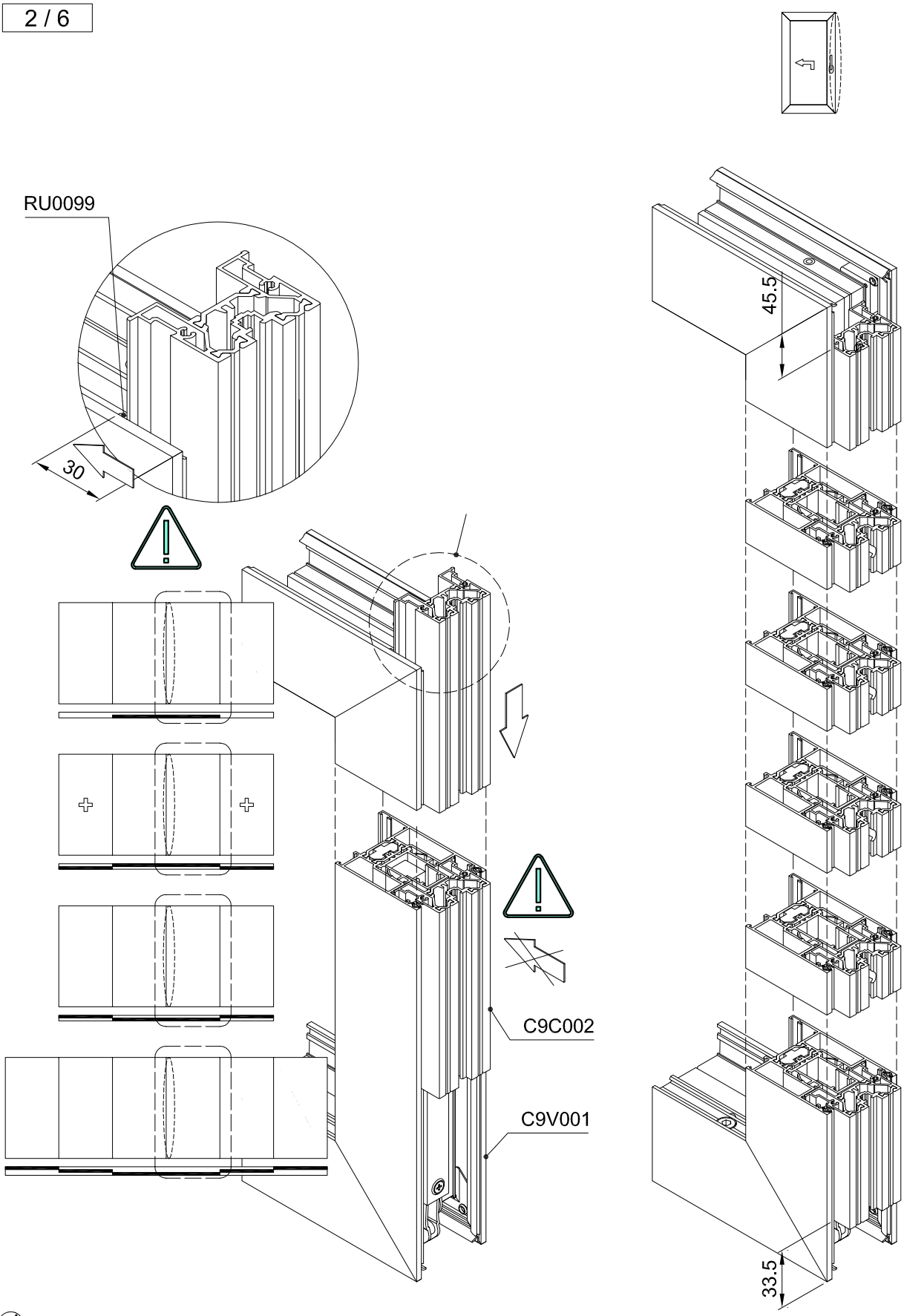


A	B	C	D		Hv
670.5	1120.5	1520.5		**ZB0034**	1904 - 2203
		1820.5		**ZB0035**	2204 - 2503
		2120.5		**ZB0036**	2504 - 2803
		1820.5	Hv - 358,5	**ZB0035***	2804 - 3103
		2120.5		**ZB0036***	3104 - 3403
	520.5	920.5		***ZB0033***	*1303 - 1903*

*** + ZB0046**

ANTA PASSIVA SCHEMA 4 ANTE - ASSEMBLAGGIO C9C002

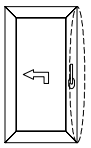
2 / 6

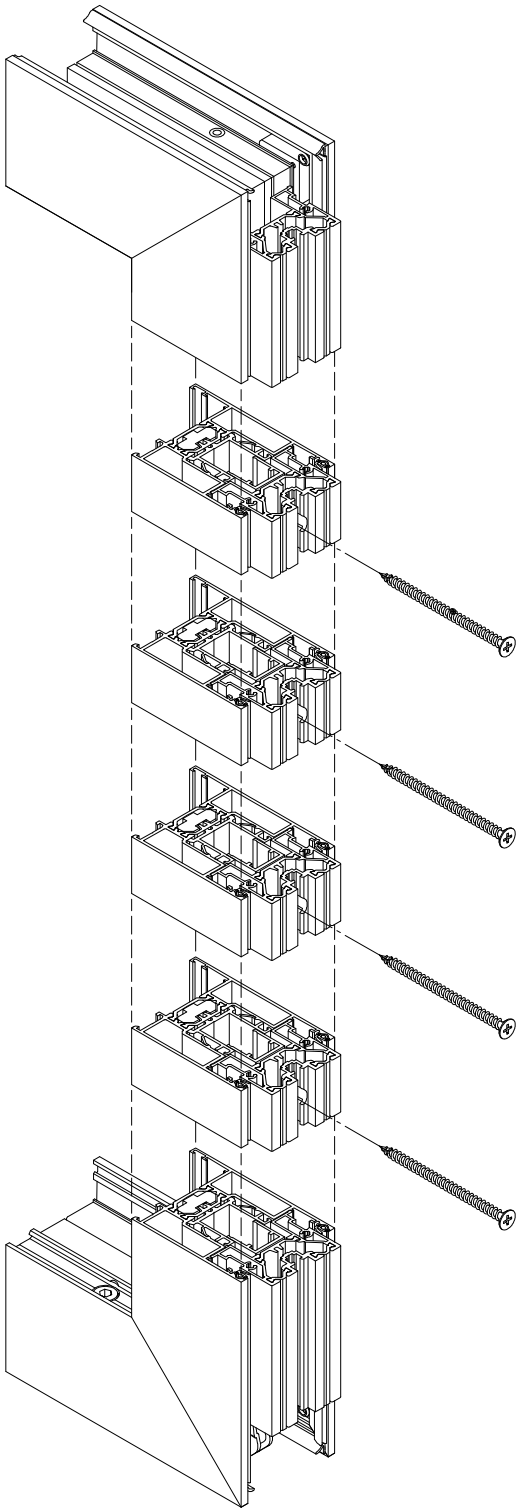


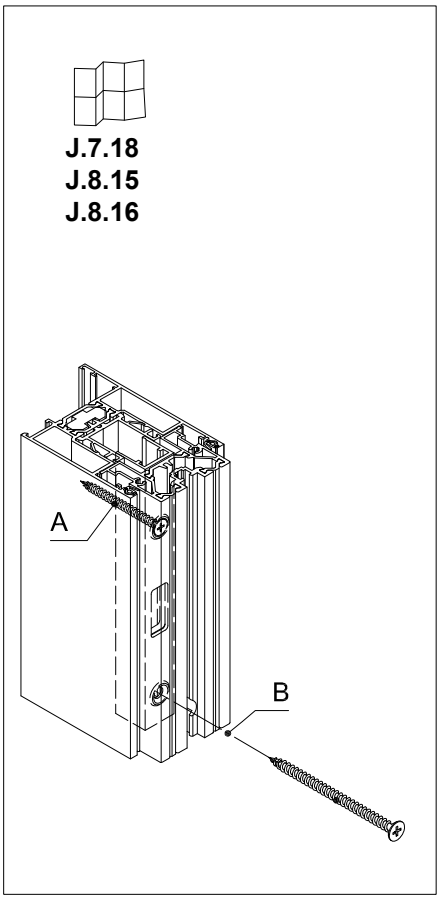
C160-ASS-2186L

ANTA PASSIVA SCHEMA 4 ANTE - ASSEMBLAGGIO C9C002

3 / 6





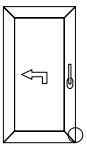


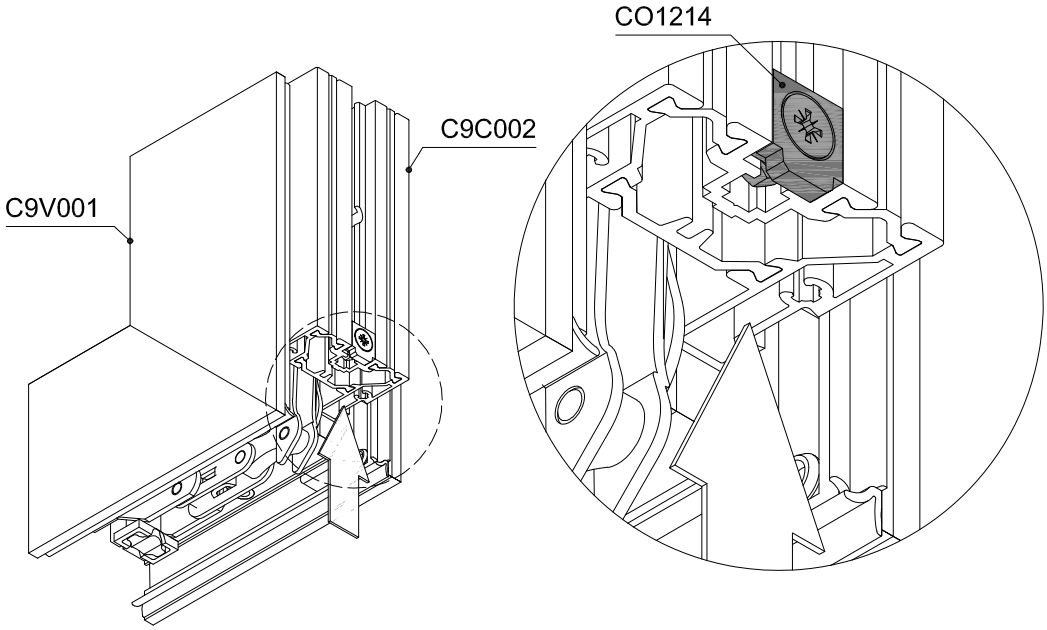
C160-ASS-2262L

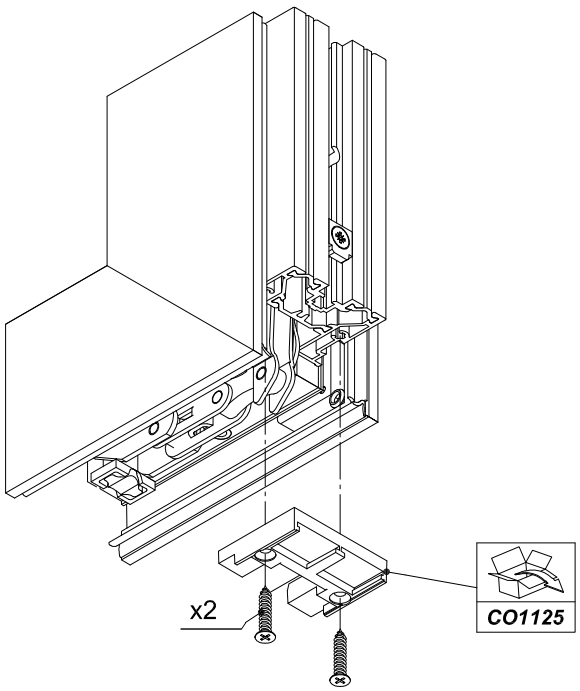
ANTA PASSIVA SCHEMA 4 ANTE - INSTALLAZIONE TAPPO SIGILLATURA INFERIORE

4 / 6

J.12.3





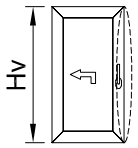


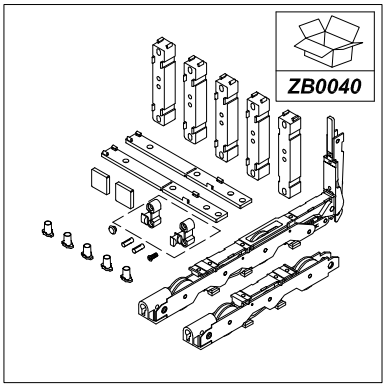
C160-ASS-2187L

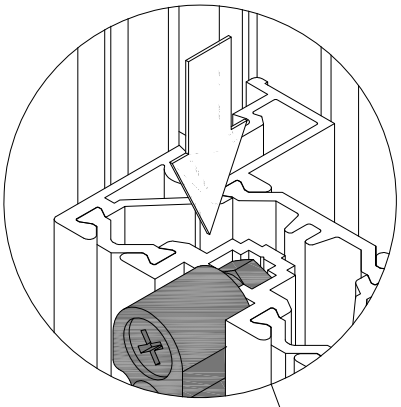
ANTA PASSIVA SCHEMA 4 ANTE - INSTALLAZIONE PUNTI DI CHIUSURA

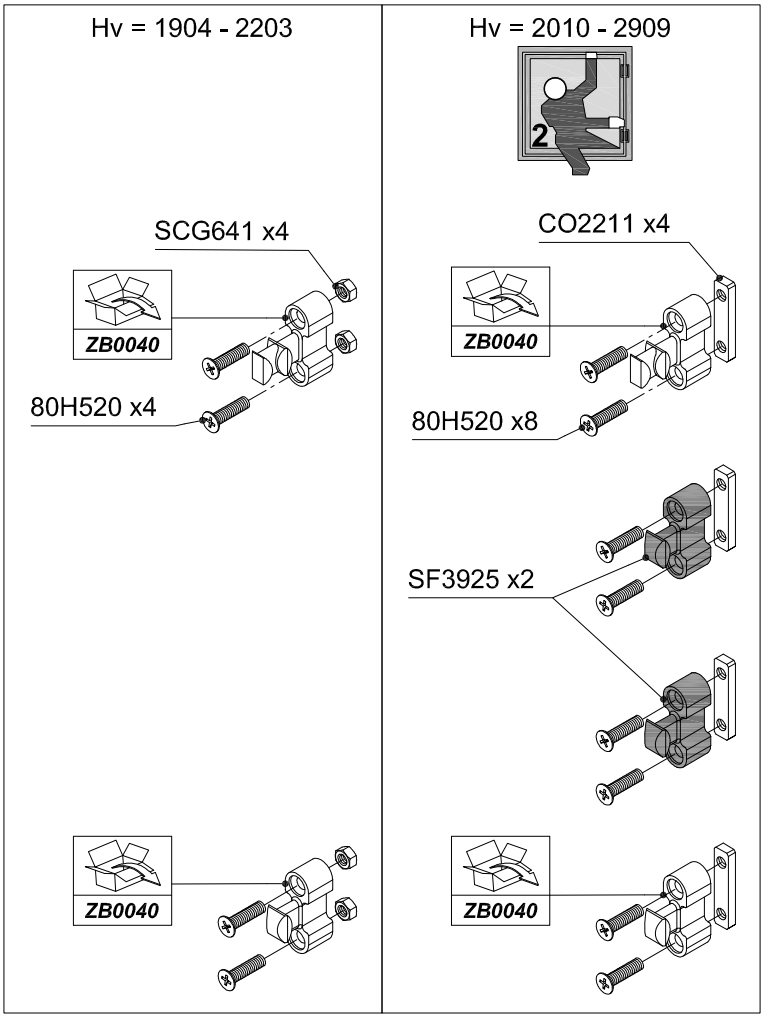
5 / 6

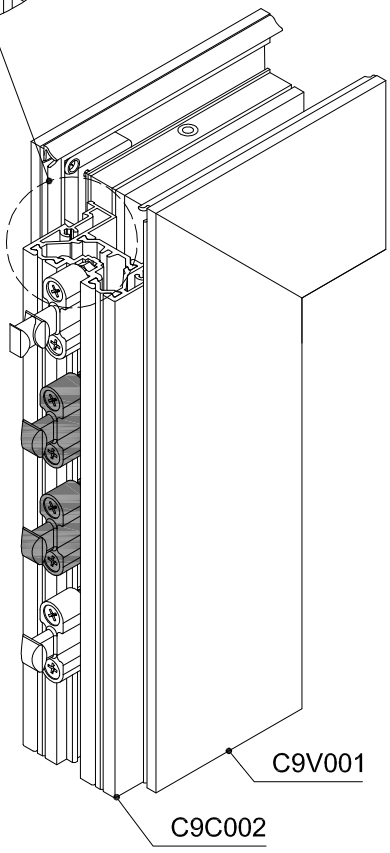
J.12.4









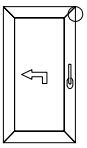


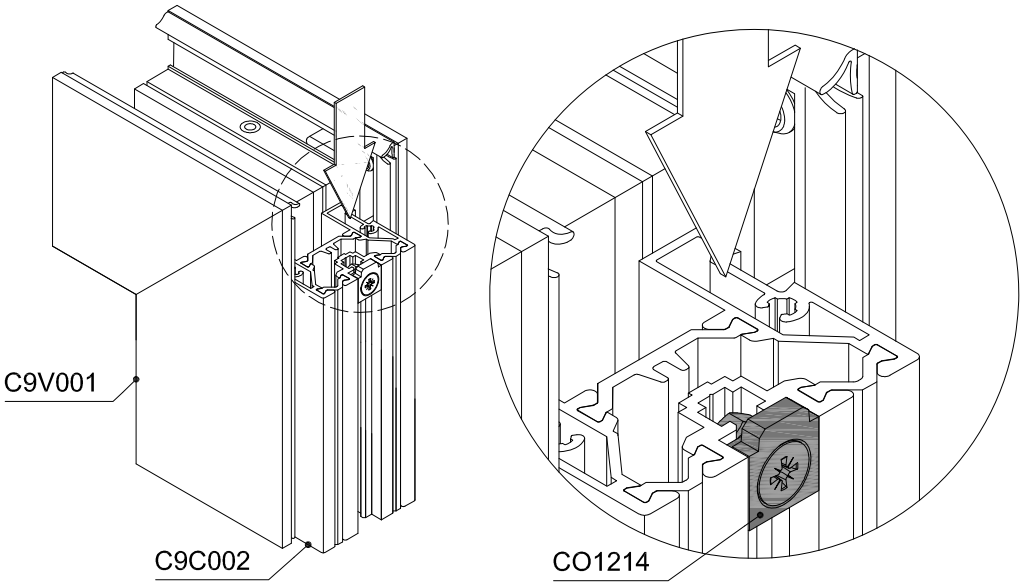
C160-ASS-2188L

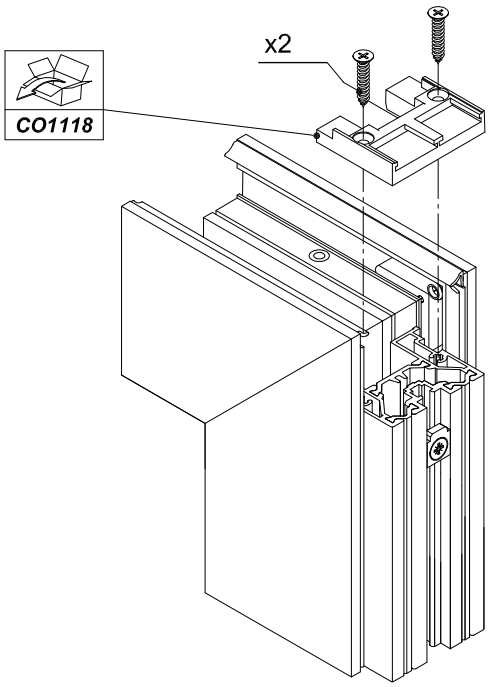
ANTA PASSIVA SCHEMA 4 ANTE - INSTALLAZIONE TAPPO SIGILLATURA SUPERIORE

6 / 6

J.12.3







C160-ASS-2199L

CONTENUTO

Installazione ante su telai J.12.1
- Contenuto J.12.1
- 2-binari J.12.2
- 3-binari J.12.3
- Uso standard J.12.6
- Aggiustamenti J.12.6

- Anta fissa scorrevole-fisso - VS5128/VS5129 ..... J.12.6
- Anta fissa scorrevole-fisso - assemblaggio VS5128 e BT6015 ..... J.12.7
- Anta fissa scorrevole-fisso - fori per guide J.12.8

- Scorrevole-fisso - VS5129 e BT6026 ..... J.12.9
- Scorrevole-fisso - assemblaggio anta fissa su telai J.12.10
- Scorrevole-fisso - rimozione profilato cartellina J.12.11
- Scorrevole-fisso - assemblaggio BT6026 e VS5129 superiore J.12.12
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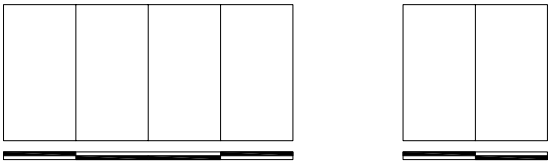
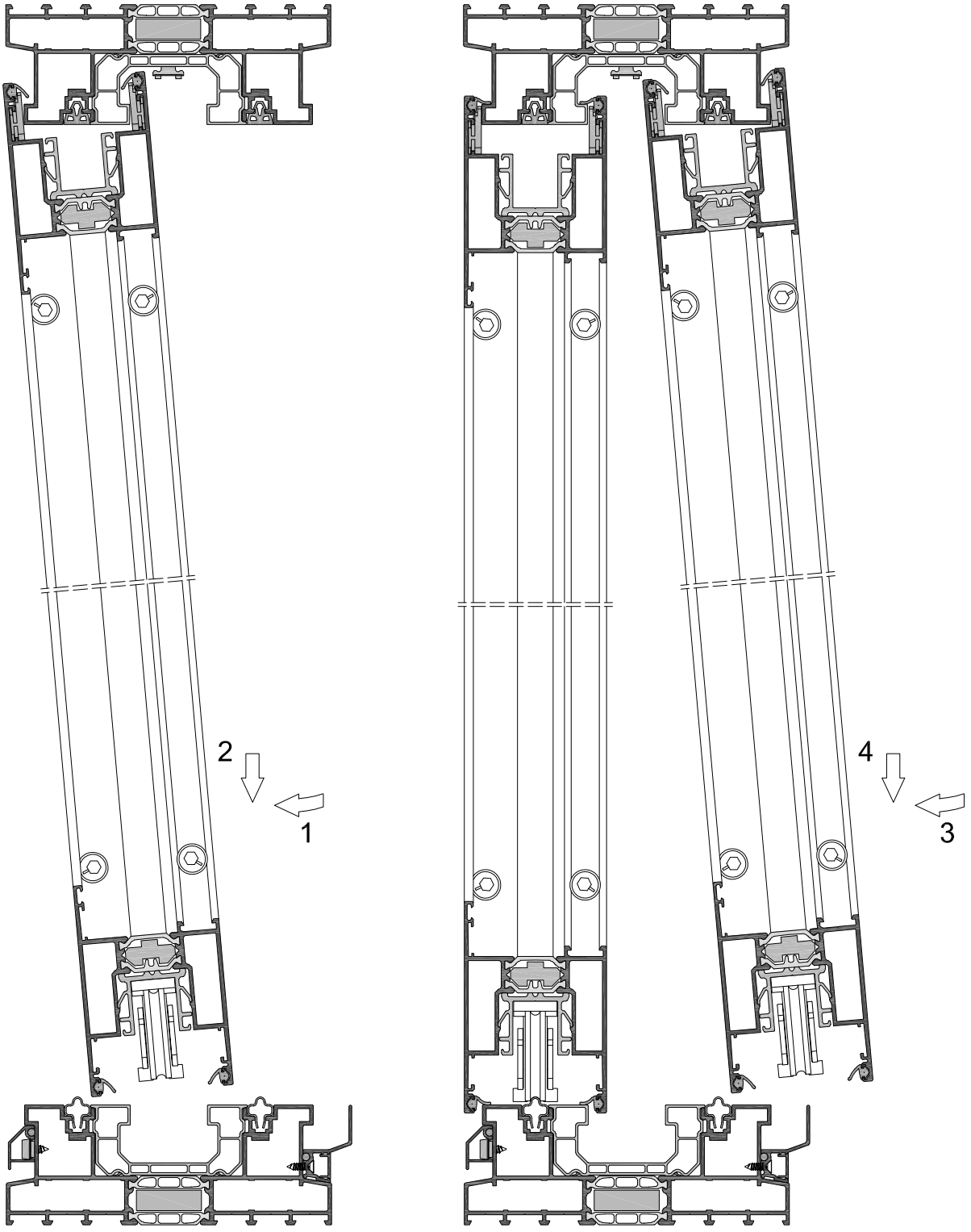
- Scorrevole-fisso - fissaggio con SCZ617 ..... J.12.14
- Scorrevole-fisso - base tappo di tenuta e cartellina anta J.12.15
- Scorrevole-fisso - posizionamento anta apribile sul telaio J.12.16

- Assemblaggio tappo di tenuta superiore- 2-binari telai J.12.20
- Assemblaggio tappo di tenuta superiore- 3-binari telai J.12.21
- Assemblaggio SV9002 ..... J.12.22

2-BINARI





C160-ASS-1336

3-BINARI

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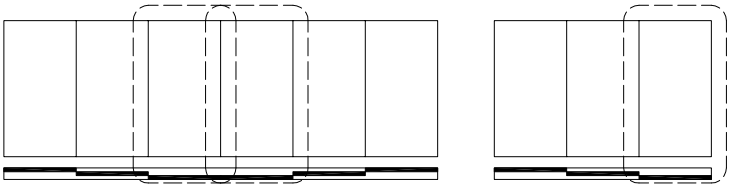
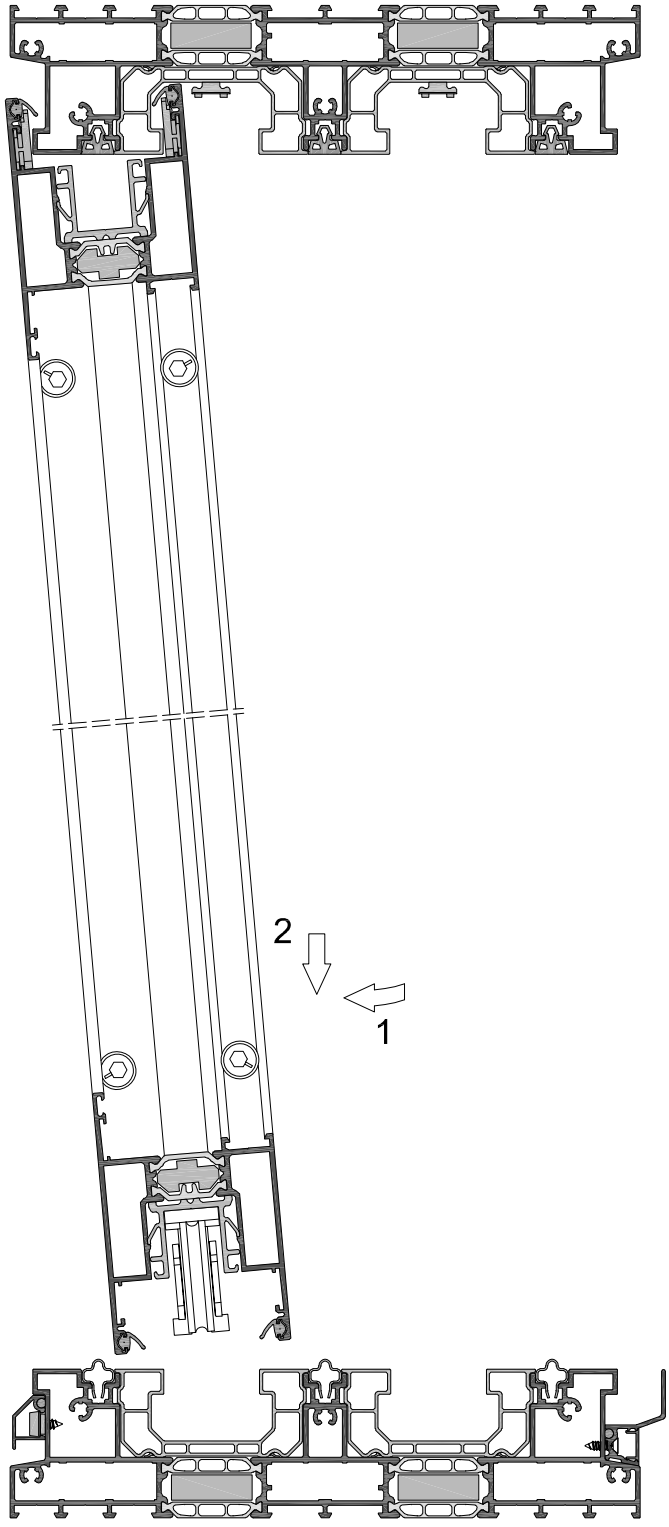
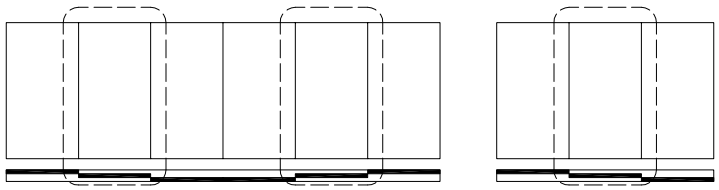


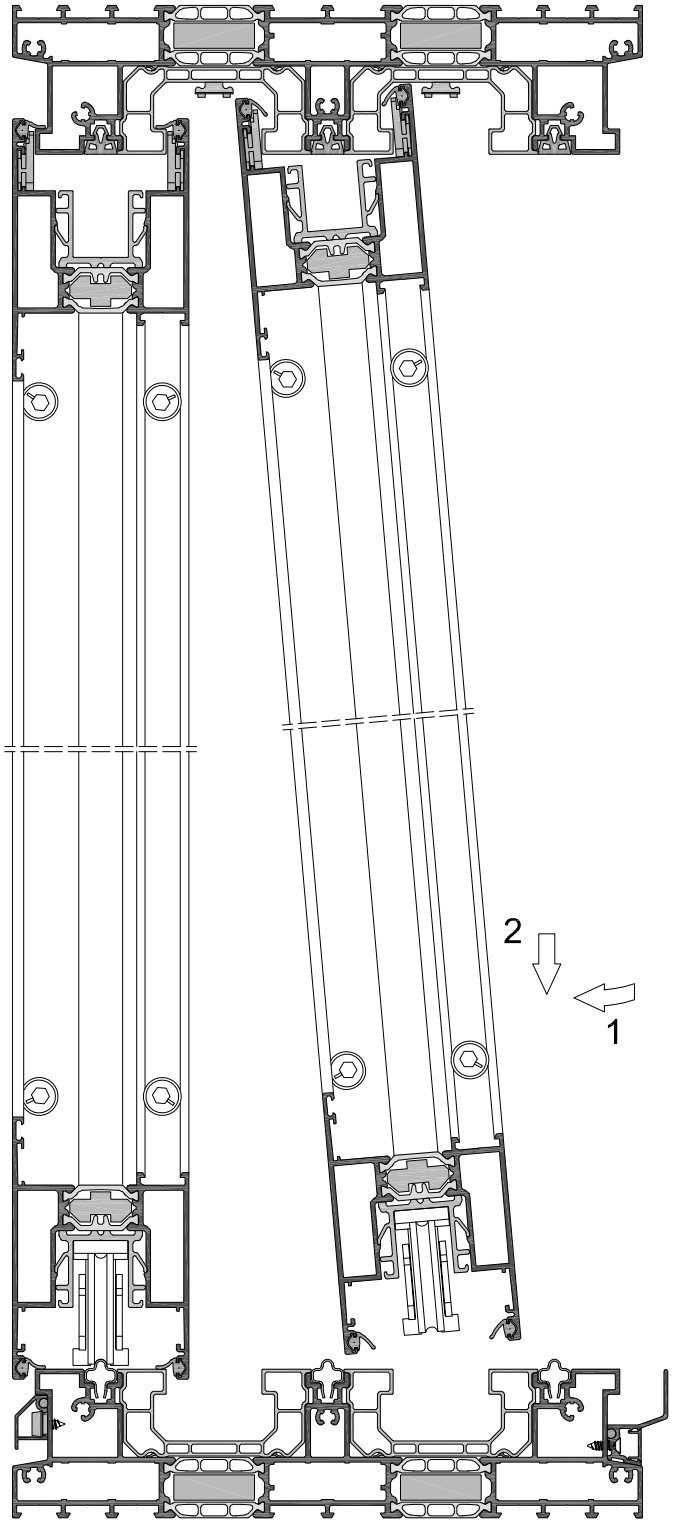


C160-ASS-1027

3-BINARI

2 / 3





C160-ASS-1028

3-BINARI

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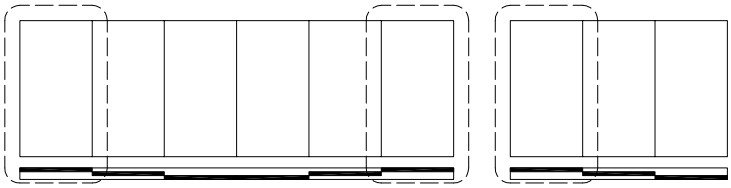
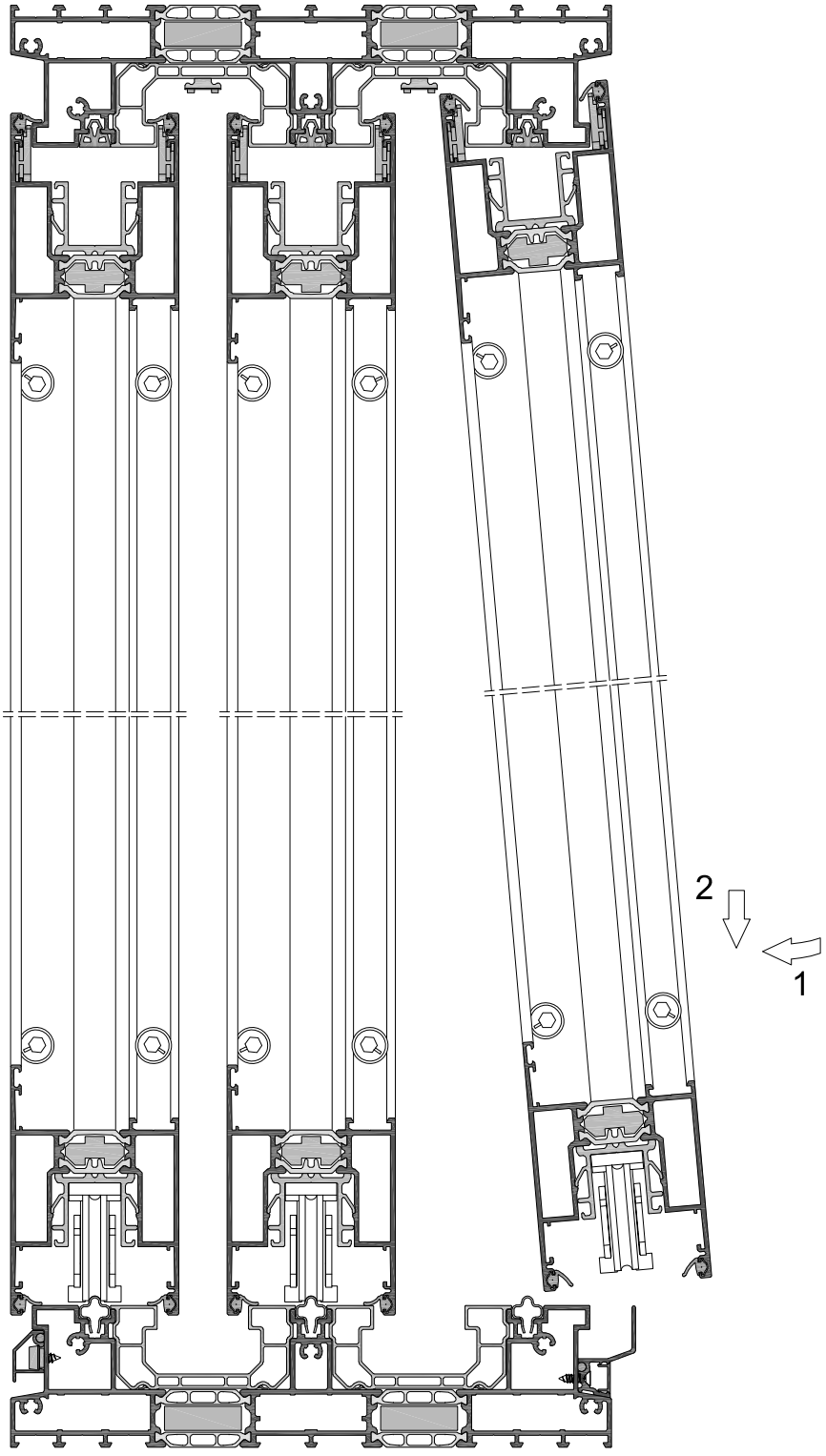
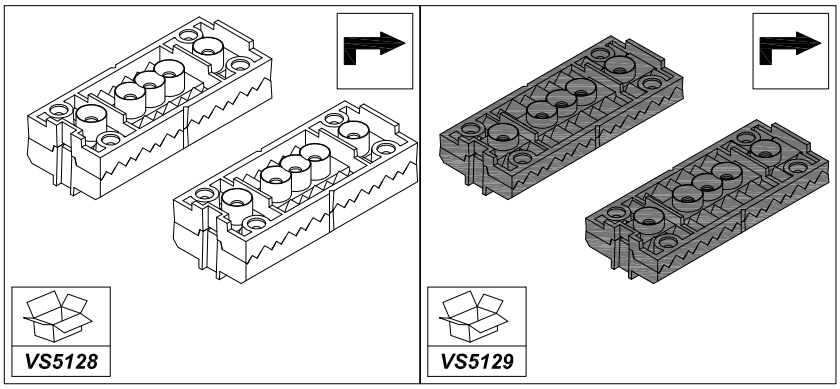




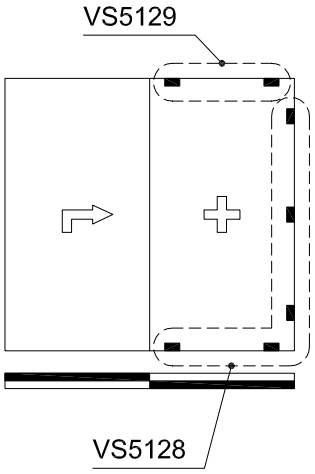
C160-ASS-1029

ANTA FISSA SCORREVOLE-FISSO - VS5128/VS5129

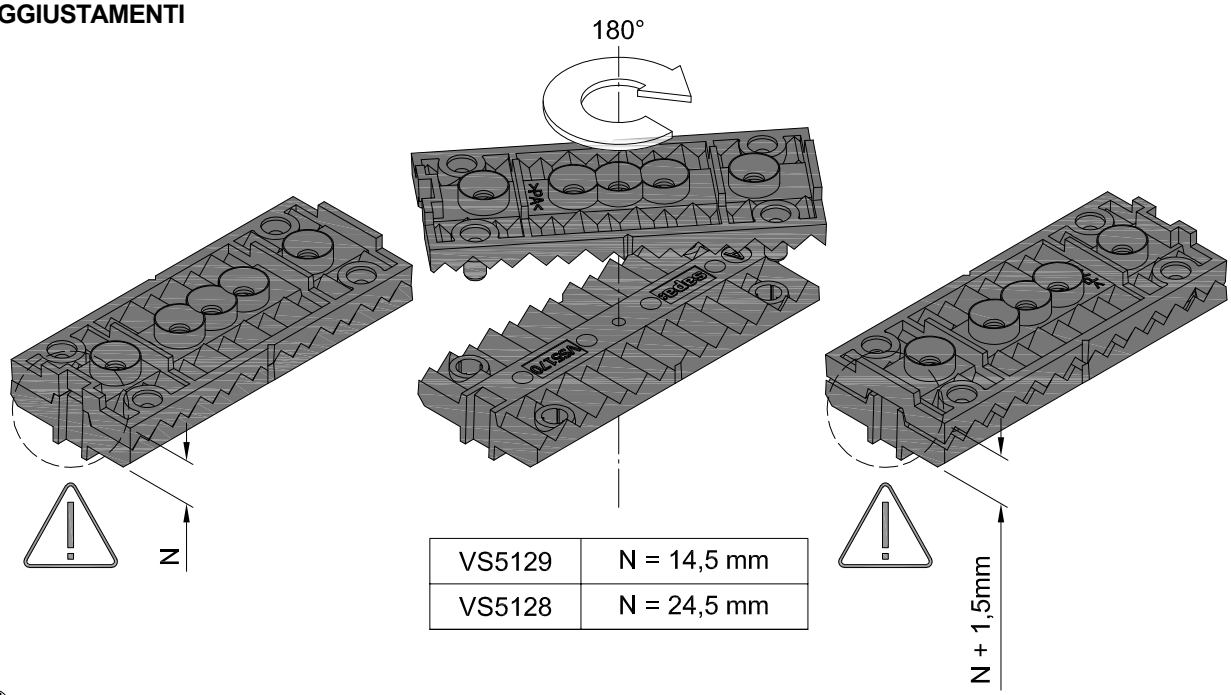
1 / 10



USO
STANDARD



AGGIUSTAMENTI



VS5129	N = 14,5 mm
VS5128	N = 24,5 mm

C160-ASS-2288L

ANTA FISSA SCORREVOLE-FISSO - ASSEMBLAGGIO VS5128 E BT6015

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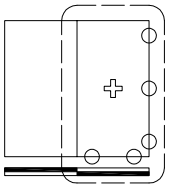

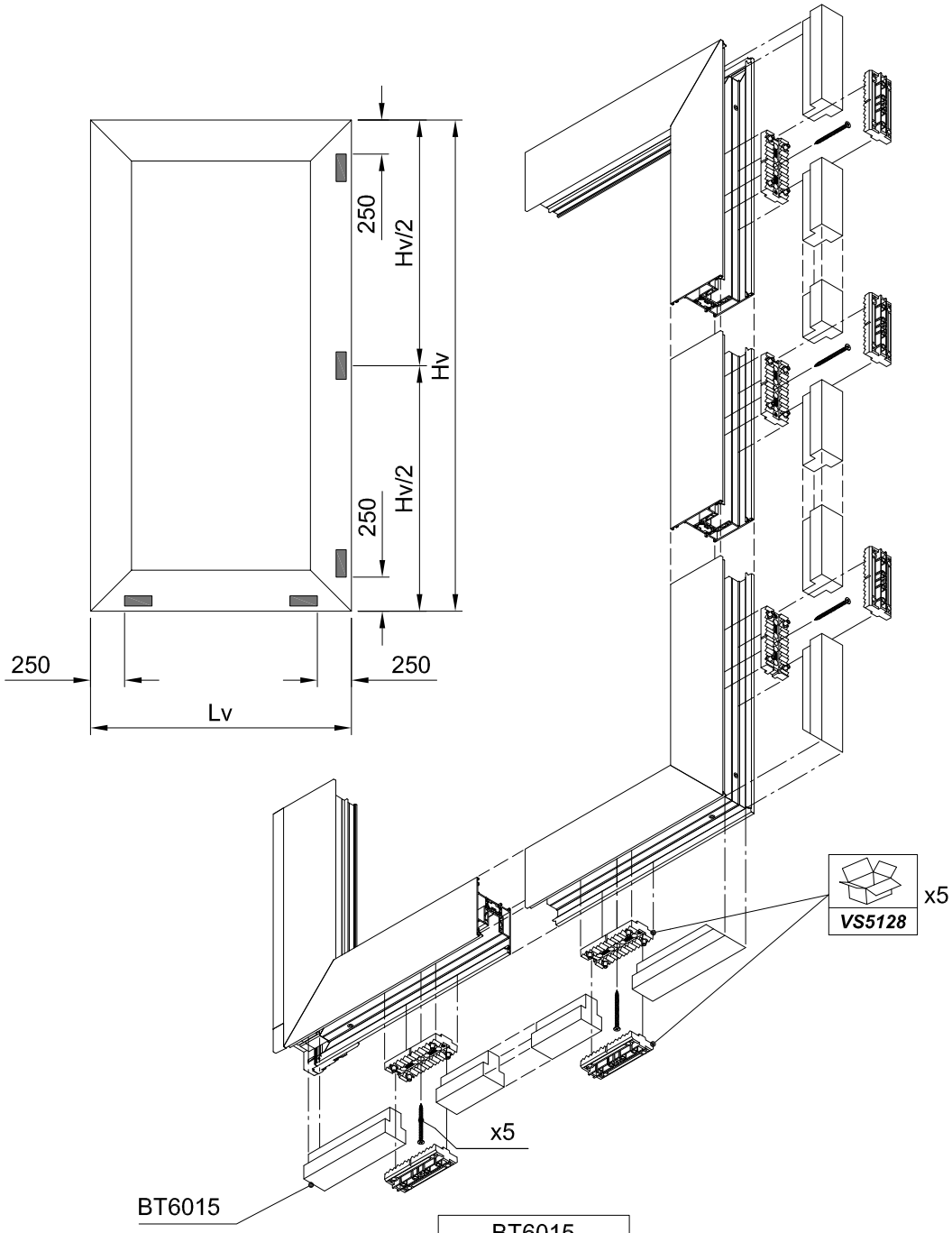

	BT6015
SHI	✓
SI	✓
I	x

C160-ASS-2241L

ANTA FISSA SCORREVOLE-FISSO - FORI PER GUIDE

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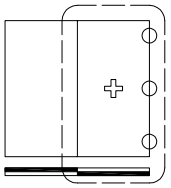

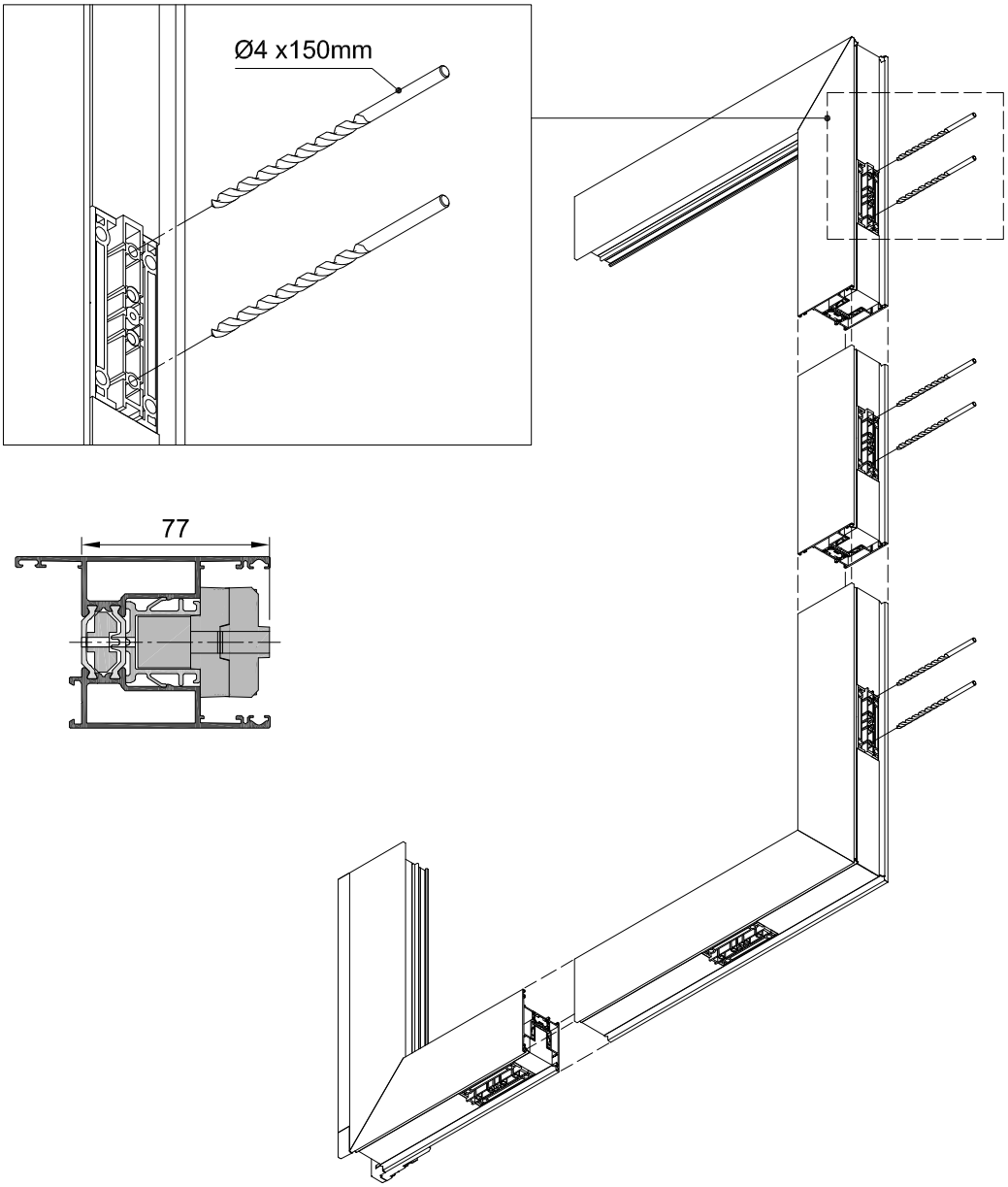

C160-ASS-2242

SCORREVOLE-FISSO - VS5129 E BT6026

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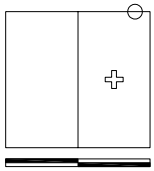

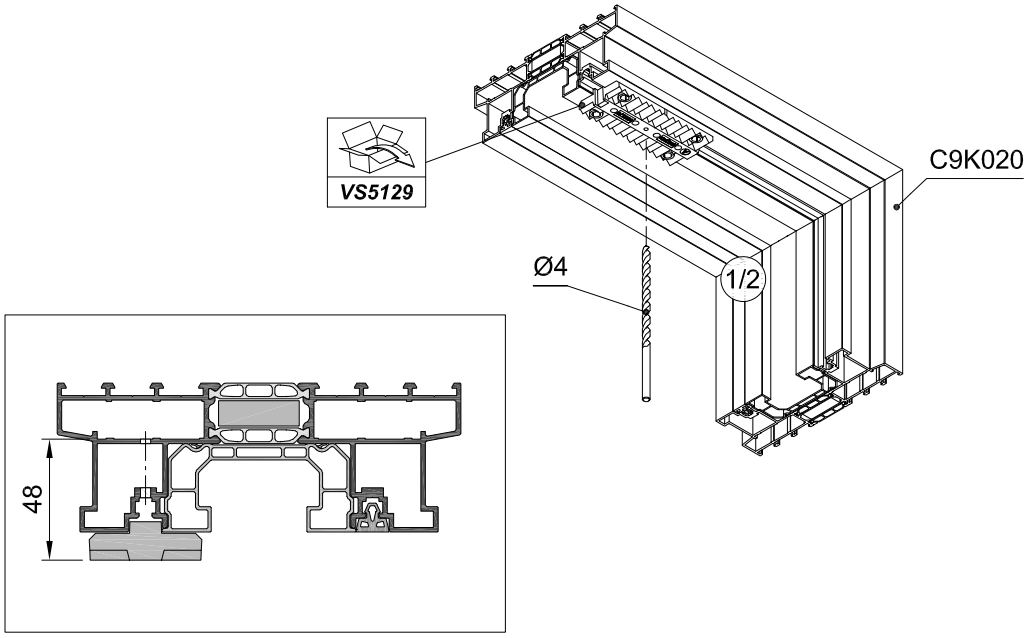

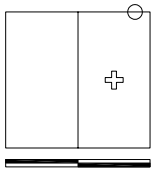

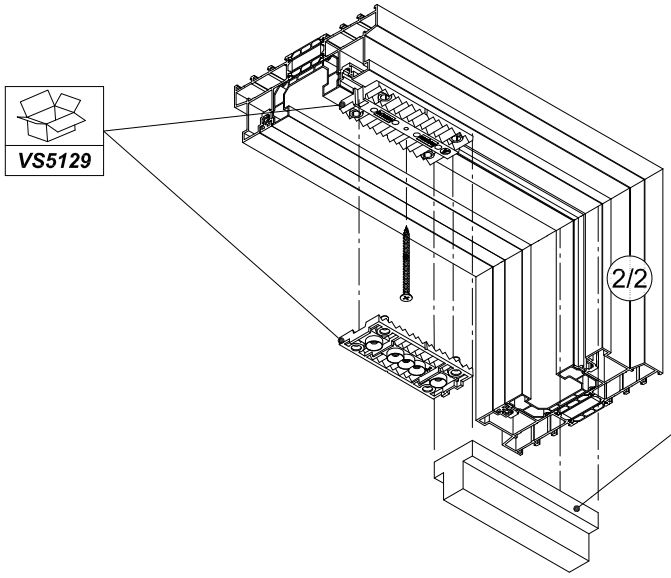

	BT6026
SHI	✓
SI	✓
I	x

C160-ASS-2243L

SCORREVOLE-FISSO - ASSEMBLAGGIO ANTA FISSA SU TELAI

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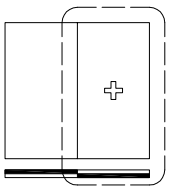

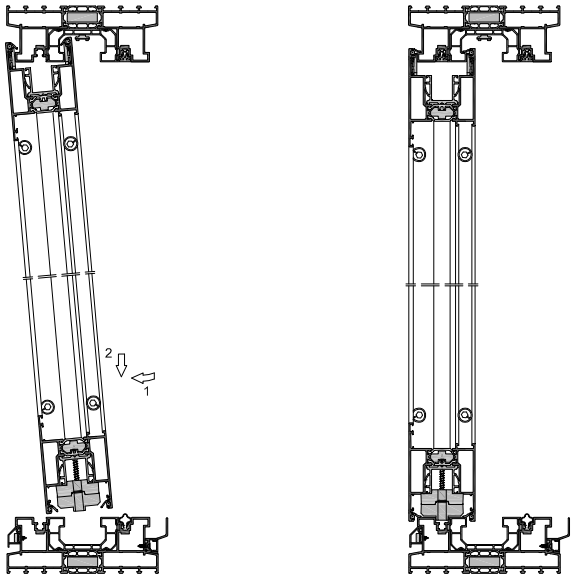

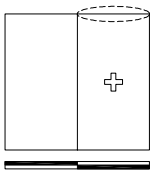

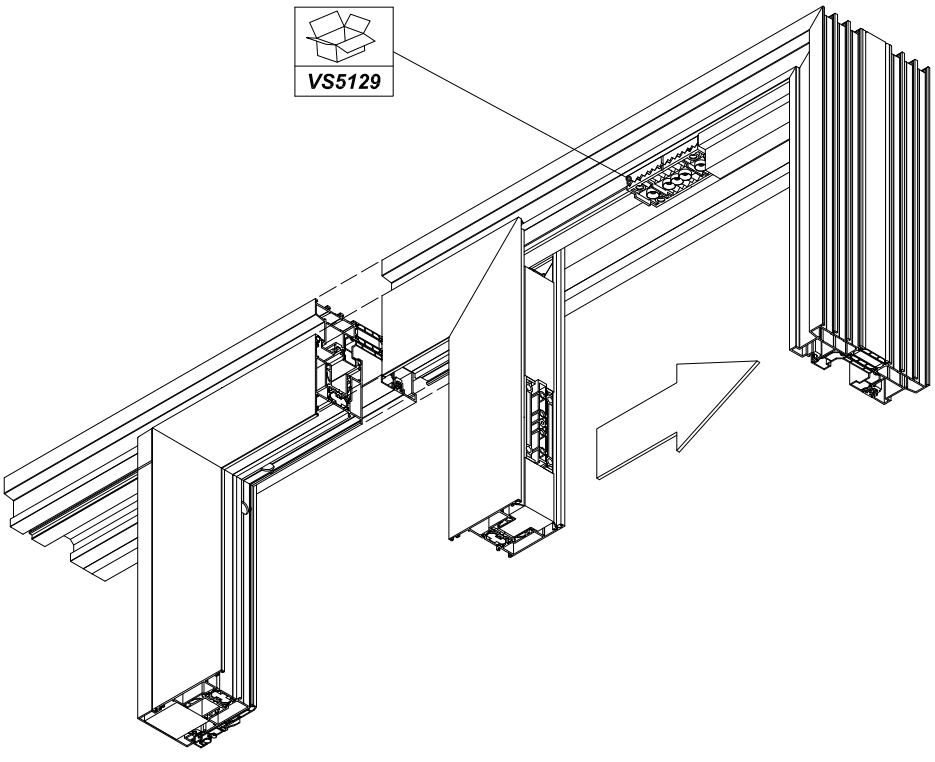

C160-ASS-2244L

SCORREVOLE-FISSO - RIMOZIONE PROFILATO CARTELLINA

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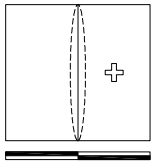

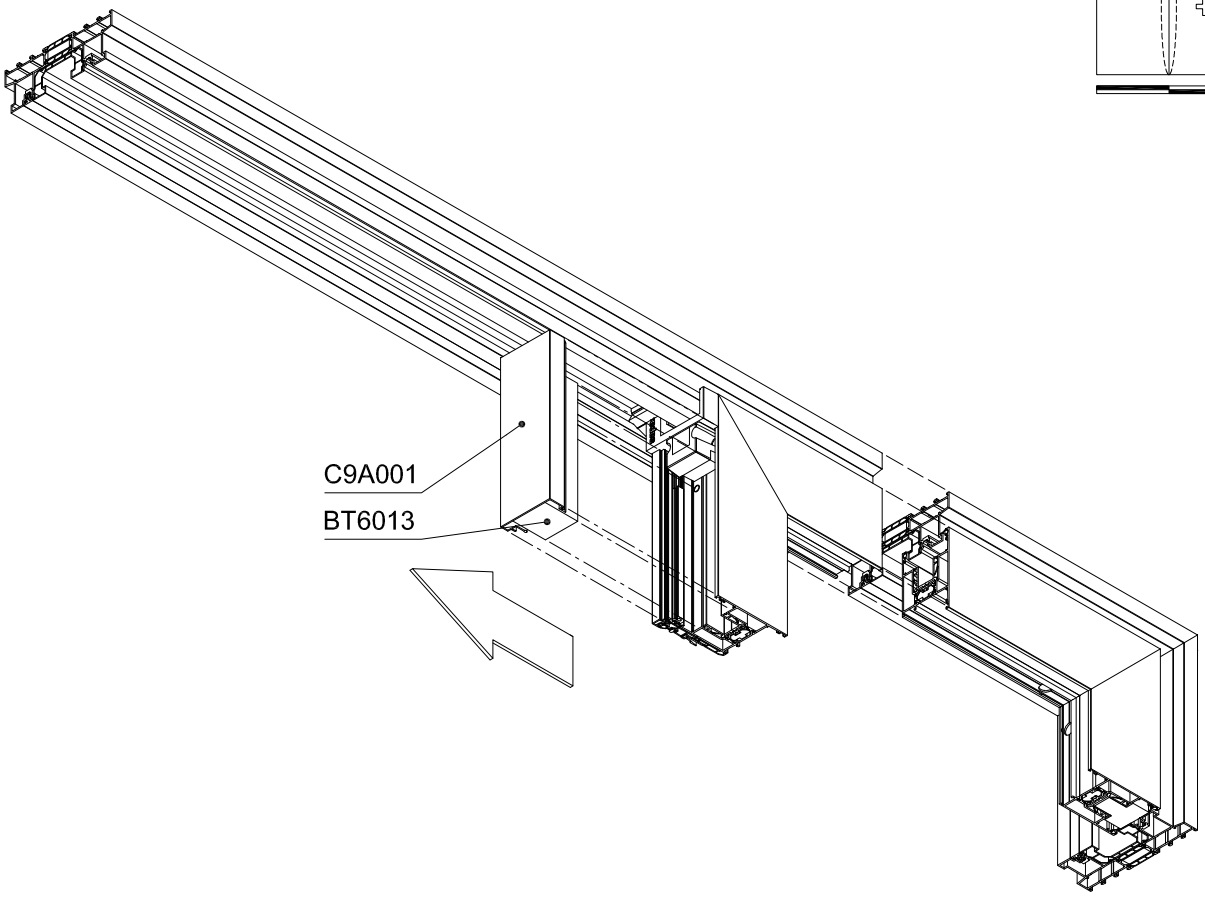

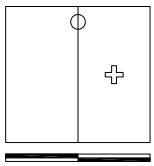

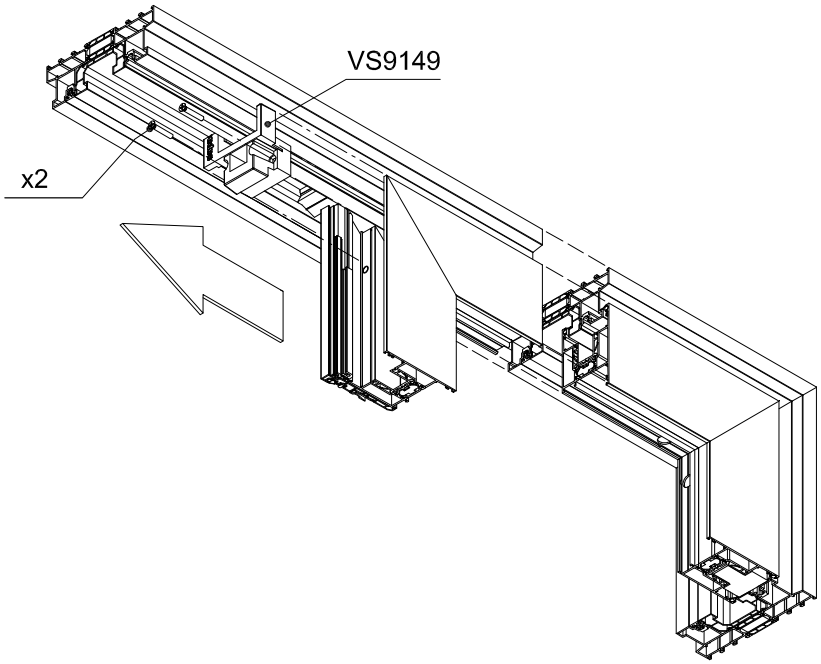

C160-ASS-2245

SCORREVOLE-FISSO - ASSEMBLAGGIO BT6026 E VS5129 SUPERIORE

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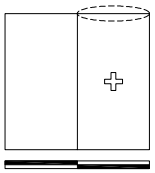
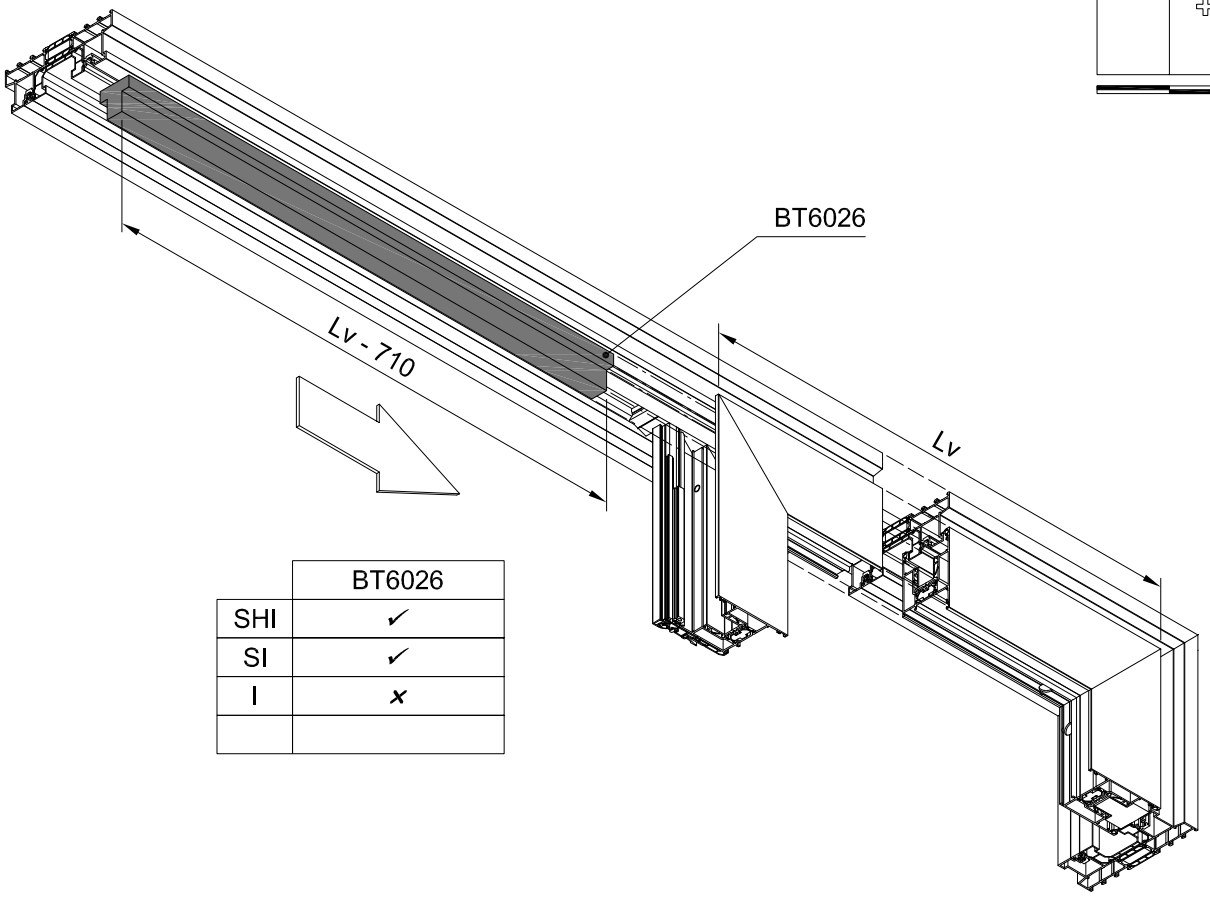
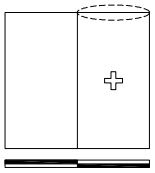
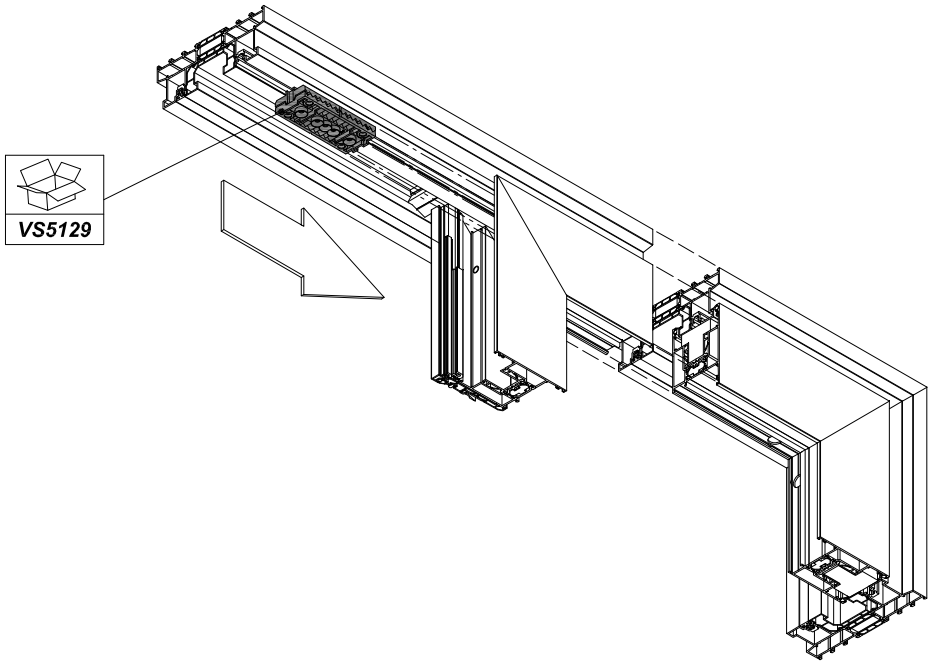




	BT6026
SHI	✓
SI	✓
I	x





C160-ASS-2246L

SCORREVOLE-FISSO - FISSAGGIO CON SCZ617

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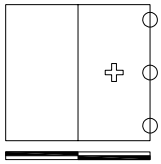

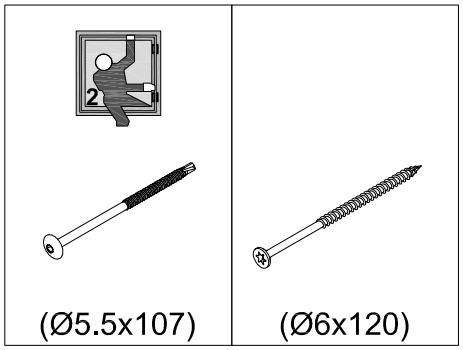

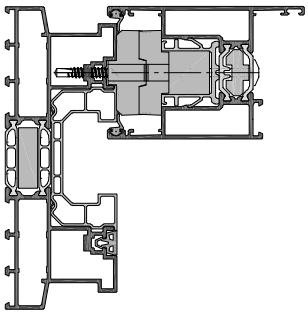

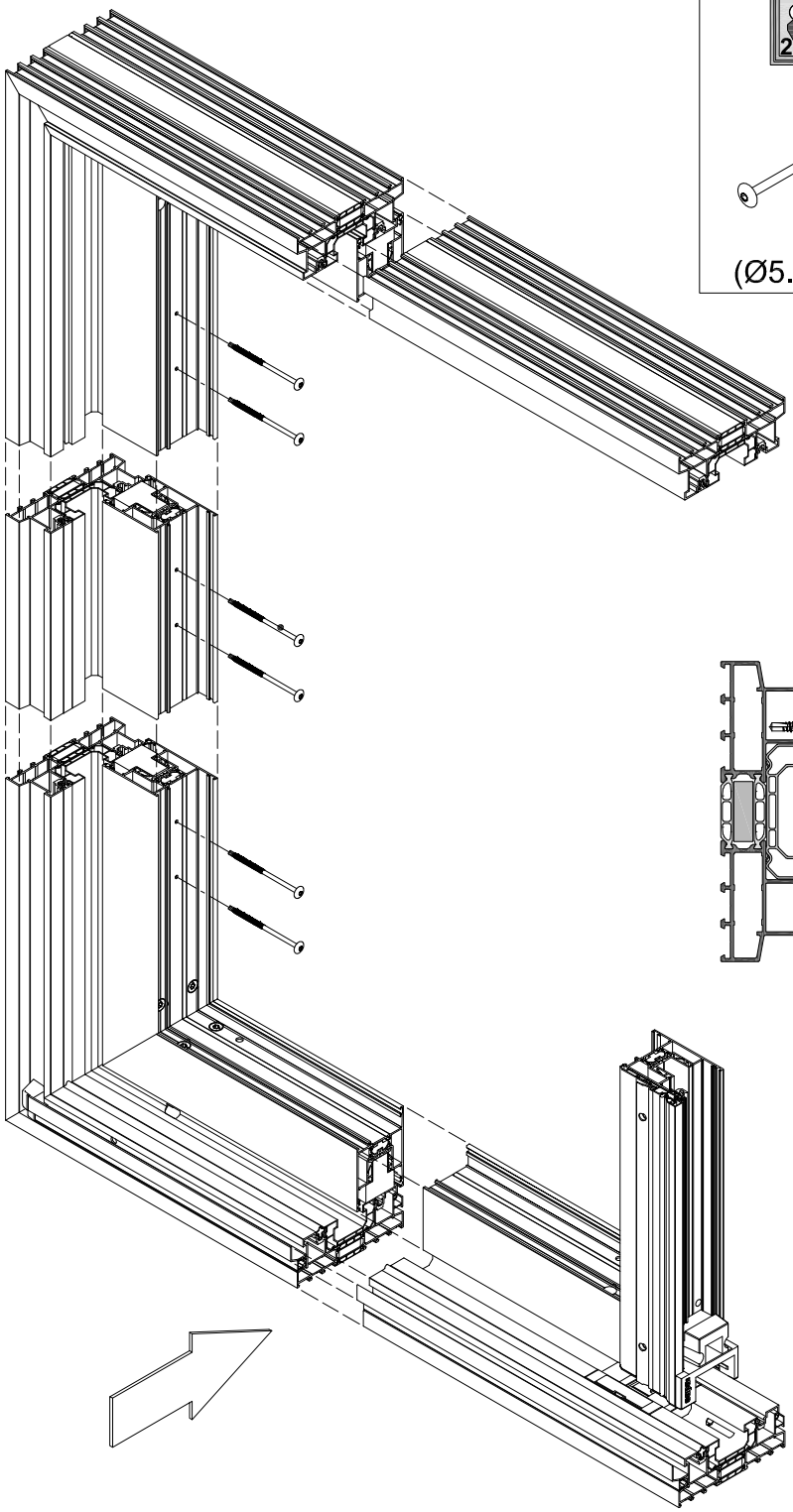

C160-ASS-2247

SCORREVOLE-FISSO - FISSAGGIO CON SCZ617

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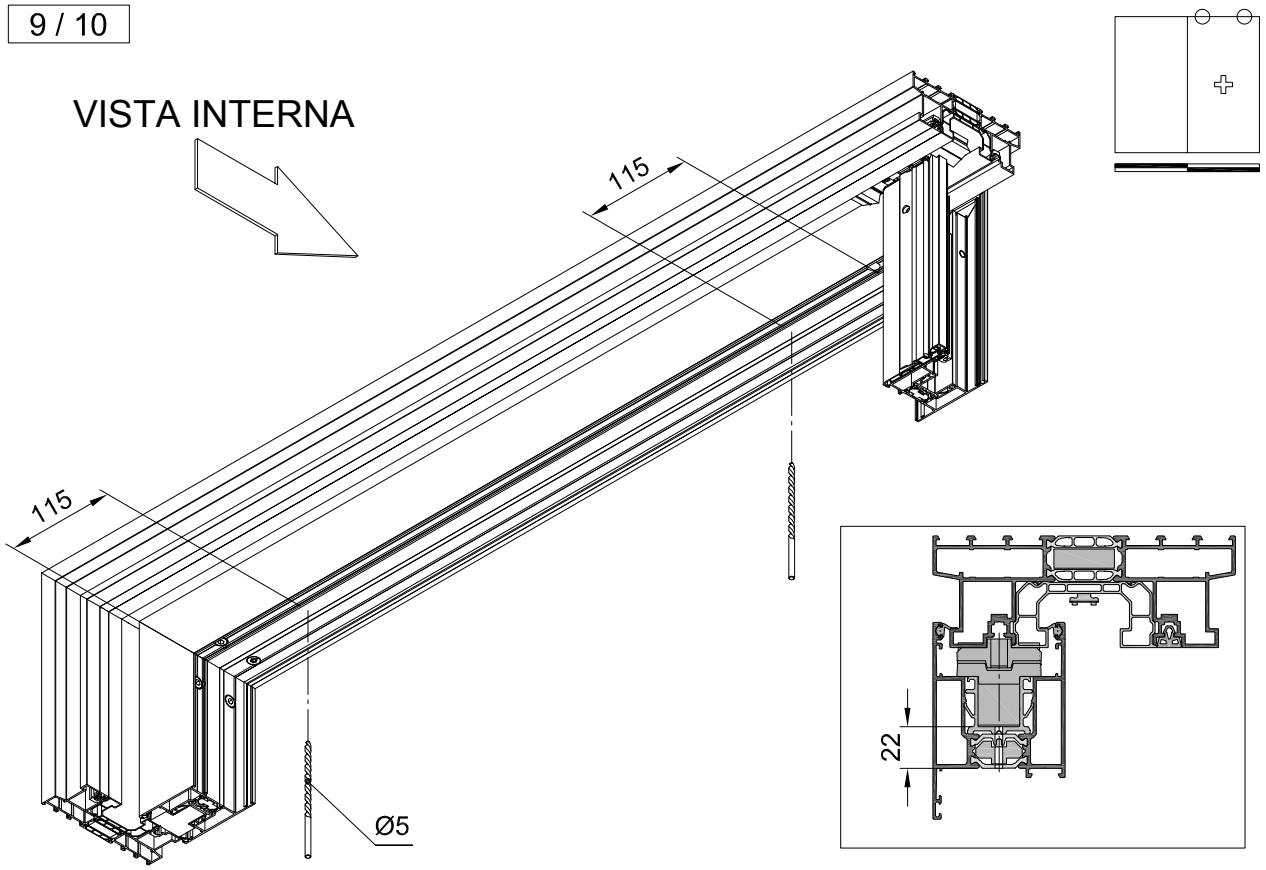
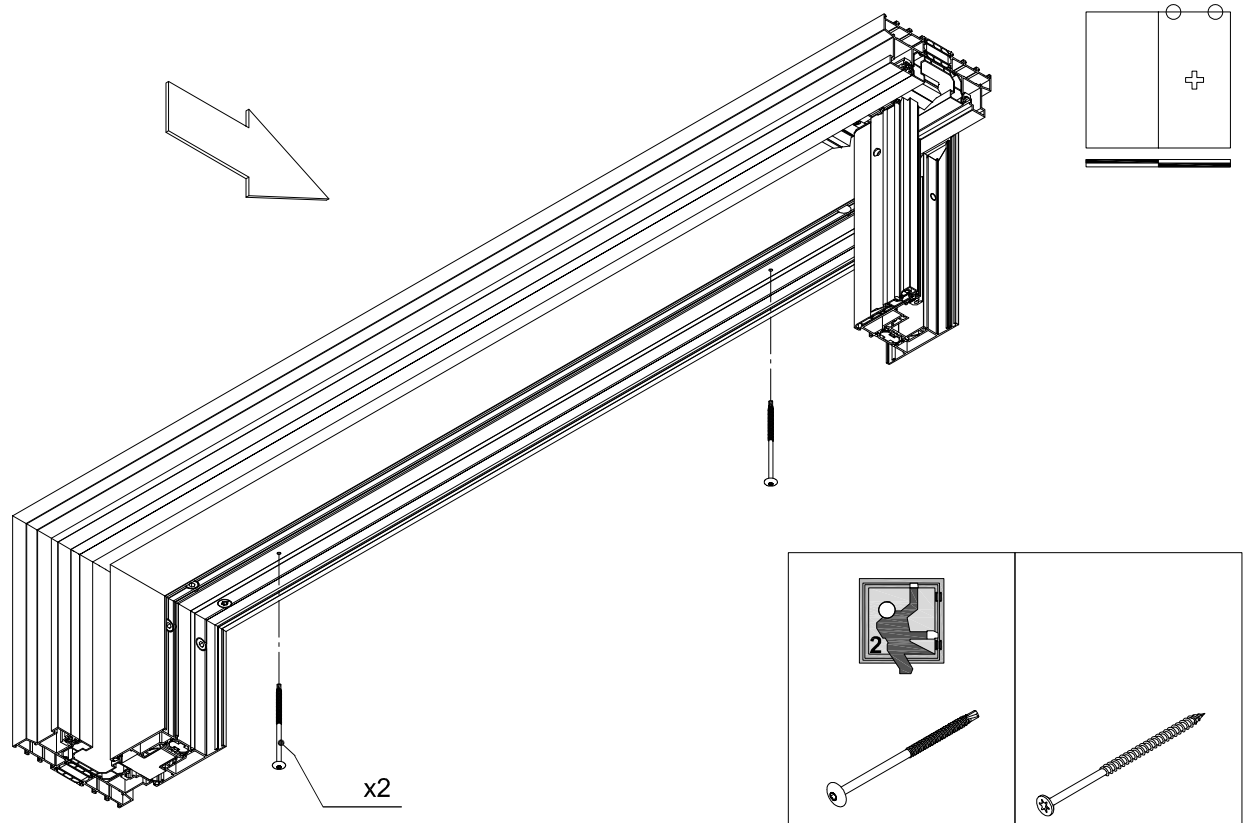
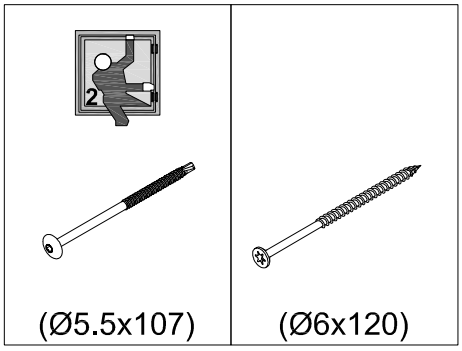
VISTA INTERNA



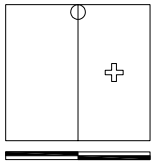


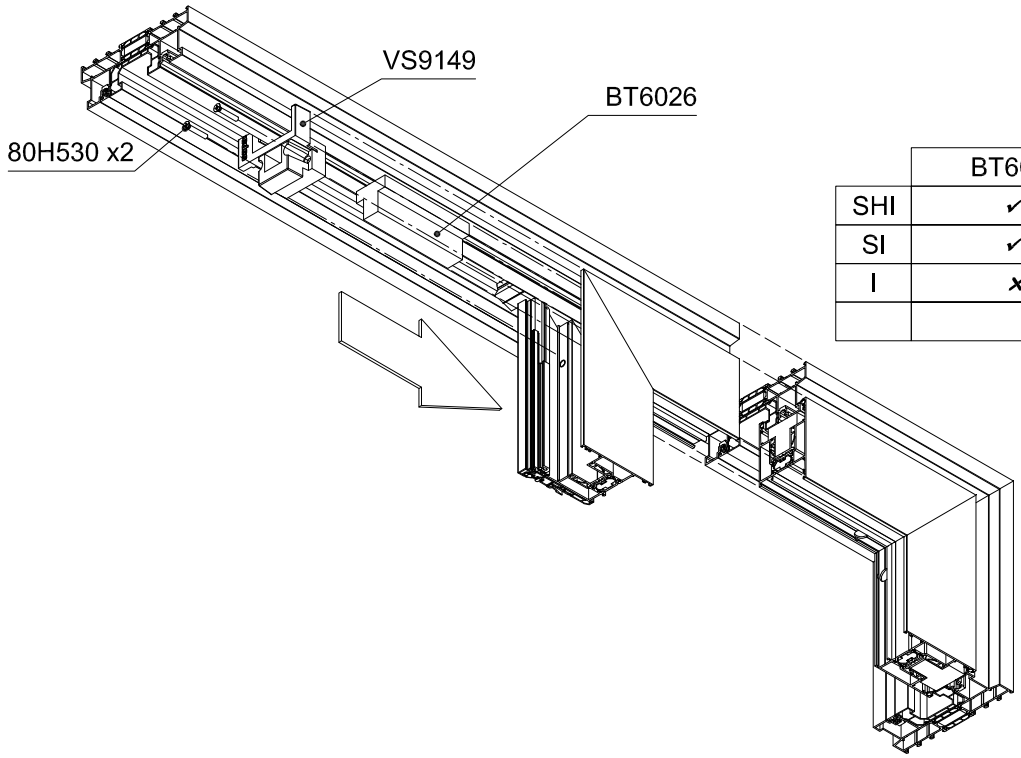


C160-ASS-2248

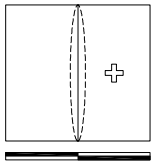
SCORREVOLE-FISSO - BASE TAPPO DI TENUTA E CARTELLINA ANTA

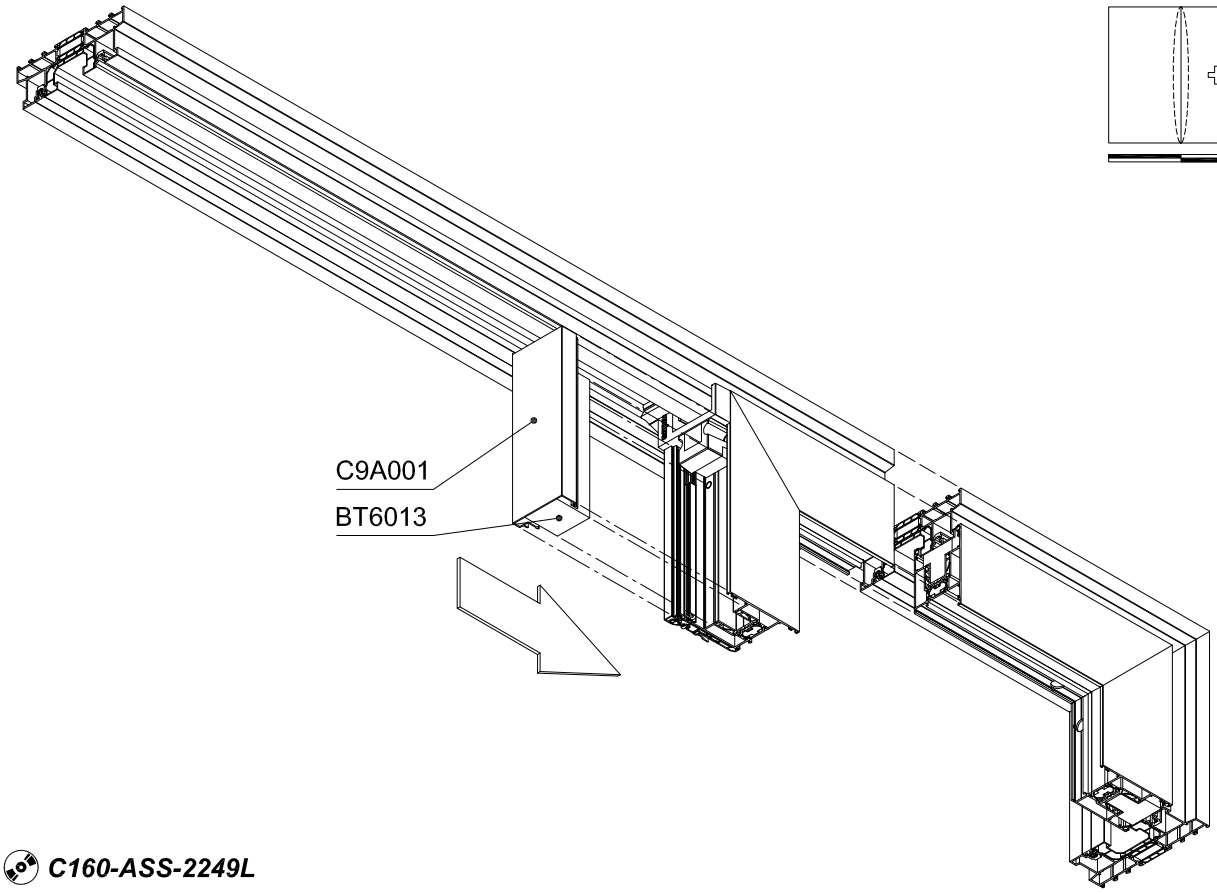
10 / 10





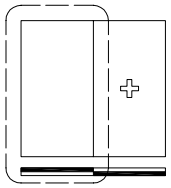
	BT6026
SHI	✓
SI	✓
I	✗

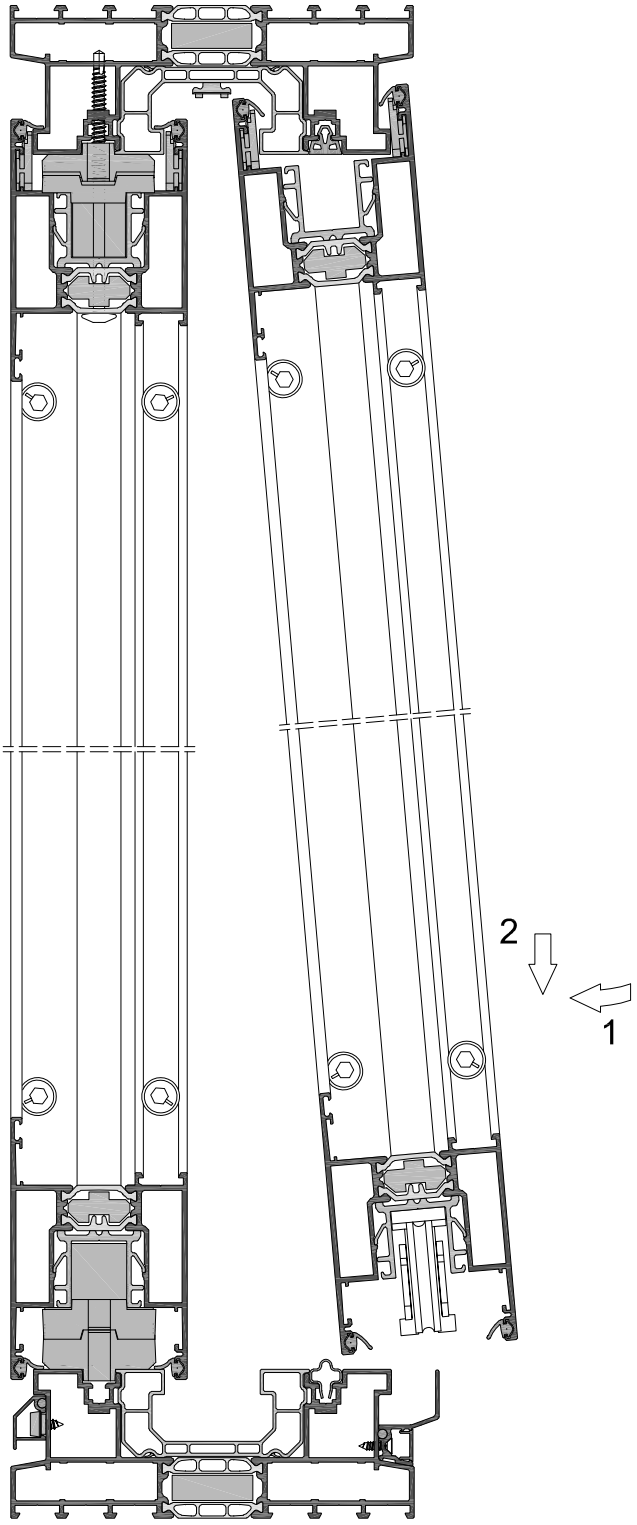




C160-ASS-2249L

SCORREVOLE-FISSO - POSIZIONAMENTO ANTA APRIBILE SUL TELAIO

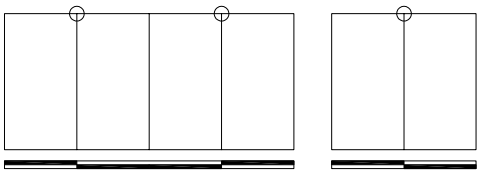


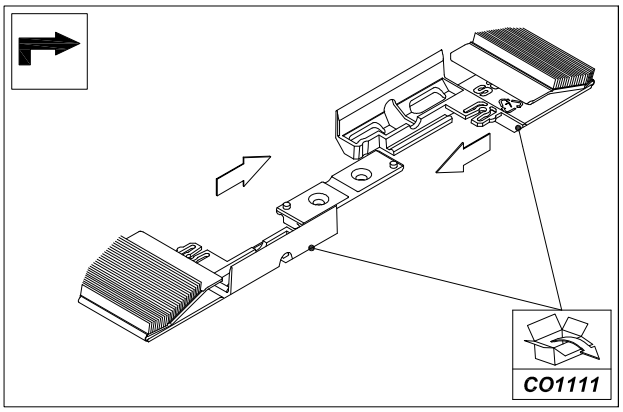


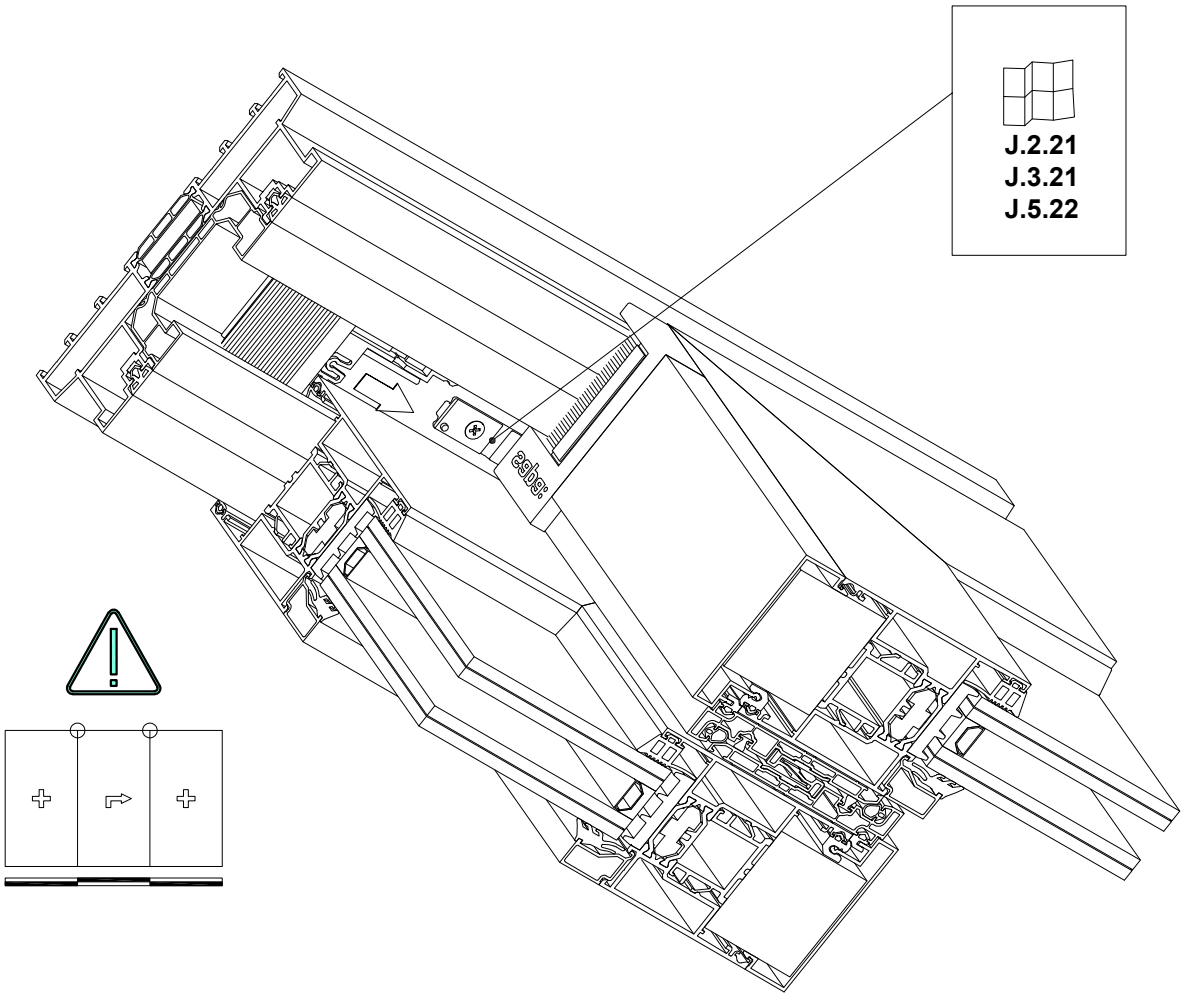
C160-ASS-2266

ASSEMBLAGGIO TAPPO DI TENUTA SUPERIORE- 2-BINARI TELAI

1 / 2



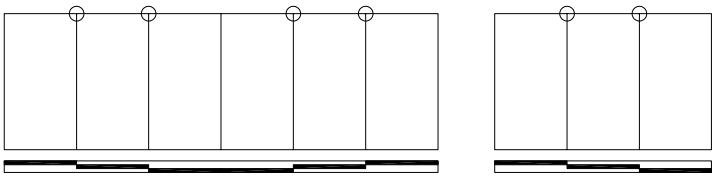


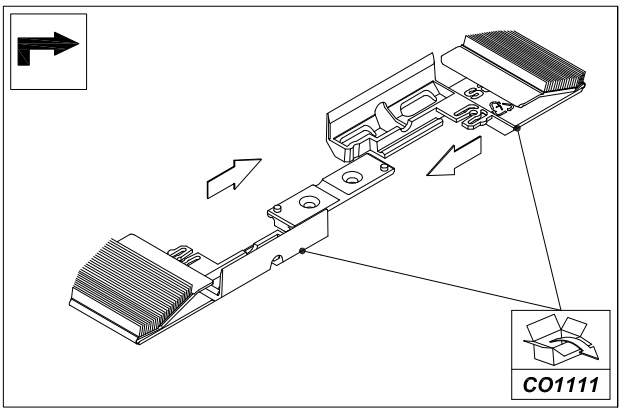


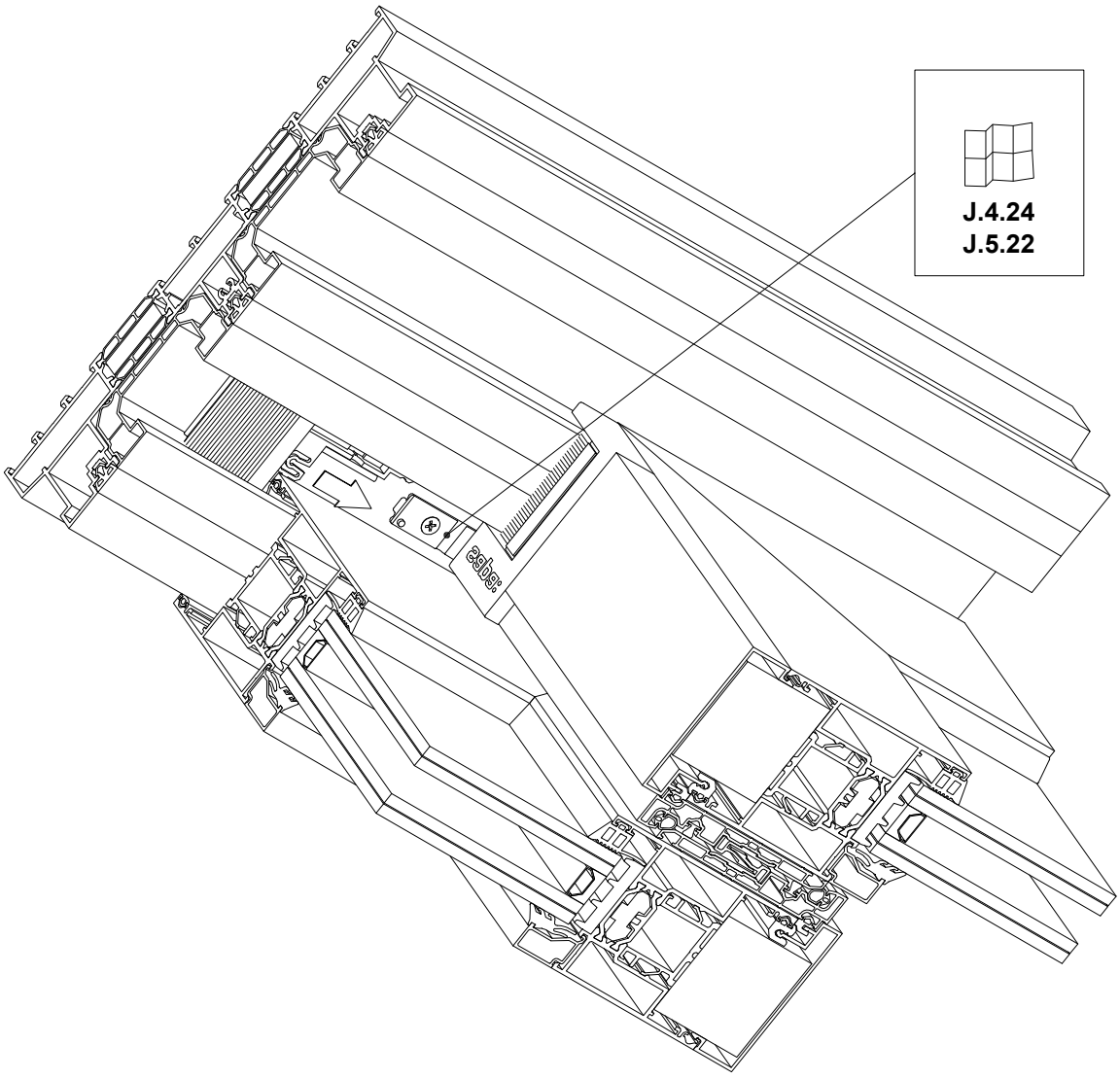
C160-ASS-1338L

ASSEMBLAGGIO TAPPO DI TENUTA SUPERIORE- 3-BINARI TELAI

2 / 2



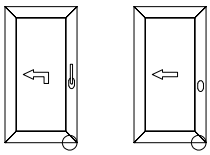


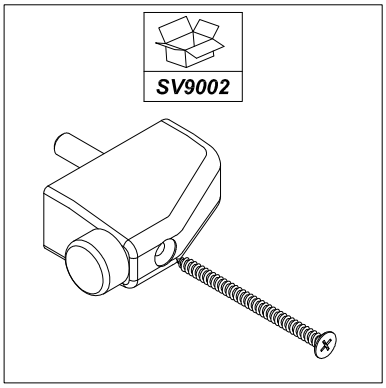


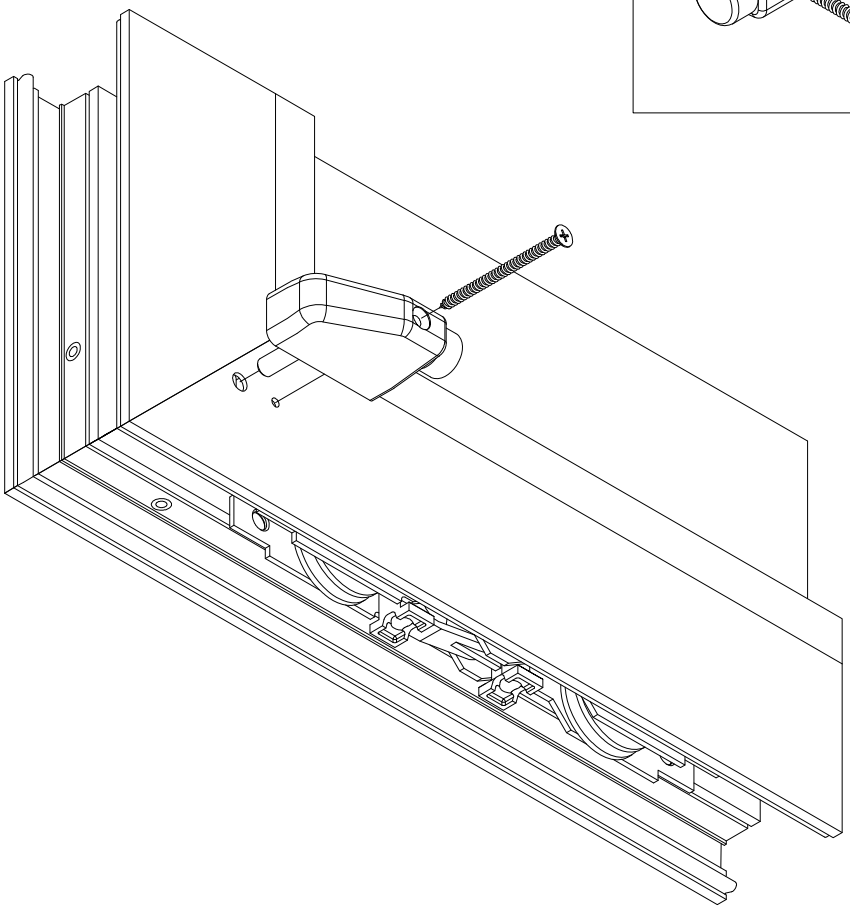
C160-ASS-1244L

ASSEMBLAGGIO SV9002

C9V001+KU2027
C9V051+KU2027
C9V004







C160-ASS-2296

CONTENUTO

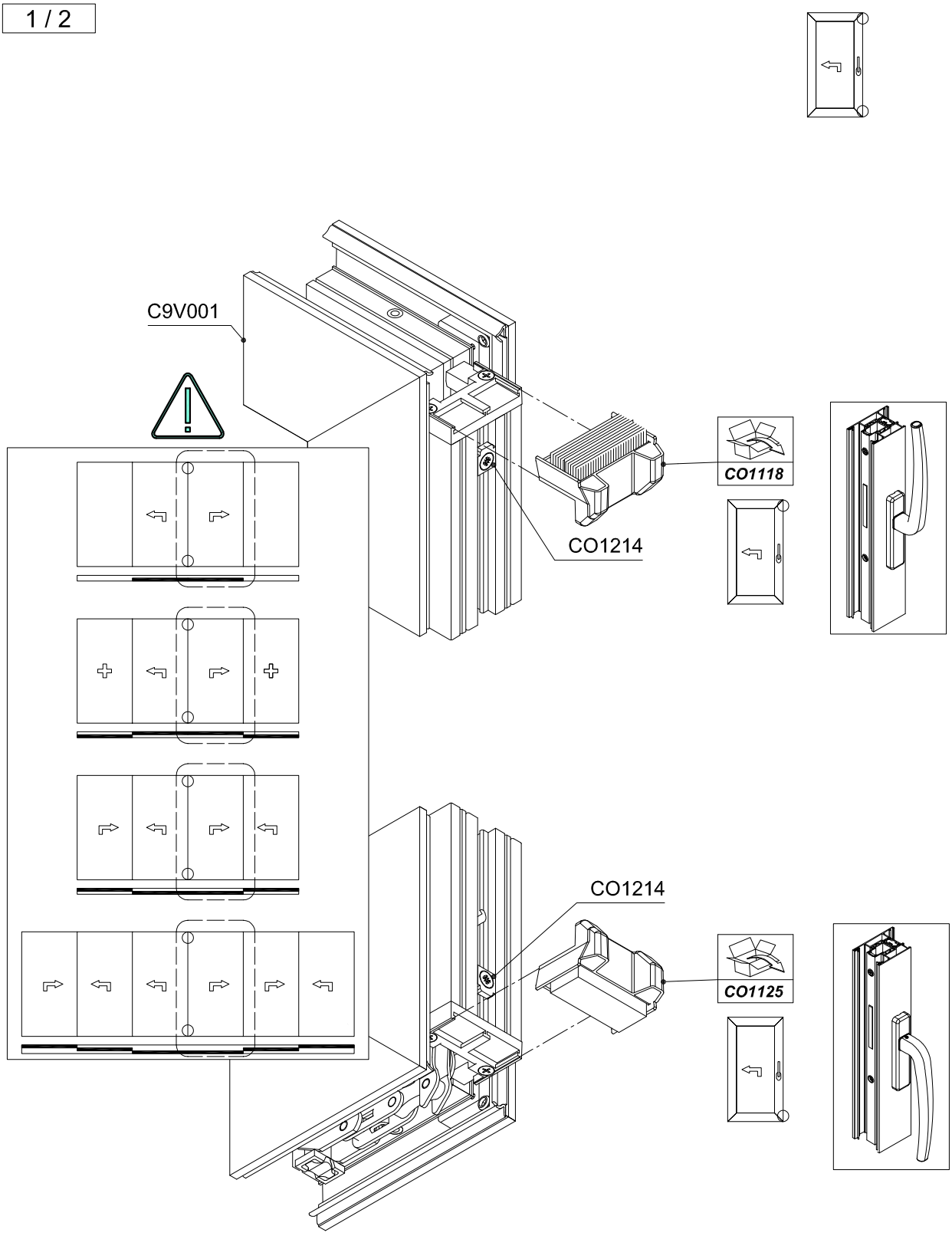
Operazioni finitura ante J.13.1
Contenuto J.13.1

Anta passiva schema 4 ante - tappo di tenuta J.13.2
Anta passiva schema 4 ante - fissaggio tappo di tenuta J.13.3
Anta passiva schema 4 ante - posizionamento incontri di chiusura J.13.4
Anta passiva schema 4 ante - installazione guarnizione di finitura RU9704 ..... J.13.5

Inserimento finale tappo di tenuta ante alzante-scorrevole J.13.6
Inserimento finale tappo di tenuta ante alzante-scorrevole - Speciale 3-binari J.13.7
Inserimento finale tappo di tenuta ante alzante-scorrevole - Speciale J.13.8

ANTA PASSIVA SCHEMA 4 ANTE - TAPPO DI TENUTA

1 / 2

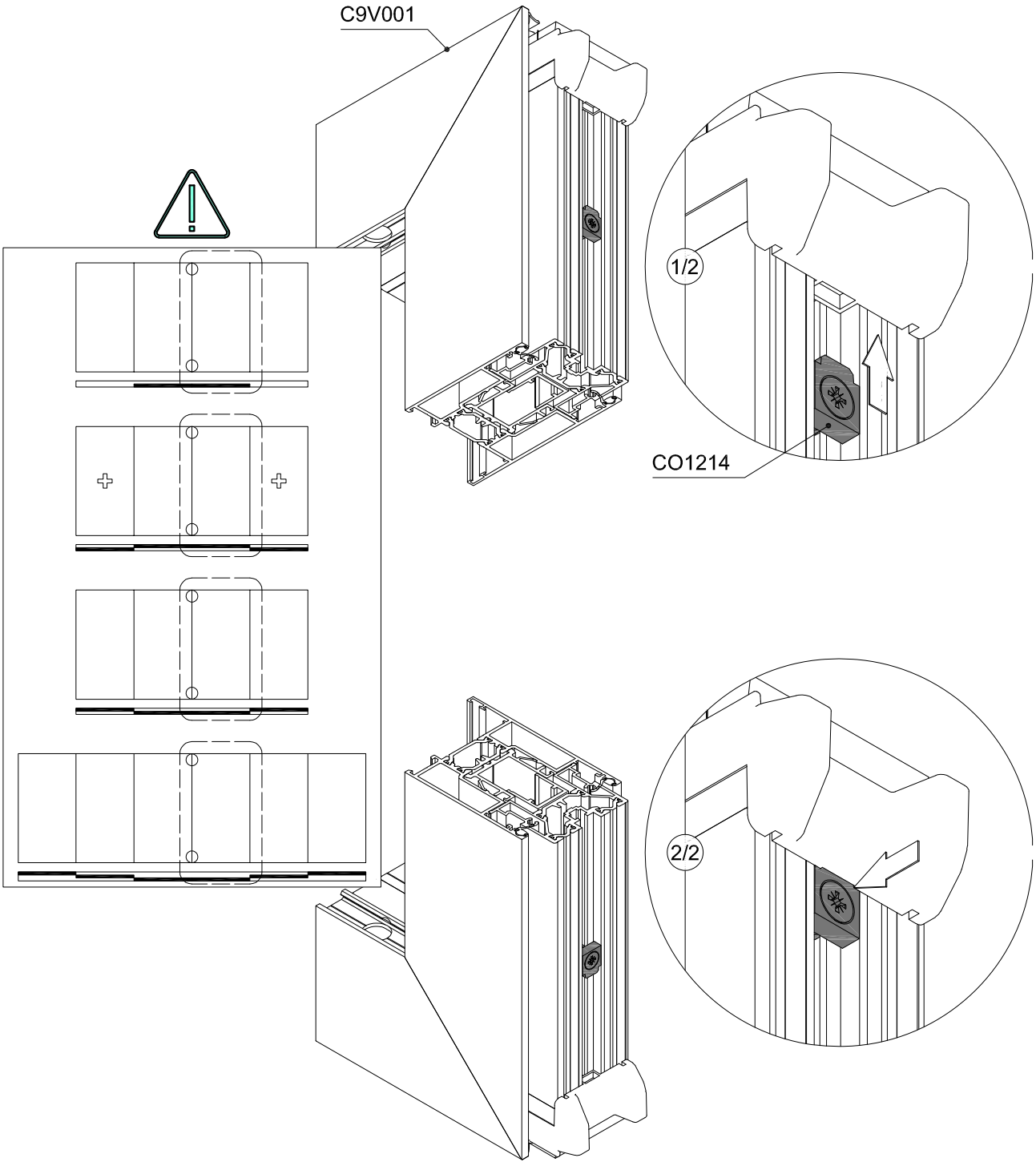


C160-ASS-2200L

ANTA PASSIVA SCHEMA 4 ANTE - FISSAGGIO TAPPO DI TENUTA

2 / 2

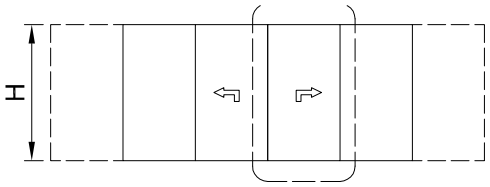
J.10.26
J.10.28

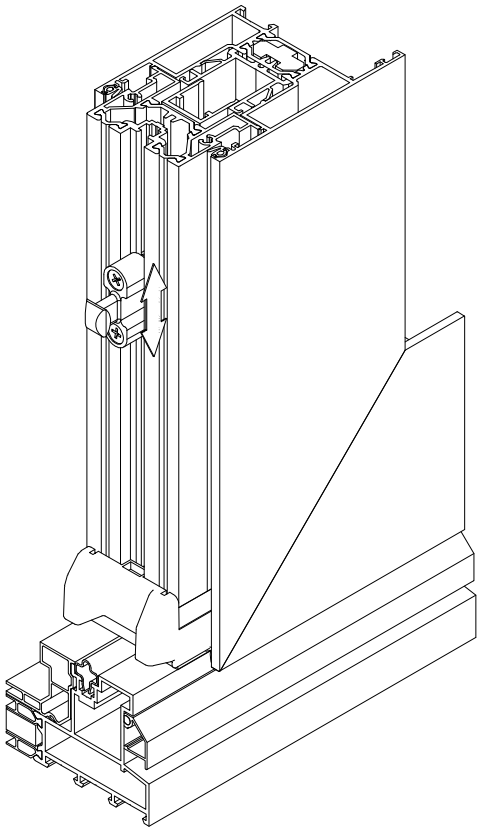


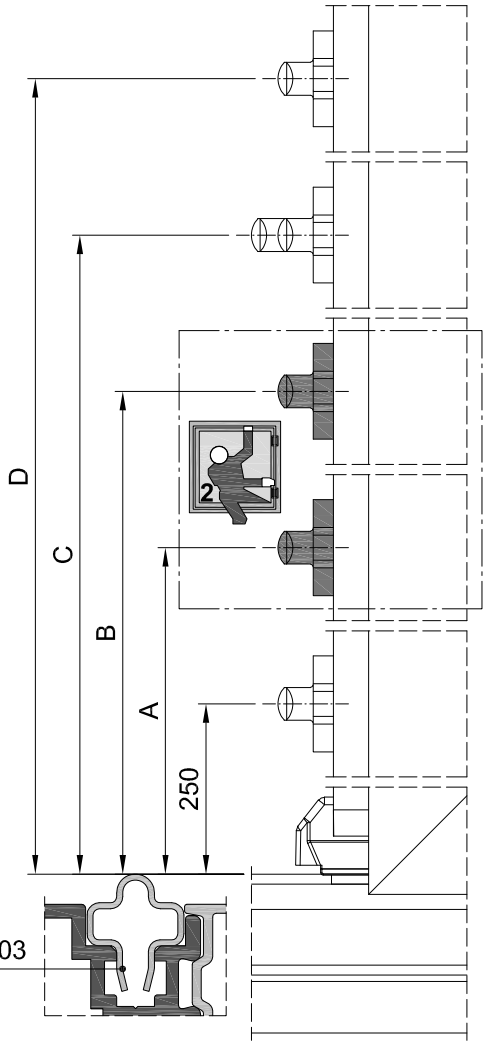
C160-ASS-2201L

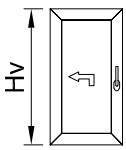
ANTA PASSIVA SCHEMA 4 ANTE - POSIZIONAMENTO INCONTRI DI CHIUSURA

J.10.27









Hv	
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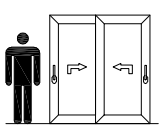
H - 82	C9K010
H - 88	C9K100/C9K120/C9K121

	Hv		A	B	C	D
	2010 - 2309	ZB0034	750	1200	1600	
	2310 - 2609	ZB0035			1900	
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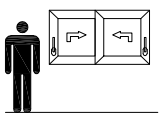
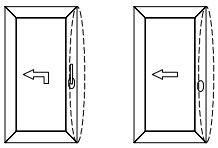
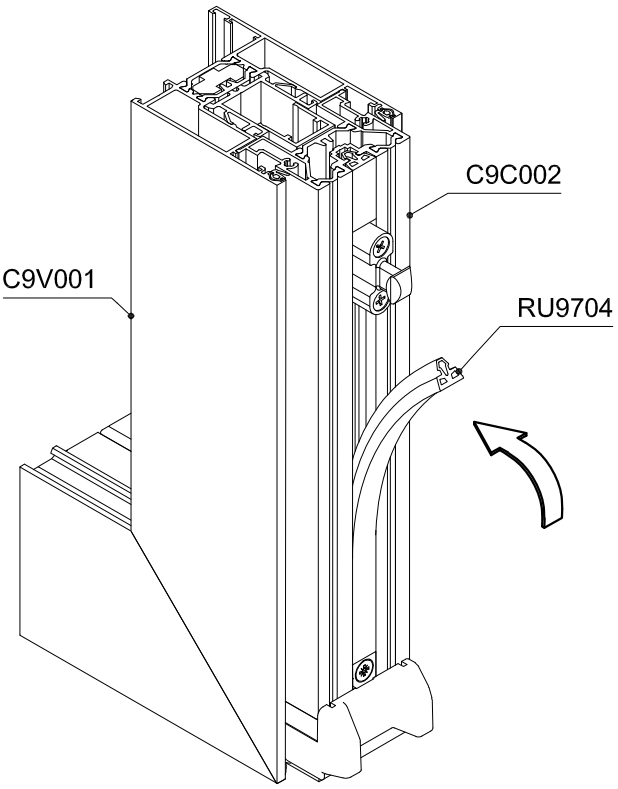
	3210 - 3509	ZB0036 + ZB0046			2200	
	1312 - 2009	ZB0033		600	1000	

C160-ASS-2202

ANTA PASSIVA SCHEMA 4 ANTE - INSTALLAZIONE GUARNIZIONE DI FINITURA RU9704

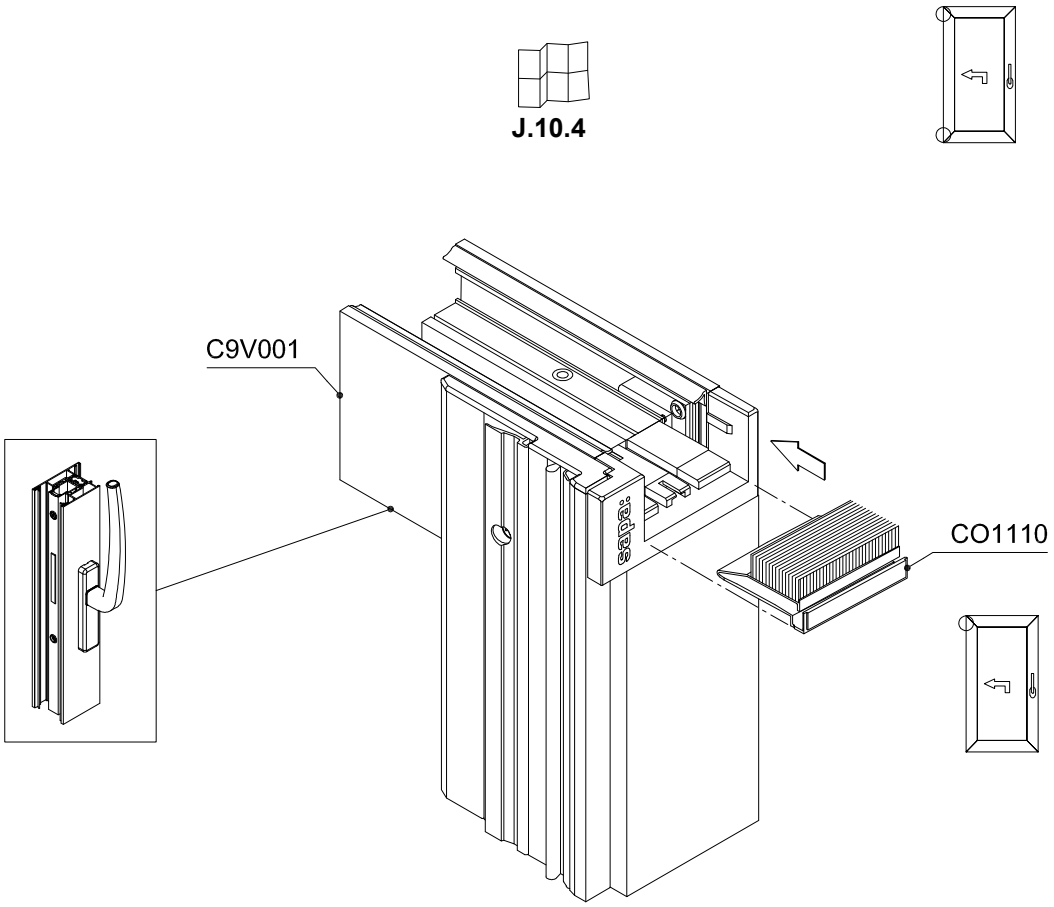
C9V001+KU2027
C9V051+KU2027
C9V004

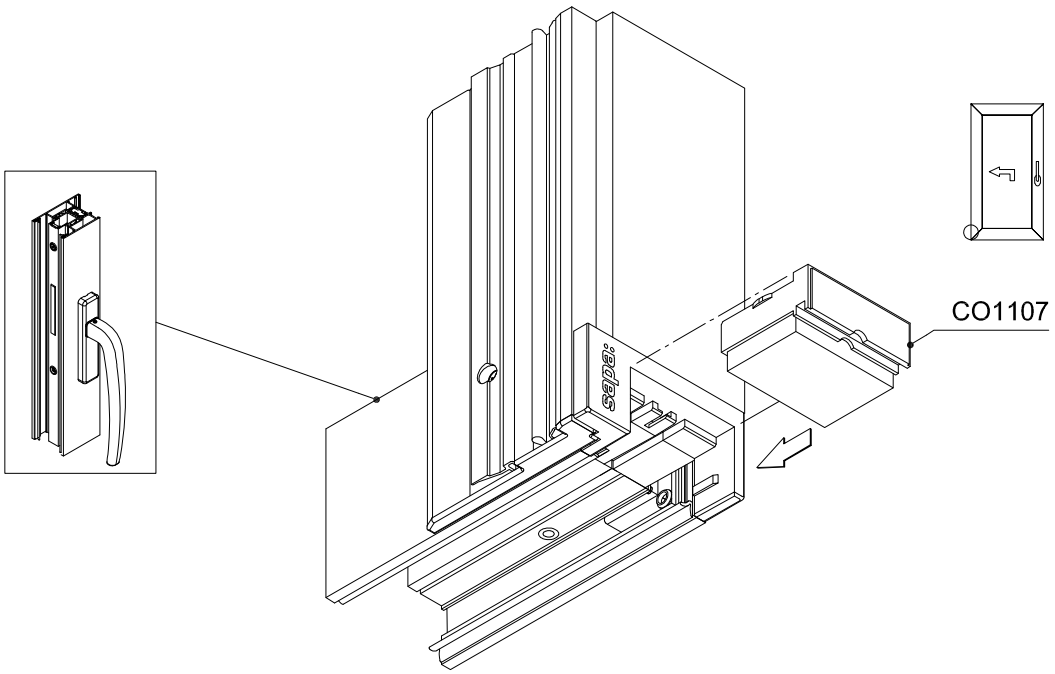




C160-ASS-2204

INSERIMENTO FINALE TAPPO DI TENUTA ANTE ALZANTE-SCORREVOLE

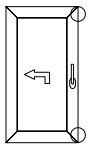


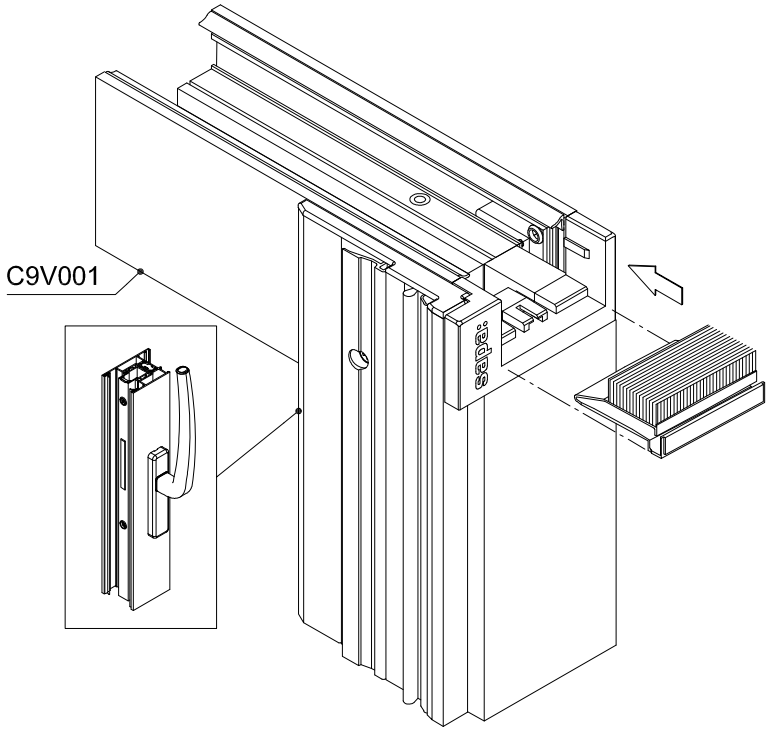


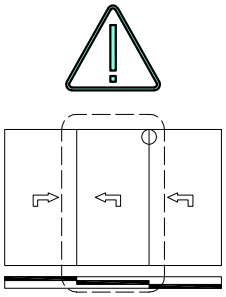
C160-ASS-2195L

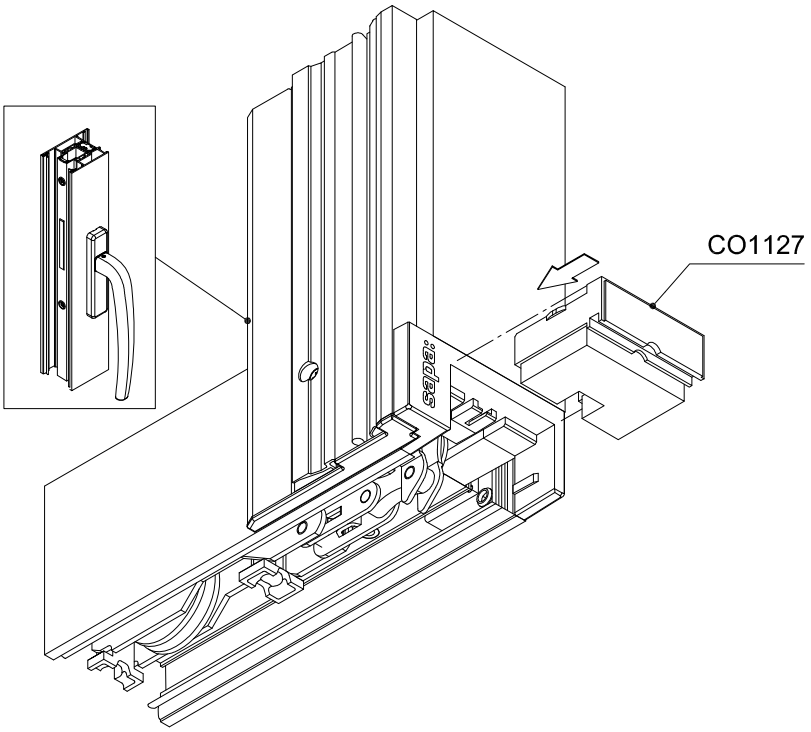
INSERIMENTO FINALE TAPPO DI TENUTA ANTE ALZANTE-SCORREVOLE - SPECIALE 3-BINARI

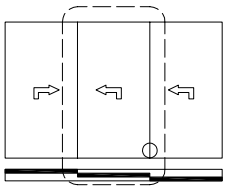
J.10.8





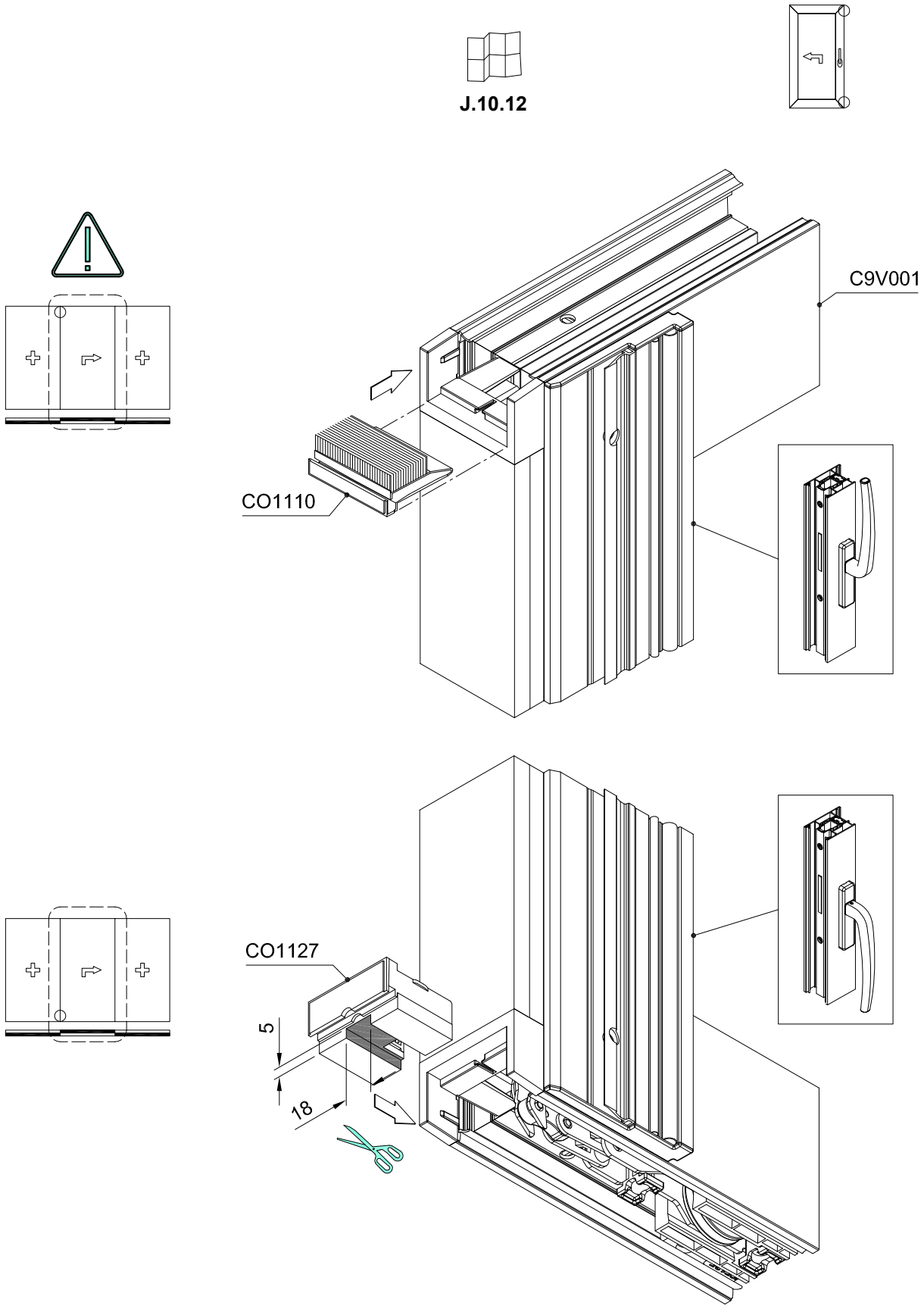






C160-ASS-2196L

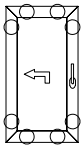
INSERIMENTO FINALE TAPPO DI TENUTA ANTE ALZANTE-SCORREVOLE - SPECIALE

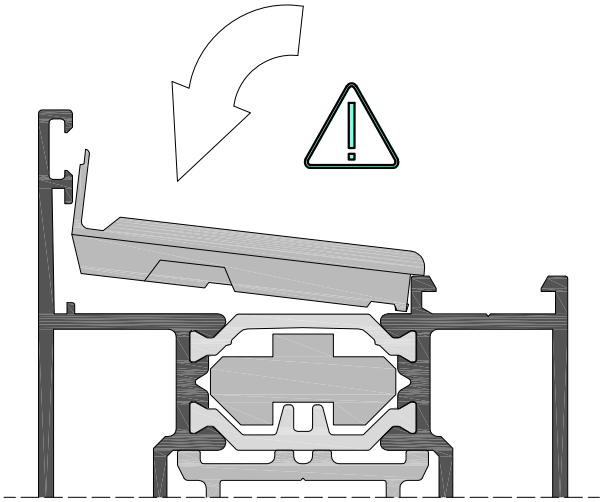


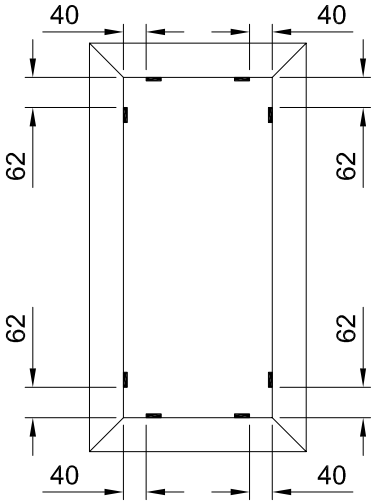
C160-ASS-2198L

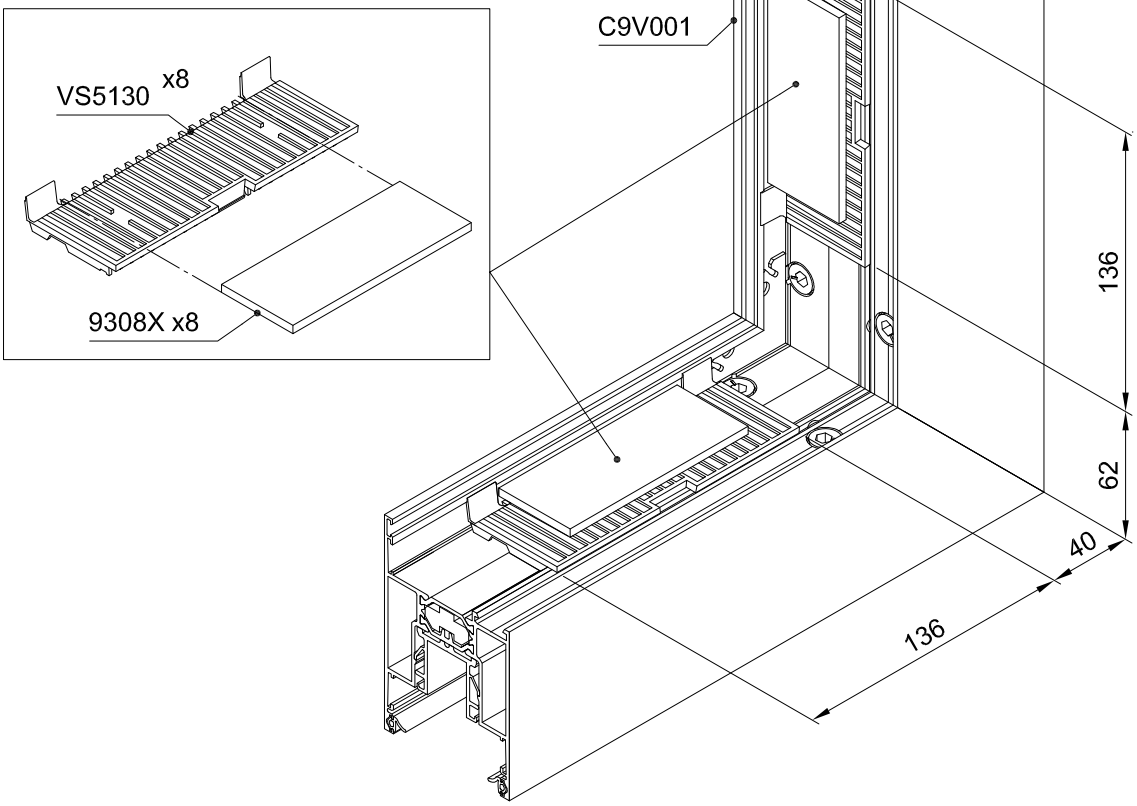
ASSEMBLAGGIO SUPPORTI VETRO VS5130

1 / 5



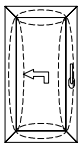


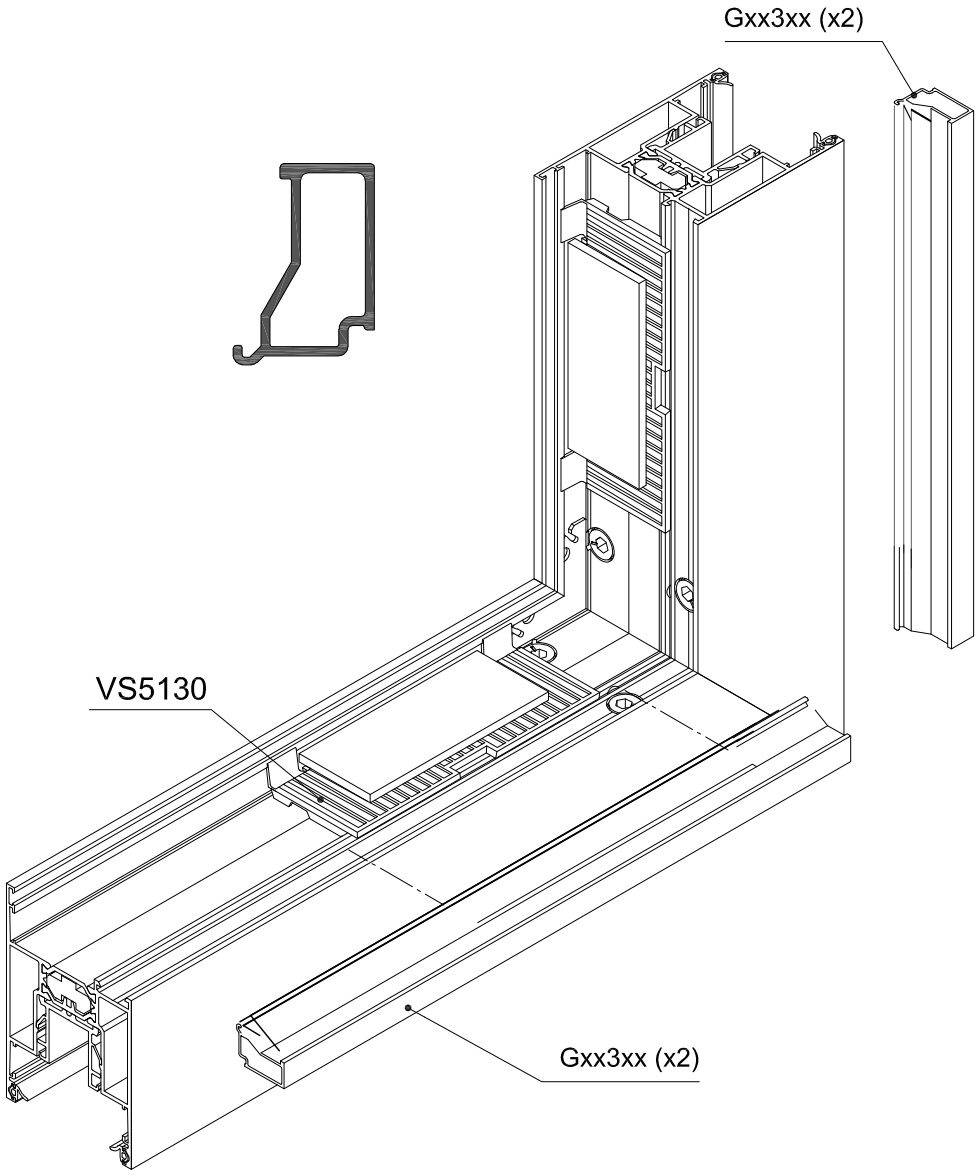




MONTAGGIO FERMAVETRO PER USO CON VS5130

2 / 5

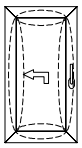


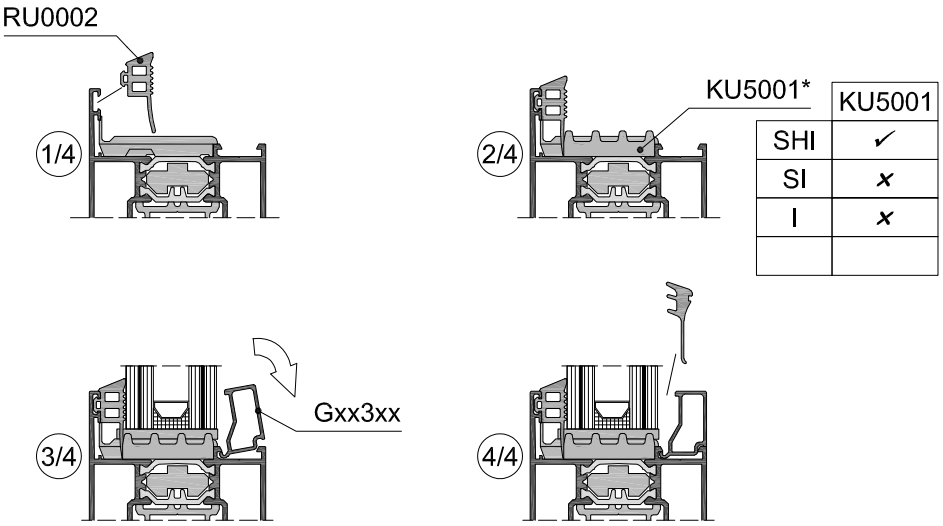


VETRATURA VERSIONE SHI CON RU0002/RU0004

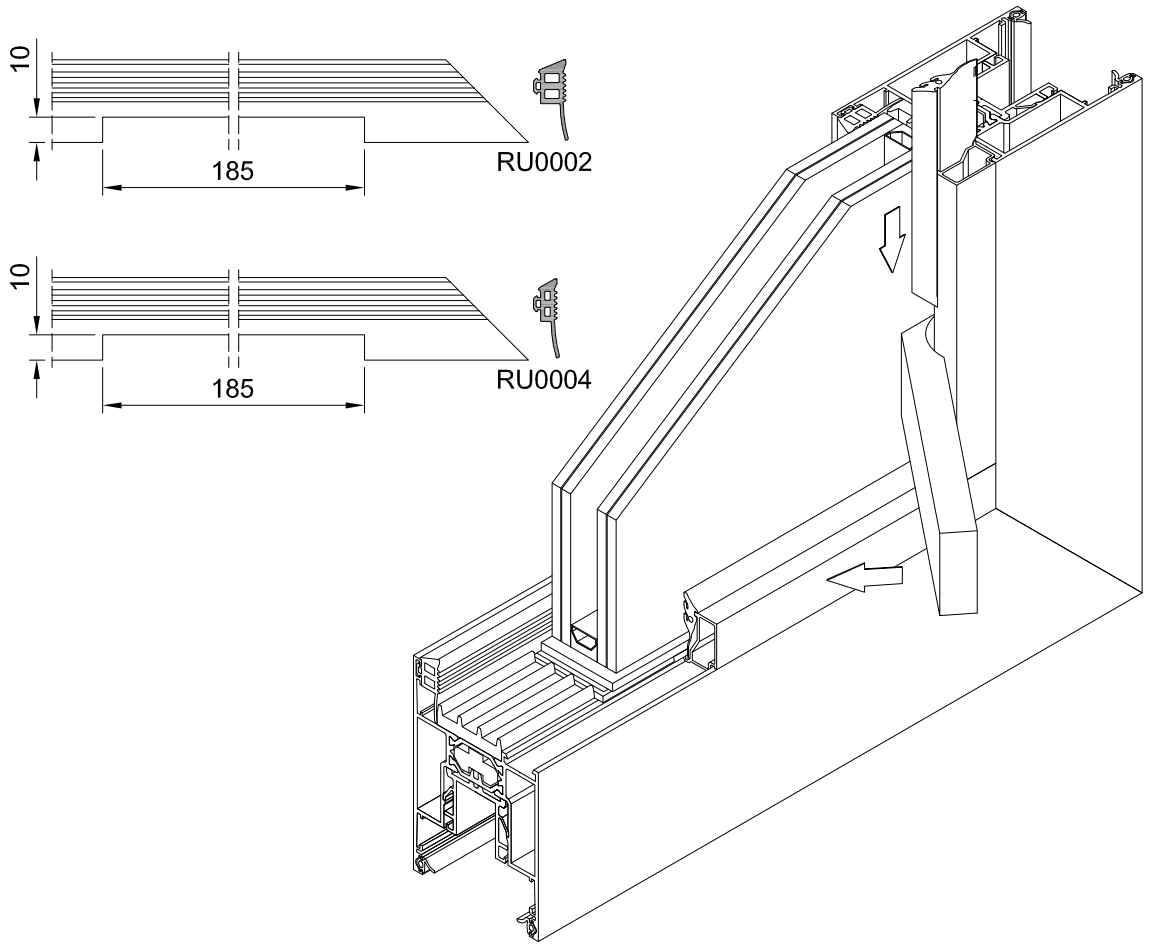
3 / 5

C9V001+KU2027
C9V051+KU2027





	KU5001
SHI	✓
SI	✗
I	✗

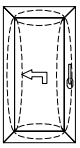


C160-ASS-2192L

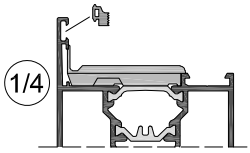
VETRATURA BASE CON 210-033

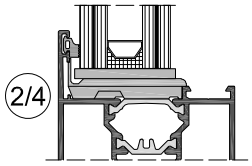
5 / 5

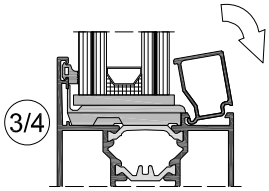
~~C9V001+KU2027~~
~~C9V051+KU2027~~
C9V004

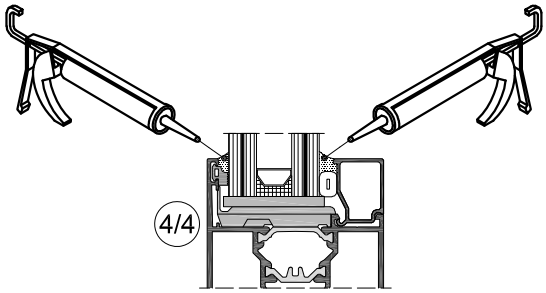


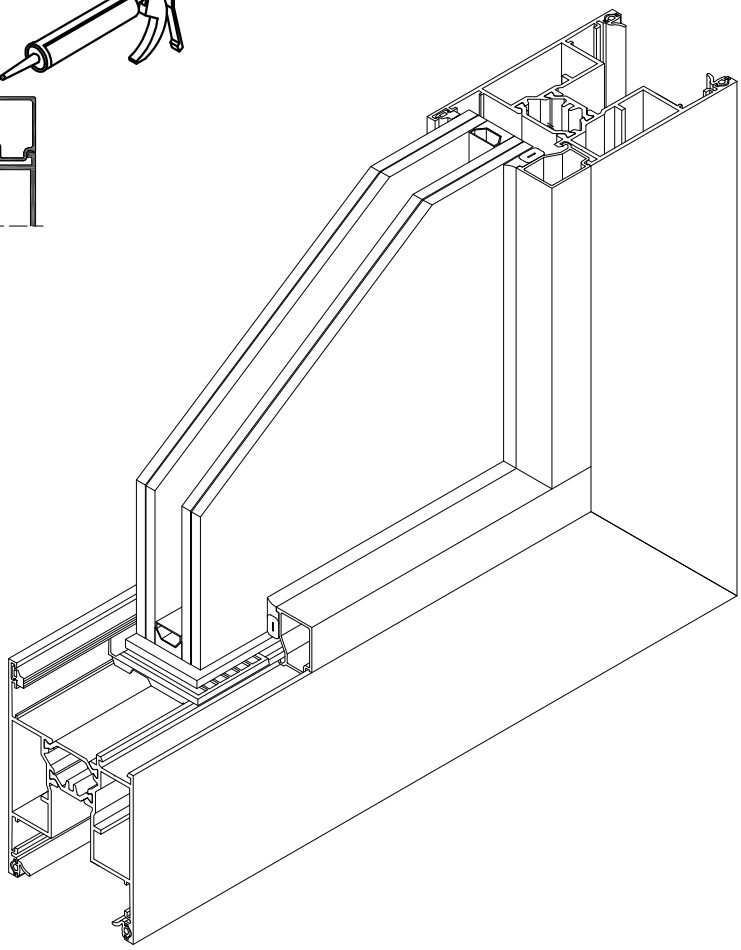
~~SHI~~
~~SI~~
~~I~~





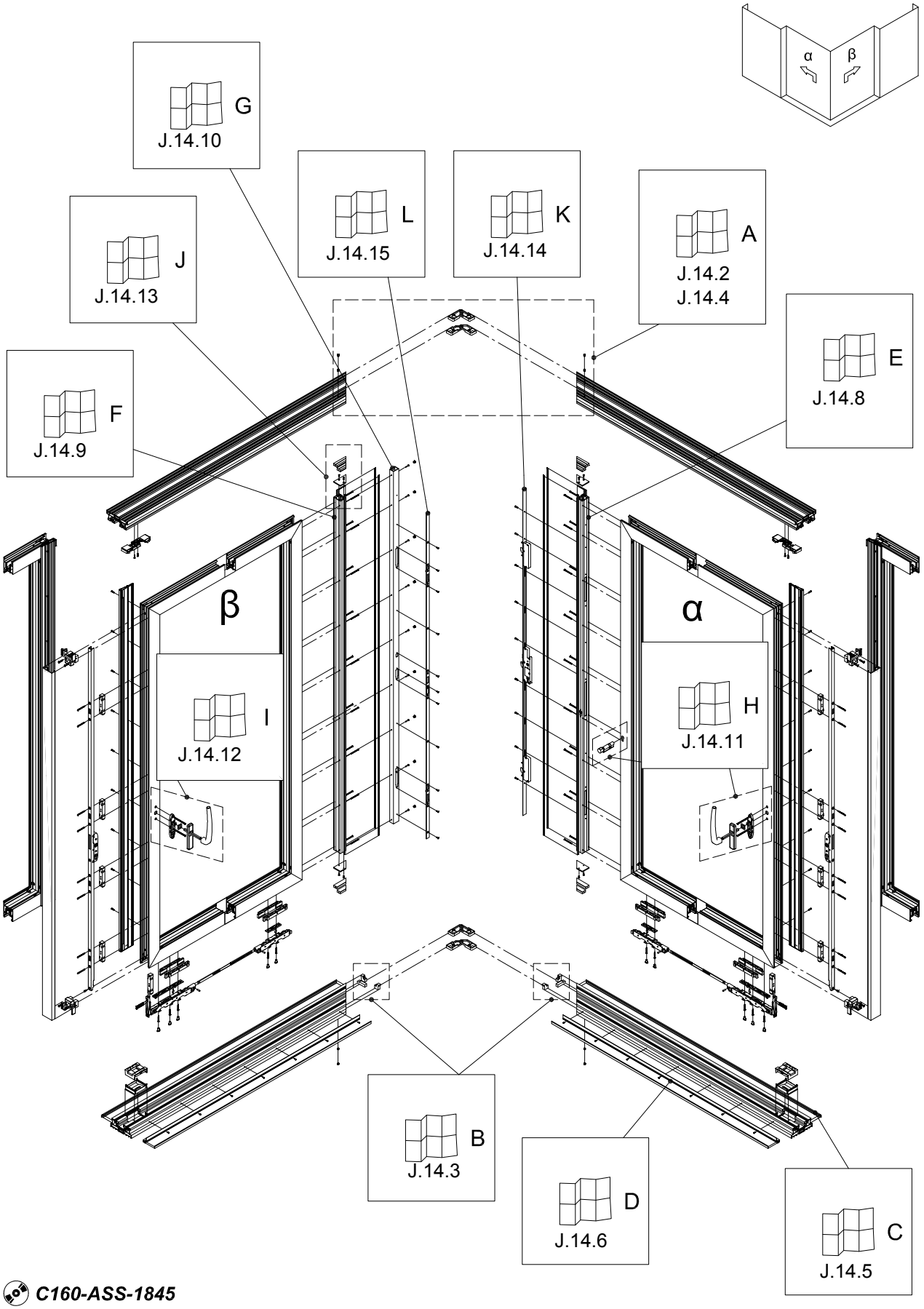






C160-ASS-2194L

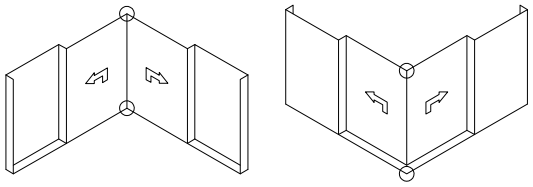
PANORAMICA - INTERNO



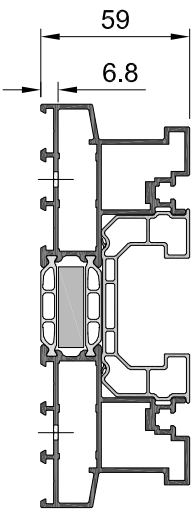
C160-ASS-1845

2-BINARI - OPERAZIONI TELAIO

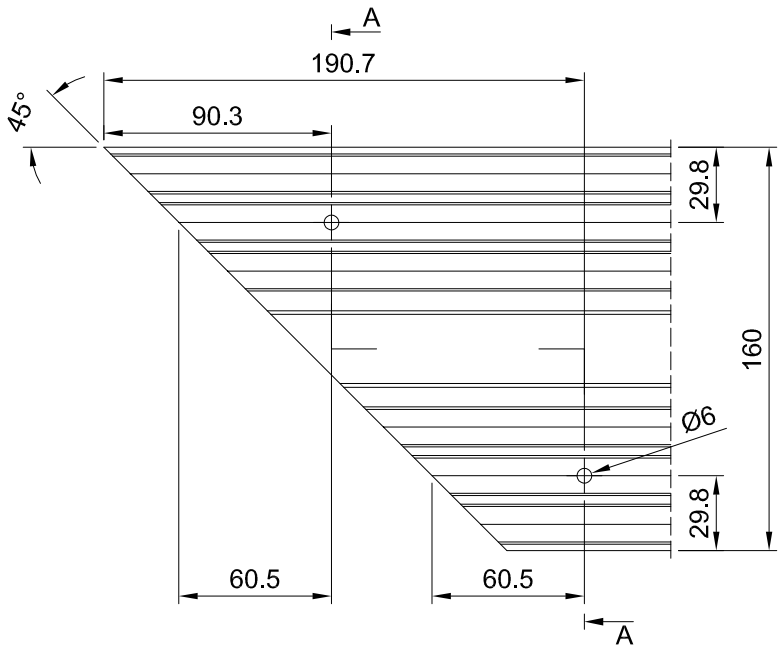
SCZ810

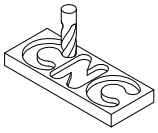


A-A

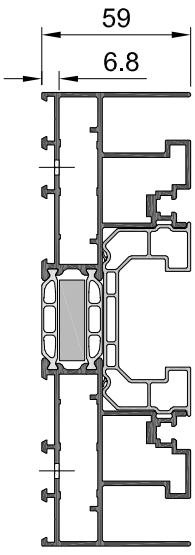


C9K020
C9K120

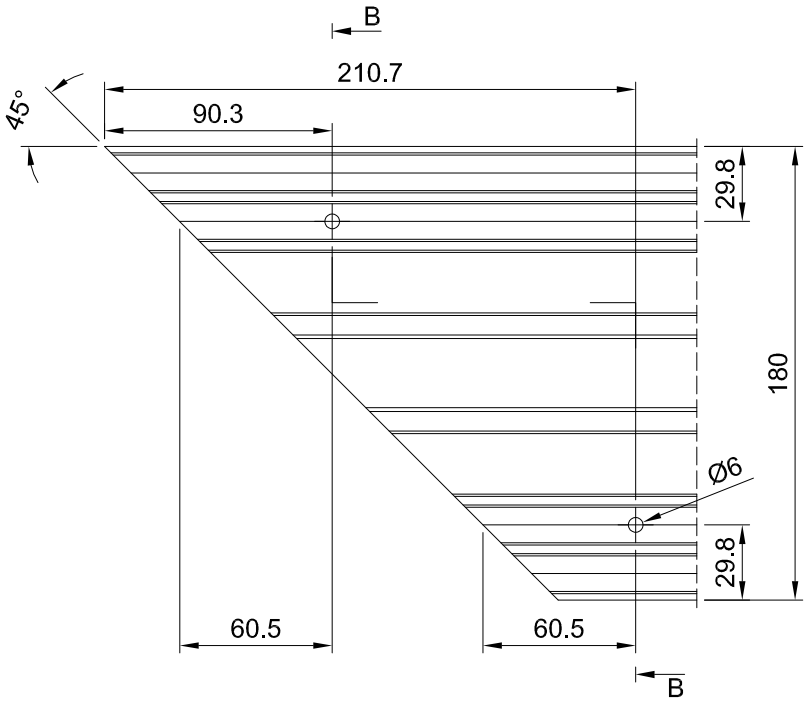


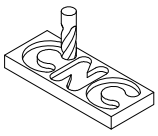


B-B



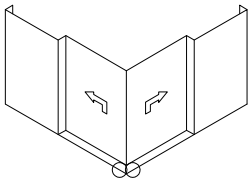
C9K023

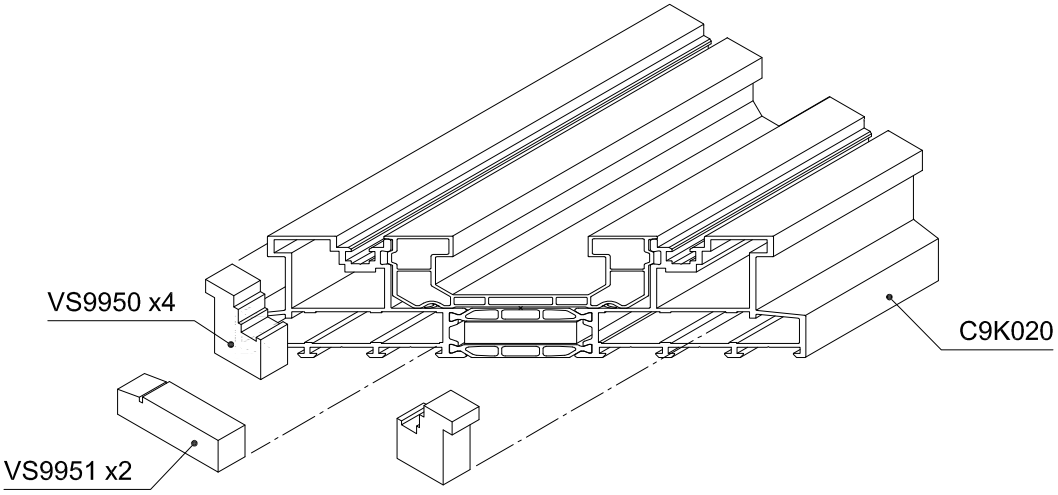


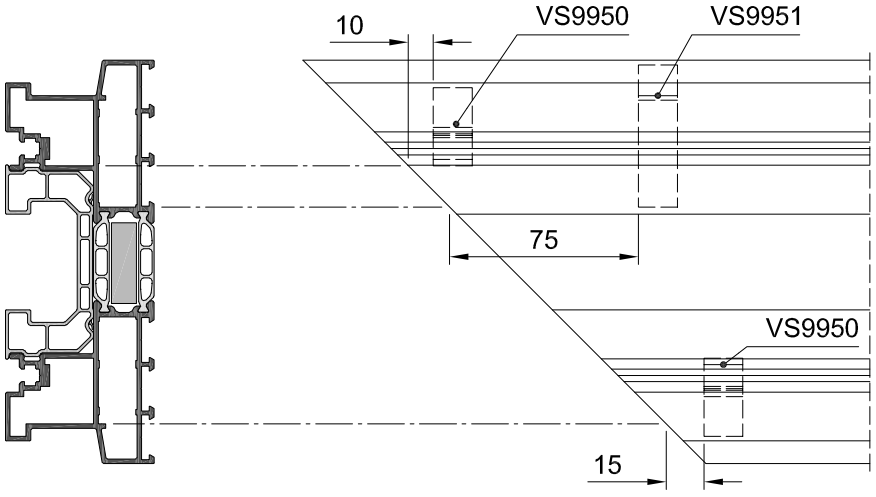


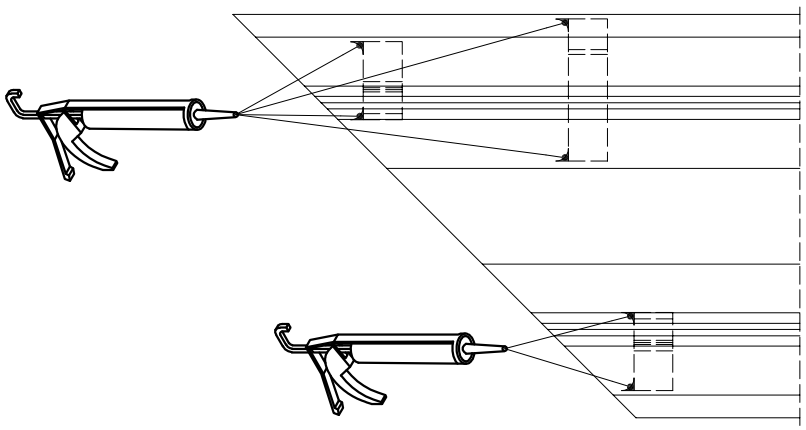
C160-ASS-1353

2-BINARI - ASSEMBLAGGIO TELAIO



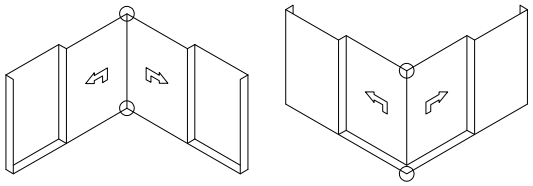


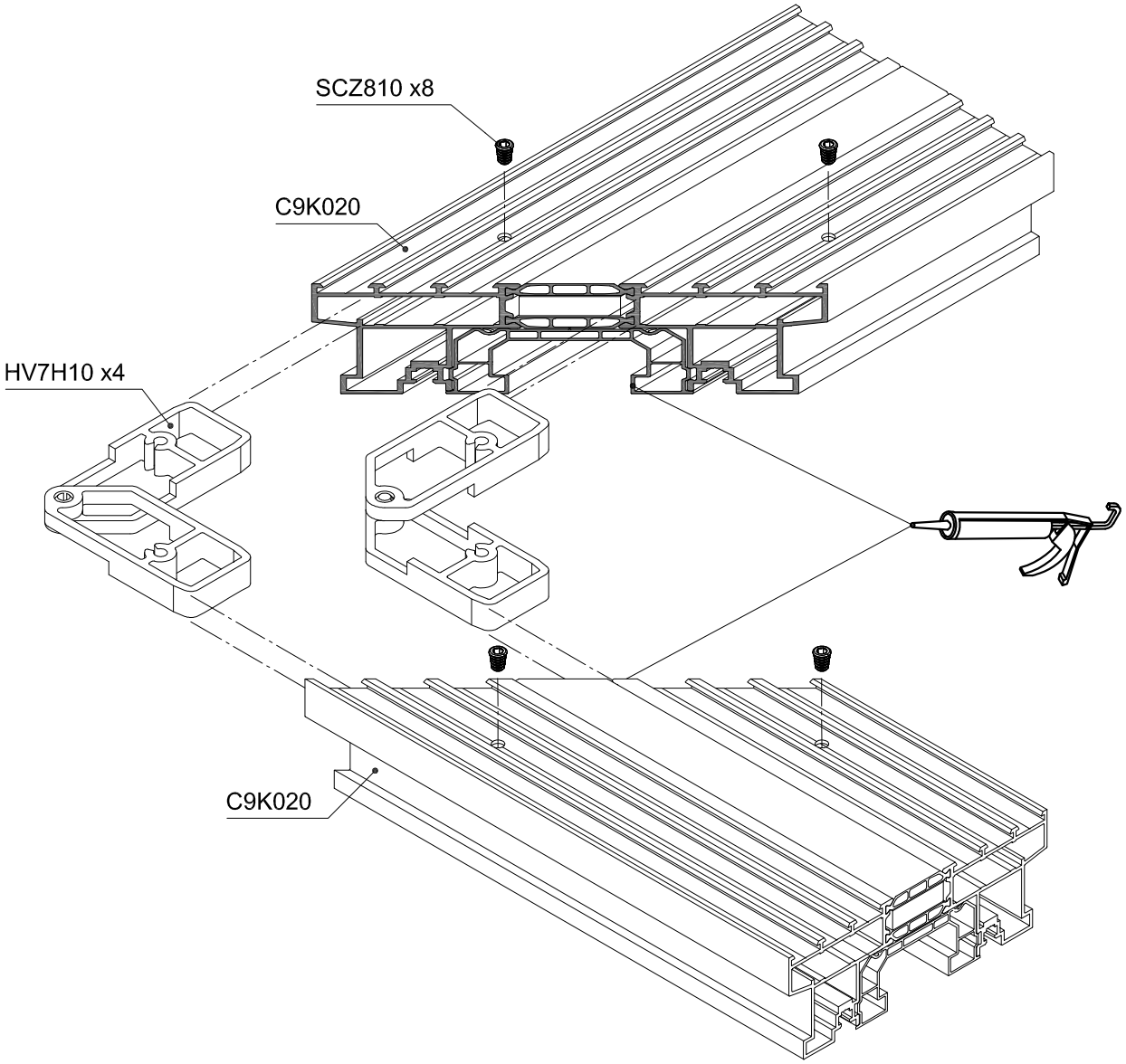




C160-ASS-1355

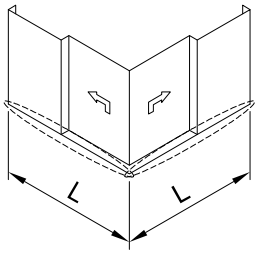
2-BINARI - ASSEMBLAGGIO TELAIO

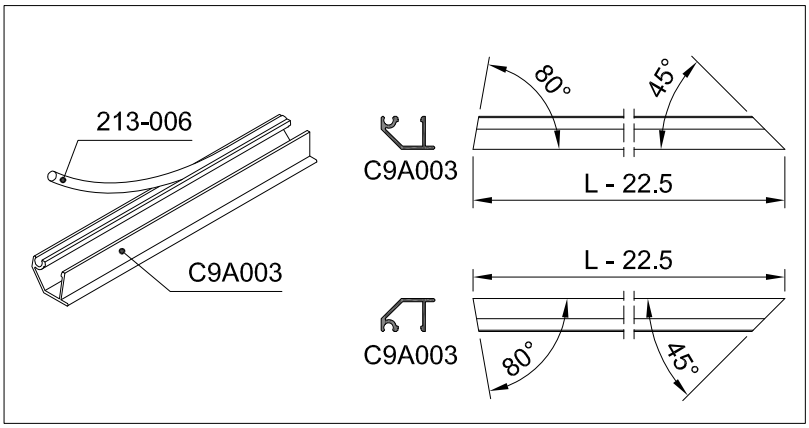


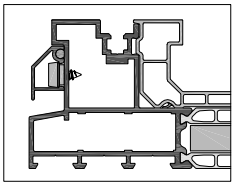


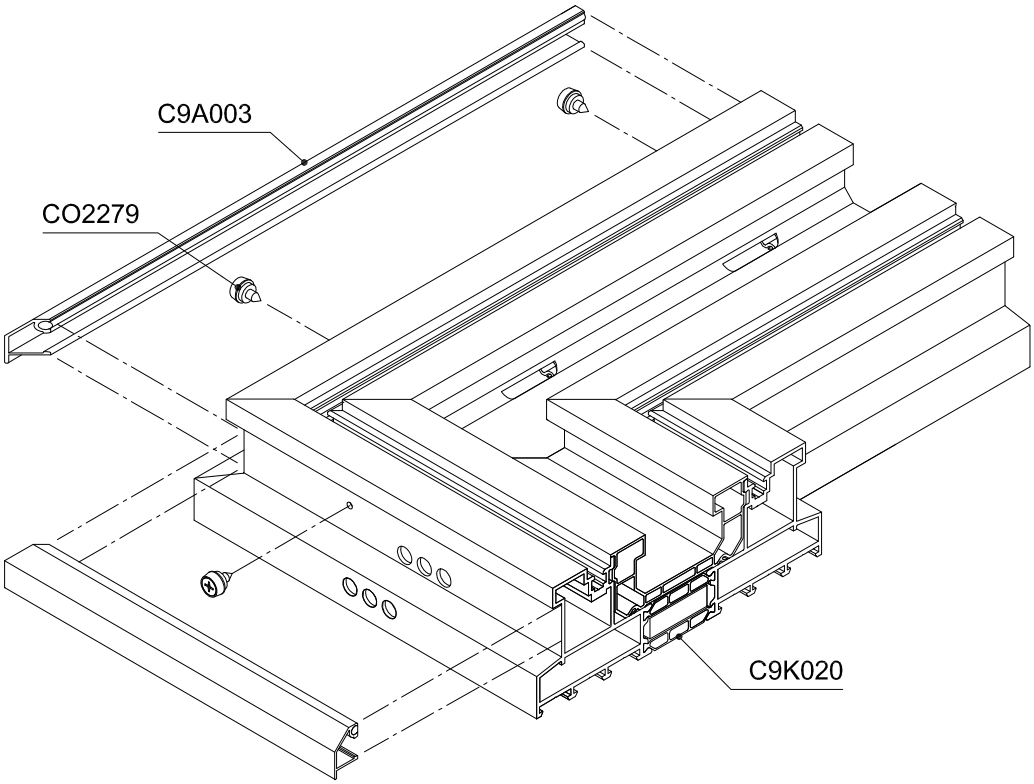
C160-ASS-1356

2-BINARI - ASSEMBLAGGIO TELAIO





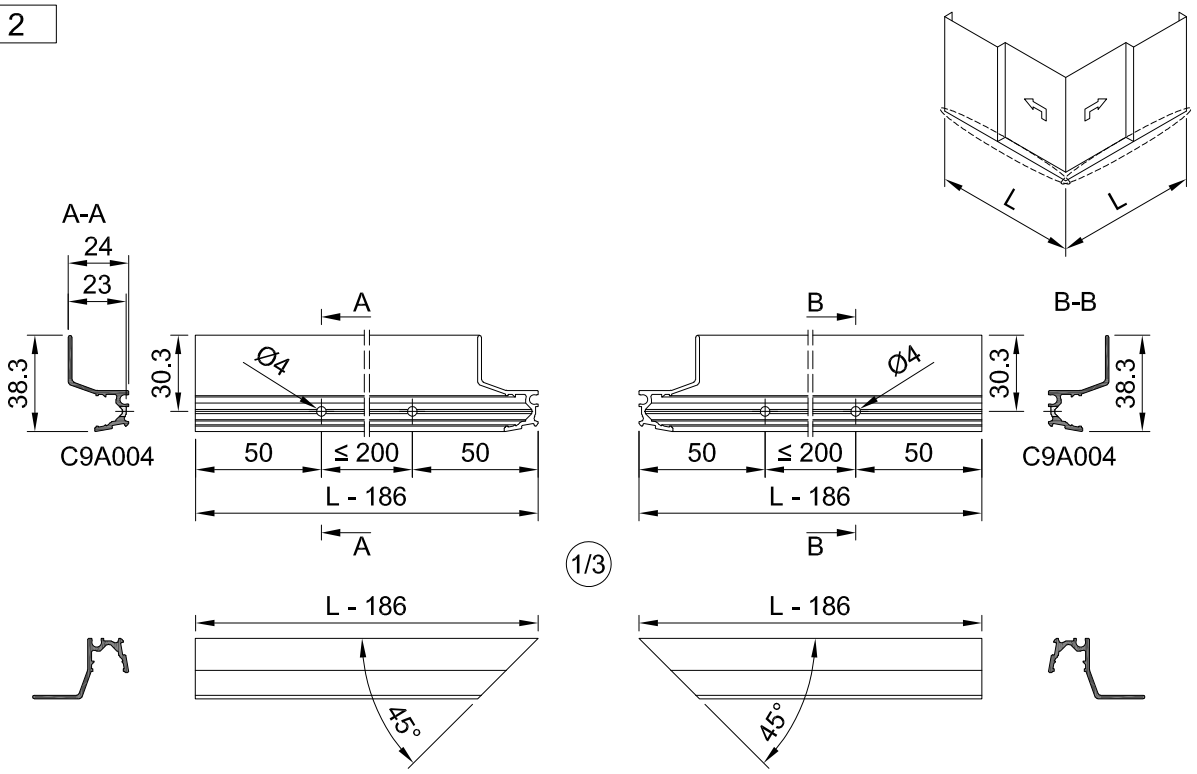


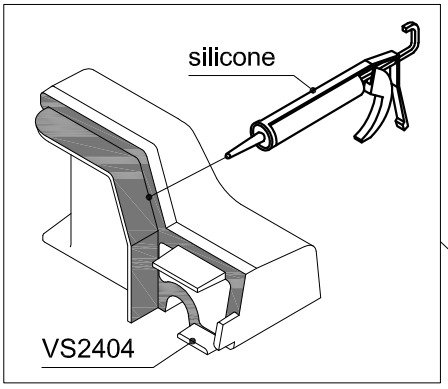


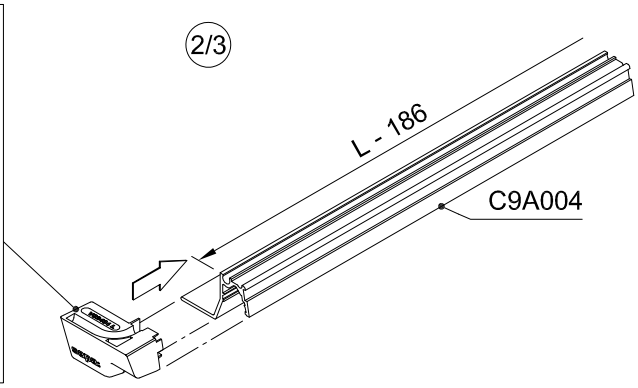
C160-ASS-1358

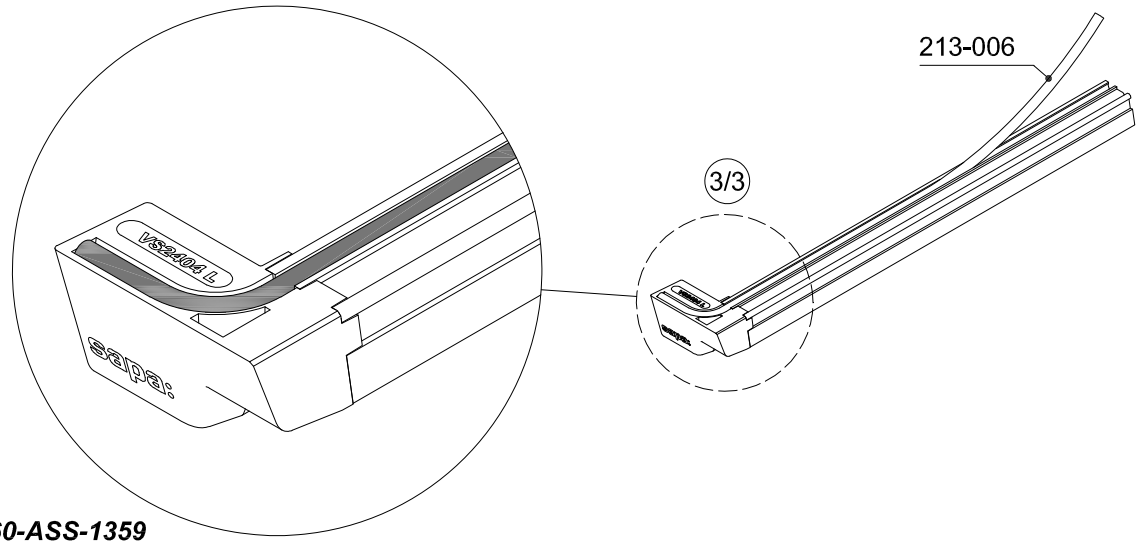
2-BINARI - ASSEMBLAGGIO TELAIO

1 / 2





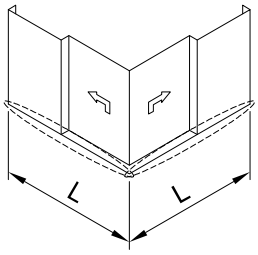


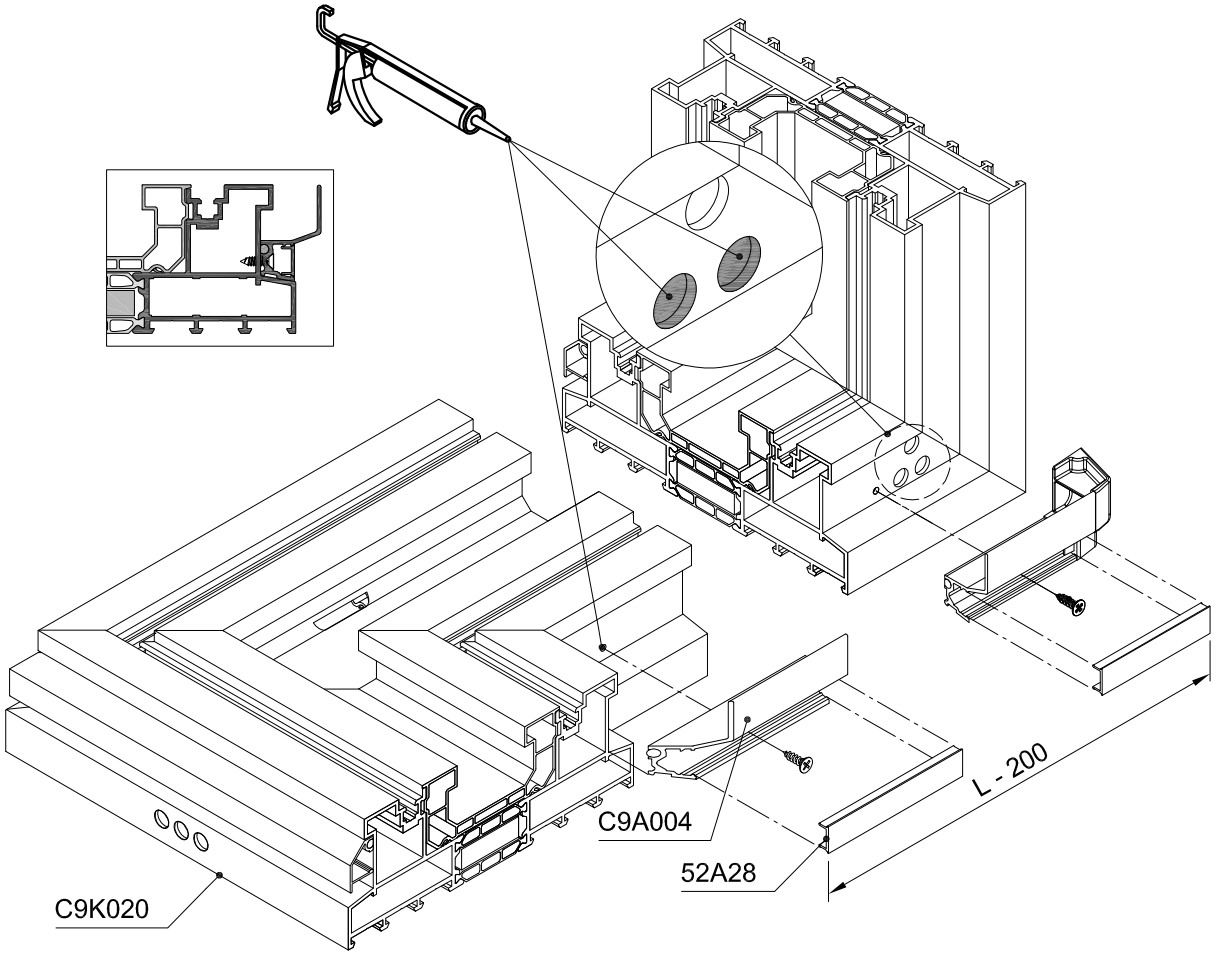


C160-ASS-1359

2-BINARI - ASSEMBLAGGIO TELAIO

2 / 2





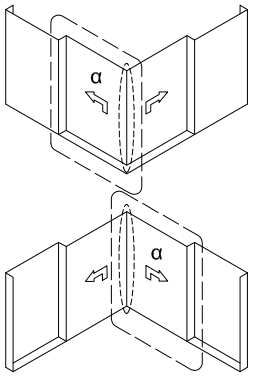
C160-ASS-1360

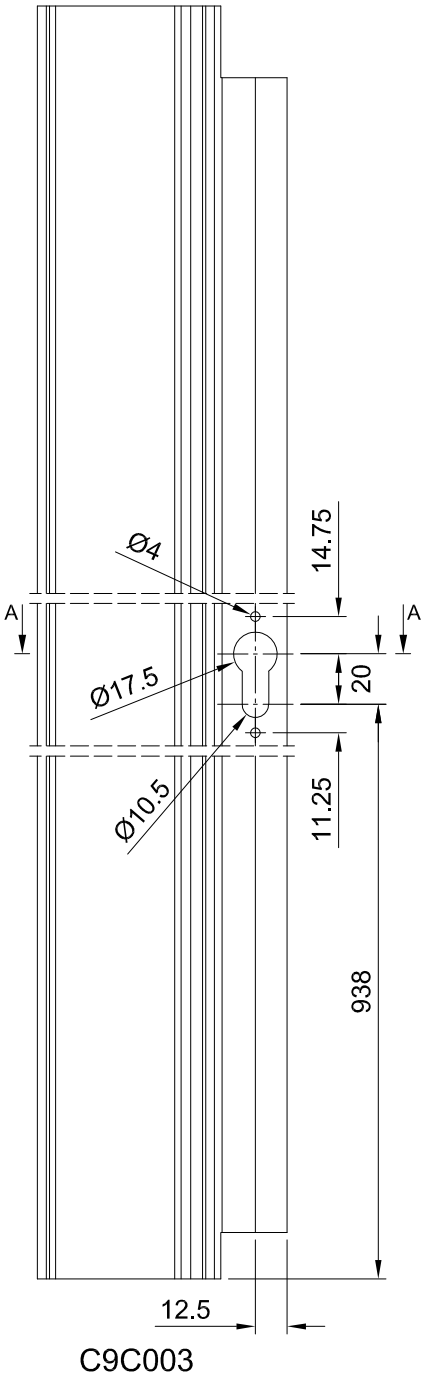
OPERAZIONI C9C003

1 / 5

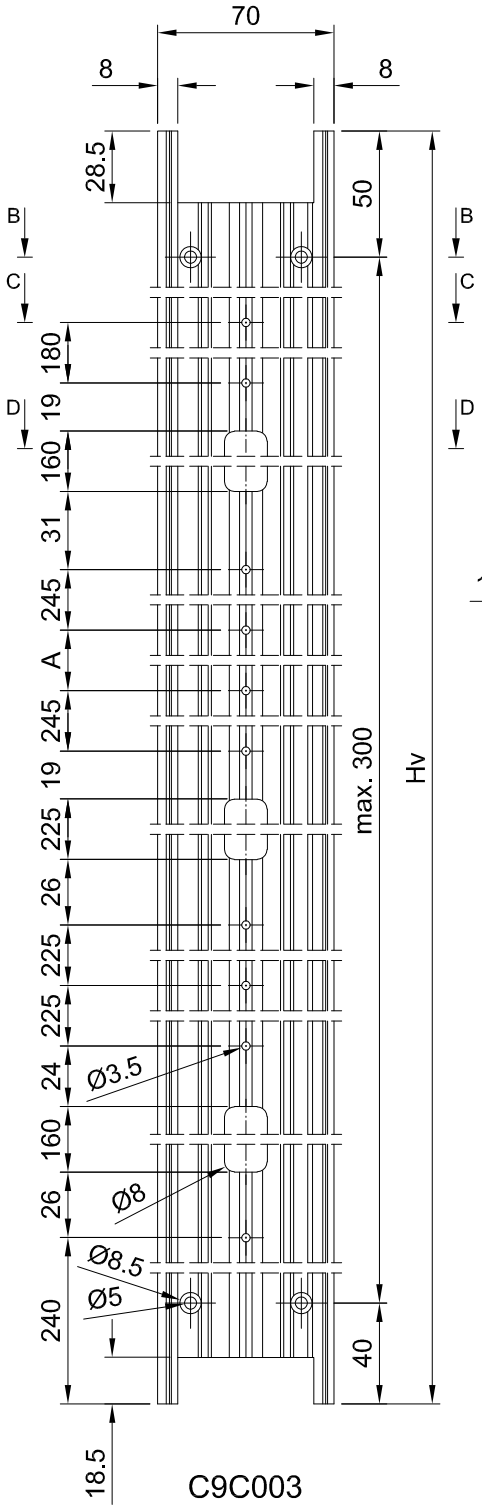
	Hv	A
SF2127	2400 - 2550	0
SF2129	2550 - 2700	400

C9V001+KU2027
C9V051+KU2027
C9V004

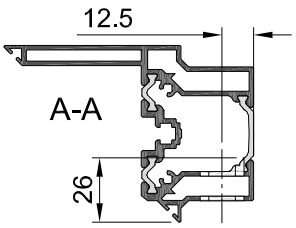


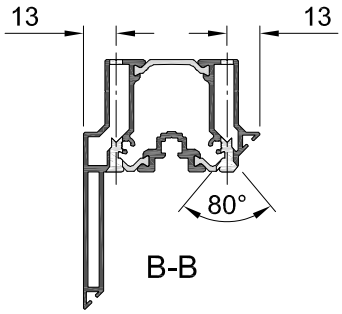


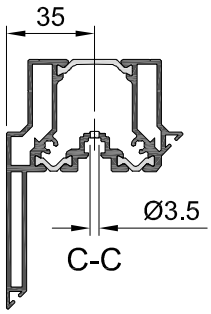
C9C003

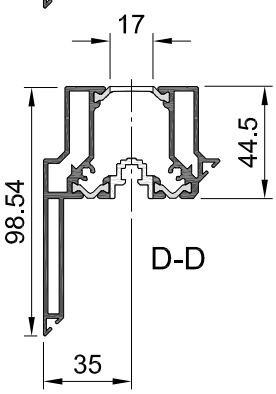


C9C003







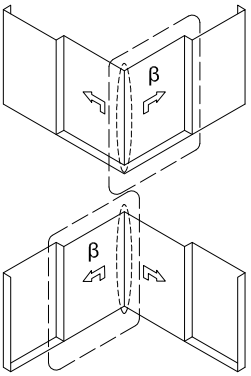


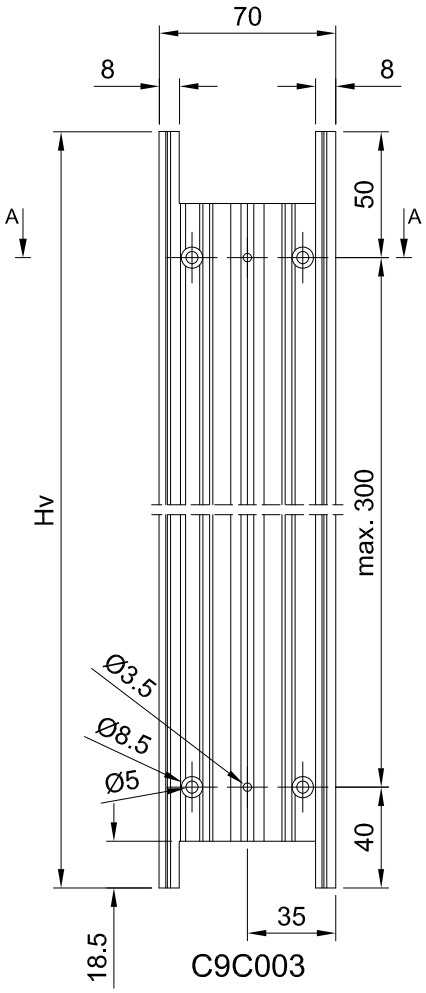
C160-ASS-2291

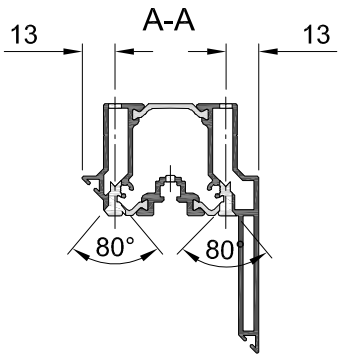
OPERAZIONI C9C003

2 / 5

C9V001+KU2027
C9V051+KU2027
C9V004





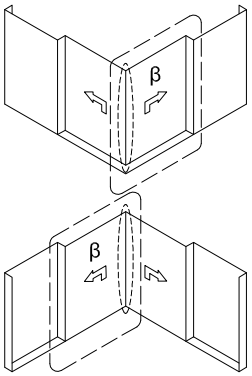


C160-ASS-2292

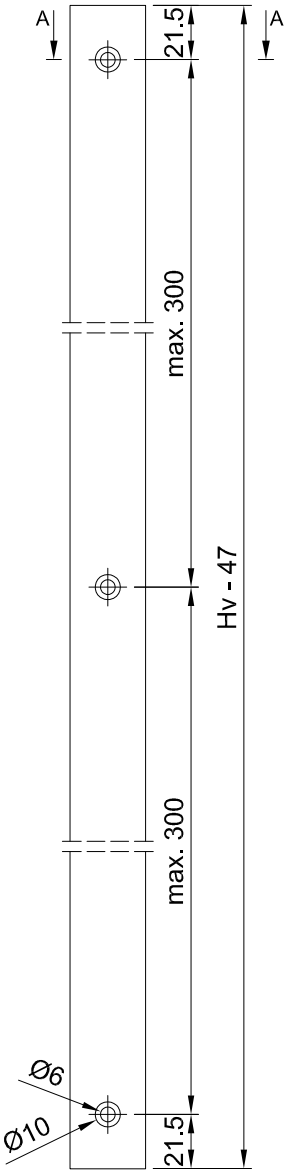
OPERAZIONI RB0086

3 / 5

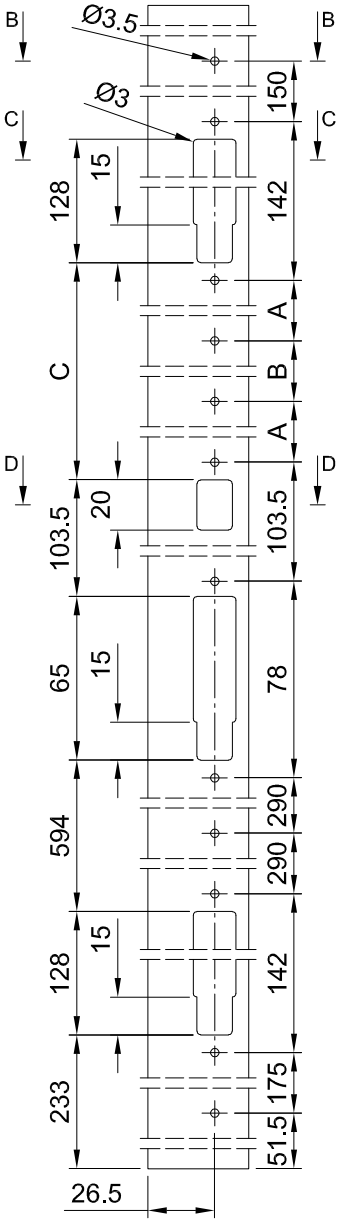
C9V001+KU2027
C9V051+KU2027
C9V004

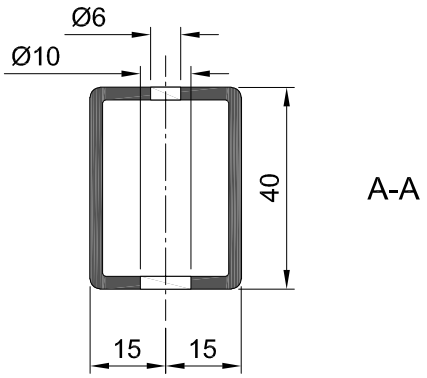


RB0086

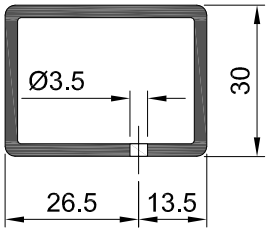


RB0086

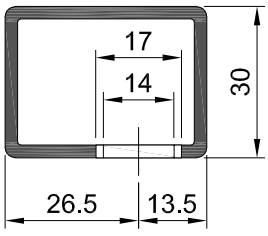




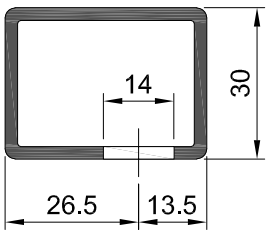
A-A



B-B



C-C



D-D

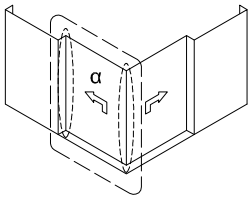
	Hv	A	B	C
SF3066	2400 - 2550	282.5		578
SF3068	2550 - 2700	282.5	400	978

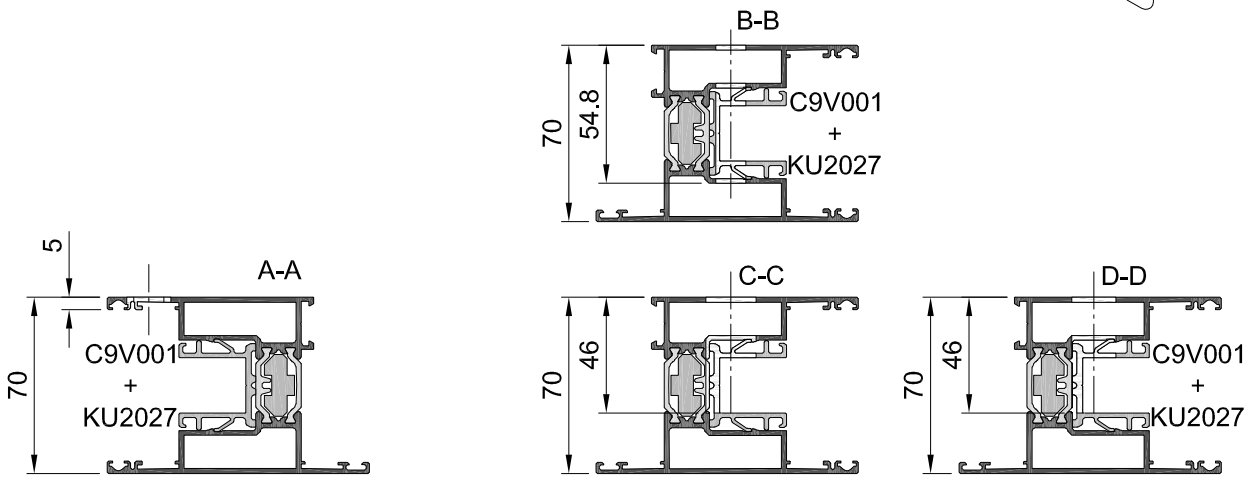
C160-ASS-2293

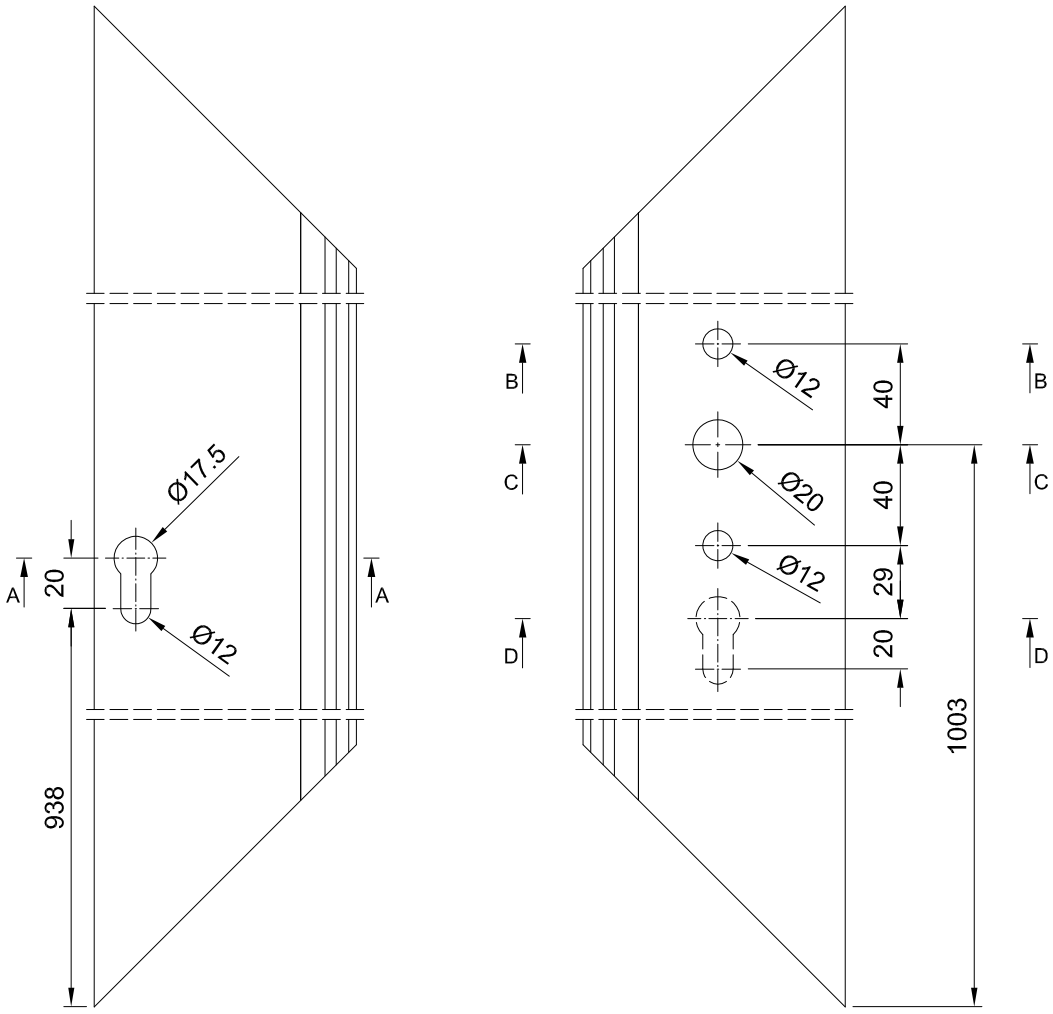
OPERAZIONI C9V001

4 / 5

C9V001+KU2027
C9V051+KU2027
C9V004





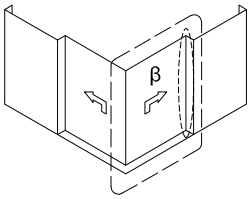


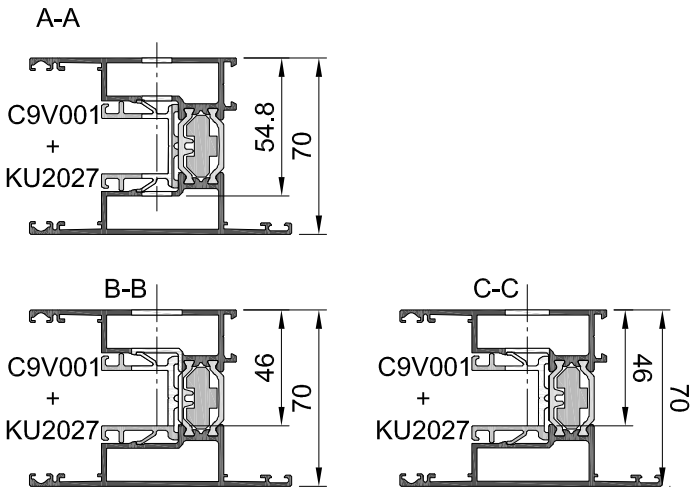
C160-ASS-2294

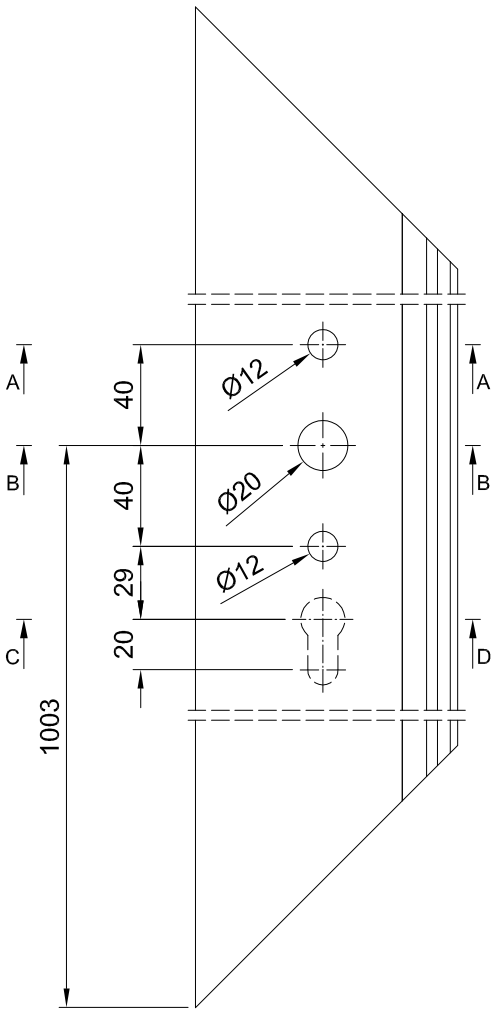
OPERAZIONI C9V001

5 / 5

C9V001+KU2027
C9V051+KU2027
C9V004





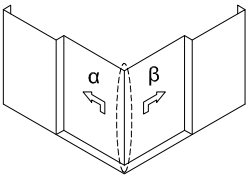


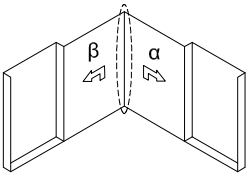
C160-ASS-2295

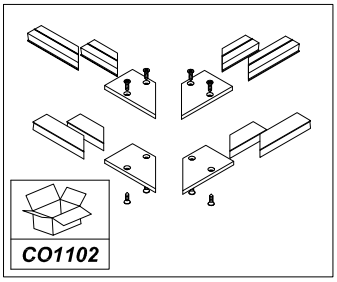
ASSEMBLAGGIO C9C003 + CO1102 + RU4033

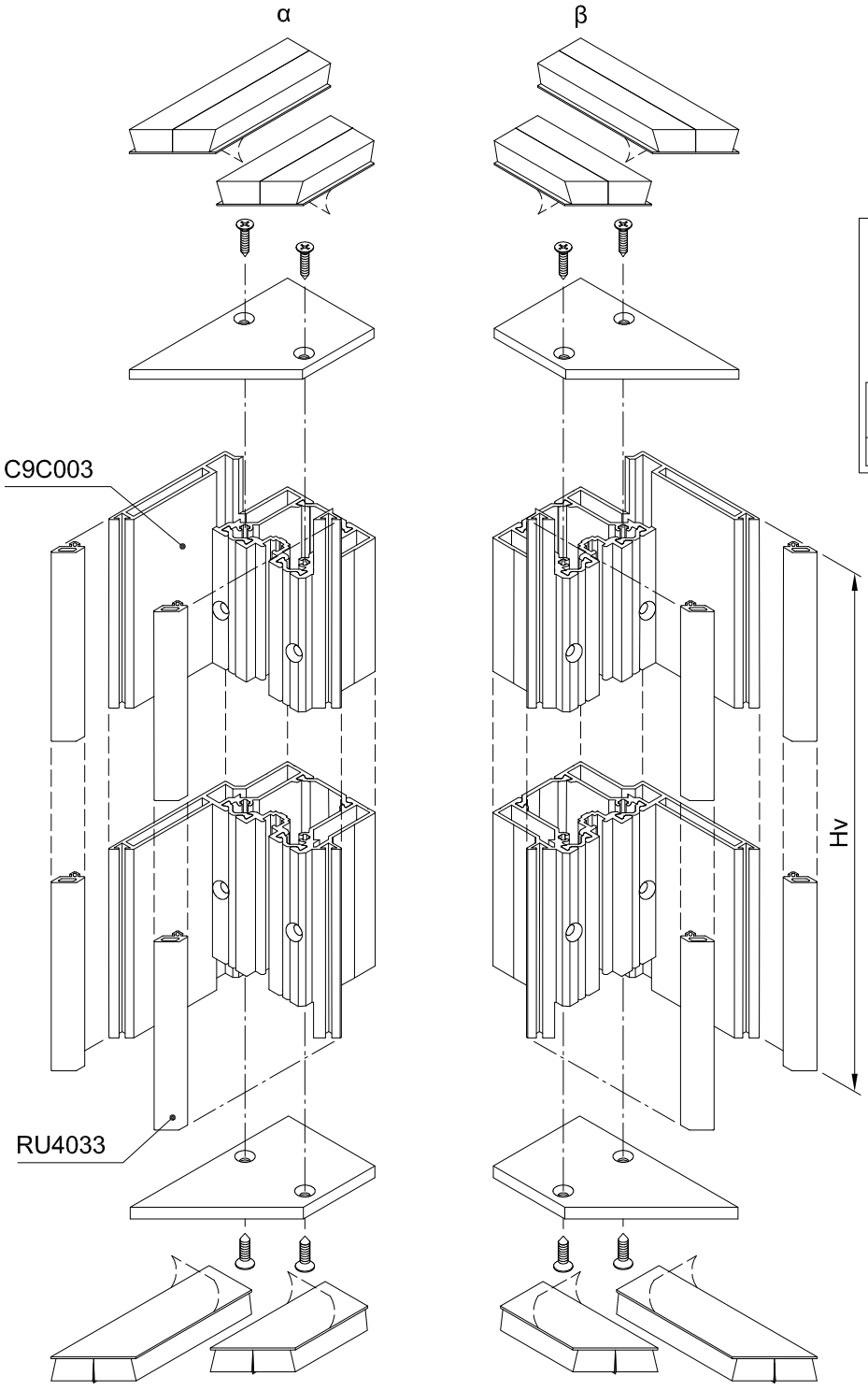
1 / 3

C9V001+KU2027
C9V051+KU2027
C9V004







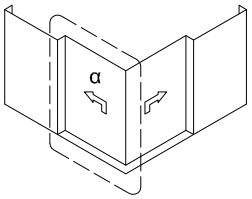


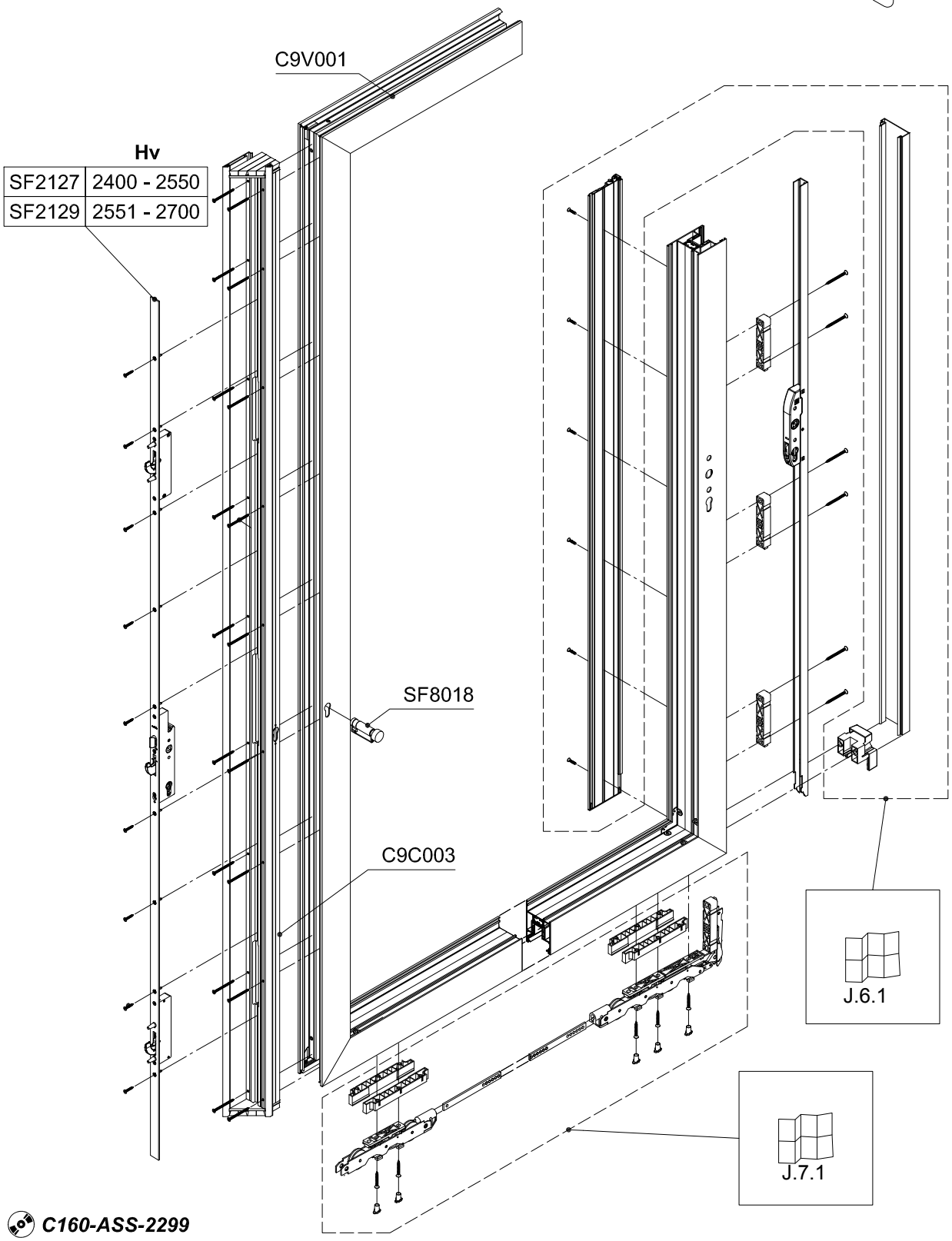
C160-ASS-2298

ASSEMBLAGGIO C9C003 + SF212X

2 / 3

C9V001+KU2027
C9V051+KU2027
C9V004



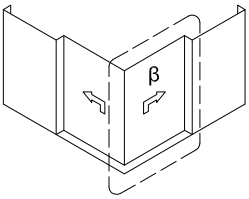


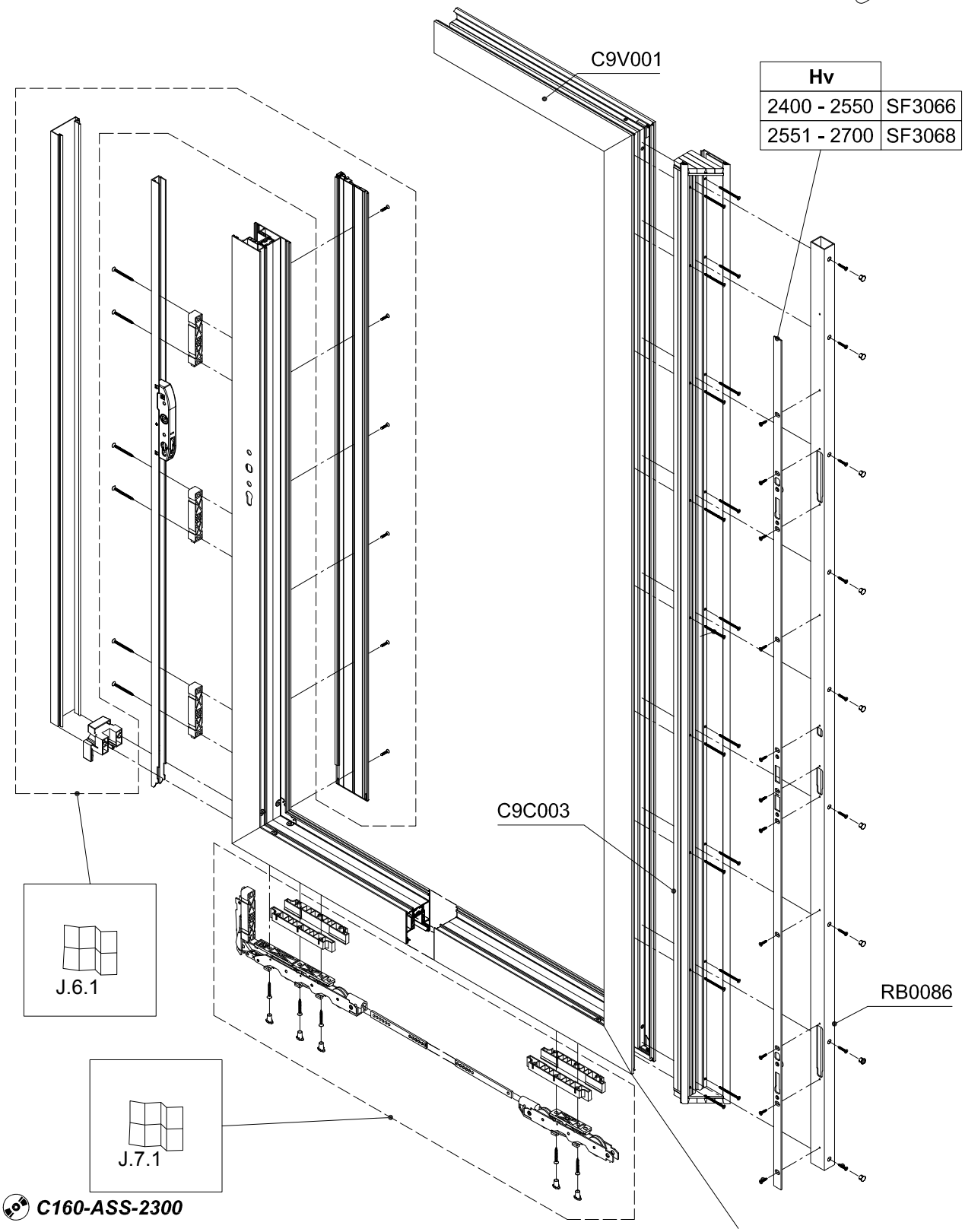
C160-ASS-2299

ASSEMBLAGGIO C9C003 + RB0086 + SF36X

3 / 3

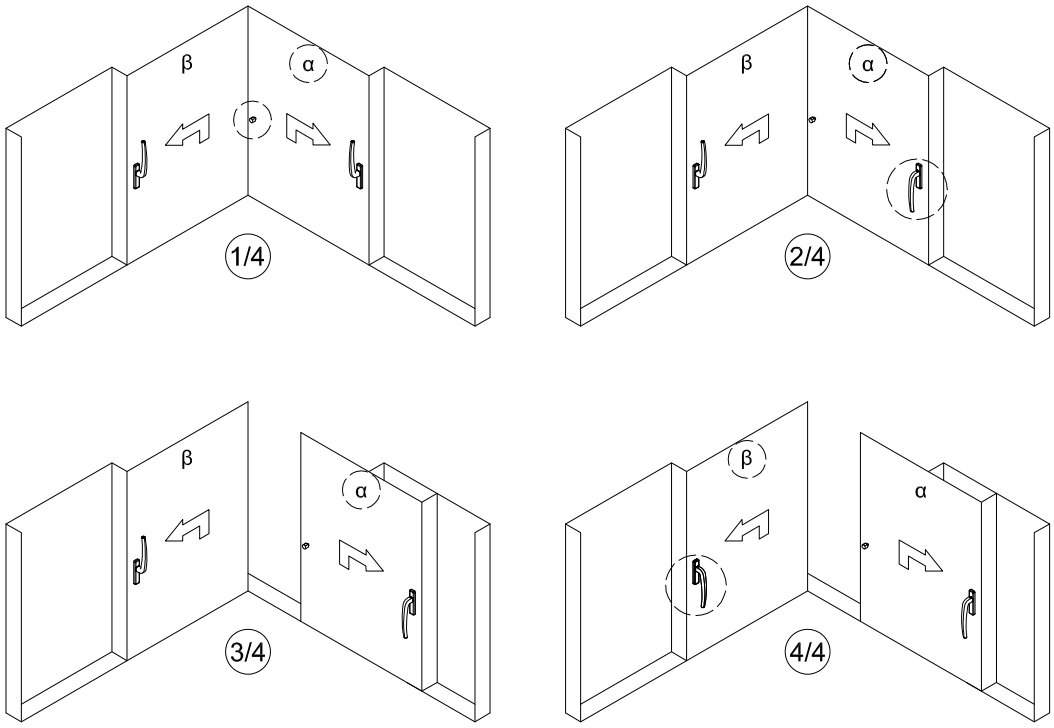
C9V001+KU2027
C9V051+KU2027
C9V004





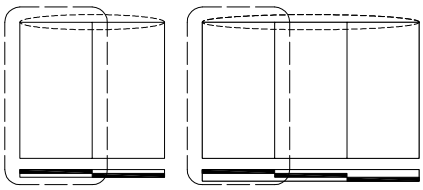
C160-ASS-2300

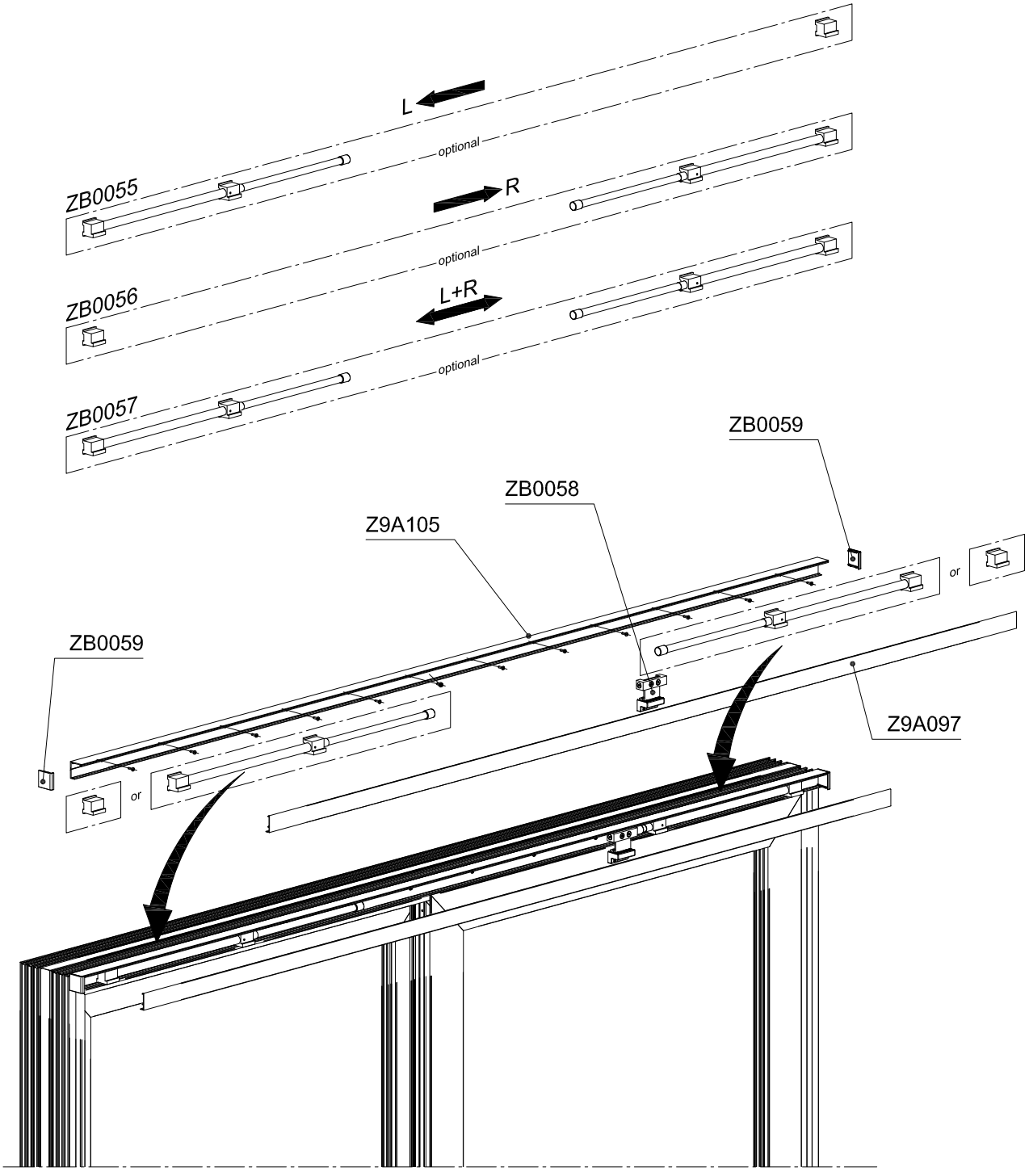
OPERAZIONI - INTERNO



C160-ASS-2297

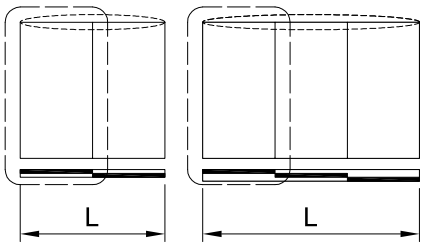
1 / 4

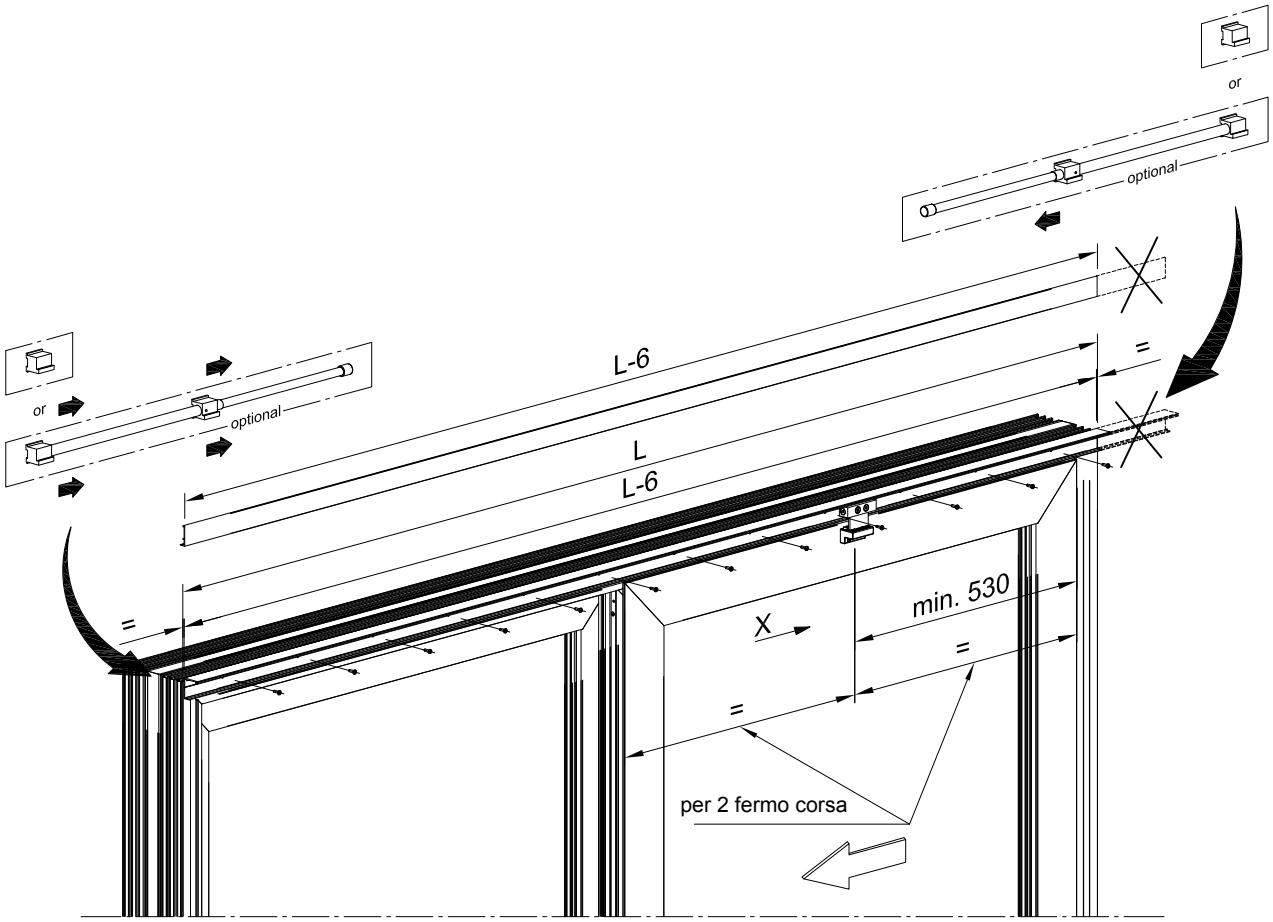




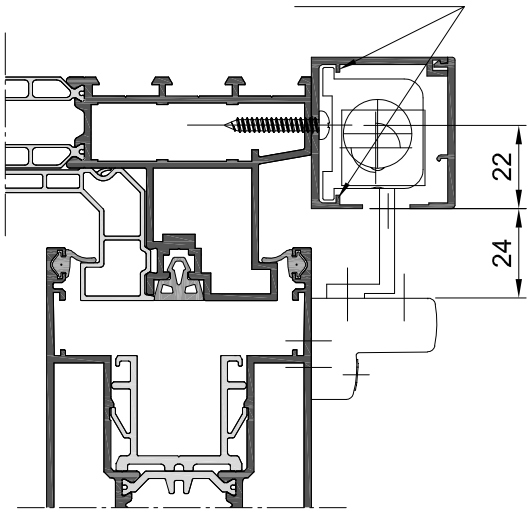
C160-ASS-1604

2 / 4





Guida



C160-ASS-1605L

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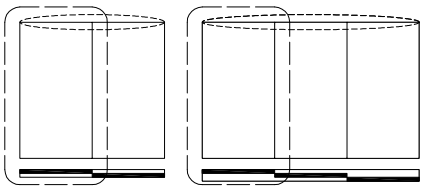

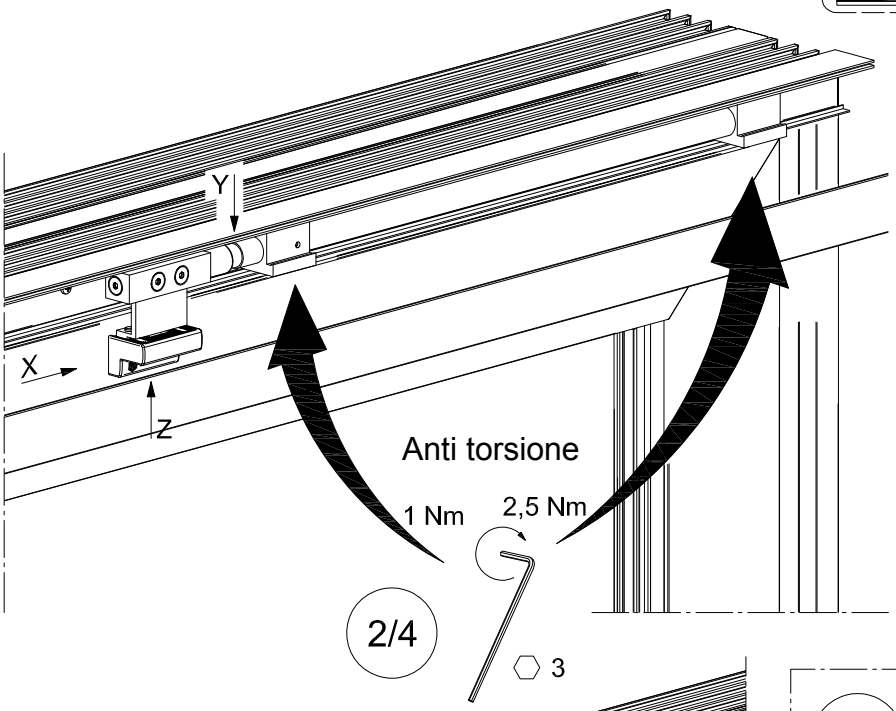

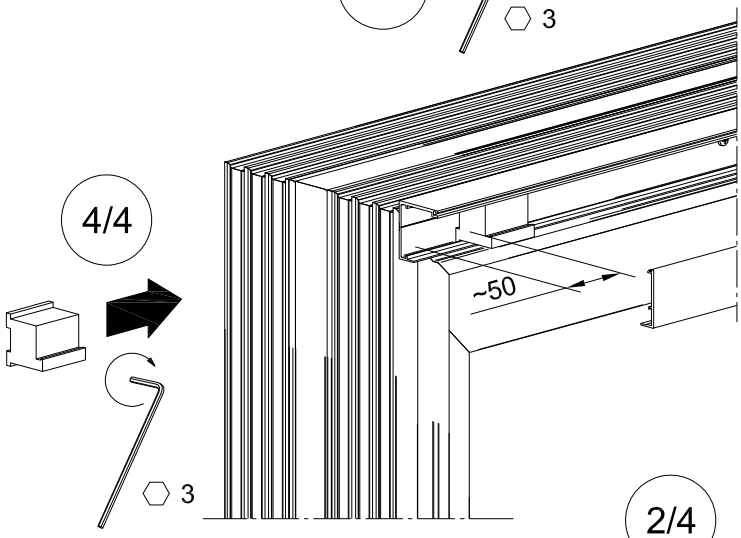

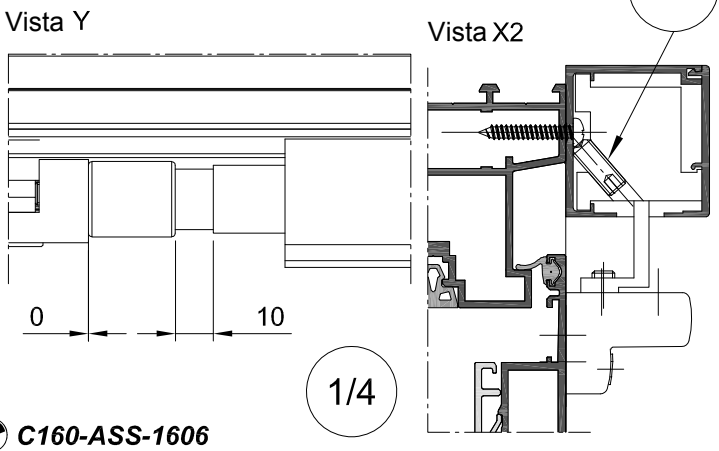

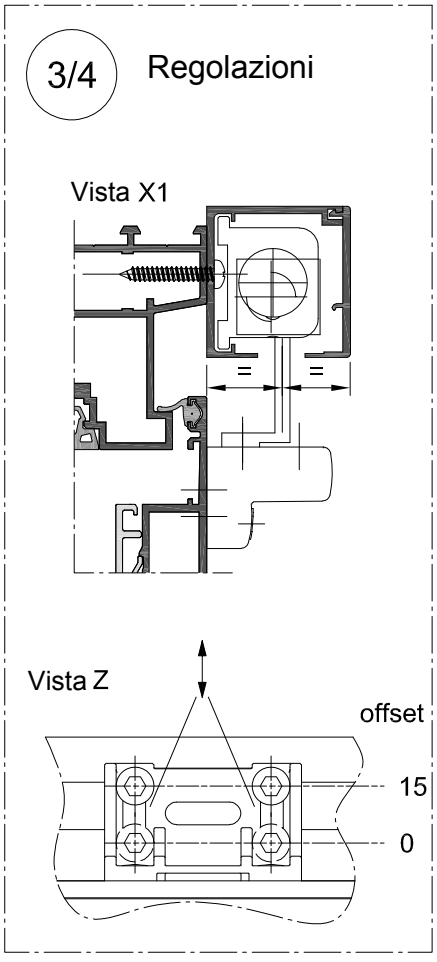

C160-ASS-1606

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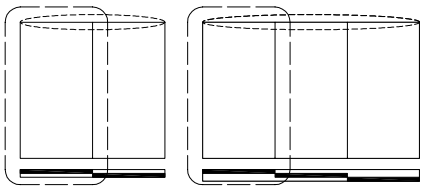
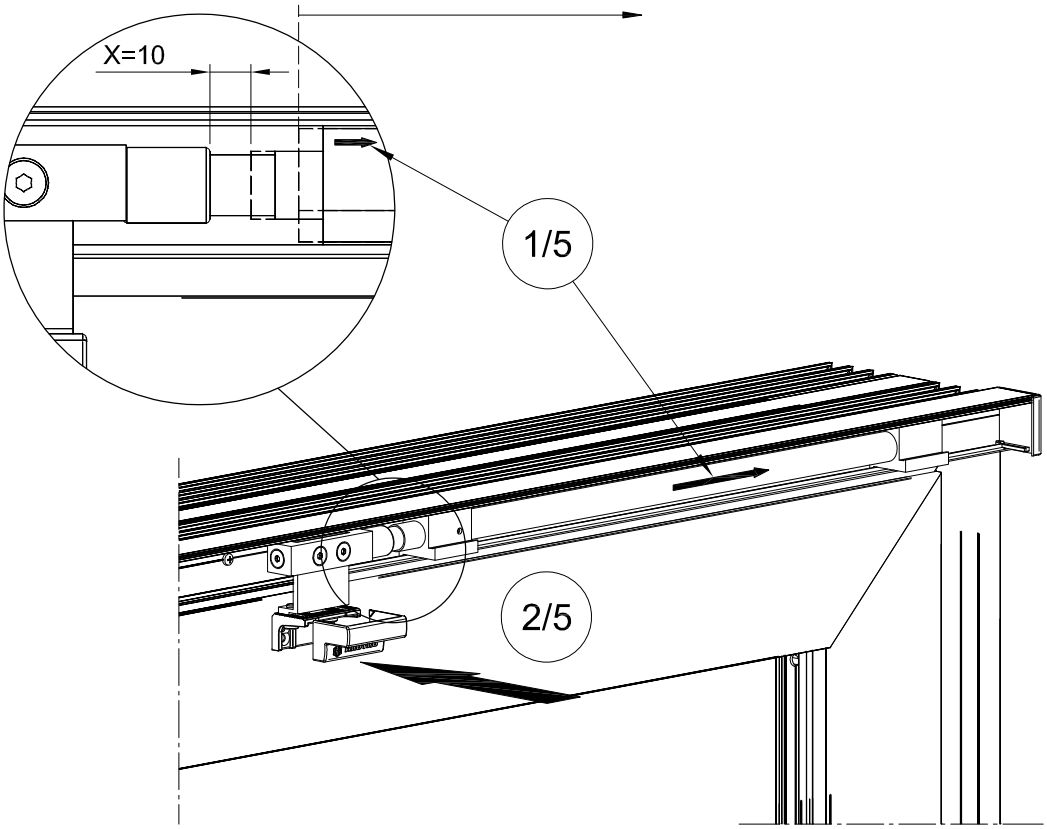
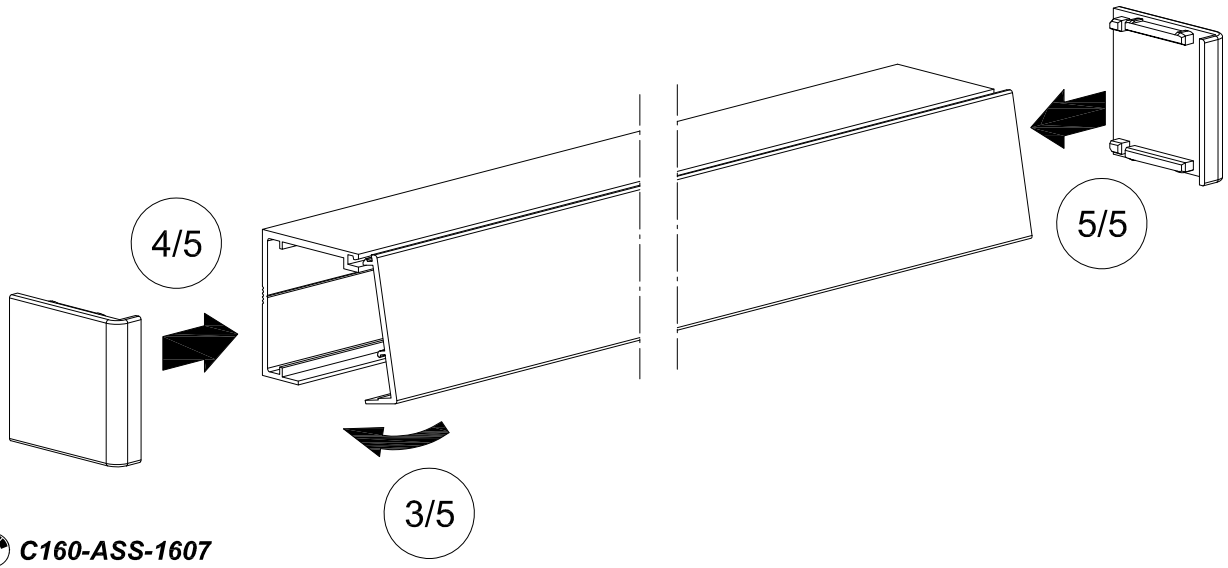


Riduzione della forza di chiusura da applicare con regolazione del fine corsa





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FERRAMENTA ALZANTE-SCORREVOLE

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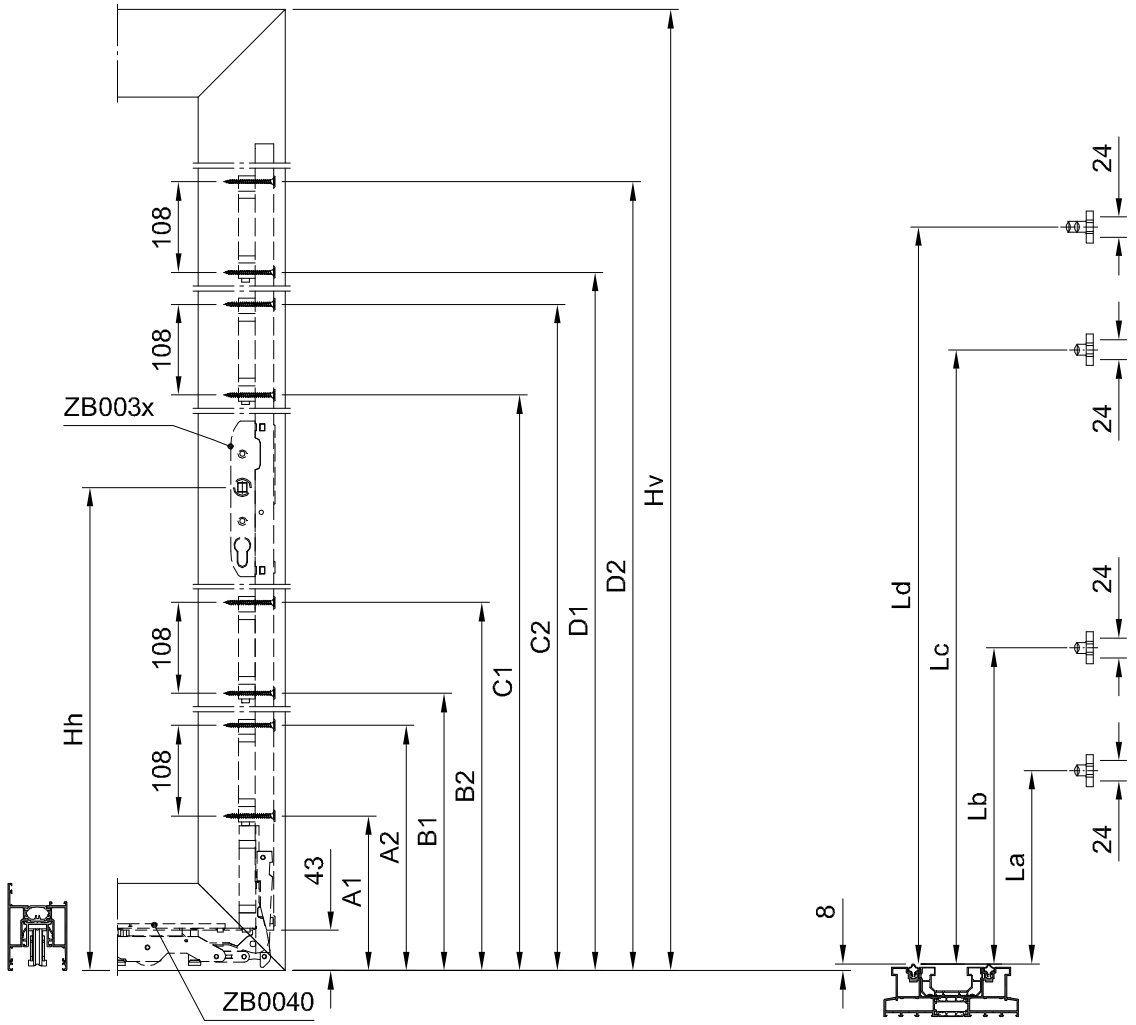

Hv			Hh	A		B		C		D		E	F		L				
min	max			A1	A2	B1	B2	C1	C2	D1	D2		F1	F2	La	Lb	Lc	Ld	Lf
1180	1877	**ZB0033**	403	204	-	-	-	554	662	954	1062	-	-	-	250	-	600	1000	-
1878	2177	**ZB0034**	1003		312	704	812	1154	1262	1554	1662					750	1200	1600	
2178	2477	**ZB0035**								1854	1962							1900	
2478	2777	**ZB0036**								2154	2262							2200	
2778	3077	**ZB0035 + ZB0046**	Vedi Pagina 2 / 4																
3078	3377	**ZB0035 + ZB0046**																	

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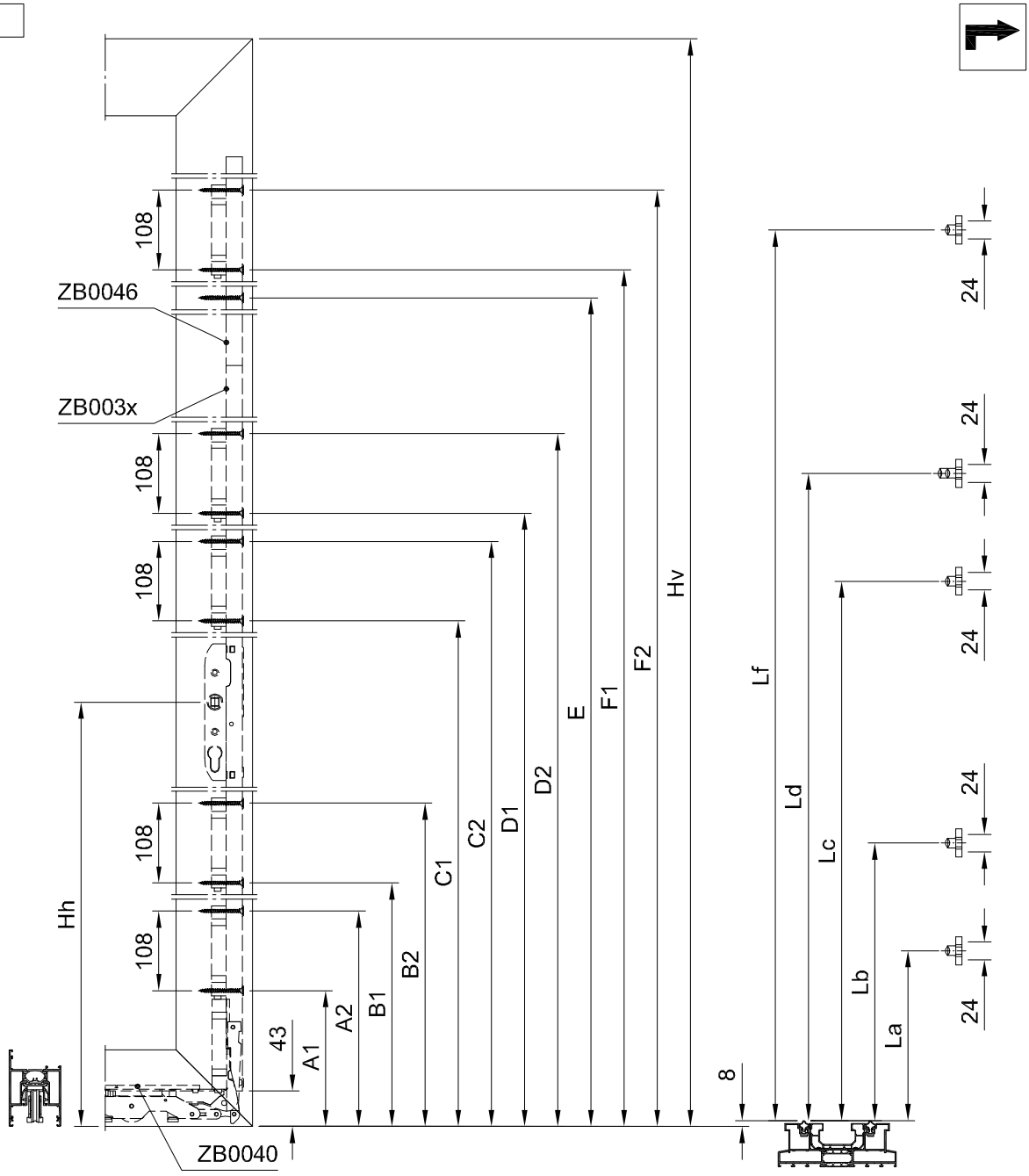
FERRAMENTA ALZANTE-SCORREVOLE

2 / 4



Hv			Hh	A		B		C		D		E	F		L				
min	max			A1	A2	B1	B2	C1	C2	D1	D2		F1	F2	La	Lb	Lc	Ld	Lf
1180	1877	**ZB0033**	Vedi Pagina 1 / 4																
1878	2177	**ZB0034**																	
2178	2477	**ZB0035**																	
2478	2777	**ZB0036**																	
2778	3077	**ZB0035 + ZB0046**	1003	204	312	704	812	1154	1262	1854	1962	Hv - 549	Hv - 325	Hv - 217	250	750	1200	1900	Hv - 271
3078	3377	**ZB0035 + ZB0046**								2154	2262							2200	

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FERRAMENTA ALZANTE-SCORREVOLE

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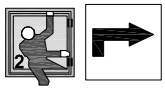

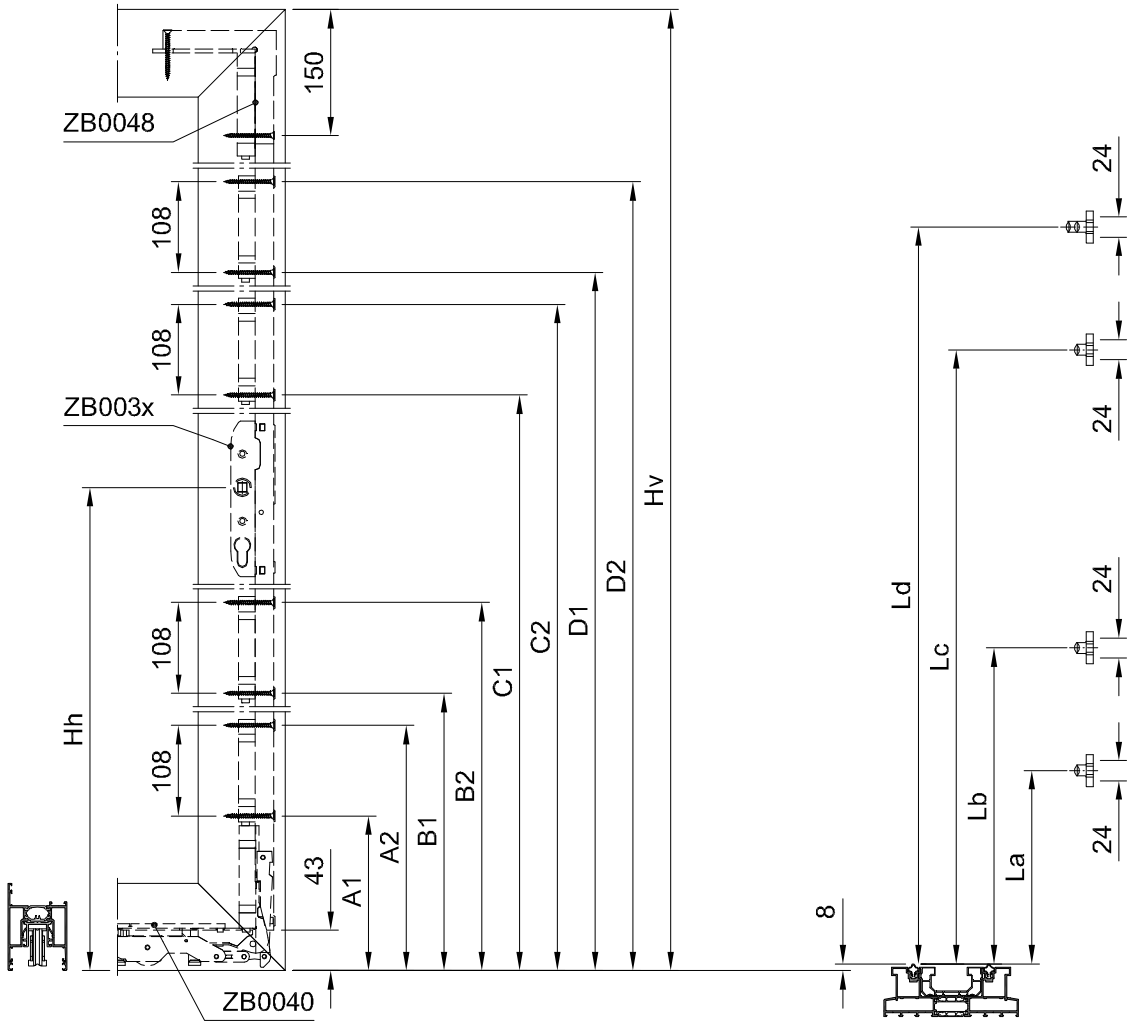

Hv			Hh	A		B		C		D		E	F		L				
min	max			A1	A2	B1	B2	C1	C2	D1	D2		F1	F2	La	Lb	Lc	Ld	Lf
1312	2009	**ZB0033**	403	204	-	-	-	554	662	954	1062	-	-	-	250	-	600	1000	-
2010	2309	**ZB0034**	1003		312	704	812	1154	1262	1554	1662					750	1200	1600	
2310	2609	**ZB0035**								1854	1962							1900	
2610	2909	**ZB0036**								2154	2262							2200	
2910	3209	**ZB0035 + ZB0046**	Vedi Pagina 4 / 4																
3210	3509	**ZB0035 + ZB0046**																	

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FERRAMENTA ALZANTE-SCORREVOLE

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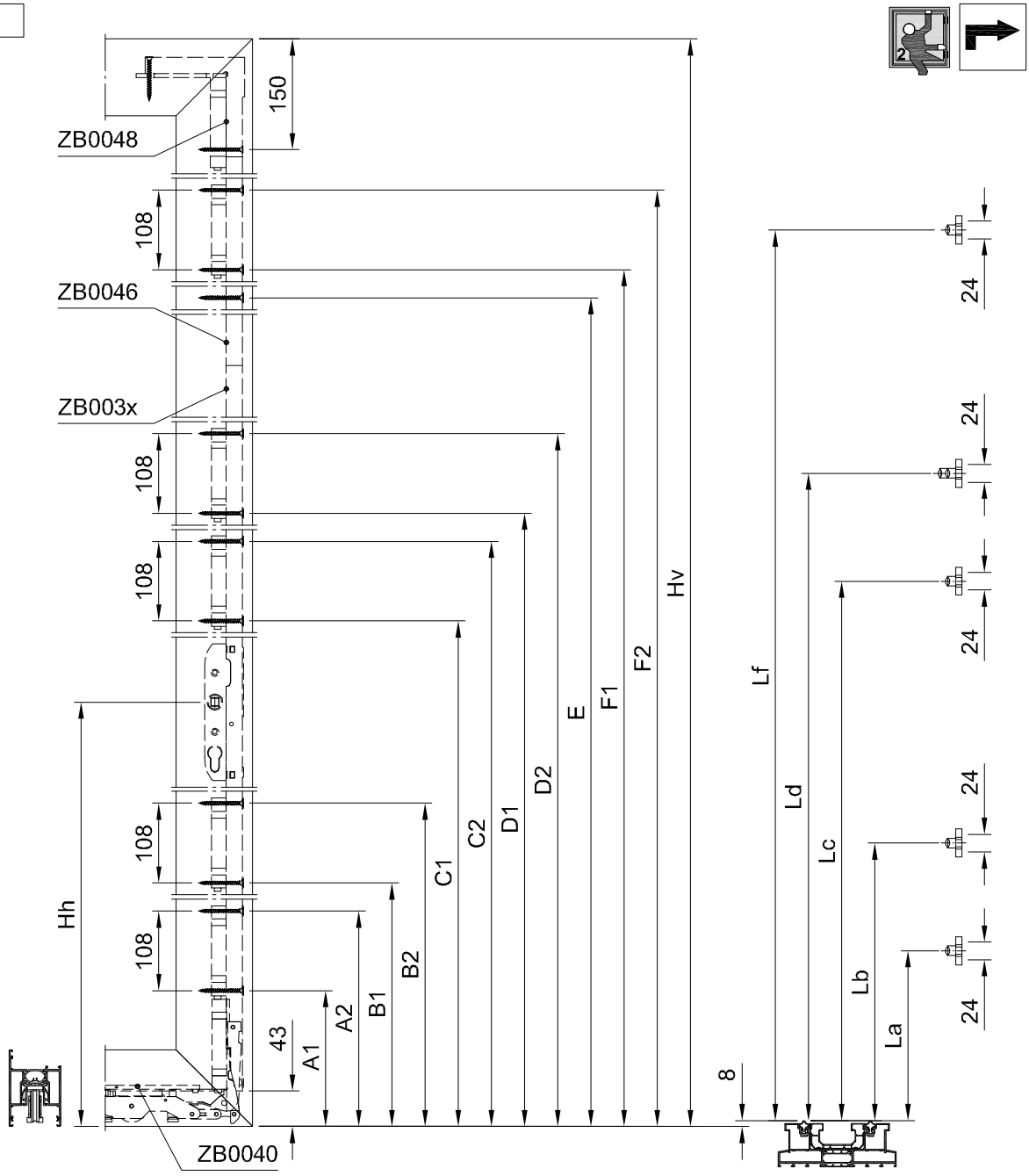
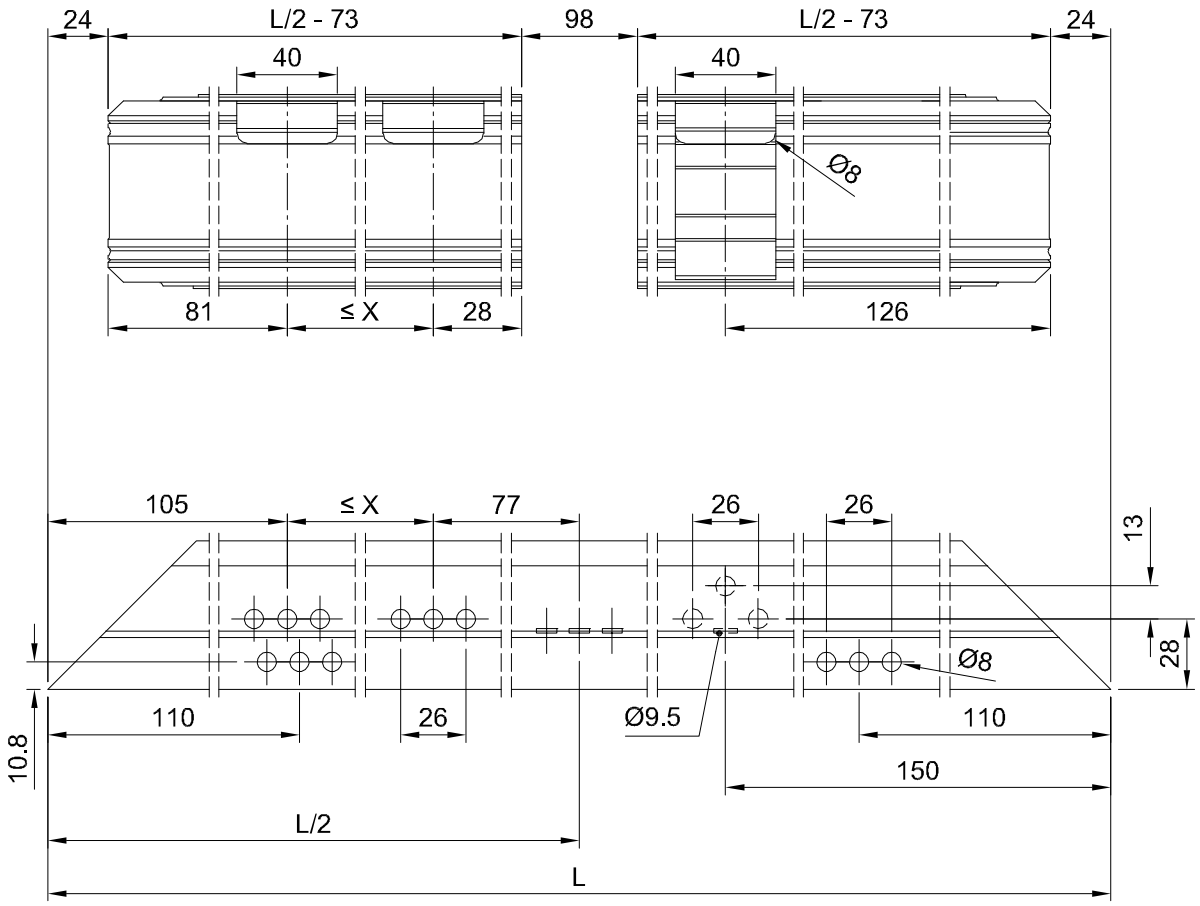


Hv			Hh	A		B		C		D		E	F		L				
min	max			A1	A2	B1	B2	C1	C2	D1	D2		F1	F2	La	Lb	Lc	Ld	Lf
1312	2009	**ZB0033**	Vedi Pagina 3 / 4																
2010	2309	**ZB0034**																	
2310	2609	**ZB0035**																	
2610	2909	**ZB0036**																	
2910	3209	**ZB0035 + ZB0046**	1003	204	312	704	812	1154	1262	1854	1962	Hv - 549	Hv - 325	Hv - 217	250	750	1200	1900	Hv - 271
3210	3509	**ZB0035 + ZB0046**								2154	2262							2200	

C160-ASS-3103

2-BINARI DRENAGGIO



C160-ASS-3125

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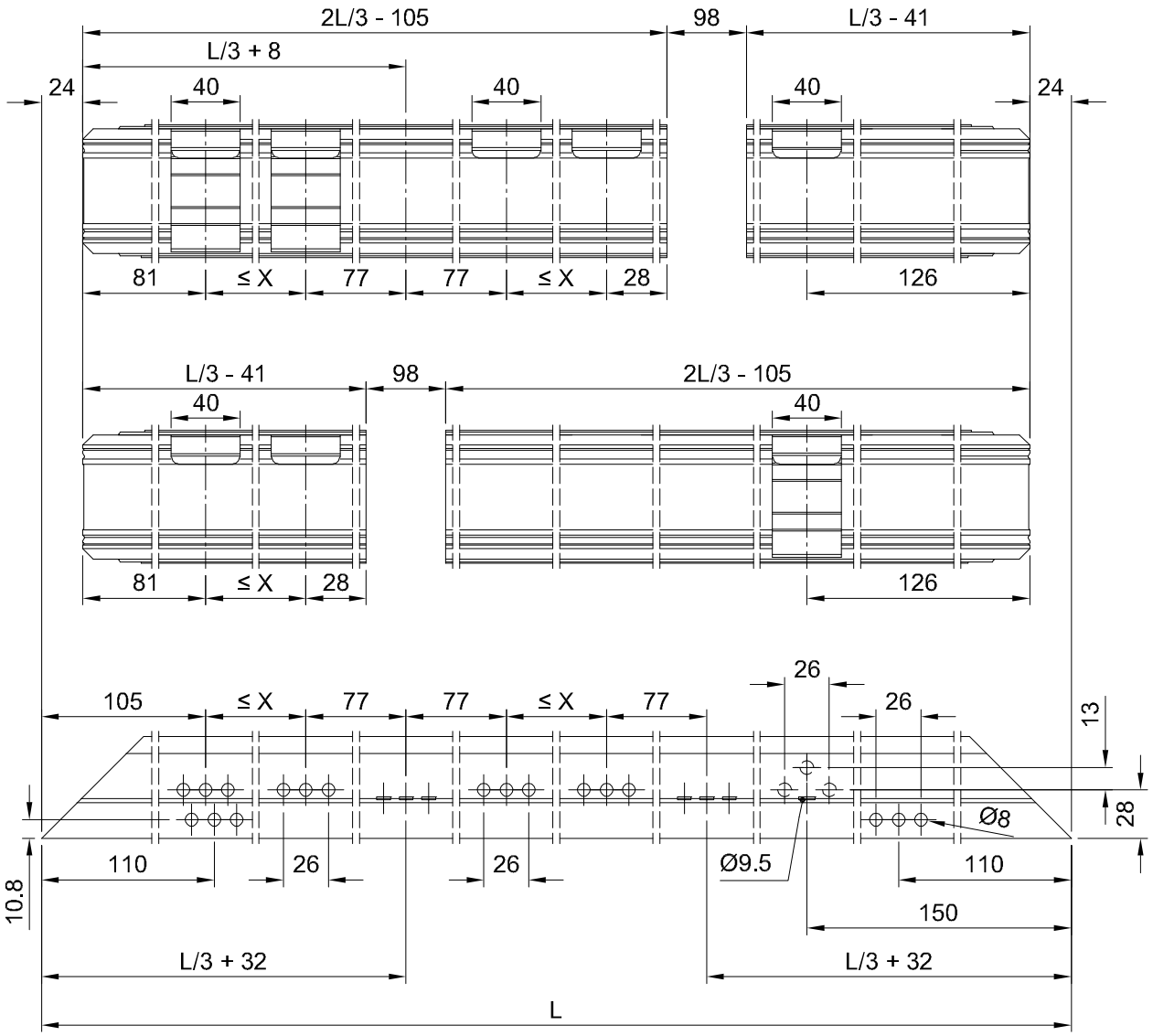
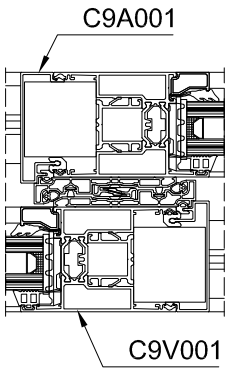


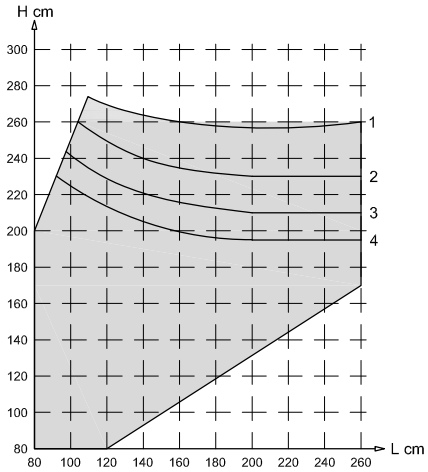
C160-ASS-3120

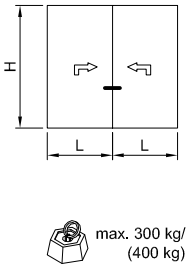
Allegati

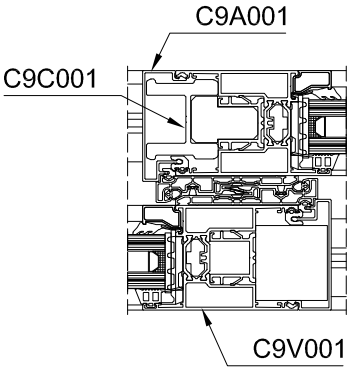
2 ANTE CON C9V001

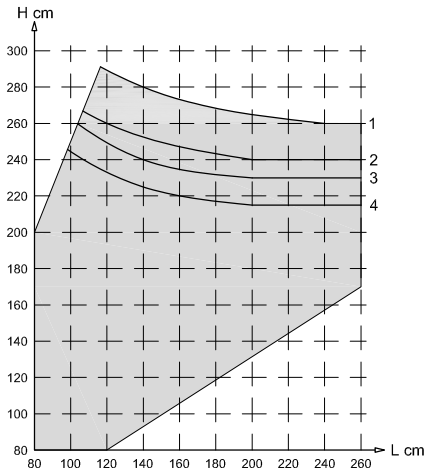
W (DAN/M²)	80	120	160	200	f ≤ H/300
	1	2	3	4	Fmax ≤ 8 mm
	C2	C3	C4	C5	

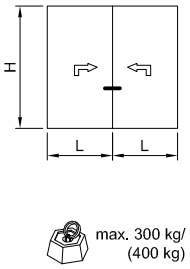


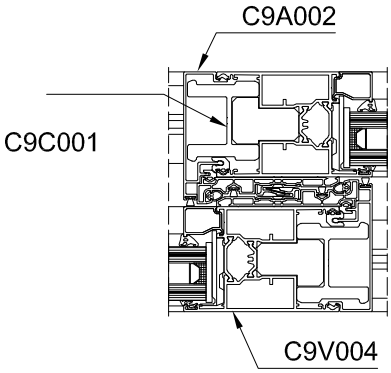


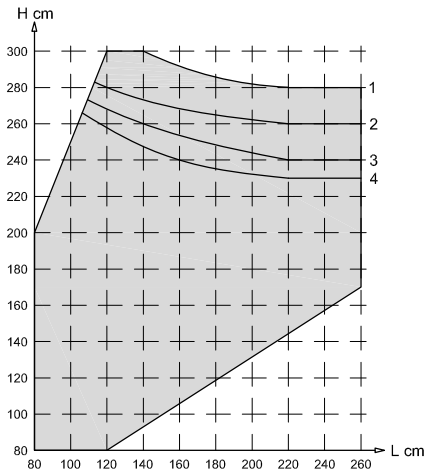


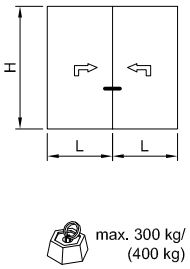






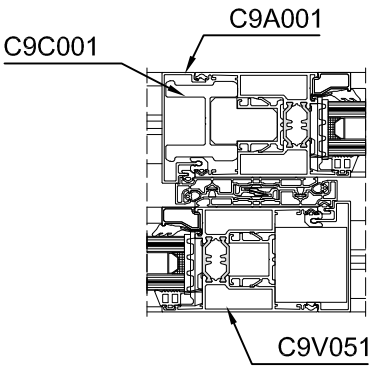


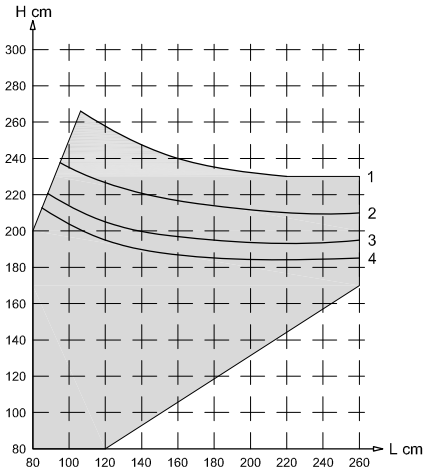


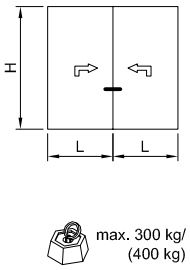


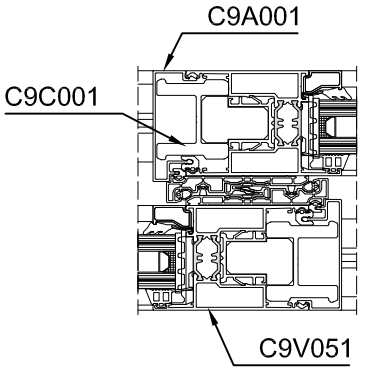
2 ANTE CON C9V051

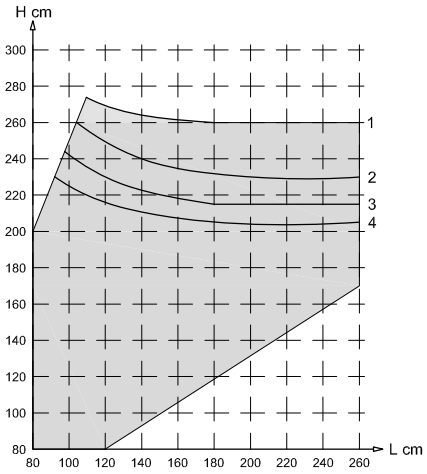
W (DAN/M²)	80	120	160	200	f ≤ H/300
	1	2	3	4	Fmax ≤ 8 mm
	C2	C3	C4	C5	

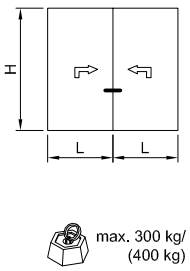


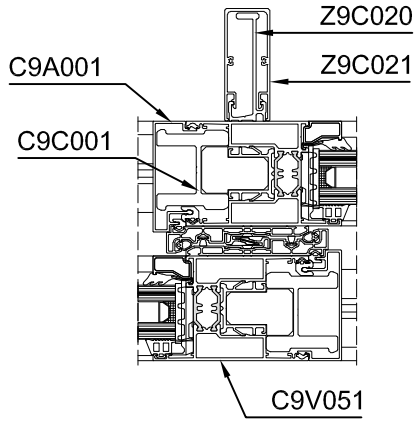


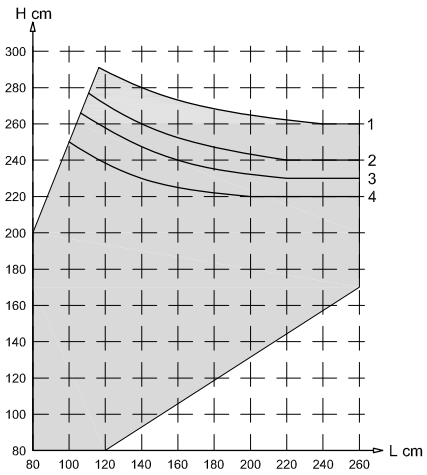


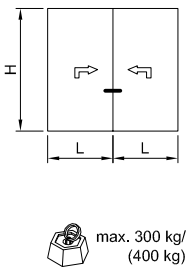








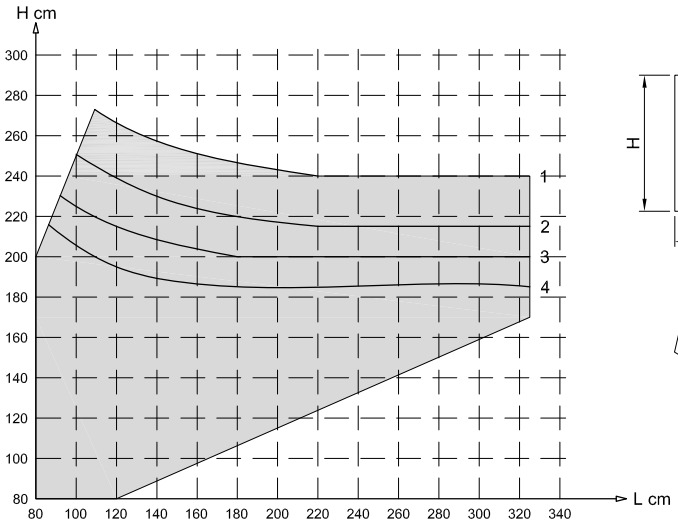


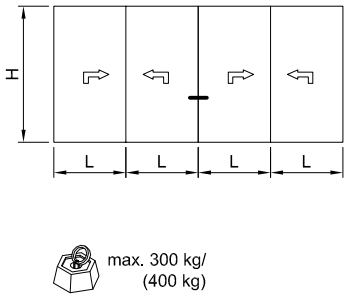


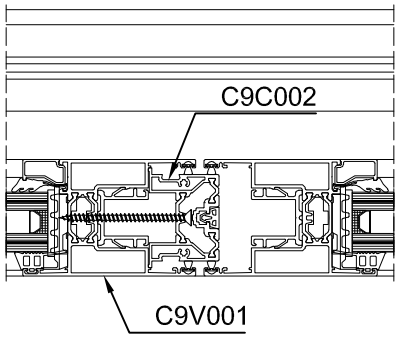
LIMITI DI IMPIEGO - ALZANTE-SCORREVOLE

4 ANTE

W (DAN/M²)	80	120	160	200	f ≤ H/300
	1	2	3	4	Fmax ≤ 8 mm
	C2	C3	C4	C5	







La trasmittanza termica Uw dei serramenti nel loro complesso (telaio e vetrazione) può essere calcolata con la procedura di calcolo semplificata descritta nella norma EN ISO 10077-1 che tiene conto della trasmittanza termica del telaio, del vetrocamera o del pannello e della trasmittanza termica lineare del distanziatore tra le due lastre vetrate del vetrocamera:

$$U_W = \frac{U_f A_f + U_g A_g + U_p A_p + \Psi_g L_g + \Psi_p L_p}{A_f + A_g + A_p} \quad \left[\frac{W}{m^2 K}\right]$$

dove:

- A_f area del telaio in m^2 definita come l'area della proiezione della superficie del telaio su un piano parallelo al vetro. Corrisponde all'area più grande tra l'area della superficie frontale interna $A_{f,i}$ e l'area della superficie frontale esterna $A_{f,e}$;
- U_f trasmittanza termica del telaio metallico in W/m^2K.
- A_g area della vetrazione in m^2;
- U_g trasmittanza termica dell'elemento vetrato in W/m^2K;
- U_p trasmittanza termica del pannello opaco in W/ m^2K;
- A_p area del pannello in m^2;
- L_g perimetro della vetrazione in metri; se il perimetro visto dall'interno differisce da quello visto dall'esterno deve essere assunto il valore maggiore delle lunghezze perimetrali;
- L_p perimetro del pannello opaco in metri;
- K_l trasmittanza lineare in W/mK (da considerarsi solo nel caso del vetro camera) dovuta alla presenza del distanziatore posto tra i due vetri; si ricava in funzione del tipo di vetro e del materiale del telaio; tale valore si considera nullo per vetri singoli. Questo parametro è introdotto per tenere conto della *dispersione termica perimetrale* che si verifica in prossimità del bordo dei vetrocamera per la presenza del distanziatore.
- K_p trasmittanza termica lineare in W/mK. Può essere calcolata secondo la metodologia descritta dalla norma UNI EN ISO 10077-2. Questo valore può essere posto uguale a zero quando:
  • le superfici interne ed esterne del pannello sono di materiale con conduttività termica inferiore a 0,5 W/mK;
  • la conduttività termica di qualsiasi materiale di collegamento al bordo del pannello è inferiore a 0,5 W/mK.

Con calcolo semplificato può essere valutata anche la trasmittanza termica di serramenti doppi U_{WD} (costituiti cioè da telai fissi separati):

$$U_{WD} = \frac{1}{\frac{1}{U_{W1}} - R_{SI} + R_S + R_{SE} + \frac{1}{U_{W2}}} \quad \left[\frac{W}{m^2 K}\right]$$

dove:

- U_{W1} trasmittanza termica del serramento esterno calcolata secondo la prima formula, in W/m^2K.
- U_{W2} trasmittanza termica del serramento interno calcolata secondo la prima formula in W/m^2K
- R_{SI} resistenza termica superficiale interna del serramento esterno quando previsto da solo.
- R_{SE} resistenza termica superficiale esterna del serramento interno quando previsto da solo.
- R_S resistenza termica dello spazio compreso tra le vetrazioni dei due serramenti in m^2K/W

Con calcolo semplificato può essere valutata anche la trasmittanza termica di **serramenti accoppiati** U_{WA} (caratterizzati dalla presenza di un telaio fisso unico):

$$U_{WD} = \frac{1}{\frac{1}{U_{G1}} - R_{SI} + R_S + R_{SE} + \frac{1}{U_{G2}}} \quad \left[\frac{W}{m^2 K}\right]$$

dove:

- U_{G1} trasmittanza termica della vetrazione esterna
- U_{G2} trasmittanza termica della vetrazione interna
- R_{SI} resistenza termica superficiale interna della vetrazione esterna quando applicata da sola.
- R_{SE} resistenza termica superficiale esterna della finestra interna
- R_S resistenza termica dello spazio compreso tra la vetrazione esterna e quella interna del serramento accoppiato in m^2K/W.

La resistenza termica di una lastra di vetro è fortemente influenzata dalle resistenze superficiali sia interne sia esterne, di conseguenza la presenza di elementi di schermatura contribuisce a modificare lo scambio termico (e conseguentemente tali valori di resistenza liminare) aumentandone la sua resistenza termica.
Pertanto è possibile considerare per i serramenti una *resistenza termica aggiuntiva* che tiene conto della presenza di schermi esterni (tapparelle, persiane, ecc.) e della permeabilità all'aria del serramento. Si esprime cioè la prestazione termica dei serramenti a schermi chiusi tramite la cosiddetta trasmittanza termica notturna U_{WS}:

$$U_{WS} = \frac{1}{\frac{1}{U_W} + \Delta R} \qquad \frac{W}{m^2 K}$$

dove:

- U_W trasmittanza termica del serramento in W/m^2K;
- ΔR resistenza termica aggiuntiva in m^2K/W dovuta alla presenza degli schermi chiusi il cui valore può essere definito in funzione della permeabilità e della resistenza termica R_{sh} degli schermi.

Per la valutazione del contributo delle chiusure oscuranti si può far riferimento alla procedura descritta nella norma EN ISO 10077-1.

TABELLA DI CONTROLLO DEL SERRAMENTO FINITO				
Posizione	Caratteristica da esaminare	Requisito	Metodo di prova	Tolleranze
1	Dimensioni telaio	Documenti di commessa	Metro	± 0.5 mm
2	Dimensioni ante	Istruzioni di lavorazione	Metro	± 0.5 mm
3	Angoli	Istruzioni di lavorazione	Goniometro	± 0.5°
4	Taglio guarnizioni	Istruzioni di lavorazione	Documenti di produzione	L x 1.01 ± 2 mm
5	Montaggio guarnizioni	Istruzioni di lavorazione	Visivo	
6	Sigillatura giunzioni	Istruzioni di lavorazione	Visivo	
7	Numero di drenaggi	Istruzioni di lavorazione	Visivo	
8	Fori di ventilazione	Istruzioni di lavorazione	Visivo	
9	Posizionamento vetrocamera	Istruzioni di lavorazione	Documenti di produzione	
10	Componenti della ferramenta	Completezza	Visivo	
11	Posizionamento della ferramenta	Istruzione di montaggio	Visivo	
12	Regolazione della ferramenta	Istruzione di montaggio	Calibro a corsoio	
13	Funzionamento ferramenta	Istruzione di montaggio	Prova di funzionamento	

CONDIZIONI GENERALI DI VENDITA

1. Premessa
- Le presenti condizioni generali di vendita si applicano integralmente ad ogni ordine e a tutte le nostre vendite, salvo stipulazione contraria che deve risultare espressamente e per iscritto da parte della nostra Società.
- L'invio o la consegna di qualsiasi ordine di acquisto da parte dell'Acquirente alla nostra Società implica l'accettazione integrale e senza riserve da parte sua delle condizioni generali di vendita della nostra Società.
- Le presenti condizioni generali sono riportate in ogni modulo di conferma d'ordine, nei manuali, anche informatici, nei cataloghi e nel sito della nostra Società e si considerano conosciute da tutti i Compratori.

2. Offerte
- Le offerte formulate dalla nostra Società sono senza impegno e non valgono quale proposta.
- Le offerte sono subordinate alle condizioni generali di vendita.
- Le condizioni generali di vendita sono riportate nella nostra offerta e s'intendono accettate mediante invio o consegna dell'Ordine/Commessa.

3. Ordini/Commesse
- Ogni ordine/commessa formulato dall'Acquirente è soggetto ad accettazione scritta (c.d. Conferma) da parte della nostra Società ed implica l'accettazione delle condizioni generali della nostra Società.
- Gli ordini devono essere completi e definiti in ogni loro parte mediante Distinta inviata a mezzo fax o e-mail.
- La trasmissione dell'ordine impegna l'Acquirente ai dati contenuti nella propria scheda commerciale consegnatagli da nostro delegato e comunque, se non diversamente specificato per iscritto, ai prezzi, alle condizioni di listino ed alle condizioni generali di vendita della nostra Società in vigore alla data di conferma d'ordine.
- Eventuali richieste di variazioni, modifiche o cancellazione dell'ordine da parte dell'Acquirente sono soggette ad approvazione da parte della nostra Società e dovranno pervenire unicamente e inderogabilmente entro 12 ore lavorative dall'invio dell'ordine solo a mezzo e-mail o fax.
Le 12 ore verranno calcolate considerando data e ora indicate sulla e-mail/fax dell'invio ordine e sulla e-mail/fax di richiesta cancellazione/variazione.
In caso di variazioni dell'ordine la nostra Società si riserva la facoltà di ritardare i tempi di consegna e di modificare il prezzo.

4. Conferme d'Ordine
-La Conferma d'Ordine della nostra Società giungerà all'Acquirente a mezzo e-mail, fax, posta, o a mano.
- La Conferma d'Ordine inviata dalla nostra Società definisce e riporta tutte le condizioni ed i contenuti definitivi e vincolanti del Contratto, sostituendosi integralmente all'ordine/commessa.
- La Conferma d'Ordine e le presenti condizioni generali di contratto prevarranno in ogni caso su eventuali condizioni generali o particolari di acquisto predisposte dall'Acquirente.
- Qualsiasi condizione scritta o verbale inviata da parte di nostri collaboratori, funzionari di vendita dipendenti della nostra Società o agenti di vendita è priva di valore se non riprodotta nel testo della nostra conferma d'ordine o se non confermata per iscritto dalla nostra Società.

5. Oggetto del contratto
- Il contratto ha ad oggetto la fornitura dei materiali, per i quantitativi specificati nella nostra Conferma d'Ordine o in ogni eventuale successiva modifica trasmessa via fax, mail o a mani dalla nostra Società.
- Non rientrano nell'oggetto del presente contratto con la nostra Società i campioni di materiale e i prototipi da sottoporre a prove e/o a test, tutte le informazioni rese in qualsiasi forma o sede per le lavorazioni dei nostri prodotti, quali ad esempio proposte di calcoli, di progetti, di disegni, informazioni relative all'assemblaggio, all'installazione, alla lavorazione, alle verifiche statiche, all'offerta per gare d'appalto; pertanto non ci assumiamo alcuna responsabilità per le fasi di lavorazione successive alla fornitura dei nostri prodotti, anche con riguardo alla loro interazione con altri prodotti.
- In ogni caso, le dimensioni, gli schemi di montaggio e di lavorazione, i prezzi, le prestazioni e gli altri dati figuranti nei cataloghi, nei manuali di lavorazione, nei prospetti, negli annunci pubblicitari, nelle illustrazioni, nei listini prezzi, od in altri documenti illustrativi della nostra Società, così come le caratteristiche dei modelli e campioni inviati dalla nostra Società all'Acquirente, hanno carattere di mere indicazioni, non saranno vincolanti e non contengono alcuna promessa di qualità in relazione ai prodotti.
Tali dati non hanno valore impegnativo se non sono espressamente richiamati nella Conferma d'ordine.
- La nostra Società si riserva di apportare in qualunque momento ai propri prodotti quelle modifiche tecniche non sostanziali, dettate da esigenze di produzione, che riterrà convenienti, senza obbligo di comunicazione.

6. Prezzi
- I prezzi delle nostre merci si intendono sempre Porto Franco (DDP per gli Incoterms), salvo diversa pattuizione tra le parti. I pagamenti e ogni altra somma dovuta a qualsiasi titolo alla nostra Società si intendono netti al domicilio della nostra Società.
- Eventuali pagamenti fatti ad agenti, rappresentanti, funzionari di vendita, dipendenti o collaboratori della nostra Società non saranno considerati validi fino a quando le relative somme non giungeranno alla nostra Società.
- I prezzi applicati sono quelli indicati nel listino prezzi della nostra Società valido al momento della consegna dei nostri prodotti allo spedizioniere, oltre alle rispettive imposte sul valore aggiunto, salvo diversa indicazione da provarsi per iscritto contenuta nella nostra Conferma d'ordine o in altro documento da noi proveniente.

7. Condizioni di pagamento
- Il pagamento dovrà essere effettuato, salvo diverso accordo scritto, a fine mese dalla data della fattura o entro il diverso termine indicato nella fattura, a mezzo di ricevuta bancaria, bonifico bancario presso l'istituto bancario indicato dalla nostra Società o tramite rimessa diretta. Vale quale consegna della merce il ritiro della merce da parte dello spedizioniere o il ritiro autonomo della merce da parte dell'Acquirente se concordato tra le parti.
- La nostra Società si riserva di chiedere degli acconti sul prezzo da versare al momento della conclusione del contratto o successivamente.

8. Ritardati pagamenti
- In caso di ritardato, mancato o parziale pagamento da parte dell'Acquirente, la nostra Società si riserva il diritto di sospendere immediatamente la fornitura, e/o di risolvere tutti i contratti in essere con l'Acquirente, anche se non relativi al pagamento in questione, fatto salvo il diritto al risarcimento del danno.
- In caso di ritardato, mancato o parziale pagamento, su tutte le somme dovute matureranno interessi di mora calcolati ai sensi dell'art. 5, comma 2, del decreto legislativo 9 ottobre 2002, n. 231 ("Attuazione della direttiva 2000/35/CE relativa alla lotta contro i ritardi di pagamento nelle transazioni commerciali" pubblicato nella Gazzetta Ufficiale n. 249 del 23 ottobre 2002) senza necessità di messa in mora e tutti i crediti diventeranno immediatamente esigibili con decadenza dal beneficio del termine.
- Nessuna contestazione per eventuali inadempimenti, né eccezione alcuna, né azioni legali di qualsiasi natura potrà essere sollevata od esercitata dall'Acquirente se non previo integrale pagamento del prezzo.
- Non è ammessa alcuna compensazione fra il prezzo dovuto alla nostra Società ed eventuali crediti vantati dall'Acquirente.
- L'Acquirente è obbligato al pagamento integrale del prezzo anche in caso di contestazioni.

9. Consegna
- Salvo patto contrario, la fornitura della merce si intende Porto Franco.
- E' facoltà della nostra Società effettuare forniture parziali e/o consegne ripartite della merce.
- I termini di consegna indicati nella Conferma d'Ordine non sono
termini essenziali, salvo diverso accordo. La forza maggiore o altre circostanze eccezionali o imprevedibili che si verificassero nei confronti della nostra Società o dei nostri fornitori (quali a mero titolo di esempio scioperi, blocchi stradali, etc. etc.) sospendono i termini per la consegna, senza alcuna responsabilità per la nostra Società.
- Qualora vi sia un ritardo nella consegna della merce superiore ai 30 (trenta) giorni, che non dipenda da forza maggiore o da eventi imprevedibili, è fatto obbligo all'Acquirente contestare per iscritto tale ritardo alla nostra Società, la quale avrà un termine di ulteriori 30 (trenta) giorni per effettuare la consegna. Nessun diritto al risarcimento del danno spetterà all'Acquirente.
- In caso di consegne ripartite, valgono le disposizioni che precedono.
- La nostra Società non risponde per danni da anticipata o ritardata consegna, totale o parziale.

10. Rischio di perimento della merce
- Il rischio del perimento o della rovina della merce passa in capo all'Acquirente al più tardi quanto la stessa merce lascia gli stabilimenti della nostra Società ovvero alla consegna. A seguito del passaggio dei rischi la nostra Società non risponde del perimento o della rovina della merce.
- In caso di ritardo da parte dell'Acquirente di presa in consegna della merce, il rischio, qualora non sia già passato in capo all'Acquirente ai sensi del capoverso precedente, si trasmetterà allo stesso alla data di consegna prevista.
- L'Acquirente è obbligato al pagamento integrale del prezzo in caso di danneggiamento o perimento della merce avvenuto dopo il passaggio allo stesso dei rischi.

11. Verifiche
- E' fatto obbligo all'Acquirente di verificare la conformità della merce e l'assenza di vizi entro 8 (otto) giorni dal ricevimento, e comunque prima di effettuare qualsiasi lavorazione aggiuntiva sulla stessa.
- Eventuali contestazioni saranno considerate valide solo se comunicate per iscritto mediante raccomandata a.r. entro 8 (otto) giorni dalla ricezione della merce.
- Eventuali vizi occulti dovranno essere denunciati per iscritto, mediante raccomandata a.r., entro 8 (otto) giorni dalla scoperta.
- In ogni caso nessuna denuncia per vizi, difetti o non conformità sarà valida se effettuata oltre un anno dalla consegna.
- Eventuali denunce dovranno essere dettagliate e specifiche, indicare esattamente i difetti riscontrati e, su richiesta della nostra Società, dovranno anche comprendere la restituzione del prodotto difettoso a proprie spese, al fine di consentire le verifiche del caso.

12. Garanzie
- La nostra Società garantisce la conformità dei prodotti: per conformità dei prodotti si intende che essi corrispondano per qualità e tipo a quanto stabilito nel contratto e che siano esenti da vizi che possano renderli non idonei all'uso cui sono destinati. I campioni, le indicazioni contenute nei depliants o le informazioni risultanti da altro materiale pubblicitario non sono vincolanti e non contengono alcuna promessa di qualità in relazione ai prodotti.
- La nostra Società non si assume alcuna responsabilità circa la conformità del prodotto alla normativa di Paesi stranieri ove sarà utilizzato il prodotto o destinato, circa eventuali usi speciali, circa gli usi abitualmente previsti nel Paese di destinazione.
- La garanzia avrà una durata di un anno dalla consegna.
- Sulle quantità l'Acquirente riconosce alla nostra Società di accettare quantità di fornitura determinate dalle minime quantità produttive nel caso di ordini riferiti a prodotti non disponibili a magazzino e a multipli interi delle unità di vendita per quanto concerne i materiali gestiti a magazzino.
- La garanzia per i vizi è limitata ai soli vizi dei prodotti dipendenti da difetti di materiale o di lavorazione riferibili alla nostra Società, e non si applica in caso di difetti di installazione o non corretto uso da parte dell'Acquirente. Sarà onere dell'Acquirente fornire alla nostra Società la prova di aver effettuato una corretta installazione o uso.
- La garanzia non si estende a difetti che siano riconducibili a richieste dell'Acquirente, a richieste di imprese terze incaricate dello stesso, alle lavorazioni successive, all'assemblaggio, all'installazione, alle caratteristiche della struttura, o ad altre cause che non sono oggetto della nostra fornitura.
- La nostra Società non risponde dei difetti di conformità dovuti all'usura normale di quelle parti che, per loro natura, sono soggette ad una rapida e continua usura.
- In generale, in nessun caso la nostra Società risponde per difetti di conformità che abbiano la loro causa in un fatto successivo al passaggio dei rischi all'Acquirente ai sensi dell'art. 10.

13. Contenuto della garanzia
- In caso di contestazione dei vizi nei termini e con le modalità di cui all'art. 11, la nostra Società eseguirà una verifica del prodotto in contestazione non appena lo stesso verrà inviato presso il nostro stabilimento, a spese dell'Acquirente; in caso di impossibilità di spedizione, la nostra Società effettuerà sopralluogo, a spese dell'Acquirente. All'esito delle verifiche la nostra Società redigerà un verbale contenente il dettaglio degli accertamenti eseguiti.
- Nel caso in cui saranno accertati dalla nostra Società i vizi o i difetti contestati, provvederemo, gratuitamente, a nostra discrezione:
a) alla riparazione;
b) alla sostituzione mediante la fornitura gratuita Porto Franco dei prodotti dello stesso genere e quantità di quelli risultati non conformi o difettosi, entro un termine ragionevole. Prima della sostituzione della merce l'Acquirente dovrà restituirci la merce difettosa.
- La sostituzione s'intende solo in relazione al singolo pezzo danneggiato e non all'intera partita.
- Non è dovuto alcun risarcimento danni; in particolare l'Acquirente non potrà avanzare altre richieste di risarcimento del danno, di riduzione del prezzo o di risoluzione del contratto.
- In nessun caso la nostra Società risponde per danni indiretti o consequenziali, per danni da mancata o ridotta produzione, anche rispetto a già pattuiti termini di consegna.

14. Riserva di proprietà
- La merce resta di proprietà della nostra Società fino al completo pagamento del prezzo.
- Nel caso venga esercitata la riserva di proprietà da parte della nostra Società, l'Acquirente presta fin da ora il consenso a consentirci l'accesso presso i luoghi dove è depositata la merce e il diritto a ritirare la merce di nostra proprietà.
- Fino a quando sussiste la riserva di proprietà è fatto divieto all'Acquirente, senza il consenso scritto della nostra Società, di costituire pegno o di vendere a terzi la merce di nostra proprietà.
- E' fatto obbligo all'Acquirente di comunicarci tempestivamente per iscritto eventuali pignoramenti o sequestri della merce di nostra proprietà e di dichiarare all'Ufficiale Giudiziario il nostro diritto di proprietà sulla suddetta merce, al fine di consentirci di esercitare le azioni legali necessarie.
- In caso di omessa o mancata tempestiva comunicazione, le spese legali relative ai procedimenti da noi sostenuti saranno a carico dell'Acquirente.

15. Divieto di cessione
- Il presente contratto e i diritti da esso derivanti non potranno, in tutto o in parte, essere ceduti dall'Acquirente, senza il consenso scritto della nostra Società.

16. Forma, esclusività e nullità
- Qualsiasi modifica al presente contratto non sarà valida se non fatta per iscritto ed approvata dalla nostra Società.
- L'eventuale nullità di una qualsiasi delle clausole previste nel presente contratto non comporterà la nullità dell'intero contratto, il quale andrà integrato ed interpretato nella sua globalità. Le parti si impegnano a sostituire la clausola nulla o inefficace con una clausola che tenga conto e consenta di realizzare lo scopo economico che le parti, il contratto e le condizioni generali si erano prefissati.

17. Obbligo di riservatezza
- L'Acquirente si obbliga a mantenere riservate tutte le notizie e le informazioni di carattere tecnico (disegni, prospetti tecnici, documentazione, formule, corrispondenza etc.) ricevute dalla nostra Società o apprese in esecuzione del presente contratto.

18. Risoluzione
- La nostra Società potrà risolvere il presente contratto, senza preavviso, mediante dichiarazione della propria volontà di risoluzione, comunicata per iscritto alla Società acquirente mediante raccomandata a.r., fax o mail, al verificarsi di uno dei seguenti eventi:
a) Il mancato pagamento, parziale o totale, di quanto dovuto dalla Società acquirente secondo i tempi e le modalità previste nel presente contratto, salvo che la nostra Società non si avvalga della facoltà di chiedere l'adempimento del contratto, in ogni caso con pagamento dell'importo stabilito nel presente contratto, e previa rideterminazione dei termini delle consegne ripartite, oltre al risarcimento del danno;
b) In caso di dichiarazione di fallimento della Società acquirente o nel caso in cui la stessa venga sottoposta ad una procedura concorsuale;
c) in tutti gli altri casi previsti dagli artt. 1453 e segg. del codice civile.

19. Legge applicabile
- Per tutto quanto non espressamente previsto dalle presenti condizioni generali si applica la legge italiana e gli artt. 1470 e seguenti del codice civile italiano.

20. Foro competente
- Per tutte le controversie che dovessero sorgere in relazione all'esistenza, validità interpretazione, esecuzione e risoluzione del
presente contratto sarà competente in via esclusiva il Foro di Milano.

21. Comunicazioni
- Tutte le comunicazioni riguardanti questo contratto devono essere fatte per iscritto, e si intenderanno validamente effettuate se inviate a mezzo raccomandata a.r. o a mezzo e-mail certificata ai seguenti indirizzi: Sapa Building Systems S.p.A, Via Ponchielli 3, 20063 Cernusco sul Naviglio (MI) - sapabuildingsystems@pecsapasystems.it

22. Privacy
- Ai sensi del D.Lgs. n.196 del 30.6.2003 entrambe le Società dichiarano di aver ricevuto informativa, ed autorizzano fin da ora ogni trattamento nonché comunicazione e diffusione dei dati, anche sensibili, necessari per la conclusione del presente Contratto di fornitura.
- Entrambe le parti si impegnano altresì a provvedere a propria cura e spese ad ogni adempimento del sopra citato decreto legislativo per soggetti terzi di propria competenza che, nel corso del rapporto contrattuale di cui trattasi, dovesse rendersi necessario per l'espletamento dell'incarico ricevuto.

23. Norme tecniche e responsabilità del produttore
- Per ciò che concerne le caratteristiche dei prodotti della nostra Società, essi sono conformi alla legislazione, alle norme tecniche vigenti in Italia e alle norme di prodotto specifiche al momento della conclusione del contratto.
- L'Acquirente si assume per intero il rischio di un'eventuale difformità tra le norme italiane e quelle del Paese di destinazione dei prodotti, tenendo indenne la nostra Società da ogni eventuale richiesta di risarcimento danni o sanzione o altra conseguenza economica.
- La nostra Società garantisce le prestazioni dei prodotti di sua fabbricazione solo ed esclusivamente in relazione ad usi, destinazioni, applicazioni, tolleranze da essa espressamente indicati.
- L'Acquirente non è autorizzato a disporre dei prodotti fornitigli dalla nostra Società in modo non conforme alle indicazioni di cui al punto precedente.

11/2016

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